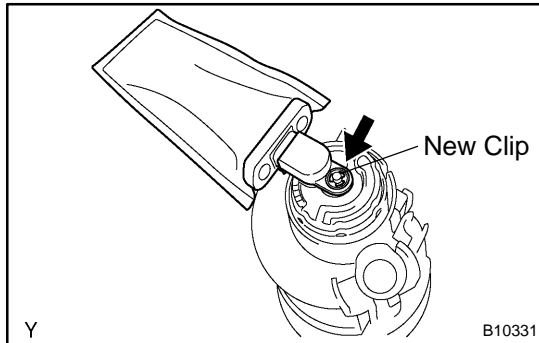


INSTALLATION

1. INSTALL FUEL PUMP

- Apply a light coat of gasoline to the O-ring.
- Push in the fuel pump.
- Connect the fuel pump connector.

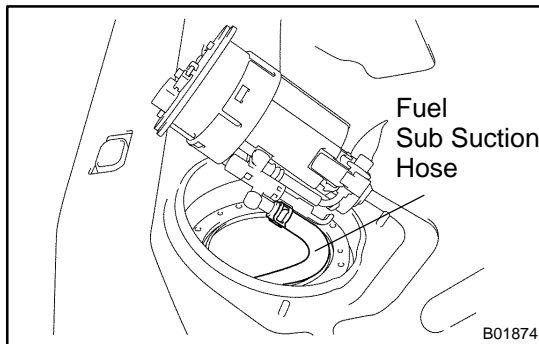


2. INSTALL FUEL SUCTION FILTER

Install the suction filter with a new clip.

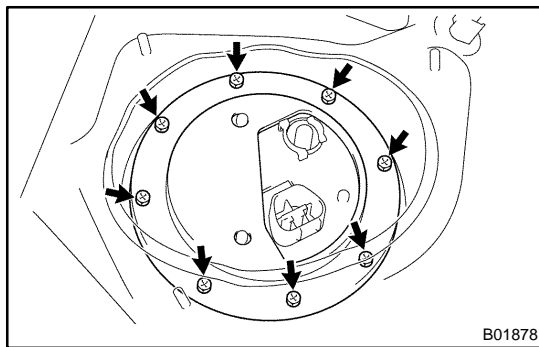
3. INSTALL FUEL PRESSURE REGULATOR AND FUEL RETURN JET TUBE ASSEMBLY (See page [SF-18](#))

4. INSTALL NO. 2 FUEL SUCTION SUPPORT (See page [SF-18](#))

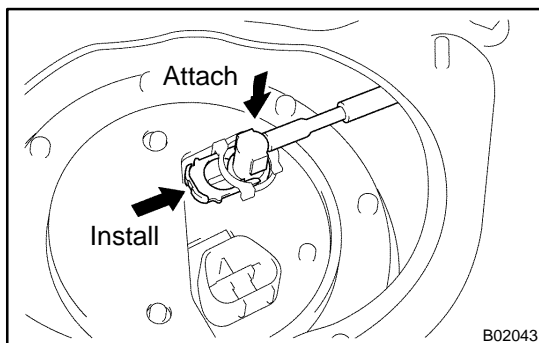


5. INSTALL FUEL PUMP AND SENDER GAUGE ASSEMBLY TO FUEL TANK

- Install a new gasket to the fuel suction plate.
- Connect the fuel sub suction hose to the fuel return jet tube.
- Attach the fuel pump and sender gauge assembly to the fuel tank.

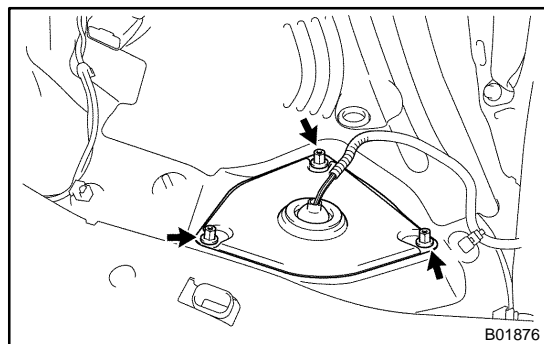
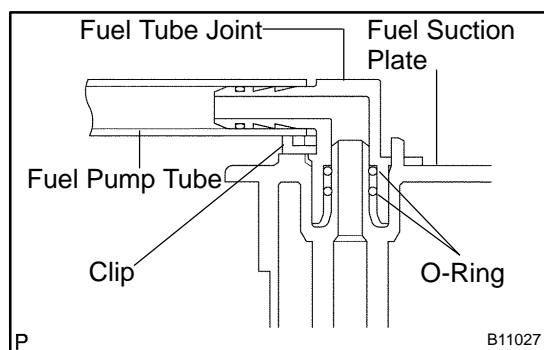


- Install the fuel tank vent tube set plate with the 8 bolts.
Torque: 3.5 N·m (36 kgf·cm, 31 in.-lbf)



6. CONNECT FUEL TANK MAIN TUBE (FUEL TUBE CONNECTOR) TO FUEL SUCTION PLATE

- Attach the fuel tube connector to the port of the fuel suction plate.
- Install the tube joint clip.

**NOTICE:**

- Check that the connector is inserted fully and securely.
- Check that the clip of the tube joint is on the collar of the connector.
- After installing the clip of the tube joint, check that the connector is not pulled off.

7. CONNECT FUEL PUMP & SENDER GAUGE CONNECTOR**8. CHECK FOR FUEL LEAKS (See page [SF-1](#))****9. INSTALL FLOOR SERVICE HOLE COVER**

Install the service hole cover with the 3 cap nuts.

10. INSTALL REAR SEAT CUSHION