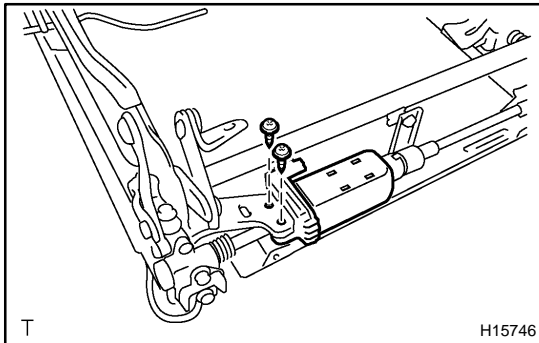


REASSEMBLY

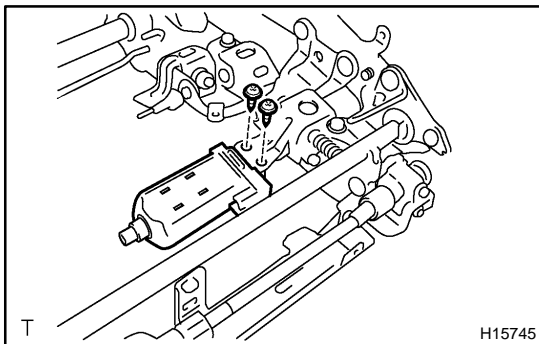
1. INSTALL POWER SEAT SWITCH

Install the power seat switch with the 3 screws.



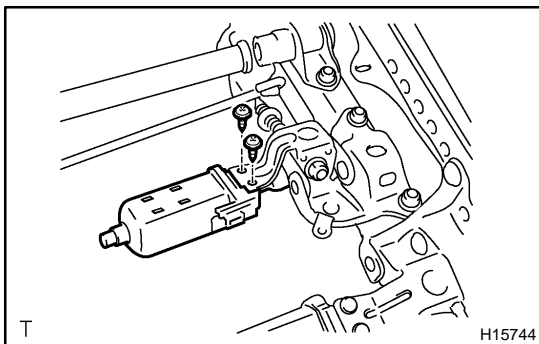
2. INSTALL SLIDING MOTOR

Connect the slide motor to the shaft, then install the 2 screws.



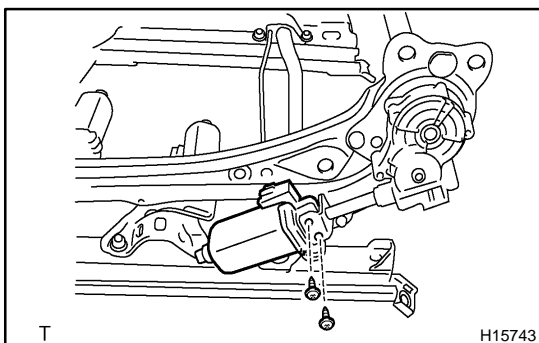
3. INSTALL FRONT VERTICAL MOTOR

Connect the front vertical motor, then install the 2 screws.



4. INSTALL LIFTER MOTOR

Connect the lifter motor, then install the 2 screws.



5. INSTALL RECLINING MOTOR

Connect the reclining motor, then install the 2 screws.

6. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the bolt and washer.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

7. INSTALL SEATBACK COVER

- (a) Install the seatback cover with new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

- (b) Install the headrest supports.

- (c) w/ Table:

Install the front seatback lock with the 2 bolts, and employ the same manner described above to the other side.

Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)

- (d) w/ Table:

Set the side airbag assembly wire harness to the front seat back shield.

