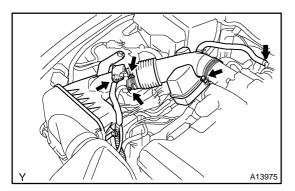
REMOVAL

- 1. REMOVE ENGINE UNDER COVER
- 2. DRAIN ENGINE COOLANT
- 3. DRAIN ENGINE OIL
- 4. **REMOVE ENGINE COVER**

Remove the 4 nuts and engine cover.

- 5. REMOVE AIR CLEANER INLET
- 6. DISCONNECT BRAKE BOOSTER VACUUM HOSE
- 7. DISCONNECT RADIATOR UPPER AND LOWER HOSES FROM ENGINE
- 8. DISCONNECT ACCELERATOR CABLE FROM EN-GINE



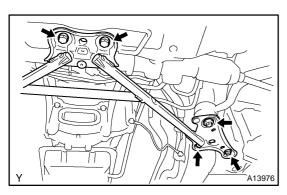
9. REMOVE INTAKE AIR RESONATOR

- (a) Disconnect the MAF meter connector.
- (b) Disconnect the engine wire clamp from the air cleaner case.
- (c) Disconnect the PCV hose from the No. 2 cylinder head cover.
- (d) Loosen the 2 hose clamp bolts, remove the intake air resonator from the throttle body.

10. M/T:

REMOVE DRIVE BELT TENSIONER ABSORBER Remove the 2 nuts and absorber.

11. REMOVE DRIVE BELT (See page CH-1)



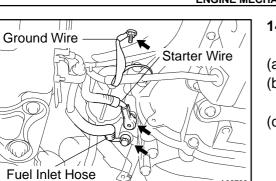
12. REMOVE FRONT SUSPENSION MEMBER BRACE

Remove the 8 bolts and brace.

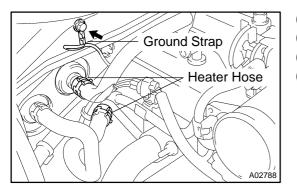
13. M/T:

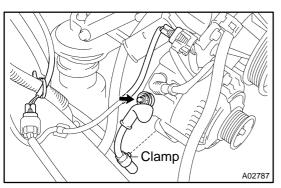
REMOVE TRANSMISSION SHIFT LEVER

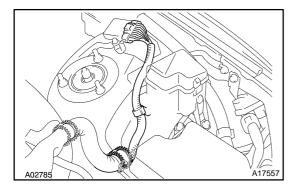
EM1JB-03

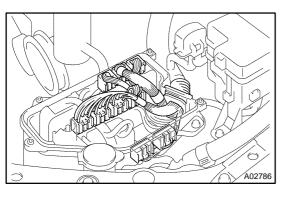


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ENGINE MECHANICAL - ENGINE UNIT

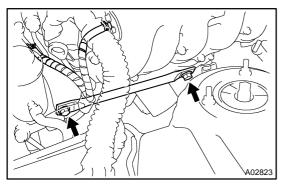
- 14. DISCONNECT WIRES, CABLE, STRAP, CONNEC-TORS, HOSES AND CLAMPS
- (a) Disconnect the ground wire from the floor.
- (b) Disconnect the starter wire from the terminal and manifold stay.
- (c) Disconnect the fuel inlet hose from the fuel pipe support.
- (d) Disconnect the ground strap from the dash panel.
- (e) Disconnect the heater hose from the heater pipe.
- (f) Disconnect the heater hose from the water bypass pipe.
- (g) Disconnect the EVAP hose from the pipe (from charcoal canister).
- (h) Disconnect the heater oxygen sensor (bank 1 sensor 1) connector.
- (i) Disconnect the heater oxygen sensor (bank 1 sensor 2) connector.
- (j) Disconnect the generator wire.
- (k) Disconnect the engine wire clamp from the wire clip of generator.
- (I) Disconnect the ground cable from the bracket on the cylinder block.
- (m) Disconnect the igniter connector.
- (n) Disconnect the 2 engine wire clamps from the clamp brackets.

