

BODY

TORQUE SPECIFICATION

SS137-07

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER			
Front bumper cover x Front fender panel	5.4	55	48 in.·lbf
REAR BUMPER (Sedan)			
Rear bumper cover x Side mounting bracket	5.4	55	48 in.·lbf
Rear bumper cover x Rear fender panel	5.4	55	48 in.·lbf
Rear bumper cover x Body Nut	8.3	85	74 in.·lbf
Rear bumper reinforcement x Body	6.0	61	53 in.·lbf
HOOD			
Hood x Hood hinge	13	133	10
Hood lock x Body	8.0	82	71 in.·lbf
FRONT DOOR			
Outside handle x Key cylinder	5.5	56	49 in.·lbf
Outside handle x Door panel	5.5	56	49 in.·lbf
Door lock x Door panel	5.5	56	49 in.·lbf
Window regulator x Door panel	8.0	82	71 in.·lbf
Door glass x Window regulator	5.5	56	49 in.·lbf
Outside rear view mirror x Door panel	8.0	82	71 in.·lbf
Front No.2 speaker x Body	8.0	82	71 in.·lbf
Door hinge x Body	30	306	22
Door hinge x Door panel	30	306	22
Door check x Door panel	5.5	56	49 in.·lbf
Door lock striker x Body	23	235	17
REAR DOOR			
Outside handle x Door panel	5.5	56	49 in.·lbf
Door lock x Door panel	5.5	56	49 in.·lbf
Window regulator x Door panel	8.0	82	71 in.·lbf
Door hinge x Body	21	214	15
Door hinge x Door panel	30	306	22
Door check x Door panel	5.5	56	49 in.·lbf
Door lock striker x Body	23	235	17
BACK DOOR			
Back door lock x Body	12.5	128	9
Door hinge x Door panel	8.0	82	71 in.·lbf
Door hinge x Body	11.5	117	8
Door lock striker x Body	23	235	17
Back door outside handle x Back door outside garnish	4.0	40	35 in.·lbf
BACK DOOR STAY			
Back door stay x Door panel	22	224	16
Back door stay x Body	19.5	199	14
LUGGAGE COMPARTMENT DOOR AND HINGE			
Door lock striker x Body	5.5	56	49 in.·lbf
Luggage compartment door x Hinge	8.0	82	71 in.·lbf

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Luggage compartment door lock x Body	5.5	56	49 in.·lbf
Luggage compartment door hinge x Body	5.5	56	49 in.·lbf
FRONT WIPER AND WASHER			
Wiper motor x Wiper link	5.4	55	48 in.·lbf
Wiper link assembly x Body	5.5	56	49 in.·lbf
Wiper arm x Wiper link assembly	26	265	19
REAR WIPER AND WASHER (Wagon)			
Wiper arm x Rear wiper motor	5.5	56	49 in.·lbf
Nut x Rear wiper motor	12	122	9
Rear wiper motor x Rear wiper motor	5.5	56	49 in.·lbf
SLIDING ROOF			
Sliding roof housing x Body	5.5	56	49 in.·lbf
Sliding roof bracket x Body	8.0	82	71 in.·lbf
Sliding roof bracket x Sliding roof housing	5.5	56	49 in.·lbf
INSTRUMENT PANEL			
Front passenger airbag assembly x Reinforcement	20	205	15
Front passenger airbag assembly x Instrument panel	5.5	56	49 in.·lbf
ROOF HEADLINING			
Inner rear view mirror x Body	5.5	56	49 in.·lbf
FRONT SEAT			
Seatback assembly x Seat track	43	440	32
Seat cushion assembly x Seat track	21	210	15
Seat track x Body	38	387	28
REAR SEAT (Sedan)			
Seatback assembly x Body	7.8	80	69 in.·lbf
REAR SEAT (Wagon)			
Seatback x Body	21	214	15
SEAT BELT			
Front seat outer belt:			
Shoulder anchor x Adjuster anchor	41	420	30
Floor anchor x Body	41	420	30
Retractor x Body	Upper bolt	80	69 in.·lbf
Adjustable anchor x Body	41	420	30
Inner belt x Seat track	41	420	30
Rear seat belt (Sedan):			
Shoulder anchor x Body	41	420	30
Floor anchor x Body	41	420	30
Inner belt x Body	41	420	30
Shoulder anchor x Body	41	420	30
Floor anchor x Body	41	420	30
CRS anchor set bolt	21	210	15
Rear Seat Belt (Wagon):			
Floor anchor x Body	42	428	31
Inner belt x Body	42	428	31

Retractor x Body	Floor side:	42	428	31
	Roof Side:			
CRS anchor set bolt		13.2	135	10