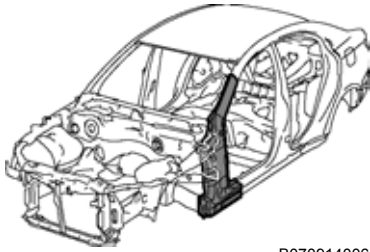


FRONT BODY PILLAR (CUT)



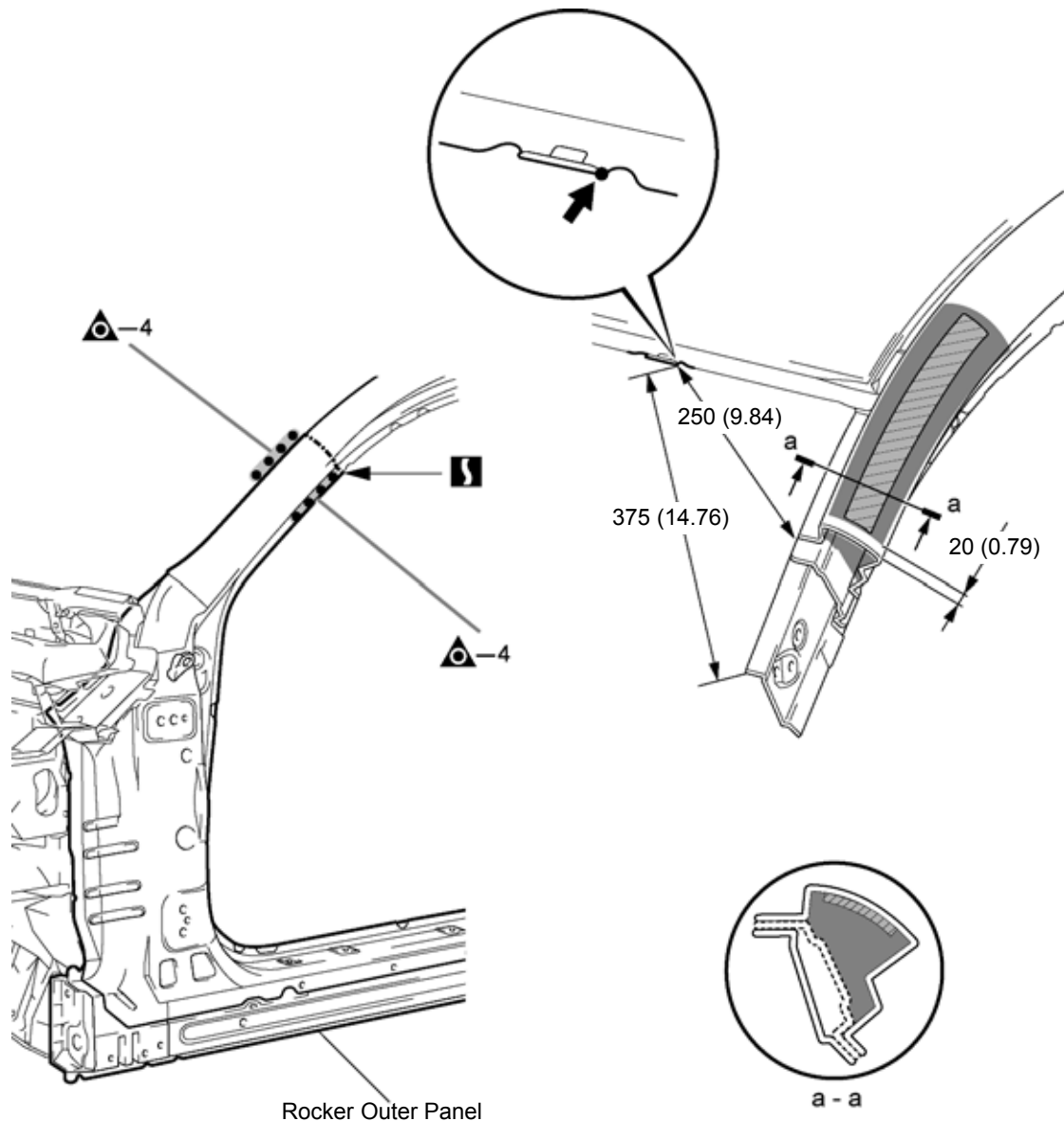
B0709140068

With the front body pillar lower gusset and cowl top side panel removed.