15. DISCONNECT ENGINE WIRE FROM ECM BOX

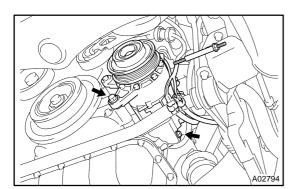
- (a) Remove the ECM hood and ECM cover.
- (b) Disconnect the 3 ECM connectors.
- (c) Disconnect the 4 wire harness connectors.
- (d) Disconnect the 2 junction connectors.
- (e) Disconnect the grommet and engine wire from the ECM box.

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- 16. DISCONNECT PS PUMP AND A/C COMPRESSOR WITHOUT DISCONNECTING HOSES
- (a) Disconnect the PS air hose from the No. 4 timing belt cover.
- (b) Disconnect the PS air hose from the air intake chamber(c) Remove the 2 bolts and pump rear stay.
- (d) Remove the 3 bolts and plate washer, and disconnect the vane pump assembly from the engine.



- (e) Loosen the nut.
- (f) Using a torx socket (E10), remove the stud bolt and nut.
- (g) Disconnect the PPS solenoid valve connector.
- (h) Disconnect the A/C compressor connector.
- (i) Remove the 2 bolts, and disconnect the compressor from the engine.

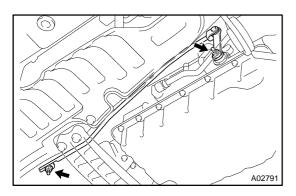
HINT:

Put aside the vane pump and compressor, and suspend it securely.

17. M/T:

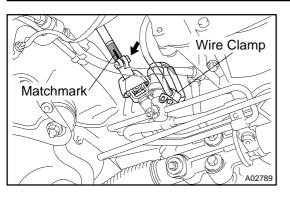
DISCONNECT CLUTCH RELEASE CYLINDER FROM TRANSMISSION

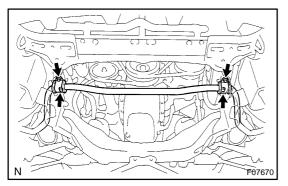
18. REMOVE PROPELLER SHAFT (See page PR-4)



19. A/T:

REMOVE TRANSMISSION CONTROL ROD Remove the 2 nuts and control rod. 20. REMOVE FRONT AND CENTER EXHAUST PIPES





ENGINE MECHANICAL - ENGINE UNIT

21. DISCONNECT SLIDING YOKE

- (a) Check the steering wheel at the straight-ahead position, and place matchmarks on the sliding yoke and intermediate shaft.
- (b) Remove the bolt, and disconnect the sliding yoke from the steering intermediate shaft.
- (c) Disconnect the PS pressure switch connector and wire clamp.

22. REMOVE STABILIZER BAR

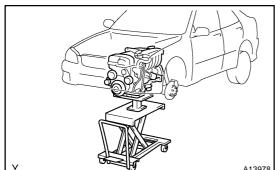
- (a) Remove the 2 nuts from the stabilizer bar links.
- (b) Remove the 4 bolts, 2 stabilizer bar brackets and 2 bushings.

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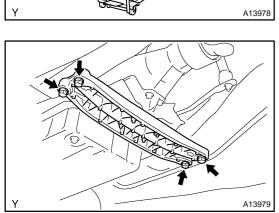
23. DISCONNECT SHOCK ABSORBER

Remove the bolt and nut, and disconnect the shock absorber from the shock absorber bracket.

- 24. DISCONNECT LOWER ARM
- (a) Remove the nut, and disconnect the height level sensor from the lower arm.
- (b) Remove the 2 bolts, and disconnect the lower arm from the steering knuckle.

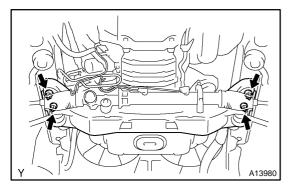


25. SET ENGINE JACK NOTICE: Using chain, hold the engine tightly.



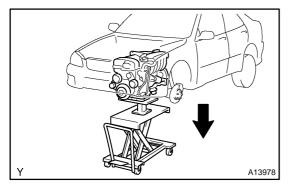
26. DISCONNECT REAR ENGINE MOUNTING MEMBER

Remove the 4 bolts and rear engine mounting member.



