# SENSOR ROTOR ON-VEHICLE REPAIR

1. RAISE VEHICLE AND POSITION PAN TO CATCH ANY FLUID THAT MAY DRIP

AT0HF-02

- 2. REMOVE NO. 1 AND NO. 2 ENGINE UNDER COVERS
- 3. REMOVE LH FRONT FLOOR CENTER COVER
- 4. REMOVE NO. 1 REAR FLOOR BOARD
- 5. REMOVE EXHAUST PIPE (See page EM-100)
- 6. REMOVE PROPELLER SHAFT (See page PR-4)
- 7. REMOVE VEHICLE SPEED SENSOR (See page AT-7)

# Securely Lift the t

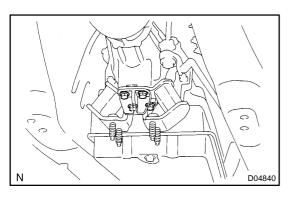
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#### 8. JACK UP TRANSMISSION SLIGHTLY

Securely support the transmission on a transmission jack. Lift the transmission slightly from the rear support member.

## 9. REMOVE ENGINE REAR SUPPORT MEMBER

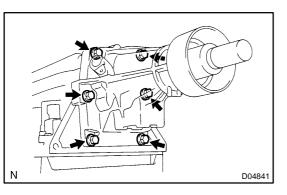
- (a) Remove the 4 nuts.
- (b) Remove the 4 bolts and rear support member.

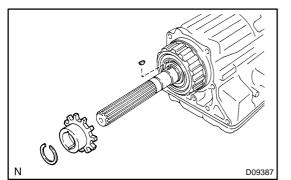


#### 10. REMOVE TRANSMISSION MOUNTING BRACKET

Remove the 4 bolts and the transmission mounting bracket from the transmission.

2005 LEXUS IS300 (RM1140U)





# 11. REMOVE EXTENSION HOUSING

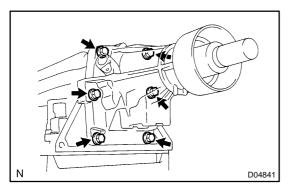
- (a) Remove the 6 bolts.
- (b) Remove the extension housing.

HINT:

- If necessary, tap the extension housing with a plastic hammer.
- (c) Remove the extension housing gasket.

#### 12. REMOVE SENSOR ROTOR AND KEY

- (a) Using a snap ring expander, remove the snap ring.
- (b) Remove the sensor rotor and key.
- 13. INSTALL KEY AND SENSOR ROTOR
- (a) Install the key and sensor rotor.
- (b) Using a snap ring expander, install a new snap ring.



## 14. INSTALL EXTENSION HOUSING

- (a) Install a new extension housing gasket.
- (b) Install the extension housing with the 6 bolts. Torque: 34 N-m (345 kgf-cm, 25 ft-lbf)

HINT:

Coat the thread of the all bolts with sealant.

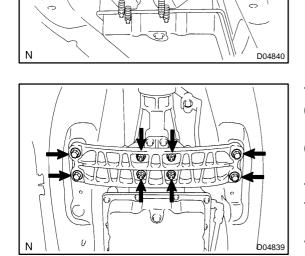
Sealant:

Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

# 15. INSTALL TRANSMISSION MOUNTING BRACKET

Install the transmission mounting bracket with the 4 bolts to the transmission.

Torque: 12 N·m (120 kgf·cm, 9 ft-lbf)



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16. INSTALL ENGINE REAR SUPPORT MEMBER

- (a) Install the rear support member with the 4 bolts. Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)
- (b) Install the 4 nuts.
  Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)
- 17. REMOVE JACK
- 18. INSTALL VEHICLE SPEED SENSOR (See page AT-7)
- 19. INSTALL PROPELLER SHAFT (See page PR-10)

- 20. INSTALL EXHAUST PIPE (See page EM-100)
- 21. FILL ATF AND CHECK FLUID LEVEL (See page DI-338)
- 22. INSTALL NO. 1 REAR FLOOR BOARD
- 23. INSTALL LH FRONT FLOOR CENTER COVER
- 24. INSTALL NO. 1 AND NO. 2 ENGINE UNDER COVERS