HOW TO USE THIS MANUAL

GENERAL INFORMATION

1. INDEX

An INDEX is provided on the first page of each section to guide you to the item to be repaired. To assist you in finding your way through the manual, the Section Title and major heading are given at the top of every page.

2. GENERAL DESCRIPTION

At the beginning of each section, a General Description is given that pertains to all repair operations contained in that section.

Read these precautions before starting any repair task.

3. TROUBLESHOOTING

TROUBLESHOOTING tables are included for each system to help you diagnose the problem and find the cause. The fundamentals of how to proceed with troubleshooting are described on page IN-22. Be sure to read this before performing troubleshooting.

4. PREPARATION

Preparation lists the SST (Special Service Tools), recommended tools, equipment, lubricant and SSM (Special Service Materials) which should be prepared before beginning the operation and explains the purpose of each one.

5. REPAIR PROCEDURES

Most repair operations begin with an overview illustration. It identifies the components and shows how the parts fit together.

Example:



IN00U-90

The procedures are presented in a step-by-step format:

- \checkmark The illustration shows what to do and where to do it.
- The task heading tells what to do.
- The detailed text tells how to perform the task and gives other information such as specifications and warnings.

Example:

Illustration: what to do and where Task heading : what to do

Component part No.

21. CHECK PISTON STROKE OF OVERDRIVE BRAKE

(a) Place SST and a dial indicator onto the overdrive brake piston as shown in the illustration.

SST 09350-30020 (09350-06120)

Set part No.

Detailed text : how to do task

(b) Measure the stroke applying and releasing the compressed air $(392 - 785 \text{ kPa}, 4 - 8 \text{ kgf/cm}^2 \text{ or } 57 - 114 \text{ psi})$ as shown in the illustration.

Piston stroke: 1.40 — 1.70 mm (0.0551 — 0.0669 in.)

This format provides the experienced technician with a FAST TRACK to the information needed. The upper case task heading can be read at a glance when necessary, and the text below it provides detailed information. Important specifications and warnings always stand out in bold type.

6. **REFERENCES**

References have been kept to a minimum. However, when they are required you are given the page to refer to.

7. SPECIFICATIONS

Specifications are presented in bold type throughout the text where needed. You never have to leave the procedure to look up your specifications. They are also found in Service Specifications section for quick reference.

8. CAUTIONS, NOTICES, HINTS:

- CAUTIONS are presented presented in bold type, and indicate there is a possibility of injury to you or other people.
- NOTICES are also presented in bold type, and indicate the possibility of damage to the components being repaired.
- HINTS are separated from the text but do not appear in bold. They provide additional information to help you perform the repair efficiently.

9. SI UNIT

The UNITS given in this manual are primarily expressed according to the SI UNIT (International System of Unit), and alternately expressed in the metric system and in the English System. **Example:**

Torque: 30 N·m (310 kgf·cm, 22 ft-lbf)

IDENTIFICATION INFORMATION VEHICLE IDENTIFICATION AND ENGINE SERIAL NUMBER



1. VEHICLE IDENTIFICATION NUMBER

The vehicle identification number is stamped on the vehicle identification number plate and the certification label, as shown in the illustration.

- A: Vehicle Identification Number Plate
- **B:** Certification Label



2. ENGINE SERIAL NUMBER

The engine serial number is stamped on the engine block, as shown in the illustration.

IN-3

IN04P-27

REPAIR INSTRUCTIONS GENERAL INFORMATION BASIC REPAIR HINT



IN0DC-15

- (b) During disassembly, line up parts in the order they were removed to facilitate reassembly.
 -) Installation and removal of battery terminal:
 - (1) Before performing electrical work, disconnect the negative (-) terminal cable from the battery.
 - (2) If it is necessary to disconnect the battery for inspection or repair, first disconnect the negative (-) terminal cable.
 - (3) To prevent damage to the battery terminal when disconnecting the terminal cable, loosen the cable nut and raise the cable straight up. Do not twist or pry the cable off.
 - (4) Clean the battery terminals and cable ends with a clean shop rag. Do not scrape them with a file or other abrasive objects.
 - (5) Install the cable ends to the battery terminals after loosening the nut, and tighten the nut after installation. Do not use a hammer to tap the cable ends onto the terminals.
 - (6) Be sure the cover for the positive (+) terminal is properly in place.
- (d) Check hose and wiring connectors to make sure that they are connected securely and correctly.
- (e) Non-reusable parts:
 - (1) Always replace cotter pins, gaskets, O-rings, oil seals, etc. with new ones.
 - (2) Non-reusable parts are indicated in component illustrations by the " " symbols.



(f) Precoated parts

Precoated parts are bolts, nuts, etc. that are coated with a seal lock adhesive at the factory.

- If a precoated part is retightened, loosened or move caused to in any way, it must be recoated with the specified adhesive.
- (2) When reusing precoated parts, clean off the old adhesive and dry with compressed air. Then apply new seal lock adhesive to the bolt, nut or threads.



- (g) When necessary, use a sealer on gaskets to prevent leaks.
- (h) Carefully observe all specifications for bolt tightening torques. Always use a torque wrench.
- (i) Use of special service tools (SST) and special service materials (SSM) may be required, depending on the nature of the repair. Be sure to use SST and SSM where specified and follow the proper work procedure. A list of SST and SSM can be found in the Preparation section in this manual.



When replacing fuses, be sure the new fuse has the correct amperage rating. DO NOT exceed the rating or use one with a lower rating.

Illustration	Symbol	Part Name	Abbreviation
BE55	4 IN0365	FUSE	FUSE
BE55	5 IN0366	MEDIUM CURRENT FUSE	M-FUSE
BE55	6 IN0367	HIGH CURRENT FUSE	H-FUSE
BE555	7 IN0367	FUSIBLE LINK	FL
BE55	8 IN0368	CIRCUIT BREAKER	СВ

V00076

- (k) Care must be taken when jacking up and supporting the vehicle. Be sure to lift and support the vehicle at the proper locations (see page IN-8).
 - ™ Release the parking brake on a level surface and shift to in Neutral or N range.
 - ™ When jacking up the front wheels of the vehicle, at first place chocks behind the rear wheels.
 - [™] When jacking up the rear wheels of the vehicle, place chocks in front of the front wheels.
 - ™ When jacking up only the front or rear wheels, set rigid racks and place chocks on front and behind the wheels in contact with the ground.
 - After the vehicle is jacked up, be sure to support it on rigid racks. It is extremely dangerous to do any work on a vehicle raised on a jack alone, even for a small job that can be finished quickly.
- (I) Observe the following precautions to avoid damage to the following parts:
 - Do not open the cover or case of the ECU unless absolutely necessary. (Static electricity transmitted through human touch may destroy the IC.)



- (2) To disconnect vacuum hoses, pull off the end of the hose, not the middle.
- (3) To pull apart electrical connectors, pull on the connector itself, not the wires.
- (4) Be careful not to drop electrical components, such as sensors or relays. If they are dropped on a hard floor, they should be replaced and not reused.
- (5) When steam cleaning an engine, protect the electronic components, air filter and emission-related components from water.
- (6) Never use an impact wrench to remove or install temperature switches or temperature sensors.
- (7) When checking continuity at the wire connector, insert the tester probe carefully to prevent terminals from bending.
- (8) When using a vacuum gauge, never force the hose onto a connector that is too large. Use a step-down adapter for adjustment. Once the hose has been stretched, it may leak air.

IN-6

2004 LEXUS IS300 (RM1054U)



n) Installation and removal of vacuum hose:

- (1) When disconnecting vacuum hoses, use tags to identify where they should be reconnected to.
- (2) After completing a job, double check that the vacuum hoses are properly connected. A label under the hood shows the proper layout.
- n) Unless otherwise stated, all resistance should be measured at an ambient temperature of 20°C (68°F). Measurement should be made after the engine has cooled down. If measured at high temperatures immediately after the vehicle has been running, resistance may be outside specifications.

VEHICLE LIFT AND SUPPORT LOCATIONS



IN04O-16



FOR ALL OF VEHICLES PRECAUTION



IN0KE-01

(a) The LEXUS IS300 is equipped with an Supplemental Restraint System (SRS), such as the driver airbag, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly and seat belt pretensioners.

Failure to carry out service operations in the correct sequence could cause the supplemental restraint system to unexpectedly deploy during servicing, possibly leading to a serious accident.

Further, if a mistake is made in servicing the supplemental restraint system, it is possible the SRS may fail to operate when required. Before servicing (including removal or installation of parts, inspection or replacement), be sure to read the following items carefully, then follow the correct procedure described in this manual.

-) GENERAL NOTICE
 - (1) Malfunction symptoms of the SRS are difficult to confirm, so the diagnostic trouble codes become the most important source of information when troubleshooting. When troubleshooting the supplemental restraint system, always check the diagnostic trouble codes before disconnecting the battery (see page DI-597).
 - (2) Work must be started after 90 seconds from the time the ignition switch is turned to the LOCK position and the negative (-) terminal cable is disconnected from the battery.

(The supplemental restraint system is equipped with a back-up power source so that if work is started within 90 seconds of disconnecting the negative (-) terminal cable from the battery, the SRS may deploy.)

When the negative (-) terminal cable is disconnected from the battery, memory of the clock and audio systems will be cancelled. So before starting work, make a record of the contents memorized by the each memory system. Then when work is finished, reset the clock and audio systems as before. To avoid erasing the memory of each memory system, never use a back-up power supply from another battery.



- (3) Even in cases of a minor collision where the SRS does not deploy, the steering wheel pad (see page RS- 17), front passenger airbag assembly (see page RS- 31), side airbag assembly (see page RS-44), curtain shield airbag assembly (see page RS-58), front airbag sensor (see page RS-74), side and curtain shield airbag sensor assembly (see page RS-79) and seat belt pretensioner (see page BO-220) should be inspected.
- (4) Never use SRS parts from another vehicle. When replacing parts, replace them with new parts.
- (5) Before repairs, remove the airbag sensor if shocks are likely to be applied to the sensor during repairs.
- (6) Never disassemble and repair the steering wheel pad, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly, front airbag sensor, side and curtain shied airbag sensor assembly or seat belt pretensioner.
- (7) Replace if the airbag sensor, steering wheel pad, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly, front airbag sensor assembly or seat belt pretensioner if it has been dropped, or if there are cracks, dents or other defects in its case, bracket or connector.
- (8) Do not directly expose the steering wheel pad, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly, front airbag sensor, side and curtain shied airbag sensor assembly or seat belt pretensioner to hot air or flames.
- Use a voltmeter/ohmmeter with high impedance (10 kΩ/V minimum) for troubleshooting of the electrical circuit.
- (10) Information labels are attached to the periphery of the SRS components. Follow the instructions on the labels.
- (11) After work on the SRS is completed, check the SRS warning light (see page DI-597).
- (c) SPIRAL CABLE (in Combination Switch) The steering wheel must be fitted correctly to the steering column with the spiral cable at the neutral position, otherwise cable disconnection and other troubles may result. Refer to SR-25 of this manual concerning correct steering wheel installation.



2004 LEXUS IS300 (RM1054U)

11

- (d) STEERING WHEEL PAD (with Airbag)
 - (1) When removing the steering wheel pad or handling a new steering wheel pad, it should be placed with the pad top surface facing up see illustration below. Storing the pad with its metallic surface facing upward may lead to a serious accident if the airbag inflates. In addition, do not store a steering wheel pad on top of one another.
 - (2) Never measure the resistance of the airbag squib. This may cause the airbag to deploy, which is could cause serious injury.
 - (3) Grease or detergents of any kind should not be applied to the steering wheel pad.
 - (4) Store the steering wheel pad where the ambient temperature remains below 93°C (200°F), has low humidity and is away from electrical noise.
 - (5) Before using an electric welder, first disconnect the airbag connector (the connector is yellow and has 4 pins) under the steering column near the combination switch connector.
 - (6) As a safety measure, always deploy airbags using an SST before disposal (see page RS-17). Deploy airbags in a safe place away from electrical noise.



- (e) FRONT PASSENGER AIRBAG ASSEMBLY
 - Always store a removed or new front passenger airbag assembly with the airbag deployment direction facing up.

Storing the airbag assembly with the airbag deployment direction facing down could cause a serious accident if the airbag inflate.

- (2) Never measure the resistance of the airbag squib. This may cause the airbag to deploy, which is could cause serious injury.
- (3) Grease or detergents of any kind should not be applied to the steering wheel pad.
- (4) Store the steering wheel pad where the ambient temperature remains below 93°C (200°F), has low humidity and is away from electrical noise.
- (5) Before using an electric welder, first disconnect the airbag connector (the connector is yellow and has 4 pins) under the steering column near the combination switch connector.
- (6) As a safety measure, always deploy airbags using an SST before disposal (see page RS-31).
 Deploy airbags in a safe place away from electrical noise.



²⁰⁰⁴ LEXUS IS300 (RM1054U)

- (f) SIDE AIRBAG ASSEMBLY
 - Always store a removed or new side airbag assembly with the airbag deployment direction facing up. Storing the airbag assembly with the airbag deployment direction facing down could cause a serious accident if the airbag inflates.
 - (2) Never measure the resistance of the airbag squib. This may cause the airbag to deploy, which could cause serious injury.
 - (3) Grease or detergents of any kind should not be applied to the steering wheel pad.
 - (4) Store the steering wheel pad where the ambient temperature remains below 93°C (200°F), has low humidity and is away from electrical noise.
 - (5) Before using an electric welder, first disconnect the airbag connector (the connector is yellow and has 2 pins) under the steering column near the combination switch connector.
 - (6) As a safety measure, always deploy airbags using an SST before disposal (see page RS-44). Deploy airbags in safe place away from electrical noise.



IN-14

- (g) CURTAIN SHIELD AIRBAG ASSEMBLY
 - Always store a removed or new side airbag assembly with the airbag deployment direction facing up. Storing the airbag assembly with the airbag deployment direction facing down could cause a serious accident if the airbag inflates.

NOTICE:

Plastic bag is not re-useable. CAUTION:

Never disassemble the curtain shield airbag assembly.

- (2) Never measure the resistance of the airbag squib. This may cause the airbag to deploy, which could cause serious injury.
- (3) Grease or detergents of any kind should not be applied to the curtain shield airbag assembly.
- (4) Store the steering wheel pad where the ambient temperature remains below 93°C (200°F), has low humidity and is away from electrical noise.
- (5) Before using an electric welder, first disconnect the airbag connector (the connector is yellow and has 2 pins) under the steering column near the combination switch connector.
- (6) As a safety measure, always deploy airbags using an SST before disposal (see page RS-59). Deploy airbags in a safe place away from electrical noise.



(h) SEAT BELT PRETENSIONER

- Never measure the resistance of the seat belt pretensioner. This may cause the seat belt pretensioner to activate, which could cause serious injury.
- (2) Never disassemble the seat belt pretensioner.
- (3) Never install the seat belt pretensioner in another vehicle.
- (4) Store the seat belt pretensioner where the ambient temperature remains below 80°C (176°F), has low humidity and is away from electrical noise.
- (5) Before using an electric welder, first disconnect the connector (the connector is yellow and has 2 pins).
- (6) As a safety measure, always activate the seat belt pretensioner before disposal (see page BO-220). Activate the pretensioner in safe place away from electrical noise.
- (7) The seat belt pretensioner becomes hot after activation. Allow it to cool before disposing. Never use water to cool seat belt pretensioner.



2004 LEXUS IS300 (RM1054U)

- (i) AIRBAG SENSOR ASSEMBLY
 - If an airbag sensor assembly has been involved in a collision where its SRS has deployed, do not reuse it.
 - (2) The connectors to the airbag sensor assembly should be connected or disconnected with the sensor mounted on the floor. Failure to do so could cause undesired deployment of the SRS.
 - (3) To avoid serious injury, servicing the SRS must be started 90 seconds after:
 - The ignition switch is turned to the LOCK position.
 - The negative (-) terminal cable is disconnected from the battery.

Even if only loosening the set bolts of the airbag sensor assembly, you must follow the above guidelines.

(j) WIRE HARNESS AND CONNECTOR

The SRS wire harness is integrated with the instrument panel wire harness assembly. All the connectors in the system are a standard yellow color. If the SRS wire harness becomes disconnected or the connector becomes broken, etc., repair or replace it as shown on page RS-82.

2. FOR VEHICLES EQUIPPED WITH A CATALYTIC CONVERTER CAUTION:

If large amount of unburned gasoline flows into the converter, it may overheat and create a fire hazard. To prevent this, observe the following precautions and explain them to your customer.

- (a) Use only unleaded gasoline.
- (b) Avoid prolonged idling.

Avoid running the engine at idle speed for more than 20 minutes.

- (c) Avoid spark jump test.
 - (1) Perform spark jump test only when absolutely necessary. Perform this test as rapidly as possible.
 - (2) While testing, never race the engine.
- (d) Avoid prolonged engine compression measurement.
 Engine compression tests must be done as rapidly as possible.
- (e) Do not run engine when fuel tank is nearly empty.
 - This may cause the engine to misfire and create an extra load on the converter.
- (f) Avoid coasting with ignition turned off.
- (g) Do not dispose of used catalyst along with parts contaminated with gasoline or oil.

3. IF VEHICLE IS EQUIPPED WITH MOBILE COMMUNICATION SYSTEM

For vehicles with mobile communication systems such as two-way radios and cellular telephones, observe the following precautions.

- (1) Install the antenna as far as possible away from the ECU and sensors of the vehicle's electronic system.
- (2) Install the antenna feeder at least 20 cm (7.87 in.) away from the ECU and sensors of the vehicle's electronic systems. For details about ECU and sensors locations, refer to the section on the applicable component.
- (3) Avoid winding the antenna feeder together with other wiring as much as possible, and also avoid running the antenna feeder parallel with other wire harnesses.
- (4) Check that the antenna and feeder are correctly adjusted.
- (5) Do not install powerful mobile communications system.

4. FOR USING OBD II SCAN TOOL OR HAND-HELD TESTER

CAUTION:

Observe the following items for safety reasons:

- ✓ Before using the OBD II scan tool or hand-held tester, the OBD II scan tool's instruction book or hand-held tester's operator manual should be read thoroughly.
- Be sure to route all cables securely when driving with the OBD II scan tool or hand-held tester connected to the vehicle. (i.e. Keep cables away from feet, pedals, steering wheel and shift lever.)
- ✓ Two persons are required when test driving with the OBD II scan tool or hand-held tester, one person to drive the vehicle and the other person to operate the OBD II scan tool or hand-held tester.

5. FOR VEHICLES EQUIPPED WITH TRACTION CONTROL (TRAC) SYSTEM NOTICE:

When using a 2-wheel drum tester such as a speedometer tester or chassis dynamometer, etc., or jacking up the rear wheels and driving the wheels, always push in the TRAC cut switch and turn the TRAC system OFF.



- (a) Press the TRAC cut switch.
- (b) Check that the TRAC system is turned OFF by the TRAC cut switch.

HINT:

The SLIP indicator light should be always ON immediately after the engine is restarted.

- N BD7101
- (c) Begin measurements.
- (d) Press the TRAC cut switch to turn the TRAC to the operative mode and check that the TRAC OFF indicator light goes off.

HINT:

The SLIP indicator light blinks when the TRAC system is operational.

6. FOR VEHICLES EQUIPPED WITH VEHICLE SKID CONTROL (VSC) SYSTEM

NOTICE:

When using 2-wheel drum tester such as a speedometer tester or chassis dynamometer, etc., or jacking up the front wheels and driving the wheels, always push in the VSC OFF switch to turn the VSC system OFF.

(a) Press the VSC OFF switch.

(b) Check that the VSC OFF indicator light comes ON. HINT:

The VSC OFF indicator light should be always OFF when the engine is restarted.



VSC

- (c) Begin measurements.
- (d) Press the VSC OFF switch again to change the VSC system to operational condition and check that the VSC OFF indicator light goes off.

HINT:

B07101

The SLIP indicator light blinks and the VSC buzzer sounds when the VSC system is operational.

2004 LEXUS IS300 (RM1054U)



- 7. FOR VEHICLES EQUIPPED WITH LIMITED SLIP DIF-FERENTIAL
- (a) Never apply driving force when RH or LH rear wheel only is touching the ground.
- (b) During service/rectification work never spin (race) the RH or LH rear wheel only such as with ON-The-Car type wheel balancer, both rear wheels must be off the ground.

HINT:

- In case of the above, due to the construction of the LSD the driving force is transmitted to the opposite wheel and therefore it is possible for the vehicle to start suddenly if only one rear wheel is off the ground. Furthermore it could result in component damage to the LSD due to the loads acting on it.
- Always raise both rear wheels off the ground and support the vehicle on suitable safety stand.

8. INSPECTION AND ADJUSTMENT OF JOINT ANGLE DURING REMOVAL AND INSTALLATION OF PROPEL-LER SHAFT

When performing operations which involve the removal and installation of the propeller shaft, always check the joint angle. Make adjustments if necessary (see page PR-1 1).



HOW TO TROUBLESHOOT ECU CONTROLLED SYSTEMS GENERAL INFORMATION

A large number of ECU controlled systems are used in the LEXUS IS300. In general, ECU controlled systems are considered to be a very intricate, requiring a high level of technical knowledge to troubleshoot. However, following the problem checking procedures of the ECU controlled system's circuits carefully is not complex. If you have an adequate understanding of the system and a basic knowledge of electricity, accurate diagnosis and necessary repair can be performed.

This manual emphasizes the above standpoint to help service technicians perform accurate and effective troubleshooting. Detailed information on major ECU controlled systems in this vehicle are outlined below:

System	Page
1. Engine	DI-1
2. Automatic Transmission	DI-325
3. ABS with EBD & BA & TRAC System	DI-425
4. ABS with EBD & BA & TRAC & VSC System	DI-495
5. Supplemental Restraint System	DI-595
6. Theft Deterrent System	DI-766
7. Cruise Control System	DI-808
8. Engine Immobiliser System	DI-839
9. Combination Meter System	DI-860
10.Body Control System	DI-883
11. Multiplex Communication System	DI-939
12.LEXUS Navigation System	DI-969
13.Air Conditioning System	DI-999

FOR USING OBDII SCAN TOOL OR HAND-HELD TESTER

- Before using the scan tool or tester, the scan tool's instruction book or tester's operator manual should be read thoroughly.
- If the scan tool or tester cannot communicate with ECU controlled systems when you have connected the cable of the scan tool or tester to DLC3, turned the ignition switch ON and operated the scan tool, there is a problem on the vehicle side or tool side.
 - (1) If communication is normal when the tool is connected to another vehicle, inspect the diagnosis data link line (Bus ± line) or ECU power circuit of the vehicle.
 - (2) If communication is still not possible when the tool is connected to another vehicle, the problem is probably in the tool itself, so perform the Self Test procedures outlined in the Tester Operator's Manual.

HOW TO PROCEED WITH TROUBLESHOOTING

Carry out troubleshooting in accordance with the procedure below. Only a basic procedure is shown. Details in the Diagnostics section show the most effective methods for each circuit. Confirm troubleshooting procedures first for the relevant circuit before beginning troubleshooting of that circuit.



IN04T-22

1. CUSTOMER PROBLEM ANALYSIS

- $^{\text{\tiny M}}$ The 5 items in the table below are important points in the problem analysis:
- In troubleshooting, the problem symptoms must be confirmed accurately. Preconceptions should be discarded in order to give an accurate judgement. To ascertain what the problem symptoms are, it is extremely important to ask the customer about the problem and the conditions at the time it occurred.

— Important Points in the Customer Problem Analysis –

✓ What ----- Vehicle model, system name

When ----- Date, time, occurrence frequency

Where ----- Road conditions

✓Under what conditions? ----- Running conditions, driving conditions, weather conditions

✓How did it happen? ----- Problem symptoms

(Sample) Supplemental restraint system check sheet.

CUSTOMER PROBLEM ANALYSIS CHECK								
SUPPLEMENTAL RES	SUPPLEMENTAL RESTRAINT SYSTEM Check Sheet							
			VIN					
Customer's Name			Production Da	ate		/	/	
			Licence N	0.				
Date Vehicle Brought In	1	/	Odometer Rea	ding				km miles
Date Problem First Occurr	ed					/	/	
Weather	☐ Fine		🗆 Rainy	□s	nowy	🗆 Oth	er	
Temperature	Approx.							
Vehicle Operation	☐ Starting ☐ Driving	□ [□ Consta □ Other	Idling Int speed	🗆 Acce	leration		eceleratio	on]
					\supset			

2. SYMPTOM CONFIRMATION AND DIAGNOSTIC TROUBLE CODE CHECK

The diagnostic system in the LEXUS IS300 fulfills various functions.

- The first function is the Diagnostic Trouble Code (DTC) Check. In a DTC Check, a previous malfunction's DTC can be checked by a technician during troubleshooting. (A DTC is a code stored in the ECU memory whenever a malfunction in the signal circuits to the ECU occurs.)
- Another function is the Input Signal Check, which checks if the signals from various switches are sent to the ECU correctly. By using these check functions, the problem areas can be narrowed down and troubleshooting is more effective. Diagnostic functions are incorporated in the following systems in the LEXUS IS300.

System	Diagnostic Trouble Code Check	Input Signal Check (Sensor Check)	Diagnostic Test Mode (Active Test)
Engine	لَيَّ (with Check Mode)	Ľ	Z
Automatic Transmission	لَيَّ (with Check Mode)	Ľ	
ABS with EBD & BA & TRAC System	Ĺ	L	Ż
ABS with EBD & BA & TRAC & VSC System	Ċ	L	Ż
Supplemental Restraint System	Ś		
Theft Deterent System			Ż
Cruise Control System	Ŀ	Z	
Engine Immobiliser System	Ċ		
Combination Meter System			Ż
Body Control System			Ż
Multiplex Communication System	Ŀ		Ż
LEXUS Navigation System			Ż
Air Conditioning System	Ŀ		Ż

In diagnostic trouble code check, it is very important to determine whether the problem indicated by the diagnostic trouble code is still occurring or occurred in the past but returned to normal at present. In addition, it must be checked in the problem symptom check whether the malfunction indicated by the diagnostic trouble code is directly related to the problem symptom or not. For this reason, the diagnostic trouble codes should be checked before and after the symptom confirmation to determine the current conditions, as shown in the table below. If this is not done, it may, depending on the case, result in unnecessary troubleshooting for normally operating systems, thus making it more difficult to locate the problem, or in repairs not pertinent to the problem. Therefore, always follow the procedure in correct order and perform the diagnostic trouble code check.

DIAGNOSTIC TROUBLE CODE CHECK PROCEDURE

Diagnostic Trouble Code Check (Make a note of and then clear)	Confirmation of Symptoms	Diagnostic Trouble Code Check	Problem Condition
Diagnostic Trouble Code Display	Problem symptoms exist	Same diagnostic trouble code is displayed	Problem is still occurring in the diagnostic circuit
	>	Normal code is displayed	The problem is still occurring in a place other than in the diagnostic circuit (The diagnostic trouble code displayed first is either for a past problem or it is a secondary problem)
	No problem symptoms exist		The problem occurred in the diagnostic circuit in the past
Normal Code Display	Problem symptoms exist	Normal code is displayed	The problem is still occurring in a place other than in the diagnostic circuit
	No problem symptoms exist	Normal code is displayed	The problem occurred in a place other than in the diagnostic circuit in the past

Taking into account the points on the previous page, a flow chart showing how to proceed with troubleshooting using the diagnostic trouble code check is shown below. This flow chart shows how to utilize the diagnostic trouble code check effectively, then by carefully checking the results, indicates how to proceed either to diagnostic trouble code troubleshooting or to troubleshooting of problem symptoms table.



3. SYMPTOM SIMULATION

The most difficult case in troubleshooting is when no problem symptoms occurring. In such cases, a thorough customer problem analysis must be carried out. Then simulate a simulation of the same or similar conditions and environment in which the problem occurred in the customer's vehicle should be carried out. No matter how much skill or experience a technician has, troubleshooting without confirming the problem symptoms will lead to something important in the repair operation being overlooked and lead to mistakes or delays in repairs.

For example:

With a problem that only occurs when the engine is cold, or occurs as result of vibration caused by road during driving, the problem can never be determined as long as the symptoms are being checked on stationary vehicle or a vehicle with a warmed-up engine.

Vibration, heat or water penetration (moisture) is difficult to reproduce. The symptom simulation tests below are effected substitutes for the conditions and can be applied on a stationary vehicle.

Important Points in the Symptom Simulation Test:

In the symptom simulation test, the problem symptoms as well as problem area or parts must be confirmed. First, narrow down the possible problem circuits according to the symptoms. Then, connect the tester and carry out the symptom simulation test, judging whether the circuit being tested is defective or normal, and also confirming the problem symptoms at the same time. Refer to the problem symptoms table for each system to narrow down the possible causes of the symptom.



		
2	HEAT METHOD: When the problem seems to occur	when the suspect area is heated.
Heat th with a malfur NOTIC (1) Do te (2) Do	he component that is the likely cause of the malfunction hair dryer or similar device. Check whether or not if the action occurs. CE: o not heat to more than 60°C (140°F). (Exceeding this mperature may damage components.) o not apply heat directly to parts in the ECU.	Malfunction FI2334
3	WATER SPRINKLING METHOD: When the malfunc high-humidity cor	tion seems to occur on a rainy day or in a ndition.
Sprink malfur NOTIC (1) Ne by (2) Ne HINT: If a ve damag proble	le water onto the vehicle and check whether or not if the action occurs. CE: ver sprinkle water directly into the engine compart- ent. Indirectly change the temperature and humidity applying water spray onto the front of the radiator. ver apply water directly onto electronic components. hicle is subject to water leakage, the leaked water may ge the ECU. When testing a vehicle with a water leakage m, special caution must be taken.	F16649
4	OTHER: When a malfunction seems to occur when	electrical load is excessive.
Turn c lights, functio	on all electrical loads including the heater blower, head rear window defogger, etc. and check to see if the mal- on occurs.	B02389

B02390

IN-29

4. DIAGNOSTIC TROUBLE CODE CHART

Use Diagnostic Trouble Codes (DTCs) (from the DTC checks) in the table below to determine the trouble area and proper inspection procedure. The engine diagnostic trouble code chart is shown below as an example.



DTC No. (See page)	Detection Item	Trouble Area	MIL*	Memory
P0100 (DI-24)	Mass Air Flow Circuit Malfunc	 ✓Open or short in mass air flow meter circuit ✓Mass air flow meter ✓ECM 	0	0
P0101 (DI-28)	Mass Air Flow Circuit Range/ Performance Problem	Mass air flow meter	0	0
P0110 (DI-29)	Intake Air Temp. Circuit Malfunction	 Open or short in intake air temp. sensor circuit Intake air temp. sensor ECM 	0	0
P0115 (DI-33)	Engine Coolant Temp. Circuit Malfunction	 Open or short in engine coolant temp. sensor cir Engine coolant temp. sensor ECM 		0
P0116 (DI-37)	Engine Coolant Temp. Circuit Range/ Performance Pr	✓Engine coolant temp. sensor ✓Cooling system	0	0
	Pedal Position Sensor nction osition Sensor	Switch Swi		
	tormanc	e Prob-		

5. PROBLEM SYMPTOMS TABLE

The suspected circuits or parts for each problem symptom are shown in the table below. Use this table to troubleshoot when, during a DTC check, a "Normal" code is displayed in the diagnostic trouble code check but the problem is still occurring. Numbers in the table show the inspection order in which the circuits or parts should be checked.

HINT:

In some cases, a problem is not detected by the diagnostic system even though a problem symptom is present. It is possible that the problem is occurring outside the detection range of the diagnostic system, or that the problem is occurring in a completely different system.



6. CIRCUIT INSPECTION

How to read and use each page is shown below.



IN-31



IN011-56







HOW TO USE THE DIAGNOSTIC CHART AND INSPECTION PROCEDURE

- 1. CONNECTOR CONNECTION AND TERMINAL IN-SPECTION
- For troubleshooting, diagnostic trouble code (DTC) charts or problem symptom table are provided for each circuit with detailed inspection procedures in this manual.
 When component parts, wire harnesses and connectors of each circuit are found to be normal in troubleshooting, the problem is most likely in the ECU. Accordingly, if diagnosis is performed without the problem symptoms occurring, refer to Step 8 to replace the ECU. Always confirm that the problem symptoms are occurring, or proceed with inspection while using the symptom simulation method.
- The instructions "Check wire harness and connector" and "Check and replace ECU" which appear in the inspection procedure are common and applicable to all DTCs. Follow the procedure outlined below whenever these instructions appear.

OPEN CIRCUIT:

An open circuit the result of a disconnected wire harness, a faulty contact in the connector, a connector terminal pulled out, etc.

HINT:

- A wire is rarely broken in its middle. Most problem occur at the wire ends. Carefully check the connectors of sensors and actuators.
- Faulty contacts could be due to the rusting, contamination, and/or deformation of connector terminals. In some cases: 1) simply disconnecting and reconnecting the connectors will fix the problem, or 2) even though no abnormality is found in the wire harness or connector, the problem disappears after the check (meaning the cause was most likely in the wire harness or connectors).

