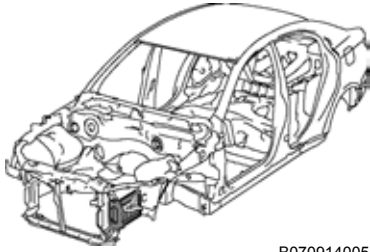


FRONT SIDE MEMBER (CUT-P)



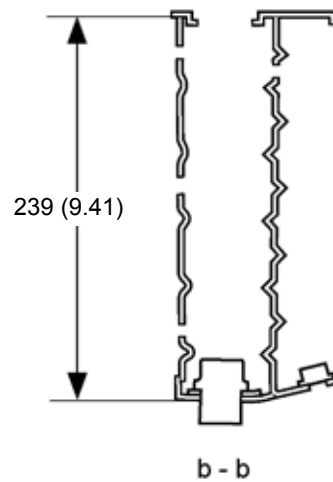
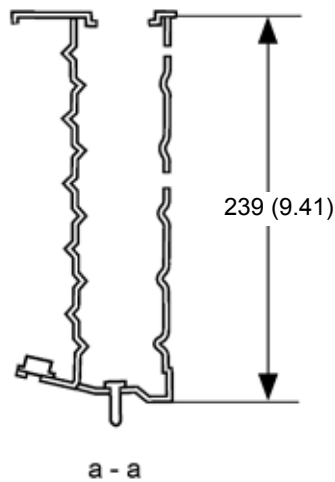
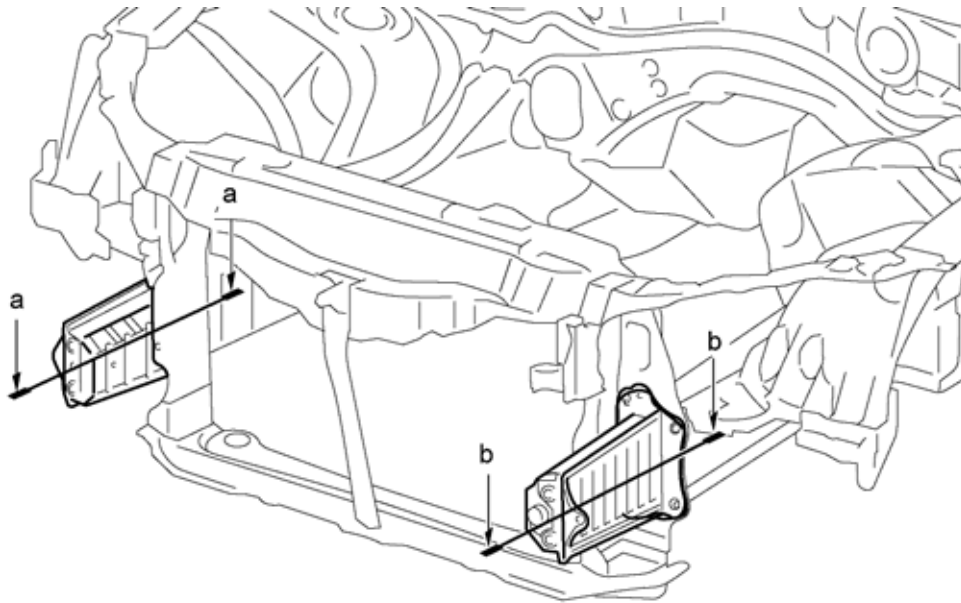
B0709140051

With the front fender front apron removed.

Symbol meaning

⚠ : Remove Weld Points ✂ : Cut and Join Location

REMOVAL



mm (in.)

