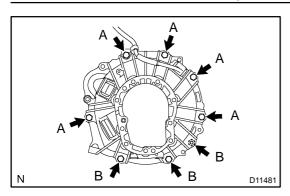
MT0FU-02



INSTALLATION

- 1. INSTALL TRANSMISSION
- (a) Raise the engine front side.
- (b) Align the input spline with a clutch disc and install the transmission to the engine.

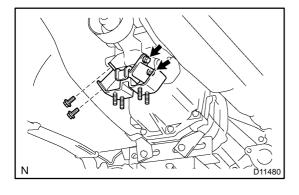
HINT:

Turn the transmission a little in the clockwise and jack up until just before the transmission housing touches the body.

(c) Install the transmission and wire harness clamp with the 8 bolts.

Torque:

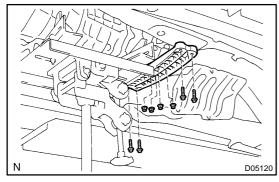
Bolt A (12 mm head bolt): 71.6 N·m (730 kgf·cm, 53 ft·lbf) Bolt B (10 mm head bolt): 37.3 N·m (380 kgf·cm, 28 ft·lbf)



2. INSTALL ENGINE REAR MOUNTING

Install the engine rear mounting with 4 the bolts.

Torque: 25.5 N·m (260 kgf·cm, 19 ft-lbf)



3. INSTALL REAR ENGINE MOUNTING MEMBER

Install the rear engine mounting member with the 4 bolts and 4 nuts.

Torque:

Bolt: 25 N·m (255 kgf·cm, 18 ft·lbf) Nut: 13.5 N·m (138 kgf·cm, 10 ft·lbf)

4. INSTALL STARTER

(a) Install the starter with the 2 bolts.

Torque: 37.3 N-m (380 kgf-cm, 28 ft-lbf)

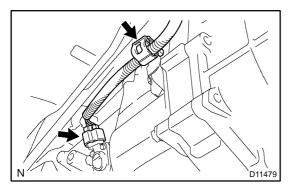
(b) Install the wire with the nut.

Torque: 9.8 N-m (10 kgf-cm, 7 ft-lbf)

(c) Connect the connector.

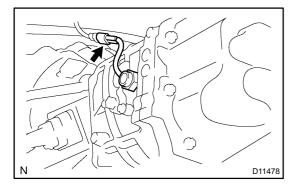
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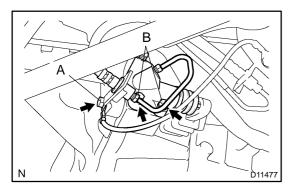


5. CONNECT SPEED SENSOR CONNECTOR AND WIRE HARNESS

- (a) Connect the wire harness to the clamp.
- (b) Connect the connector.



6. CONNECT BACK-UP LIGHT SWITCH CONNECTOR



7. CONNECT CLUTCH RELEASE CYLINDER, CLUTCH LINE BRACKET AND EARTH WIRE

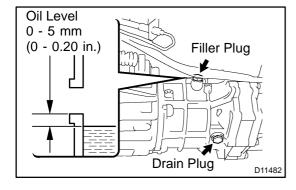
(a) Connect the clutch line and earth wire with the bolt. **Torque:**

Bolt A: 37.3 N-m (380 kgf-cm, 28 ft-lbf)

(b) Connect the clutch release cylinder with the 2 bolts. **Torque:**

Bolt B: 11.7 N-m (119 kgf-cm, 9 ft-lbf)

- 8. INSTALL PROPELLER SHAFT (See page PR-10)
- 9. INSTALL FRONT AND CENTER EXHAUST PIPES (See page EM-100)



10. FILL WITH TRANSMISSION OIL

Torque:

Filler and Drain plug:

38 N-m (387 kgf-cm, 28 ft-lbf)

Oil grade: API GL-4 or GL-5

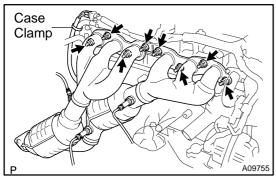
Viscosity: SAE 75W-90

Capacity: 2.6 litter (2.7 US qts, 2.3 lmp. qts)

- 11. INSTALL NO. 1 REAR FLOOR BOARD
- 12. INSTALL LH FRONT FLOOR CENTER COVER
- 13. LOWER VEHICLE

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14. **INSTALL EXHAUST MANIFOLD**

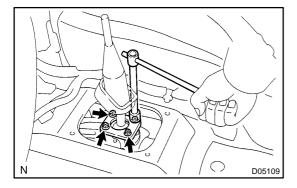
- (a) Install 2 new gaskets to the cylinder head.
- (b) Install the exhaust manifold with the 8 nuts. Uniformly tighten the nuts in several passes.

Torque: 40 N-m (408 kgf-cm, 29 ft-lbf)

- (c) Connect the heated oxygen sensor (bank 2 sensor 1) connector.
- (d) Install the case clamp.

INSTALL INTAKE AIR CONNECTOR 15.

- (a) Install the intake air resonator to the throttle body, tighten the 2 hose clamp bolts.
- Connect the PCV hose to the No. 2 cylinder head cover. (b)
- Connect the engine wire harness clamp to the air cleaner (c) case.
- Connect the MAF meter connector. (d)
- CONNECT RADIATOR UPPER HOSE NO. 1 FROM EN-16. GINE
- **17**. **FILL WITH ENGINE COOLANT**
- **INSTALL ENGINE COVER NO. 1** Torque: 5.0 N·m (51 kgf·cm, 44 in.-lbf)
- 19. INSTALL NO. 1 AND NO. 2 ENGINE UNDER COVERS

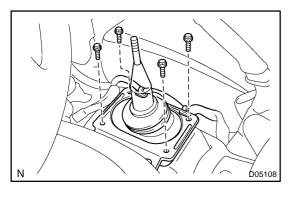


20. **INSTALL TRANSMISSION SHIFT LEVER**

- Install the washer. (a)
- Apply MP grease to the tip of shift lever. (b)
- Install the shift lever with the 4 bolts. (c)

Torque: 8.0 N-m (82 kgf-cm, 71 in.-lbf)

INSTALL SHIFT BOOT 21.



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22. **INSTALL SHIFT BOOT RETAINER**

- (a) Install the shift boot retainer with the 4 bolts.
- Connect the 2 wire harness clamps. (b)
- 23. INSTALL UPPER CONSOLE PANEL AND CONSOLE BOX (See page BO-149)
- **DO ROAD TEST**

Check for abnormal noises and smooth shifting.

1584 **Author:** Date: