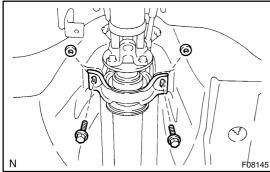
REMOVAL

- **REMOVE NO. 1 AND NO. 2 ENGINE UNDER COVERS**
- REMOVE LH FRONT FLOOR CENTER COVER
- **REMOVE NO. 1 REAR FLOOR BOARD** 3.
- REMOVE EXHAUST PIPE ASSEMBLY
- Disconnect the heated oxygen sensor. (a)
- Remove the 5 bolts, pipe support bracket, retainer and (b) nut from the exhaust manifold.
- (c) Disconnect the exhaust pipe assembly from the 4 Orings.
- (d) Remove the exhaust pipe assembly.

REMOVE PROPELLER SHAFT

Remove the 2 gaskets from exhaust pipe assembly. (e)



Matchmarks F08148



Remove the 2 center support bearing set bolts and adjusting washers.

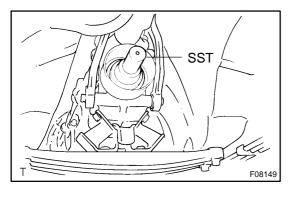
HINT:

Production vehicles are not equipped with adjusting washers.

NOTICE:

When removing the set bolts, support the center support bearing by hand so that the transmission and intermediate shaft, and propeller shaft and differential, remain in a straight line.

- Place matchmarks on the differential companion flange (b) and propeller shaft.
- Remove the 4 bolts, washers and nuts. (c)
- (d) Pull the yoke from the transmission.



Install SST in the transmission to prevent oil leakage. (e) SST 09325-20010

2005 LEXUS IS300 (RM1140U)

Author: Date: 1661