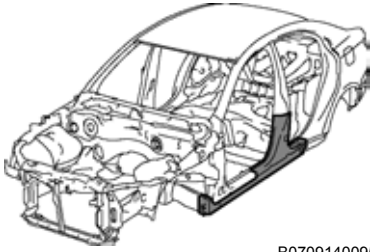


# ROCKER OUTER PANEL (CUT)



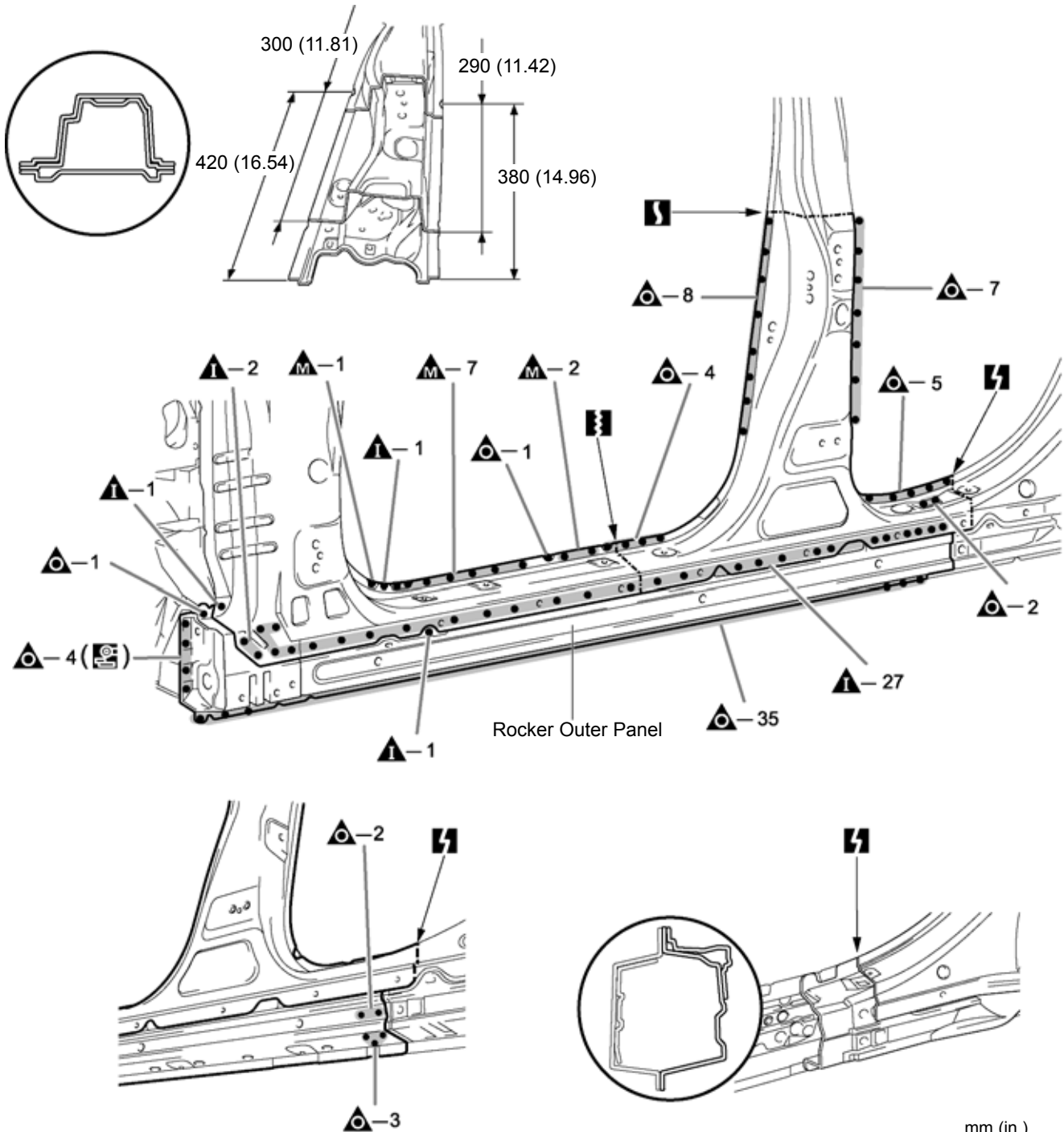
B0709140095

## Symbol meaning

△ △ △ : Remove Weld Points    ⚡ : Cut and Join Location