B0709140052

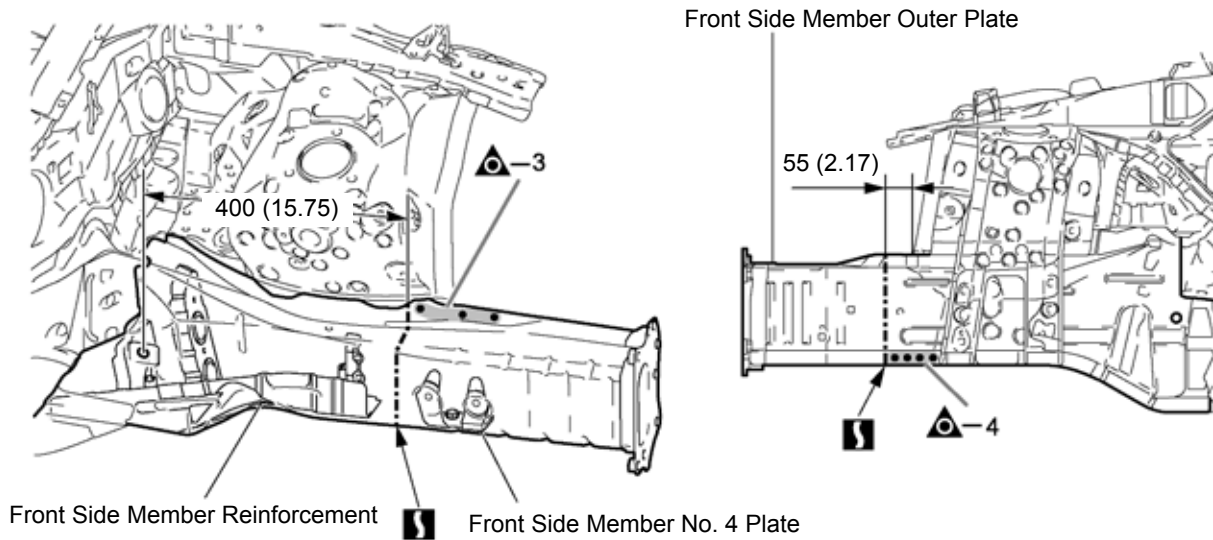
REMOVAL POINT

1 These values are reference values.

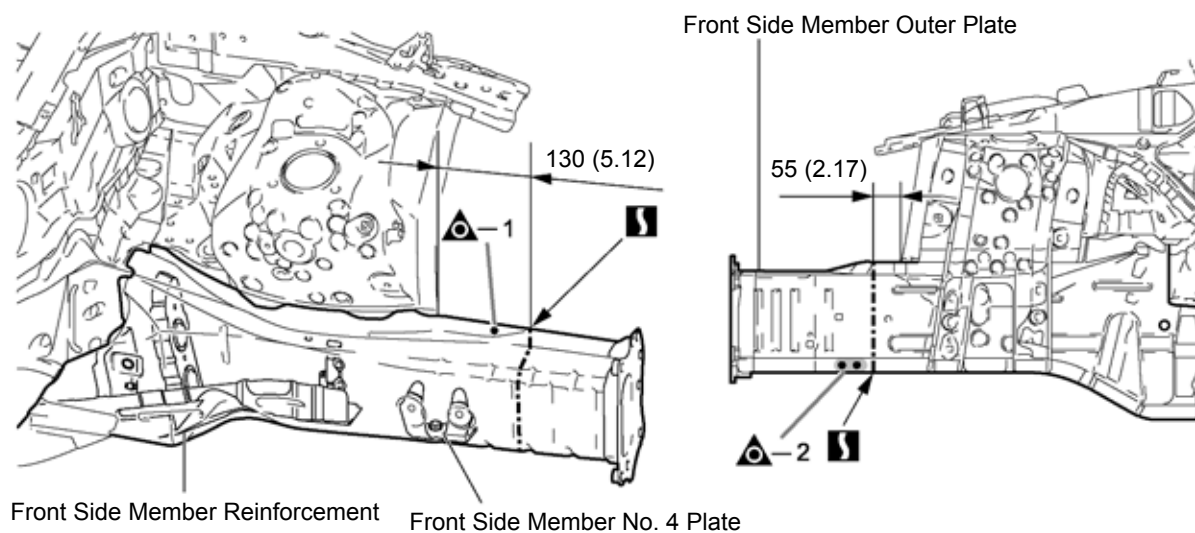
Symbol meaning

△ : Remove Weld Points S : Cut and Join Location

CUT-P * 1