Symbol meaning

- : Remove Weld Points
 : Cut with Disc Sander etc.
 : Cut and Join Location
 : Cut Location for Supply Parts

REMOVAL



mm (in.)

B0709140069

REMOVAL POINT

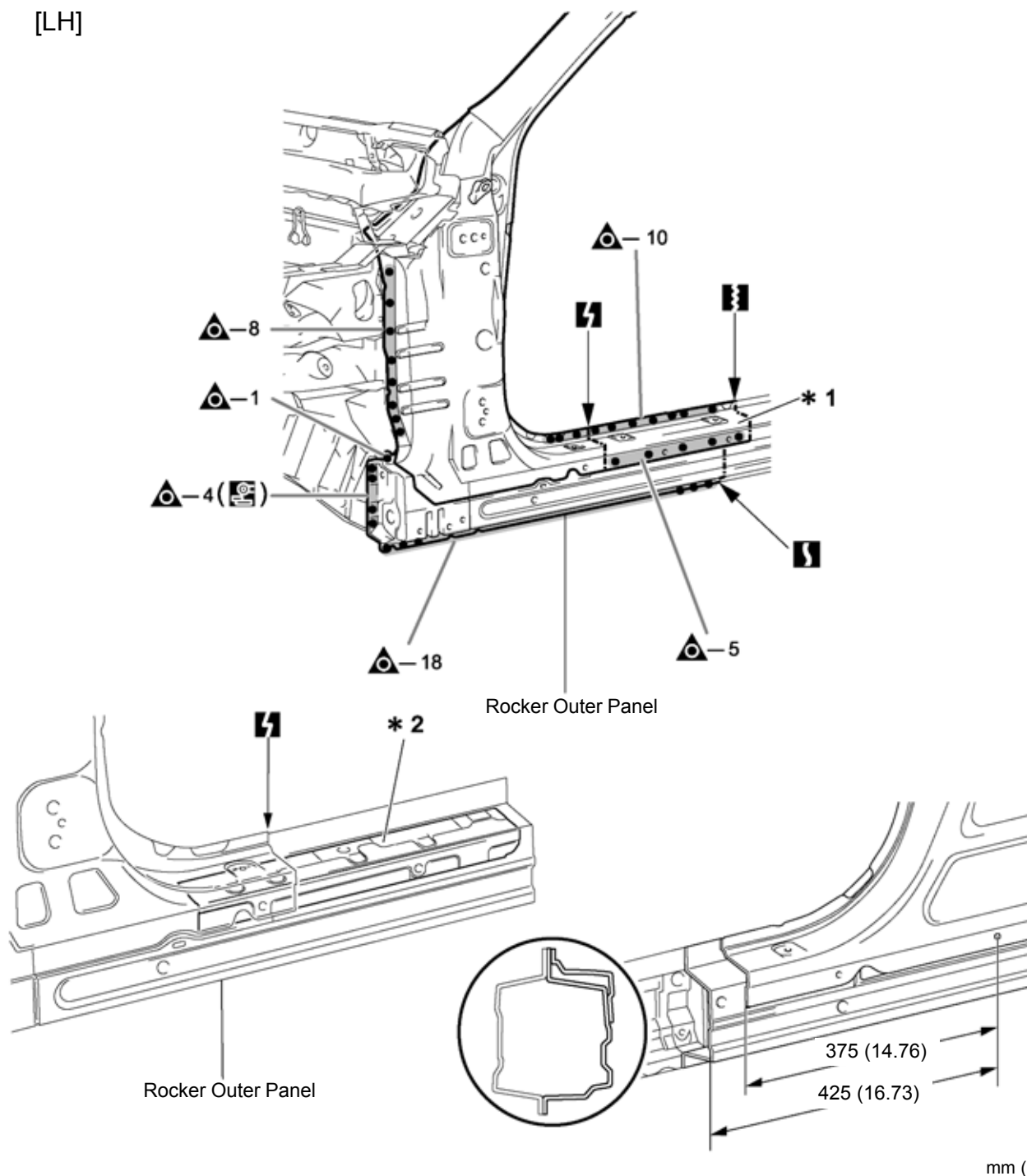
- 1 Cut carefully not to damage the polyurethane in the 20 mm (0.79 in) upper part from cut location, When you cut the front body pillar.
- 2 Remove the rocker outer panel at the same time.

