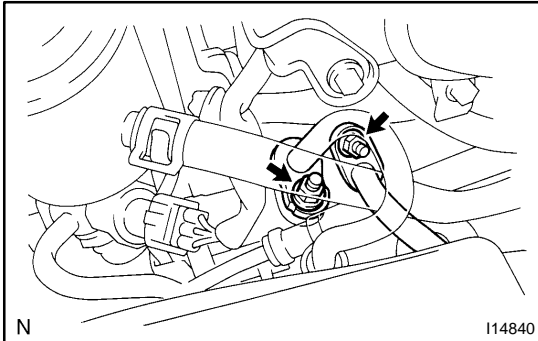


## REMOVAL

1. RUN ENGINE AT IDLE SPEED WITH A/C ON FOR APPROX. 10 MINUTES
2. STOP ENGINE
3. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM BATTERY
4. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM
5. REMOVE DRIVE BELT (See page [AC-17](#))

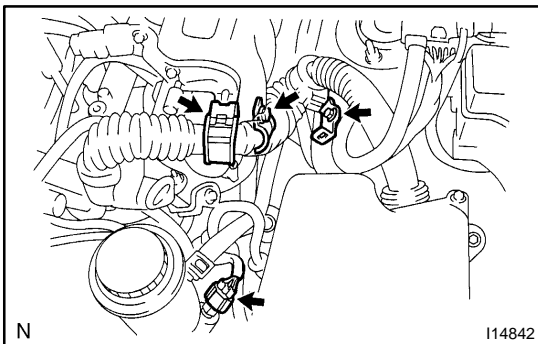


6. DISCONNECT DISCHARGE AND SUCTION HOSES

Remove the 2 nuts and disconnect the both hoses.

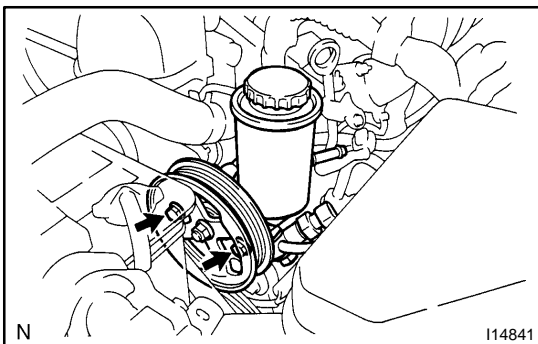
**NOTICE:**

Cap the open fitting immediately to keep moisture or dirt out of the system.

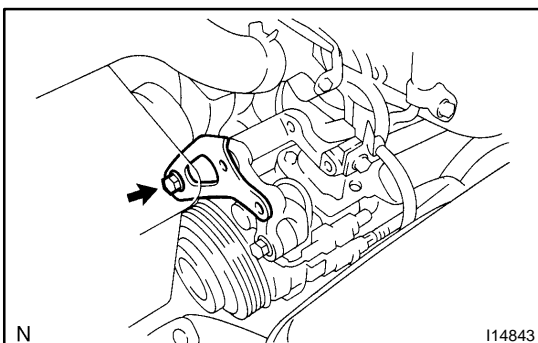


7. REMOVE PS PUMP WITH PRESSURE FEED AND RETURN TUBES STILL CONNECTED

- (a) Disconnect the PS pump connector and PS pump tube clamp.
- (b) Disconnect the engine wire.

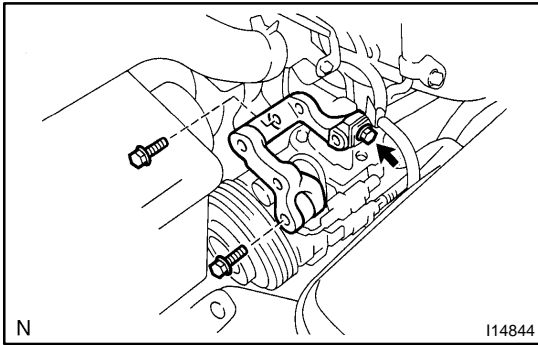


- (c) Remove the 2 PS pump set bolts and slide the PS pump backward.

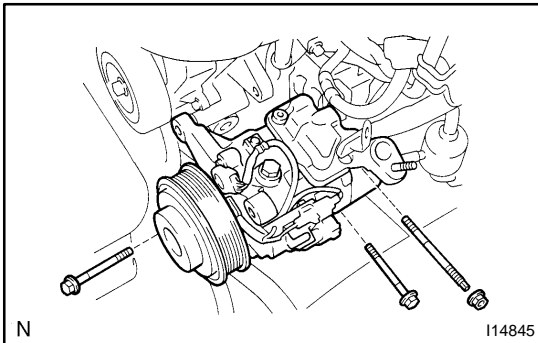


8. REMOVE COMPRESSOR

- (a) Remove the bolt and PS pump bracket.



- (b) Remove the 3 bolts and compressor bracket.
- (c) Disconnect the connector.



- (d) Remove the nut and 2 bolts.
- (e) Using a torx socket (E10), remove the stud bolt and compressor.