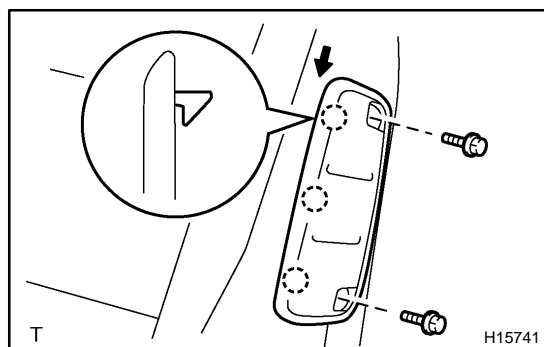
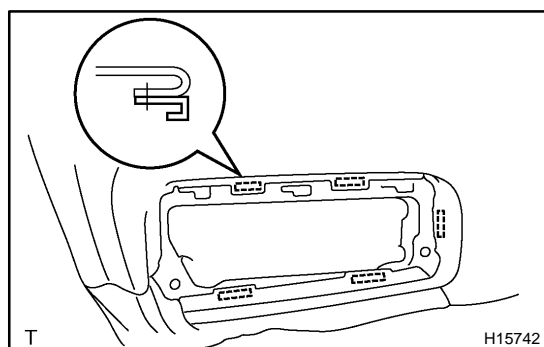
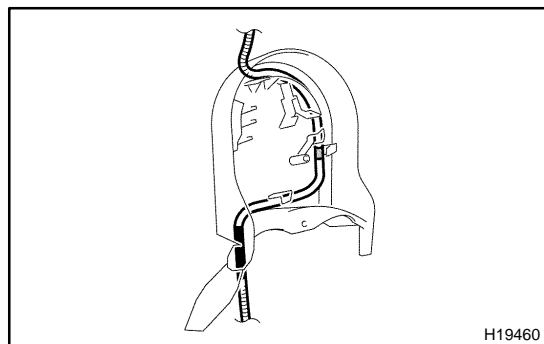
- (e) w/ Table:

Install the front seatback shield with the screw, and employ the same manner described above to the other side.

- (f) w/ Table:

Install the reclining adjuster release handle, and employ the same manner described above to the other side.

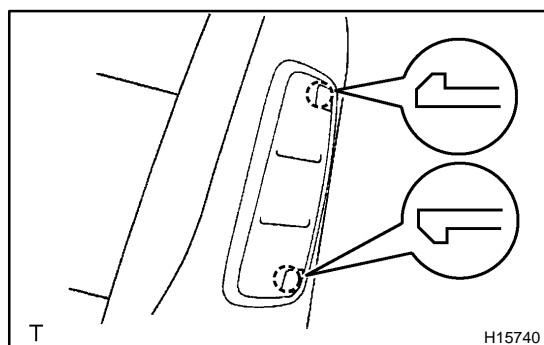
- (g) Hook the seatback cover hooks through the holes around the side airbag assembly.



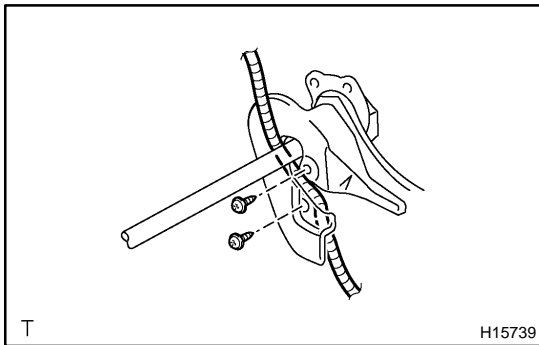
- (h) Slide the airbag door downward to install it.

- (i) Install the 2 bolts.

Torque: 4.7 N·m (48 kgf-cm, 42 in.-lbf)



- (j) Install the No.1 and No.2 airbag covers.



8. INSTALL SEATBACK ASSEMBLY

NOTICE:

**Never use the seatback assembly from another vehicle.
When replacing parts, replace them with new parts.**

- Set the side airbag assembly wire harness to the reclining adjuster inside cover.
- Install the 2 screws and reclining adjuster inside cover, and employ the same manner described above to the other side.
- Install the seatback assembly with the 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)
- Turn the seatback cover over, then install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

- Install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

9. w/ Table:

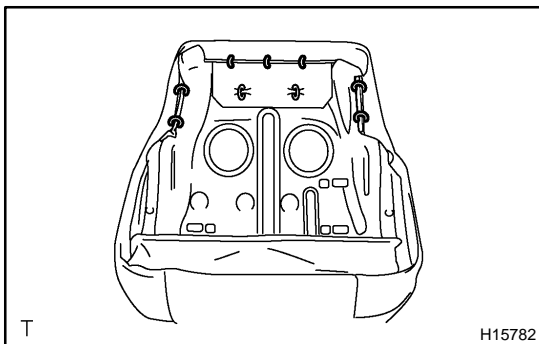
INSTALL SEAT BACK BOARD

10. INSTALL SEAT CUSHION COVER

- Install the seat cushion cover with new hog rings to the seat cushion pad.