Symbol meaning

△ : Remove Weld Points ⚡ : Cut and Join Location ⚡ : Cut Location for Supply Parts

⊙ : Cut with Disc Sander etc. ⚡ : Cut Location

[LH]



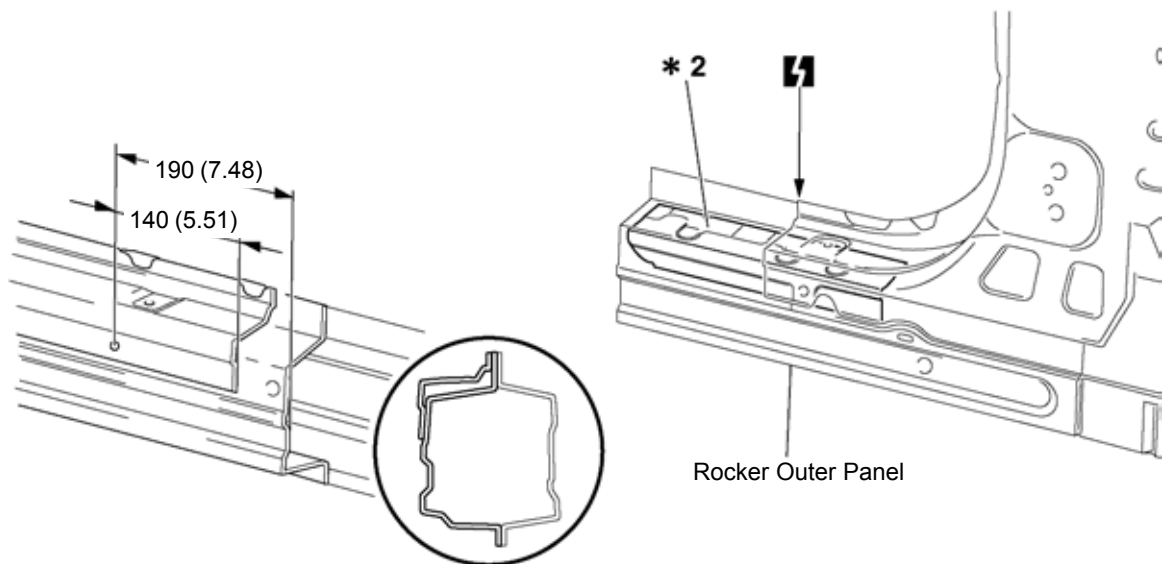
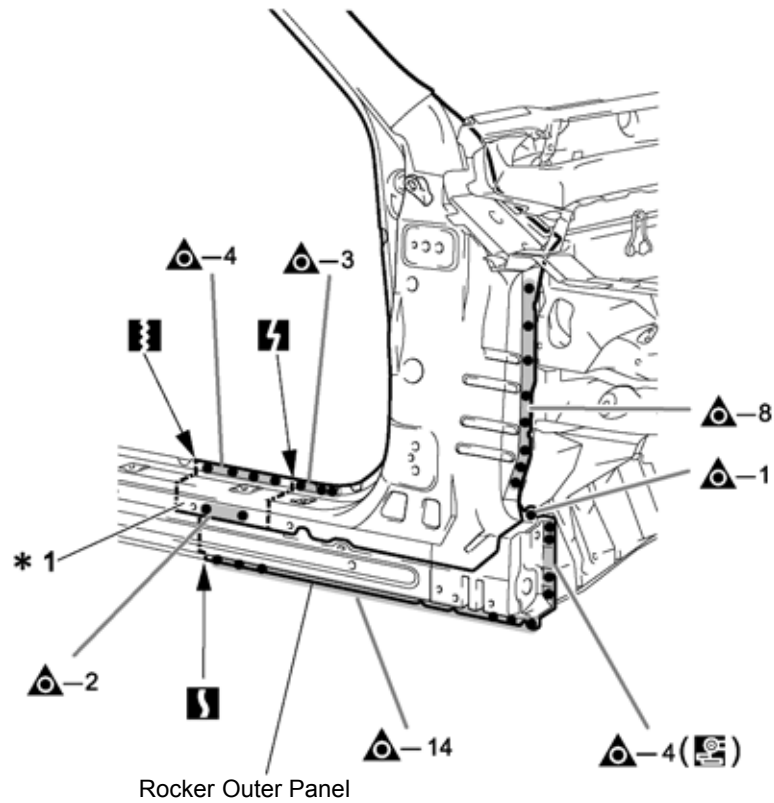
mm (in.)