CUT-P * 2

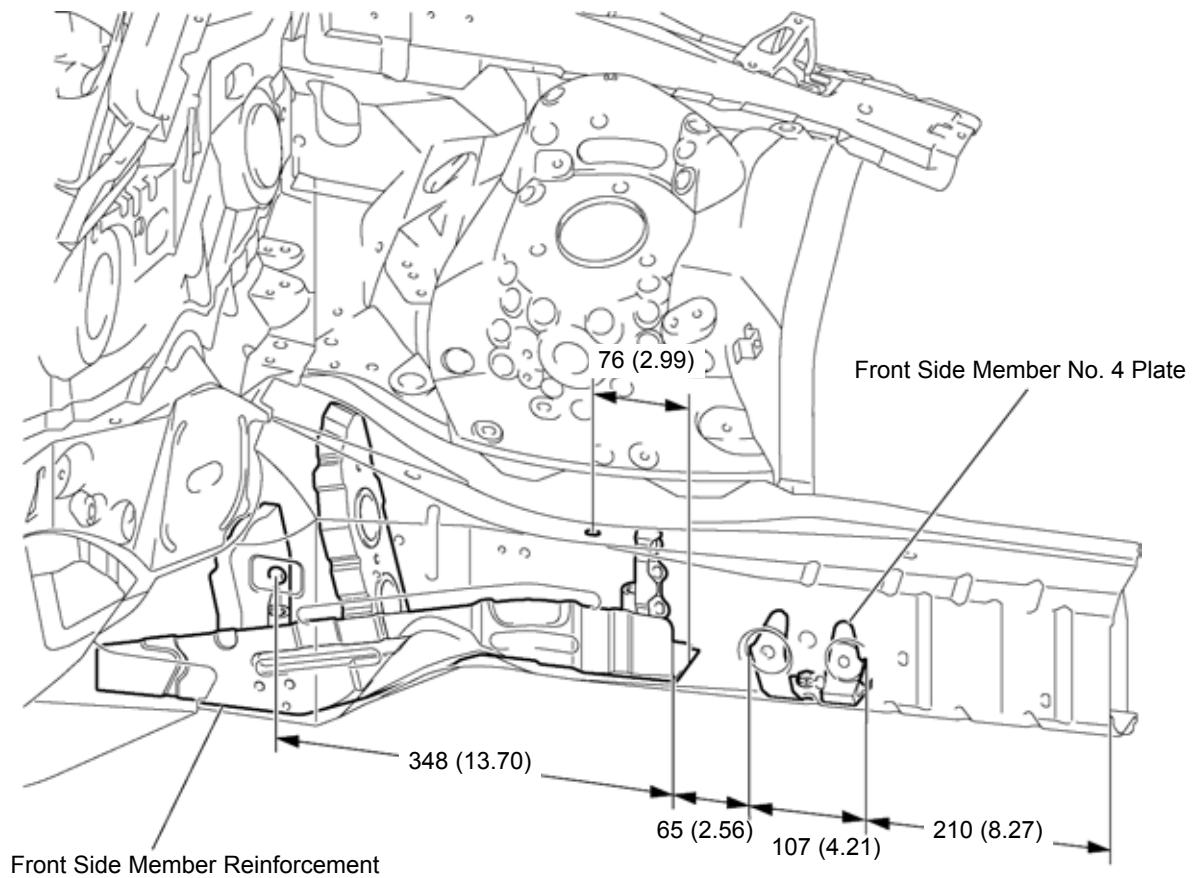


mm (in.)

B0710100027

REMOVAL POINT

- 1 Select either Cut-P *1 or *2 based on the extent of damage.
- 2 Remove the front side member outer plate at the same time.



mm (in.)

