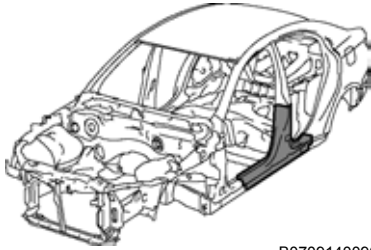


ROCKER OUTER PANEL (CUT-H)



B0709140090

Symbol meaning

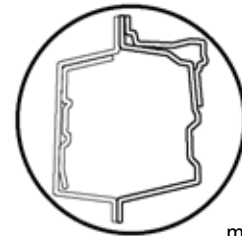
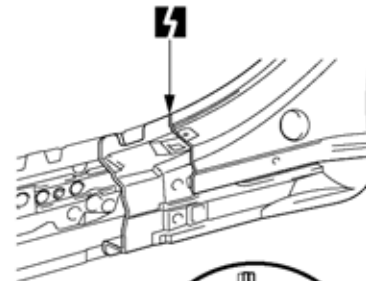
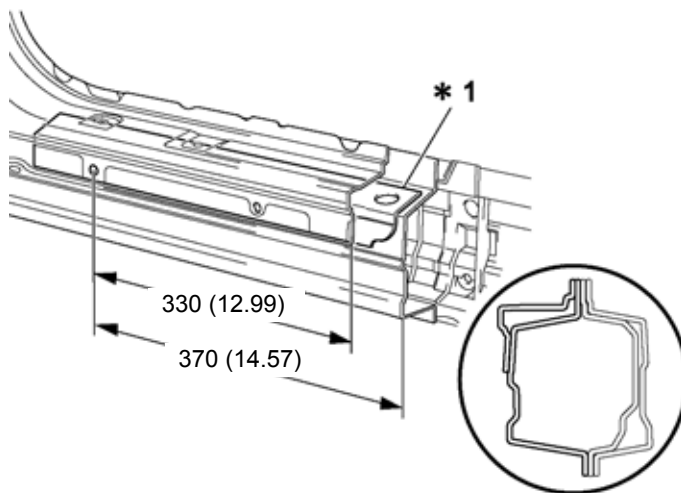
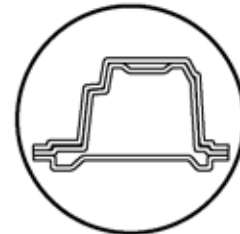
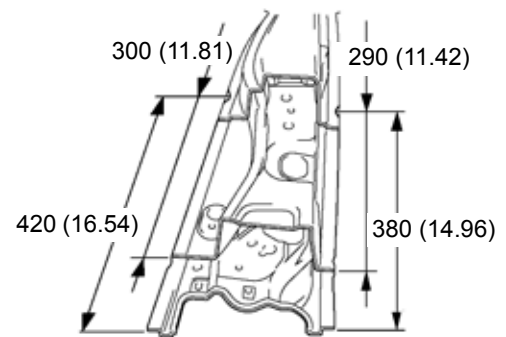
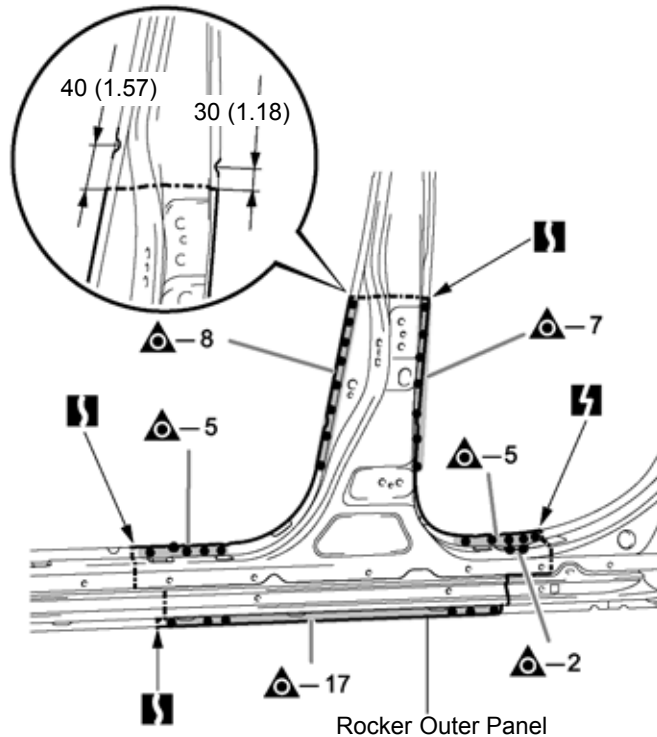
△ : Remove Weld Points

⊞ : Cut with Disc Sander etc.

