

## INSPECTION

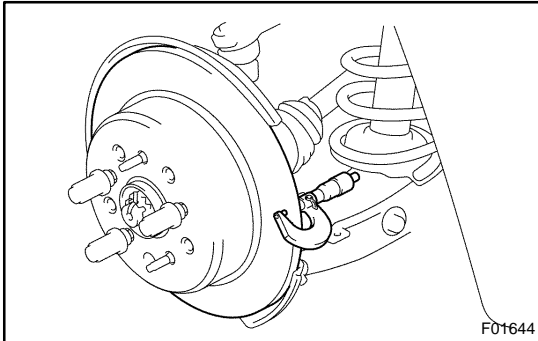
### 1. MEASURE PAD LINING THICKNESS

Using a ruler, measure the pad lining thickness.

**Standard thickness: 10.5 mm (0.413 in.)**

**Minimum thickness: 1.0 mm (0.039 in.)**

Replace the pads if the thickness is less than the minimum or if it shows signs of uneven wear.



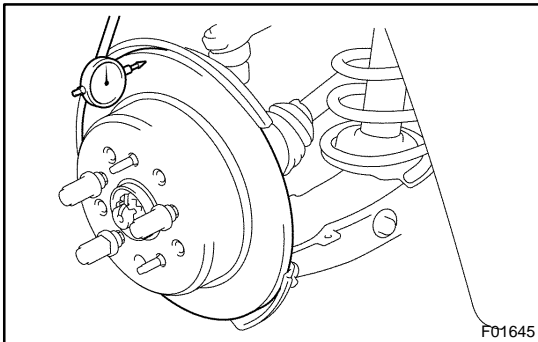
### 2. MEASURE DISC THICKNESS

Using a micrometer, measure the disc thickness.

**Standard thickness: 12.0 mm (0.472 in.)**

**Minimum thickness: 10.5 mm (0.413 in.)**

Replace the disc if the thickness of the disc is at the minimum thickness or less. Replace the disc or grind it on a lathe if it is badly scored or worn unevenly.



### 3. MEASURE DISC RUNOUT

Using a dial indicator, measure the disc runout at a position 10 mm (0.394 in.) away from the out side edge.

**Maximum disc runout: 0.05 mm (0.0020 in.)**

If the disc's runout is maximum value or greater, check the bearing play in the axial direction and check the axle hub runout (See page SA-50 ). If the bearing play and axle hub runout are not abnormal, adjust the disc runout or grind it on a "On-Car" brake lathe.

### 4. IF NECESSARY, ADJUST DISC RUNOUT

- (a) Remove the 3 hub nuts and disc. Turn the disc 1/5 and reinstall the disc. Install and torque the 3 hub nuts.  
**Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)**
- (b) Remeasure the disc runout. Make a note of the runout and the disc's position on the hub.
- (c) Repeat (b) until the disc has been installed on the 3 remaining hub positions.
  - If the minimum runout recorded in (b) and (c) is less than 0.05 mm (0.0020 in.), install the disc in that position.
  - If the minimum runout recorded in (b) and (c) is greater than 0.05 mm (0.0020 in.), replace the disc and repeat step 3.