SHORT CIRCUIT:

A short circuit could be the result of contact between the wire harness and the body ground or a short circuiting switch. HINT:

When there is a short circuit between the wire harness and body ground, check thoroughly it wire harness is caught in the body or is clamped properly.



CONNECTOR HANDLING

When inserting tester probes into a connector, insert them from the rear of the connector. When necessary, use mini test leads. For water resistant connectors which cannot be accessed from behind, take good care not to deform the connector terminals.



3. CONTINUITY CHECK (OPEN CIRCUIT CHECK)

- (a) Disconnect the connectors at both ECU and sensor sides.
- (b) Measure the resistance between the applicable terminals of the connectors.

Resistance: Below 1 Ω

HINT:

Measure the resistance while lightly shaking the wire harness vertically and horizontally.







4. RESISTANCE CHECK (SHORT CIRCUIT CHECK)

- (a) Disconnect the connectors on both ends.
- (b) Measure the resistance between the applicable terminals of the connectors and body ground. Be sure to carry out this check on the connectors on both ends. **Resistance: 10 k** Ω or higher

HINT:

Measure the resistance while lightly shaking the wire harness vertically and horizontally.

5. VISUAL CHECK AND CONTACT PRESSURE CHECK

- (a) Disconnect the connectors at both ends.
- (b) Check for rust or foreign material, etc. in the terminals of the connectors.
- (c) Check crimped portions for looseness or damage and check that the terminals are secured in the lock portion.
 HINT:

The terminals should not come out when pulled lightly from the back.

2004 LEXUS IS300 (RM1054U)

(d) Prepare a test male terminal and insert it in the female terminal, then pull it out.

NOTICE:

When testing a gold-plated female terminal, always use a gold-plated male terminal.

HINT:

If a test terminal is easier to pulled out than others, there may be poor contact in that section.

6. CHECK OPEN CIRCUIT

For the open circuit in the wire harness in Fig. 1, perform a continuity check (step (a) below) or a voltage check (step (b) below).

Fig. 2 Sensor C_1 B_1 C_1 C_1 C_2 C_1 C_2 C_1 C_2 C_2 C_1 C_2 C_2 C_1 C_2 C_2 C



(a) Check the continuity.

••	
(1)	Disconnect connectors A and C and measure the
	resistance between them.
	In the case of Fig. 2:
	Between terminal 1 of connector A and terminal 1
	of connector C $ ightarrow$ 10 k Ω or higher (open)
	Between terminal 2 of connector A and terminal 2
	of connector C \rightarrow Below 1 Ω
	An open circuit exists in the wire harness between
	terminal 1 of A and terminal 1 of C.
(2)	Disconnect connector B and measure the resis-
	tance between the connectors.
	In the case of Fig. 3:
	Between terminal 1 of connector A and terminal 1
	of connector B1 \rightarrow Below 1 Ω
	Between terminal 1 of connector B2 and terminal 1
	of connector C $ ightarrow$ 10 k Ω or higher (open)
	An open circuit exists in the wire harness between
	terminal 1 of B2 and terminal 1 of C.





(b) Check the voltage.

In a circuit in which voltage is applied to the ECU connector terminal, an open circuit can be checked for by conducting a voltage check.

As shown in Fig. 4, with each connector still connected, measure the voltage between body ground and terminal 1 of connector A at the ECU 5V output terminal, terminal 1 of connector B, and terminal 1 of connector C (in that order).

Example results:

5V: Between Terminal 1 of connector A and Body Ground 5V: Between Terminal 1 of connector B and Body Ground 0V: Between Terminal 1 of connector C and Body Ground In the above example, an open circuit is in the wire harness between terminal 1 of B and terminal 1 of C.



7. CHECK SHORT CIRCUIT

If the wire harness is ground shorted (Fig. 5), locate the section by conducting a resistance check with ground below.



Check the resistance with ground.

 Disconnect connectors A and C and measure the resistance between terminal 1 and 2 of connector A and body ground.

In the case of Fig. 6:

Between terminal 1 of connector A and body ground \rightarrow Below 1 Ω (short)

Between terminal 2 of connector A and body ground \rightarrow 10 $k\Omega$ or higher

A short circuit is between terminal 1 of connector A and terminal 1 of connector C.




(2) Disconnect connector B and measure the resistance between terminal 1 of connector A and body ground, and terminal 1 of connector B2 and body ground.

In the case of Fig. 7:

Between terminal 1 of connector A and body ground \rightarrow 10 $k\Omega$ or higher

Between terminal 1 of connector B2 and body ground \rightarrow Below 1 Ω (short)

A short circuit is between terminal 1 of connector B2 and terminal 1 of connector C.

8. CHECK AND REPLACE ECU

First check the ECU ground circuit. If it is faulty, repair it. If it is normal, the ECU could be faulty. Replace the ECU with a and check if the symptoms appear.





(1) Measure the resistance between the ECU ground terminal and the body ground.

Resistance: Below 1 Ω

(2) Disconnect the ECU connector. Check for bent ground terminals (on the ECU side and the wire harness side). Lastly, check the contact pressure.

TERMS ABBREVIATIONS USED IN THIS MANUAL

IN04Q-24

Abbreviations	Meaning
ABS	Anti-Lock Brake System
AC	Alternating Current
ACC	Accessory
ACIS	Acoustic Control Induction System
ACSD	Automatic Cold Start Device
A.D.D.	Automatic Disconnecting Differential
A/F	Air-Fuel Ratio
AHC	Active Height Control Suspension
ALR	Automatic Locking Retractor
ALT	Alternator
АМР	Amplifier
ANT	Antenna
APPROX.	Approximately
A/T	Automatic Transmission (Transaxle)
ATDC	After Top Dead Center
ATF	Automatic Transmission Fluid
AUTO	Automatic
AUX	Auxiliary
AVG	Average
AVS	Adaptive Variable Suspension
ВА	Brake Assist
BACS	Boost Altitude Compensation System
BAT	Battery
BDC	Bottom Dead Center
B/L	Bi-Level
B/S	Bore-Stroke Ratio
BTDC	Before Top Dead Center
BVSV	Bimetallic Vacuum Switching Valve
Calif.	California
СВ	Circuit Breaker
CCo	Catalytic Converter For Oxidation
CD	Compact Disc
CF	Cornering Force
CG	Center Of Gravity
СН	Channel
COMB.	Combination
CPE	Coupe
CPS	Combustion Pressure Sensor
СРИ	Central Processing Unit
CRS	Child Restraint System
CTR	Center
C/V	Check Valve

CV	Control Valve
CW	Curb Weight
DC	Direct Current
DEF	Defogger
DFL	Deflector
DIFF.	Differential
DIFF. LOCK	Differential Lock
D/INJ	Direct Injection
DLI	Distributorless Ignition
DOHC	Double Overhead Camshaft
DP	Dash Pot
DS	Dead Soak
DSP	Digital Signal Processor
ECAM	Engine Control And Measurement System
ECD	Electronic Controlled Diesel
ECDY	Eddy Current Dynamometer
ECU	Electronic Control Unit
ED	Electro-Deposited Coating
EDU	Electronic Driving Unit
EDIC	Electric Diesel Injection Control
EFI	Electronic Fuel Injection
E/G	Engine
EGR-VM	EGR-Vacuum Modulator
ELR	Emergency Locking Retractor
ENG	Engine
ESA	Electronic Spark Advance
ETCS	Electronic Throttle Control System
EVAP	Evaporator
E-VR V	Electric Vacuum Regulating Valve
EXH	Exhaust
FE	Fuel Economy
FF	Front-Engine Front-Wheel-Drive
F/G	Fuel Gauge
FIPG	Formed In Place Gasket
FL	Fusible Link
F/P	Fuel Pump
FPU	Fuel Pressure Up
Fr	Front
FR	Front-Engine Rear-Wheel-Drive
F/W	Flywheel
FW//D	
1 W/D	Flywheel Damper
FWD	Flywheel Damper Front-Wheel-Drive
FWD GAS	Flywheel Damper Front-Wheel-Drive Gasoline
FWD GAS GND	Flywheel Damper Front-Wheel-Drive Gasoline Ground
FWD GAS GND HAC	Flywheel Damper Front-Wheel-Drive Gasoline Ground High Altitude Compensator
FWD GAS GND HAC H/B	Flywheel Damper Front-Wheel-Drive Gasoline Ground High Altitude Compensator Hatchback

HIHighHIDHigh Intensity Discharge (Head Lamp)HSGHousingHTHard TopHWSHeated Windshield SystemIACIdle Air ControlICIntegrated circuitIDIIndirect Diesel InjectionIFSIndependent Front SuspensionIGIgnition
HIDHigh Intensity Discharge (Head Lamp)HSGHousingHTHard TopHWSHeated Windshield SystemIACIdle Air ControlICIntegrated circuitIDIIndirect Diesel InjectionIFSIndependent Front SuspensionIGIgnition
HSGHousingHTHard TopHWSHeated Windshield SystemIACIdle Air ControlICIntegrated circuitIDIIndirect Diesel InjectionIFSIndependent Front SuspensionIGIgnition
HTHard TopHWSHeated Windshield SystemIACIdle Air ControlICIntegrated circuitIDIIndirect Diesel InjectionIFSIndependent Front SuspensionIGIgnition
HWS Heated Windshield System IAC Idle Air Control IC Integrated circuit IDI Indirect Diesel Injection IFS Independent Front Suspension IG Ignition
IAC Idle Air Control IC Integrated circuit IDI Indirect Diesel Injection IFS Independent Front Suspension IG Ignition
IC Integrated circuit IDI Indirect Diesel Injection IFS Independent Front Suspension IG Ignition
IDI Indirect Diesel Injection IFS Independent Front Suspension IG Ignition
IFS Independent Front Suspension IG Ignition
IG Ignition
IIA Integrated Ignition Assembly
IN Intake (Manifold, Valve)
INT Intermittent
I/P Instrument Panel
IRS Independent Rear Suspension
J/B Junction Block
J/C Junction Connector
KD Kick-Down
LAN Local Area Network
LB Liftback
LCD Liquid Crystal Display
LED Light Emitting Diode
LH Left-Hand
LHD Left-Hand Drive
L/H/W Length, Height, Width
LLC Long-Life Coolant
LNG Liquified Natural Gas
LO Low
LPG Liquified Petroleum Gas
LSD Limited Slip Differential
LSP & PV Load Sensing Proportioning And Bypass Valve
LSPV Load Sensing Proportioning Valve
MAX. Maximum
MIC Microphone
MIL Malfunction Indicator Lamp
MIN. Minimum
MP Multipurpose
MPX Multiplex Communication System
M/T Manual Transmission (Transaxle)
MT Mount
MTG Mounting
N Neutral
NA Natural Aspiration
No. Number
O/D Overdrive

OEM	Original Equipment Manufacturing
ОНС	Overhead Camshaft
OHV	Overhead Valve
OPT	Option
O/S	Oversize
P & BV	Proportioning And Bypass Valve
PCS	Power Control System
PCV	Positive Crankcase Ventilation
РКВ	Parking Brake
PPS	Progressive Power Steering
PS	Power Steering
РТО	Power Take-Off
R&P	Rack And Pinion
R/B	Relay Block
RBS	Recirculating Ball Type Steering
R/F	Reinforcement
RFS	Rigid Front Suspension
RRS	Rigid Rear Suspension
RH	Right-Hand
RHD	Right-Hand Drive
RLY	Relay
ROM	Read Only Memory
Rr	Rear
RR	Rear-Engine Rear-Wheel Drive
RWD	Rear-Wheel Drive
SDN	Sedan
SEN	Sensor
SICS	Starting Injection Control System
SOC	
	State Of Charge
SOHC	State Of Charge Single Overhead Camshaft
SOHC SPEC	State Of Charge Single Overhead Camshaft Specification
SOHC SPEC SPI	State Of Charge Single Overhead Camshaft Specification Single Point Injection
SOHC SPEC SPI SRS	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System
SOHC SPEC SPI SRS SSM	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials
SOHC SPEC SPI SRS SSM SST	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools
SOHC SPEC SPI SRS SSM SST STD	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard
SOHC SPEC SPI SRS SSM SST STD STJ	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection
SOHC SPEC SPI SRS SSM SST STD STJ SW	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch
SOHC SPEC SPI SRS SSM SST STD STJ SW SYS	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System
SOHC SPEC SPI SRS SSM SST STD STD STJ SW SYS T/A	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System Transaxle
SOHC SPEC SPI SRS SSM SSM SST STD STD STJ SV SV SVS T/A TACH	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System Transaxle Tachometer
SOHC SPEC SPI SRS SSM SST STD STJ SW SYS T/A TACH TBI	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System Transaxle Tachometer Throttle Body Electronic Fuel Injection
SOHC SPEC SPI SRS SSM SST STD STJ SW SYS T/A TBI TC	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System Transaxle Tachometer Throttle Body Electronic Fuel Injection Turbocharger
SOHC SPEC SPI SRS SSM SST STD STJ SW SYS T/A TACH TBI TC TCCS	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System Transaxle Tachometer Throttle Body Electronic Fuel Injection Turbocharger TOYOTA Computer-Controlled System
SOHC SPEC SPI SRS SSM SST STD STJ SW SYS T/A TBI TC TCV	State Of Charge Single Overhead Camshaft Specification Single Point Injection Supplemental Restraint System Special Service Materials Special Service Tools Standard Cold-Start Fuel Injection Switch System Transaxle Tachometer Throttle Body Electronic Fuel Injection Turbocharger TOYOTA Computer-Controlled System Timing Control Valve

INTRODUCTION - TERMS

TEMP.	Temperature
TEMS	TOYOTA Electronic Modulated Suspension
TIS	Total Information System For Vehicle Development
T/M	Transmission
ТМС	TOYOTA Motor Corporation
ТММК	TOYOTA Motor Manufacturing Kentucky, Inc.
TRAC	Traction Control System
TURBO	Turbocharger
U/D	Underdrive
U/S	Undersize
VCV	Vacuum Control Valve
VENT	Ventilator
VIN	Vehicle Identification Number
VPS	Variable Power Steering
VSC	Vehicle Skid Control
VSV	Vacuum Switching Valve
VTV	Vacuum Transmitting Valve
w/	With
WGN	Wagon
W/H	Wire Harness
w/o	Without
1st	First
2nd	Second
2WD	Two Wheel Drive Vehicle (4x2)
4WD	Four Wheel Drive Vehicle (4x4)

GLOSSARY OF SAE AND LEXUS TERMS

This glossary lists all SAE-J1930 terms and abbreviations used in this manual in compliance with SAE recommendations, as well as their LEXUS equivalents.

SAE ABBREVIATIONS	SAE TERMS	LEXUS TERMS ()ABBREVIATIONS
A/C	Air Conditioning	Air Conditioner
ACL	Air Cleaner	Air Cleaner, A/CL
AIR	Secondary Air Injection	Air Injection (AI)
AP	Accelerator Pedal	-
B+	Battery Positive Voltage	+B, Battery Voltage
BARO	Barometric Pressure	HAC
CAC	Charge Air Cooler	Intercooler
CARB	Carburetor	Carburetor
CFI	Continuous Fuel Injection	-
СКР	Crankshaft Position	Crank Angle
CL	Closed Loop	Closed Loop
CMP	Camshaft Position	Cam Angle
CPP	Clutch Pedal Position	-
стох	Continuous Trap Oxidizer	-
СТР	Closed Throttle Position	LL ON, Idle ON
DFI	Direct Fuel Injection	Direct Injection (DI)
DI	Distributor Ignition	-
DLC1	Data Link Connector 1	1: Check Connector
DLC2	Data Link Connector 2	2: Total Diagnosis Comunication Link (TDCL)
DLC3	Data Link Connector 3	3: OBD II Diagnostic Connector
DTC	Diagnostic Trouble Code	Diagnostic Code
DTM	Diagnostic Test Mode	-
ECL	Engine Coolant Level	-
ECM	Engine Control Module	Engine ECU (Electronic Control Unit)
ECT	Engine Coolant Temperature	Coolant Temperature, Water Temperature (THW)
EEPROM	Electrically Erasable Programmable Read Only Memory	Electrically Erasable Programmable Read Only Memory (EEPROM), Erasable Programmable Read Only Memory (EPROM)
EFE	Early Fuel Evaporation	Cold Mixture Heater (CMH), Heat Control Valve (HCV)
EGR	Exhaust Gas Recirculation	Exhaust Gas Recirculation (EGR)
EI	Electronic Ignition	TOYOTA Distributor-less Ignition (TDI)
EM	Engine Modification	Engine Modification (EM)
EPROM	Erasable Programmable Read Only Memory	Programmable Read Only Memory (PROM)
EVAP	Evaporative Emission	Evaporative Emission Control (EVAP)
FC	Fan Control	-
FEEPROM	Flash Electrically Erasable Programmable Read Only Memory	-
FEPROM	Flash Erasable Programmable Read Only Memory	-
FF	Flexible Fuel	-
FP	Fuel Pump	Fuel Pump
GEN	Generator	Alternator
GND	Ground	Ground (GND)

IN03Q-04

IAC Idle Air Control Idle Speed Control (ISC) IAT Intake Air Temperature Intake or Inlet Air Temperature ICM Ignition Control Module - IFI Indirect Fuel Injection Indirect Injection (IDL) IFS Inertia Fuel-Shutoff - ISC Idle Speed Control - KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control MDP Manifold Differential Pressure - MEI Multiport Fuel Injection -	HO2S	Heated Oxygen Sensor	Heated Oxygen Sensor (HO ₂ S)	
IAT Intake Air Temperature Intake or Inlet Air Temperature ICM Ignition Control Module - IFI Indirect Fuel Injection Indirect Injection (IDL) IFS Inertia Fuel-Shutoff - ISC Idle Speed Control - KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control MDP Manifold Differential Pressure - MEI Multinott Fuel Injection -	IAC	Idle Air Control	Idle Speed Control (ISC)	
ICM Ignition Control Module - IFI Indirect Fuel Injection Indirect Injection (IDL) IFS Inertia Fuel-Shutoff - ISC Idle Speed Control - KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Fuel Injection Electronic Fuel Injection (FEI)	IAT	Intake Air Temperature	Intake or Inlet Air Temperature	
IFI Indirect Fuel Injection Indirect Injection (IDL) IFS Inertia Fuel-Shutoff - ISC Idle Speed Control - ISC Idle Speed Control - KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Fuel Injection Electronic Fuel Injection (FEI)	ICM	Ignition Control Module	-	
IFS Inertia Fuel-Shutoff - ISC Idle Speed Control - KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Euel Injection Electronic Eucl Injection (FEI)	IFI	Indirect Fuel Injection	Indirect Injection (IDL)	
ISC Idle Speed Control - KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Evel Injection Electronic Evel Injection (CEI)	IFS	Inertia Fuel-Shutoff	-	
KS Knock Sensor Knock Sensor MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Euel Injection Electronic Eucl Injection (EEI)	ISC	Idle Speed Control	-	
MAF Mass Airflow Air Flow Meter MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Evel Injection Electronic Evel Injection (EEI)	KS	Knock Sensor	Knock Sensor	
MAP Manifold Absolute Pressure Manifold Pressure Intake Vacuum MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure - MEI Multiport Evel Injection Electronic Evel Injection (EEI)	MAF	Mass Airflow	Air Flow Meter	
MC Mixture Control Electric Bleed Air Control Valve (EBCV) Mixture Control Mixture Control Valve (MCV) Electric Air Control Valve (EACV) MDP Manifold Differential Pressure MEI Multiport Evel Injection	MAP	Manifold Absolute Pressure	Manifold Pressure Intake Vacuum	
MDP Manifold Differential Pressure -	MC	Mixture Control	Electric Bleed Air Control Valve (EBCV) Mixture Control Valve (MCV) Electric Air Control Valve (EACV)	
MEL Multiport Evel Injection Electronic Evel Injection (EEI)	MDP	Manifold Differential Pressure	-	
	MFI	Multiport Fuel Injection	Electronic Fuel Injection (EFI)	
MIL Malfunction Indicator Lamp Check Engine Lamp	MIL	Malfunction Indicator Lamp	Check Engine Lamp	
MST Manifold Surface Temperature -	MST	Manifold Surface Temperature	-	
MVZ Manifold Vacuum Zone -	MVZ	Manifold Vacuum Zone	-	
NVRAM Non-Volatile Random Access Memory -	NVRAM	Non-Volatile Random Access Memory	-	
O2S Oxygen Sensor Oxygen Sensor, O2 Sensor (O2S)	O2S	Oxygen Sensor	Oxygen Sensor, O ₂ Sensor (O ₂ S)	
OBD On-Board Diagnostic On-Board Diagnostic System (OBD)	OBD	On-Board Diagnostic	On-Board Diagnostic System (OBD)	
OC Oxidation Catalytic Converter Oxidation Catalyst Convert (OC), CCo	OC	Oxidation Catalytic Converter	Oxidation Catalyst Convert (OC), CCo	
OL Open Loop Open Loop	OL	Open Loop	Open Loop	
PAIR Pulsed Secondary Air Injection Air Suction (AS)	PAIR	Pulsed Secondary Air Injection	Air Suction (AS)	
PCM Powertrain Control Module -	PCM	Powertrain Control Module	-	
PNP Park/Neutral Position -	PNP	Park/Neutral Position	-	
PROM Programmable Read Only Memory -	PROM	Programmable Read Only Memory	<u>-</u>	
PSP Power Steering Pressure -	PSP	Power Steering Pressure	<u>-</u>	
PTOX Periodic Trap Oxidizer Diesel Particulate Filter (DPF) Diesel Particulate Trap (DPT)	ΡΤΟΧ	Periodic Trap Oxidizer	Diesel Particulate Filter (DPF) Diesel Particulate Trap (DPT)	
RAM Random Access Memory Random Access Memory (RAM)	RAM	Random Access Memory	Random Access Memory (RAM)	
RM Relay Module -	RM	Relay Module	-	
ROM Read Only Memory Read Only Memory (ROM)	ROM	Read Only Memory	Read Only Memory (ROM)	
RPM Engine Speed Engine Speed	RPM	Engine Speed	Engine Speed	
SC Supercharger Supercharger	SC	Supercharger	Supercharger	
SCB Supercharger Bypass E-ABV	SCB	Supercharger Bypass	E-ABV	
SFI Sequential Multiport Fuel Injection Electronic Fuel Injection (EFI), Sequential Injection	SFI	Sequential Multiport Fuel Injection	Electronic Fuel Injection (EFI), Sequential Injection	
SPL Smoke Puff Limiter -	SPL	Smoke Puff Limiter	-	
SRI Service Reminder Indicator -	SRI	Service Reminder Indicator	-	
SRT System Readiness Test -	SRT	System Readiness Test	-	
ST Scan Tool -	ST	Scan Tool	-	
TB Throttle Body Throttle Body	ТВ	Throttle Body	Throttle Body	
TBI Single Point Injection Central Fuel Injection (Ci)	ТВІ	Throttle Body Fuel Injection	Single Point Injection Central Fuel Injection (Ci)	
TC Turbocharger Turbocharger	тс	Turbocharger	Turbocharger	
TCC Torque Converter Clutch Torque Converter	тсс	Torque Converter Clutch	Torque Converter	

ТСМ	Transmission Control Module	Transmission ECU, ECT ECU
TP	Throttle Position	Throttle Position
TR	Transmission Range	-
TVV	Thermal Vacuum Valve	Bimetallic Vacuum Switching Valve (BVSV) Thermostatic Vacuum Switching Valve (TVSV)
TWC	Three-Way Catalytic Converter	Three-Way Catalytic (TWC) Manifold Converter CC _{RO}
TWC+OC	Three-Way + Oxidation Catalytic Converter	CC _R + CCo
VAF	Volume Airflow	Air Flow Meter
VR	Voltage Regulator	Voltage Regulator
VSS	Vehicle Speed Sensor	Vehicle Speed Sensor
WOT	Wide Open Throttle	Full Throttle
WU-OC	Warm Up Oxidation Catalytic Converter	-
WU-TWC	Warm Up Three-Way Catalytic Converter	-
3GR	Third Gear	-
4GR	Fourth Gear	-

OUTSIDE VEHICLE

GENERAL MAINTENANCE

Performing these maintenance checks on the vehicle in the owner's responsibility. The owner may perform the maintenance or take the vehicle to a service center.

Check the parts of the vehicle described below on a daily basis. In most cases, special tool are not required. It i recommended that the owner perform these check.

The procedures for general maintenance are as follows.

1. GENERAL NOTES

- Maintenance requirements vary depending on the country.
- Check the maintenance schedule in the owner's manual supplement.
- ✓ Following the maintenance schedule is mandatory.
- Determine the appropriate time to service the vehicle using either miles driven or time (month) elapsed, whichever reaches the specification first.
- ✓ Maintain similar intervals between periodic maintenance unless noted.
- Failing to check each vehicle part could lead to poor engine performance and increase exhaust emissions.

2. TIRES

- (a) Check the tire pressure with a gauge. Make adjustment if necessary.
- (b) Check the surfaces of tires for cuts, damage or excessive wear.

3. WHEEL NUTS

Check for nuts that are loose or missing. Tighten them if necessary.

4. TIRE ROTATION

Check the maintenance schedule in the owner's manual supplement.

5. WINDSHIELD WIPER BLADES

Check the blades for wear or cracks whenever they are unable to wipe the windshield clean. Replace them if necessary.

6. FLUID LEAKS

- (a) Check under the vehicle for leaking fuel, oil, water and other fluid.
- (b) If you smell gasoline fumes or notice any leak, locate the cause found and correct it.

7. DOORS AND ENGINE HOOD

- (a) Check that all of the doors and the trunk lid operate smoothly, and that all the latches lock securely.
- (b) When the primary latch is released, check that the engine hood secondary latch prevents the hood from opening.

MA-1

INSIDE VEHICLE

GENERAL MAINTENANCE

Performing these maintenance checks on the vehicle in the owner's responsibility. The owner may perform the maintenance or take the vehicle to a service center.

Check the parts of the vehicle described below on a daily basis. In most cases, special tool are not required. It i recommended that the owner perform these check.

The procedures for general maintenance are as follows.

1. GENERAL NOTES

- Maintenance requirements vary depending on the country.
- \checkmark Check the maintenance schedule in the owner's manual supplement.
- \checkmark Following the maintenance schedule is mandatory.
- Determine the appropriate time to service the vehicle using either miles driven or time (month) elapsed, whichever reaches the specification first.
- ✓ Maintain similar intervals between periodic maintenance unless noted.
- Failing to check each vehicle part could lead to poor engine performance and increase exhaust emissions.

2. LIGHTS

- (a) Check that the headlights, stop lights, taillights, turn signal lights, and other lights are all working.
- (b) Check that the headlights are aimed properly.

3. WARNING LIGHTS AND BUZZERS

Check that all the warning lights and buzzers are working.

4. HORN

Check that the horn is working.

5. WINDSHIELD GLASS

Check for scratches, pits or abrasions.

6. WINDSHIELD WIPER AND WASHER

- (a) Check if the wind washers are aimed properly. Also, check if the washer fluid hits the center of the operating range of each wiper on the windshield.
- (b) Check that the wipers do not streak.

7. WINDSHIELD DEFROSTER

When the heater or air conditioner is on the defroster setting, check that air comes out of the defroster outlet.

8. REAR VIEW MIRROR

Check that the rear view mirror is securely mounted.

9. SUN VISORS

Check that the sun visors move freely and are securely mounted.

10. STEERING WHEEL

Check that the steering wheel has the proper freeplay. Also check for steering difficulty, freeplay in the steering wheel and unusual noises.

11. SEATS

- (a) Check that the seat adjusters operate smoothly.
- (b) Check that all the latches lock securely in all positions.
- (c) Check that the head restraints move up and down smoothly and that the locks hold securely in all latched positions.
- (d) When the rear seatbacks are folded down, check if the latches lock securely.

12. SEAT BELTS

- (a) Check that the seat belt system such as the buckles, retractors and anchors operate properly and smoothly.
- (b) Check that the belt webbing is not cut, frayed, worn or damaged.

MA002-43

13. ACCELERATOR PEDAL

Check the pedal for smooth operation and uneven pedal effort and catching.

14. BRAKE PEDAL (See page BR-6)

- (a) Check the pedal for smooth operation.
- (b) Check that the pedal has the proper reserve distance and freeplay.
- (c) Check the brake booster function.

15. BRAKES

In a safe place, check that the vehicle remains straight when applying the brakes.

16. PARKING BRAKE (See page BR-9)

- (a) Check that the parking brake pedal has the proper range of motion.
- (b) On a low incline, check that the parking brake alone can stabilize the vehicle.

17. AUTOMATIC TRANSMISSION "PARK" MECHANISM

- (a) Check the lock release mechanism of the selector lever for proper and smooth operation.
- (b) When the selector lever is in the "P" position and all brakes are released on a low incline, check that the vehicle is stabilized.

48

UNDER HOOD

GENERAL MAINTENANCE

1. GENERAL NOTES

- \checkmark Maintenance requirements vary depending on the country.
- ✓ Check the maintenance schedule in the owner's manual supplement.
- ✓ Following the maintenance schedule is mandatory.
- Determine the appropriate time to service the vehicle using either miles driven or time (month) elapsed, whichever reaches the specification first.
- Maintain similar intervals between periodic maintenance unless noted.
- Failing to check each vehicle part could lead to poor engine performance and increase exhaust emissions.

2. WINDSHIELD WASHER FLUID

Check that there is sufficient fluid in the tank.

3. ENGINE COOLANT LEVEL

Check that the coolant level is between the "FULL" and "LOW" lines on the see-through reservoir.

4. RADIATOR AND HOSES

- (a) Check that the front of the radiator is clean and free of leaves, dirt and bugs. (see page CO-14)
- (b) Check the hoses for cracks, kinks, rotting and loose connections.

5. BATTERY ELECTROLYTE LEVEL

Check that the electrolyte level of all the battery cells is between the upper and lower lines on the case.

6. BRAKE FLUID LEVEL

Check that the brake fluid levels are near the upper level line on the see-through reservoirs.

7. ENGINE DRIVE BELT

Check the drive belt for fraying, cracks, wear or oiliness.

8. ENGINE OIL LEVEL

Check if the level of engine oil is between "F" and "L" on the dipstick with the engine turned off.

9. POWER STEERING FLUID LEVEL

- Check the level on the dipstick.
- ✓ The level should be in the "HOT" or "COLD" range depending on the fluid temperature.

10. AUTOMATIC TRANSMISSION FLUID LEVEL

- (a) Park the vehicle on a level surface.
- (b) With the engine idling and the parking brake applied, shift the selector into all the positions from "P" to "L". Then shift the "P" position.
- (c) Pull out the dipstick and wipe off the fluid with a clean shop rag. Re-insert the dipstick and check that the fluid level is in the "HOT" range.

(d) Perform this check with the fluid at the normal driving temperature: 70 to 80°C (158 to 176°F). HINT:

After extended driving under harsh conditions (high speeds, hot weather, heavy traffic or pulling a trailer), let the engine cool own for approximately 30 minutes before checking the fluid level.

11. EXHAUST SYSTEM

Check for unusual exhaust sounds or abnormal exhaust fumes. Locate the cause and correct it.

MA003-42

ENGINE INSPECTION

HINT:

Inspect these items on a cooled down engine.

- 1. REPLACE TIMING BELT (See page EM-17)
- 2. INSPECT DRIVE BELT (See page CH-1)
- 3. REPLACE SPARK PLUGS (See page IG-1)



4. INSPECT AIR FILTER

- (a) Remove the air filter.
- (b) Visually check that the air filter is not excessively damaged or oily.

If necessary, replace the air filter.

- (c) Clean the filter with compressed air.
 First blow from the inside of the filter thoroughly then repeat from the outside.
- (d) Reinstall the air filter.
- 5. REPLACE AIR FILTER

Replace the air filter with a new one.

- 6. REPLACE ENGINE OIL AND OIL FILTER (See page LU-2)
- 7. REPLACE ENGINE COOLANT (See page CO-2)
- 8. INSPECT GASKET IN FUEL TANK CAP (See page EC-7)
- 9. INSPECT FUEL LINES AND CONNECTIONS, FUEL TANK VAPOR VENT SYSTEM HOSES AND FUEL TANK BAND

Visually check the fuel lines for cracks, leakage, loose connections, deformation or tank band looseness.

10. INSPECT EXHAUST PIPES AND MOUNTINGS

Visually check the pipes, hangers and connections for severe corrosion, leaks or damage.

11. INSPECT VALVE CLEARANCE (See page EM-5) MA004-16



MA-6

BRAKE INSPECTION

1. INSPECT BRAKE LINE PIPES AND HOSES HINT:

Work in a well-lighted area. Check the entire circumference and length of the brake hoses using a mirror if neccessary. Turn the front wheels fully to the right or left before beginning.

MA01R-11

(a) Check all brake lines and hoses for.