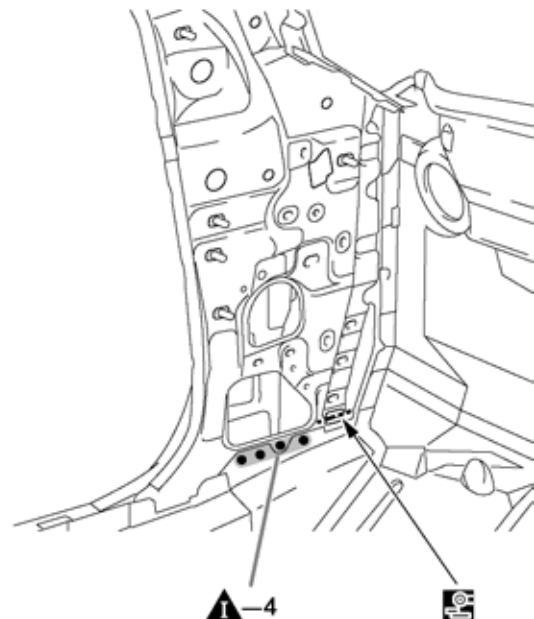
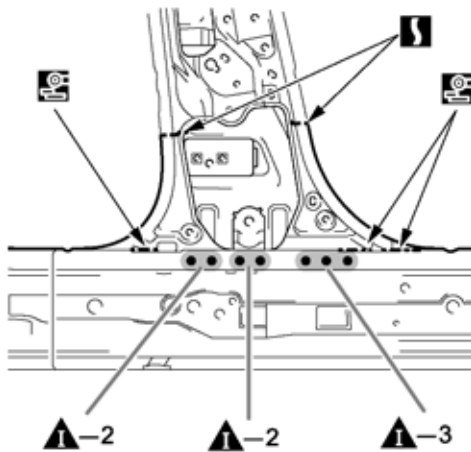
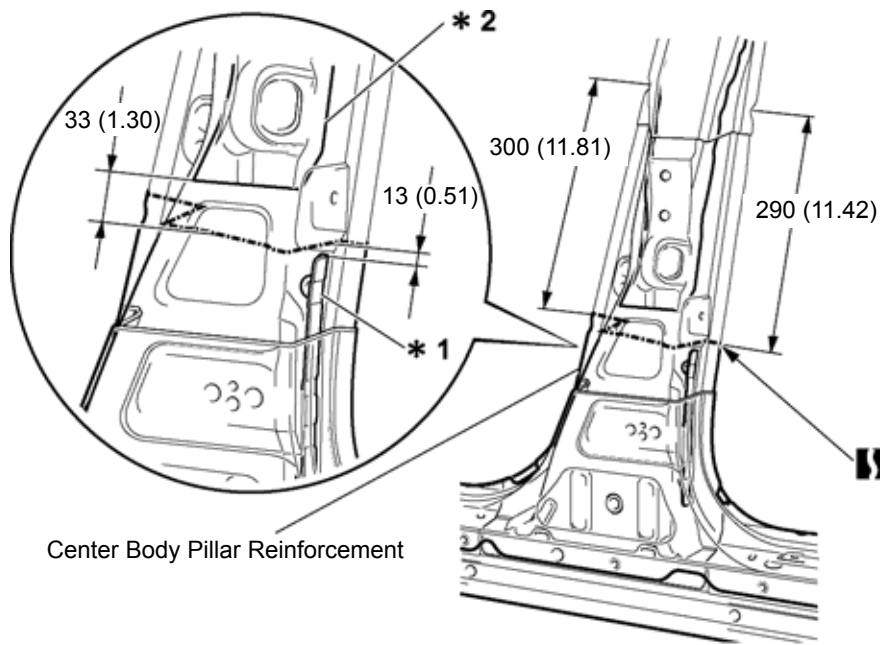
⊞ : Cut with Disc Sander etc.    ⚡ : Cut Location

## REMOVAL



mm (in.)

