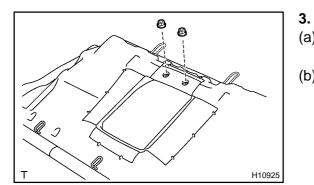
BO4E8-02

DISASSEMBLY

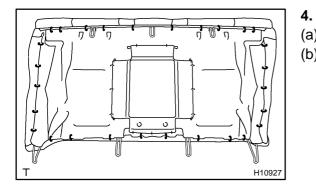
- 1. **REMOVE HEADRESTS**
- 2. REMOVE REAR SEAT BELT SHOULDER GUIDES

Remove the 4 screws and rear seat belt shoulder guides.



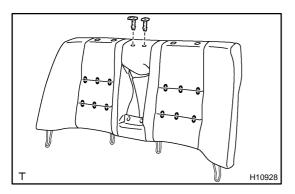
. REMOVE REAR SEAT CENTER ARMREST

- (a) Remove the 2 nuts and rear seat center armrest with bracket.
- (b) Remove the 2 screws and armrest bracket.



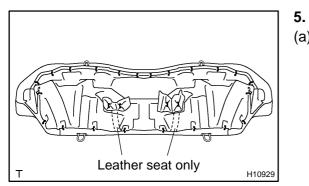
REMOVE SEATBACK COVER

- (a) Remove the 4 headrest supports.
- (b) Remove the hog rings on the back of seatback assembly.



(c) Remove the center headrest supports.

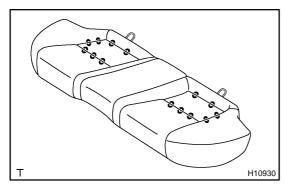
(d) Remove the hog rings and seatback cover on the front of seatback assembly.



REMOVE SEAT CUSHION COVER

(a) Remove the hog rings on the back of seat cushion assembly.

²⁰⁰⁵ LEXUS IS300 (RM1140U)



- (b) Remove the hog rings and seat cushion cover on the front of the seat cushion assembly.
- 6. REMOVE REAR SEAT CENTER ARMREST DOOR, DOOR LOCK, PATCH AND STOPPER
- (a) Remove the rear seat center armrest door from the rear seat center armrest box.
- (b) Remove the 2 screws and door lock.
- (c) Remove the 2 screws and patch.
- (d) Remove the 2 door stoppers.
- (e) Remove the 2 screws, 2 shims and rear seat center armrest door.
- 7. REMOVE REAR SEAT CENTER ARMREST BRACK-ETS FROM REAR SEAT CENTER ARMREST BOX
- (a) Using a drill of less than 4.0 mm (0.157 in.), drill out the rivet heads.

HINT:

Gently and vertically put the drill to the rivet, and cut the rivet flanges.

CAUTION:

Take care as the cut rivet is hot.

NOTICE:

Prizing the hole with a drill can lead to damage to the rivet hole or breaking the drill.

(b) Remove the rear seat center armrest brackets.