

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Drive belt tensioner absorber x Drive belt tensioner arm	20	200	14
Drive belt tensioner absorber x Drive belt tensioner bracket	20	200	14
Generator x Water pump	40	400	30
Generator x Cylinder block	40	400	30
Bearing retainer x Drive end frame	3.0	31	27 in.·lbf
Rectifier end frame x Drive end frame	4.5	46	40 in.·lbf
Rectifier end frame with wire clip x Rectifier end frame	5.4	55	48 in.·lbf
Generator pulley x Rotor	110.5	1,125	81
Rectifier holder x Coil lead on rectifier end frame	2.9	30	26 in.·lbf
Voltage regulator x Rectifier end frame	2.0	20	18 in.·lbf
Voltage regulator x Rectifier holder	2.0	20	18 in.·lbf
Brush holder x Rectifier holder	2.0	20	18 in.·lbf
Brush holder x Voltage regulator	2.0	20	18 in.·lbf
Rear end cover x Rectifier holder	4.4	45	39 in.·lbf
Plate terminal x Rectifier holder	Nut	4.4	45
	Bolt	3.9	40
Terminal insulator x Rectifier holder	6.5	67	58 in.·lbf