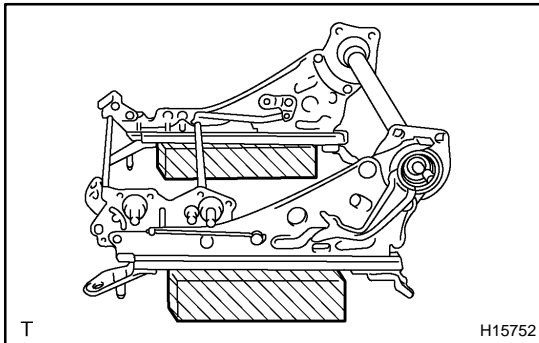


REASSEMBLY

1. ASSEMBLE OUTER TRACK AND INNER TRACK

Assemble the outer track and inner track with 2 new E-rings.



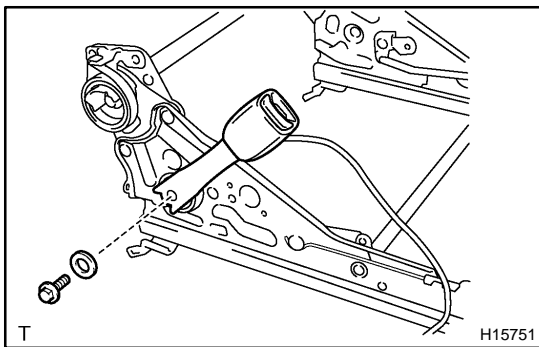
2. INSTALL RECLINING ADJUSTER ROD ASSEMBLY

- Adjust the reclining lock positions of the seat adjusters.
- Slide the seat adjusters to the most front position.
- Place the adjusters on a spacer to adjust the seat rails in parallel and install the reclining adjuster rod assembly with the 4 nuts.

HINT:

When installing the connecting pipe while raising up the adjusters, the lock positions adjusted in 2 - (a) step slip off, and that will lead to locker error.

3. INSTALL SEAT TRACK HANDLE



4. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the washer and bolt.

Torque: 42 N·m (428 kgf-cm, 31 ft-lbf)

5. INSTALL SEATBACK COVER

- Install the seatback cover with new hog rings.

HINT:

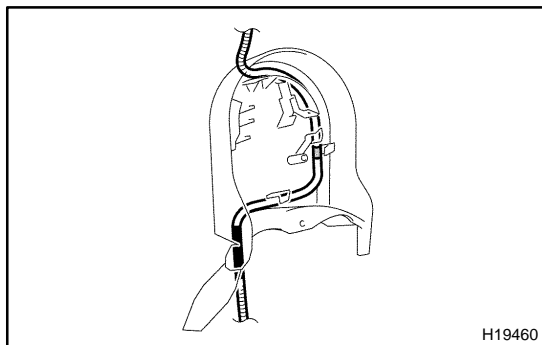
When installing the hog rings, take care to prevent wrinkles as little as possible.

- Install the 2 headrest supports.

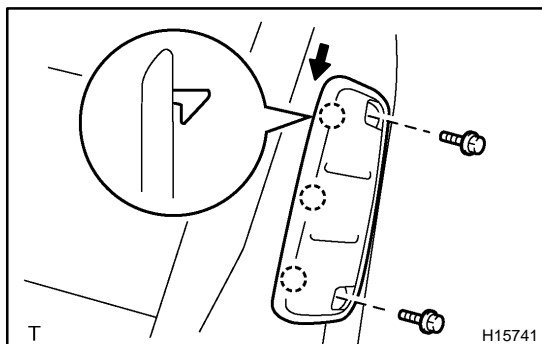
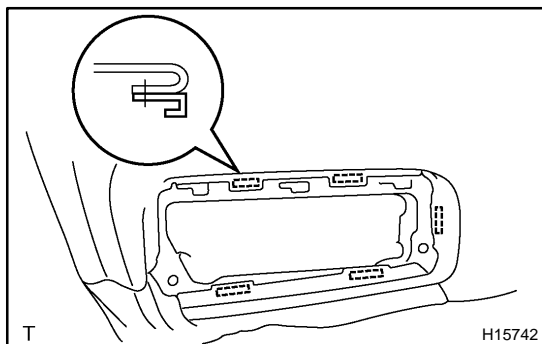
- w/ Table:

Install the front seatback lock with the 2 bolts and employ the same manner described above to the other side.

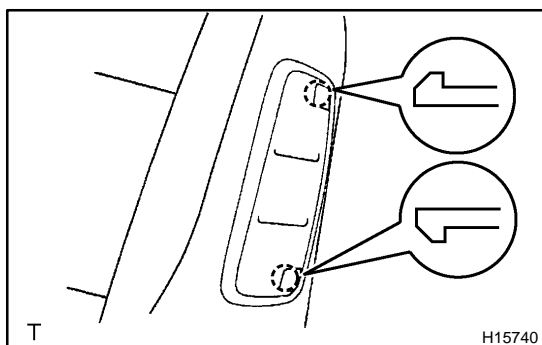
Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)