- Damage
 - 🛩 Wear
 - Deformation
 - Cracks
 - Corrosion
 - 🛩 Leaks
 - Bends
 - Twists
- (b) Check all the clamps for tightness and connections for leakage.
- (c) Check that the hoses and lines are not near sharp edges, moving parts and the exhaust system.
- (d) Check that the lines are installed pass through the center of the grommets.
- 2. INSPECT FRONT AND REAR BRAKE PADS AND DISCS

(FRONT PADS: See page BR-24) (REAR PADS: See page BR-33) (FRONT DISCS: See page BR-29) (REAR DISCS: See page BR-38)

3. INSPECT OR CHANGE BRAKE FLUID (See page BR-4) Fluid: SAE J1703 or FMVSS No.116 DOT3

MA01S-05

CHASSIS INSPECTION

1. INSPECT STEERING LINKAGE

- (a) Check the steering wheel freeplay. (see page SR-8)
- (b) Check the steering linkage for looseness or damage. Check that:
 - Check that the tie rod ends do not have excessive play.
 - Check that the dust seals and boots are not damaged.
 - Check that the boot clamps are not loose.

2. INSPECT STEERING GEAR HOUSING OIL

Check the steering gear housing for oil leakage.

3. INSPECT DRIVE SHAFT BOOTS

Check the drive shaft boots for loose clamps, leakage or damage.

- 4. INSPECT LOWER BALL JOINTS AND DUST COVERS
- (a) Jack up the front of the vehicle and support it with stands.
- (b) Make sure the front wheels are in a straight-ahead position, and depress the brake pedal.
- (c) Jack up the lower suspension arm until there is about half a load on the front coil spring.
- (d) Inspect the dust cover for damage.
- 5. CHECK AUTOMATIC TRANSMISSION AND DIFFER-ENTIAL

Visually check the automatic transmission and differential for oil leakage.

6. CHECK MANUAL TRANSMISSION AND DIFFEREN-TIAL

Visually check the manual transmission and differential for oil leakage.

If leakage is found, check for the cause and repair it.

7. LSD torque sensing type:

REPLACE DIFFERENTIAL OIL (See page SA-73)

8. Except wagon model: ROTATE TIRES (See page SA-3)

BODY INSPECTION

1. CANADA:

TIGHTEN BOLTS AND NUTS ON CHASSIS AND BODY

MA01T-05

- (a) Where necessary, tighten all parts of the chassis.
 - Front axle and suspension
 - Rear axle and suspension
 - Drive train
 - Brake system
 - Engine mounting, etc.





Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

- Seat belt system
- Doors and hood
- Body mountings
- Fuel tank
- Exhaust pipe system, etc.

✓ Front suspension member-to-body mounting bolts Torque: 98 N-m (1,000 kgf-cm, 72 ft-lbf)





- Rear axle beam assembly-to-body mounting nutsTorque: 127 N·m (1,300 kgf·cm, 94 ft·lbf)
- 2. REPLACE AIR REFINER FILTER (See page AC-93)
- 3. BODY INSPECTION
- (a) Check the body exterior for dents, scratches and rust.
- (b) Check the underbody for rust and damage.

If necessary, replace or repair.

2004 LEXUS IS300 (RM1054U)

4. ROAD TEST

- (a) Check the engine and chassis for abnormal noises.
- (b) Check that the vehicle does not wander or pull to one side.
- (c) Check that the brakes work properly and do not drag.
- (d) Do setting of the parking brake shoes and drum.

MAINTENANCE EQUIPMENT

Mirror	Brake hose
Torque wrench	

55

PP0Q1-05

ENGINE MECHANICAL SST (Special Service Tools)

09201-10000	Valve Guide Bushing Remover & Replacer Set	
(09201-01060)	Valve Guide Bushing Remover & Replacer 6	
09202-70020	Valve Spring Compressor	
(09202-00010)	Attachment	
09213-7001 1	Crankshaft Pully Holding Tool	
09222-30010	Connecting Rod Bushing Remover & Replacer	
09223-15030	Oil Seal & Bearing Replacer	Crankshaft rear oil seal
09248-55040	Valve Clearance Adjust Tool Set	
09248-55040	Valve Clearance Adjust Tool Set Valve Lifter Press	
09248-55040 (09248-05410) (09248-05420)	Valve Clearance Adjust Tool Set Valve Lifter Press Valve Lifter Stopper	
09248-55040 (09248-05410) (09248-05420) 09316-6001 1	Valve Clearance Adjust Tool Set Valve Lifter Press Valve Lifter Stopper Transmission & Transfer Bearing Replacer	

PP3R8-01

	(09316-00051)	Replacer "D"	Camshaft oil seal
_			
	09330-00021	Companion Flange Holding Tool	Crankshaft pulley
U.S.			
	098/3-180/0	Diagnosis Check Wire No 2	
	07045-10040		
	00050 50012	Dullar C. Sat	
	09950-50015	Fuller C Set	
	(09951-05010)	Hanger 150	Crankshaft pulley
	(09952-05010)	Slide Arm	Crankshaft pulley
			Crankshaft timing pulley
-	(09953-05020)	Center Bolt 150	Crankshaft pulley
			Crankshaft timing pulley
	(09954-05011)	Claw No.1	Crankshaft timing pulley
-	(09954-05031)	Claw No.3	Crankshaft pulley
	· · · · ·		
Guu			
	09950-70010	Handle Set	
	07750 70010		
	(09951_07100)	Handle 100	Valve guide bushing
	(07731-07100)		Crankshaft rear oil seal
لعنا			
	00060 10010	Variable Pin Wrench Set	
Le la	09900-10010		
a state a			
~	(000 20 01000)	Verieble Die Maar - Arres Ar	Comphoft timis a sullar
	(09962-01000)	variable Pin Wrench Arm Assy	Camshatt timing pulley
60/			

PREPARATION - ENGINE MECHANICAL

676	<u> </u>	(09963-01000)	Pin 10	Camshaft timing pulley

RECOMMENDED TOOLS

BEER BOOM	09040-0001 1	Hexagon Wrench Set .	
	09043-50100	Bi-hexagon Wrench 10 mm .	Cylinder head bolt
	09044-00020	Torx Socket E10 .	A/C compressor stud bolt
	09090-04020	Engine Sling Device	For suspending engine
	09200-00010	Engine Adjust Kit .	
A A OF	09258-00030	Hose Plug Set .	

PP-5

EQUIPMENT

PP0TF-01

Abrasive compound	Valve
Bolt (Part No. 90105-10345)	For suspending engine
Bolt (Part No. 90119-18001)	Crankshaft pulley
Caliper gauge	
CO/HC meter	
Compression gauge	
Connecting rod aligner	
Cylinder gauge	
Dial indicator	
Dye penetrant	
Engine tune-up tester	
Heater	
Magnetic finger	
Micrometer	
Mirror	
No. 1 engine hanger (Part No. 12281-46050)	For suspending engine
OBD II scan tool	
Piston ring compressor	
Piston ring expander	
Plastigage	
Precision straight edge	
Press	
Ridge reamer	Cylinder
Soft brash	
Solvent	
Spring tester	Valve spring
Steel square	Valve spring
Thermometer	
Torque wrench	
Valve seat cutter	
Vernier calipers	
V-block	
Wire brush	

SSM (Special Service Materials)

08826-00080	Seal Packing Black or equivalent (FIPG)	No. 1 camshaft bearing cap No. 3 camshaft bearing cap Cylinder head cover Rear oil seal retainer
08833-00070	Adhesive 1324, THREE BOND 1324 or equivalent	Drive plate bolt Heater union Torque converter clutch bolt
08833-00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	Idler pulley pivot bolt

PP1XM-01

61

EMISSION CONTROL EQUIPMENT

Hose clipper	
MITYVAC (Hand-held vacuum pump)	
Torque wrench	

PP109-02

SFI SST (Special Service Tools)

	09023-12700	Union Nut Wrench 17mm	Fuel line fare nut
	09205-76030	Cylinder Head Setting Bolt Tightening Adaptor	ECT sensor
	09268-41047	Injection Measuring Tool Set	
	(09268-41 110)	Adaptor	
P	(09268-41300)	Clamp	
	(09268-5201 1)	Injection Measuring Attachment	
	09268-45014	EFI Fuel Pressure Gauge	
	(09268-41 190)	Adaptor	
	(90405-06167)	I Union	
	09612-24014	Steering Gear Housing Overhaul Tool Set	
	(09617-2401 1)	Steering Rack Wrench	Fuel pressure pulsation damper
	09816-30010	Oil Pressure Switch Socket	Knock sensor

PP0UD-03

63

09842-30070	Wiring "F" EFI Inspection	

RECOMMENDED TOOLS

	09082-00040	TOYOTA Electrical Tester.	
I the of	09258-00030	Hose Plug Set .	

Date :

65

PP0TI-05

EQUIPMENT

Graduated cylinder	Injector
Heater	ECT sensor
OBD II scan tool	
Sound scope	Injector
Thermometer	ECT sensor
Torque wrench	
Vacuum gauge	

COOLING SST (Special Service Tools)

8	09216-00041	V-Ribbed Belt Tensioner Wrench	
	09230-01010	Radiator Service Tool Set	
	09231-14010	Punch	

PP3C9-01

RECOMMENDED TOOLS

	09082-00040	TOYOTA Electrical Tester.	
Soft of	09258-00030	Hose Plug Set .	

PP3CA-01

EQUIPMENT

Heater	Thermostat ECT switch
Radiator cap tester	
Rubber hose (Inside diameter 6 - 8 mm)	
Thermometer	Thermostat ECT switch
Torque wrench	
Vernier calipers	

PP0TM-08

PP-15

COOLANT

Item	Capacity	Classification
Engine coolant (w/ Heater)	7.5 liters (7.9 US qts, 6.6 lmp. qts)	"TOYOTA Long Life Coolant" or equivalent

PP1IA-04

LUBRICATION SST (Special Service Tools)

09032-00100	Oil Pan Seal Cutter	No. 2 oil pan
09228-07501	Oil Filter Wrench	
09268-46021	Nozzle Holder Retaining Nut Wrench	Oil pressure switch

PP-17

RECOMMENDED TOOLS

	09200-00010	Engine Adjust Kit .	
E E			

PP23F-02
PP1IE-03

EQUIPMENT

Oil pressure gauge	
Precision straight edge	Oil pump
Torque wrench	

LUBRICANT

	Item Capacity		Classification	
Engine oil				
Drain and refill	w/ Oil filter change	5.4 liters (5.7 US qts, 4.8 Imp. qts)	API grade SL Energy-Conserving or ILSAC mul-	
	w/o Oil filter change	5.1 liters (5.4 US qts, 4.5 Imp. qts)	tigrade engine oil.	
Dry fill		6.5 liters (6.9 US qts, 5.7 Imp. qts)		

SSM (Special Service Materials)

08826-00080	Seal Packing Black or equivalent (FIPG)	Oil pump No. 1 oil pan No. 2 oil pan
08833-00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	Oil pressure switch

PP-21

IGNITION RECOMMENDED TOOLS

09082-00040	TOYOTA Electrical Tester.	
09200-00010	Engine Adjust Kit .	

PP3CC-01

EQUIPMENT

PP0TU-09

Megger insulation resistance meter	Spark plug
Spark plug cleaner	
Torque wrench	

STARTING SST (Special Service Tools)

 09286-4601 1
 Injection Pump Spline Shaft
Puller
 Armature bearing

 09810-38140
 Starter Magnet Switch Nut Wrench
14
 Terminal nut

 09820-00031
 Alternator Rear Bearing Replacer
 Armature front bearing

PP3CD-02

RECOMMENDED TOOLS

09082-00040	TOYOTA Electrical Tester.	

2004 LEXUS IS300 (RM1054U)

79

EQUIPMENT

Dial indicator	Commutator runout
Magnetic finger	Steel ball
Press	Magnetic switch terminal kit
Pull scale	Brush spring
Sandpaper	Commutator
Torque wrench	
V-block	Commutator
Vernier calipers	Commutator Brush

PP0TX-09

CHARGING SST (Special Service Tools)

09285-76010	Injection Pump Camshaft Bearing Cone Replacer	Rotor rear bearing cover
09820-00021	Alternator Rear Bearing Puller	
09820-00031	Alternator Rear Bearing Replacer	
09820-6301 1	Alternator Pulley Set Nut Wrench Set	
09950-4001 1	Puller B Set	
(09951-04020)	Hanger 200	Rectifier end frame
(09952-04010)	Slide Arm	Rectifier end frame
(09953-04030)	Center Bolt 200	Rectifier end frame
(09954-04010)	Arm 25	Rectifier end frame
(09955-04041)	Claw No.4	Rectifier end frame
09950-60010	Replacer Set	
(09951-00500)	Replacer 50	Rotor front bearing

81

PP3CF-02

RECOMMENDED TOOLS

09082-00040	TOYOTA Electrical Tester.	

PP0TZ-05

PP0U0-07

EQUIPMENT

Battery specific gravity gauge	Except maintenance-free battery
Battery tension gauge	
Torque wrench	
Vernier calipers	Rotor (Slip ring)
	Brush

CLUTCH SST (Special Service Tools)

PP3RA-01

	09023-00100	Union Nut Wrench 10 mm	Clutch line
6	09301-001 10	Clutch Guide Tool	
	09303-3501 1	Input Shaft Front Bearing Puller	
	09304-12012	Input Shaft Front Bearing Replacer	
	09333-00013	Clutch Diaphragm Spring Aligner	

RECOMMENDED TOOLS

PP-31

P	09031-00030	Pin Punch .	Reservoir tank
AND LINE			
Ľ			
	09082-00050	TOYOTA Electrical Tester Set.	
	09905-00013	Snap Ring Pliers .	

EQUIPMENT

Vernier calipers	
Torque wrench	
Dial indicator with magnetic base	

PP3RC-01

LUBRICANT

Item	Capacity	Classification
Brake fluid	-	SAEJ1703 or FMVSS No.116, DOT 3

PP3RD-01

MANUAL TRANSMISSION SST (Special Service Tools)

PP3R9-02

			
	09308-00010	Oil Seal Puller	Output shaft rear bearing outer race
	09308-10010	Oil Seal Puller	Extension housing oil seal
	09312-2001 1	Transmission Gear Remover & Replacer	5th gear Output shaft rear bearing Reverse gear
Ð	(09313-00010)	Reverse Gear Remover	
	(09313-00030)	Rear Bearing Replacer	
e e	(09313-00040)	Plate "A"	
	(09313-00050)	Plate "B"	
	09316-6001 1	Transmission & Transfer Bearing Replacer	No. 3 clutch hob Counter gear center bearing outer race
	(09316-00011)	Replacer Pipe	
	(09316-00071)	Replacer "F"	
	09506-35010	Differential Drive Pinion Rear Bearing Replacer	Input shaft bearing Outer shaft center bearing
	09950-00020	Bearing Remover	Counter gear front bearing

	09950-4001 1	Puller B Set	Rear bearing, counter 5th gear rear bearing No. 3 clutch hub Reverse gear
	(09951-04020)	Hanger 200	
	(09952-04010)	Slide Arm	
	(09953-04020)	Center Bolt 150	
	(09953-04030)	Center Bolt 200	
	(09954-04010)	Arm 25	
	(09954-04040)	Arm 200	
	(09955-04051)	Claw No.5	
	(09955-04071)	Claw No.7	
S	(09957-04010)	Attachment	
	(09958-04011)	Holder	
	09950-60010	Replacer Set	
0	(09951-00200)	Replacer 20	No. 3 clutch hub

PREPARATION - MANUAL TRANSMISSION

	(09951-00440)	Replacer 44	Front bearing retainer oil seal
	(09951-00510)	Replacer 51	Counter gear center bearing outer race
•	(09951-00560)	Replacer 56	Output shaft rear bearing outer race Extension housing oil seal
	09950-70010	Handle Set	
	(09951-07150)	Handle 150	

RECOMMENDED TOOLS

A CONTRACTOR	09031-00030	Pin Punch .	
AN ALA	09031-00040	Pin Punch .	
	09040-0001 1	Hexagon Wrench Set .	
	(09043-20060)	Socket Hexagon Wrench 6.	
	(09043-20100)	Socket Hexagon Wrench 10.	
	09042-00020	Torx Socket T40 .	
	09905-00012	Snap Ring No.1 Expander	

PP3RE-01

EQUIPMENT

Dial indicator with magnetic base	
Feeler gauge	
Micrometer	
Torque wrench	
Calipers	
Magnetic finger	

PP3RF-01

PP3RG-01

LUBRICANT

Item	Capacity	Classification
Manual transmission oil	2.6 liters (2.7 US qts, 2.3 Imp. qts)	API GL-4 or GL-5 SAE 75W-90

SSM (Special Service Materials)

08826-00090	Seal Packing 1281, THREE BOND 1281 or equivalent (FIPG)	
08833-00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	

PP3RH-01

AUTOMATIC TRANSMISSION SST (Special Service Tools)

T	09032-00100	Oil Pan Seal Cutter	Oil pan
	09308-00010	Oil Seal Puller	Extension housing rear oil seal
	09325-20010	Transmission Oil Plug	Extension housing rear oil seal
C D D D D D D D D D D D D D D D D D D D	09350-30020	TOYOTA Automatic Transmission Tool Set	
	(09351-32020)	Stator Stopper	
	09992-00095	Automatic Transmission Oil Pressure Gauge Set	
	(09992-00231)	Adaptor C	
- C	(09992-00271)	Gauge Assy	

95

PP3BP-01

RECOMMENDED TOOLS

09082-00040	TOYOTA Electrical Tester.	

PP3BQ-01

PP0N6-08

EQUIPMENT

OBD II scan tool	
Dial indicator or dial indicator with magnetic base	
Straight edge	
Torque wrench	

LUBRICANT

Item	Capacity	Classification
Automatic transmission fluid		
Dry fill	8.0 liters (8.5 US qts, 7.0 Imp. qts)	ATF TYPE T-IV
Drain and refill	2.4 liters (2.5 US qts, 2.1 Imp. qts)	

PP0N7-10

SSM (Special Service Materials)

08826-00090	Seal Packing 1281, THREE BOND 1281 or equivalent (FIPG)	Transmission case x Oil pan
08833-00070	Adhesive 1324, THREE BOND 1324 or equivalent	Extension housing set bolt
08833-00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	Transmission case x Extension housing

PP3BR-01

PP-45

99

PROPELLER SHAFT SST (Special Service Tools)

	09316-6001 1	Transmission & Transfer Bearing Replacer	
$\bigcirc \bigcirc \bigcirc$	(09316-0001 1)	Replacer Pipe	Dust cover
	09325-20010	Transmission Oil Plug	Oil leakage prevention
	09330-00021	Companion Flange Holding Tool	Universal joint flange
	09370-50010	Drive Line Angle Gauge	Joint angle
	09950-4001 1	Puller B Set	
	(09951-04020)	Hanger 200	Universal joint flange
	(09952-04010)	Slide Arm	Universal joint flange
	(09953-04030)	Center Bolt 200	Universal joint flange
	(09954-04010)	Arm 25	Universal joint flange
	(09955-04061)	Claw No.6	Universal joint flange
S	(09957-04010)	Attachment	Universal joint flange

PP23J-01

PREPARATION - PROPELLER SHAFT

	(09958-04011)	Holder	Universal joint flange
de l'			

EQUIPMENT

Torque wrench	
Dial indicator	

PP23K-01

SUSPENSION AND AXLE SST (Special Service Tools)

09223-15020	Oil Seal & Bearing Replacer	Rear axle
09240-00020	Wire Gauge Set	Rear drive shaft
09308-00010	Oil Seal Puller	Front axle Rear differential
09308-10010	Oil Seal Puller	Rear differential
09309-36010	Transmission Rear Bearing Replacer	Rear drive shaft
09316-12010	Transfer Bearing Replacer	Rear differential
09316-6001 1	Transmission & Transfer Bearing Replacer	Front axle
(09316-0001 1)	Replacer Pipe	
(09316-00071)	Replacer "F"	
09330-00021	Companion Flange Holding Tool	Rear differential
09502-12010	Differential Bearing Replacer	Rear drive shaft
09502-24010	Bearing Replacer	Front axle Rear differential

PP3C2-02

	09504-22012	Differential Side Bearing Replacer	Rear differential
	09506-30012	Differential Drive Pinion Rear Bearing Cone Replacer	Rear differential
E FOI DEL	09520-24010	Differential Side Gear Shaft Puller	Rear differential
	09521-24010	Drive Shaft Boot Clamping Tool	Rear drive shaft
\bigcirc	09527-1701 1	Rear Axle Shaft Bearing Remover	Rear axle
	09554-22010	Differential Oil Seal Replacer	Rear differential
	09554-3001 1	Differential Oil Seal Replacer	Rear differential
	09556-22010	Drive Pinion Front Bearing Remover	Rear differential
	09570-24010	Differential Mounting Cushion Remover & Replacer	Rear differential
	09608-16042	Front Hub Bearing Adjusting Tool	Rear drive shaft
	(09608-02021)	Bolt & Nut	
	(09608-02041)	Retainer	
	09608-32010	Steering Knuckle Oil Seal Replacer	Front axle

	09610-20012	Pitman Arm Puller	Front axle Front suspension Rear axle Rear suspension
OFF	09628-1001 1	Ball Joint Puller	Front axle Rear axle
	09628-6201 1	Ball Joint Puller	Front suspension Rear axle Rear suspension
0	09710-04061	Base	Rear differential
	09710-04081	Base	Rear differential
	09726-12023	Lower Suspension Arm Bushing Remover & Replacer	Rear drive shaft
5P	(09726-01031)	Spacer	
	09727-30021	Coil Spring Compressor	Front suspension Rear suspension
	(09727-00010)	Bolt Set	
the second se	(09727-00021)	Arm Set	
and the second	(09727-00031)	Compressor	
	09950-00020	Bearing Remover	Front axle Rear axle Rear differential
	09950-30012	Puller A Set	Rear differential

	(09951-03010)	Upper Plate	
	(09953-03010)	Center Bolt	
Or O OF	(09954-03010)	Arm	
	(09955-03030)	Lower Plate 130	
	(09956-03020)	Adapter 18	
	09950-4001 1	Puller B Set	
	(09951-04020)	Hanger 200	Front axle Rear axle Rear differential
	(09952-04010)	Slide Arm	Front axle Rear axle Rear differential
	(09953-04020)	Center Bolt 150	Front axle
E C C C C C C C C C C C C C C C C C C C	(09953-04030)	Center Bolt 200	Front axle Rear axle Rear differential
	(09954-04010)	Arm 25	Front axle Rear axle Rear differential
	(09955-04051)	Claw No.5	Front axle Rear axle
	(09955-04061)	Claw No.6	Rear differential

S	(09957-04010)	Attachment	Front axle Rear axle Rear differential
	(09958-04011)	Holder	Front axle Rear axle Rear differential
	09950-50013	Puller C Set	
	(09952-05010)	Slide Arm	Front axle Rear axle Rear differential
	(09954-05021)	Claw No.2	Rear axle
	(09954-05031)	Claw No.3	Front axle Rear differential
	(09955-05040)	Adapter No.4	Front axle Rear axle Rear differential
	09950-60010	Replacer Set	
	(09951-00480)	Replacer 48	Rear axle Rear differential
6	(09951-00560)	Replacer 56	Front axle
	(09951-00600)	Replacer 60	Rear differential
6	(09951-00650)	Replacer 65	Rear axle
	09950-60020	Replacer Set No.2	

PP-54

(09951-00710)	Replacer 71	Front axle Rear differential
(09951-00750)	Replacer 75	Rear axle
(09951-00780)	Replacer 78	Rear differential
(09951-00790)	Replacer 79	Rear differential
(09951-01030)	Replacer 103	Rear axle
09950-70010	Handle Set	
(09951-07100)	Handle 100	Rear axle Rear differential
(09951-07150)	Handle 150	Front axle Rear differential
(09951-07200)	Handle 200	Rear differential
EQUIPMENT

Dial indicator with magnetic base	
Micrometer	
Torque wrench	
Vernier caliper	

PP0T3-05

LUBRICANT

REAR DRIVE SHAFT		
Item	Capacity	Classification
Outboard joint grease	170 - 180 g (0.37 - 0.40 lb, 6.0 - 6.3 oz.)	
Inboard joint grease	144 - 154 g (0.32 - 0.34 lb, 5.1 - 5.4 oz.)	
REAR DIFFERENTIAL		
Item	Capacity	Classification
Differential oil	-	Hypoid gear oil API GL-5 Above -18°C (0°F) SAE 90 Below -18°C (0°F) SAE 80W-90 or 80W

PP0T4-07

PP-57

SSM (Special Service Materials)

08826-00090	Seal Packing 1281,	
	THREE BOND 1281 or equivalent	
	(FIPG)	
		1

PP241-03

BRAKE SST (Special Service Tools)

	09023-00100	Union Nut Wrench 10 mm	
	09737-0001 1	Brake Booster Push Rod Gauge	
tradition of the second	09843-18020	Diagnosis Check Wire	
	09843-18040	Diagnosis Check Wire No.2	
100 model	09990-00150	ABS Actuator Checker and Sub-harness	
- P	09990-00250	ABS Actuator Checker Sub-harness "G"	
	09990-00360	ABS Actuator Checker Sub-harness "L"	
E C S S S S S S S S S S S S S S S S S S	09990-00410	ABS Actuator Checker Sheet "N"	
	09990-00450	ABS Actuator Checker Sub-harness "P"	
	09992-00242	Turbocharger Pressure Gauge	
	09992-00350	Brake Reservoir Pressure Adapter	

PP3C1-02

RECOMMENDED TOOLS

09082-00040	TOYOTA Electrical Tester.	
09905-00013	Snap Ring Pliers .	

PP0P2-08

EQUIPMENT

Torque wrench	
Micrometer	Brake disc
Dial indicator	Brake disc
Brake drum gauge	Brake disc

LUBRICANT

Item	Capacity	Classification
Brake fluid	-	SAE J1703 or FMVSS No. 116, DOT 3

PP0P4-02

STEERING SST (Special Service Tools)

PP3R7-01

PP-63

	09023-38200	Union Nut Wrench 12mm	PS gear
	09023-38400	Union Nut Wrench 14mm	PS gear
a la	09216-00041	V-Ribbed Belt Tensioner Wrench	PS vane pump
	09316-6001 1	Transmission & Transfer Bearing Replacer	Tilt steering column
	(09316-00051)	Replacer "D"	
	09608-04031	Front Hub Inner Bearing Cone Replacer	PS vane pump
	09612-00012	Rack & Pinion Steering Rack Housing Stand	PS gear
	09612-2201 1	Tilt Handle Bearing Replacer	Tilt steering column
	09616-0001 1	Steering Worm Bearing Adjusting Socket	PS gear
	09630-24014	Steering Rack Oil Seal Tool Set	PS gear
	(09620-24051)	Seal Ring Tool	
	09631-12071	Steering Rack Oil Seal Test Tool	PS nane pump

	09631-12071	Steering Rack Oil Seal Test Tool	PS gear
	09631-20060	Bearing Guide Nut Wrench	PS gear
	09631-20081	Seal Ring Tool	PS gear
	09631-20090	Cylinder End Stopper Nut Wrench	PS gear
0	09631-33010	Steering Rack Cover "I"	PS gear
	09640-10010	Power Steering Pressure Gauge Set	Power steering fluid
	(09641-01010)	Gauge Assy	
	(09641-01030)	Attachment B	
	(09641-01060)	Attachment E	
	09703-30010	Brake Shoe Return Spring Tool	Tilt steering column
	09922-10010	Variable Open Wrench	PS gear
	09950-4001 1	Puller B Set	Tilt steering column
	(09951-04010)	Hanger 150	

	(09952-04010)	Slide Arm	
	(09953-04020)	Center Bolt 150	
	(09954-04010)	Arm 25	
	(09955-04061)	Claw No.6	
	(09958-04011)	Holder	
	09950-50013	Puller C Set	Tilt steering column
	(09951-05010)	Hanger 150	
	(09952-05010)	Slide Arm	
6. The second se	(09953-05020)	Center Bolt 150	
ME D	(09954-05021)	Claw No.2	
	09950-60010	Replacer Set	
9	(09951-00180)	Replacer 18	PS gear
0	(09951-00240)	Replacer 24	PS gear

PP-65

0	(09951-00250)	Replacer 25	PS gear
0	(09951-00280)	Replacer 28	PS gear
\bigcirc	(09951-00310)	Replacer 31	PS gear
9	(09951-00320)	Replacer 32	PS vane pump PS gear
0	(09951-00330)	Replacer 33	
0	(09951-00340)	Replacer 34	PS gear
9	(09951-00360)	Replacer 36	PS gear
	(09951-00430)	Replacer 43	PS gear
	(09952-06010)	Adapter	PS gear
	09950-70010	Handle Set	
	(09951-07100)	Handle 100	PS vane pump PS gear
	(09951-07150)	Handle 150	PS gear
	(09951-07200)	Handle 200	PS gear

(09951-07360)	Handle 360	PS gear
09960-10010	Variable Pin Wrench Set	PS vane pump
 (09962-01000)	Variable Pin Wrench Arm Assy	
(09963-01000)	Pin 10	

RECOMMENDED TOOLS

09025-00010	Torque Wrench (30 kgf-cm)	PS vane pump PS gear
09042-00010	Torx Socket T30 .	Tilt steering column
09905-00012	Snap Ring No.1 Expander .	
09905-00013	Snap Ring Pliers .	

PP23U-01

EQUIPMENT

PP18L-05

Belt tension gauge	Drive belt
Caliper gauge	PS vane pump
Vernier calipers	PS vane pump
Dial indicator	PS gear
Feeler gauge	PS vane pump
Micrometer	PS vane pump
Torque wrench	

LUBRICANT

Item	Capacity	Classification
Power steering fluid (Total)	0.9 liters (1.0 US qts, 0.8 Imp.qts)	ATF DEXRON [®] II or III

PP18M-04

SSM (Special Service Materials)

08833-00080	Adhesive 1344	PS gear
	THREE BOND 1344	
	LOCTITE 242 or equivalent	

SUPPLEMENTAL RESTRAINT SYSTEM SST (Special Service Tools)

 09082-00700
 SRS Airbag Deployment Tool

 09082-00750
 Airbag Deployment Wire
Sub-harness No.3

 09082-00760
 Airbag Deployment Wire
Sub-harness No.4

 09082-00760
 Airbag Deployment Wire
Sub-harness No.4

 09082-00760
 Airbag Deployment Wire
Sub-harness No.4

 09082-00760
 Airbag Deployment Wire
Sub-harness No.4

PP0MQ-10

RECOMMENDED TOOLS

PP1XL-06

PP-73

09042-00020	Torx Socket T40 .	Airbag sensor assembly
09082-00050	TOYOTA Electrical Tester Set.	
(09082-00040)	TOYOTA Electrical Tester.	
(09083-00150)	Test Lead Set	Seat belt pretensioner connector

EQUIPMENT

Bolt Length: 35.0 mm (1.387 in.) Pitch: 1.0 mm (0.039 in.) Diam.: 6.0 mm (0.236 in.)	Airbag disposal
Tire Width: 185 mm (7.28 in.) Inner diam.: 360 mm (14.17 in.)	Airbag disposal
Tire with disc wheel Width: 185 mm (7.28 in.) Inner diam.: 360 mm (14.17 in.)	Airbag disposal
Torque wrench	
Vinyl bag	Airbag disposal

PP0MS-11

BODY ELECTRICAL SST (Special Service Tools)



PP000-15

RECOMMENDED TOOLS

09041-00030	Torx Driver T30 .	For removing and installing steering wheel pad
09042-00010	Torx Socket T30 .	For removing and installing steering wheel pad
09082-00040	TOYOTA Electrical Tester.	