B0709140070A

REMOVAL POINT

- 1 *1 is reused.
- 2 Cut carefully not to damage *2 when you cut the rocker outer panel.

[RH]



mm (in.)

B0709140071A

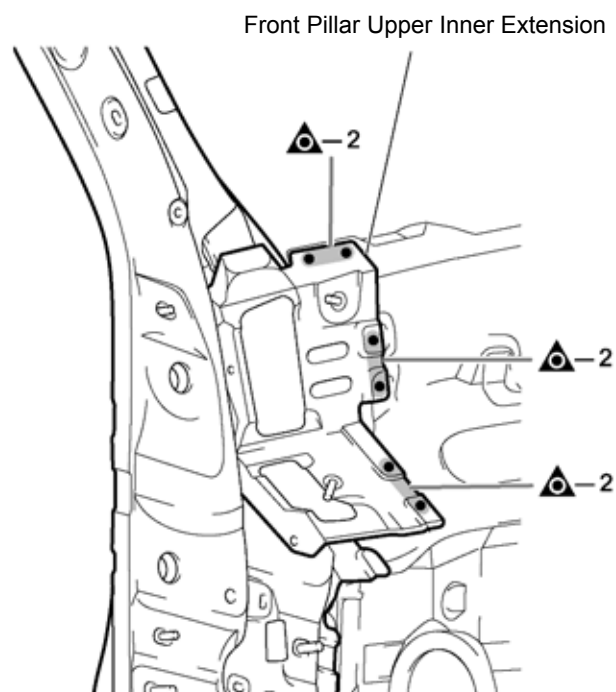
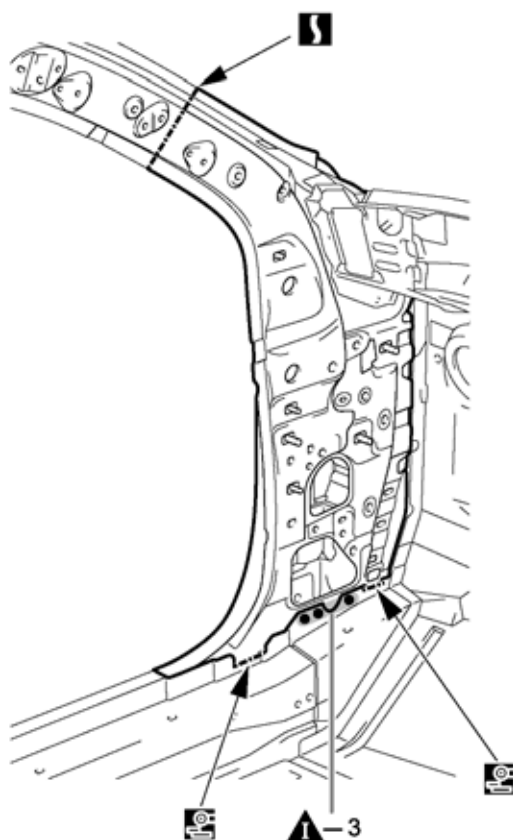
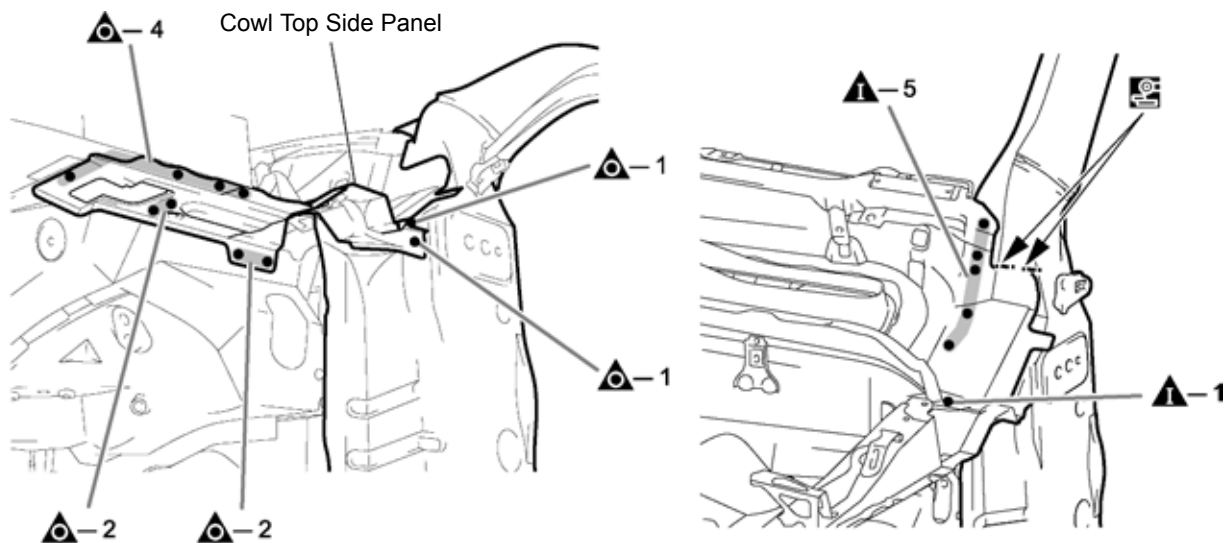
REMOVAL POINT