⌋ : Cut and Join Location

⚡ : Cut Location for Supply Parts

REMOVAL

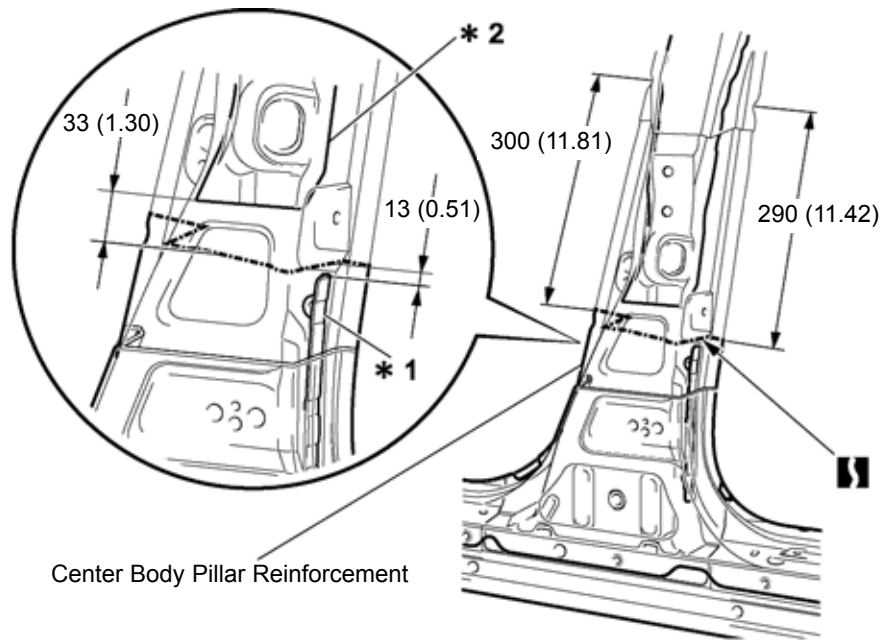


mm (in.)

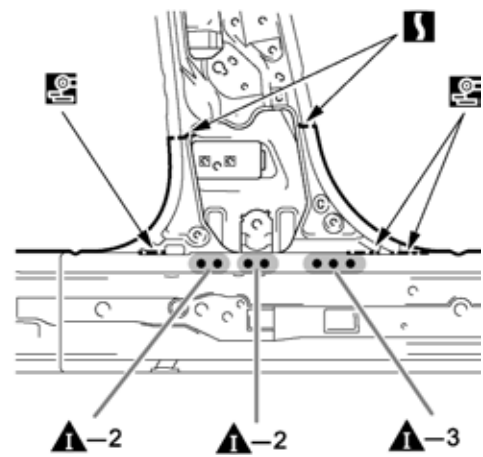
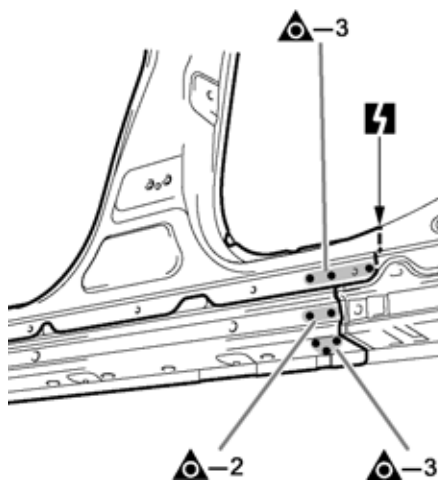
B0709140091

REMOVAL POINT

1 Cut carefully not to damage *1 when you cut the rocker outer panel.



Center Body Pillar Reinforcement








mm (in.)