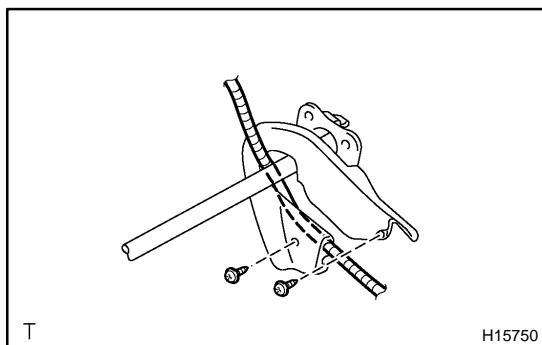
- (d) w/ Table:
Set the side airbag assembly wire harness to the front seat back shield.
- (e) w/ Table:
Install the front seatback shield with the screw and employ the same manner described above to the other side.
- (f) w/ Table:
Install the reclining adjuster release handle and employ the same manner described above to the other side.
- (g) Hook the seatback cover hooks through the holes in the circumference of the side airbag assembly.



- (h) Slide the airbag door downward to install it.
- (i) Install the 2 bolts.
Torque: 4.7 N·m (48 kgf·cm, 42 in.-lbf)



- (j) Install the No.1 and No.2 airbag covers.



6. INSTALL SEATBACK ASSEMBLY

NOTICE:

**Never use the seatback assembly from another vehicle.
When replacing parts, replace them with new parts.**

- (a) Set the side airbag assembly wire harness to the reclining adjuster inside covers.
- (b) Install the reclining adjuster inside cover with the 2 screws and employ the same manner described above to the other side.

- (c) Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)

- (d) Turn the seatback cover over, then install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

- (e) Install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

7. w/ Table:

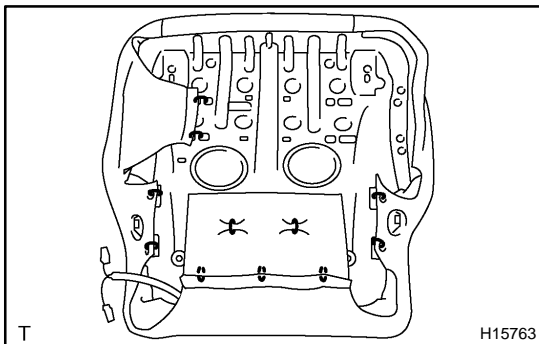
INSTALL SEATBACK BOARD

8. INSTALL SEAT CUSHION COVER

- (a) Install the seat cushion cover with new hog rings to the seat cushion pad.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

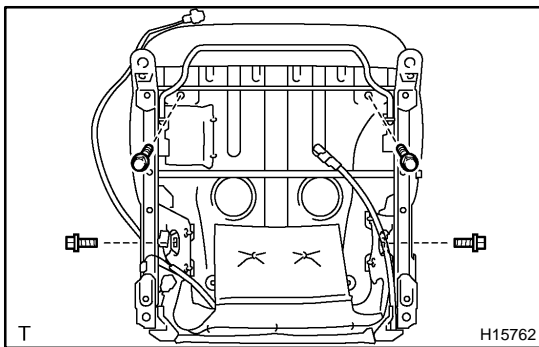


- (b) Latch the seat cushion cover hooks to install the seat cushion cover with pad to the seat cushion pad.

- (c) Install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.



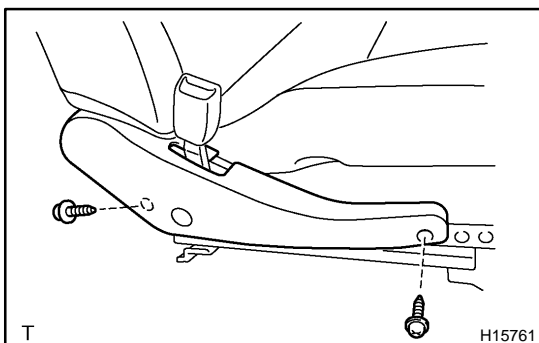
9. INSTALL SEAT CUSHION ASSEMBLY

- (a) Install the seat cushion assembly with the 4 bolts.

Torque: 21 N·m (210 kgf-cm, 15 ft-lbf)

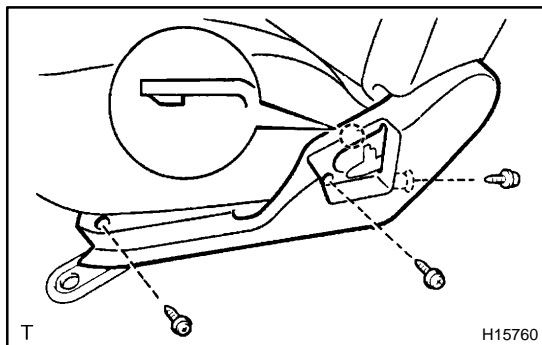
- (b) Attach the wire harness clamps.

- (c) Attach the side airbag assembly wire harness clamps.



10. INSTALL FRONT SEAT CUSHION INNER SHIELD

Install the front seat cushion inner shield with the 2 screws.

**11. INSTALL FRONT SEAT CUSHION OUTER SHIELD**

Install the front seat cushion outer shield with the 3 screws.

12. INSTALL RECLINING ADJUSTER RELEASE HANDLE

Install the reclining adjuster release handle with the screw.

13. INSTALL VERTICAL ADJUSTER KNOBS

Install the 2 vertical adjuster knobs with the 2 clips.

14. INSTALL HEADREST