PP001-11

PP0O2-10

EQUIPMENT

Voltmeter	
Ammeter	
Ohmmeter	
Test lead	
Thermometer	Engine oil level warning switch, Seat heater
Syphon	Brake fluid level warning switch
Oil bath	Engine oil level warning switch
Dry cell battery	Fuel sender gauge
Heat light	Seat heater
Hexagon wrench (6 mm)	Power seat
Torque wrench	
Clip remover	For removing cowl louver
Masking tape	Rear window defogger wire
Tin foil	Rear window defogger wire

Date :

SSM (Special Service Materials)

08888-88888	DuPont Paste No. 4817 or	Rear window defogger
	equivalent	

PP0T6-08

BODY SST (Special Service Tools)

Sec. 3	09812-00010	Door Hinge Set Bolt Wrench	
	09806-30010	Windshield Moulding Remover	
	09082-00700	SRS Airbag Deployment Tool	
	09082-00730	Airbag Deployment Wire Sub-Harness No.1	

2004 LEXUS IS300 (RM1054U)

133

PP0T8-08

RECOMMENDED TOOLS

	09070-20010	Moulding Remover .	
and a second sec			

PP1EI-05

PP0TA-02

EQUIPMENT

Clip remover	
Torque wrench	
Torx driver	
Hog ring pliers	
Hand riveter	
Таре	To avoid surface damage
Adhesive tape	To avoid surface damage
Double-stick tape	
Adhesive	
Cleaner	
Shop rag	
Knife	
Sealer gun	
Brush	
Putty spatula	
Wooden block or similar object	For tying both piano wire ends
Plastic sheet	To avoid surface damage
Rope (no projections, difficult to break)	Seat belt pretensioner disposal
Tire Width: 185 mm (7.28 in.) Inner diam: 360 mm (14.17 in.)	Seat belt pretensioner disposal
Tire with disc wheel Width: 185mm (7.28 in.) Inner diam 360 mm (14.17 in.)	Seat belt pretensioner disposal
Vinyl bag	Seat belt pretensioner disposal

LUBRICANT

Item	Capacity	Classification
MP grease	-	-

PP0TB-01

SSM (Special Service Materials)

08833-00070	Adhesive 1324, THREE BOND 1324 or equivalent	
08833-00030	Three cement black or equivalent	
08850-00801	Windshield Glass Adhesive Set or equivalent	

PP0TC-09

PP-83

AIR CONDITIONING SST (Special Service Tools)

	07110-58060	Air Conditioner Service Tool Set	
C PER	(07117-58060)	Refrigerant Drain Service Valve	
	(07117-58070)	T-Joint	
Ê	(07117-58080)	Quick Disconnect Adapter	High pressure side
P	(07117-58090)	Quick Disconnect Adapter	Low pressure side
	(07117-88060)	Refrigerant Charging Hose	High pressure side (Color: Red)
	(07117-88070)	Refrigerant Charging Hose	Low pressure side (Color: Blue)
	(07117-88080)	Refrigerant Charging Hose	Utility (Color: Green)
\$1111J	07110-61050	Wrench Set	Expansion valve
5	(07111-21020)	Holder	
	(07111-32020)	Hexagon Wrench	5 mm (0.20 in.)
	07112-66040	Magnetic Clutch Remover	

PP3BY-01

	07112-76060	Magnetic Clutch Stopper	
	07116-38360	Gas Leak Detector Assembly	
8	09216-00041	V-Ribbed Belt Tensioner Wrench	

RECOMMENDED TOOLS

PP3BZ-01

BE SHOW	09040-0001 1	Hexagon Wrench Set .	
	09082-00040	TOYOTA Electrical Tester.	
	09216-00021	Belt Tension Gauge .	
	09905-00013	Snap Ring Pliers .	

EQUIPMENT

Voltmeter	
Ammeter	
Ohmmeter	
Test lead	
Thermometer	Sernsor
Torque wrench	
Dial indicator	Magnetic clutch
Plastic hammer	Magnetic clutch

PP0SP-01

PP-87

LUBRICANT

Item	Capacity	Classification
Compressor oil	-	ND-OIL 8 or equivalent
When replacing condenser	40 cc (1.4 fl. oz.)	
When replacing evaporator	40 cc (1.4 fl. oz.)	

PP0SQ-01

STANDARD BOLT HOW TO DETERMINE BOLT STRENGTH

Bolt Type								
	Hexagon	Head Bolt		Stud Polt Wold Polt			Class	
Normal Rece	ess Bolt	Deep Rec	ess Bolt	Sti	IU BUIT	vveld	DUIT	
4	No Mark	No M	lark		No Mark			4T
5								5T
6	0 0 w/ Washer	w/Wa	asher	(6T
7								7T
8					Y			8T
9								9Т
10								10T
								11T

143

SS0ZS-01

SPECIFIED TORQUE FOR STANDARD BOLTS

			Specified torque					
Class	Diameter	Pitch	ŀ	Hexagon head b	olt	н	lexagon flange b	olt
	mm	TTITT	N∙m	kgf⋅cm	ft·lbf	N∙m	kgf⋅cm	ft·lbf
	6	1	5	55	48 in. Ibf	6	60	52 in.∙lbf
	8	1.25	12.5	130	9	14	145	10
	10	1.25	26	260	19	29	290	21
41	12	1.25	47	480	35	53	540	39
	14	1.5	74	760	55	84	850	61
	16	1.5	115	1,150	83	-	-	-
	6	1	6.5	65	56 in.∙lbf	7.5	75	65 in. Ibf
	8	1.25	15.5	160	12	17.5	175	13
_	10	1.25	32	330	24	36	360	26
51	12	1.25	59	600	43	65	670	48
	14	1.5	91	930	67	100	1,050	76
	16	1.5	140	1,400	101	-	-	-
	6	1	8	80	69 in. Ibf	9	90	78 in. Ibf
	8	1.25	19	195	14	21	210	15
сT	10	1.25	39	400	29	44	440	32
01	12	1.25	71	730	53	80	810	59
	14	1.5	110	1,100	80	125	1,250	90
	16	1.5	170	1,750	127	-	-	-
	6	1	10.5	110	8	12	120	9
	8	1.25	25	260	19	28	290	21
7T	10	1.25	52	530	38	58	590	43
	12	1.25	95	970	70	105	1,050	76
	14	1.5	145	1,500	108	165	1,700	123
	16	1.5	230	2,300	166	-	-	-
	8	1.25	29	300	22	33	330	24
8T	10	1.25	61	620	45	68	690	50
	12	1.25	110	1,100	80	120	1,250	90
	8	1.25	34	340	25	37	380	27
9T	10	1.25	70	710	51	78	790	57
	12	1.25	125	1,300	94	140	1,450	105
	8	1.25	38	390	28	42	430	31
10T	10	1.25	78	800	58	88	890	64
	12	1.25	140	1,450	105	155	1,600	116
	8	1.25	42	430	31	47	480	35
11T	10	1.25	87	890	64	97	990	72
	12	1.25	155	1,600	116	175	1,800	130

SS0ZT-01

HOW TO DETERMINE NUT STRENGTH

Present Standard	Old Standar	Class	
Hexagon Nut	Cold Forging Nut	Cutting Processed Nut	
No Mark			4N
No Mark (w/ Washer)	No Mark (w/ Washer)	No Mark	5N (4T)
			6N
			7N (5T)
			8N
		No Mark	10N (7T)
			11N
			12N

*: Nut with 1 or more marks on one side surface of the nut.

B06432

HINT:

Use the nut with the same number of the nut strength classification or the greater than the bolt strength classification number when tightening parts with a bolt and nut.

Example: Bolt = 4T

SS0ZU-01
MAINTENANCE TORQUE SPECIFICATION

Part tightened	N∙m	kgf⋅cm	ft·lbf
Front seat mount bolts	37	375	27
Front suspension member x Body	98	1,000	72
Rear suspension member x Body	127	1,300	94

ENGINE MECHANICAL SERVICE DATA

i			1
Compression		at 250 rpm STD	1,324 kPa (13.5 kgf/cm ² , 192 psi) or more
pressure		Minimum	1,079 kPa (11.0 kgf/cm ² , 156 psi)
	Difference of pressure	between each cylinder	98 kPa (1.0 kgf/cm ² , 14 psi) or less
Valve clearance		at cold Intake	0.15 - 0.25 mm (0.006 - 0.010 in.)
		Exhaust	0.25 - 0.35 mm (0.010 - 0.014 in.)
	Adjusting shim (for repair part)	Mark 2.500	2.500 mm (0.0984 in.)
		2.550	2.550 mm (0.1004 in.)
		2.600	2.600 mm (0.1024 in.)
		2.650	2.650 mm (0.1043 in.)
		2.700	2.700 mm (0.1063 in.)
		2.750	2.750 mm (0.1083 in.)
		2.800	2.800 mm (0.1102 in.)
		2.850	2.850 mm (0.1122 in.)
		2.900	2.900 mm (0.1142 in.)
		2.950	2.950 mm (0.1161 in.)
		3 000	3000mm(0.1181in)
		3 050	3.050 mm (0.1201 in)
		3.000	3.000 mm (0.1220 in)
		3 150	3.150 mm (0.1240 in)
		3 200	3.200 mm (0.1260 in)
		3.200	3.250 mm (0.1280 in)
		3.250	3.200 mm (0.1200 in)
		3.300	
Ignition timing	w/ Terminals TE and	E1 connected of DLC1	$10^{\circ} \pm 2^{\circ}$ BTDC @ idle
Idle speed	-		700 ± 50 rpm
Timing belt	Protrusion (from housing side)		8.0 - 8.8 mm (0.315 - 0.346 in.)
tensioner			
Cylinder head	Warpage		
-	Cylinder block side	Maximum	0.10 mm (0.0039 in.)
	Intake manifold side	Maximum	0.10 mm (0.0039 in.)
	Exhaust manifold side	Maximum	0.10 mm (0.0039 in.)
	Valve guide bore diameter	STD	10.985 - 11.006 mm (0.4325 - 0.4333 in.)
	5	O/S 0.05	11.035 - 11.056 mm (0.4344 - 0.4353 in.)
	Valve seat		
	Refacing angle		15°, 45°, 75°
	Contacting angle		45°
	Contacting width	Intake	1.0 - 1.4 mm (0.039 - 0.055 in.)
	3	Exhaust	1.2 - 1.6 mm (0.047 - 0.063 in.)
	Cylinder head bolt diameter	STD	10.8 - 11.0 mm (0.425 - 0.433 in.)
		Minimum	10.7 mm (0.421 in.)
Valve quide	Inside diameter		6010 - 6030 mm (0.2366 - 0.2374 in)
buching	Outside diameter (for ropair part)		11.022 11.044 mm (0.4344 0.4348 mm)
bushing	Outside diameter (101 repair part)	0/2005	11.053 - 11.044 mm (0.4344 - 0.4346 m.)
		0/3 0.05	11.063 - 11.094 11111 (0.4363 - 0.4368 111.)
Valve	Valve overall length	STD Intake	98.29 - 98.79 mm (3.8697 - 3.8894 in.)
		Exhaust	98.84 - 99.34 mm (3.8913 - 3.9110 in.)
		Minimum Intake	98.19 mm (3.8657 in.)
		Exhaust	98.74 mm (3.8874 in.)
	Valve face angle		44.5 [°]
	Stem diameter	Intake	5.970 - 5.985 mm (0.2350 - 0.2356 in.)
		Exhaust	5.965 - 5.980 mm (0.2348 - 0.2354 in.)

SS0FH-11

147

r			
Valve (cont'd)	Stem oil clearance	STD Intake	0.025 - 0.060 mm (0.0010 - 0.0024 in.)
		Exhaust	0.030 - 0.065 mm (0.0012 - 0.0026 in.)
		Maximum Intake	0.08 mm (0.0031 in.)
		Exhaust	0.10 mm (0.0039 in.)
	Margin thickness	STD	0.8 - 1.2 mm (0.031 - 0.047 in.)
		Minimum	0.5 mm (0.020 in.)
Valve spring	Deviation	Maximum	2.0 mm (0.079 in.)
	Free length	Pink painted mark	43.71 mm (1.7209 in.)
		Yellow painted mark	44.10 mm (1.7362 in.)
	Installed tension at 34.5 m	nm (1.358 in.)	186.2 - 205.8 N (19.0 - 21.0 kgf, 41.9 - 46.3 lbf)
Valve lifter	Lifter diameter		30.966 - 30.976 mm (1.2191 - 1.2195 in.)
	Lifter bore diameter		31.000 - 31.016 mm (1.2205 - 1.2211 in.)
	Oil clearance	STD	0.024 - 0.050 mm (0.0009 - 0.0020 in.)
		Maximum	0.07 mm (0.0028 in.)
Camshaft	Thrust clearance	STD	0.080 - 0.190 mm (0.0031 - 0.0075 in.)
		Maximum	0.30 mm (0.0118 in.)
	Cam lobe height	STD Intake	44.310 - 44.360 mm (1.7445 - 1.7465 in.)
		Exhaust	44.250 - 44.350 mm (1.7421 - 1.7461 in.)
		Maximum Intake	44.16 mm (1.7386 in.)
		Exhaust	44.10 mm (1.7362 in.)
	Journal diameter		28.949 - 28.965 mm (1.1397 - 1.1404 in.)
	Journal oil clearance	STD	0.035 - 0.072 mm (0.0014 - 0.0028 in.)
		Maximum	0.10 mm (0.0039 in.)
	Circle runout	Maximum	0.08 mm (0.0031 in.)
Air intake chamber	Warpage	Maximum	0.15 mm (0.0059 in.)
Manifold	Warpage	Maximum Intake	0.15 mm (0.0059 in.)
		Exhaust	0.50 mm (0.0196 in.)
Cylinder block	Cylinder head surface wa	rpage Maximum	0.07 mm (0.0028 in.)
	Cylinder bore diameter	STD	86.000 - 86.013 mm (3.3858 - 3.3863 in.)
		Maximum	86.02 mm (3.3866 in.)
	Main bearing bolt diamete	r STD	9.96 - 9.97 mm (0.3921 - 0.3925 in.)
		Minimum	9.7 mm (0.382 in.)
Connecting rod	Thrust clearance	STD	0.250 - 0.402 mm (0.0098 - 0.0158 in.)
		Maximum	0.50 mm (0.0197 in.)
	Connecting bolt diameter	STD	8.1 - 8.3 mm (0.319 - 0.327 in.)
		Minimum	8.0 mm (0.315 in.)
	Connecting rod oil clearar	nce STD STD	0.023 - 0.041 mm (0.0009 - 0.0016 in.)
		U/S 0.25	0.028 - 0.066 mm (0.0011 - 0.0026 in.)
		Maximum STD	0.07 mm (0.0027 in.)
	Connecting red bearing of	U/S 0.25	0.08 mm (0.0031 in.)
	Connecting rod bearing co	enter wall thickness (Reference)	1.408 + 1.501 mm (0.0500 + 0.0501 in)
			1.501 - 1.501 mm (0.0501 - 0.0591 m.)
		2	1.504 - 1.507 mm (0.0597 - 0.0592 m.)
		5	1 507 - 1 510 mm (0.0593 - 0.0594 in)
		4 5	1 510 - 1 513 mm (0.0594 - 0.0596 in)
	Bushing inside diameter	5	22 005 - 22 014 mm (0.8663 - 0.8667 in)
	Piston pin diameter		21 997 - 22 006 mm (0.8660 - 0.8664 in)
	Piston pin oil clearance	STD	0.005 - 0.011 mm (0.0002 - 0.0004 in)
		Maximum	0.05 mm (0.0020 in.)
	Rod out-of alignment	Maximum per 100 mm (3.94 in)	0.05 mm (0.0020 in.)
	Rod twist	Maximum per 100 mm (3.94 in.)	0.15 mm (0.0059 in.)

Piston and Piston	Piston diameter		85.935 - 85.945 mm (3.3833 - 3.3837 in.)
ring	Piston oil clearance	STD	0.055 - 0.078 mm (0.0022 - 0.0031 in.)
		Maximum	0.10 mm (0.0039 in.)
	Piston ring groove clearance	No. 1	0.011 - 0.070 mm (0.0004 - 0.0028 in.)
		No. 2	0.030 - 0.070 mm (0.0012 - 0.0028 in.)
	Piston ring end gap	STD No. 1	0.300 - 0.470 mm (0.0118 - 0.0185 in.)
		No. 2	0.350 - 0.520 mm (0.0138 - 0.0205 in.)
		Oil	0.130 - 0.450 mm (0.0051 - 0.0177 in.)
	Maxi	mum No. 1	1.07 mm (0.0421 in.)
		No. 2	1.12 mm (0.0441 in.)
		Oil	1.05 mm (0.0413 in.)
Crankshaft	Thrust clearance	STD	0.020 - 0.220 mm (0.0008 - 0.0087 in.)
		Maximum	0.30 mm (0.0118 in.)
	Thrust washer thickness	STD	1.940 - 1.990 mm (0.0764 - 0.0783 in.)
	Main journal oil clearance	STD STD	0.026 - 0.040 mm (0.0010 - 0.0016 in.)
		U/S 0.25	0.025 - 0.061 mm (0.0010 - 0.0024 in.)
	Max	imum STD	0.06 mm (0.0024 in.)
		U/S 0.25	0.08 mm (0.0031 in.)
	Main journal diameter	STD	61.984 - 62.000 mm (2.4403 - 2.4409 in.)
		U/S 0.25	61.745 - 61.755 mm (2.4309 - 2.4313 in.)
	Main bearing center wall thickness (Reference)	Mark 1	1.994 - 1.997 mm (0.0785 - 0.0786 in.)
		2	1.997 - 2.000 mm (0.0786 - 0.0787 in.)
		3	2.000 - 2.003 mm (0.0787 - 0.0789 in.)
		4	2.003 - 2.006 mm (0.0789 - 0.0790 in.)
		5	2.006 - 2.009 mm (0.0790 - 0.0791 in.)
	Crank pin diameter	STD	51.982 - 52.000 mm (2.0465 - 2.0472 in.)
		U/S 0.25	51.745 - 51.755 mm (2.0372 - 2.0376 in.)
	Circle runout	Maximum	0.06 mm (0.0024 in.)
	Main journal taper and out-of-round	Maximum	0.02 mm (0.0008 in.)
	Crank pin taper and out-of-round	Maximum	0.02 mm (0.0008 in.)

ENGINE MECHANICAL SERVICE DATA

i			1
Compression		at 250 rpm STD	1,324 kPa (13.5 kgf/cm ² , 192 psi) or more
pressure		Minimum	1,079 kPa (11.0 kgf/cm ² , 156 psi)
	Difference of pressure	between each cylinder	98 kPa (1.0 kgf/cm ² , 14 psi) or less
Valve clearance		at cold Intake	0.15 - 0.25 mm (0.006 - 0.010 in.)
		Exhaust	0.25 - 0.35 mm (0.010 - 0.014 in.)
	Adjusting shim (for repair part)	Mark 2.500	2.500 mm (0.0984 in.)
		2.550	2.550 mm (0.1004 in.)
		2.600	2.600 mm (0.1024 in.)
		2.650	2.650 mm (0.1043 in.)
		2.700	2.700 mm (0.1063 in.)
		2.750	2.750 mm (0.1083 in.)
		2.800	2.800 mm (0.1102 in.)
		2.850	2.850 mm (0.1122 in.)
		2.900	2.900 mm (0.1142 in.)
		2.950	2.950 mm (0.1161 in.)
		3 000	3000mm(0.1181in)
		3 050	3.050 mm (0.1201 in)
		3.000	3.000 mm (0.1220 in)
		3 150	3.150 mm (0.1240 in)
		3 200	3.200 mm (0.1260 in)
		3.200	3.250 mm (0.1280 in)
		3.250	3.200 mm (0.1200 in)
		3.300	
Ignition timing	w/ Terminals TE and	E1 connected of DLC1	$10^{\circ} \pm 2^{\circ}$ BTDC @ idle
Idle speed	-		700 ± 50 rpm
Timing belt	Protrusion (from housing side)		8.0 - 8.8 mm (0.315 - 0.346 in.)
tensioner			
Cylinder head	Warpage		
-	Cylinder block side	Maximum	0.10 mm (0.0039 in.)
	Intake manifold side	Maximum	0.10 mm (0.0039 in.)
	Exhaust manifold side	Maximum	0.10 mm (0.0039 in.)
	Valve guide bore diameter	STD	10.985 - 11.006 mm (0.4325 - 0.4333 in.)
	5	O/S 0.05	11.035 - 11.056 mm (0.4344 - 0.4353 in.)
	Valve seat		
	Refacing angle		15°, 45°, 75°
	Contacting angle		45°
	Contacting width	Intake	1.0 - 1.4 mm (0.039 - 0.055 in.)
	3	Exhaust	1.2 - 1.6 mm (0.047 - 0.063 in.)
	Cylinder head bolt diameter	STD	10.8 - 11.0 mm (0.425 - 0.433 in.)
		Minimum	10.7 mm (0.421 in.)
Valve quide	Inside diameter		6010 - 6030 mm (0.2366 - 0.2374 in)
buching	Outside diameter (for ropair part)		11.022 11.044 mm (0.4344 0.4348 mm)
bushing	Outside diameter (101 repair part)	0/2005	11.053 - 11.044 mm (0.4344 - 0.4346 m.)
		0/3 0.05	11.063 - 11.094 11111 (0.4363 - 0.4368 111.)
Valve	Valve overall length	STD Intake	98.29 - 98.79 mm (3.8697 - 3.8894 in.)
		Exhaust	98.84 - 99.34 mm (3.8913 - 3.9110 in.)
		Minimum Intake	98.19 mm (3.8657 in.)
		Exhaust	98.74 mm (3.8874 in.)
	Valve face angle		44.5 [°]
	Stem diameter	Intake	5.970 - 5.985 mm (0.2350 - 0.2356 in.)
		Exhaust	5.965 - 5.980 mm (0.2348 - 0.2354 in.)

SS0FH-11

147

r			
Valve (cont'd)	Stem oil clearance	STD Intake	0.025 - 0.060 mm (0.0010 - 0.0024 in.)
		Exhaust	0.030 - 0.065 mm (0.0012 - 0.0026 in.)
		Maximum Intake	0.08 mm (0.0031 in.)
		Exhaust	0.10 mm (0.0039 in.)
	Margin thickness	STD	0.8 - 1.2 mm (0.031 - 0.047 in.)
		Minimum	0.5 mm (0.020 in.)
Valve spring	Deviation	Maximum	2.0 mm (0.079 in.)
	Free length	Pink painted mark	43.71 mm (1.7209 in.)
		Yellow painted mark	44.10 mm (1.7362 in.)
	Installed tension at 34.5 m	nm (1.358 in.)	186.2 - 205.8 N (19.0 - 21.0 kgf, 41.9 - 46.3 lbf)
Valve lifter	Lifter diameter		30.966 - 30.976 mm (1.2191 - 1.2195 in.)
	Lifter bore diameter		31.000 - 31.016 mm (1.2205 - 1.2211 in.)
	Oil clearance	STD	0.024 - 0.050 mm (0.0009 - 0.0020 in.)
		Maximum	0.07 mm (0.0028 in.)
Camshaft	Thrust clearance	STD	0.080 - 0.190 mm (0.0031 - 0.0075 in.)
		Maximum	0.30 mm (0.0118 in.)
	Cam lobe height	STD Intake	44.310 - 44.360 mm (1.7445 - 1.7465 in.)
		Exhaust	44.250 - 44.350 mm (1.7421 - 1.7461 in.)
		Maximum Intake	44.16 mm (1.7386 in.)
		Exhaust	44.10 mm (1.7362 in.)
	Journal diameter		28.949 - 28.965 mm (1.1397 - 1.1404 in.)
	Journal oil clearance	STD	0.035 - 0.072 mm (0.0014 - 0.0028 in.)
		Maximum	0.10 mm (0.0039 in.)
	Circle runout	Maximum	0.08 mm (0.0031 in.)
Air intake chamber	Warpage	Maximum	0.15 mm (0.0059 in.)
Manifold	Warpage	Maximum Intake	0.15 mm (0.0059 in.)
		Exhaust	0.50 mm (0.0196 in.)
Cylinder block	Cylinder head surface wa	rpage Maximum	0.07 mm (0.0028 in.)
	Cylinder bore diameter	STD	86.000 - 86.013 mm (3.3858 - 3.3863 in.)
		Maximum	86.02 mm (3.3866 in.)
	Main bearing bolt diamete	r STD	9.96 - 9.97 mm (0.3921 - 0.3925 in.)
		Minimum	9.7 mm (0.382 in.)
Connecting rod	Thrust clearance	STD	0.250 - 0.402 mm (0.0098 - 0.0158 in.)
		Maximum	0.50 mm (0.0197 in.)
	Connecting bolt diameter	STD	8.1 - 8.3 mm (0.319 - 0.327 in.)
		Minimum	8.0 mm (0.315 in.)
	Connecting rod oil clearar	nce STD STD	0.023 - 0.041 mm (0.0009 - 0.0016 in.)
		U/S 0.25	0.028 - 0.066 mm (0.0011 - 0.0026 in.)
		Maximum STD	0.07 mm (0.0027 in.)
	Connecting red bearing of	U/S 0.25	0.08 mm (0.0031 in.)
	Connecting rod bearing co	enter wall thickness (Reference)	1.408 + 1.501 mm (0.0500 + 0.0501 in)
			1.501 - 1.501 mm (0.0501 - 0.0591 m.)
		2	1.504 - 1.507 mm (0.0597 - 0.0592 m.)
		5	1 507 - 1 510 mm (0.0593 - 0.0594 in)
		4 5	1 510 - 1 513 mm (0 0594 - 0 0596 in)
	Bushing inside diameter	5	22 005 - 22 014 mm (0.8663 - 0.8667 in)
	Piston pin diameter		21 997 - 22 006 mm (0.8660 - 0.8664 in)
	Piston pin oil clearance	STD	0.005 - 0.011 mm (0.0002 - 0.0004 in)
		Maximum	0.05 mm (0.0020 in.)
	Rod out-of alignment	Maximum per 100 mm (3.94 in)	0.05 mm (0.0020 in.)
	Rod twist	Maximum per 100 mm (3.94 in.)	0.15 mm (0.0059 in.)

Piston and Piston	Piston diameter		85.935 - 85.945 mm (3.3833 - 3.3837 in.)
ring	Piston oil clearance	STD	0.055 - 0.078 mm (0.0022 - 0.0031 in.)
		Maximum	0.10 mm (0.0039 in.)
	Piston ring groove clearance	No. 1	0.011 - 0.070 mm (0.0004 - 0.0028 in.)
		No. 2	0.030 - 0.070 mm (0.0012 - 0.0028 in.)
	Piston ring end gap	STD No. 1	0.300 - 0.470 mm (0.0118 - 0.0185 in.)
		No. 2	0.350 - 0.520 mm (0.0138 - 0.0205 in.)
		Oil	0.130 - 0.450 mm (0.0051 - 0.0177 in.)
	Maxi	mum No. 1	1.07 mm (0.0421 in.)
		No. 2	1.12 mm (0.0441 in.)
		Oil	1.05 mm (0.0413 in.)
Crankshaft	Thrust clearance	STD	0.020 - 0.220 mm (0.0008 - 0.0087 in.)
		Maximum	0.30 mm (0.0118 in.)
	Thrust washer thickness	STD	1.940 - 1.990 mm (0.0764 - 0.0783 in.)
	Main journal oil clearance	STD STD	0.026 - 0.040 mm (0.0010 - 0.0016 in.)
		U/S 0.25	0.025 - 0.061 mm (0.0010 - 0.0024 in.)
	Max	imum STD	0.06 mm (0.0024 in.)
		U/S 0.25	0.08 mm (0.0031 in.)
	Main journal diameter	STD	61.984 - 62.000 mm (2.4403 - 2.4409 in.)
		U/S 0.25	61.745 - 61.755 mm (2.4309 - 2.4313 in.)
	Main bearing center wall thickness (Reference)	Mark 1	1.994 - 1.997 mm (0.0785 - 0.0786 in.)
		2	1.997 - 2.000 mm (0.0786 - 0.0787 in.)
		3	2.000 - 2.003 mm (0.0787 - 0.0789 in.)
		4	2.003 - 2.006 mm (0.0789 - 0.0790 in.)
		5	2.006 - 2.009 mm (0.0790 - 0.0791 in.)
	Crank pin diameter	STD	51.982 - 52.000 mm (2.0465 - 2.0472 in.)
		U/S 0.25	51.745 - 51.755 mm (2.0372 - 2.0376 in.)
	Circle runout	Maximum	0.06 mm (0.0024 in.)
	Main journal taper and out-of-round	Maximum	0.02 mm (0.0008 in.)
	Crank pin taper and out-of-round	Maximum	0.02 mm (0.0008 in.)

TORQUE SPECIFICATION

SS0FI-11

Part tightened	N∙m	kgf⋅cm	ft·lbf
Timing belt plate x Oil pump	8.0	80	71 in. Ibf
Idler pulley x Oil pump	35	350	26
No. 1 timing belt cover x Oil pump	8.0	80	71 in. lbf
Camshaft timing pulley x Camshaft	81	810	60
Straight screw plug x Camshaft timing pulley	15	150	11
No. 1 oil pipe x No. 3 camshaft bearing cap	55	550	41
Cylinder head cover x Cylinder head	8.5	85	75 in. Ibf
High-tension cord x Cylinder head cover	8.0	80	71 in. lbf
Timing belt tensioner x Oil pump	27	270	20
Crankshaft pulley x Crankshaft	330	3,300	243
Drive belt tensioner x Cylinder head	21	210	15
No. 2 timing belt cover x Cylinder head	8.0	80	71 in.·lbf
No. 3 timing belt cover x Cylinder head	8.0	80	71 in.·lbf
PS pump front bracket x PS vane pump	58	590	43
PS pump front bracket x Cylinder block	52	530	38
Drive belt tensioner absorber x Drive belt tensioner arm	20	200	14
Drive belt tensioner absorber x Drive belt tensioner bracket	20	200	14
Drive belt tensioner Arm x Drive belt tensioner	21	210	15
Drive belt tensioner bracket x Oil pump	28	280	21
ECT sensor x Cylinder head	19.6	200	14
Engine hanger x Cylinder head	40	400	30
Water outlet x Cylinder head	28	280	21
Cylinder head x Cylinder head 1st	35	350	26
2nd	Turn 90°	Turn 90°	Turn 90°
3rd	Turn 90	Turn 90	Turn 90
Camshaft bearing cap x Cylinder head	20	200	14
No. 3 camsnart bearing cap x Cylinder nead Hexagon bolt	5.0	50	
No. 4 timing belt cover x Cylinder head	8.0	80	
Intake manifold x Cylinder head	28	280	21
Manifold stay x Intake manifold	40	400	30
Manifold stay x Cylinder block	40	400	30
Vacuum control valve set x Intake manifold	21	210	15
Exhaust manifold x Cylinder head	40	410	30
Front exhaust pipe x Exhaust manifold	43	438	32
PS vane pump x Cylinder block	58	590	43
PS vane pump x A/C compressor	58	590	43
PS pump rear stay x PS pump bracket	39.2	400	29
PS pump rear stay x Manifold stay	39.2	400	29
Drive plate x Torque converter clutch	48	490	35
Engine hanger x Cylinder head	40	400	30
Rear support member x Body	25.5	260	19
Drive plate x Crankshaft	83	850	61
Transmission x Cylinder block	72	730	53
Starter x Transmission	37	380	27

2004 LEXUS IS300 (RM1054U)

SERVICE SPECIFICATIONS - ENGINE MECHANICAL

No. 1 oil pan x Transmission	37	380	27
Torque converter clutch x Drive plate	48	490	35
Suspension member x Body	70	714	52
Engine rear mounting member x Transmission	13.5	135	10
Engine rear mounting member x Body	25.5	260	19
Lower arm x Steering knuckle	245	2,500	181
Shock absorber x Steering knuckle	64	650	47
Stabilizer bar x Body Bolt	18	180	13
Nut	49	500	30
Sliding yoke x Steering intermediate shaft	35	360	26
Transmission control rod x Shift lever	13	130	9
Transmission control rod x Transmission	13	130	9
A/C compressor x Cylinder block Stud bolt	26	265	19
Bolt and nut	52	530	38
Fuel inlet hose x Fuel pipe support	29	300	22
Front suspension member brace x Front suspension member	119	1,120	88
Front suspension member brace x Body	58	590	43
Main bearing cap x Cylinder block 1st	45	450	33
2nd	Turn 90°	Turn 90°	Turn 90°
Connecting rod cap x Connecting rod 1st	30	300	22
2nd	Turn 90°	Turn 90°	Turn 90°
Rear oil seal retainer x Cylinder block	6.0	60	53
Engine mounting bracket x Cylinder block	59	500	
		590	44
Fuel inlet pipe x Cylinder block	29	290	44 21
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block	29 55	290 250	44 21 41
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block	29 55 90	290 290 550 900	44 21 41 66
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump	29 55 90 21	290 290 550 900 210	44 21 41 66 15
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump No. 2 water bypass pipe x Cylinder block	29 55 90 21 21	590 290 550 900 210 210	44 21 41 66 15 15
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump No. 2 water bypass pipe x Cylinder block Generator x Water pump	29 55 90 21 21 40	590 290 550 900 210 210 400	44 21 41 66 15 15 30
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump No. 2 water bypass pipe x Cylinder block Generator x Water pump Generator x Cylinder block	29 55 90 21 21 21 40 40	590 290 550 900 210 210 400	44 21 41 66 15 15 30 30 30
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump No. 2 water bypass pipe x Cylinder block Generator x Water pump Generator x Cylinder block Front exhaust pipe x Exhaust manifold	29 55 90 21 21 40 40 40 43	590 290 550 900 210 210 400 438	44 21 41 66 15 15 30 30 30 32
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump No. 2 water bypass pipe x Cylinder block Generator x Water pump Generator x Cylinder block Front exhaust pipe x Exhaust manifold Front exhaust pipe x Center exhaust pipe	29 55 90 21 21 21 40 40 40 43 43	590 290 550 900 210 210 400 438 438	44 21 41 66 15 15 30 30 30 32 32 32
Fuel inlet pipe x Cylinder block No. 1 oil pipe x Cylinder block Oil filter bracket x Cylinder block No. 2 water bypass pipe x Water pump No. 2 water bypass pipe x Cylinder block Generator x Water pump Generator x Cylinder block Front exhaust pipe x Exhaust manifold Front exhaust pipe x Center exhaust pipe Center exhaust pipe x Tailpipe	29 55 90 21 21 40 40 43 43 43 43	590 290 550 900 210 210 400 400 438 438 438 438	44 21 41 66 15 15 30 30 30 32 32 32 32 32