B0709140096A



mm (in.)

B0709140097

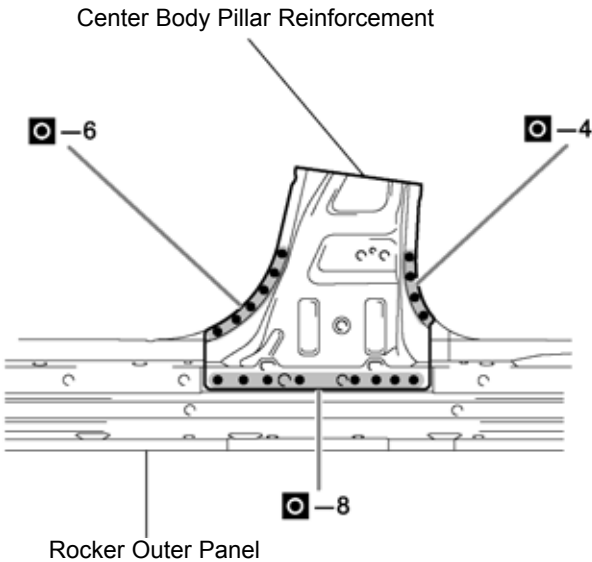
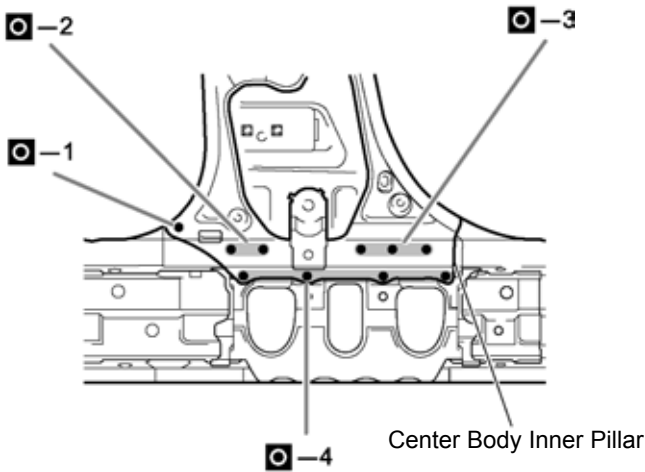
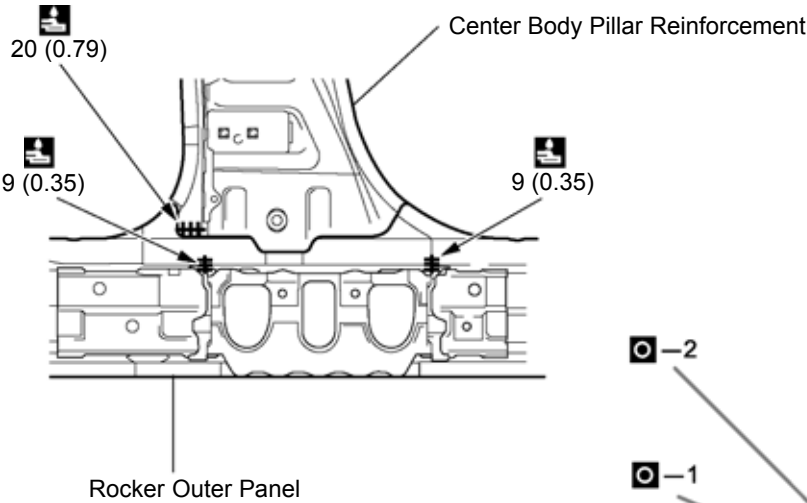
**REMOVAL POINT**

- 1 Cut carefully not to damage \*2 and \*1 when you cut the center body pillar reinforcement.
- 2 These values are reference values.

