

## REASSEMBLY

### 1. INSTALL OUTER WEATHERSTRIP

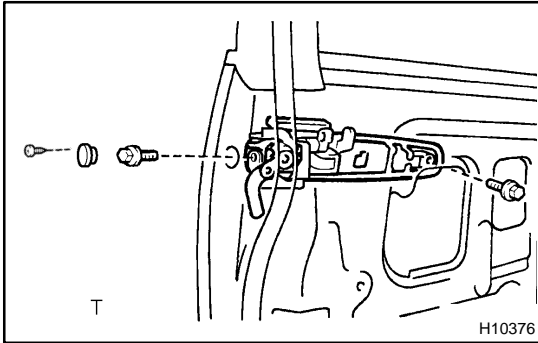
### 2. INSTALL CUSHIONS

### 3. INSTALL OUTSIDE HANDLE AND KEY CYLINDER

- (a) Install the key cylinder and protector with the bolt to the outside handle.

**Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)**

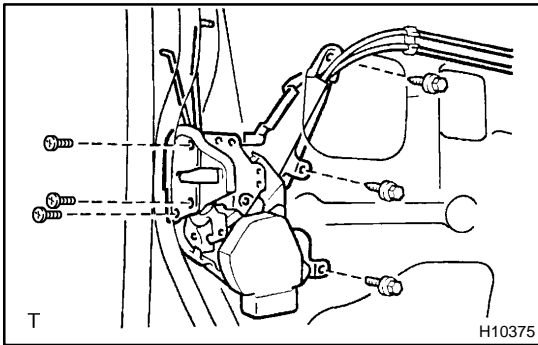
- (b) Install the retainer to the outside handle.



- (c) Install the outside handle with the key cylinder to the door panel with the 2 bolts.

**Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)**

- (d) Install the hole cover with the screw.



### 4. INSTALL DOOR LOCK

- (a) Connect the connector.

- (b) Using a torx socket wrench, install the door lock with the 3 torx screws.

**Torx socket wrench: T30 (Part No. 09042-00010 or locally manufactured tool)**

**Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)**

#### HINT:

Apply adhesive to the 3 torx screws.

**Part No. 08833-00070, THREE BOND 1324 or equivalent**

- (c) Install the bolt and 2 screws.

- (d) Connect the 2 links to the outside handle and key cylinder.

### 5. INSTALL REAR LOWER FRAME

Install the rear lower frame with the bolt.

### 6. INSTALL DOOR GLASS RUN

### 7. INSTALL WINDOW REGULATOR MOTOR

- (a) Align the matchmarks on the regulator motor bracket and regulator gear.

- (b) Install the 3 screws.

#### NOTICE:

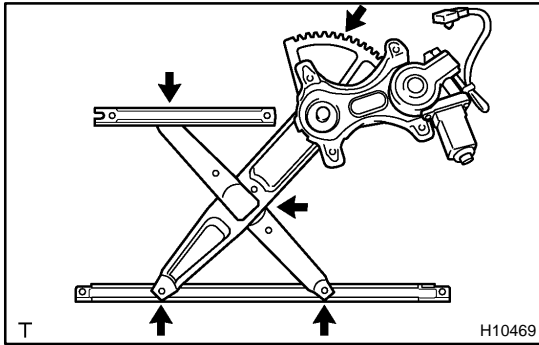
**Driver's side:**

**If only the motor is rotated, reset the motor (See page [BE-1 18](#)).**

#### HINT:

**Driver's side:**

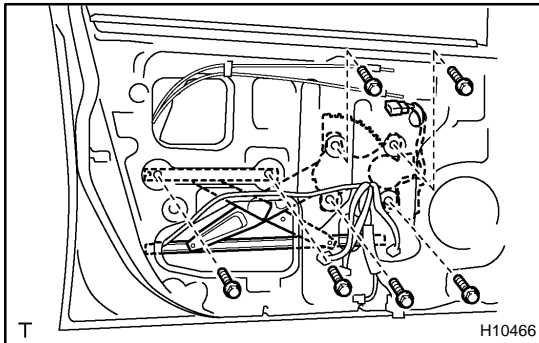
Never rotate the motor to the down direction mention of the window glass until completing the installation.