EMISSION CONTROL TORQUE SPECIFICATION

Part tightened	N∙m	kgf⋅cm	ft∙lbf
Protector for charcoal canister x Body	5.5	56	49 in.∙lbf
Charcoal canister x Protector	5.0	51	44 in. Ibf
RH rear drive shaft x Differential	83	850	61
Heated oxygen sensor x Exhaust manifold	45	450	33
Exhaust manifold x Cylinder head	40	408	30
Front exhaust pipe (with rear TWC) x Exhaust manifold	44	440	32
Front exhaust pipe (with rear TWC) x Center exhaust pipe	44	440	32
Pipe support bracket x Transmission	44	440	32

SS0FJ-12

SFI SERVICE DATA

SS0FK-14

Fuel pump	Resistance	at 20°C (68°F)	0.2 - 3.0 Ω
Fuel pressure regulator	Fuel pressure		304 - 343 kPa (3.1 - 3.5 kgf/cm ² , 44 - 50 psi)
Injector	Resistance Injection volume Difference between each cylinder Fuel leakage	at 20°C (68°F)	13.4 - 14.2 Ω 60 - 73 cm ³ (3.7 - 4.5 cu in.) per 15 sec. 13 cm ³ (0.8 cu in.) or less 1 drop or less per 12 min.
MAF meter	Resistance (THA - E2)	at -20°C (-4°F) at 20°C (68°F) at 60°C (140°F)	13.6 - 18.4kΩ 2.21 - 2.69 kΩ 0.493 - 0.667 kΩ
Throttle body	Throttle body fully closed angle		3.5°
Throttle control motor	Motor (M+ - M-) Clutch (CL+ - CL-)	at 20°C (68°F) at 20°C (68°F)	0.3 - 100 Ω 4.2 - 5.2 Ω
Throttle position sensor	Resistance (VC - E2) Throttle valve opening percentage	at 20°C (68°F) STD	1.2 - 3.2 kΩ 14.8 ± 0.8 %
Accelerator pedal position sensor	Resistance (VC - E2) Accelerator pedal position voltage	at 20°C (68°F) STD	1.2 - 3.2 kΩ 0.3 - 0.9 V
Camshaft timing oil control valve	Resistance	at 20°C (68°F)	5.5 - 12 Ω
Fuel pump resister	Resistance	at 20°C (68°F)	0.30 - 0.35 Ω
VSV for EVAP	Resistance	at 20°C (68°F)	27 - 33 Ω
VSV for ACIS	Resistance	at 20°C (68°F)	38.5 - 44.5 Ω
VSV for CCV	Resistance	at 20°C (68°F)	24 - 30 Ω
VSV for pressure switching valve	Resistance	at 20°C (68°F) at 120°C (248°F)	37 - 44 Ω 51 - 62 Ω
ECT sensor	Resistance	at -20°C (-4°F) 0°C (32°F) 20°C (68°F) 40°C (104°F) 60°C (140°F) 80°C (176°F)	10 - 20 kΩ 4 - 7 kΩ 2 - 3 kΩ 0.9 - 1.3 kΩ 0.4 - 0.7 kΩ 0.2 - 0.4 kΩ
Vapor pressure sensor	Power sorce voltage		4.5 - 5.5 V
Heated oxygen sensor	Heater coil resistance	at 20°C (68°F) at 800°C (1,472°F)	11 - 16 Ω 23 - 32 Ω
Fuel cut rpm		Fuel return rpm	1,000 rpm

Part tightened	N∙m	kgf∙cm	ft∙lbf
Fuel line Union bolt	29	300	22
Flare nut for use with SST	30	310	22
for use without SST	38	387	28
Fuel tank vent tube set plate x Fuel tank	3.5	36	31 in.⋅lbf
Fuel inlet hose x Body	9.0	90	80 in.∙lbf
Delivery pipe x Intake manifold	21	210	15
Fuel pressure pulsation damper x Fuel pipe support	32.5	325	24
Fuel inlet pipe x Intake manifold	9.0	90	80 in.∙lbf
No. 2 vacuum pipe x Intake manifold	21	210	15
Fuel sender gauge x Fuel tank	1.5	15	13 in.∙lbf
Fuel tank band x Body	39	400	29
MAF meter x Air cleaner	10.7	109	8
Throttle body bracket x Throttle body	21	210	15
Throttle body bracket x Cylinder head	21	210	15
Throttle position sensor x Throttle body	1.7	17.5	15 in.∙lbf
Throttle control motor x Throttle body	3.7	37.5	33 in.∙lbf
Throttle control motor cover x Throttle body	1.7	17.5	15 in.∙lbf
Accelerator pedal position sensor x Throttle body	3.7	37.5	33 in.∙lbf
Camshaft timing oil control valve x No. 3 camshaft bearing cap	8.0	80	71 in.∙lbf
No. 3 timing belt cover x Cylinder head cover	8.0	80	71 in.∙lbf
Intake air connector x Air intake chamber	28	280	21
Air intake chamber x Intake manifold	28	280	21
Vacuum control valve set x Intake manifold	21	210	15
ECT sensor x Cylinder head	19.6	200	14
Knock sensor x Cylinder block	44	450	33
PS pump rear stay x Manifold stay	39.2	400	29
PS pump rear stay x PS pump bracket	39.2	400	29
Heated oxygen sensor x Exhaust manifold	45	450	33
Heated oxygen sensor x Front exhaust pipe	45	450	33

COOLING SERVICE DATA

i	L		
Thermostat	Valve opening temperature		80 - 84°C (176 - 183°F)
	Valve lift	at 95°C (203°F)	8.5 mm (0.335 in.) or more
Radiator cap	Relief valve opening pressure	STD	93 - 123 kPa (0.95 - 1.25 kgf/cm ² , 13.5 - 17.8 psi)
		Minimum	78 kPa (0.8 kgf/cm ² , 11.4 psi)
Electric cooling	Rotating amperage	at 20°C (68°F)	8.5 - 11.5 A
fan			

SS-13

2004 LEXUS IS300 (RM1054U)

SS0SE-04

Part tightened	N∙m	kgf-cm	ft·lbf
Engine drain plug x Cylinder block	30	300	22
Water pump x Cylinder block	21	210	15
Water pump x No. 2 water bypass pipe	21	210	15
Generator x Water pump	40	400	30
Generator x Cylinder block	40	400	30
Water bypass outlet x Cylinder head	9.0	90	80 in.∙lbf
Water pump pulley x Water pump	14	140	10
Drive belt tensioner absorber x Drive belt tensioner arm	20	200	14
Drive belt tensioner absorber x Drive belt tensioner bracket	20	200	14
Water inlet x Water pump	9.0	90	80 in.∙lbf
Oil cooler x Radiator lower tank	8.3	85	74 in.∙lbf
Oil cooler x Oil cooler pipe	14.7	150	11
Electric cooling fan x Radiator	5.0	50	44 in. Ibf
Upper radiator support x Body	13.5	135	10

LUBRICATION SERVICE DATA

Oil pressure	at idle sp	49 kPa (0.5 kgf/cm ² , 7.3 psi) or	r more
	at 3,000	324 kPa (3.3 kgf/cm ² , 47 psi) c	or more
Oil pump	Tip clearance	0.060 - 0.240 mm (0.0024 - 0.0	0094 in.)
	Maxin	0.30 mm (0.0118 in.)	
	Body clearance	0.100 - 0.175 mm (0.0039 - 0.4	0069 in.)
	Maxin	0.20 mm (0.0079 in.)	
	Side clearance S	0.030 - 0.090 mm (0.0012 - 0.4	0035 in.)
	Maxin	0.12 mm (0.0047 in.)	

SS0SF-03

SS0SG-03

Part tightened	N∙m	kgf⋅cm	ft·lbf
Union bolt x Cylinder block	90	900	66
Oil pressure switch x Union bolt	15	150	11
Oil drain plug x No. 2 oil pan	38	380	28
Oil pump body cover x Oil pump body	10	105	8
Plug x Oil pump body	49	500	36
Oil pump x Cylinder block	21	210	15
No. 1 oil pan x Cylinder block 12 mm head	21	210	15
14 mm head	40	400	30
Oil pan baffle plate x No. 1 oil pan	9.0	90	80 in.∙lbf
Oil strainer x No. 1 oil pan	9.0	90	80 in.∙lbf
No. 2 oil pan x No. 1 oil pan	9.0	90	80 in.∙lbf
Oil level sensor x No. 1 oil pan	5.4	55	48 in. lbf
Crankshaft position sensor x Oil pump	9.0	90	80 in. Ibf

IGNITION SERVICE DATA

SS0IM-03

SS-17

High-tension cord	Resistance	Maximum	25 kΩ per cord
Spark plug	Recommended spark plug Correct electrode gap for new plug Maximum electrode gap for used plug	DENSO made	SK16R-P11 1.1 mm (0.043 in.) 1.2 mm (0.047 in.)
Ignition coil	Primary coil resistance Secondary coil resistance	at cold at hot at cold at hot	0.33 - 0.52 Ω 0.42 - 0.61 Ω 8.5 - 14.7 kΩ 10.8 - 17.2 kΩ
Camshaft position sensor	Resistance	at cold at hot	835 - 1,400 Ω 1,060 - 1,645 Ω
Crankshaft position sensor	Resistance	at cold at hot	1,630 - 2,740 Ω 2,065 - 3,225 Ω

2004 LEXUS IS300 (RM1054U)

SS0IN-03

Part tightened	N∙m	kgf-cm	ft·lbf
Spark plug x Cylinder head	18	180	13
Throttle body x Intake air connector	21	210	15
Throttle body bracket x Cylinder head	21	210	15
Throttle body bracket x Throttle body	21	210	15
Throttle body gasket x Intake air connector	21	210	15
Ignition coils and high-tension cord set assembly x Cylinder head	8.0	80	71 in.·lbf
PS pump rear stay x Manifold stay	39.2	400	29
PS pump rear stay x PS pump bracket	39.2	400	29
Camshaft position sensor x Cylinder head	9.0	90	80 in. Ibf
Crankshaft position sensor x Oil pump	9.0	90	80 in.∙lbf

STARTING SERVICE DATA

Starter	Rated voltage and output power		12 V 1.4 kW
	No-load characteristics	Current	90 A or less at 11.5 V
		rpm	3,000 rpm or more
	Brush length	STD	15.5 mm (0.610 in.)
		Minimum	10.0 mm (0.394 in.)
	Spring installed load	STD	17.6 - 23.5 N (1.8 - 2.4 kgf, 3.9 - 5.3 lbf)
		Minimum	11.8 N (1.2 kgf, 2.6 lbf)
	Commutator		
	Diameter	STD	30.0 mm (1.181 in.)
		Minimum	29.0 mm (1.412 in.)
	Undercut depth	STD	0.6 mm (0.024 in.)
		Minimum	0.2 mm (0.008 in.)
	Circle runout	Maximum	0.05 mm (0.0020 in.)
	Magnetic switch		
	Contact plate for wear	Maximum	0.9 mm (0.035 in.)

SS0FR-11

Part tightened	N∙m	kgf∙cm	ft·lbf
Starter x Transmission	37	380	27
Lead wire x Terminal C of starter	5.9	60	52 in. Ibf
Field frame x Armature assembly	5.9	60	52 in. Ibf
Starter housing x Magnetic switch	5.9	60	52 in. Ibf
End cover x Field frame	1.5	15	13 in. Ibf
Terminal nut x Terminal 30 of starter	17	173	13
Terminal nut x Terminal C of starter	17	173	13
Magnetic switch end cover x Magnetic switch	2.5	26	22 in.∙lbf

CHARGING SERVICE DATA

Battery	Voltage (Maintenance-free battery)	at 20°C (68°F)	12.5 - 12.9 V
	Specific gravity (Except maintenance-free	battery)	
		at 20°C (68°F)	1.25 - 1.29
Alternator	Rated output		12 V 80 A
	Rotor coil resistance	at 20°C (68°C)	2.1 - 2.5 Ω
	Slip ring diameter	STD	14.2 - 14.4 mm (0.559 - 0.567 in.)
		Minimum	12.8 mm (0.504 in.)
	Brush exposed length	STD	9.5 -11.5 mm (0.374 -0.453 in.)
		Minimum	1.5 mm (0.059 in.)
Voltage regulator	Regulating voltage		13.2 - 14.8 V

SS0E6-10

TORQUE SPECIFICATION

Part tightened	N∙m	kgf⋅cm	ft·lbf
Drive belt tensioner absorber x Drive belt tensioner arm	20	200	14
Drive belt tensioner absorber x Drive belt tensioner bracket	20	200	14
Generator x Water pump	40	400	30
Generator x Cylinder block	40	400	30
Bearing retainer x Drive end frame	3.0	31	27 in.·lbf
Rectifier end frame x Drive end frame	4.5	46	40 in.⋅lbf
Rectifier end frame with wire clip x Rectifier end frame	5.4	55	48 in.⋅lbf
Generator pully x Rotor	110.5	1,125	81
Rectifier holder x Coil lesd on rectifier end frame	2.9	30	26 in.⋅lbf
Voltage regulator x Rectifier end frame	2.0	20	18 in. Ibf
Voltage regulator x Rectifier holder	2.0	20	18 in. Ibf
Brush holder x Rectifier holder	2.0	20	18 in. Ibf
Brush holder x Voltage regulator	2.0	20	18 in. Ibf
Rear end cover x Rectifier holder	4.4	45	39 in.∙lbf
Plate terminal x Rectifier holder Nut	4.4	45	39 in.∙lbf
Bolt	3.9	40	35 in.∙lbf
Terminal insulator x Rectifier holder	6.5	67	58 in. Ibf

SS0E7-14

CLUTCH SERVICE DATA

SS1JS-01

Pedal height from asphalt sheet		162 - 172 mm (6.38 - 6.77 in.)
Pedal free play		5.0 - 15.0 mm (0.197 - 0.591 in.)
Push rod play at pedal top		1.0 - 5.0 mm (0.039 - 0.197 in.)
Full pedal stroke		142.0 - 147.5 mm (5.591 - 5.807 in.) or more
Clutch release point from pedal full stroke end position		25 mm (0.98 in.) or more
Clutch start switch ON-OFF Stroke		8.0 ± 0.5 mm (0.315 ± 0.020 in.)
Slotted spring pin protrusion		1.5 - 3.5 mm (0.059 - 0.138 in.)
Disc rivet head depth	Minimum	0.3 mm (0.012 in.)
Disc runout	Maximum	0.8 mm (0.031 in.)
Flywheel runout	Maximum	0.1 mm (0.004 in.)
Diaphragm spring finger wear	Maximum depth	0.6 mm (0.024 in.)
Diaphragm spring finger wear	Maximum width	5.0 mm (0.197 in.)
Diaphragm spring tip non-alignment	Maximum	0.5 mm (0.020 in.)

SS1JT-01

Part tightened	N∙m	kgf⋅cm	ft·lbf
Pedal hight lock nut	15.7	160	12
Push rod lock nut	12	120	9
Clutch line union	15.2	155	11
Master cylinder installation nut	12	120	9
Release cylinder installation bolt	12	120	9
Bleeder plug	10.7	109	8
Clutch cover x Flywheel	19.1	195	14
Release fork suppor	39.2	400	29

MANUAL TRANSMISSION SERVICE DATA

SS1JU-01

		1
Output shaft 2nd gear journal diameter	Minimum	42.975 mm (1.6919 in.)
Output shaft 3rd gear journal diameter	Minimum	31.969 mm (1.2586 in.)
Output shaft flange thickness	Minimum	5.70 mm (0.2244 in.)
Output shaft runout	Maximum	0.03 mm (0.0012 in.)
1st gear inner race flange thickness	Minimum	4.78 mm (0.1881 in.)
1st gear inner race outer diameter	Minimum	42.975 mm (1.6919 in.)
Counter gear bearing journal diameter	Minimum	29.950 mm (1.1791 in.)
Counter 5th gear journal diameter	Minimum	26.975 mm (1.0620 in.)
1st, 2nd and 3rd gear thrust clearance	Standard	0.10 - 0.25 mm (0.0039 - 0.0098 in.)
	Maximum	0.25 mm (0.0098 in.)
Counter 5th gear thrust clearance	Standard	0.10 - 0.41 mm (0.0039 - 0.0161 in.)
	Maximum	0.41 mm (0.0161 in.)
1st, 2nd and counter 5th gear radial clearance	Standard	0.009 - 0.060 mm (0.0004 - 0.0024 in.)
	Maximum	0.060 mm (0.0024 in.)
3rd gear radial clearance	Standard	0.015 - 0.066 mm (0.0006 - 0.0026 in.)
	Maximum	0.066 mm (0.0026 in.)
Reverse idler gear radial clearance	Standard	0.041 - 0.074 mm (0.0016 - 0.0029 in.)
	Maximum	0.074 mm (0.0029 in.)
No. 1 and No. 2 shift fork to hub sleeve clearance	Maximum	0.5 mm (0.020 in.)
No. 3 shift fork to hub sleeve clearance	Maximum	0.84 mm (0.0331 in.)
Synchronizer ring to 1st, 3rd and 4th gear clearance	Minimum	0.70 mm (0.0276 in.)
Synchronizer ring to 2nd and 3rd gear clearance	Minimum	0.74 mm (0.0291 in.)
Input shaft snap ring thickness		
	Mark 1	2.05 - 2.10 mm (0.0807 - 0.0827 in.)
	Mark 2	2.10 - 2.15 mm (0.0827 - 0.0846 in.)
	Mark 3	2.15 - 2.20 mm (0.0846 - 0.0866 in.)
	Mark 4	2.20 - 2.25 mm (0.0866 - 0.0886 in.)
	Mark 5	2.25 - 2.30 mm (0.0886 - 0.0906 in.)
	Mark 11	2.30 - 2.35 mm (0.0906 - 0.0925 in.)
	Mark 12	2.35 - 2.40 mm (0.0925 - 0.0945 in.)
Output shaft snap ring thickness		
No.2 clutch hub	Mark C-1	1.75 - 1.80 mm (0.0689 - 0.0709 in.)
	Mark D	1.80 - 1.85 mm (0.0709 - 0.0728 in.)
	Mark 11	1.86 - 1.91 mm (0.0732 - 0.0752 in.)
	IVIAIR 12 Mark 13	1.92 - 1.97 mm (0.0736 - 0.0776 m)
	Mark 11 Mark 11	2.03 mm (0.0803 - 0.0823 in)
	Mark 15	2.10 - 2.15 mm (0.0827 - 0.0846 in.)
Output shaft anon ring thickness	indire re	
Rear bearing	Mark 8	231 - 236 mm (0.0909 - 0.0929 in)
	Mark 9	2.37 - 2.42 mm (0.0933 - 0.0953 in.)
	Mark 10	2.43 - 2.48 mm (0.0957 - 0.0976 in.)
	Mark 11	2.49 - 2.54 mm (0.0980 - 0.1000 in.)
	Mark 12	2.55 - 2.60 mm (0.1004 - 0.1024 in.)
	Mark 13	2.61 - 2.66 mm (0.1028 - 0.1047 in.)
	Mark 14	2.68 - 2.73 mm (0.1055 - 0.1075 in.)
	Mark 15	2.74 - 2.79 mm (0.1079 - 0.1098 in.)

Output shaft snap ring thickness		
Reverse gear	Mark 5	2.25 - 2.30 mm (0.0886 - 0.0906 in.)
	Mark 11	2.30 - 2.35 mm (0.0906 - 0.0925 in.)
	Mark 12	2.35 - 2.40 mm (0.0925 - 0.0945 in.)
	Mark 13	2.40 - 2.45 mm (0.0945 - 0.0965 in.)
	Mark 14	2.45 - 2.50 mm (0.0965 - 0.0984 in.)
	Mark 15	2.50 - 2.55 mm (0.0984 - 0.1004 in.)
	Mark 16	2.55 - 2.60 mm (0.1004 - 0.1024 in.)
	Mark 17	2.61 - 2.66 mm (0.1028 - 0.1047 in.)
	Mark 18	2.67 - 2.72 mm (0.1051 - 0.1071 in.)
	Mark 19	2.73 - 2.78 mm (0.1075 - 0.1094 in.)
	Mark 20	2.79 - 2.84 mm (0.1098 - 0.1118 in.)
	Mark 21	2.85 - 2.90 mm (0.1122 - 0.1142 in.)
	Mark 22	2.91 - 2.96 mm (0.1146 - 0.1165 in.)
	Mark 23	2.97 - 3.02 mm (0.1169 - 0.1189 in.)
Coutner gear snap ring thickness		
Front bearing	Mark A	2.05 - 2.10 mm (0.0807 - 0.0827 in.)
	Mark B	2.10 - 2.15 mm (0.0827 - 0.0846 in.)
	Mark C	2.15 - 2.20 mm (0.0846 - 0.0866 in)
	Mark D	2.20 - 2.25 mm (0.0866 - 0.0886 in)
	Mark E	2.25 - 2.30 mm (0.0886 - 0.0906 in.)
	Mark F	2.30 - 2.35 mm (0.0906 - 0.0925 in.)
Counter gear span ring thickness		
No 3 clutch bub	Mark 2	2.06 - 2.11 mm (0.0811 - 0.0831 in)
	Mark 2	2.00 - 2.11 mm (0.0811 - 0.0051 m.)
	Mark 4	2.12 - 2.17 mm (0.0055 - 0.0054 m.)
	Wark 5	2.16 - 2.23 mm (0.0636 - 0.0676 ml.)
	IVIAIN S	2.24 - 2.29 mm (0.0662 - 0.0902 m.)
Counter gear snap ring thickness		
Rear bearing	Mark 1	1.90 - 1.95 mm (0.0748 - 0.0768 in.)
	Mark 2	1.96 - 2.01 mm (0.0772 - 0.0791 in.)
	Mark 3	2.02 - 2.07 mm (0.0795 - 0.0815 in.)
	Mark 4	2.08 - 2.13 mm (0.0819 - 0.0839 in.)
	Mark 5	2.14 - 2.19 mm (0.0843 - 0.0862 in.)
	Mark 6	2.20 - 2.25 mm (0.0866 - 0.0886 in.)
	Mark 7	2.26 - 2.31 mm (0.0890 - 0.0909 in.)
Oil seal drive in depth		
Front bearing retainer (from retainer end)		$12.2 \pm 0.5 \text{ mm} (0.480 \pm 0.020 \text{ in.})$
Extension housing		$0 \pm 0.5 \text{ mm} (0 \pm 0.020 \text{ in.})$
Reverse restrict pin drive in depth		16 - 17 mm (0.63 - 0.67 in.)

TORQUE SPECIFICATION

Part tightened		N∙m	kgf-cm	ft∙lbf
Transmission x Engine 12	2 mm bolt	71.6	730	53
10	0 mm bolt	37.3	380	27
Engine rear mounting x Transmission		25.5	260	19
Rear engine mounting member	Nut	13.5	138	10
	Bolt	25	255	18
Transmission x Starter		37.3	380	28
Starter wire set nut		9.8	10	7
Clutch release cylinder set bolt		11.7	119	9
Propeller shaft x Differential		74	750	54
Propeller shaft center bearing		49	500	36
Exhaust manifold x Front exhaust pipe		62	630	46
Front exhaust pipe x Pipe support bracket		43	438	32
Center exhaust pipe x Tailpipe		43	438	32
Drain and filler plugs		38	387	28
Exhaust manifold x Engine		40	408	29
Engine cover No. 1 set nut		5.0	51	44 in.⋅lbf
Shift lever x Control shift lever arm		8.0	82	71 in.⋅lbf
Back-up light switch clamp set bolt		5.8	59	51 in.⋅lbf
Back-up light switch		41	410	30
Vehicle speed sensor drain gear set bolt		13	130	9
Clutch housing x Transmission case		38	387	28
Control shift lever retainer x Extension housing		18.5	189	14
Straight screw plug x Control shift lever retainer		24.5	250	18
Restrict pin		41	418	30
Inner lever x Shift and select lever		33	337	24
Extension housing x Intermediate plate		38	387	28
Front bearing retainer x Transmission case		25	255	18
Oil separator x Intermediate plate		18.5	189	14
Straight screw plug x Intermediate plate		25	255	18
No. 1 and No. 2 shift fork set bolt		20	203	15
Reverse idler gear shaft stopper set bolt		25	255	18
Straight screw plug x Reverse shift head		25	255	18
Rear bearing retainer x Intermediate plate		18.5	189	14
Straight screw plug x Extension housing		25	25.5	18

SS1JV-02

AUTOMATIC TRANSMISSION SERVICE DATA

Line pressure (Wheel locked)		
	Idling	
	D position	390 - 460 kPa (4.0 - 4.7 kgf⋅cm², 57 - 67 psi)
	R position	0
	Stall	
	D position	1,200 - 1,360 kPa (12.2 - 13.8 kgf⋅cm², 174 - 196 psi)
	R position	1,640 - 1,960 kPa (16.7 - 19.8 kgf⋅cm ² , 238 - 282 psi)
Engine stall revolution (D position)		2,700 ± 150 rpm
Time lag	$N \rightarrow D$ position	Less than 1.2 seconds
	$N \rightarrow R$ position	Less than 1.5 seconds
Engine idle speed (N position and A/C OFF)		700 ± 50 rpm
Drive plate runout	Max.	0.20 mm (0.0079 in.)
Torque converter clutch sleeve runout	Max.	0.30 mm (0.0118 in.)
Torque converter clutch installation (Correct distance)		More than 0.1 mm (0.004 in.)
Shift schedule (NORM and PWR mode)		
Differential gear ratio 3.909		
D, 4 position		
(Throttle valve fully opened)	$1 \rightarrow 2$	47 - 59 km/h (29 - 37 mph)
	$2 \rightarrow 3$	77 - 88 km/h (48 - 55 mph)
	$3 \rightarrow 4$	118 - 133 km/h (73 - 83 mph)
	$4 \rightarrow 5$	168 - 185 km/h (104 - 115 mph)
	$5 \rightarrow 4$	163 - 176 km/h (101 - 109 mph)
	$4 \rightarrow 3$	107 - 118 km/h (66 - 73 mph)
	$3 \rightarrow 2$	60 - 66 km/h (37 - 41 mph)
	$2 \rightarrow 1$	32 - 38 km/h (20 - 24 mph)
(Throttle valve fully closed)	$4 \rightarrow 5$	37 - 43 km/h (23 - 27 mph)
	$5 \rightarrow 4$	21 - 26 km/h (13 - 16 mph)
3 position		
(Throttle valve fully opened)	$1 \rightarrow 2$	47 - 59 km/h (29 - 37 mph)
	$2 \rightarrow 3$	77 - 87 km/h (48 - 54 mph)
	$4 \rightarrow 3$	123 - 134 km/h (76 - 83 mph)
	$3 \rightarrow 2$	60 - 66 km/h (37 - 41 mph)
	$2 \rightarrow 1$	32 - 38 km/h (20 - 24 mph)
2 position		
(Throttle valve fully opened)	$1 \rightarrow 2$	47 - 59 km/h (29 - 37 mph)
	$3 \rightarrow 2$	82 - 90 km/h (51 - 56 mph)
	$2 \rightarrow 1$	32 - 38 km/h (20 - 24 mph)
L position		
(Throttle valve fully opened)	$2 \rightarrow 1$	17 - 22 km/h (11 - 14 mph)

Shift schedule (SNOW mode)		
Differential gear ratio 3.916		
D, 4 position		
(Throttle valve fully opened)	$1 \rightarrow 2$	35 - 49 km/h (22 - 30 mph)
	$2 \rightarrow 3$	55 - 73 km/h (34 - 45 mph)
	$3 \rightarrow 4$	84 - 109 km/h (52 - 68 mph)
	$4 \rightarrow 5$	121 - 151 km/h (75 - 94 mph)
	$5 \rightarrow 4$	64 - 88 km/h (40 - 55 mph)
	$4 \rightarrow 3$	38 - 54 km/h (24 - 34 mph)
	$3 \rightarrow 2$	17 - 31 km/h (11- 19 mph)
(Throttle valve fully closed)	$4 \rightarrow 5$	37 - 43 km/h (23 - 27 mph)
	$5 \rightarrow 4$	21 - 26 km/h (13 - 16 mph)
3 position		
(Throttle valve fully opened)	$1 \rightarrow 2$	35 - 49 km/h (22 - 30 mph)
	$2 \rightarrow 3$	55 - 73 km/h (34 - 45 mph)
	$4 \rightarrow 3$	123 - 134 km/h (76 - 83 mph)
	$3 \rightarrow 2$	17 - 31 km/h (11 - 19 mph)
2 position		
(Throttle valve fully opened)	$1 \rightarrow 2$	47 - 59 km/h (29 - 37 mph)
	$3 \rightarrow 2$	82 - 90 km/h (51 - 56 mph)
L position		
(Throttle valve fully opened)	$2 \rightarrow 1$	17 - 22 km/h (11 - 14 mph)
Lock-up point	(Throttle valve opening 5 %)	
5th gear (D position)	Lock-up ON	53 - 59 km/h (33 - 37 mph)
	Lock-up OFF	52 - 58 km/h (32 - 36 mph)
4th gear (4 position)	Lock-up ON	53 - 59 km/h (33 - 37 mph)
	Lock-up OFF	52 - 58 km/h (32 - 36 mph)
Flex lock-up point		
(Throttle valve opening 3 %)		
D position (When accelerating)		
5th gear	Lock-up ON	37 - 43 km/h (23 - 27 mph)
	Lock-up OFF	36 - 41 km/h (22 - 25 mph)
4th gear	Lock-up ON	28 - 33 km/h (17 - 32 mph)
	Lock-up OFF	27 - 32 km/h (18 - 20 mph)

TORQUE SPECIFICATION

SS139-04

Part tightened	N∙m	kgf⋅cm	ft∙lbf
Extension housing x Transmission case	34	345	25
Transmission mounting bracket x Extension housing	12	120	9
Engine rear support member x Frame	25	260	19
Engine rear support member x Transmission mounting bracket	12	120	9
Vehicle speed sensor set bolt	5.4	55	48 in. Ibf
O/D direct clutch speed sensor set bolt	5.4	55	48 in. Ibf
AFT temperature sensor connector set bolt	5.4	55	48 in. Ibf
Drain plug	20	205	15
Shift solenoid valve SLU and SLT set bolt	6.4	65	56 in. Ibf
Shift solenoid valve SLN and No. 4 set bolt	10	100	7
Shift solenoid valve clamp set bolt	6.4	65	56 in. Ibf
Shift solenoid valve No. 1 and No. 3	6.4	65	56
Shift solenoid valve No. 2	10	100	7
Shift control rod set nut	13	130	9
Valve body x Transmission case	10	100	7
Oil pan x Transmission case	7.4	75	65 in. Ibf
Oil strainer x Valve body	10	100	7
Parking lock pawl bracket x Transmission case	7.4	75	65 in.∙lbf
Control shaft lever set nut	13	130	9
Shift lever guide housing assembly x Shift lever plate	4.9	50	43 in. Ibf
Floor shift lever assembly set bolt	8.3	85	73 in.∙lbf
Oil cooler pipe clamp bolt	5.4	55	48 in. Ibf
Oil cooler pipe union nut	44	450	33
Transmission x Engine 14 mm head	37	380	27
17 mm head	72	730	53
Starter x Transmission	37	380	27
Exhaust pipe assembly x Exhaust manifold	62	632	46
Exhaust manifold with TWC x Engine	39	400	29
Pipe support bracket x Transmission	43	438	32
Torque converter clutch x Drive plate	48	490	35
Propeller shaft x Differential	74	750	54
Propeller shaft x Body	49	500	36
Drive plate x Crankshaft	83	850	61

PROPELLER SHAFT SERVICE DATA

Shaft runout Max.	0.8 mm (0.031 in.)
Joint angle (No. 2 joint)	- 1° 21' ± 30'
Joint angle (No. 3 joint)	2° 18' ± 30'
Center support bearing adjusting washer thickness	2.0 mm (0.079 in.)
	4.5 mm (0.177 in.)
	6.5 mm (0.256 in.)
	9.0 mm (0.354 in.)
	11.0 mm (0.433 in.)
	13.5 mm (0.531 in.)

