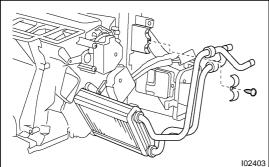
DISASSEMBLY

- 1. REMOVE WIRE HARNESS
- 2. REMOVE DRAIN HOSE



3. REMOVE HEATER RADIATOR

- (a) Remove the screw and clamp.
- (b) Pull out the heater radiator.

4. REMOVE BLOWER MOTOR CONTROL RELAY

Remove the screw and blower motor control relay.

REMOVE AIR MIX SERVOMOTOR

Remove the 3 screws and servomotor.

6. REMOVE AIR OUTLET SERVOMOTOR

Remove the 2 screws and servomotor.

- 7. REMOVE EXPANSION VALVE
- (a) Pry out the packing.

HINT:

5.

At the time of reassembly, please refer to the following item. Do not reuse the packing.

Using SST, remove the 2 bolts, then separate the expansion valve, and tube connector.
SST 07110-61050

Torque: 4.1 N·m (42 kgf·cm, 36 in.·lbf)

HINT:

At the time of reassembly, please refer to the following item. Lubricate 4 new O-rings with compressor oil and install them to the valve.

8. REMOVE EVAPORATOR TEMPERATURE SENSOR

(a) Using a screwdriver, pull out the sensor with bracket plate.

HINT:

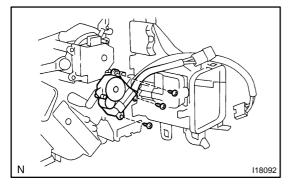
Tape the screwdriver tip before use.

(b) Release the 2 claws and sensor from bracket plate.

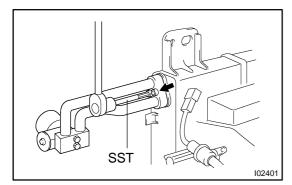
9. **REMOVE EVAPORATOR**

(a) Remove air mix servomotor.

- (1) Disconnect the connector.
- (2) Remove the 3 screws and servomotor.



2005 LEXUS IS300 (RM1140U)



- (b) Remove tube and accessory.
 - (1) Pry out packing.

HINT:

At the time of installation, please refer to the following item. Do not reuse the packing.

- (2) Using SST, remove the 2 bolts and the tube and accessory.
- SST 07110-61050

Torque: 4.1 N·m (42 kgf·cm, 36 in.-lbf)

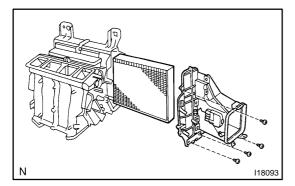
NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

At the time of installation, please refer to the following item. Lubricate 2 new O-rings with compressor oil and install them to the tube.

(3) Remove screw and drain pipe.



- (c) Remove evaporator.
 - (1) Remove the screw and drain hose.
 - (2) Remove the 4 screws and cover.
 - (3) Pull out the evaporator.

HINT:

At the time of installation, please refer to the following item. If evaporator is replaced, add compressor oil to evaporator.

Add 40 cc (1.4 fl.oz.)

Compressor oil: ND-OIL 8 or equivalent

- 10. REMOVE INSULATOR FROM HEATER CASE
- 11. REMOVE AIR DUCT