HINT:

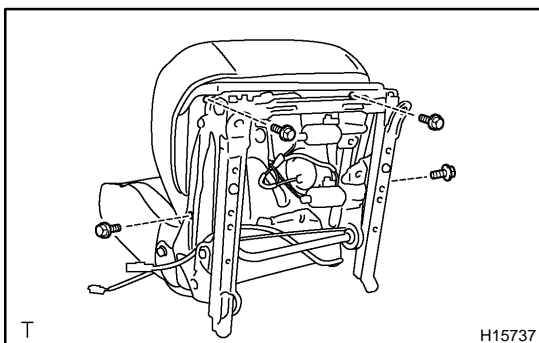
When installing the hog rings, take care to prevent wrinkles as little as possible.



- Latch the seat cushion cover hooks to install the seat cushion cover with pad to the seat cushion pad.
- Install 6 new hog rings.

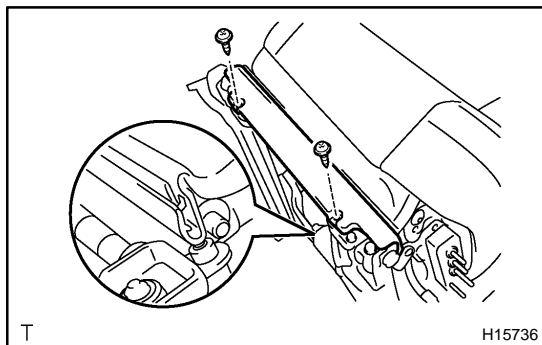
HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

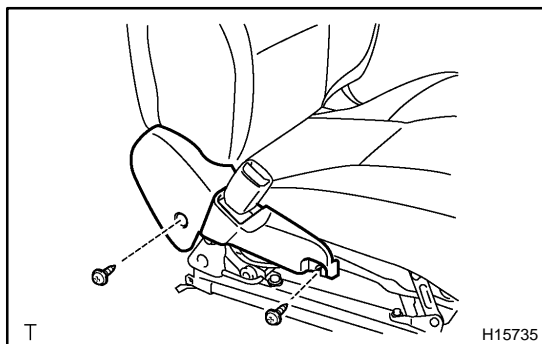


11. INSTALL SEAT CUSHION ASSEMBLY

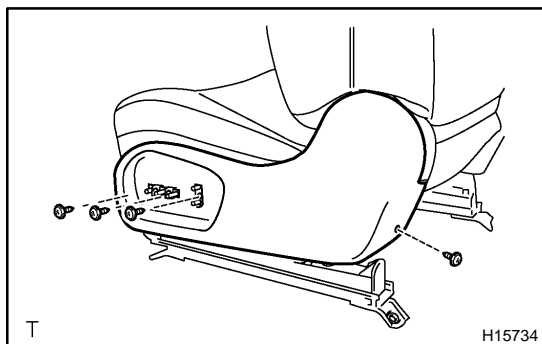
- Install the seat cushion assembly with the 4 bolts.
Torque: 21 N·m (214 kgf·cm, 15 ft·lbf)
- Attach the wire harness clamps.
- Attach the side airbag assembly wire harness clamps.

**12. INSTALL SEAT CUSHION FRONT SHIELD**

- (a) Latch the seat cushion cover hook to the seat cushion front shield.
- (b) Install the seat cushion front shield with the 2 screws.

**13. INSTALL FRONT SEAT CUSHION INNER SHIELD**

Install the front seat cushion inner shield with the 2 screws.

**14. INSTALL FRONT SEAT CUSHION OUTER SHIELD**

Install the front seat cushion outer shield with the 4 screws.

15. INSTALL POWER SEAT SWITCH KNOBS**16. INSTALL HEADREST**