SS133-03

Part tightened		N∙m	kgf₊cm	ft·lbf
Propeller shaft x Differential		74	750	54
Propeller shaft x Intermediate shaft		74	750	54
Intermediate shaft x Center support bearing x Universal joint flange	1st	181	1,850	134
	2nd		Loosen nut	
	3rd	69	700	51
Center support bearing x Body		49	500	36
Exhaust pipe assembly x Exhaust manifold		62	632	46
Heated oxygen sensor x Exhaust pipe assembly		44	450	33
Pipe support bracket x Transmission		43	438	32

SUSPENSION AND AXLE SERVICE DATA

	Tire size: 215/45ZR17 or P205/	55R16 89V	
Cold tire inflation pressure		Front*1	230 kPa (2.3 kgf/cm ² , 33 psi)
		Rear* ¹	230 kPa (2.3 kgf/cm ² , 33 psi)
(SEDAN)		Front* ²	300 kPa (3.0 kgf/cm ² , 44 psi)
		Rear* ²	300 kPa (3.0 kgf/cm ² , 44 psi)
	Tire size: 215/45ZR17		
		Front*1	230 kPa (2.3 kgf/cm ² , 33 psi)
		Front* ²	300 kPa (3.0 kgf/cm ² , 44 psi)
	Tire size: 225/45ZR17		
Cold tire inflation		Rear* ¹	240 kPa (2.4 kgf/cm ² , 35 psi)
pressure		Rear* ²	310 kPa (3.1 kgf/cm ² , 45 psi)
(WAGON)	Tire size: P205/55R16 89V		
		Front* ¹	230 kPa (2.3 kgf/cm ² , 33 psi)
		Rear* ¹	230 kPa (2.3 kgf/cm ² , 33 psi)
		Front* ²	300 kPa (3.0 kgf/cm ² , 44 psi)
		Rear* ²	320 kPa (3.2 kgf/cm ² , 46 psi)
	Vehicle height	Front [:] B ^{*4} - A ^{*3}	66 mm (2.60 in.)
		Rear: C*5 - D*6	66 mm (2.60 in.)
	Camber		$-0^{\circ}21' + 30' (-0.35^{\circ} + 0.5^{\circ})$
	Camber	Right-left error	$30' (0.5^{\circ})$ or less
	Castor	right lot offor	$c^{2}(0,0) + c^{2}(0,0)$
	Caster	Dight loft orror	5 46 \pm 30 (5.77 \pm 0.5)
Front wheel		Right-ieit enoi	
alignment	Steering axis inclination		$9^{\circ}16' \pm 30' (9.27^{\circ} \pm 0.5^{\circ})$
(SEDAN, Canada)		Right-left error	30' (0.5') or less
	Toe-in (total)		$0^{\circ}06' \pm 12' (0.1^{\circ} \pm 0.2^{\circ}, 1 \pm 2 \text{ mm}, 0.04 \pm 0.08 \text{ in.})$
		Rack end length difference	1.5 mm (0.059 in.) or less
	Wheel angle	Inside wheel	41°02' (39°02' – 42°02')
			41.03° (39.03° – 42.03°)
		Outside wheel: Reference	33°30′
			33.5°
	Vehicle height	Front [:] B* ⁴ - A* ³	72 mm (2.83 in.)
		Rear: C*5 - D*6	85 mm (3.35 in.)
	Camber		$-0^{\circ}30' \pm 30' (-0.5^{\circ} \pm 0.5^{\circ})$
		Right-left error	30' (0.5°) or less
	Caster		6° (0.7' + 30' (6.12° + 0.5°)
	Oddici	Right-left error	$30' (0.5^{\circ})$ or less
alignment	Oto onin a puis in aliantian	right lot offor	
(SEDAN Except	Steering axis inclination	Dight laft arrag	$9 25 \pm 30 (9.42 \pm 0.5)$
Canada)		Right-left effor	
Ganadaj	Toe-in (total)		$0^{\circ}06' \pm 12' (0.1^{\circ} \pm 0.2^{\circ}, 1 \pm 2 \text{ mm}, 0.04 \pm 0.08 \text{ in.})$
		Rack end length difference	1.5 mm (0.059 in.) or less
	Wheel angle	Inside wheel	41°01' (39°01' – 42°01')
			41.02° (39.02° – 42.02°)
		Outside wheel: Reference	33°23'
			33.38°

SS0FD-11

SERVICE SPECIFICATIONS - SUSPENSION AND AXLE

	Vehicle height	Front [:] B ^{*4} - A ^{*3} Rear: C ^{*5} - D ^{*6}	56 mm (2.20 in.) 58 mm (2.28 in.)
	Camber		$-0^{\circ}05' \pm 30' (-0.08^{\circ} \pm 0.5^{\circ})$
		Right-left error	30' (0.5°) or less
	Caster		5°31' ± 30' (5.52° ± 0.5°)
Front wheel		Right-left error	30' (0.5°) or less
alignment	Steering axis inclination		$8^{\circ}59' \pm 30' (8.98^{\circ} \pm 0.5^{\circ})$
(WAGON, Canada)		Right-left error	30' (0.5°) or less
Canaday	Toe-in (total)	Dook and longth difference	$0^{\circ}06' \pm 12' (0.1^{\circ} \pm 0.2^{\circ}, 1 \pm 2 \text{ mm}, 0.04 \pm 0.08 \text{ in.})$
	vvneei angle	Inside wheel	4103(3903 - 4203) $41.05^{\circ}(39.05^{\circ} - 42.05^{\circ})$
		Outside wheel: Reference	33°40'
			33.6°
	Vehicle height	Front [:] B*4 - A*3	66 mm (2.60 in.)
		Rear: C* ⁵ - D* ⁶	66 mm (2.60 in.)
	Camber		$-0^{\circ}21' \pm 30' (-0.35^{\circ} \pm 0.5^{\circ})$
		Right-left error	30' (0.5°) or less
	Caster	Pight loft orror	$5^{\circ}46' \pm 30' (5.77^{\circ} \pm 0.5^{\circ})$
Front wheel	Staaring ovia inclination	Right-left erfor	$0^{\circ}(0.5) (0.53) (0.53)$
(WAGON, Except	Steering axis inclination	Right-left error	$9 16 \pm 30 (9.27 \pm 0.5)$ 30' (0.5°) or less
Canada)	Toe-in (total)	5	$0^{\circ}06' \pm 12' (0.1^{\circ} \pm 0.2^{\circ}, 1 \pm 2 \text{ mm}, 0.04 \pm 0.08 \text{ in}.)$
		Rack end length difference	1.5 mm (0.059 in.) or less
	Wheel angle	Inside wheel	41°02' (39°02' – 42°02')
			41.03° (39.03° – 42.03°)
		Outside wheel: Reference	33°30' 22 5°
	Combor		33.5
Rear wheel	Camper	Right-left error	$-0.23 \pm 30 (-0.36 \pm 0.5)$ 30' (0.5°) or less
alignment	Toe-in (total)	3 • • • •	$0^{\circ}12' + 12' (0.2^{\circ} + 0.2^{\circ}.2 + 2 \text{ mm}.0.08 + 0.08 \text{ in}.)$
(SEDAN, Canada)		Right and left length difference	4.0 mm (0.157 in.) or less
Rear wheel	Camber		-0°55' ± 30' (-0.92° ± 0.5°)
alignment		Right-left error	30' (0.5°) or less
(SEDAN, Except	Toe-in (total)		$0^{\circ}12' \pm 12' (0.2^{\circ} \pm 0.2^{\circ}, 2 \pm 2 \text{ mm}, 0.08 \pm 0.08 \text{ in.})$
Canada)		Right and left length difference	4.0 mm (0.157 in.) or less
Rear wheel	Camber		$-0^{\circ}04' \pm 30' (-0.07^{\circ} \pm 0.5^{\circ})$
alignment		Right-left error	30' (0.5°) or less
(WAGON,	Toe-in (total)	Pight and left length difference	$0^{\circ}12' \pm 12' (0.2^{\circ} \pm 0.2^{\circ}, 2 \pm 2 \text{ mm}, 0.08 \pm 0.08 \text{ in.})$
Oanada)	Combon		4.0 mm $(0.137 \text{ m}.)$ of less
Rear wheel	Camper	Right-left error	$-0 \ 23 \ \pm 30 \ (-0.38 \ \pm 0.5)$ 30' (0.5°) or less
alignment (WAGON. Except	Toe-in (total)		$0^{\circ}12' + 12'(0.2^{\circ} + 0.2^{\circ}.2 + 2 \text{ mm} 0.08 + 0.08 \text{ in})$
Canada)		Right and left length difference	4.0 mm (0.157 in.) or less

*1: For driving under 160 km/h (100 mph)

- *2: For driving at 160 km/h (100 mph) or over
- *³: Ground clearance of the front No .1 lower suspension arm mounting bolt center.
- *4: Ground clearance of the front wheel center.
- *5: Ground clearance of the rear wheel center.

*6: Ground clearance of the No. 2 lower suspension arm mounting bolt (Suspension member side) tail center.

_	Wheel bearing backlash Maximum	0.05 mm (0.0020 in.)	
Front axle	Axle hub deviation Maximum	0.05 mm (0.0020 in.)	
	Upper ball joint turning torque	1.0 - 3.4 N·m (10 - 35 kgf·cm, 9 - 30 in.·lbf)	
	Lower ball joint excessive play Maximum	0.9 mm (0.035 in.)	
Front suspension	Lower ball joint turning torque	0.5 - 3.0 N·m (5 - 30 kgf·cm, 0.4 - 26 in. lbf)	
	Stabilizer bar link ball joint turning torque	0.05 - 1.9 N·m (0.5 - 20 kgf·cm, 0.4 - 16 in.·lbf)	
	Wheel bearing backlash Maximum	0.05 mm (0.0020 in.)	
Rear axle	Axle hub deviation Maximum	0.07 mm (0.0028 in.)	
Rear drive shaft	Drive shaft standard length	RH: 585.4 ± 5.0 mm (23.047 ± 0.197 in.) LH: 539.8 ± 5.0 mm (21.252 ± 0.197 in.)	
	Upper ball joint turning torque	1.0 - 2.9 N·m (10 - 30 kgf·cm, 9 - 26 in.·lbf)	
Rear suspension	Toe control link ball joint turning torque	1.0 - 2.5 N·m (10 - 25 kgf·cm, 9 - 22 in.·lbf)	
	Stabilizer bar link ball joint turning torque	0.05 - 1.0 N·m (0.5 - 10 kgf·cm, 0.4 - 9.0 in.·lbf)	
	Companion flange vertical runout Maximum	0.09 mm (0.0035 in.)	
	Companion flange lateral runout Maximum	0.09 mm (0.0035 in.)	
	Ring gear runout Maximum	0.07 mm (0.0028 in.)	
	Ring gear backlash Maximum	0.13 - 0.18 mm (0.0051 - 0.0071 in.)	
	Drive pinion bearing (at starting) New bearing Reused bearing	0.98 - 1.57 N·m (10 - 16 kgf·cm, 8.7 - 13.9 in. lbf) 0.49 - 0.78 N·m (5 - 8 kgf·cm, 4.3 - 6.9 in. lbf)	
	Total preload (at starting)	Drive pinion preload plus	
Rear differential		0.39 - 0.59 N·m (4 - 6 kgf·cm, 3.5 - 5.2 in.·lbf)	
	Side gear backlash (2 pinion differential)	0.05 - 0.20 mm (0.0020 - 0.0079 in.)	
	Differential case runout Maximum	0.07 mm (0.0028 in.)	
	Side gear shaft oil seal drive in depth	0 ± 0.50 mm (0 ± 0.0197 in.)	
	Front oil seal drive in depth	2.00 ± 0.45 mm (0.0787 ± 0.0177 in.)	
	Right and left side gear shafts standard distance	279.7 mm (11.012 in.) or less	
		1.6 mm (0.062 in.)	
	Pinion gear backlash adjusting thrust washer	1.7 mm (0.067 in.)	
		1.8 mm (0.071 in.)	
		1.70 mm (0.0669 in.)	
		1.75 mm (0.0693 in.)	
		1.79 mm (0.0704 in.)	
		1.82 mm (0.0717 in.)	
		1.85 mm (0.0729 in.)	
		1.88 mm (0.0740 in.)	
		1.91 mm (0.0752 in.)	
		1.94 mm (0.0764 in.)	
		1.97 mm (0.0776 in.)	
Rear differential	Drive pinion bearing adjusting washer thickness	2.00 mm (0.0787 in.)	
		2.03 mm (0.0799 in.)	
		2.06 mm (0.0811 in.)	
		2.03 mm (0.0022 m.) 2.12 mm (0.0835 in)	
		2.15 mm (0.0847 in.)	
		2.18 mm (0.0858 in.)	
		2.21 mm (0.0870 in.)	
		2.24 mm (0.0882 in.)	
		2.27 mm (0.0894 in.)	
		2.30 mm (0.0906 in.)	
		2.33 mm (0.0918 in.)	

		2.58 mm (0.1016 in.)
	Side bearing adjusting washer thickness	2.60 mm (0.1024 in.)
Rear differential		2.62 mm (0.1031 in.)
		2.64 mm (0.1039 in.)
		2.66 mm (0.1047 in.)
		2.68 mm (0.1055 in.)
		2.70 mm (0.1063 in.)
		2.72 mm (0.1071 in.)
		2.74 mm (0.1079 in.)
		2.76 mm (0.1087 in.)
		2.78 mm (0.1094 in.)
		2.80 mm (0.1102 in.)
		2.82 mm (0.1110 in.)
		2.84 mm (0.1118 in.)
		2.86 mm (0.1126 in.)
		2.88 mm (0.1134 in.)
		2.90 mm (0.1142 in.)
		2.92 mm (0.1150 in.)
		2.94 mm (0.1157 in.)
		2.96 mm (0.1165 in.)
		2.98 mm (0.1173 in.)
		3.00 mm (0.1181 in.)
		3.02 mm (0.1189 in.)
		3.04 mm (0.1197 in.)
		3.06 mm (0.1205 in.)
		3.08 mm (0.1213 in.)
		3.10 mm (0.1220 in.)
		3.12 mm (0.1228 in.)
		3.14 mm (0.1236 in.)
		3.16 mm (0.1244 in.)
		3.18 mm (0.1252 in.)
		3.20 mm (0.1260 in.)
		3.22 mm (0.1268 in.)
		3.24 mm (0.1276 in.)
		3.26 mm (0.1283 in.)
		3.28 mm (0.1291 in.)
		3.30 mm (0.1299 in.)
		3.32 mm (0.1307 in.)
		3.34 mm (0.1315 in.)
		3.36 mm (0.1323 in.)
		3.38 mm (0.1331 in.)
		3.40 mm (0.1339 in.)
		3.42 mm (0.1346 in.)
		3.44 mm (0.1354 in.)
		3.46 mm (0.1362 in.)
		3.48 mm (0.1370 in.)
TORQUE SPECIFICATION

Part tightened	N∙m	kgf⋅cm	ft∙lbf
FRONT AXLE			
Hub nut	103	1,050	76
Brake caliper x Steering knuckle	118	1,200	87
ABS speed sensor x Steering knuckle	8.0	82	71 in. Ibf
Steering knuckle x Upper suspension arm	65	660	50
Steering knuckle x Lower ball joint	113	1,150	83
Brake dust cover x Steering knuckle	8.3	85	74 in.·lbf
Tie rod end lock nut	56	570	41
Axle hub lock nut	147	1,500	108
FRONT SUSPENSION			
Height control sensor link x Lower arm bracket	5.4	55	48 in. Ibf
ABS speed sensor wire harness x Shock absorber	5.0	51	44 in. Ibf
Stabilizer bar x Stabilizer bar link	74	755	55
Shock absorber x Shock absorber bracket	64	650	47
Piston rod x Suspension support	34	350	25
Suspension support x Body	35	360	26
Upper suspension arm x Body	59	600	44
No. 1 lower suspension arm x Front suspension member	184	1,880	136
Steering gear housing bracket x Front suspension member	74	755	55
Front suspension member brace x No. 2 lower suspension arm x Body	119	1,210	88
Front suspension member brace x Body	58	590	43
Front suspension member brace x Front suspension member	58	590	43
Stabilizer bar link x Shock absorber bracket	95	970	70
No. 1 lower suspension arm x No. 2 lower suspension arm	245	2,500	180
No. 1 lower suspension arm x Lower ball joint	123	1,250	91
Shock absorber bracket x No. 1 lower suspension arm	25	250	18
Tie rod end x Lower ball joint	54	550	40
Stabilizer bar bracket x Body	23	235	17
REAR AXLE			
Hub nut	103	1,050	76
Brake caliper x Axle carrier	104	1,065	77
Axle carrier x Upper suspension arm	108	1,100	80
Backing plate x Axle carrier	59	600	43
No.2 lower suspension arm x Axle carrier	110	1,120	81
No.1 lower suspension arm x Axle carrier	75	765	55
Toe control link x Axle carrier	49	500	36
ABS speed sensor x Axle carrier	8.0	82	71 in.·lbf
Parking brake cable x Backing plate	7.8	80	69 in.∙lbf
REAR DRIVE SHAFT			
Drive shaft x Axle hub	289	2,950	213
Drive shaft x Differential side gear shaft	68	695	50
REAR DIFFERENTIAL			
Differential drain plug	49	500	36

2004 LEXUS IS300 (RM1054U)

Date :

SS0FE-12

SERVICE SPECIFICATIONS - SUSPENSION AND AXLE

Differential filler plug	49	500	36
Differential mounting bolt	95	970	71
Rear	142	1,450	105
Ring gear set bolt	97	985	71
Companion flange lock nut		See page SA-88	
Differential carrier cover set bolt	47	475	34
Breather plug	21	210	15
Rear suspension member brace set bolt	50	510	37
Center exhaust pipe x Tailpipe	43	440	32
Front exhaust pipe x Exhaust pipe assembly	62	632	46
Heated oxygen sensor	44	450	33
Propeller shaft center support bearing set bolt	49	500	36
Propeller shaft assembly x Rear differential	74	750	54
Differential carrier x Bearing cap	85	870	63
Oil deflector x Differential carrier cover	8.0	82	71 in.⋅lbf
Rear suspension member x Body	127	1,300	94
Rear suspension member stopper x Body	19	195	14
Rear suspension member lower brace x Body	19	195	14
Parking brake cable x Body	7.8	80	69 in. Ibf
REAR SUSPENSION			
Height control sensor link x Lower arm bracket	5.4	55	48 in.∙lbf
Rear seat belt assembly outer x Body	42	430	31
Rear seatback assembly x Body	18	185	13
Suspension support x Body Upper side	64	650	47
Lower side	18	185	13
Piston rod x Suspension support	18	185	13
Upper suspension arm x Body Front side	88	900	65
Rear side	74	755	55
No. 1 lower suspension arm x Body	75	765	55
No. 2 lower suspension arm x Stabilizer bar link	30	305	22
No. 2 lower suspension arm x Shock absorber	110	1,120	81
No. 2 lower suspension arm x Rear suspension member	110	1,120	81
ABS speed sensor wire harness x Toe control link	5.0	51	44 in.⋅lbf
Toe control link x Rear suspension member	49	500	36
Stabilizer bar x Stabilizer bar link	65	663	48
Stabilizer bar bracket x Suspension member	18	185	13

BRAKE SERVICE DATA

SS062-22

SS-39

Brake pedal height (from asphalt sheet)		154.0 - 164.0 mm (6.063 - 6.457 in.)
Brake pedal freeplay		1.0 - 6.0 mm (0.04 - 0.24 in.)
Stop light switch crearance		1.5 - 2.5 mm (0.059 - 0.098 in.)
Brake pedal reserve distance at 490 N (50 kgf, 110.2 lbf)		More than 99 mm (3.90 in.)
Brake booster push rod to piston clearance (w/ SST)		0 mm (0 in.)
Front brake pad thickness	STD	11.0 mm (0.433 in.)
Front brake pad thickness	Minimum	1.0 mm (0.039 in.)
Front brake disc thickness	STD	32.0 mm (1.260 in.)
Front brake disc thickness	Minimum	30.0 mm (1.181 in.)
Front brake disc runout	Maximum	0.05 mm (0.0020 in.)
Rear brake pad thickness	STD	10.5 mm (0.413 in.)
Rear brake pad thickness	Minimum	1.0 mm (0.039 in.)
Rear brake disc thickness	STD	12.0 mm (0.472 in.)
Rear brake disc thickness	Minimum	10.5 mm (0.413 in.)
Rear brake disc runout	Maximum	0.05 mm (0.0020 in.)
Rear brake disc inside diameter	STD	190 mm (7.48 in.)
Rear brake disc inside diameter	Maximum	191 mm (7.52 in.)
Parking brake shoe lining thickness for rear disc brake	STD	2.5 mm (0.098 in.)
Parking brake shoe lining thickness for rear disc brake	Minimum	1.0 mm (0.039 in.)
Parking brake pedal lever at 196 N (20 kgf, 44.1 lbf)		5 - 8 clicks
Parking brake clearance between rear shoe and lever		Less than 0.35 mm (0.0138 in.)
		0.3 mm (0.012 in.)
Parking brake adjusting shim thickness for rear disc brake		0.6 mm (0.024 in.)
		0.9 mm (0.035 in.)

TORQUE SPECIFICATION

Part tightened	N∙m	kgf⋅cm	ft·lbf
Master cylinder x Brake booster	13	130	9
Master cylinder x Piston stopper bolt	10	102	7
Brake line union nut	15	155	11
Brake booster clevis lock nut	25	260	19
Brake booster x Pedal bracket	13	130	9
Bleeder plug (Brake caliper) 11	110	8
Bleeder plug (ABS & TRAC / VSC actuator) 8.3	85	74 in.∙lbf
Brake pedal x pedal bracket	37	377	27
Reservoir set screw	1.8	18	16 in.·lbf
Front brake caliper installation bolt	34	350	25
Front disc brake caliper x Flexible hose	30	310	22
Front disc brake torque plate x Steering knuckle	118	1,200	87
Rear disc brake caliper x Flexible hose	30	310	22
Rear disc brake caliper x Rear axle carrier	104	1,065	77
ABS & TRC Actuator x Actuator Bracket	5.4	55	48 in.∙lbf
ABS & TRC Actuator Assembly x Body	19	195	14
Front speed sensor installation bolt	8.0	82	71 in.·lbf
Front speed sensor harness clamp bolt	5.0	51	44 in.·lbf
Rear speed sensor installation bolt	8.0	82	71 in.·lbf
Rear speed sensor harness x Body	5.0	51	44 in. Ibf
Rear speed sensor harness x Toe control link	5.0	51	44 in. Ibf

SS063-24

STEERING SERVICE DATA

SS0MY-18

POWER STEERING FLUID		
Fluid level rise	Maximum	5 mm (0.20 in.)
Fluid pressure at idle speed with valve closed	Minimum	6,900 kPa (70 kgf/cm ² , 996 psi)
STEERING WHEEL		
Steering wheel freeplay	Maximum	30 mm (1.18 in.)
Steering effort at idle speed		4.2 - 5.4 N·m (43 - 55 kgf·cm, 37 - 48 in.lbf)
POWER STEERING VANE PUMP		
Vane pump rotating torque		0.25 N·m (2.5 kgf·cm, 2.2 in.·lbf) or less
Vane pump shaft and front housing bushing oil clearance	STD	0.03 - 0.05 mm (0.0012 - 0.0020 in.)
	Maximum	0.07 mm (0.0028 in.)
Vane plate height	Minimum	8.6 mm (0.339 in.)
Vane plate thickness	Minimum	1.40 mm (0.0551 in.)
Vane plate length	Minimum	14.99 mm (0.5902 in.)
Vane plate and vane pump rotor groove clearance	Maximum	0.033 mm (0.0013 in.)
Vane plate length Pump rotor and	d cam ring mark	
	None	14.999 - 15.001 mm (0.59051 - 0.59059 in.)
	1	14.997 - 14.999 mm (0.59043 - 0.59051 in.)
	2	14.995 - 14.997 mm (0.59035 - 0.59043 in.)
	3	14.993 - 14.995 mm (0.59027 - 0.59035 in.)
	4	14.991 - 14.993 mm (0.59020 - 0.59027 in.)
Spring free length	Minimum	33.2 mm (1.307 in.)
POWER STEERING GEAR		
Steering rack runout	Maximum	0.15 mm (0.0059 in.)
Total preload	Turning	1.2 - 1.7 N·m (12.2 - 17.3 kgf·cm, 10.6 - 15.0 in.·lbf)

TORQUE SPECIFICATION

Part tightened	N∙m	kgf∙cm	ft∙lbf
TILT STEERING COLUMN			
Tilt steering shaft	20	210	15
Turn signal bracket set bolt	2.9	30	26 in.·lbf
Column protector set bolt	6.1	60	52 in.∙lbf
Column tube support x Column tube	15	150	11
No. 2 intermediate shaft assembly x Main shaft assembly	35	360	26
Steering column assembly set nut	26	270	19
Sliding yoke x No. 2 intermediate shaft assembly	35	360	26
Sliding yoke x Control valve shaft	35	360	26
Steering wheel set nut	50	510	37
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.∙lbf
POWER STEERING VANE PUMP			
Rear housing	24	240	17
Pressure port union	83	850	61
Oil reservoir Front side	13	130	9
Rear side	24	240	17
Vane pump pulley set nut	44	450	33
Vane pump assembly set bolt	58	590	43
Pressure feed tube x PS vane pump assembly	49	500	36
POWER STEERING GEAR			
Cylinder end stopper	59	600	44
Bearing guide nut	25	250	18
Control valve housing x Rack housing	18	180	13
Rack guide spring cap lock nut	50 (69)	510 (700)	37 (51)
Rack x Rack end	76 (103)	780 (1,050)	56 (76)
Tie rod end lock nut	56	570	41
Turn pressure tube union nut	22 (25)	220 (250)	16 (18)
PS gear assembly set bolt	74	750	54
Return tube x PS gear assembly	40 (44)	410 (450)	30 (33)
Pressure feed tube x PS gear assembly	42	430	31
Front suspension member brace Bolt A	119	1,210	88
Bolt B	58	590	43
Sliding yoke x Control valve shaft	35	360	26
Tie rod end x Steering knuckle	54	550	40
Front brake caliper x Steering knuckle	118	1,200	87
Steering wheel set nut	50	510	37

(): For use without SST

SS136-04

SUPPLEMENTAL RESTRAINT SYSTEM TORQUE SPECIFICATION

SS061-63

Part tightened	N∙m	kgf⋅cm	ft·lbf
Steering wheel	50	510	37
Steering wheel pad	8.8	90	78 in.∙lbf
Front passenger airbag assembly x Instrument panel	5.4	55	48 in.·lbf
Front passenger airbag assembly x Instrument panel reinforcement	20	205	15
Front seat installation bolt	37	375	27
Seatback assembly x Seat cushion assembly	43	440	32
Front seat airbag door x Seat back assembly	4.7	48	42 in.·lbf
Airbag sensor assembly	20	205	15
Front airbag sensor	8.5	86.7	75 in.∙lbf
Side and curtain shield airbag sensor assembly	20	205	15
Curtain shield airbag assembly x Body	9.8	100	86 in.∙lbf

BODY ELECTRICAL SERVICE DATA

SS0CN-27

AUTOMATIC LIGHT CONTROL SENSOR	
1 - Ground (Ignition switch LOCK or ACC)	No voltage
1 - Ground (Ignition switch ON)	9.5 V or more
SPEEDOMETER (ON-VEHICLE)	
Standard indication (mph) USA Models	Allowable range (mph)
20	18.5 - 21.5
40	38 - 41.5
60	58 - 62
80	77.5 - 82
100	97 - 102
120	116.5 - 122
140	136 - 142
Standard indication (km/h) CANADA Models	Allowable range (km/h)
20	18 - 23
40	40 - 44
60	60 - 64.5
80	80 - 85
100	100 - 105
120	120 - 125.5
140	140 - 146
160	160 - 169
180	180 - 188
200	200 - 209
220	220 - 230
240	240 - 251
Speedometer	Resistance (Ω)
A - B	160 Ω
C - D	160 Ω
TACHOMETER (ON-VEHICLE)/ DC 13.5 V 25 °C at (77 °F)	
Standard indication	Allowable range
700	630 - 770
1,000	900 - 1,100
2,000	1,850 - 2,150
3,000	2,800 - 3,200
4,000	3,800 - 4,200
5,000	4,800 - 5,200
6,000	5,750 - 6,250
7,000	6,700 - 7,300
8,000	7,700 - 8,300
Tachometer	Resistance (Ω)
A - B	160 Ω
C - D	160 Ω

SERVICE SPECIFICATIONS - BODY ELECTRICAL

FUEL RECEIVER GAUGE	Resistance (Ω)
A - B	160 Ω
C - D	160 Ω
FUEL MAIN SENDER GAUGE	
Float position mm (in.)	Resistance (Ω)
F: Approx. 22.9 (0.90) ± 3 (0.12)	Approx. 2.0 ± 1.0
1/2: Approx. 58.3 (2.30) ± 3 (0.12)	Approx. 30.3 ± 3.0
E: Approx. 133.6 (5.26) ± 3 (0.12)	Approx. 55.0 ± 1.0
FUEL SUB SENDER GAUGE	
Float position mm (in.)	Resistance (Ω)
F: Approx. 29.1 (1.15) ± 3 (0.12)	Approx. 2.0 ± 1.0
1/2: Approx. 65.8 (2.59) ± 3 (0.12)	Approx. 29.7 ± 3.0
E: Approx. 169.5 (6.67) ± 3 (0.12)	Approx. 55 ± 1.0
ENGINE COOLANT TEMPERATURE RECEIVER GAUGE (Resistance)	Resistance (Ω)
A - B	160 Ω
C - D	160 Ω
VOLTAGE GAUGE (Resistance)	Resistance (Ω)
A - B	160
C - D	160
SPECIFIC FUEL CONSUMPTION GAUGE (Resistance)	Resistance (Ω)
A - B	160
C - D	160

