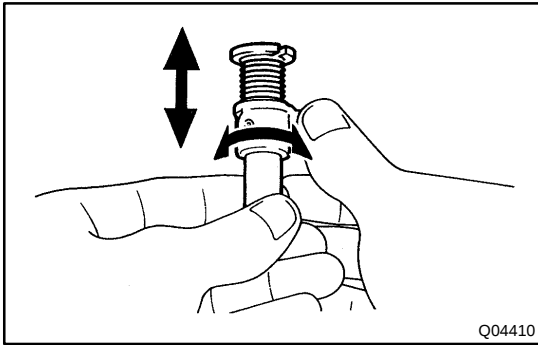




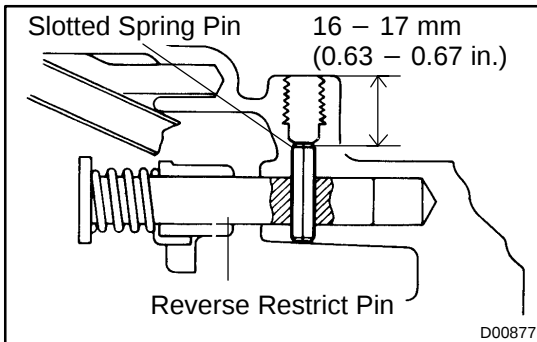
## REPLACEMENT

### 1. REMOVE REVERSE RESTRICT PIN

- (a) Using a hexagon wrench, remove the screw plug.
- (b) Using a pin punch and hammer, drive out the slotted spring pin.
- (c) Pull off the lever housing and slide out the shaft.

### 2. INSPECT REVERSE RESTRICT PIN

- (a) Turn and push the reverse restrict pin by hand.
- (b) Check for smooth operation.



### 3. INSTALL REVERSE RESTRICT PIN

- (a) Install the lever housing.
- (b) Using a pin punch and hammer, drive in the slotted spring pin, as shown.

**Drive in depth: 16 - 17 mm (0.63 - 0.67 in.)**

- (c) Apply sealant to the plug.

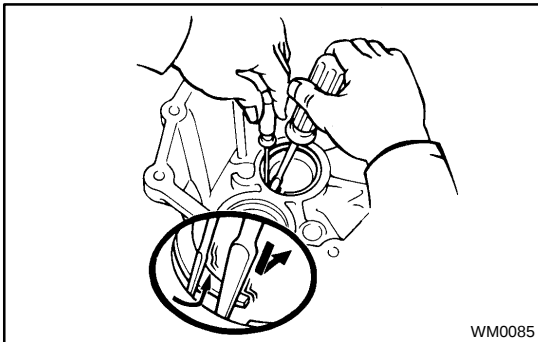
**Sealant: Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent**

- (d) Install and torque the screw plug.

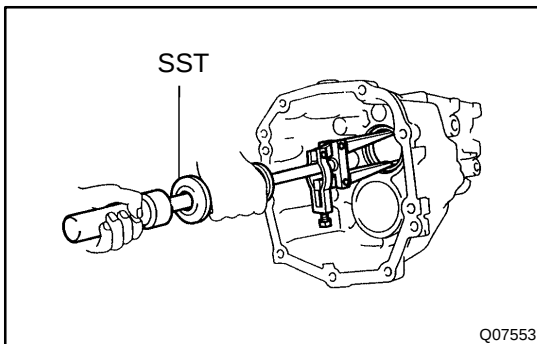
**Torque: 25 N·m (255 kgf·cm, 18 ft·lbf)**

### 4. IF NECESSARY, REPLACE REAR BEARING OUTER RACE

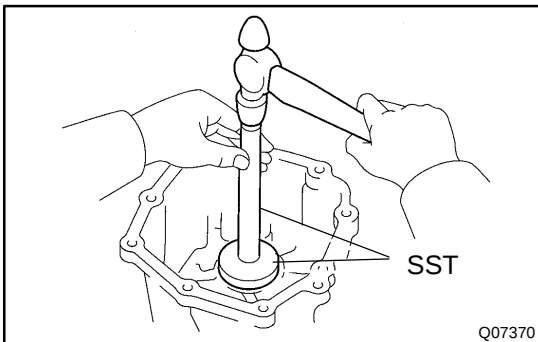
- (a) Using 2 screwdrivers, remove the snap ring.

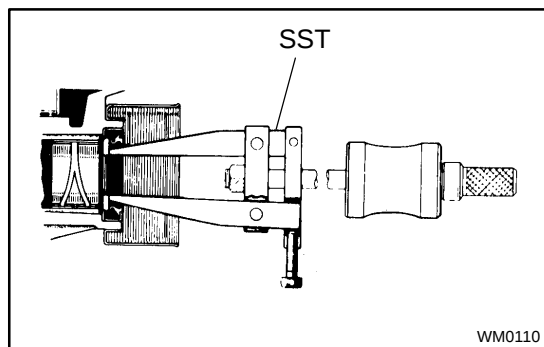


- (b) Using SST, remove the outer race.  
SST 09308-00010



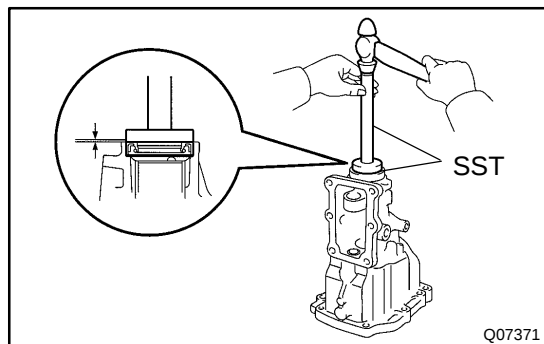
- (c) Using SST, install a new outer race.  
SST 09950-60010 (09951-00560), 09950-70010 (09951-07150)
- (d) Using a screwdriver, install the snap ring.



**5. IF NECESSARY, REPLACE OIL SEAL**

- (a) Using SST, remove the oil seal.

SST 09308-00010 or  
09308-10010 w/ output shaft installed



- (b) Using SST and a hammer, drive in a new oil seal.

SST 09950-60010 (09951-00560), 09950-70010  
(09951-07150)

**Drive in depth:  $0 \pm 0.5$  mm ( $0 \pm 0.020$  in.)**