

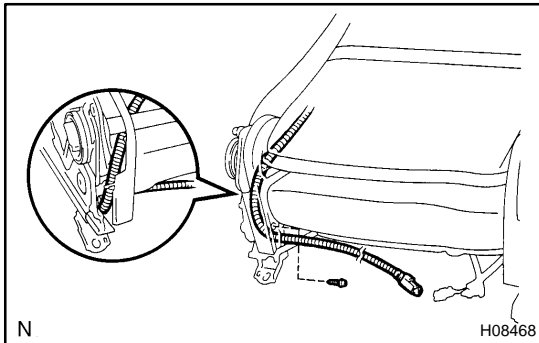
## INSTALLATION

### NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

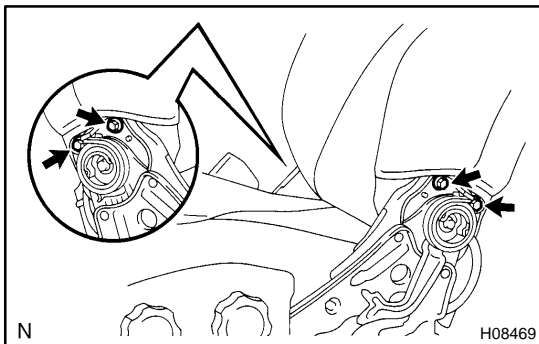
#### 1. INSTALL SEATBACK ASSEMBLY

- (a) Temporarily install the seatback assembly.



- (b) Set the wire harness of the side airbag assembly to the LH reclining adjuster inside cover, as shown.

- (c) Install the LH reclining adjuster inside cover set screw.

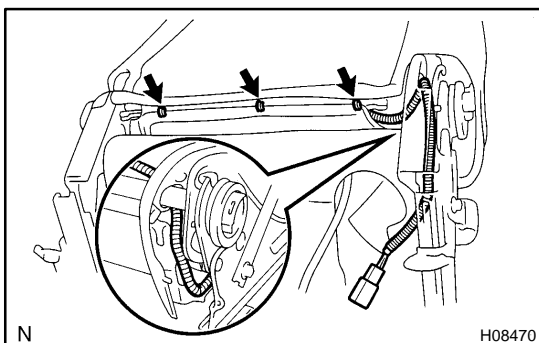


- (d) Install the 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

### NOTICE:

- Make sure that the seatback assembly is installed with the specified torque.
- If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.
- When installing the seatback assembly, take care it is not pinched between other parts.

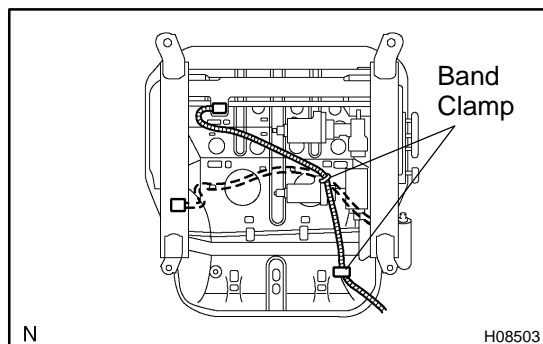


- (e) Install 3 new hog rings, as shown in the illustration.

### HINT:

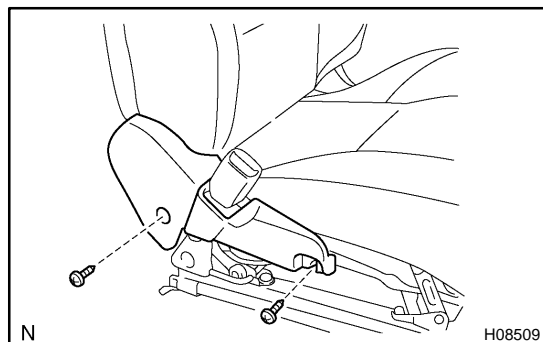
When installing the hog rings, take care to prevent wrinkles as much as possible.





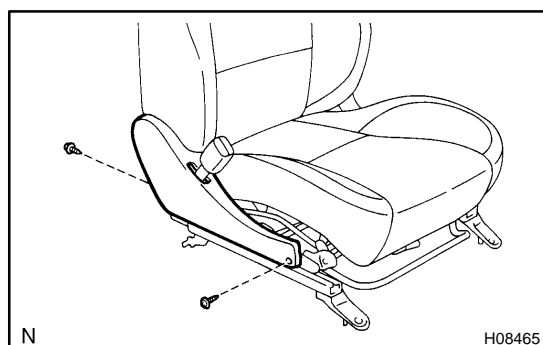
**2. SET WIRE HARNESS FOR SIDE AIRBAG ASSEMBLY TO SEAT CUSHION ASSEMBLY**

- (a) Set the wire harness of the side airbag assembly and seat heater (w/ seat heater).
- (b) Install the band clamps, as shown in the illustration.