B0709140092

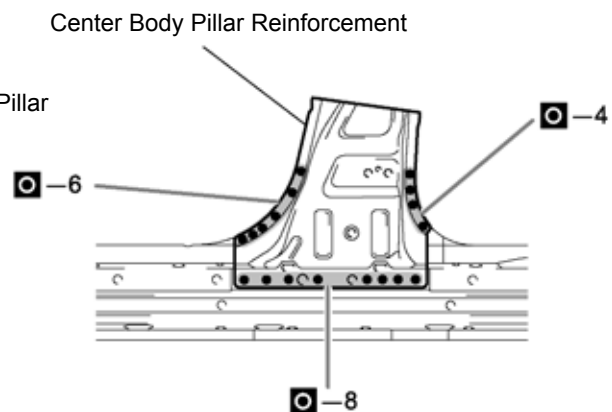
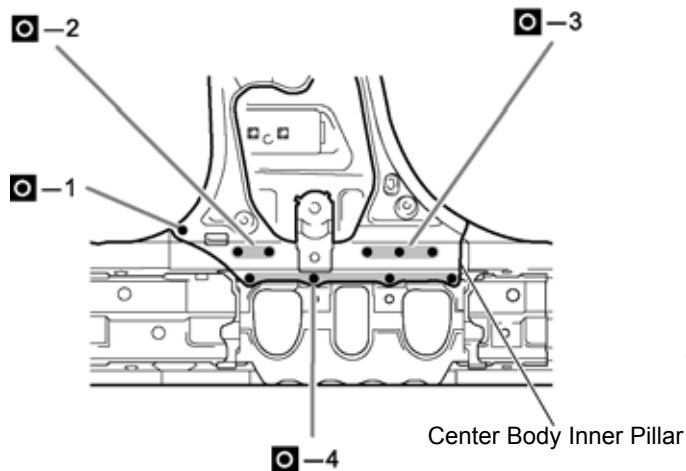
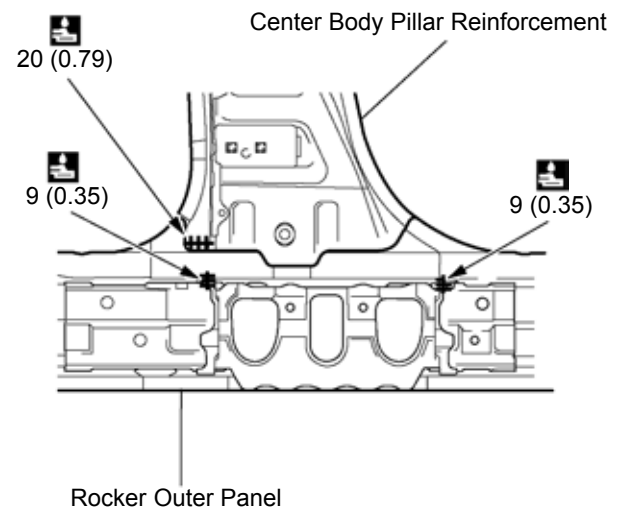
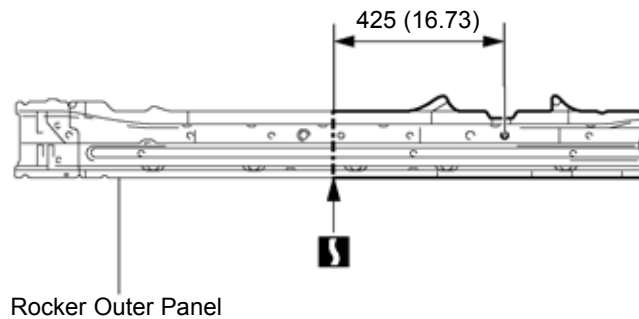
REMOVAL POINT

- 1 Cut carefully not to damage *2 and *1 when you cut the center body pillar reinforcement.
- 2 These values are reference values.