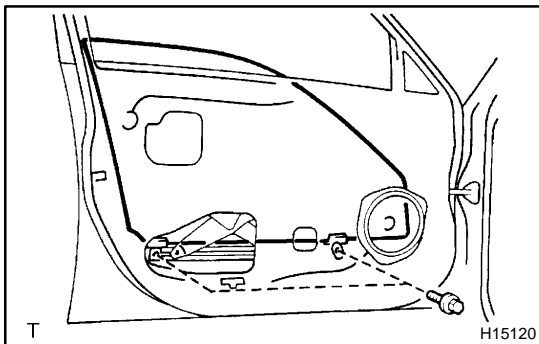
## 8. INSTALL WINDOW REGULATOR

### HINT:

Apply MP grease to the sliding and rotating parts of the window regulator.



- (a) Install the window regulator with the 6 bolts.  
**Torque: 8.0 N·m (82 kgf·cm, 71 in.-lbf)**
- (b) Connect the connector and attach the clamps.



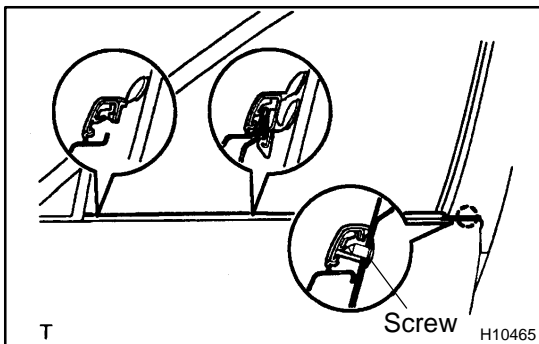
## 9. INSTALL DOOR GLASS

### NOTICE:

**Do not damage the door glass.**

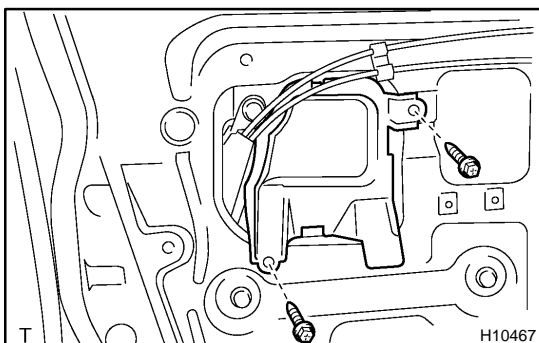
- (a) Put the door glass in the door panel carefully.
- (b) Install the door glass with the 2 bolts to the window regulator.

**Torque: 5.5 N·m (56 kgf·cm, 49 in.-lbf)**



## 10. INSTALL FRONT DOOR BELT MOULDING

Install the front door belt moulding with the screw.

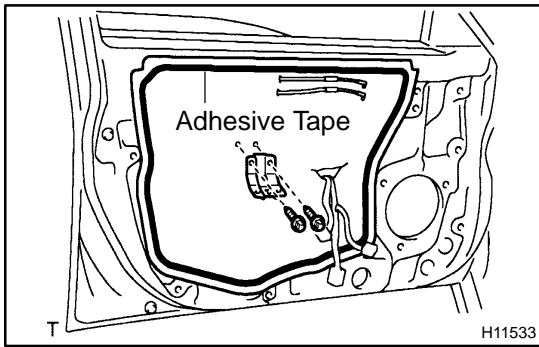


## 11. INSTALL NO.2 SERVICE HOLE COVER

Install the No.2 service hole cover with the 2 screws.

## 12. INSTALL FRONT DOOR INSIDE PANEL PLATE

Install the front door inside panel plate with the 2 screws.



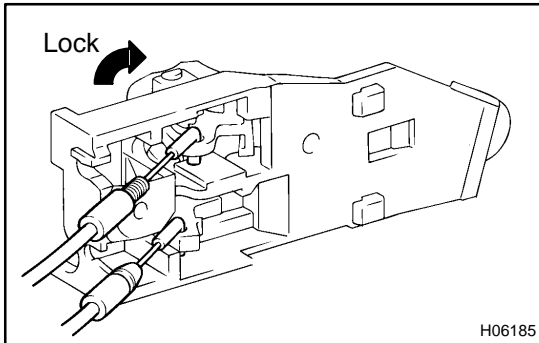
### 13. INSTALL SERVICE HOLE COVER

(a) Install the service hole cover to the door panel.