- 1 *1 is reused.
- 2 Cut carefully not to damage *2 when you cut the rocker outer panel.






Symbol meaning

△△ : Remove Weld Points S : Cut and Join Location ⚡ : Cut Location for Supply Parts

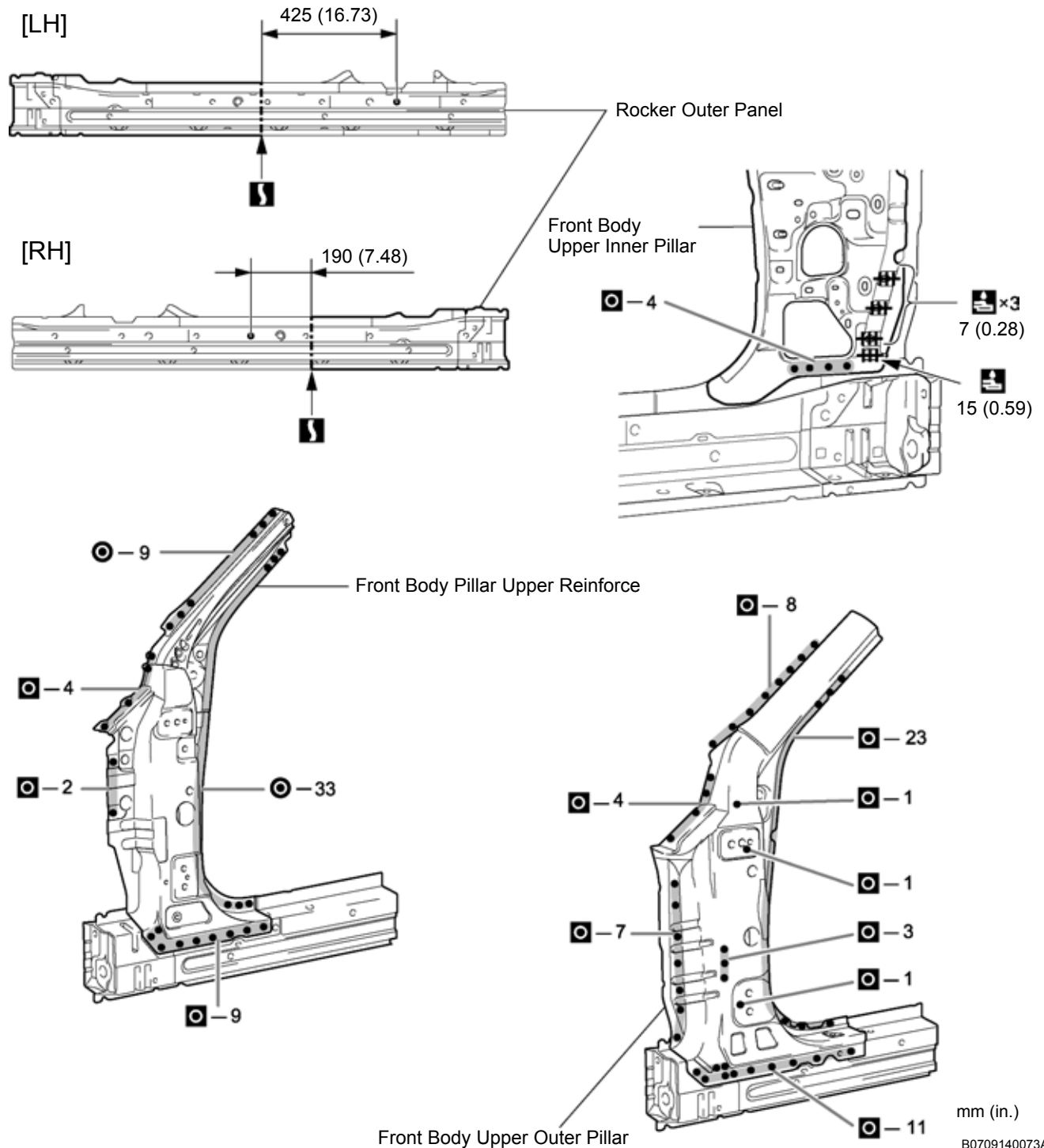
⊖ : Cut with Disc Sander etc.