Symbol meaning

-  : MIG Plug Weld
  : Cut and Join Location
  : Tack Weld
  : Butt Weld
 : Spot MIG Weld

INSTALLATION

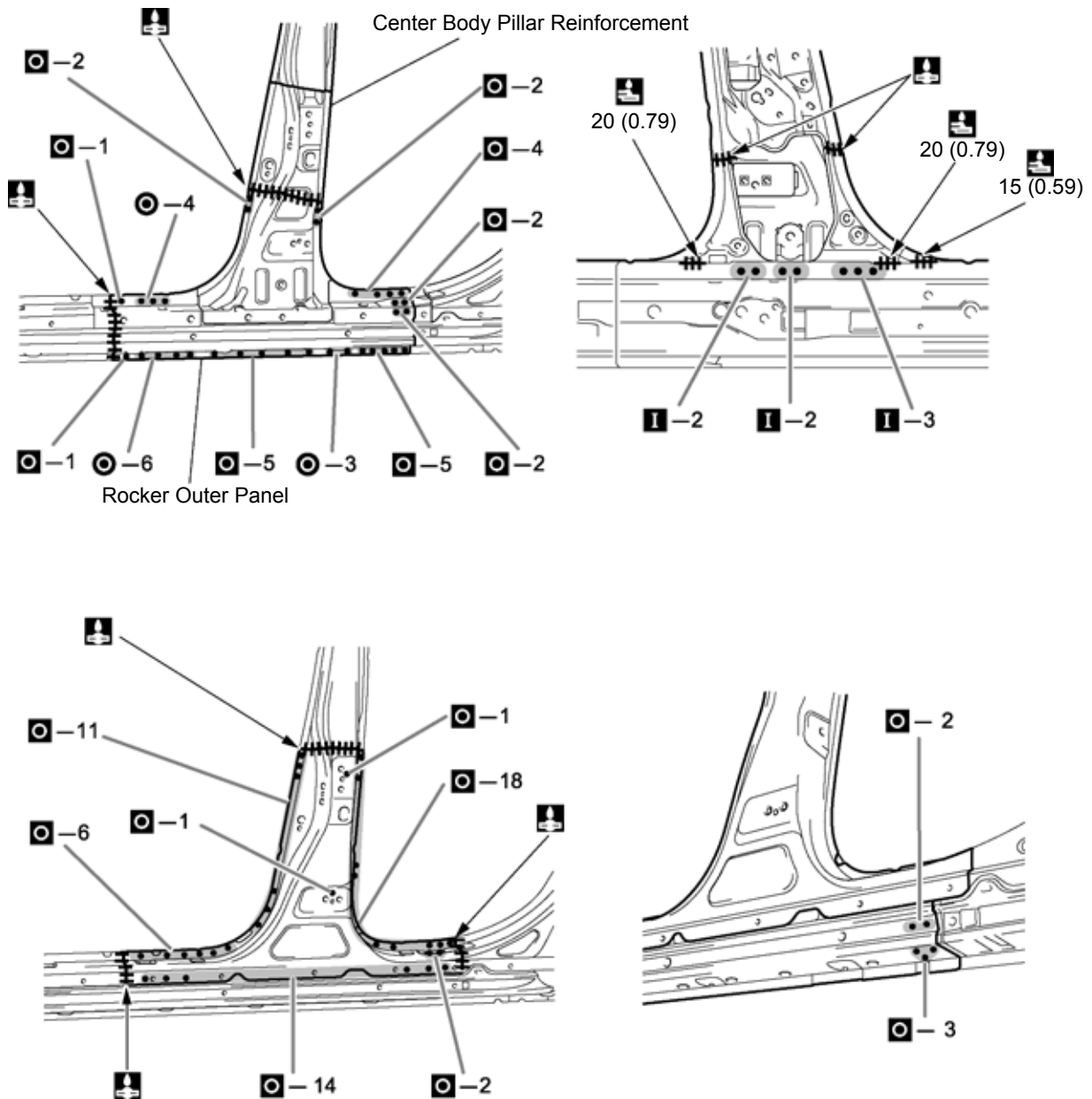


mm (in.)

B0709140093

INSTALLATION POINT

- Before temporarily installing the new parts, weld the rocker outer panel, center body pillar reinforcement and center body inner pillar with the standard number of welding points.



mm (in.)

B0709140094

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 3 After welding rocker outer panel, center body pillar reinforcement and center body inner pillar to the vehicle side, install outer panel.
- 4 After welding, apply polyurethane foam to the corresponding parts. (See the paint-coating)
- 5 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.