HINT:

- When installing the service hole cover, pull out the links and the connectors through the service hole cover.
- There should be no wrinkles or folds after attaching the service hole cover.
- After attaching the service hole cover, sealing condition should be confirmed.

(b) Install the door trim bracket with the 2 screws.



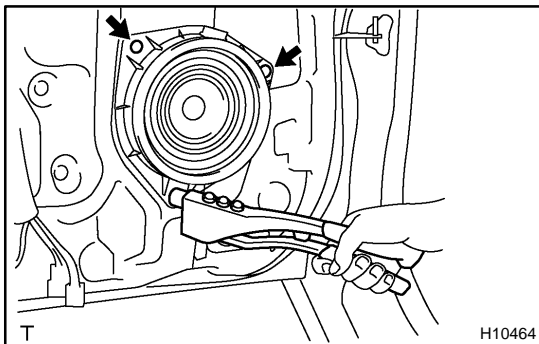
### 14. INSTALL INSIDE HANDLE

Connect the 2 cables to the inside handle, then install the inside handle with the screw.

**NOTICE:**

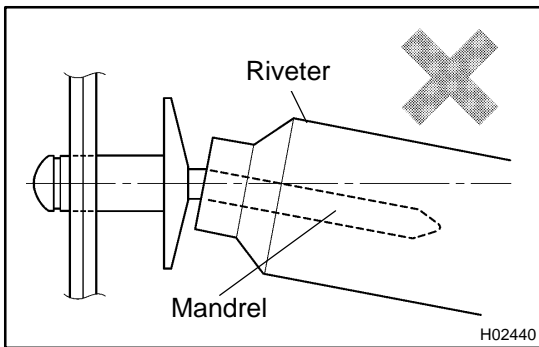
At the time of locking cable reassembly, please refer to the following items.

- Set the door lock assembly to the LOCK position.
- Hold the lock knob to the LOCK position by hand, and do not pull the cable while connecting the locking cable.



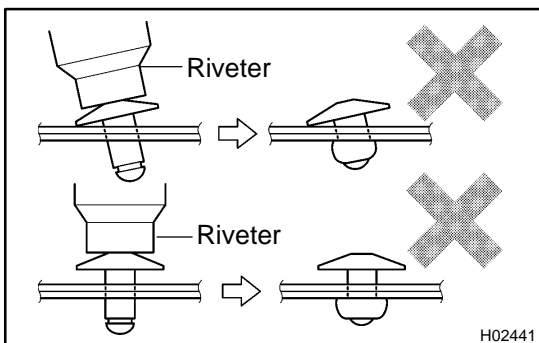
### 15. INSTALL FRONT NO.1 SPEAKER

(a) Using an air riveter or hand riveter, install the front No.1 speaker.

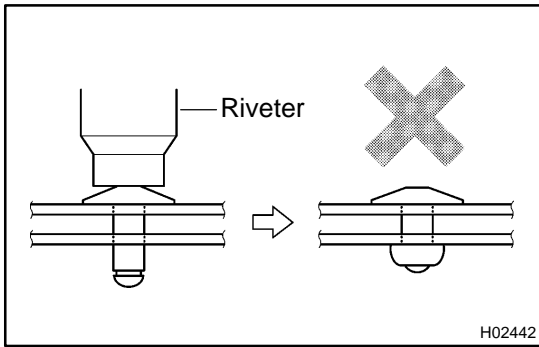


**NOTICE:**

- Do not prize a riveter. It could damage the riveter and cause loose fitting and mandrel bend.



- Do not tilt the riveter when fastening the rivet to the material to avoid loose fitting.
- Do not allow gap spacing between the rivet head and the material.



