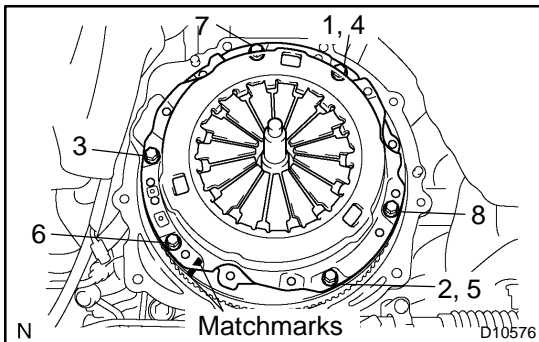


INSTALLATION

1. INSTALL CLUTCH DISC AND CLUTCH COVER ON FLYWHEEL

- (a) Insert SST in the clutch disc, and then set them.
SST 09301-001 10



- (b) Align the matchmarks on the clutch cover and flywheel.
(c) Following the procedures shown in the illustration, tighten the 6 bolts in the order starting the bolt locating near the knock pin on the top.

Torque: 19.1 N·m (195 kgf·cm, 14 ft·lbf)

HINT:

- Following the order in the illustration, tighten the bolts at a time evenly.
- Move SST up and down, right and left lightly, after checking that the disc is in the center, tighten the bolts.

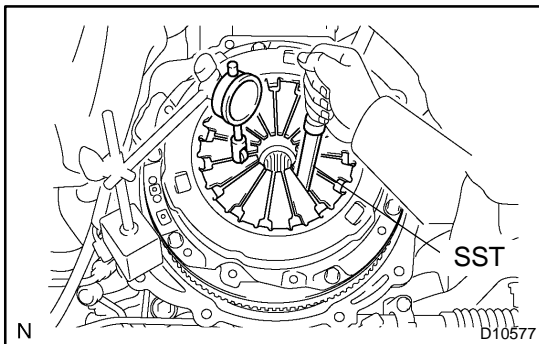
2. CHECK DIAPHRAGM SPRING TIP ALIGNMENT

Using a dial indicator with roller instrument, check the diaphragm spring tip alignment.

Maximum non-alignment: 0.5 mm (0.020 in.)

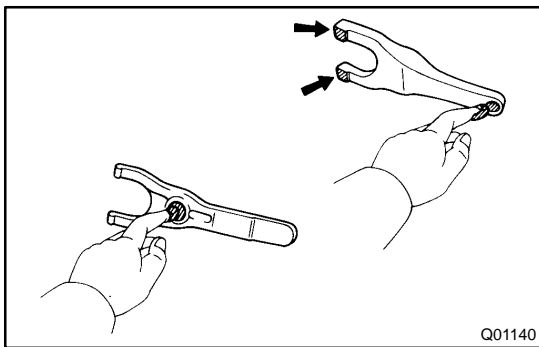
If the alignment is not as specified, with SST, adjust the diaphragm spring tip alignment.

SST 09333-00013



3. APPLY MOLYBDENUM DISULPHIDE LITHIUM BASE GREASE (NLGI NO.2)

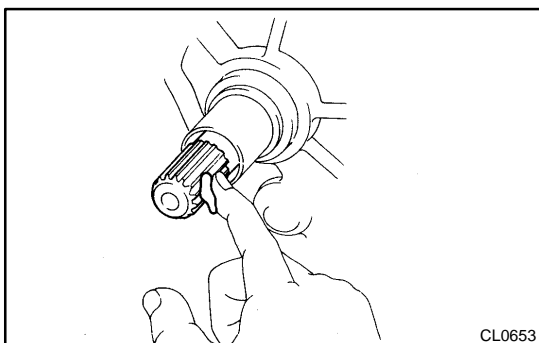
- (a) Apply release hub grease to the release fork and release bearing contact, release fork and push rod contact and release fork pivot points.



- (b) Apply clutch spline grease to the clutch disc spline.

HINT:

Recommended grease part number 08887-01706 (100 g).



4. INSTALL BOOT, RELEASE BEARING AND FORK TO TRANSMISSION

- (a) Install the clip to the release bearing.
- (b) Install the release bearing to the release fork, and then install them to the transmission.
- (c) Install the boot to the transmission.

5. INSTALL TRANSMISSION TO ENGINE

(See page [MT-8](#))