BODY **TORQUE SPECIFICATION**

FRONT BLUMPER Image Image <thimage< th=""></thimage<>	Part tightened	N∙m	kgf∙cm	ft∙lbf
From turger over x From tender panel 5.4 56 48 in. bf Rearb turger over x Side mounting bracket 5.4 55 48 in. bf Rear burger over x Side mounting bracket 5.4 56 48 in. bf Rear burger over x Rear fender panel 5.4 56 48 in. bf Rear burger over x Rear fender panel 6.0 61 53 in. bf Rear burger over x Rear fender panel 6.0 61 53 in. bf Hood N Hood hing 13 133 10 Hood kock x Body 8.0 82 71 in. bf Outside handle x Key opinder 5.5 56 49 in. bf Outside handle x Key opinder 5.5 56 49 in. bf Outside handle x Door panel 5.5 56 49 in. bf Outside rear view mirror x Door panel 5.5 56 49 in. bf Outside rear view mirror x Door panel 8.0 82 71 in. bf Door ids x Window regulator 5.5 56 49 in. bf Outside rear view mirror x Door panel 5.5 56 49 in. bf <td>FRONT BUMPER</td> <td></td> <td></td> <td></td>	FRONT BUMPER			
REAR BUMPER (Sedam) Image cover x Side mounting bracket 5.4 5.5 48 inhd Rear bumper cover x Rear finder panel 5.4 5.4 48 inhd Rear bumper cover x Body Nut 8.0 6.1 53 in.hd Rear bumper cover x Body 8.0 6.1 53 in.hd HOOD 0 0 0 Hood kod hinge 13.3 13.3 10 Hood kod x Body 8.0 82 71 inhd FRONT DOOR 0 0 0 0 Outside handle x Kay cylindar 5.5 56 49 inhd Door lock x Door panel 5.5 56 49 inhd Door lock x Door panel 8.0 82 71 inhd Door lock x Door panel 8.0 82 71 inhd Door lock x Door panel 8.0 82 71 in.hd Door lock x Door panel 8.0 82 71 in.hd Door lock x Door panel 8.0 82 71 in.hd Door lock x Door panel 8.0 82	Front bumper cover x Front fender panel	5.4	55	48 in. Ibf
Rear burnger over x Side mounting bracket 5.4 55 48 inbf Rear burnger over x Rody Nut 8.3 85 74 inbf Rear burnger verinforcement x Body 6.0 61 53 inbf HOOD In In 13 13 10 Hood k Body 8.0 8.0 74 inbf Rear burnger reinforcement x Body 6.0 61 53 inbf Hood k Body 8.0 8.0 82 71 inbf FRONT DOOR In In <td>REAR BUMPER (Sedan)</td> <td></td> <td></td> <td></td>	REAR BUMPER (Sedan)			
Rear bumper cover x Rear fender panel 5.4 55 48 in.lbf Rear bumper cover x Rear fender panel 0.0 0.0 53 in.lbf HOOD 0 0 0 0 Hood x Hood hinge 13 133 10 10 Hood x Hood hinge 13 133 10 10 Hood x Hood hinge 5.5 56 49 in.lbf 10 Outside handle x Key cylinder 5.5 56 49 in.lbf 10 Outside handle x Key cylinder 5.5 56 49 in.lbf 10 Outside handle x Key cylinder 5.5 56 49 in.lbf 10 Outside handle x Key cylinder 6.5 56 49 in.lbf 10 Dour lock x Door panel 8.0 82 71 in.lbf 10 Dour lock x Body 300 306 22 10 11 11 11 Fort No.2 speaker x Body 30 306 22 11 11 11 11 11 11 11 11	Rear bumper cover x Side mounting bracket	5.4	55	48 in. Ibf
Rear bumper cover x Body Nut 8.3 85 74 in.bd Rear bumper reinforcement x Body 6.0 61 53 in.bd HOOD 13 133 10 Hood k Hood hinge 13 133 10 Hood kood hinge 8.0 82 71 in.bf FRONT DOOR	Rear bumper cover x Rear fender panel	5.4	55	48 in. Ibf
Rear burger reinforcement x Body 6.0 61 53 in-lbf HOOD 13 133 10 Hood tok X Body 8.0 8.2 71 in-lbf FRONT DOOR	Rear bumper cover x Body Nut	8.3	85	74 in. Ibf
HOOD Inclust Inclust Hood k Nood Ninge 13 133 10 Hood lock x Body 8.0 8.0 20 71 in .bf FRONT DOOR Inclust 5.5 56 49 in .bf Outside handle x Key cylinder 5.5 56 49 in .bf Dori lock x Door panel 5.5 56 49 in .bf Door lock x Door panel 8.0 82 71 in .bf Door gaas X Window regulator x Door panel 8.0 82 71 in .bf Outside rear view mirror x Door panel 8.0 82 71 in .bf Door linge x Shody 8.0 82 71 in .bf Door hinge x Body 30 306 22 Door honge x Door panel 30 306 22 Door k striker x Body 23 235 17 REAR DOOR Inclust 49 in .bf 10 Door k striker x Body 21 214 15 Door hong x Body 23 235 17 Boor hong x Body	Rear bumper reinforcement x Body	6.0	61	53 in. Ibf
Hood x Hood hinge 13 133 10 Hood lock x Body 8.0 8.2 71 inbf FRONT DOOR Outside handle x Key cylinder 5.5 56 49 inbf Outside handle x Boor panel 5.5 56 49 inbf Door lock x Door panel 8.0 82 71 inbf Door gass x Window regulator x Door panel 8.0 82 71 inbf Door lock x Door panel 8.0 82 71 inbf Front No.2 speaker x Body 8.0 82 71 inbf Door hinge x Body 30 306 22 Door hinge x Body 30 306 22 Door honge x Body 23 235 17 REAR DOOR	HOOD			
Hood look x Body 8.0 82 71 inbf FRONT DOOR	Hood x Hood hinge	13	133	10
FRONT DOOR Image: constraint of the second sec	Hood lock x Body	8.0	82	71 in.·lbf
Outside handle x Key cylinder 5.5 56 49 in-lbf Outside handle x Door panel 5.5 56 49 in-lbf Doar lock x Door panel 8.0 82 71 in-lbf Door glass X Window regulator 5.5 56 49 in-lbf Outside rear view mirror x Door panel 8.0 82 71 in-lbf Door lass X Window regulator 8.0 82 71 in-lbf Door lass X Window regulator 8.0 82 71 in-lbf Door hinge x Body 30 306 22 Door hinge x Body 30 306 22 Door check x Door panel 5.5 56 49 in-lbf Door check x Door panel 5.5 56 49 in-lbf Door lock striker x Body 23 236 17 REAR DOOR	FRONT DOOR			
Outside handle x Door panel 5.5 56 49 in-lbf Door lock x Door panel 8.0 82 71 in-lbf Door glass x Window regulator 5.5 56 49 in-lbf Doutside rear view mirror x Door panel 8.0 82 71 in-lbf Front No.2 speaker x Body 8.0 82 71 in-lbf Door hinge x Body 30 306 22 Door hinge x Body 30 306 22 Door hinge x Body 23 235 17 Door lock striker x Body 23 235 17 Door lock striker x Body 21 21 10 Door lock striker x Body 21 21 10 Door lock striker x Body 21 21 11 Door lock x Door panel 5.5 56 49 in-lbf Door lock x Door panel 5.5 56 49 in-lbf Door lock x Door panel 5.5 56 49 in-lbf Door hinge x Door panel 5.5 56 49 in-lbf Door hinge x Body<	Outside handle x Key cylinder	5.5	56	49 in. Ibf
Door lock x Door panel 5.5 56 49 in.lbf Window regulator x Door panel 8.0 82 71 in.lbf Door glass x Window regulator 5.5 56 49 in.lbf Outside rear view mirror x Door panel 8.0 82 71 in.lbf Front No.2 speaker x Body 8.0 82 71 in.lbf Door hinge x Door panel 30 306 22 Door or check x Door panel 30 306 22 Door or check x Door panel 5.5 56 49 in.lbf Door log x Body 23 235 17 REAR DOOR	Outside handle x Door panel	5.5	56	49 in. Ibf
Window regulator x Door panel 8.0 82 71 inIbf Door glass x Window regulator 5.5 56 49 inIbf Outside rear view miror x Door panel 8.0 82 71 inIbf Front No.2 speaker x Body 8.0 82 71 inIbf Door hinge x Body 30 306 22 Door hinge x Door panel 30 306 22 Door holds x Door panel 5.5 56 49 inIbf Door lock striker x Body 23 235 17 REAR DOOR	Door lock x Door panel	5.5	56	49 in. Ibf
Door glass x Window regulator 5.5 56 49 inlbf Outside rear view mirror x Door panel 8.0 82 71 inlbf Front No.2 speaker x Body 30 306 22 Door hinge x Body 30 306 22 Door hinge x Door panel 30 306 22 Door hinge x Door panel 5.5 56 49 inlbf Door check x Door panel 5.5 56 49 inlbf Door look striker x Body 23 235 17 REAR DOOR	Window regulator x Door panel	8.0	82	71 in.·lbf
Outside rear view mirror x Door panel 8.0 82 71 in.lbf Front No.2 speaker x Body 30 306 22 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 in.lbf Door check x Door panel 5.5 56 49 in.lbf Door lock striker x Body 23 235 17 REAR DOOR	Door glass x Window regulator	5.5	56	49 in. Ibf
Front No.2 speaker x Body 8.0 82 71 in.lbf Door hinge x Body 30 306 22 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 5.6 49 in.lbf Door lock striker x Body 23 235 17 REAR DOOR	Outside rear view mirror x Door panel	8.0	82	71 in.·lbf
Door hinge x Body 30 306 22 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 in .lbf Door lock striker x Body 23 235 17 REAR DOOR	Front No.2 speaker x Body	8.0	82	71 in.·lbf
Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 inlbf Door lock striker x Body 23 235 17 REAR DOOR	Door hinge x Body	30	306	22
Door check x boor panel 5.5 56 49 inlbf Door lock striker x Body 23 235 17 REAR DOOR	Door hinge x Door panel	30	306	22
Door lock striker x Body 23 235 17 REAR DOOR	Door check x Door panel	5.5	56	49 in. Ibf
REAR DOOR	Door lock striker x Body	23	235	17
Outside handle x Door panel 5.5 56 49 inlbf Door lock x Door panel 8.0 82 71 inlbf Window regulator x Door panel 8.0 82 71 inlbf Door hinge x Body 21 214 15 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 inlbf Door lock striker x Body 23 235 17 BACK DOOR	REAR DOOR			
Door lock x Door panel 5.5 56 49 in.·lbf Window regulator x Door panel 8.0 82 71 in.·lbf Door hinge x Body 21 214 15 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 in.·lbf Door check x Door panel 23 235 17 BACK DOOR	Outside handle x Door panel	5.5	56	49 in. Ibf
Window regulator x Door panel 8.0 82 71 in. lbf Door hinge x Body 21 214 15 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 in. lbf Door lock striker x Body 23 235 17 BACK DOOR	Door lock x Door panel	5.5	56	49 in.∙lbf
Door hinge x Body 21 214 15 Door hinge x Door panel 30 306 22 Door check x Door panel 5.5 56 49 in.lbf Door lock striker x Body 23 235 17 BACK DOOR	Window regulator x Door panel	8.0	82	71 in.·lbf
Door hinge x Door panel3030622Door check x Door panel5.55649 inlbfDoor lock striker x Body2323517BACK DOOR12.51289Back door lock x Body12.51289Door hinge x Door panel8.08271 inlbfDoor lock striker x Body11.51178Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 inlbfBack door stay x Door panel2222416Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE5.55649 inlbfLuagaage compartment door x Hinge8.08271 in .lbf	Door hinge x Body	21	214	15
Door check x Door panel5.55649 in.·lbfDoor lock striker x Body2323517BACK DOOR12.51289Back door lock x Body12.51289Door hinge x Door panel8.08271 in.·lbfDoor lock striker x Body11.51178Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 in.·lbfBACK DOOR STAY2222416Back door stay x Door panel2222416Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE5.55649 in.·lbfLuggage compartment door x Hinge8.08271 in .·lbf	Door hinge x Door panel	30	306	22
Door lock striker x Body2323517BACK DOOR </td <td>Door check x Door panel</td> <td>5.5</td> <td>56</td> <td>49 in. Ibf</td>	Door check x Door panel	5.5	56	49 in. Ibf
BACK DOOR12.51289Back door lock x Body12.51289Door hinge x Door panel8.08271 in.·lbfDoor hinge x Body11.51178Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 in.·lbfBACK DOOR STAY2222416Back door stay x Door panel2222416Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE5.55649 in.·lbfLuggage compartment door x Hinge8.08271 in .lbf	Door lock striker x Body	23	235	17
Back door lock x Body12.51289Door hinge x Door panel8.08271 in.lbfDoor hinge x Body11.51178Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 in.lbfBACK DOOR STAY2222416Back door stay x Door panel2222416Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE5.55649 in.lbfLuggage compartment door x Hinge8.08271 in .lbf	BACK DOOR			
Door hinge x Door panel8.08271 in.lbfDoor hinge x Body11.51178Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 in.lbfBACK DOOR STAY2222416Back door stay x Door panel2222416Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE5.55649 in.lbfLuggage compartment door x Hinge8.08271 in .lhf	Back door lock x Body	12.5	128	9
Door hinge x Body11.51178Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 in.·lbfBACK DOOR STAY	Door hinge x Door panel	8.0	82	71 in.⋅lbf
Door lock striker x Body2323517Back door outside handle x Back door outside garnish4.04035 in.·lbfBACK DOOR STAY </td <td>Door hinge x Body</td> <td>11.5</td> <td>117</td> <td>8</td>	Door hinge x Body	11.5	117	8
Back door outside handle x Back door outside garnish4.04035 inlbfBACK DOOR STAY </td <td>Door lock striker x Body</td> <td>23</td> <td>235</td> <td>17</td>	Door lock striker x Body	23	235	17
BACK DOOR STAYImage: State of the state of th	Back door outside handle x Back door outside garnish	4.0	40	35 in.∙lbf
Back door stay x Door panel2222416Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE	BACK DOOR STAY			
Back door stay x Body19.519914LUGGAGE COMPARTMENT DOOR AND HINGE	Back door stay x Door panel	22	224	16
LUGGAGE COMPARTMENT DOOR AND HINGE	Back door stay x Body	19.5	199	14
Door lock striker x Body 5.5 56 49 inlbf Luggage compartment door x Hinge 8.0 82 71 in .lbf	LUGGAGE COMPARTMENT DOOR AND HINGE			
Luggage compartment door x Hinge 8.0 82 71 in Jhf	Door lock striker x Body	5.5	56	49 in. Ibf
	Luggage compartment door x Hinge	8.0	82	71 in. lbf

2004 LEXUS IS300 (RM1054U)

Date :

SS137-07

SERVICE SPECIFICATIONS - BODY

Luggage compartment own long a Body5.56649 in.40FRONT WIFER AND WASHER5.55.543 in.40Wiper notor Viper Inka assembly Body5.55.643 in.40Wiper arm X Wiper link assembly5.55.649 in.40Wiper arm X Wiper link assembly2.65.55.649 in.40Wiper arm X Rear Wiper motor5.55.649 in.40Nat A Rear Wiper motor5.55.649 in.40Nat Rear Wiper motor5.55.649 in.40Silling root housing x Body5.55.649 in.40Silling root housing x Body5.55.649 in.40Silling root backet x Body5.55.649 in.40Silling root backet x Biding root housing5.55.649 in.40Silling root backet x Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.40Silling root backet X Biding root housing x Body5.55.649 in.	Luggage compartment door lock x Body	5.5	56	49 in.∙lbf
FRONT WIPER AND WASHERIntermedia with per link sectorIntermedia with per link sectorIntermedia with per link sectorWiper indicates with per link sector5.55.64.9 in JuliWiper arm x Wiper link sector2.62.861.9REAR WIPER AND WASHER (Wagon)Intermedia S.55.64.9 in JuliWiper arm x Rear wiper motor1.21.29Rear wiper motor1.5.55.64.9 in JuliNix Rear wiper motor5.55.64.9 in JuliStiding ord bracket x Body5.55.64.9 in JuliNSTRUMENT PANEL2002.051.5Front passenger airbag assembly x Instrument panel5.55.64.9 in JuliROOF HEADLINING1.01.01.0Inner war winnicr x Body3.93.72.2Seattrack Sasembly x Seattrack4.34.403.2Seattrack Sasembly x Seattrack3.93.72.2Seattrack Sasembly x Seattrack3.03.03.0Seattrack Sasembly x Seattrack4.14.03.0Seattrack Sasembly x Seattrack4.14.03.0Ford sactor & BodyUpper bid7.83.0<	Luggage compartment door hinge x Body	5.5	56	49 in.∙lbf
Wper mix wiger nink5.45.56.44.8 nbfWper am x Nepr link assembly5.55.64.9 nbfREAR WIPER AND WASHER (Wagon)2.87.89Rear wiger motor5.55.64.9 inbfNut x Rear wiger motor5.55.64.9 inbfNut x Rear wiger motor5.55.64.9 inbfStilling root nuasing x Body5.55.64.9 inbfStilling root nuasing x Body8.08.271 nbfStilling root nuasing x Body8.08.64.9 inbfStilling root nuasing x Body8.55.64.9 inbfROOT FEADLINING7.17.55.64.9 inbfROOT FEADLINING7.83.97.84.9 inbfREAR SEAT (Seaturack4.34.403.23.2Seaturack assembly x Seattrack7.17.11.5Seaturack assembly x Seattrack7.17.17.1Seaturack assembly x Seattrack7.17.17.1Seaturack Rody7.88.06.9 inbfSeaturack assembly x Body7.88.0	FRONT WIPER AND WASHER			
Wper ink assembly x Body5.55.649 in-bitWiper am x Wiper ink assembly2.62.6519REAR WIPER AND WASHER (Wagon)5.55.649 in-bitWiper am x Rear wiper motor5.55.649 in-bitNut x Rear wiper motor5.55.649 in-bitSilding root naving x Body5.55.649 in-bitSilding root housing x Body5.55.649 in-bitSilding root housing x Body5.55.649 in-bitSilding root bracket x Silding root housing5.55.649 in-bitFront passenger airbag assembly x Reinforcement2.02.051.5Front passenger airbag assembly x Reinforcement2.12.101.5Seatt ackina samebly x Seat track2.12.101.5Seatt ackina samebly x Seat track2.12.101.5Seatt ack assembly x Seat track2.12.101.5Seatt ack assembly x Body7.88.06.9 in-bitSeatt ack assembly x Body2.12.11.5Seatt ack assembly x Body2.12.13.0Seatt ack assembl	Wiper motor x Wiper link	5.4	55	48 in.⋅lbf
Mper am x Wper ink assembly2828519REAR WPER AND WASHER (Vagor)5.55.649 inbfMyer am x Rear wiper motor5.55.649 inbfNut x Rear wiper motor5.55.649 inbfStilling rof housing x Body5.55.649 inbfSilling rof housing x Body5.55.649 inbfINSTRUMENT PAREL7749 inbfFront passenger airbag assembly x Rainforcement5.55.649 inbfROOF HEADLINING649 inbf7Inner are vire mirarx & Body5.56.649 inbfSeat cushon assembly x Saet track2121015Seat cushon assembly x Saet track2121015Seat cushon assembly x Saet track7.88069 inbfSeat cushon assembly x Saet track7.88069 inbfSeat cushon assembly x Saet track2121415Seat cushon assembly x Saet track2121430REAR SEAT (Wegon)7.88069 inbfSeat tack x Body4142030	Wiper link assembly x Body	5.5	56	49 in.∙lbf
REAR WIPER AND WASHER (Wagon)IntermediaIntermediaMuser maxer wiper motor5.55649 in.bfNut x Rear wiper motor5.55649 in.bfStating root housing x Body5.55649 in.bfStiding root bracket x Stady root housing x Body5.55649 in.bfStiding root bracket x Stady root housing x Body5.55649 in.bfStiding root bracket x Stady root housing x Body5.55649 in.bfNSTRUMENT PANEL2020515Front passenger airbag assembly x Reinforcement2020549 in.bfROOF HEADLINING5.55649 in.bfROOF HEADLINING5.55649 in.bfREAR SEAT (Stady5.55649 in.bfSeata casembly x Seat track2121015Seata casembly x Seat track2121015Seata casembly x Seat track2121015Seata casembly x Seat track2121415Seata casembly x Seat track2121415Seata casembly x Body2121415Seata casembly x Body2121430REAR SEAT (Stady)243030REAR SEAT (Stady)243030REAR SEAT (Stady)243030Rear otor x Body14142030Rear otor x Body14142030Rear otor x Body24142030Rear otor x Body241	Wiper arm x Wiper link assembly	26	265	19
Wiper amx Rear wiper motor5.55.64.9 inbfNur, Rear wiper motor1.21.2.29Rear wiper motor x Rear wiper motor6.55.64.9 inbfSkilding root housing x Body5.55.64.9 inbfSkilding root housing x Body6.55.64.9 inbfSkilding root housing x Body6.55.64.9 inbfSkilding root housing x Body6.55.64.9 inbfSkilding root housing6.55.64.9 inbfSkilding root housing5.55.64.9 inbfINSTRUMENT PANEL202.051.5Front passenger airbag assembly x lastrument panel5.55.64.9 inbfROOF HEADLINING5.55.64.9 inbfInner ear view mitrox X Body3.84.403.2Seattack Assembly x Saat track2.12.101.5Seattack Sasembly x Saat track3.83.83.8REAR SEAT (Sedan)7.88.06.9 inbfSeattack X Body2.12.141.5Seattack X Body2.12.141.5Seattack X Body4.14.203.0Front seat outer belt:4.14.203.0Front seat outer belt:4.14.203.0Foor anchor X Adjustel anchor4.14.203.0Foor anchor X Body4.14.203.0Foor anchor X Body4.14.203.0Foor anchor X Body4.14.203.0 <t< td=""><td>REAR WIPER AND WASHER (Wagon)</td><td></td><td></td><td></td></t<>	REAR WIPER AND WASHER (Wagon)			
Nu x Rear wiper motor 12 122 9 Rear wiper motor x Rear wiper motor 5.5 56 49 inbf SLIDING ROOF 5.5 56 49 inbf Sliding root housing x Body 5.5 56 49 inbf Sliding root housing x Body 8.0 82 71 inbf Sliding root housing x Body 5.5 56 49 inbf Sliding root housing x Body 5.5 56 49 inbf Sliding root housing x Body 5.5 56 49 inbf INSTRUMENT PANEL 20 205 15 Front passenger airbag assembly x Reinforcement 5.5 56 49 inbf ROOT FEADLINING	Wiper arm x Rear wiper motor	5.5	56	49 in. Ibf
Rear wiper motor x Rear wiper motor 5.5 56 49 in./bf SLIDING ROOF Sliding roof hoadket x Body 5.5 56 49 in./bf Sliding roof bracket x Sliding roof housing 5.5 56 49 in./bf Sliding roof bracket x Sliding roof housing 5.5 56 49 in./bf Sliding roof bracket x Sliding roof housing 5.5 56 49 in./bf INSTRUMENT PANEL Front passenger aitbag assembly x Reinforcement 20 205 15 Front passenger aitbag assembly x Instrument panel 5.5 56 49 in./bf ROOF HEADLINNG Inner rear view mirror x Body 5.5 56 49 in./bf Seatusck assembly x Seat track 21 210 15 Seat userion assembly x Seat track 21 210 15 Seatusck assembly x Body 7.8 80 69 in./bf REAR SEAT (Wagon) Seatusck x Body	Nut x Rear wiper motor	12	122	9
SLIDING ROOFIntermediateIntermediateSliding root housing x Body5.55649 inbfSliding root bracket x Solding root housing5.55649 inbfSliding root bracket x Sliding root housing5.55649 inbfINSTRUMENT PANELIntermediate2020515Front passenger airbag assembly x Reinforcement2020515Front passenger airbag assembly x Instrument panel5.55649 inbfROOF HEADLININGInter rear view mirror x Body5.55649 inbfInner rear view mirror x Body5.55649 inbfSeatback assembly x Seat track2121015Seatback assembly x Seat track2121015Seattrack x Body7.88069 inbfSeatback x assembly x Seat track2121415Seatback x Body2121415Seatback x Body2121415Seatback x Body4142030REAR SEAT (Wagon)17.88069 inbfShoulder anchor x Adjuster anchor4142030Inner belt x Seattrack4142030Shoulder anchor x Body4142030Inner belt x Seattrack4142030Rear aset belt (Sedan):4142030Inner belt x Seattrack4142030Inner belt x Seattrack4142030Shoulder anchor x Body41 <t< td=""><td>Rear wiper motor x Rear wiper motor</td><td>5.5</td><td>56</td><td>49 in. Ibf</td></t<>	Rear wiper motor x Rear wiper motor	5.5	56	49 in. Ibf
Silding root bracket x Body5.55649 in.ibfSilding root bracket x Silding root housing6.58.671 in.ibfSilding root bracket x Silding root housing6.58.649 in.ibfINSTRUMENT PANEL111Front passenger airbag assembly x Reinforcement2020515Front passenger airbag assembly x Reinforcement205.55649 in.ibfROOF HEADLINING	SLIDING ROOF			
Silding roof bracket x Bidding roof bracket x Silding roof x Silding	Sliding roof housing x Body	5.5	56	49 in. Ibf
Silding roof bracket x Silding roof housing 5.5 56 49 in .bf INSTRUMENT PANEL	Sliding roof bracket x Body	8.0	82	71 in. Ibf
INSTRUMENT PANEL Image: margin and assembly x Reinforcement 20 205 15 Front passenger airbag assembly x Instrument panel 5.5 56 49 in./bf ROOF HEADLINING	Sliding roof bracket x Sliding roof housing	5.5	56	49 in. Ibf
Front passenger airbag assembly x Reinforcement 20 205 15 Front passenger airbag assembly x Instrument panel 5.5 56 49 in./bf ROOF HEADLINING	INSTRUMENT PANEL			
Front passenger airbag assembly x Instrument panel 5.5 56 49 inlbf ROOF HEADLINING Inner rear view mirror x Body 5.5 56 49 inlbf FRONT SEAT Seatback assembly x Seat track 43 440 32 Seat ushion assembly x Seat track 21 210 15 Seat track x Body 38 387 28 REAR SEAT (Sedan) Seatback x Body 7.8 80 69 inlbf REAR SEAT (Wagon) Seatback x Body 21 214 15 Seatback x Body 41 420 30 Floor anchor x Adjuster	Front passenger airbag assembly x Reinforcement	20	205	15
ROOF HEADLINING Immer rear view mirror x Body 5.5 56 49 inlbf FRONT SEAT	Front passenger airbag assembly x Instrument panel	5.5	56	49 in. Ibf
Inner rear view mitror x Body 6.5 56 49 in.lbf FRONT SEAT	ROOF HEADLINING			
FRONT SEAT Image: Marcine Section 2016 Marcine Section 2016 Seatback assembly x Seat track 43 440 32 Seat cushion assembly x Seat track 21 210 15 Seat track x Body 38 387 28 REAR SEAT (Sedan) Seatback assembly x Body 7.8 80 69 inIbf REAR SEAT (Wagon) Seatback x Body 21 214 15 Shoulder anchor x Adjuster anchor 41 420 30 Retractor x Body Upper bolt 7.8 80 69 inlbf	Inner rear view mirror x Body	5.5	56	49 in. Ibf
Seatback assembly x Seat track 43 440 32 Seat cushion assembly x Seat track 21 210 15 Seat track x Body 38 387 28 REAR SEAT (Sedan)	FRONT SEAT			
Seat cushion assembly x Seat track 21 210 15 Seat track x Body 38 387 28 REAR SEAT (Sedan)	Seatback assembly x Seat track	43	440	32
Seat track x Body 38 387 28 REAR SEAT (Sedan)	Seat cushion assembly x Seat track	21	210	15
REAR SEAT (Sedan)	Seat track x Body	38	387	28
Seatback assembly x Body 7.8 80 69 inlbf REAR SEAT (Wagon) 21 214 15 Seatback x Body 21 214 15 SEAT BELT	REAR SEAT (Sedan)			
REAR SEAT (Wagon) 21 214 15 Seatback x Body 21 214 15 SEAT BELT	Seatback assembly x Body	7.8	80	69 in. Ibf
Seatback x Body 21 214 15 SEAT BELT	REAR SEAT (Wagon)			
SEAT BELT Image: marked state st	Seatback x Body	21	214	15
Front seat outer belt: Image: Constraint of the seat outer belt: Shoulder anchor x Adjuster anchor 41 420 30 Floor anchor x Body 41 420 30 Retractor x Body Upper bolt 7.8 80 69 in. lbf Adjustable anchor x Body 41 420 30 Inner belt x Seat track 41 420 30 Rear seat belt (Sedan):	SEAT BELT			
Shoulder anchor x Adjuster anchor 41 420 30 Floor anchor x Body 41 420 30 Retractor x Body Upper bolt 7.8 80 69 in.lbf Adjustable anchor x Body 41 420 30 Inner belt x Seat track 41 420 30 Rear seat belt (Sedan):	Front seat outer belt:			
Floor anchor x Body 41 420 30 Retractor x Body Upper bolt 7.8 80 69 inlbf Adjustable anchor x Body 41 420 30 Inner belt x Seat track 41 420 30 Rear seat belt (Sedan):	Shoulder anchor x Adjuster anchor	41	420	30
Retractor x Body Upper bolt 7.8 80 69 inlbf Adjustable anchor x Body 41 420 30 Inner belt x Seat track 41 420 30 Rear seat belt (Sedan):	Floor anchor x Body	41	420	30
Adjustable anchor x Body 41 420 30 Inner belt x Seat track 41 420 30 Rear seat belt (Sedan):	Retractor x Body Upper bolt	7.8	80	69 in.∙lbf
Inner belt x Seat track 41 420 30 Rear seat belt (Sedan): - - - Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 Inner belt x Body 41 420 30 Inner belt x Body 41 420 30 Shoulder anchor x Body 41 420 30 Shoulder anchor x Body 41 420 30 Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon): - - - Floor anchor x Body 42 428 31 Inner belt x Body 42 428 31	Adjustable anchor x Body	41	420	30
Rear seat belt (Sedan): 41 420 30 Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 Inner belt x Body 41 420 30 Shoulder anchor x Body 41 420 30 Shoulder anchor x Body 41 420 30 Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Inner belt x Seat track	41	420	30
Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 Inner belt x Body 41 420 30 Shoulder anchor x Body 41 420 30 Shoulder anchor x Body 41 420 30 Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Rear seat belt (Sedan):			
Floor anchor x Body 41 420 30 Inner belt x Body 41 420 30 Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Shoulder anchor x Body	41	420	30
Inner belt x Body 41 420 30 Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Floor anchor x Body	41	420	30
Shoulder anchor x Body 41 420 30 Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Inner belt x Body	41	420	30
Floor anchor x Body 41 420 30 CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Shoulder anchor x Body	41	420	30
CRS anchor set bolt 21 210 15 Rear Seat Belt (Wagon):	Floor anchor x Body	41	420	30
Rear Seat Belt (Wagon):	CRS anchor set bolt	21	210	15
Floor anchor x Body 42 428 31 Inner belt x Body 42 428 31	Rear Seat Belt (Wagon):			
Inner belt x Body 42 428 31	Floor anchor x Body	42	428	31
	Inner belt x Body	42	428	31

SERVICE SPECIFICATIONS - BODY

Retractor x Body Floor side: Roof Side: Roof Side:	42	428	31
CRS anchor set bolt	13.2	135	10

AIR CONDITIONING SERVICE DATA

Refrigerant volume		600 ± 50 g (21.16 ± 1.76 oz.)
Idle Speed	Magnetic clutch not engaged Magnetic clutch engaged	600 ± 50 rpm 650 ± 50 rpm
Magnetic clutch clearance		0.5 ± 0.15 mm (0.020 ± 0.0059 in.)

191

SS0F5-05

TORQUE SPECIFICATION

Part tightened	N∙m	kgf⋅cm	ft·lbf	
REFRIGERANT LINE				
Condenser x Discharge hose	10	100	7	
Condenser x Liquid tube	10	100	7	
Compressor x Discharge hose	10	100	7	
Compressor x Suction hose	10	100	7	
Suction line (Block joint)	10	100	7	
A/C unit x Liquid and suction tubes	10	100	7	
AIR CONDITIONER UNIT				
Tube connector x Expansion valve x Tube and accessory	4.1	42	36 in.⋅lbf	
Tube and accessory x Evaporator	4.1	42	36 in.⋅lbf	
COMPRESSOR AND MAGNETIC CLUTCH				
Compressor x Engine (Bolt)	52	530	38	
Compressor x Engine (Nut)	52	530	38	
Compressor x Engine (Stud bolt)	26	265	19	
PS pump bracket x Compressor x Engine	52	530	38	
PS pump bracket x Compressor bracket Engine	58	590	43	
Compressor bracket x Engine	39	400	29	
Pump stay x Compressor bracket	39	400	29	
Compressor bracket x Compressor	58	590	43	
Pressure plate x Compressor	13.2	135	9	
CONDENSER				
Cap x Condenser	12.3	125	9	
CONDENSER FAN				
Radiator x Cooling fan assembly	5	50	44 in.⋅lbf	
PRESSURE SWITCH				
Pressure switch x Liquid tube	10	100	7	
ENGINE COOLANT TEMPERATURE (ECT) SWITCH				
Engine coolant temperature (ECT) switch x Radiator	7.4	75	65 in. Ibf	

ENGINE HOW TO PROCEED WITH TROUBLESHOOTING

Troubleshoot in accordance with the procedure on the following page.



DI2DE-11

CUSTOMER PROBLEM ANALYSIS CHECK

ENGINE CONTROL SYSTEM Check Sheet Inspector's Name							
Cus	tomer's Name				VIN		
Driv	er's Name				Production Date		
Data Brou	ı Vehicle Jght in				Licence Plate No.		
Engi	ine model	Odometer Reading km miles			km miles		
	Engine does not Start	Engine does not crank No initial combustion No complete combustion					
	Difficult to Start	Engine cranks slowly Other					
ptoms	Poor Idling	□ Incorrect first idle □ Idling rpm is abnormal □ High (rpm) □ Low (rpm)					
em Sym	Poor Driveability	□ Hesitation □ Back fire □ Muffler explosion (after-fire) □ Surging □ Knocking □ Other					
Proble	Engine Stall	Soon after starting After accelerator pedal depressed After accelerator pedal released During A/C operation Shifting from N to D Other					
-	□ Others						
Date	es Problem urred						
Prot	blem Frequency		Constant □ Other	Sometimes (times per day/mo	onth) 🛛 Once only	
	Weather	O F	Fine Clo	oudy 🗆 Rai	ny 🗆 Snowy 🗆	Various/Other	
nen urs	Outdoor Temperature	Он	Hot 🛛 Wa	arm 🗆 Coc	l 🛛 Cold (approx.	°C/°F)	
ition Wh em Occi	Place		Highway □ Rough road	Suburbs	□ Inner city □	l Uphill 🛛 🗆 Downhill	
Condi	Engine Temp.		Cold 🗆 Wa	arming up 🛛 🗆	After warming up	Any temp.	
	Engine Operat	tion	Starting [Driving [A/C switch ON/C	□ Just after start □ Constant spee DFF □ Ot	ing (min.) d ⊡ Accelerat her	□ Idling □ Racing ion □ Deceleration	
Con (MIL	dition of malfunct	ion indicato	or light	□ Remains on	□ Sometimes lig	ht up 🛛 Does not lig	nt up
	Inspection	Normal (Pre-ch	ll Mode heck)	Normal	Malfunction co Freezed frame	ode(s) (code) data ()	
	пэресноп	Check	Mode	Normal	☐ Malfunction co ☐ Freezed frame	ode(s) (code) data ()	

DI2DF-07

PRE-CHECK

1. DIAGNOSIS SYSTEM

- (a) Description
 - When troubleshooting On-Board Diagnostic (OBD II) vehicles, the vehicle must be connected to the OBD II scan tool (in compliance with SAE J1978) or the hand-held tester. Various data output from the vehicle's ECM can then be read.
 - OBD II regulations require that the vehicle's onboard computer illuminates the Malfunction Indicator Light (MIL) on the instrument panel when the computer detects a malfunction in: 1) the emission control system/components, or 2) the powertrain control components (which affect vehicle emissions), or 3) The computer. In addition, the applicable Diagnostic Trouble Codes (DTCs) prescribed by SAE J2012 are recorded in the ECM memory (See page DI-35).

If the malfunction does not reoccur in 3 consecutive trips, the MIL goes off automatically but the DTCs remain recorded in the ECM memory.

- To check the DTC, connect the hand-held tester or OBD II scan tool to the Data Link Connector 3 (DLC3) of the vehicle. The hand-held tester or OBD II scan tool also enables you to erase the DTC and check the freeze frame data and various forms of engine data (See the instruction manual for the OBD II scan tool or the hand-held tester). The DTC includes SAE controlled codes and manufacturer controlled codes. SAE controlled codes must be set according to the SAE, while manufacturer controlled codes can be set by a manufacturer with certain restrictions (See the DTC chart on page DI-35).
- The diagnosis system operates in "normal mode" during normal vehicle use. In "normal mode", 2 trip detection logic* is used to ensure accurate detection of malfunctions. A "check mode" is also available to technicians as an option. In "check mode", 1 trip detection logic is used for simulating malfunction symptoms and increasing the system's ability to detect malfunctions, including intermittent malfunctions (hand-held tester only) (See step 3).





