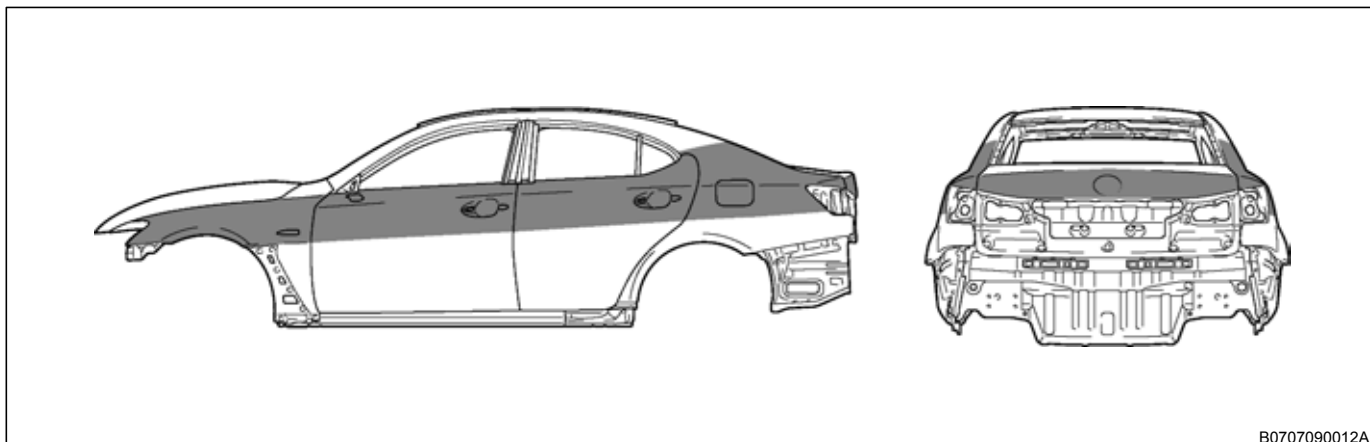


9. DESCRIPTION OF THE DELIVERABLE PAINT FINISHING QUALITY AND REPAIR POINTS TO REMEMBER

(a) DESCRIPTION OF THE DELIVERABLE PAINT FINISHING QUALITY

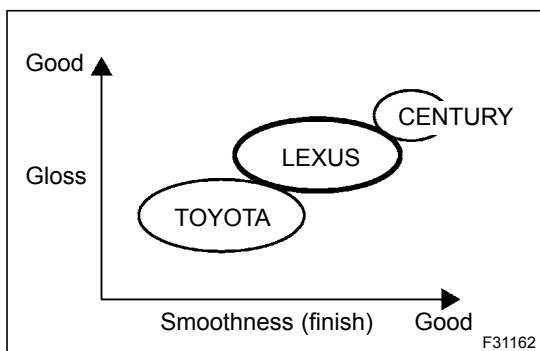
- (1) Wet sanding is conducted after applying the intermediate coat and after applying the color base or the first clear coat to create a paint appearance with the texture and luster consistent with the quality of the Lexus brand. This improves the smoothness and luster of the clear coat and ensures an appearance quality that is one level above the Toyota brand. In addition, a double clear coat should be used for deeper paint colors to improve the appearance quality.
- (2) Although there is a difference in the appearance quality in the texture and luster compared to Toyota brand vehicles, there is no change in the type of paint used.

Sanding Area



B0707090012A

Conceptual Quality Diagram for a Visual Inspection



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(b) POINTS TO REMEMBER WHILE REPAIRING

- (1) Although it is possible to repair using the same repair procedure as used previously, it is necessary to apply a clear coat and sand with an emphasis on recreating the smoothness of the texture and creating a coat of the appropriate thickness.
 - Before repairing, after confirming the texture of the surrounding panels, sand and paint the panel to match the texture.
 - For deeper colors, make sure to apply a coat of the appropriate thickness and to match up the texture with surrounding panels (undamaged areas).

HINT:

In certain cases, matching up the texture and luster by applying a double clear coat based on the number of panels (area) to be painted will reduce the work time because sanding requires additional work time.