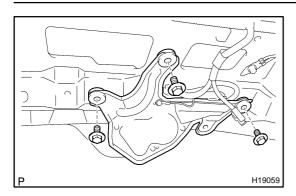
BO4DE-01



## INSTALLATION

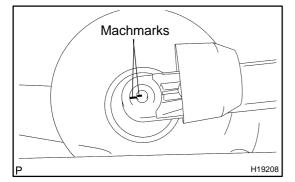
## 1. INSTALL REAR WIPER MOTOR

(a) Install the rear wiper motor with the 3 bolts.

Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)

- (b) Connect the connector.
- (c) Install the nut and washer on the outer side of the back door panel.

Torque: 12 N·m (122 kgf·cm, 9 ft·lbf)

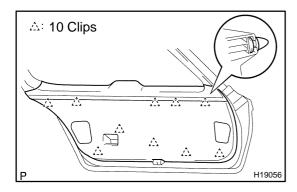


### 2. INSTALL REAR WIPER ARM

- (a) Install the wiper arm and tighten the nut by hand. Operate the wiper once and turn the wiper switch OFF.
- (b) Align the machmarks on the wiper arm and wiper motor.
- (c) Install the rear wiper arm with the nut.

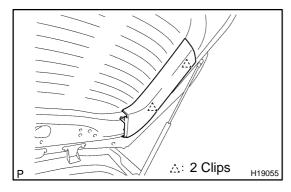
Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)

(d) Install the wiper arm cover.



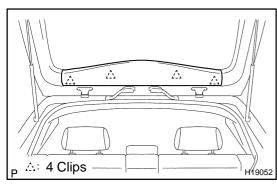
#### 3. INSTALL BACK DOOR TRIM BOARD

- (a) Install the back door trim board to the back door panel.
- (b) Install the back door handle with the clip.



## 4. INSTALL BACK DOOR TRIM COVERS

Install the trim covers to the body.



# 5. INSTALL BACK DOOR TRIM BOARD UPPER

Install the back door trim board upper to the body.

2005 LEXUS IS300 (RM1140U)

Author: Date: 2319