

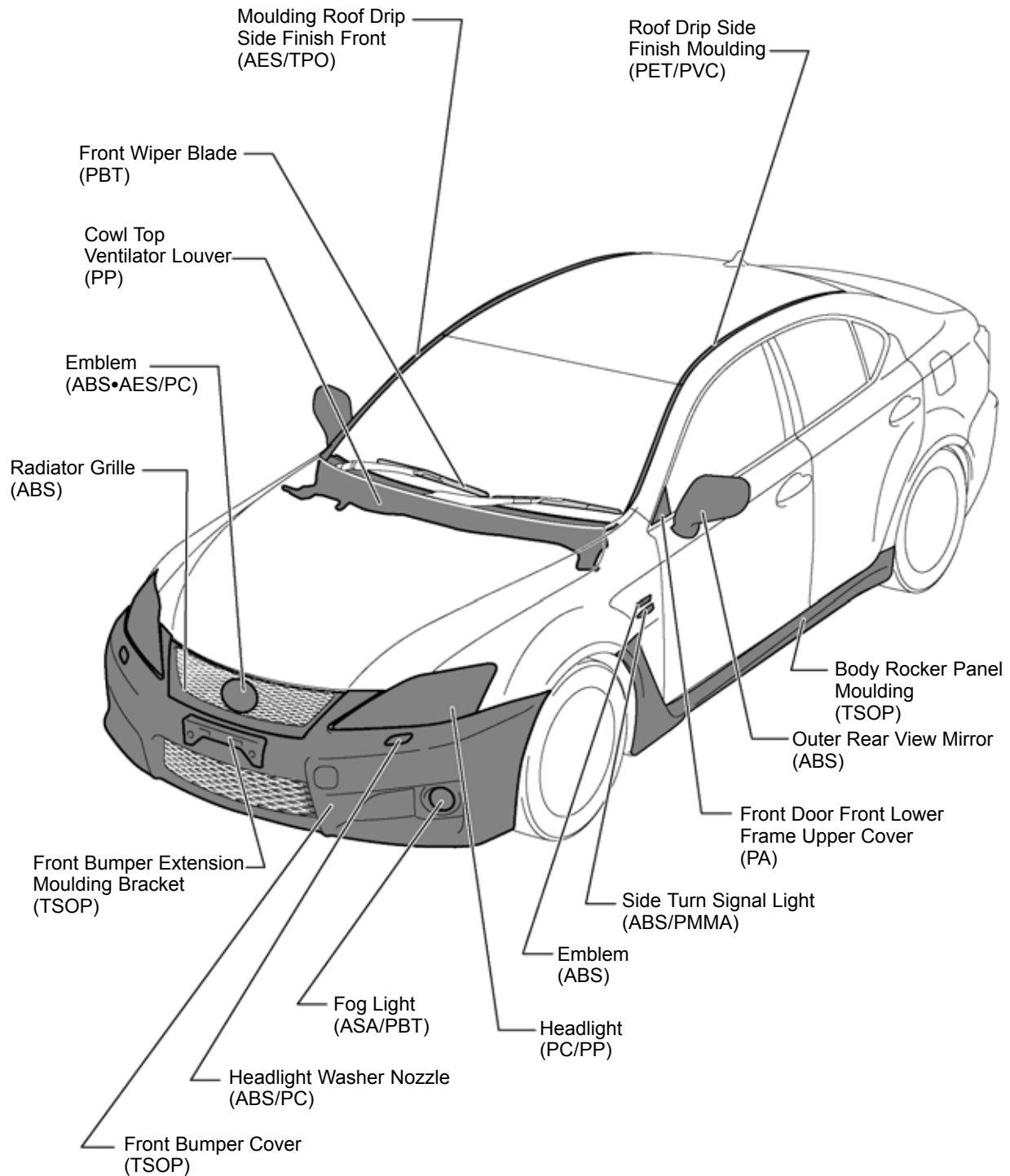
11. PRECAUTIONS FOR RESIN PARTS

(a) PLASTIC PROPERTIES CHART

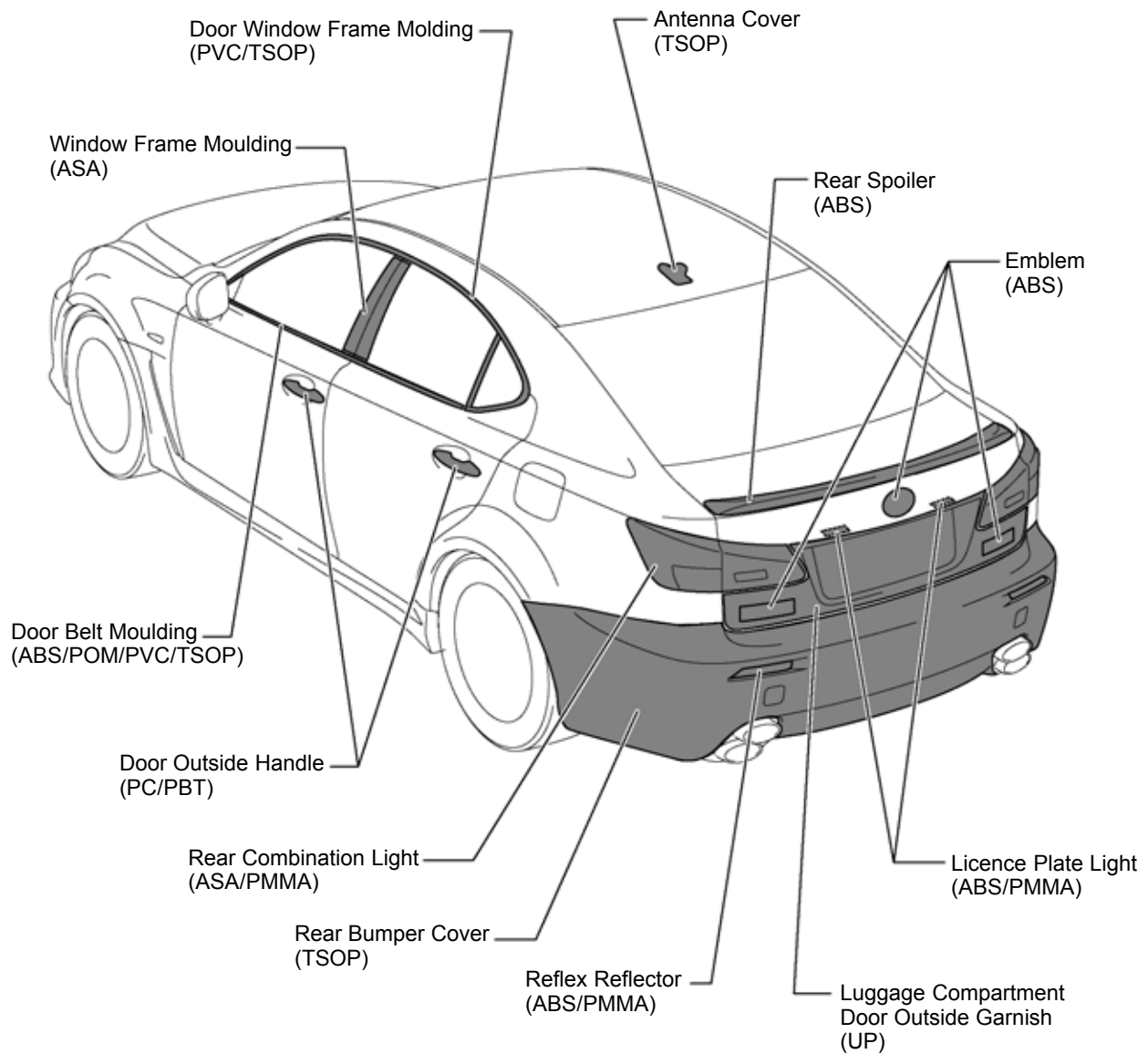
- (1) When repairing, some parts may be deformed by the heat. Therefore, confirm the properties of the plastic parts, and remove parts beforehand as necessary.

Code	Material name	Heat resistant temperature limit* _C (_F)	Resistance to alcohol or gasoline	Notes
ABS	Acrylonitrile Butadiene Styrene	80 (176)	Alcohol is harmless if applied only for short time in small amounts (e.g., quick wiping to remove grease).	Avoid gasoline and organic or aromatic solvents.
AES	Acrylonitrile Ethylene Styrene	80 (176)	Alcohol is harmless if applied only for short time in small amounts (e.g., quick wiping to remove grease).	Avoid gasoline and organic or aromatic solvents.
ASA	Acrylonitrile Styrene Acrylate	80 (176)	Alcohol is harmless if applied only for short time in small amounts (e.g., quick wiping to remove grease).	Avoid gasoline and organic or aromatic solvents.
PA	Polyamide (Nylon)	80 (176)	Alcohol and gasoline are harmless.	Avoid Battery acid.
PBT	Polybutylene Terephthalate	160 (320)	Alcohol and gasoline are harmless.	Most solvents are harmless.
PC	Polycarbonate	120 (248)	Alcohol is harmless.	Avoid gasoline brake fluid, wax, wax removers and organic solvents. Avoid alkali.
