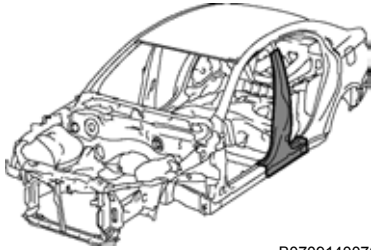


## CENTER BODY PILLAR (CUT)



B0709140076

### Symbol meaning

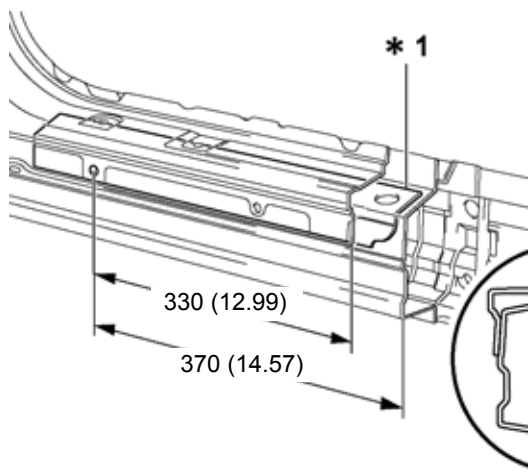
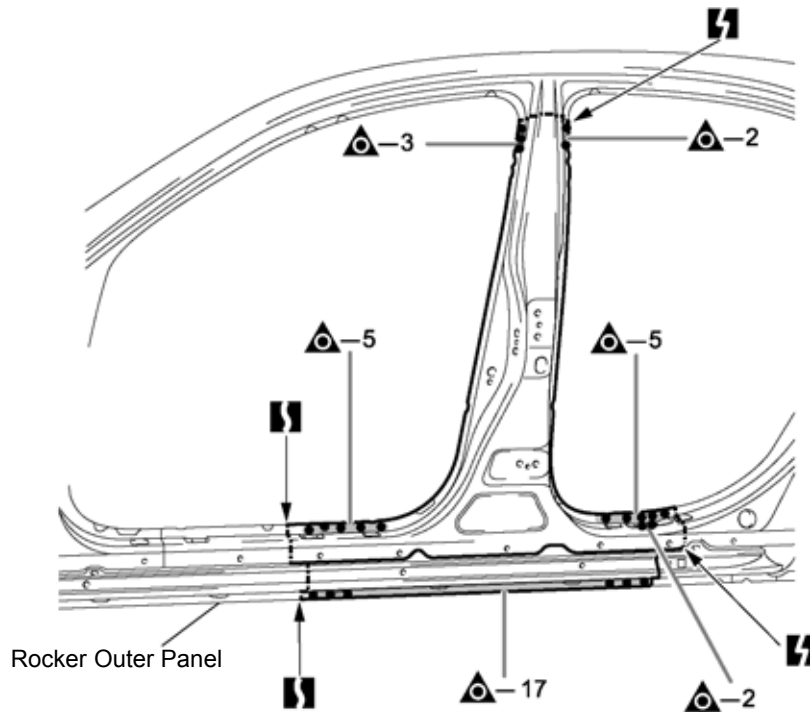
△ △ : Remove Weld Points

⚡ : Cut with Disc Sander etc.

