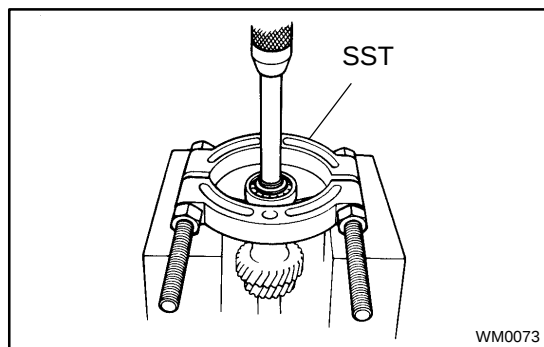
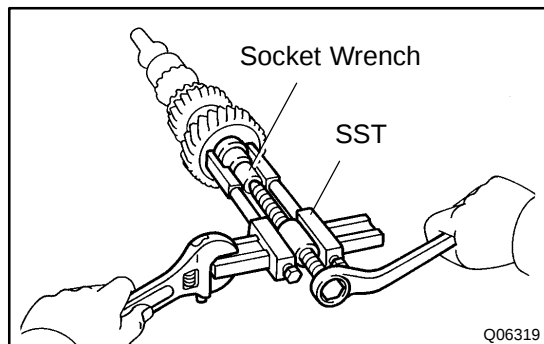




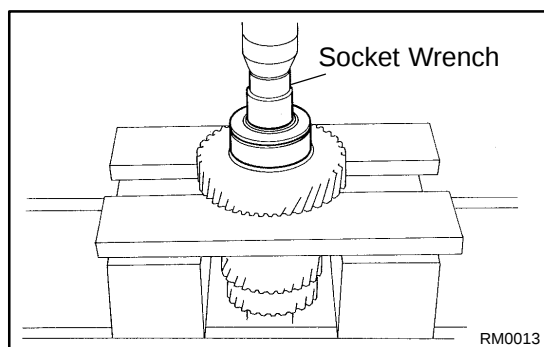
REPLACEMENT

1. IF NECESSARY, REPLACE COUNTER GEAR FRONT BEARING AND SIDE RACE

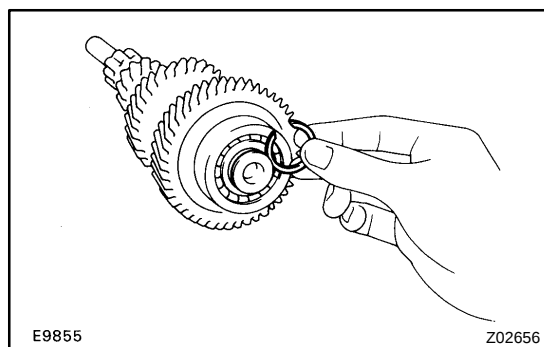
- Using a snap ring expander, remove the snap ring.
- Using SST and a press, press out the bearing.
SST 09950-00020
- Check the side race for wear or damage.



- If necessary, remove the side race.
Using SST and a socket wrench, remove the side race.
SST 09950-40011 (09951-04020, 09952-04010, 09953-04020, 09954-04010, 09955-04071)



- Using a socket wrench and press, install a new bearing, side race and inner race.



- Select a snap ring that will allow minimum axial play.

Mark	Thickness mm (in.)
A	2.05 - 2.10 (0.0807 - 0.0827)
B	2.10 - 2.15 (0.0827 - 0.0846)
C	2.15 - 2.20 (0.0846 - 0.0866)
D	2.20 - 2.25 (0.0866 - 0.0886)
E	2.25 - 2.30 (0.0886 - 0.0906)
F	2.30 - 2.35 (0.0906 - 0.0925)

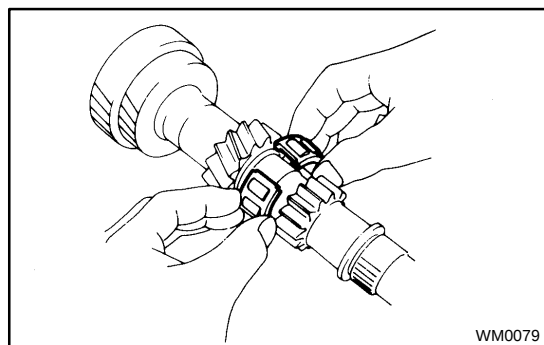
- Using a snap ring expander, install the snap ring.

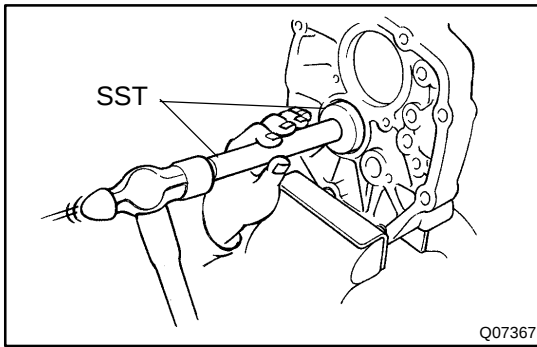
2. IF NECESSARY, REPLACE COUNTER GEAR CENTER BEARING

- Remove the bearing from the counter gear.
- Install a new bearing on the counter gear.

HINT:

Engage the roller cages.





- (c) Using SST and a hammer, tap out the bearing outer race.
SST 09950-60010 (09951-00510), 09950-70010
(09951-07150)

HINT:

The outer race will be installed later, as the transmission is assembled.