SA20J-02

## INSTALLATION

- 1. INSTALL FRONT SHOCK ABSORBER WITH COIL SPRING
- (a) SEDAN:

Install the No. 3 front spring reinforcement to the shock absorber.

(b) Install the shock absorber to the body with the 3 nuts.

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

(c) Connect the shock absorber to the shock absorber bracket with the bolt and nut.

Torque: 64 N·m (650 kgf·cm, 47 ft·lbf)

HINT:

After stabilizing the suspension, torque the nut.

(d) Torque the nut in the center of the suspension support.

Torque: 34 N-m (350 kgf-cm, 25 ft-lbf)

HINT:

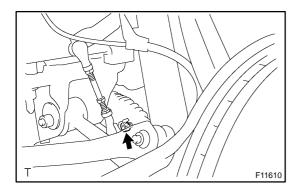
If the shock absorber has not been disassembled, it is not necessary to torque the nut.

- (e) Install the cap to the suspension support.
- 2. CONNECT STABILIZER BAR LINK TO STABILIZER BAR

Torque: 49 N-m (500 kgf-cm, 36 ft-lbf)

HINT:

If the ball joint turns together with the nut, use a 5 mm hexagon wrench to hold the stud.



## 3. CONNECT HEIGHT CONTROL SENSOR LINK

- (a) Set the lower arm to the vehicle height.
- (b) Install the sensor link to the lower arm bracket with a nut.

Torque: 5.4 N·m (55 kgf·cm, 48 in.-lbf)

## **NOTICE:**

- Be careful not to brake the link fixing pin until the above operation is completed.
- The pin can the broken after completion of the above, however, the sensor arm rotation angle shall not exceed the range of  $\pm 70^{\circ}$  from the standard vehicle height.
- 4. CONNECT UPPER SUSPENSION ARM TO STEERING KNUCKLE
- (a) Connect the upper suspension arm with the nut.

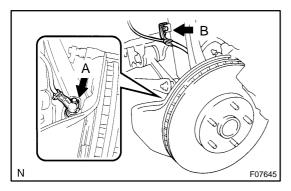
Torque: 65 N-m (660 kgf-cm, 50 ft-lbf)

(b) Install a new clip.

If the holes for the clip are not aligned, tighten the nut further up to 60°.

2005 LEXUS IS300 (RM1140U)

Author: Date: 1696



5. CONNECT ABS SPEED SENSOR AND WIRE HARNESS CLAMP

Torque:

Bolt A: 8.0 N·m (82 kgf·cm, 71 in.·lbf) Bolt B: 5.0 N·m (51 kgf·cm, 44 in.·lbf)

- 6. INSTALL IGNITER
- (a) Install the bolt, nut and igniter.
- (b) Connect the connector.
- 7. INSTALL FRONT WHEEL
  Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)
- 8. CHECK FRONT WHEEL ALIGNMENT (See page SA-5)
- 9. CHECK ABS SPEED SENSOR SIGNAL w/ VSC (See page DI-507) w/o VSC (See page DI-437)

Author: Date: 1697