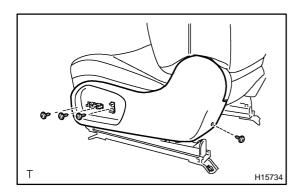
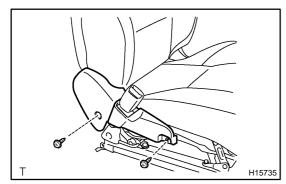
DISASSEMBLY

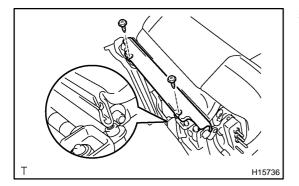
- 1. REMOVE HEADREST
- 2. REMOVE POWER SEAT SWITCH KNOB

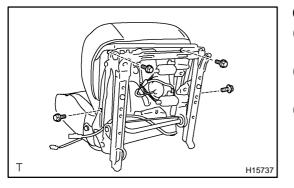


3. REMOVE FRONT SEAT CUSHION OUTER SHIELD Remove the 4 screws and front seat cushion outer shield.



4. REMOVE FRONT SEAT CUSHION INNER SHIELD Remove the 2 screws and front seat cushion inner shield.





5. REMOVE SEAT CUSHION FRONT SHIELD

- (a) Remove the 2 screws.
- (b) Unlatch the seat cushion cover hook, then remove the seat cushion front shield.

6. REMOVE SEAT CUSHION ASSEMBLY

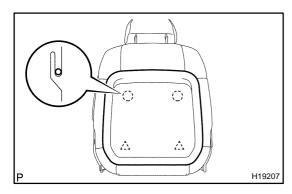
- (a) Disconnect the connectors and unlatch the wire harness clamps.
- (b) Remove the 4 bolts and seat cushion assembly with wire harness.
- (c) Unlatch the wire harness clamps to remove the wire harness from seat cushion assembly.

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7. REMOVE SEAT CUSHION COVER

- (a) Remove the hog rings.
- (b) Unlatch the seat cushion cover hooks and remove the seat cushion frame from the seat cushion cover with pad.
- (c) Remove the hog rings and seat cushion cover from the seat cushion pad.



8. w/ Table: REMOVE SEATBACK BOARD

Using a screwdriver, remove the seatback board. HINT:

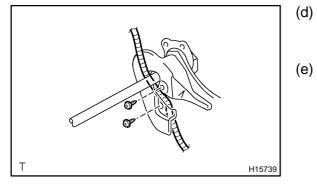
Tape the screwdriver tip before use.

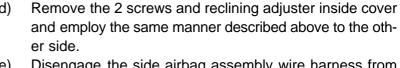
9. REMOVE SEATBACK ASSEMBLY

- (a) Remove the hog rings.
- (b) Turn the seatback cover over, then remove the hog rings.
- (c) Remove the 4 seatback assembly set bolts.

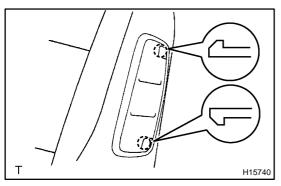
NOTICE:

Be careful not to pull the side airbag assembly wire harness.





(e) Disengage the side airbag assembly wire harness from the reclining adjuster inside cover, then remove the seatback assembly.



10. REMOVE SEATBACK COVER

(a) Using a screwdriver, remove the No. 1 and No. 2 airbag covers.

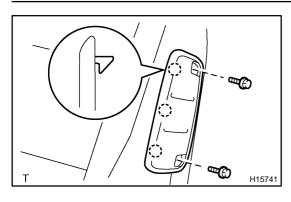
HINT:

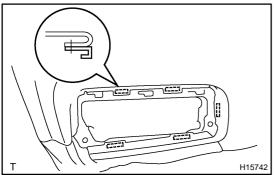
Tape the screwdriver tip before use.

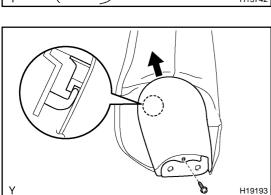
2005 LEXUS IS300 (RM1140U)

BODY - FRONT SEAT (Power Adjuster Type)

- (b) Remove the 2 bolts.
- (c) Slide the airbag door upward to remove it.







- (d) Disengage the seatback cover hooks around the side airbag assembly.
- (e) w/ Table: Using a screwdriver, remove the reclining adjuster release handle and and employ the same manner described above to the other side.

HINT:

(g)

Tape the screwdriver tip before use.

(f) w/ Table:

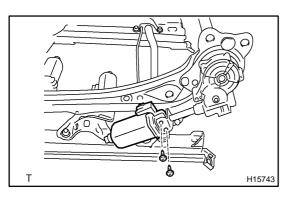
Remove the screw and front seatback shield and employ the same manner described above to the other side. w/ Table:

Remove the 2 bolts and front seatback lock and employ the same manner described above to the other side.

- (h) Remove the hog rings, headrest supports and seatback cover.
- (i) Remove the hog rings, headrest supports and seatback cover as shown in the illustration.

11. REMOVE FRONT SEAT INNER BELT

Remove the bolt, washer and front seat inner belt.



12. REMOVE RECLINING MOTOR

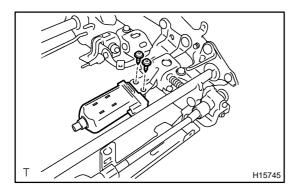
Remove the 2 screws, then disconnect the reclining motor.

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Т Н15744

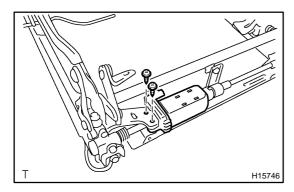
13. REMOVE LIFTER MOTOR

Remove the 2 screws, then disconnect the lifter motor.



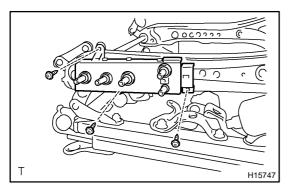
14. REMOVE FRONT VERTICAL MOTOR

Remove the 2 screws, then disconnect the front vertical motor.



15. REMOVE SLIDING MOTOR

Remove the 2 screws, then disconnect the sliding motor.



16. REMOVE POWER SEAT SWITCH

Remove the 3 screws and power seat switch.