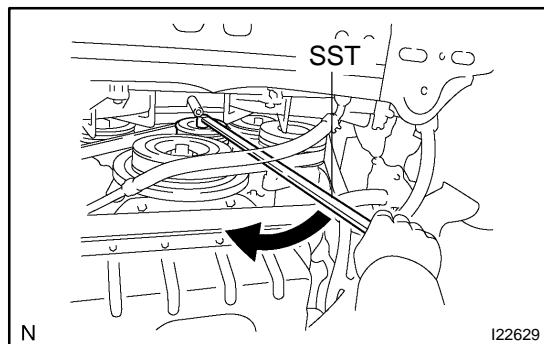


REMOVAL

1. REMOVE NO. 1 ENGINE UNDER COVER

Remove the 16 screws, clip and No. 1 engine under cover.



2. REMOVE DRIVE BELT

Using SST, loosen the drive belt tension by turning the drive belt tensioner clockwise from the bottom side, and remove the drive belt.

SST 09216-00041

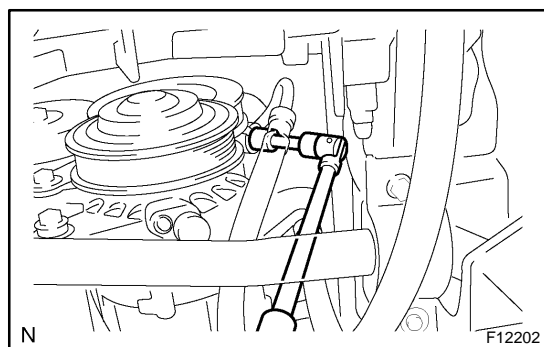
3. DISCONNECT OIL PRESSURE SWITCH CONNECTOR

4. DISCONNECT RETURN HOSE

Remove the clip and disconnect the return hose.

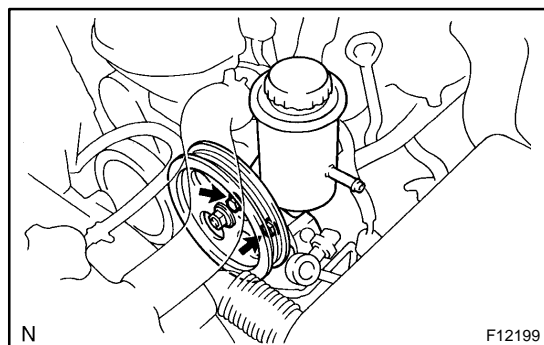
NOTICE:

Take care not to spill fluid on the drive belt and oil pressure switch connector.



5. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket and disconnect the pressure feed tube.



6. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 bolts and PS vane pump assembly.