⌋ ⌋ : Cut and Join Location

⚡ : Cut Location for Supply Parts

### REMOVAL

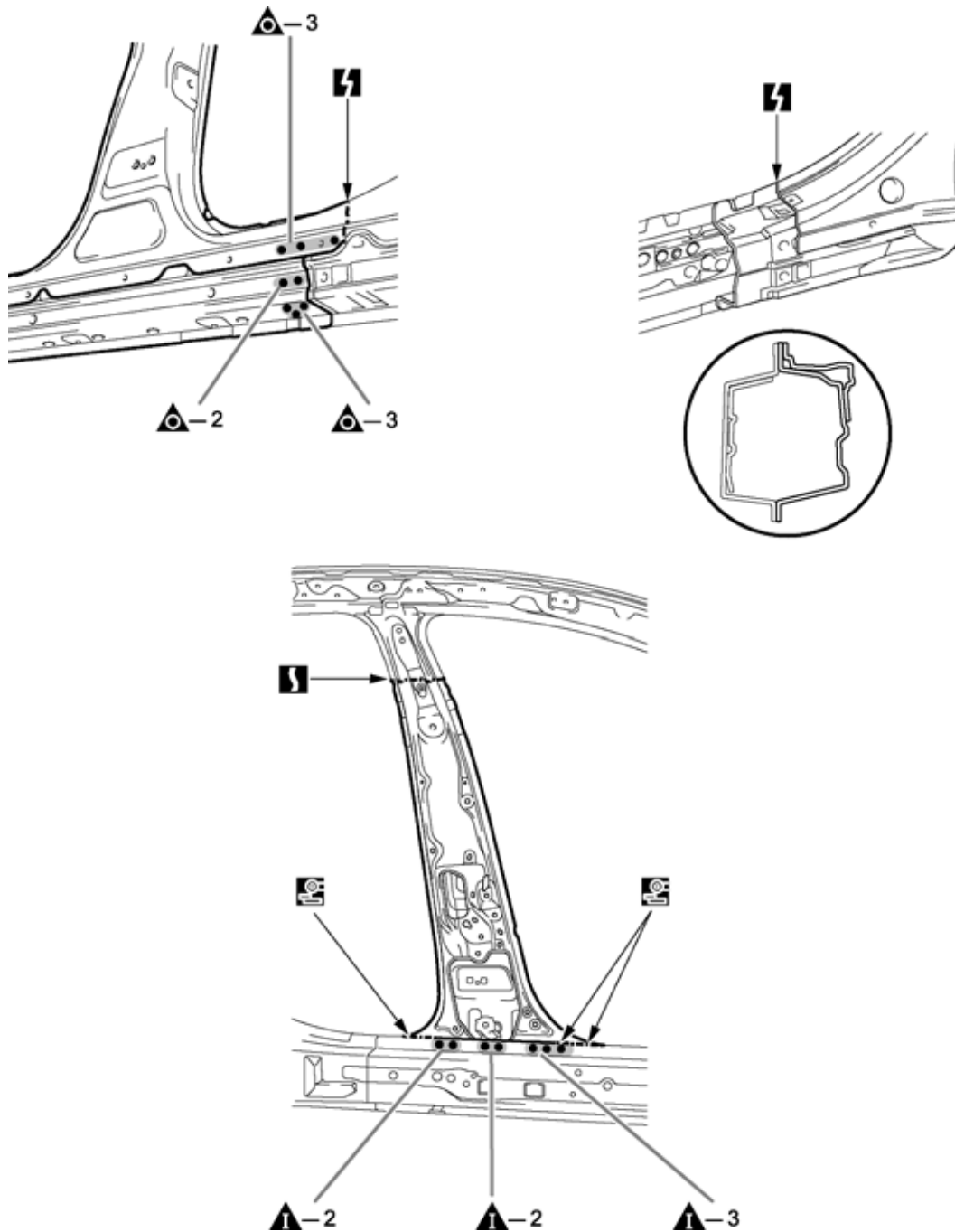


mm (in.)





B0709140077

### REMOVAL POINT

- 1 Cut carefully not to damage \*1 when you cut the rocker outer panel.

