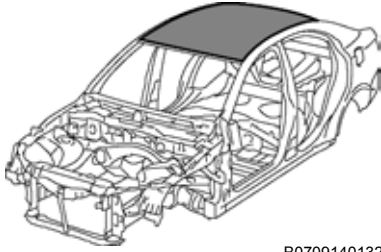


ROOF PANEL (ASSY): w/o Moon Roof



B0709140132

Symbol meaning

REMOVAL

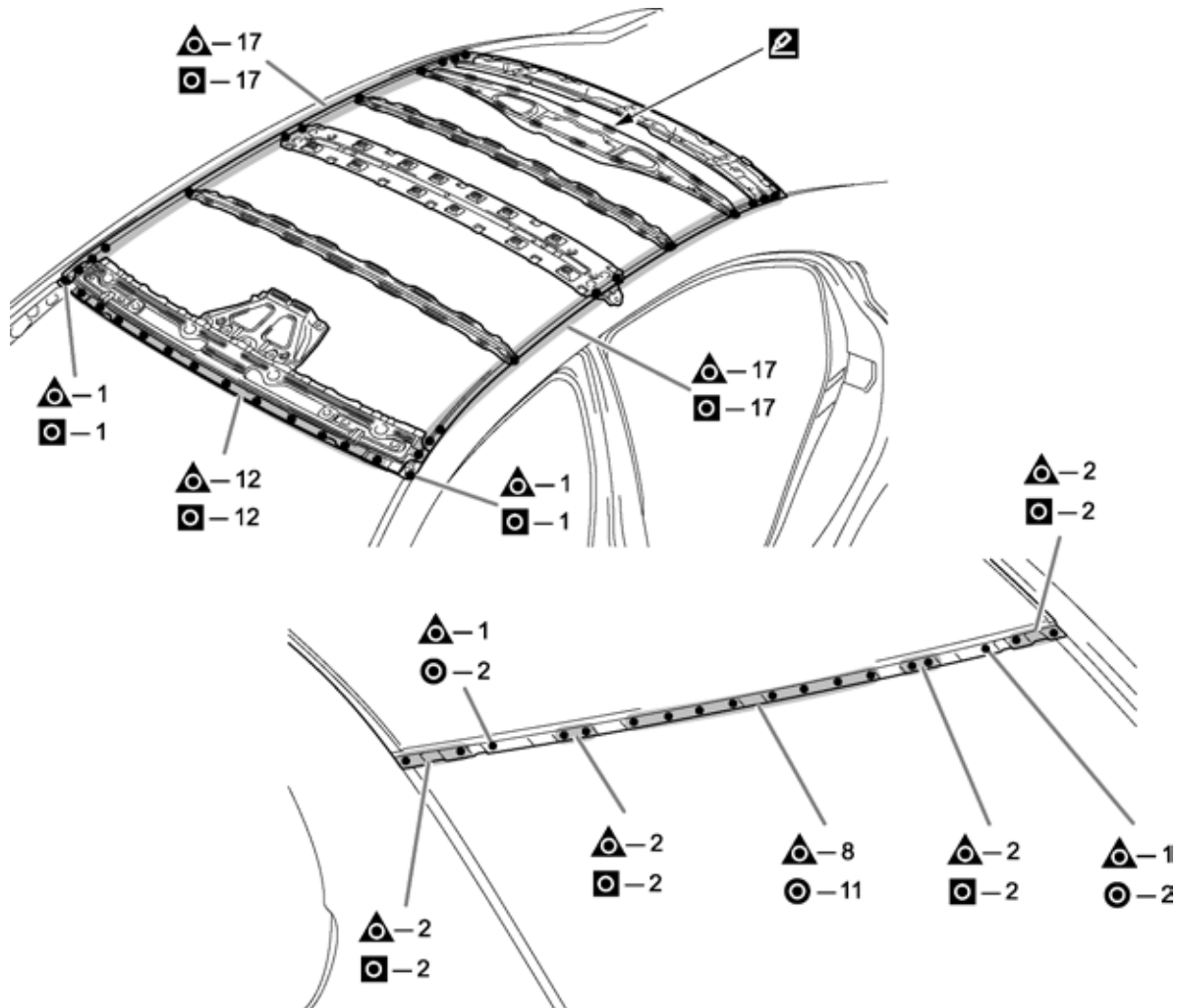
△ : Remove Weld Points

INSTALLATION

◻ : MIG Plug Weld ● : Spot MIG Weld

◻ : Body Sealer

REMOVAL-INSTALLATION



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INSTALLATION POINT

- 1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and roof panel NO. 4 reinforcement.

HINT:

- 1) *Apply just enough sealer for the new parts to make contact.*
- 2 After the roof panel reinforcement is welded to the new parts, install on the car.
- 3 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After welding, apply polyurethane foam to the corresponding parts. (See the paint-coating)