B0709140054

REMOVAL POINT

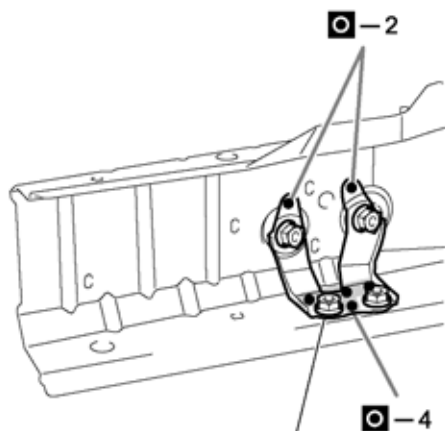
- 1 The diagram indicates reference values of the internal reinforcement position.
- 2 When cutting the front side member, be careful not to damage the bolt holes or inner reinforcements.

Symbol meaning

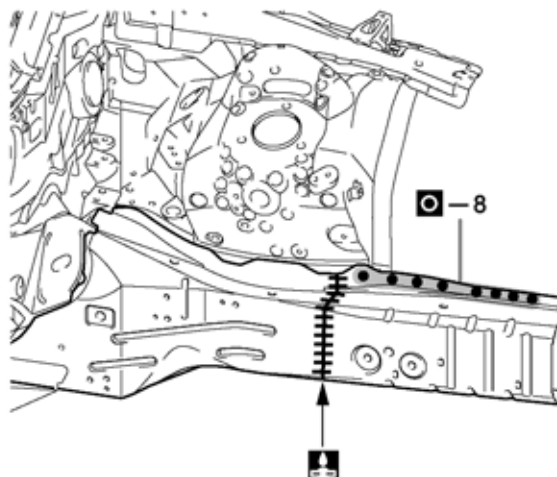
 : MIG Plug Weld
  : Butt Weld

INSTALLATION

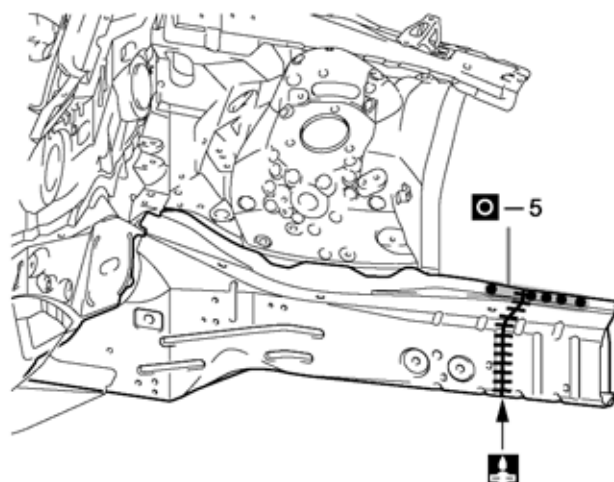
CUT-P* 1



Front Side Member No. 4 Plate