PET	Polyethylene Terephthalate	75 (167)	Alcohol and gasoline are harmless.	Avoid dipping in water.
PMMA	Polymethy Methacrylate	80 (176)	Alcohol is harmless if applied only for short time in small amounts.	Avoid dipping or immersing in alcohol, gasoline, solvents, etc.
POM	Polyoxymethylene (Polyacetal)	100 (212)	Alcohol and gasoline are harmless.	Most solvents are harmless.
PP	Polypropylene	80 (176)	Alcohol and gasoline are harmless.	Most solvents are harmless.
PVC	Polyvinylchloride (Vinyl)	80 (176)	Alcohol and gasoline are harmless if applied only for short time in small amounts (e.g., quickwiping to remove grease).	Avoid dipping or immersing in alcohol, gasoline, solvents, etc.
TPO	Thermoplastic Olefine	80 (176)	Alcohol and gasoline are harmless if applied only for short time in small amounts (e.g., quickwiping to remove grease).	Avoid dipping or immersing in gasoline, solvents, etc.
TSOP	TOYOTA Super Olefine Polymer	80 (176)	Alcohol and gasoline are harmless.	Most solvents are harmless.
UP	Unsaturated Polyester	110 (230)	Alcohol and gasoline are harmless.	Avoid alkali.

* The heat resistant temperature means a temperature that may cause heat deformation during a procedure.

(b) THE PLASTIC BODY PARTS MATERIAL LIST

/ Made up of 2 or more kinds of materials.
 • Resin material differs with model.



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