27. DISCONNECT SUSPENSION MEMBER

Remove the 4 bolts, and disconnect the suspension member from the body.



28. REMOVE ENGINE AND TRANSMISSION ASSEMBLY

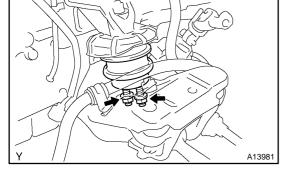
(a) Remove the engine out of vehicle slowly and carefully. **NOTICE:**

Make sure the engine is clear of all wiring, hoses and cables.

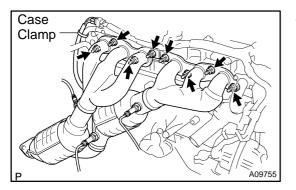
(b) Using a engine sliding device, and place the engine and transaxle assembly onto the stand.

29. REMOVE SUSPENSION MEMBER FROM ENGINE

Remove the 4 nuts and suspension member with the steering gear housing from the engine.



O-Ring Pull A02743



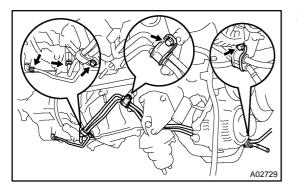
30. A/T:

REMOVE OIL DIPSTICK AND GUIDE

- (a) Disconnect the engine wire clamp from the dipstick guide.
- (b) Remove the bolt.
- (c) Pull out the dipstick guide and dipstick from the dipstick tube.
- (d) Remove the O-ring from the dipstick guide.

31. REMOVE EXHAUST MANIFOLD

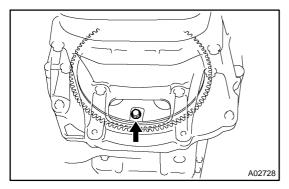
- (a) Remove the case clamp.
- (b) Disconnect the heated oxygen sensor (bank 2 sensor 1) connector.
- (c) Remove the 8 nuts, exhaust manifold and 2 gaskets.



32. A/T:

REMOVE OIL COOLER PIPES

- Remove the 3 bolts and pipe clamps. (a)
- Loosen the 2 union nuts, and remove the 2 oil cooler (b) pipes.



33. A/T:

REMOVE TORQUE CONVERTER CLUTCH BOLTS

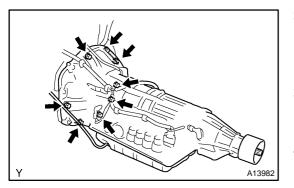
- (a) Remove the hole plug.
- Turn the crankshaft pulley bolt to gain access to each bolt. (b)
- Hold the crankshaft pulley bolt with a wrench, and remove (c) the 6 bolts.
- 34. **REMOVE 4 BOLTS HOLDING NO. 1 OIL PAN TO** TRANSMISSION
- 35. **REMOVE STARTER**
- (a) Disconnect the starter connector.
- Remove the 2 bolts, clamp bracket and starter. (b)
- **DISCONNECT ENGINE WIRE FROM TRANSMISSION** 36.
- Disconnect the VSS connector. (a)
- Disconnect the PNP switch connector. (b)
- (c) Disconnect the solenoid connector.
- (d) Disconnect the direct clutch speed sensor connector.
- (e) Disconnect the engine wire from the 3 wire clamps.

M/T: 37.

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DISCONNECT ENGINE WIRE FROM TRANSMISSION

- (a) Disconnect the VSS connector.
- (b) Disconnect the back-up light switch connector.



REMOVE TRANSMISSION FROM ENGINE 38.

- (a) Remove the 5 bolts and ground wire.
- Remove the transmission together with the torque con-(b) verter clutch from the engine.

39. A/T:

REMOVE DRIVE PLATE

Remove the 8 bolts, rear plate, drive plate and front spacer. 40.

M/T:

REMOVE CLUTCH COVER AND DISC

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