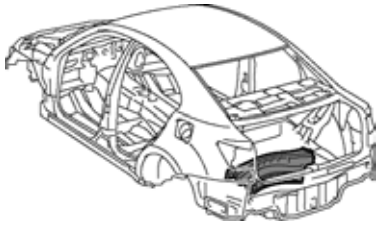


REAR FLOOR NO. 1 CROSSMEMBER (ASSY)



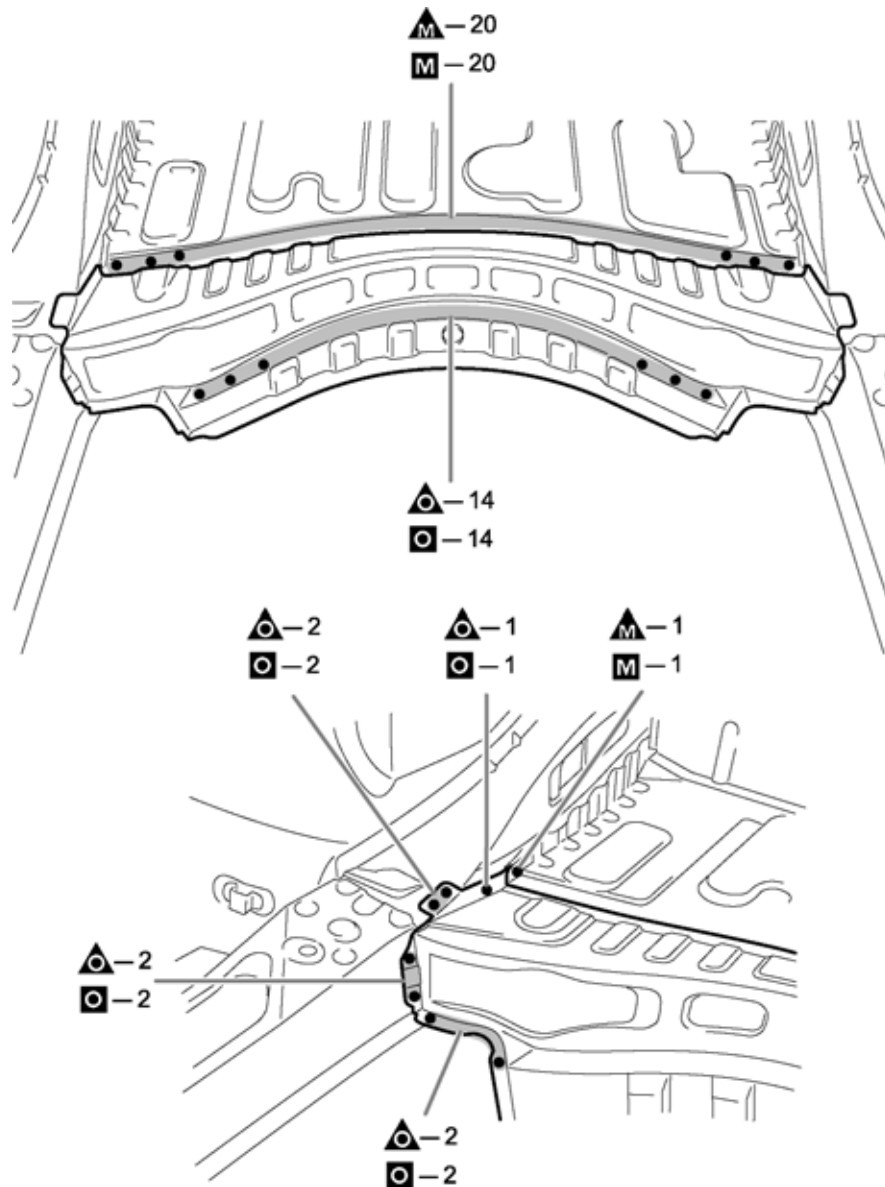
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With the rear floor pan removed.

Symbol meaning

REMOVAL	△ : Remove Weld Points
INSTALLATION	⊙ M : MIG Plug Weld

REMOVAL-INSTALLATION



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INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.