Symbol meaning

◻ I M : MIG Plug Weld   ◯ : Spot MIG Weld   🔥 : Tack Weld   🔥 : Butt Weld

INSTALLATION

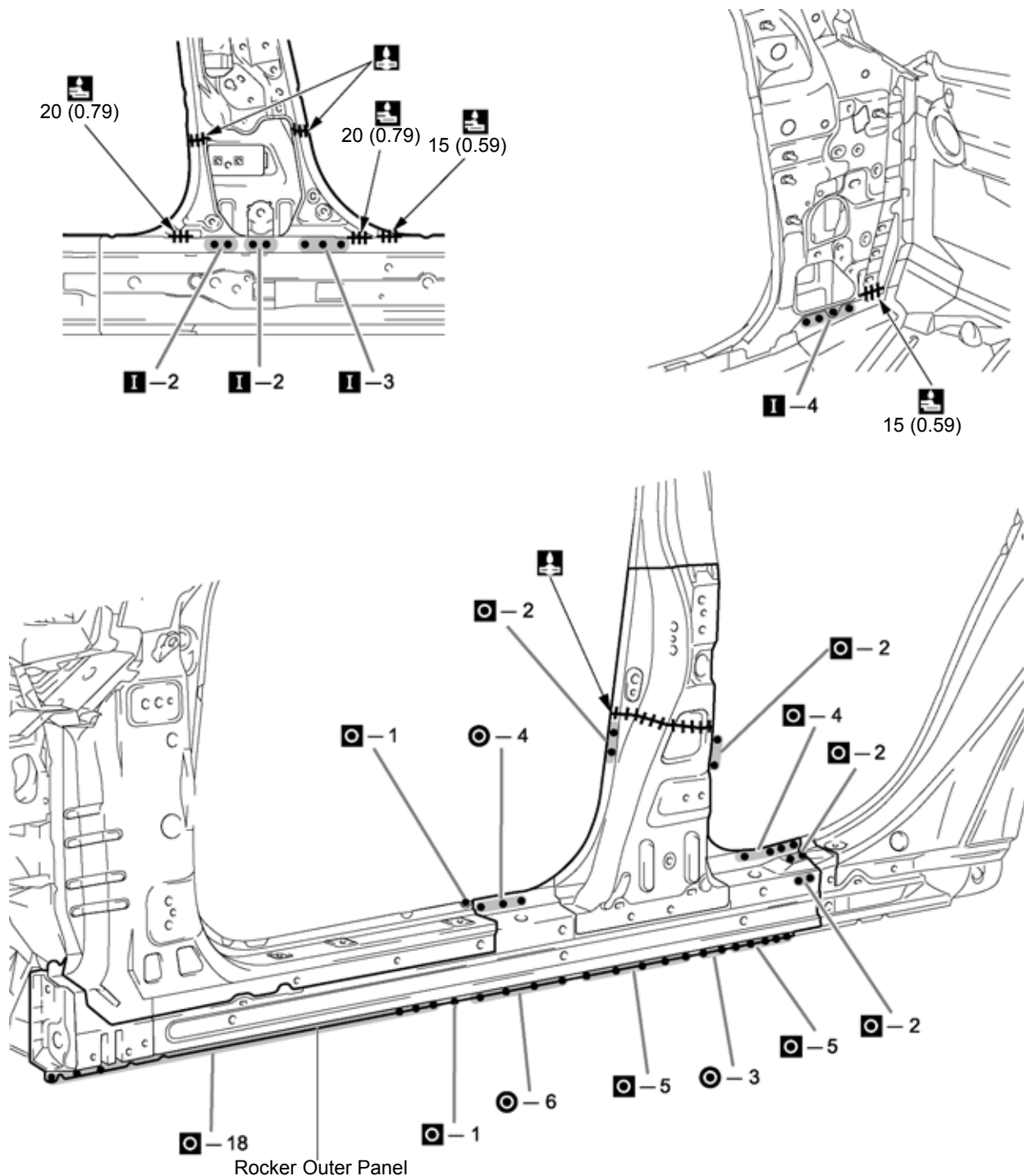


mm (in.)

B0709140098

INSTALLATION POINT

- 1 Before temporarily installing the new parts, weld the rocker outer panel, center body pillar reinforcement and center body inner pillar with the standard number of welding points.



mm (in.)

