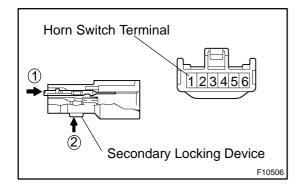
SR1BT-02



# INSTALLATION

- 1. INSTALL TRANSMISSION SHIFT SWITCH ASSEMBLY TO STEERING WHEEL
- (a) Install the transmission shift switch assembly.
- (b) Push the terminal 1 (horn switch terminal) into the connector.
- (c) Engage the secondary locking device of the connector.
- (d) Install the 2 screws.
- 2. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY

Install the No. 2 intermediate shaft assembly with the bolt.

Torque: 35 N-m (360 kgf-cm, 26 ft-lbf)

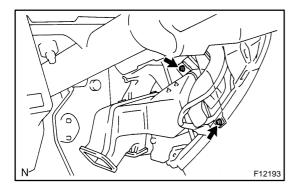
3. INSTALL SLIDING YOKE

Temporarily install sliding yoke with the bolt "A".

4. INSTALL STEERING COLUMN ASSEMBLY

Install the steering column assembly with the 4 nuts.

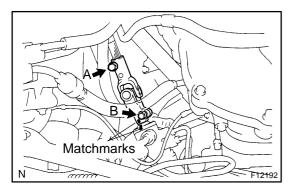
Torque: 26 N-m (270 kgf-cm, 19 ft-lbf)



### 5. CONNECT HEATER TO REGISTER DUCT

Connect the heater to register duct with the 2 screws.

- **6. INSTALL INSTRUMENT PANEL LOWER PAD INSERT** Install the instrument panel lower pad insert with the 3 bolts.
- 7. CONNECT BRAKE PEDAL RETURN SPRING



# 8. CONNECT SLIDING YOKE

- (a) Align the matchmarks on the sliding yoke and control valve shaft.
- (b) Install the bolt "A" and "B".

Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

9. INSTALL NO. 2 ENGINE UNDER COVER

Install the No. 2 engine under cover with the 5 screws.

- 10. INSTALL SPIRAL CABLE
- 11. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE
- (a) Install the combination switch with the 3 screws.
- (b) Connect the airbag connector.
- (c) Connect the connectors.
- 12. INSTALL COLUMN UPPER AND LOWER COVERS
- (a) Install the column upper cover.
- (b) Install the column lower cover with the 3 screws.
- 13. INSTALL CLUSTER FINISH PANEL
- (a) Connect the connector and install the cluster finish panel.
- (b) Install the 2 screws.

2005 LEXUS IS300 (RM1140U)

Author: Date: 1883

#### 14. INSTALL LOWER FINISH PANEL

- (a) Connect the hood lock control cable to the lower finish panel.
- (b) Connect the connectors and install the lower finish panel.
- (c) Install the 3 screws.

# 15. INSTALL FRONT DOOR INSIDE SCUFF PLATE AND COWL SIDE TRIM BOARD

- (a) Install the cowl side trim board with the clip.
- (b) Install the front door inside scuff plate.



- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn.
- (c) Then rotate the cable clockwise about 2.5 turns to align the marks.

### HINT:

The cable will rotate about 2.5 turns to either left or right of the center.

### 17. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the steering wheel and main shaft assembly.
- (b) Install the steering wheel set nut.

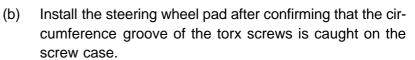
Torque: 50 N-m (510 kgf-cm, 37 ft-lbf)

(c) Connect the connector.

## 18. INSTALL STEERING WHEEL PAD

### **NOTICE:**

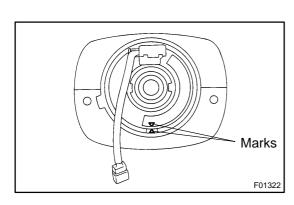
- Never use airbag parts from another vehicle. When replacing parts, replace with new ones.
- Make sure the wheel pad is installed with the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects on the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and that they are not pinched between other parts.
- (a) Connect the airbag connector.

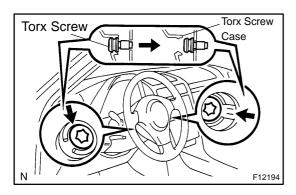


(c) Using a torx socket wrench, torque the 2 screws.

Torque: 8.8 N-m (90 kgf-cm, 78 in.-lbf)

19. CHECK STEERING WHEEL CENTER POINT





2005 LEXUS IS300 (RM1140U)

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