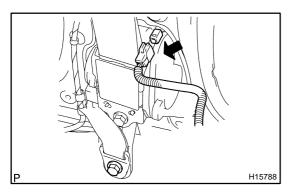
BO2DI-05

INSTALLATION

NOTICE:

- Never use seat belt pretensioner from another vehicle. When replacing parts, replace them with new parts.
- Make sure that the front seat outer belt is installed with the specified torque.
- If the front seat outer belt has been dropped, or if there
 are cracks, dents or other defects in the case or connector, replace the front seat outer belt with a new
 one.
- When installing the front seat outer belt, take care that the wiring does not interfere with other parts and is not pinched between other parts.



1. INSTALL FRONT SEAT OUTER BELT

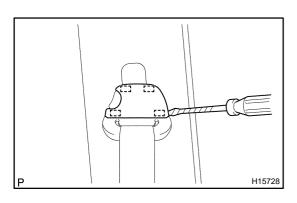
- (a) Install the retractor of front seat outer belt.
 - (1) Install the retractor of front seat outer belt with the upper bolt.

Torque: 7.8 N-m (80 kgf-cm, 69 in.-lbf)

- (2) Connect the pretensioner connector as shown in the illustration.
- (b) Install the floor anchor with the bolt.

Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)

(c) Install the floor anchor cover.



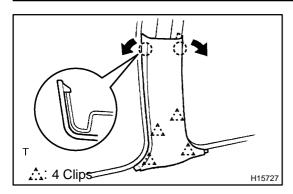
(d) Install the shoulder anchor with the bolt.

Torque: 41 N-m (420 kgf-cm, 30 ft-lbf)

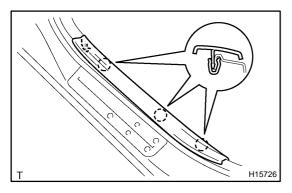
(e) Install the shoulder anchor cover.

2005 LEXUS IS300 (RM1140U)

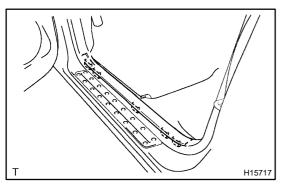
Author: Date: 2463



- 2. INSTALL CENTER PILLAR LOWER GARNISH Install the center pillar lower garnish to the body.
- 3. INSTALL FRONT PART OF REAR DOOR OPENING TRIM
- 4. INSTALL REAR PART OF FRONT DOOR OPENING TRIM



5. INSTALL REAR DOOR INSIDE SCUFF PLATE Install the rear door inside scuff plate to the body.



6. INSTALL FRONT DOOR INSIDE SCUFF PLATE Install the front door inside scuff plate to the body.