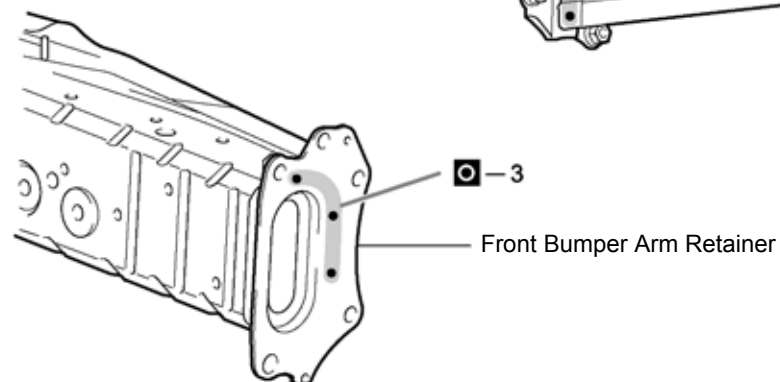
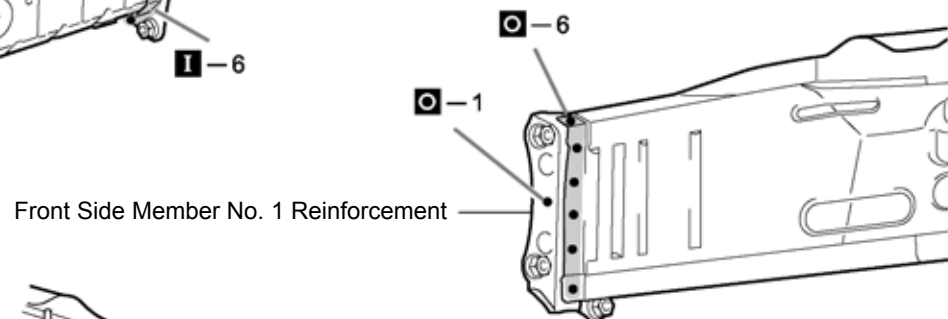
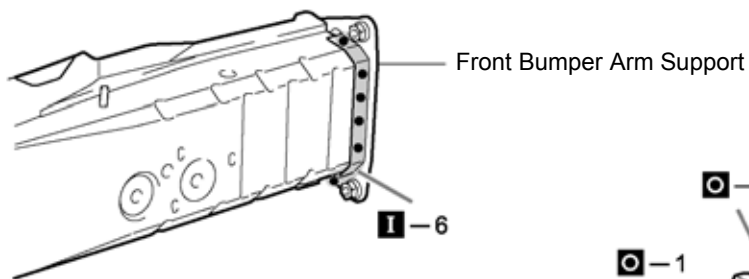
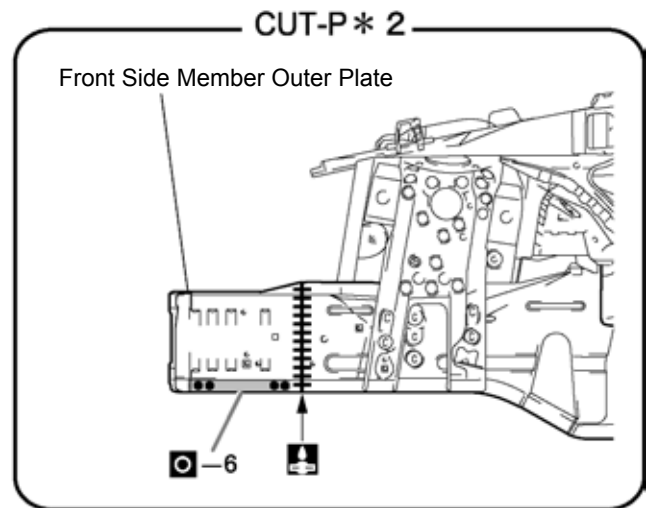
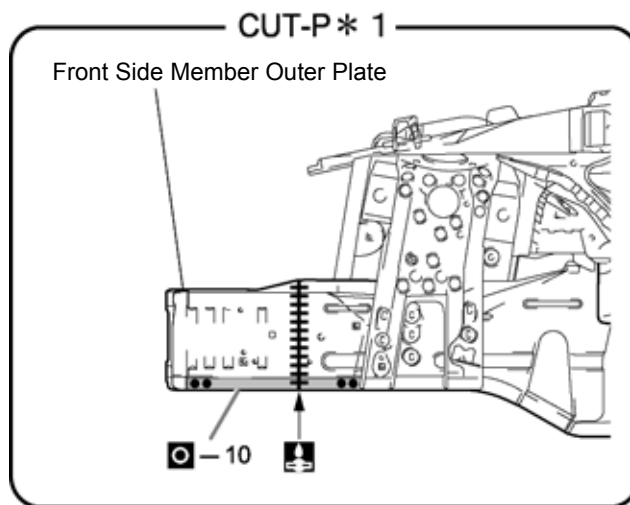
CUT-P* 2



B0709140055

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.



B0709140056

INSTALLATION POINT

- 1 After welding, apply body sealer and undercoating to the corresponding parts. (See the paint-coating)
- 2 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.