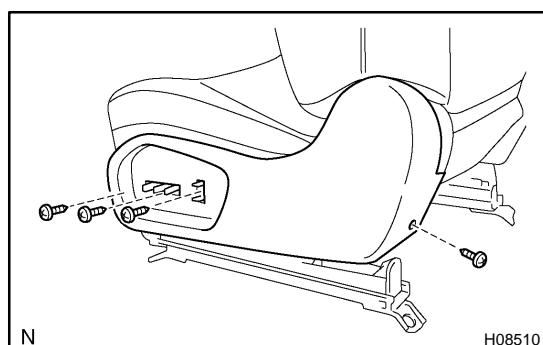
**3. Power adjuster type:  
INSTALL FRONT SEAT CUSHION INNER SHIELD**

Install the front seat cushion inner shield with the 2 screws.



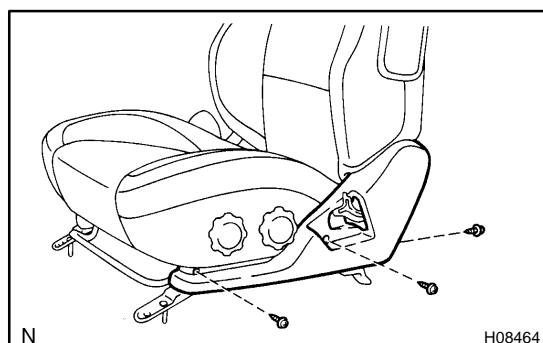
**4. Manual adjuster type:  
INSTALL FRONT SEAT CUSHION INNER SHIELD**

Install the front seat cushion inner shield with the 2 screws.



**5. Power adjuster type:  
INSTALL FRONT SEAT CUSHION SHIELD**

Install the front seat cushion shield with the 4 screws.

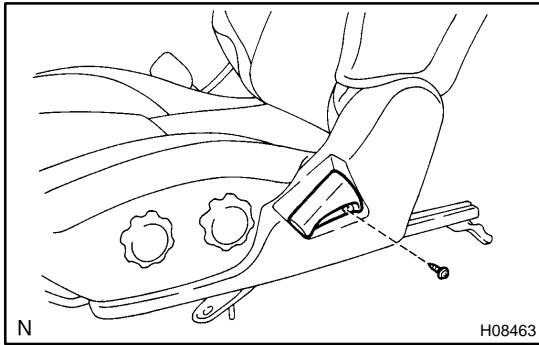


**6. Manual adjuster type:  
INSTALL FRONT SEAT CUSHION SHIELD**

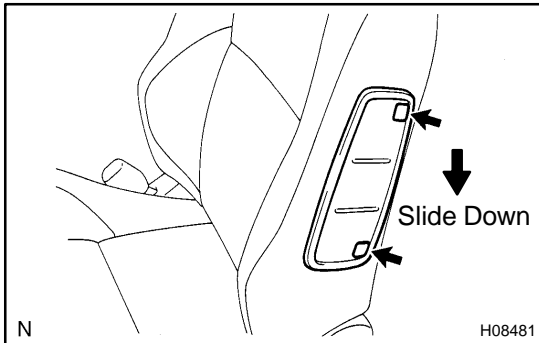
Install the front seat cushion shield with the 3 screws.

**7. Power adjuster type:  
INSTALL POWER SEAT SWITCH KNOBS**



**8. Manual adjuster type:****INSTALL RECLINING ADJUSTER KNOB**

Install the reclining adjuster knob with the screw.

**9. INSTALL FRONT SEAT AIRBAG DOOR**

(a) Slide down the front seat airbag door and install it.

(b) Install the front seat airbag door with the 2 screws.

**Torque: 4.7 N·m (48 kgf-cm, 42 in.-lbf)**

**10. INSTALL HEADREST****11. INSTALL FRONT SEAT**

(a) Mount the front seat to the vehicle.

**NOTICE:**

**When mounting the seat to the vehicle, take care not to damage the airbag wire harness.**

(b) Connect the connectors under the front seat.

(c) Slide the front seat to the front most position.

**NOTICE:**

**Make sure that seat adjuster locks.**

(d) Tighten the bolts on the rear side temporarily, starting from the bolt on the inner side tighten them completely.

**Torque: 37 N·m (375 kgf-cm, 27 ft-lbf)**

(e) Slide the seat to the rearmost position to install the bolts on the front side.

**Torque: 37 N·m (375 kgf-cm, 27 ft-lbf)**