- **Do not allow gap spacing between the materials.**

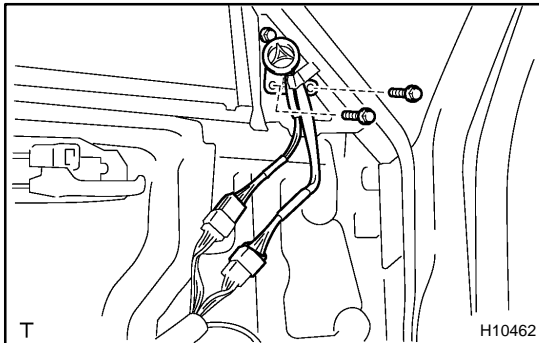
(b) Connect the connector.

#### 16. INSTALL OUTSIDE REAR VIEW MIRROR

(a) Install the outside rear view mirror with the bolt.

**Torque: 8.0 N·m (82 kgf-cm, 71 in.-lbf)**

(b) Connect the connector.

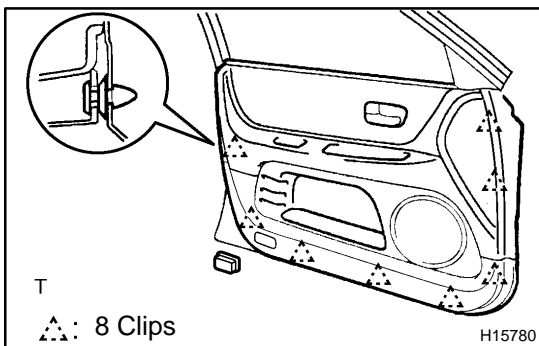


#### 17. INSTALL FRONT NO.2 SPEAKER

(a) Install the front No.2 speaker with the 2 bolts.

**Torque: 8.0 N·m (82 kgf-cm, 71 in.-lbf)**

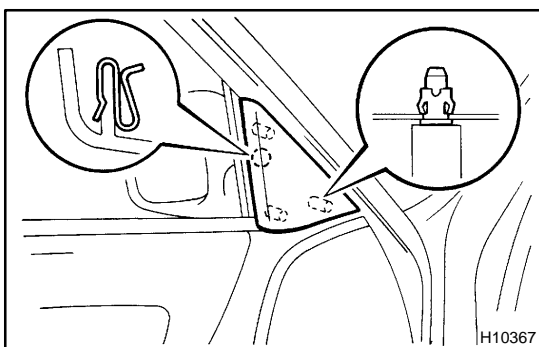
(b) Connect the 2 connectors.



#### 18. INSTALL DOOR TRIM

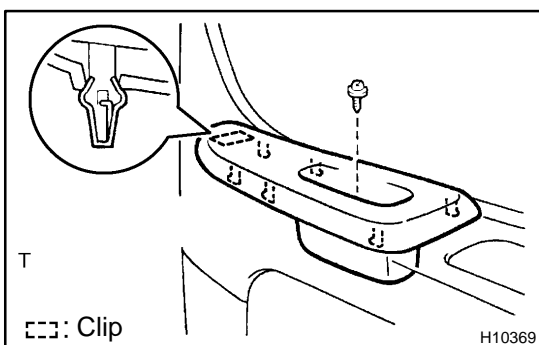
(a) Install the door trim to the door panel.

(b) Connect the connector, then install the courtesy light.



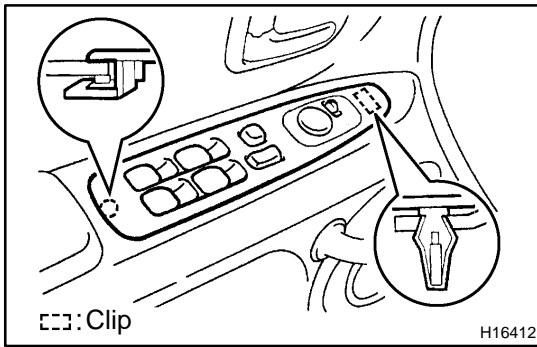
#### 19. INSTALL LOWER FRAME BRACKET GARNISH

Install the lower frame bracket garnish to the door panel.



#### 20. INSTALL FRONT ARMREST

Install the front armrest with the screw.

**21. INSTALL POWER WINDOW SWITCH**

- (a) Connect the connectors.
- (b) Install the power window switch.

**22. INSTALL INSIDE HANDLE BEZEL**

- (a) Install the inside handle bezel with the screw.
- (b) Close the screw cap.