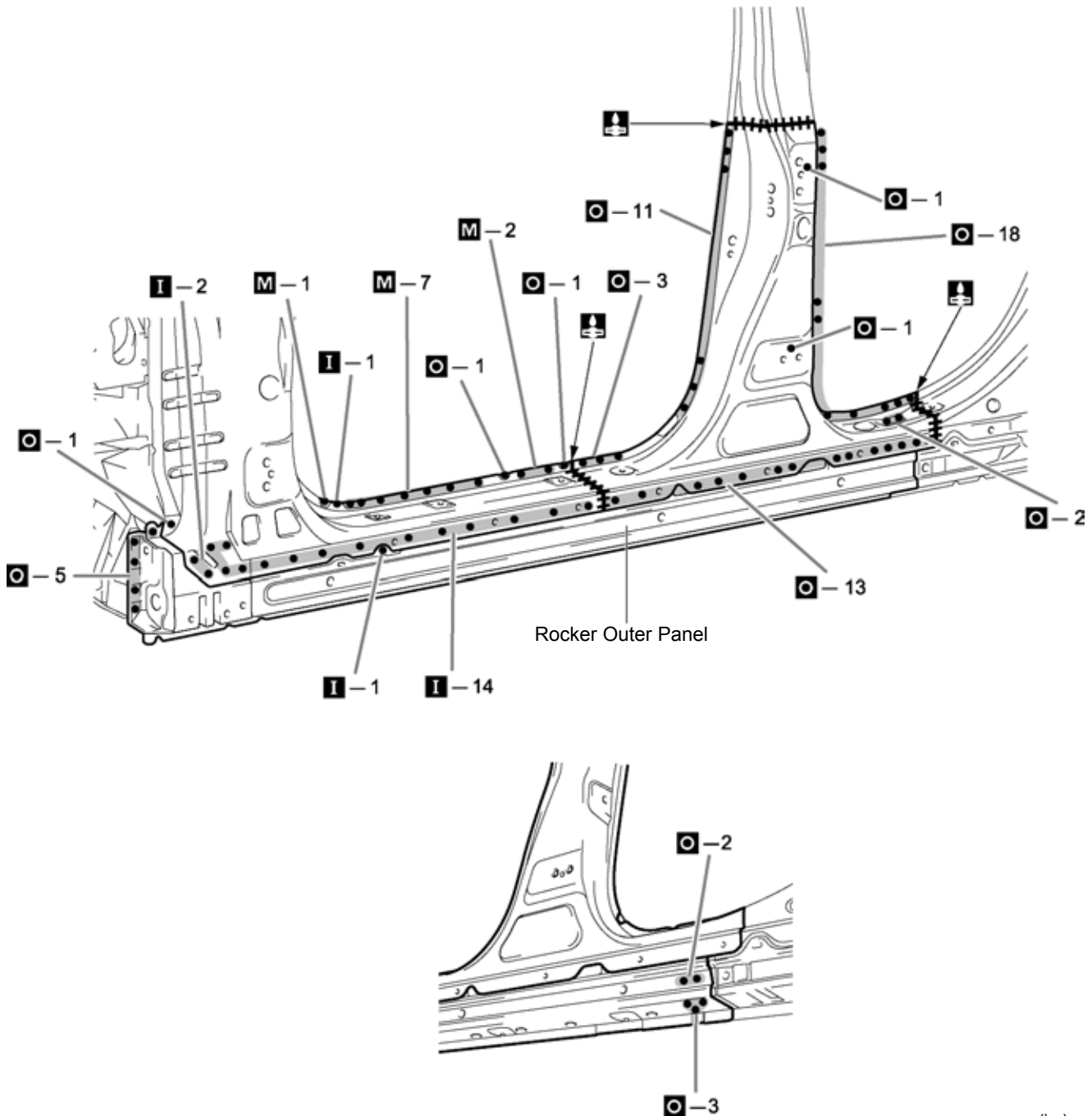
B0709140099A

**INSTALLATION POINT**

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 3 After welding rocker outer panel to the vehicle side, install outer panel.

## Symbol meaning

 **I** **M** : MIG Plug Weld  
  : Tack Weld  
  : Butt Weld



mm (in.)

B0709140100A

**INSTALLATION POINT**

- 1 After welding, apply polyurethane foam to the corresponding parts. (See the paint-coating)
- 2 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.