TORQUE SPECIFICATION

SS0SE-04

Part tightened	N⋅m	kgf-cm	ft∙lbf
Engine drain plug x Cylinder block	30	300	22
Water pump x Cylinder block	21	210	15
Water pump x No. 2 water bypass pipe	21	210	15
Generator x Water pump	40	400	30
Generator x Cylinder block	40	400	30
Water bypass outlet x Cylinder head	9.0	90	80 in.·lbf
Water pump pulley x Water pump	14	140	10
Drive belt tensioner absorber x Drive belt tensioner arm	20	200	14
Drive belt tensioner absorber x Drive belt tensioner bracket	20	200	14
Water inlet x Water pump	9.0	90	80 inlbf
Oil cooler x Radiator lower tank	8.3	85	74 inlbf
Oil cooler x Oil cooler pipe	14.7	150	11
Electric cooling fan x Radiator	5.0	50	44 in.·lbf
Upper radiator support x Body	13.5	135	10

2005 LEXUS IS300 (RM1140U)

Author: Date: 156