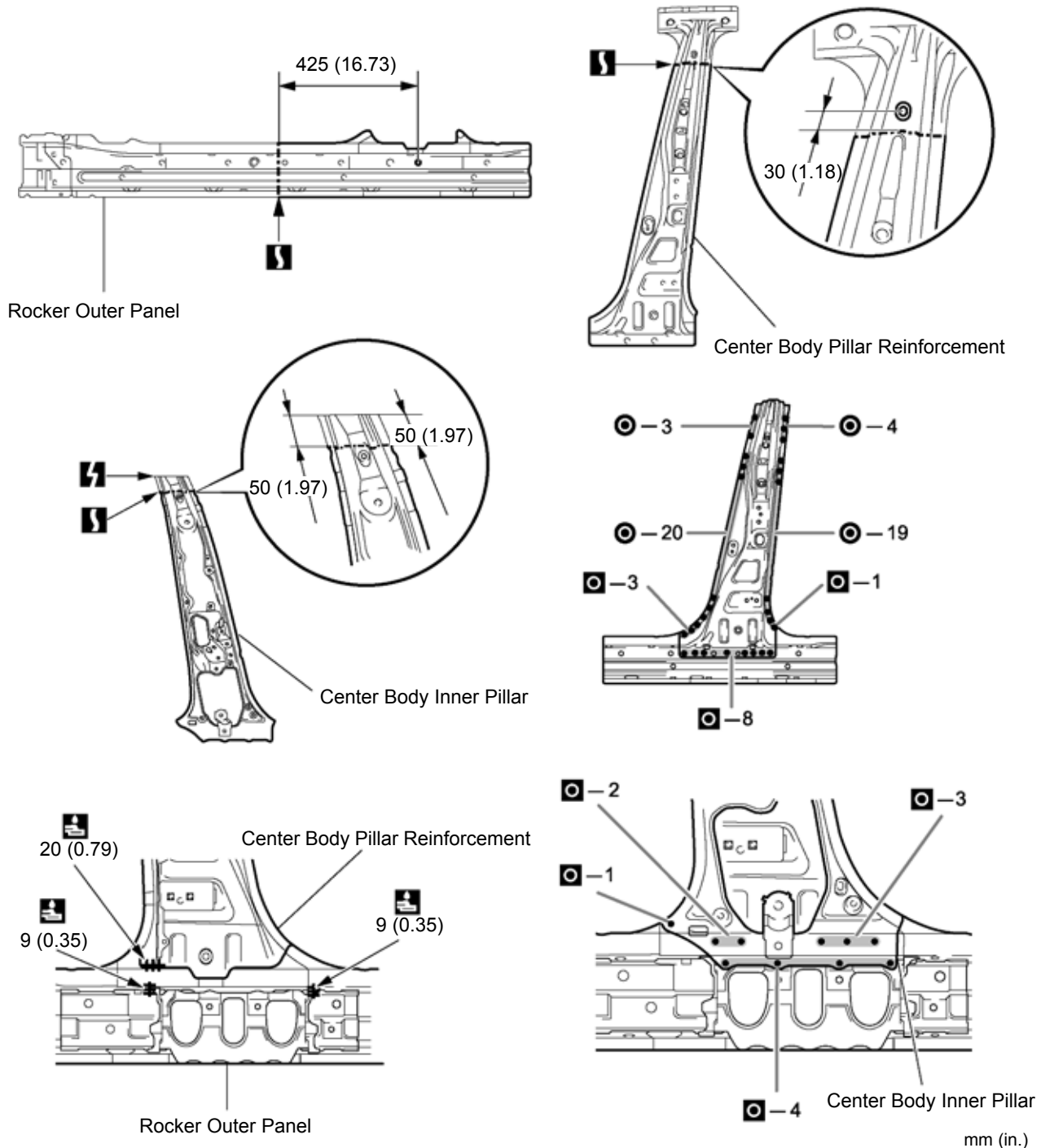


## Symbol meaning

 : MIG Plug Weld  
  : Cut and Join Location  
  : Tack Weld  
  : Butt Weld

 : Spot Weld

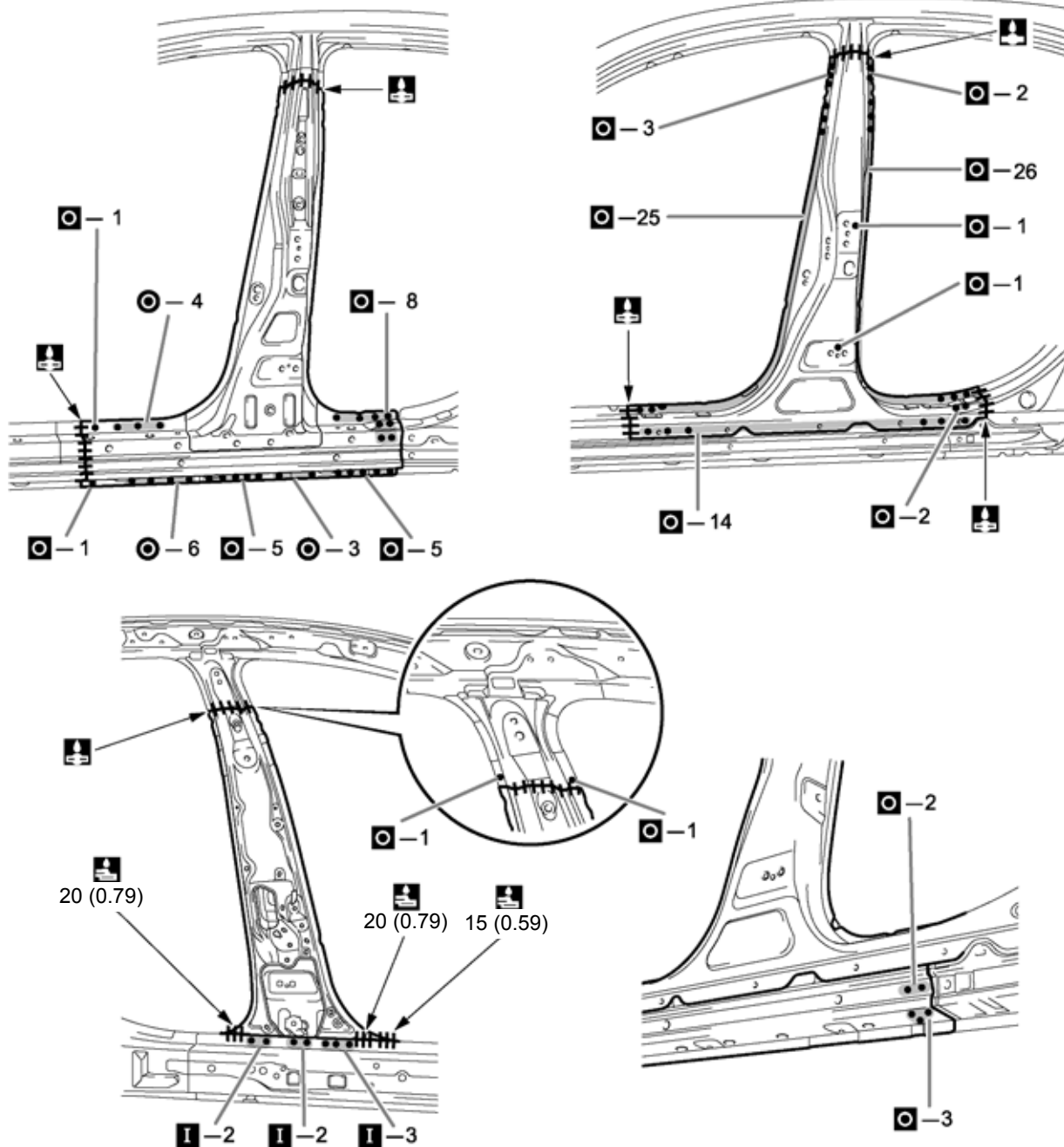
## INSTALLATION



B0710110002

## INSTALLATION POINT

- Before temporarily installing the new parts, weld the rocker outer panel, center body pillar reinforcement and center body inner pillar with the standard number of welding points.



mm (in.)

B0709140080A

**INSTALLATION POINT**

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting related around the new parts before welding. This affects the appearance of the finish.
- 3 After welding the rocker outer panel, center body pillar reinforcement and center body inner pillar to the vehicle side, install the outer pillar.
- 4 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 5 After welding, apply polyurethane foam to the corresponding parts. (See the paint-coating)
- 6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.