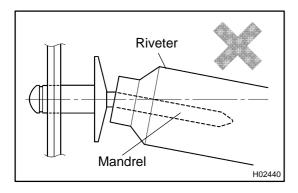
BO4E9-02

REASSEMBLY

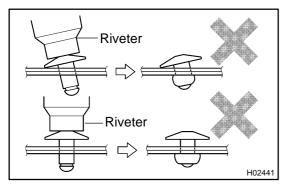
1. INSTALL REAR SEAT CENTER ARMREST BRACK-ETS TO REAR SEAT CENTER ARMREST BOX

Using a air riveter with nose piece No. 1, install the rivets to the brackets and box.

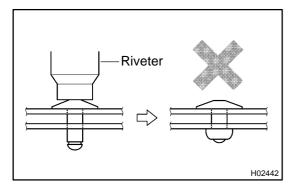


NOTICE:

• Do not prize a riveter. It could damage the riveter and cause loose fitting and mandrel bend.



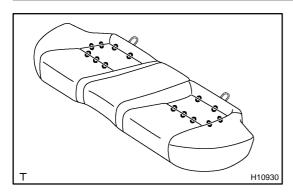
- Do not tilt the riveter when fastening the rivet to the material to avoid loose fitting.
- Do not allow gap spacing between the rivet head and the material.



- Do not allow gap spacing between the materials.
- 2. INSTALL REAR SEAT CENTER ARMREST DOOR, DOOR LOCK, PATCH AND STOPPER
- (a) Install the rear seat center armrest door with the 2 shims and 2 screws.
- (b) Install the 2 door stoppers.
- (c) Install the patch with the 2 screws.
- (d) Install the door lock with the 2 screws.
- (e) Install the rear seat center armrest door to the rear seat center armrest box.

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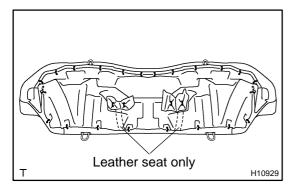


3. INSTALL SEAT CUSHION COVER

(a) Install the seat cushion cover with new hog rings to the front of seat cushion assembly.

HINT:

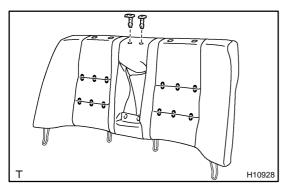
When installing the hog rings, take care to prevent wrinkles as little as possible.



(b) Install new hog rings to the back of seat cushion assembly.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.



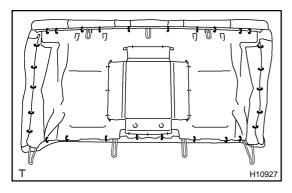
4. INSTALL SEATBACK COVER

(a) Install seatback cover with new hog rings to the front of seatback assembly.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

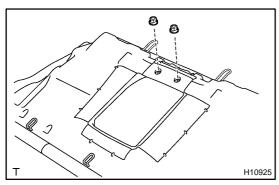
(b) Install the center headrest supports.



(c) Install new hog rings on the back of seatback assembly. HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

(d) Install the 4 headrest supports.



5. INSTALL REAR SEAT CENTER ARMREST

- (a) Install the armrest bracket with the 2 screws to the rear seat center armrest.
- (b) Install the rear seat center armrest with the bracket to the seatback assembly with the 2 nuts.

6. INSTALL REAR SEAT BELT SHOULDER GUIDES

Install the rear seat belt shoulder guides with the 4 screws to the seatback assembly.

7. INSTALL HEADRESTS

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