Symbol meaning

-  1 : MIG Plug Weld
  : Cut and Join Location
  : Tack Weld
  : Butt Weld
 : Spot MIG Weld

INSTALLATION




B0709140073A

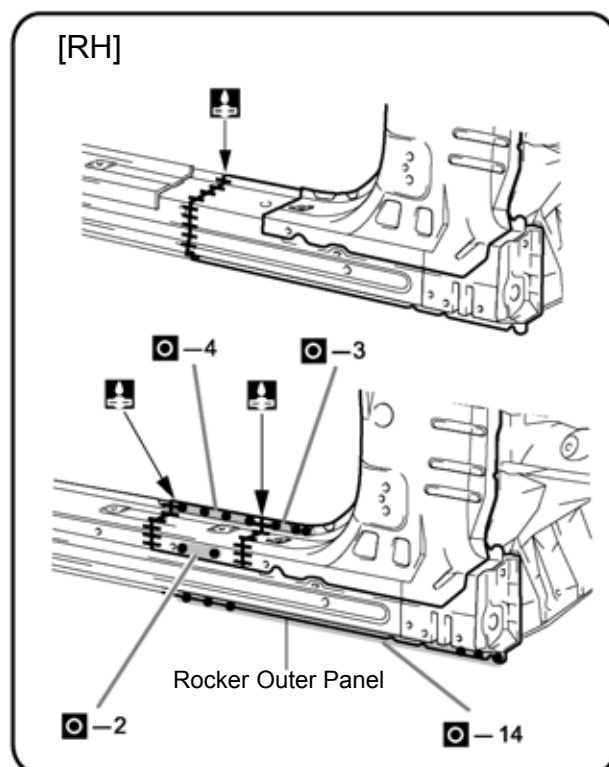
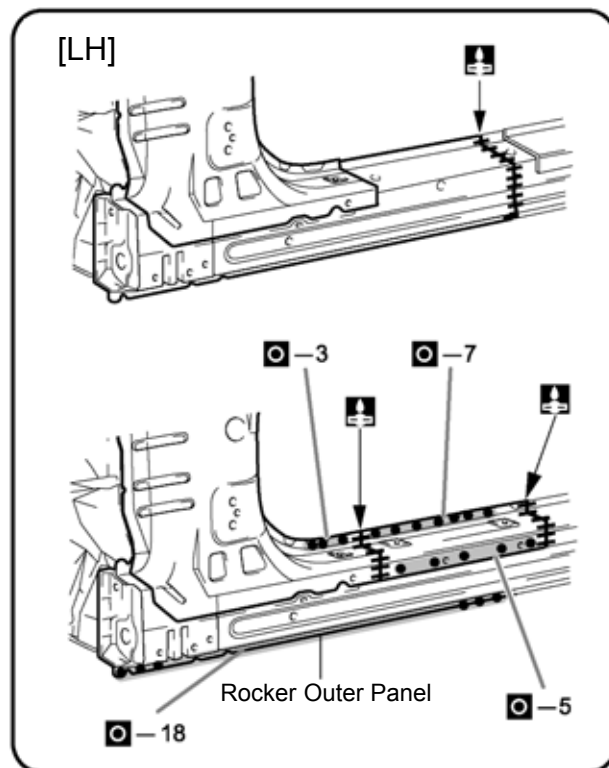
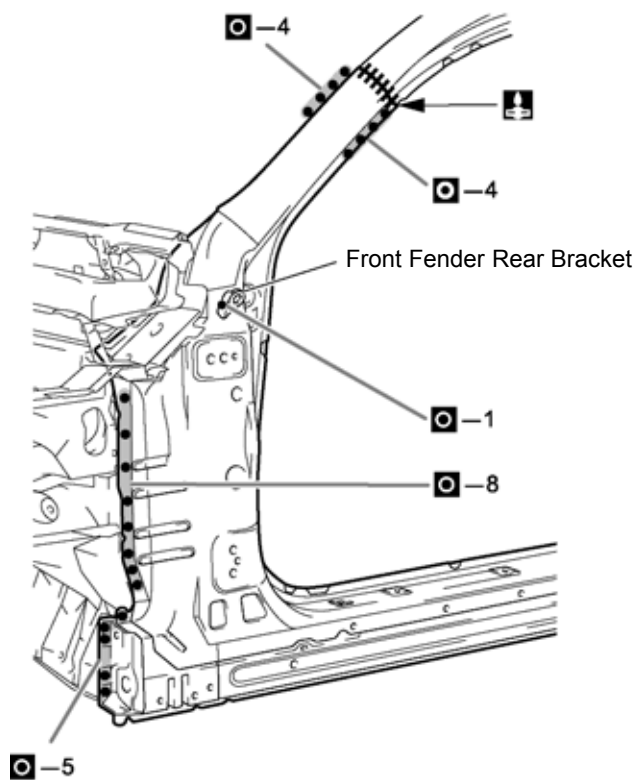
INSTALLATION POINT

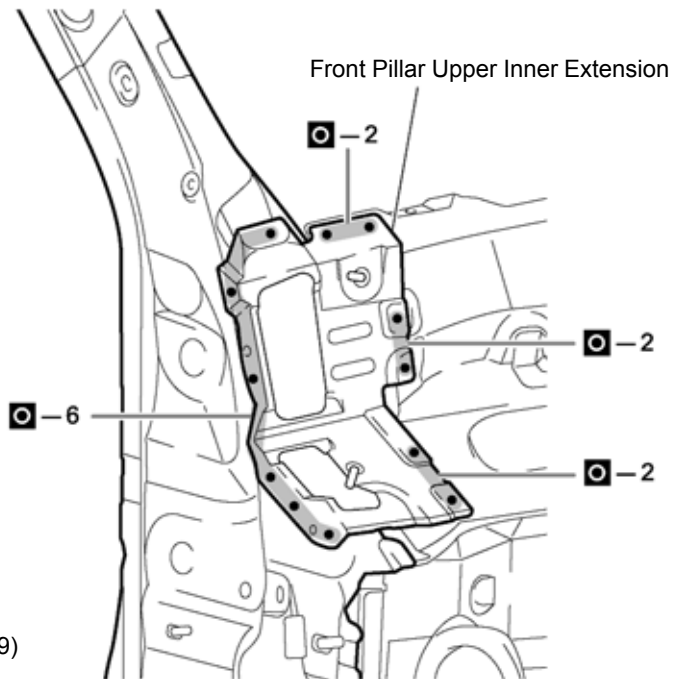
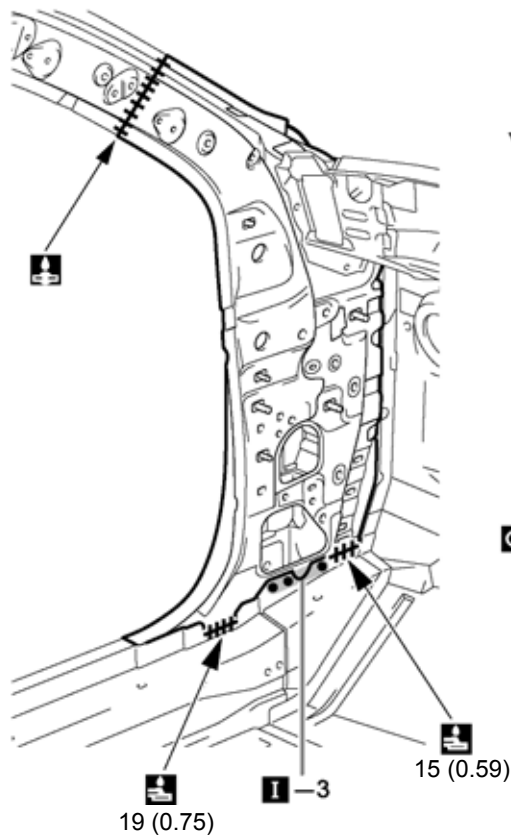
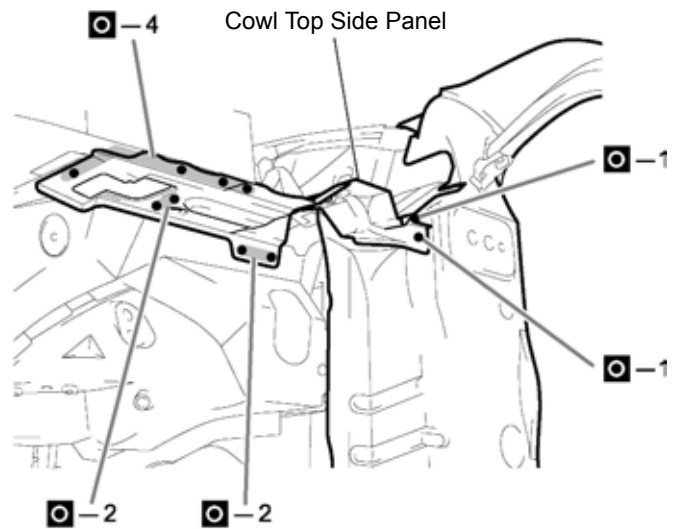
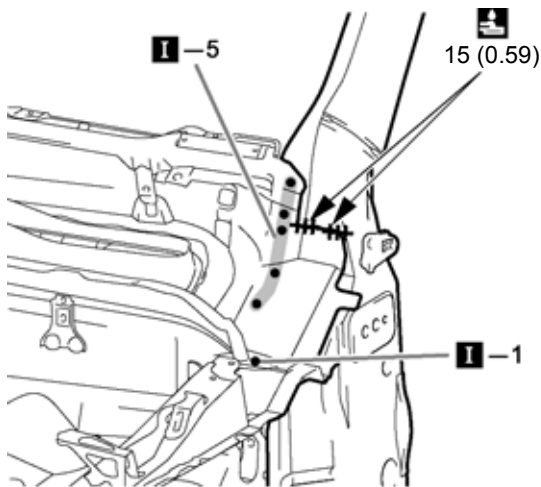
- Before temporarily installing the new parts, weld the rocker outer panel, front body upper inner pillar, front body pillar upper reinforce and front body upper outer pillar with the standard number of welding points.

Symbol meaning

 : MIG Plug Weld
  : Cut and Join Location
  : Tack Weld
  : Butt Weld

 : Spot Weld





mm (in.)

B0709140075

INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 After welding, apply polyurethane foam to the corresponding parts. (See the paint-coating)
- 3 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.