DIC3Z-01

When a malfunction is first detected, the malfunction is temporarily stored in the ECM memory. This is known as 1st trip detection. If the ignition switch is turned OFF and then ON again, and the same malfunction is detected again, the MIL will illuminate. This is known as 2nd trip detection.

Freeze frame data:

The freeze frame data records the engine conditions (fuel system, calculated load, engine coolant temperature, fuel trim, engine speed, vehicle speed, etc.) when a malfunction is detected. When troubleshooting, freeze frame data can help determining if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Priorities for troubleshooting:

When multiple DTCs occur, find out the order in which the DTCs should be inspected by checking the component's DTC chart. If no instructions are written in the DTC chart, check DTCs in the following order of priority:

- (1) DTCs other than fuel trim malfunction DTCs (P0171 and P0172) and misfire DTCs (P0300 to P0306).
- (2) Fuel trim malfunction DTCs (P0171 and P0172).
- (3) Misfire DTCs (P0300 to P0306).

9 10 11 12 13 14 15 16	
DLC3	
	A04550

(b) Check the DLC3.

The vehicle's ECM uses the ISO 9141-2 for communication protocol. The terminal arrangement of the DLC3 complies with SAE J1962 and matches the ISO 9141-2 format.

Tester Connection	Condition	Specified Condition	
7 (Bus + line) - 5 (Signal ground)	During communication	pulse generation	
4 (Chassis ground) - Body ground Constant			
5 (Signal ground) - Body ground	Constant	Below 1 Ω	
16 (B+) - Body ground	Constant	9 to 14 V	

Date :

HINT:

Connect the cable of the hand-held tester to the DLC3, turn the ignition switch ON and attempt to use the hand-held tester. If the screen displays UNABLE TO CONNECT TO VEHICLE, a problem exists in the vehicle side or the tester side.

- If the communication is normal when the tool is connected to another vehicle, inspect the DLC3 on the original vehicle.
- If the communication is still impossible when the tool is connected to another vehicle, the problem is probably in the tool itself, so consult the Service Department listed in the tool's instruction manual.
- (c) Inspect the battery voltage.

Battery Voltage: 11 to 14 V

If voltage is below 11 V, recharge the battery before proceeding. (d) Check the MIL.

(1) The MIL comes on when the ignition switch is turned ON and the engine is not running.

HINT:

If the MIL is not illuminated, troubleshoot the MIL circuit (See page DI-320).

(2) When the engine is started, the MIL should not illuminate. If the lamp remains on, the diagnosis system has detected a malfunction or abnormality in the system.

2. DTC CHECK (Normal Mode)

NOTICE:

- If no DTC appears in normal mode:
 - On the OBD II scan tool or the hand-held tester check the pending fault code using the Continuous Test Results function (Mode 7 for SAE J1979).
- When the diagnosis system is changed from normal mode to check mode or vice-versa, all DTCs and freeze frame data recorded in normal mode will be erased. Before changing modes, always check and make a note of DTCs and freeze frame data.



- (1) Connect the OBD II scan tool or the hand-held tester to DLC3.
- (2) Turn the ignition switch ON.



(3) Use the OBD II scan tool or the hand-held tester to check the DTCs and freeze frame data and then write them down.

For the hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES. For the OBD II scan tool, see its instruction manual.

(4) See page DI-35 to confirm the details of the DTCs.

NOTICE:

When simulating a symptom with the OBD II scan tool (excluding hand-held tester) to check the DTCs, use the normal mode. For DTCs chart subject to "2 trip detection logic", perform either of the following actions.

Check the pending fault code:

For the hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / PEND-ING CODES.

- Turn the ignition switch OFF after the symptom is simulated once. Then repeat the simulation process again. When the problem has been simulated twice, the MIL come on and the DTCs are recorded in the ECM.
- Check the pending fault code using the Continuous Test Results function (Mode 7 for SAE J1979) on the OBD II scan tool.
- (b) Clearing the DTCs using the OBD II scan tool or the hand-held tester.
 - (1) Connect the OBD II scan tool or the hand-held tester to the DLC3.
 - (2) Turn the ignition switch ON.
 - (3) Erase DTCs and freeze frame data with the OBD II scan tool (complying with SAE J1978) or the hand-held tester.

For the hand-held tester:

1) enter the following menus: DIAGNOSIS / EN-HANCED OBD II / DTC INFO / CLEAR CODES; and 2) press YES.

For the OBD II scan tool, see its instruction manual.

(c) Clearing the DTCs not using the OBD II scan tool or the hand-held tester.

Remove the EFI and ETCS fuses from the engine room J/B for more than 60 seconds, or disconnect the battery terminal for more than 60 seconds.

After disconnecting the battery terminal, perform the "INI-TIALIZE" procedure (See page DI-328).

3. DTC CHECK (Check Mode)

HINT:

Hand-held tester only:

Check mode has a higher sensitivity to detect malfunctions and can detect malfunctions that normal mode cannot detect. Check mode can also detect all the malfunctions that normal mode can detect.

- (a) Follow these steps when preparing to use the hand-held tester check mode.
 - (1) Make sure that the items below are true:
 - Battery positive voltage 11 V or more
 - Throttle valve fully closed
 - Transmission in the P or N position
 - A/C switched OFF
 - (2) Turn the ignition switch OFF.
 - (3) Connect the hand-held tester to the DLC3.
 - (4) Turn the ignition switch ON.
 - (5) Change the ECM to check mode with the handheld tester. Enter the following menus: DIAGNOSIS
 / ENHANCED OBD II / CHECK MODE. Make sure the MIL flashes as shown in the illustration.

NOTICE:

All DTCs and freeze frame data recorded will be erased if: 1) the hand-held tester is used to change the ECM from normal mode to check mode or vice-versa; or 2) during check mode, the ignition switch is turned from ON to ACC or OFF.

- (6) Start the engine. The MIL should turn off after the engine starts.
- (7) Simulate the conditions of the malfunction described by the customer.
- (8) After simulating the malfunction conditions, use the hand-held tester diagnosis selector to check the DTC, freeze frame data and other data.
- (9) After checking the DTC, inspect the applicable circuit.
- (b) Clearing DTCs using the OBD II scan tool or the handheld tester.
 - (1) Connect the OBD II scan tool or the hand-held tester to the DLC3.
 - (2) Turn the ignition switch ON.





 DIAGNOSTICS
 ENGINE

 (3)
 Erase DTCs and freeze frame data with the OBD II scan tool (complying with SAE J1978) or the handheld tester.

 For the hand-held tester:
 1) enter the following menus: DIAGNOSIS ENHANCED OBD II / DTC INFO / CLEAR CODES; and 2) press YES.

 For the OBD II scan tool, see its instruction manual.

 (c) Clearing the DTCs without using the OBD II scan tool or the hand-held tester.
 Remove the EEL and ETCS fund from the angles room I/R

Remove the EFI and ETCS fuse from the engine room J/B for more than 60 seconds, or disconnect the battery terminal for more than 60 seconds.

After disconnecting the battery terminal, perform the "INI-TIALIZE" procedure (See page DI-328).

4. FAIL-SAFE CHART

If any of the following codes is recorded, the ECM enters into the fail-safe mode.

DTC No.	Fail-Safe Operation	Fail-Safe Deactivation Conditions
P0100	Ignition timing is fixed at 5° BTDC	Returned to normal condition
P0110	Intake air temperature is fixed at 20°C (68°F)	Returned to normal condition
P0115	Engine coolant temperature is fixed at 80°C (176°F)	Returned to normal condition
P0031 P0032 P0037 P0038 P0051 P0052 P0057 P0058	The heater circuit in which an abnormality is detected is turned off	Ignition switch OFF
P0325 P0330	Max. ignition timing retardation	Ignition switch OFF
P0351	Fuel cut	Returned to normal condition

5. CHECK FOR INTERMITTENT PROBLEMS

Hand-held tester only:

Inspect the vehicle's ECM using check mode. Intermittent problems are easier to detect when the ECM is in check mode with hand-held tester. In check mode, the ECM uses 1 trip detection logic, which has a higher sensitivity to malfunctions than normal mode (default), which uses 2 trip detection logic.

- (a) Clear the DTCs. (See step 2)
- (b) Set the check mode. (See step 3)
- (c) Perform a simulation test (See page IN-22).
- (d) Check the connector and terminal (See page IN-33).
- (e) Wiggle the harness and connector (See page IN-33).

Author :

6. BASIC INSPECTION

When the malfunction is not confirmed in the DTC check, troubleshooting should be carried out in all the possible circuits considered as causes of the problem. In many cases, by carrying out the basic engine check shown in the following flowchart, the location causing the problem can be found quickly and efficiently. Therefore, using this check is essential in the engine troubleshooting.



5 Check idle speed.

PREPARATION:

- (a) Warm up the engine to normal operating temperature.
- (b) Switch off all the accessories.
- (c) Switch off the A/C.
- (d) Shift transmission into the N position.
- (e) Connect the OBD II scan tool or the hand-held tester to the DLC3 on the vehicle.

CHECK:

Use the CURRENT DATA to check the idle speed.

<u>OK:</u>

Idle speed: 650 to 750 rpm



Proceed to problem symptoms table on page



Proceed to problem symptoms table on page DI-47.

7

Check fuel pressure.



PREPARATION:

- (a) Be sure that the enough fuel is in the tank.
- (b) Remove the cover from the pulsation damper.
- (c) Connect the hand-held tester to the DLC3.
- (d) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (e) Use the ACTIVE TEST mode to operate the fuel pump.
- (f) Please refer to the hand-held tester operator's manual for further details.
- (g) If you have no hand-held tester, connect the positive (+) and negative (-) leads from the battery to the fuel pump connector (See page SF-6).

CHECK:

Check that the pulsation damper screw rises up when the fuel pump operates.

HINT:

At this time, you will hear a fuel flowing noise.



DI-12

7. DATA LIST

HINT:

Using the hand-held tester DATA LIST allows switch, sensor, actuator and other item values to be read without removing any parts. Reading the DATA LIST early in troubleshooting is one way to shorten labor time. **NOTICE:**

In the table below, the values listed under "Normal Condition" are reference values. Do not depend solely on these reference values when deciding whether a part is faulty or not.

- (a) Warm up the engine.
- (b) Turn the ignition switch OFF.
- (c) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (d) Turn the ignition switch ON.
- (e) Push the "ON" button of the hand-held tester.
- (f) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST.
- (g) According to the display on tester, read the "DATA LIST".

hand-held tester display	Measurement Item	Normal Condition*	Diagnostic Note
INJECTOR	Injection period of the No.1 cylinder/ Min.: 0 ms, Max.: 32.64 ms	ldling: 2.0 - 2.8 ms	_
IGN ADVANCE	Ignition timing advance for No.1 cylinder/ Min.: -64 deg., Max.: 63.5 deg.	Idling: BTDC 6 - 16 deg.	_
CALC LOAD	Calculated load by ECM/ Min.: 0%, Max.: 100%	 <i>H</i>dling: 15.6 - 22.2 % <i>H</i>Racing without load (2,500 rpm): 16.6 - 23.9 % 	_
MAF	Air flow rate from MAF sensor/ Min.: 0 gm/s, Max.: 655 gm/s	 ≁tdling: 3.5 - 5.0 gm/sec. ✓Racing without load (2,500 rpm): 12.5 - 17.9 gm/sec. 	If value is approximately 0.0 gm/s: Mass air flow meter power source circuit open MG circuit open or short If value is 160.0 gm/s or more: ME2G circuit open
ENGINE SPD	Engine Speed/ Min.: 0 rpm, Max.: 16,383 rpm	Idling: 650 - 750 rpm	_
COOLANT TEMP	Coolant temperature/ Min.: -40°C, Max.: 140°C	After warming up: 80 - 95°C (176 - 203°F)	Hf value is -40 "C (-40 "F): sensor circuit is open.
INTAKE AIR	Intake air temperature/ Min.: -40 °C, Max.: 140 °C	Equivalent to ambient temp.	
THROTTLE POS	Absolute throttle position sensor/ Min.: 0%, Max.: 100%	In the fully closed: 8 -20 % In the fully open: 64 - 96 %	Read value with the ignition switch ON (Do not start engine).
SPD (SP2)	Vehicle speed/ Min.: 0 km/h, Max.: 255 km/h	Vehicle stopped: 0 km/h (0 mph)	Speed indicated from speed sen- sor (SP2) signal
O2S B1 S1	Oxygen sensor output voltage of the bank 1 sensor 1/ Min.: 0 V, Max.: 1.275 V	ldling: 0.1 - 0.9 V	Performing INJ VOL or A/F CON- TROL function of ACTIVE TEST enables the technician to check the voltage output of each sensor.
O2S B1 S2	Oxygen sensor output voltage of the bank 1 sensor 2/ Min.: 0 V, Max.: 1.275 V	Driving 50 km/h (31 mph): 0.1 - 0.9 V	Performing INJ VOL or A/F CON- TROL function of ACTIVE TEST enables the technician to check the voltage output of each sensor.
O2S B2 S1	Oxygen sensor output voltage of the bank 2 sensor 1/ Min.: 0 V, Max.: 1.275 V	ldling: 0.1 - 0.9 V	Performing INJ VOL or A/F CON- TROL function of ACTIVE TEST enables the technician to check the voltage output of each sensor.

DIAGNOSTICS - ENGINE

Performing INJ VOL or A/F CON-Oxygen sensor output voltage of Driving 50 km/h (31 mph): TROL function of ACTIVE TEST O2S B2 S2 the bank 2 sensor 2/ 0.1 - 0.9 V enables the technician to check Min.: 0 V, Max.: 1.275 V the voltage output of each sensor. Vapor pressure Fuel tank cap removed: Pressure inside of fuel tank as VAPOR PRESS Min: -4.125 kPa Max:: 2.25 kPa 0 kpa read by the vapor pressure sensor This item is short-term fuel com-Short term fuel trim of bank 1/ SHORT FT #1 $0 \pm 20\%$ pensation used to maintain air-fuel Min.: -100%, Max.: 100% ratio at stoichiometric air-fuel ratio This item is overall, long-term fuel compensation that helps to main-Long term fuel trim of bank 1/ tain air-fuel ratio at stoichiometric LONG FT #1 0 ± 20% Min.: -100%, Max.: 100% air-fuel ratio (steadies long term deviations of short-term fuel trim from central value) Total fuel trim of bank 1/ TOTAL FT #1 Idling: 0.5 - 1.4 Min.: 0.5, Max.: 1.496 Short term fuel trim of bank 2/ SHORT FT #2 $0 \pm 20\%$ Same as SHORT FT #1 Min.: -100%, Max.: 100% Long term fuel trim of bank 2/ LONG FT #2 0 ± 20% Same as LONG FT #1 Min.: -100%, Max.: 100% Total fuel trim of bank 2/ TOTAL FT #2 Idling: 0.5 - 1.4 Min.: 0.5. Max.: 1.496 Short term fuel trim associated **O2FT B1 S1** with the bank 1, sensor 1/ 0 ± 20% Same as SHORT FT #1 Min.: -100%, Max.: 100% Short term fuel trim associated **O2FT B1 S2** Same as SHORT FT #2 with the bank 1, sensor 2/ 0 ± 20% Min.: -100%, Max.: 100% Short term fuel trim associated **O2FT B2 S1** 0 ± 20% Same as SHORT FT #1 with the bank 2, sensor 1/ Min.: -100%, Max.: 100% Short term fuel trim associated **O2FT B2 S2** with the bank 2, sensor 2/ 0 ± 20% Same as SHORT FT #2 Min.: -100%, Max.: 100% Response time of the O2 sensor Idling after warming up: O2 LR B1 S1 lean to rich (bank 1, sensor 1)/ 0 - 1,000 ms Min.: 0 ms, Max.: 16,711 ms Response time of the O2 sensor Idling after warming up: O2 LR B2 S1 lean to rich (bank 2, sensor 1)/ 0 - 1,000 ms Min.: 0 ms, Max.: 16,711 ms Response time of the O2 sensor O2 RL B1 S1 rich to lean (bank 1, sensor 1)/ Min.: 0 ms, Max.: 16,711 ms Idling after warming up: 0 - 1,000 ms Response time of the O2 sensor O2 RL B2 S1 rich to lean (bank 2, sensor 1)/ Min.: 0 ms, Max.: 16,711 ms Ignition counter/ **IGNITION** 0 - 400 Min.: 0, Max.: 400 Misfire ratio of the cylinder/ CYL #1 - CYL #6 0% This item is displayed in only idling Min.: 0%, Max.: 50% Closed throttle position switch/ Throttle fully closed: ON CTP SW ON or OFF r hrottle open: OFF

DIAGNOSTICS - ENGINE

	7		1
FUEL SYS #1	Fuel system status (Bank1)/ OL or CL or OLDRIVE or OL- FAULT or CLFAULT		 OL: Open Loop-has not yet satisfied conditions to go closed loop. CL: Closed Loop-using oxygen sensor (s) as feed back for fuel control. OL DRIVE: Open loop due to
FUEL SYS #2	Fuel system status (Bank2)/ OL or CL or OLDRIVE or OL- FAULT or CLFAULT	Idling after warming up: CL	 driving conditions (Power enrichment, deceleration enlargement). ✓OL FAULT: Open loop due to detected system fault. ✓CL FAULT: Closed loop, but fault with at least one oxygen sensor may be using single oxygen sensor for fuel control.
FC IDL	Idle fuel cut/ ON or OFF	Fuel cut operation: ON	FC IDL = "ON" when throttle valve fully closed and engine speed is over 1,500 rpm.
MIL	MIL status/ ON or OFF	MIL ON: ON	_
STARTER SIG	Starter signal/ ON or OFF	Cranking: ON	_
A/C SIG	A/C signal/ ON or OFF	A/C ON: ON	_
PNP SW [NSW]	Park/neutral position switch signal/ ON or OFF	P or N range: ON	-
ELECT LOAD SIG	Electrical load signal/ ON or OFF	Defogger switch ON: ON	—
STOP LIGHT SW	Stop light switch/ ON or OFF	 	_
PS OIL PRESS SW	Power steering signal/ ON or OFF	Steering position is; center: OFF Except center: ON	_
PS SIGNAL	Power steering signal/ ON or OFF	иAfter ingine start: OFFиAfter steer the steering: ON	—
INTAKE CTL VSV1	VSV status for intake control (Bank 1)/ On or OFF	VSV operating: ON	_
FUEL PUMP SP CTL	Fuel pump speed control status/ ON or OFF	Idling: ON	_
FUEL PUMP/SPD	Fuel pump/speed status/ ON/H or OFF/M, L	Idling: ON	_
A/C MAG CLUTCH	A/C magnet clutch status/ ON or OFF	A/C magnet clutch ON: ON	-
EVAP VSV	VSV status for EVAP control/ ON or OFF	VSV operating: ON	VSV for EVAP is controlled by the ECM (ground side duty control)
VVT CTRL B1	VVT control status (Bank 1)/ ON or OFF	VVT system operation: ON	_

*: If no conditions are specifically stated for "Idling", it means the shift lever is at N or P range, the A/C switch is OFF and all accessory switches are OFF.

8. ACTIVE TEST

HINT:

Performing the ACTIVE TEST using the hand-held tester or the OBD II scan tool allows the relay, VSV, actuator and so on to operate without parts removal. Performing the ACTIVE TEST as a first step of troubleshooting is one method to shorten diagnostic time.

It is possible to display the DATA LIST during the ACTIVE TEST.

- (a) Warm up the engine.
- (b) Turn the ignition switch OFF.
- (c) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (d) Turn the ignition switch ON.
- (e) Push the "ON" button of the hand-held tester or the OBD II scan tool.
- (f) Enter the following menus: DIAGNOSIS/ENHANCED OBD II/ACTIVE TEST.
- (g) According to the display on tester, perform the "ACTIVE TEST".

Item	Test Details	Diagnostic Note
INJ VOL	[Test Details] Control the injection volume. Min.: -12.5%, Max.: 24.8% [Vehicle Condition] Engine speed: 3,000 rpm or less.	 All injectors are tested at once. Injection volume is gradual- ly changed between -12.5 and 25%
FUEL PMP SP CTL	[Test Details] Activate the fuel pump speed control. ON or OFF	_
INTAKE CTL VSV1	[Test Details] Activate the VSV for intake control. ON or OFF	_
CAN CTRL VSV	[Test Details] Activate the VSV for canister control. ON or OFF	_
TANK BYPASS VSV	[Test Details] Activate the VSV for tank bypass. ON or OFF	_
EVAP VSV (ALONE)	[Test Details] Activate the VSV for EVAP control. ON or OFF	_
A/C MAG CLUTCH	[Test Details] Control the A/C magnet clutch. ON or OFF	_
FUEL PUMP / SPD	[Test Details] Control the fuel pump speed. ON or OFF	_
VVT CTRL B1	[Test Details] Activate the VVT system (Bank 1). ON or OFF	 ✓ON: Rough idle or engine stall ✓OFF: Normal engine speed
TC/TE1	[Test Details] Connect the TC and TE1. ON or OFF	Switch to the same state as the connection between terminal TC and TE1.
FC IDL PROHBT	[Test Details] Control the idle fuel cut prohibit. ON or OFF	_

9. **DEFINITION OF TERMS**

Term	Definition
Monitor description	Description of what the ECM monitors and how it detects malfunctions (monitoring purpose and its details).
Related DTCs	Diagnostic code
Typical enabling condition	Preconditions that allow the ECM to detect malfunctions. With all preconditions satisfied, the ECM sets the DTC when the monitored value(s) exceeds the malfunction threshold(s).
Sequence of operation	The priority order that is applied to monitoring, if multiple sensors and components are used to detect the malfunc- tion. While another sensor is being monitored, the next sensor or component will not be monitored until the previous monitoring has concluded.
Required sensor/compo- nents	The sensors and components that are used by the ECM to detect malfunctions.
Frequency of operation	The number of times that the ECM checks for malfunctions per driving cycle. "Once per driving cycle" means that the ECM detects malfunction only one time during a single driving cycle. "Continuous" means that the ECM detects malfunction every time when enabling condition is met.
Duration	The minimum time that the ECM must sense a continuous deviation in the monitored value(s) before setting a DTC. This timing begins after the "typical enabling conditions" are met.
Malfunction thresholds	Beyond this value, the ECM will conclude that there is a malfunction and set a DTC.
MIL operation	MIL illumination timing after a defect is detected. "Immediately" means that the ECM illuminates MIL the instant the ECM determines that there is a malfunction. "2 driving cycle" means that the ECM illuminates MIL if the same malfunction is detected again in the 2nd driving cycle.

10. TOYOTA/LEXUS PART AND SYSTEM NAME LIST

This reference list indicates the part names used in this manual along with their definitions.

TOYOTA/LEXUS name	Definition
Toyota HCAC system, Hydro-carbon Adsorptive Catalyst (HCAC) system, HC adsorptive three-way catalyst	HC adsorptive three-way catalytic converter
Variable Valve Timing sensor, VVT sensor	Camshaft position sensor
Variable valve timing system, VVT system	Camshaft timing control system
Camshaft timing oil control valve, Oil control valve, OCV, VVT, VSV	Camshaft timing oil control valve
Variable timing and lift, VVTL	Camshaft timing and lift control
Crankshaft position sensor "A"	Crankshaft position sensor
Engine speed sensor	Crankshaft position sensor
ТНА	Intake air temperature
Knock control module	Engine knock control module
Knock sensor	Engine knock sensor
Mass or volume air flow circuit	Mass air flow sensor circuit
Vacuum sensor	Manifold air pressure sensor
Internal control module, Control module, Engine control ECU, PCM	Power train control module
FC idle	Deceleration fuel cut
Idle air control valve	Idle speed control
VSV for CCV, Canister close valve VSV for canister control	Evaporative emissions canister vent valve
VSV for EVAP, Vacuum switching valve assembly No. 1, EVAP VSV, Purge VSV	Evaporative emissions canister purge valve
VSV for pressure switching valve, Bypass VSV	Evaporative emission pressure switching valve

DI-18

Vapor pressure sensor, EVAP pressure sensor, Evaporative	
emission control system pressure sensor	Fuel tank pressure sensor
Charcoal canister	Evaporative emissions canister
ORVR system	On-board refueling vapor recovery system
Intake manifold runner control	Intake manifold tuning system
Intake manifold runner valve, IMRV, IACV (runner valve)	Intake manifold tuning valve
Intake control VSV	Intake manifold tuning solenoid valve
AFS	Air fuel ratio sensor
O2 sensor	Heater oxygen sensor
Oxygen sensor pumping current circuit	Oxygen sensor output signal
Oxygen sensor reference ground circuit	Oxygen sensor signal ground
Accel position sensor	Accelerator pedal position sensor
Throttle actuator control motor, Actuator control motor, Elec- tronic throttle motor, Throttle control motor	Electronic throttle actuator
Electronic throttle control system, Throttle actuator control system	Electronic throttle control system
Throttle/pedal position sensor, Throttle/pedal position switch, Throttle position sensor/switch	Throttle position sensor
Turbo press sensor	Turbocharger pressure sensor
Turbo VSV	Turbocharger pressure control solenoid valve
P/S pressure switch	Power-steering pressure switch
VSV for ACM	Active control engine mount
Speed sensor, Vehicle speed sensor "A", Speed sensor for skid control ECU	Vehicle speed sensor
ATF temperature sensor, Trans. fluid temp. sensor, ATF temperature sensor "A"	Transmission fluid temperature sensor
Electronic controlled automatic transmission, ECT	Electronically controlled automatic
Intermediate shaft speed sensor "A"	
	Counter gear speed sensor
Output speed sensor	Counter gear speed sensor Output shaft speed sensor
Output speed sensor Input speed sensor, Input turbine speed sensor "A", Speed sensor (NT), Turbine speed sensor	Counter gear speed sensor Output shaft speed sensor Input turbine speed sensor
Output speed sensor Input speed sensor, Input turbine speed sensor "A", Speed sensor (NT), Turbine speed sensor PNP switch, NSW	Counter gear speed sensor Output shaft speed sensor Input turbine speed sensor Park/neutral position switch
Output speed sensor Input speed sensor, Input turbine speed sensor "A", Speed sensor (NT), Turbine speed sensor PNP switch, NSW Pressure control solenoid	Counter gear speed sensor Output shaft speed sensor Input turbine speed sensor Park/neutral position switch Transmission pressure control solenoid
Output speed sensor Input speed sensor, Input turbine speed sensor "A", Speed sensor (NT), Turbine speed sensor PNP switch, NSW Pressure control solenoid Shift solenoid	Counter gear speed sensor Output shaft speed sensor Input turbine speed sensor Park/neutral position switch Transmission pressure control solenoid Transmission shift solenoid valve
Output speed sensor Input speed sensor, Input turbine speed sensor "A", Speed sensor (NT), Turbine speed sensor PNP switch, NSW Pressure control solenoid Shift solenoid Transmission control switch, Shift lock control unit	Counter gear speed sensor Output shaft speed sensor Input turbine speed sensor Park/neutral position switch Transmission pressure control solenoid Transmission shift solenoid valve Shift lock control module

11. The monitor will run whenever the following DTCs are not present (Monitor disablement List) HINT:

This table indicates ECM monitoring status for the items in the upper columns if the DTCs in each line on the left are being set.

As for the "X" mark, when the DTC on the left is stored, detection of the DTC in the upper column is not performed.

٢											T	Τ.	T					T	T	T		Γ	Τ			<u> </u>	Г
	Fault code			P0010,P0020	P0011	P0012	P0016,P0018	P0021	P0022	P0030,50	P0135,P0155	P0043 44 63 64	P0100	P0101	P0105	P0106	P0110	PU113	P0110 D0120 D0121	P0125	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	
		Fault code		P0010,P0020	P0011	P0012	P0016,P0018	P0021	P0022	P0031,32,51,52	P0031,32,51,52	P0043 44 63 64	P0100-P0103	P0101	P0105-P0108	P0106	P0110-P0113	PU113-PU116	PULIO D0120_D0222 D2135	P0125	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	
			Component/ system	VVT VSV1,2	VVT System1 -Advance	VVT System1 - Retard	VVT System - Misalignment	VVT System2 - Advance	VVT System2 - Retard	O2 Sensor Heater - Sensor1	A/F Sensor Heater - Sensor1	Oz sensor Heater - Sensorz O2 Sensor Heater - Sensor3	MAF sensor	MAF sensor	MAP sensor	MAP sensor	IAT sensor	ECI Sensor	ECI serisor TD sensor	Insufficient ECT for Closed Loop	Thermostat	O2 Sensor -Sensor1	O2 Sensor, A/F Sensor(No Activity) - Sensor1	O2 Sensor - Sensor2	O2 Sensor - Sensor3	Fuel system	Miefro
ŀ	P0010,P0020	P0010,P0020	VVT VSV1,2																		×		\square			×	t
	P0011	P0011	VVT System1 - Advance				×		×												×					×	
	P0012	P0012	VVT System1 - Retard				×		×												×					×	L
	P0016,P0018	P0016,P0018	VVT System - Misalignment																								
	P0021	P0021	VVT System2 - Advance			×	×														×					×	
	P0022	P0022	VVT System2 - Retard			×															×					×	
	P0030,50	P0031,32,51,52	O2 Sensor Heater - Sensor1																		×	×	×	×	×	×	
	P0135,P0155	P0031,32,51,52	A/F Sensor Heater - Sensor1								₩.							_			×	Ļ		×	×	×	
	P0036,56	P0037,38,57,58	O2 Sensor Heater - Sensor2									×.	_				_				<u> </u>	⊢	<u> </u>	×	×	_	
╞	P0043,44,63,64	P0043,44,63,64	O2 Sensor Heater - Sensor3	ļ								_						_			ļ	<u> </u>	<u> </u>		×		
+	P0100,P0101	P0100-P0103	MAF sensor		×	×		×	×								_		×	×	×	×	×	×	×	×	2
╞	P0105,P0106	P0105-P0108	MAP sensor	_	×	×		×	×		_					Щ,			×	×	×	×	×	×	×	×	2
+	P0110	P0110-P0113	IAT sensor	ļ												-	Щ,			×	×	×	×	×	×	L	Ľ
╞	P0115,P0116	P0115-P0118	ECT sensor		×	×	×	×	×					×		×	-	4	<u></u>	×	×	×	×	×	×	×	Ľ
+	P0120,P0121	P0120-P0223,P2135	TP sensor											X		×				ğ	-	×	×	×	×	×	2
╞	P0125	P0125	Insufficient ECT for Closed Loop		×	×		×	×				_	×		×	_		_		×	×	×	×	×	×	ľ
┝	P0128	P0128	Thermostat																		W		+-				╞
╞	P0130-P0153	P0130-P0153	O2 Sensor - Sensor1					_					+				_	_	_	_	×		×	×	×	<u> </u>	-
┝	P0134,P0154	P0134,P0154	O2 Sensor, A/F Sensor(No Activity) - Sensor1					_			×		-				_	_			×	×		×	×	×	╞
┢	P0136,P0156	P0136,P0156	O2 Sensor - Sensor2										+							+-		┢	╞				╞
┝	P0142,P0162	P0142,P0162	02 Sensor - Sensor3	-			_	_			_	_	-	-		-+	+		_	+		ŀ	-	~	***		╞
┢	P0171,P0172	P0171,P0172	Fuel system							~		_	-	-			-	+	+-	+		Ê	Ê	×	∧ ∪		
┢	P0300-P0308	P0300-P0308	Mislife	-		<u> </u>		_		^	+	_	-		_	-	+	+	+	+	Ļ	Ĥ	Ļ	^	^	\vdash	F,
┢	P0325,P0330	P0325-P0333			-	~		v	~			_		-		-				+-		÷	+-	~	~	~	ť
┢	P0340 P0341	P0333	CMP sensor		Ŷ	Ŷ		Ŷ	Ŷ				-	Ŷ		Ŷ	+	+	+		Ê	Ŷ	Î	Ŷ	Ŷ	Ŷ	ť
+	P0340, P0346	P0340-P0346	W/T sensor1 2		<u> </u>	<u>^</u>		^	^					ĥ		^		+	+	+	÷	ĥ	<u>h</u>	Ê	<u> </u>	Ĥ	ť
+	P0351-P0358	P0351-P0358	Ignitor		×	×		×	×				-			-+	-+	+	+	+-	x	-	+				╀
┢	P0385	P0385	CKP sensor 2			-			-		-+			×		×	+	+	-	-	×	×	×	×	x	×	Τ,
┢	P0401	P0401	EGR system (closed)							\vdash		+	+				+	+		+	×	+	+-		-	×	ť
┢	P0402	P0402	EGR system (open)	\vdash						\vdash	+	+	+	-	\vdash	+	+	+	+	+	×	×	×	×	X	×	+
	P0405,P0409	P0405-P0409	Lift sensor							$\left \right $	+	+	+			-+	+	+	+	+	+	+-	f	+		×	t
┟	P0420,P0430	P0420,P0430	Catalyst	1								+				+	+	+	+	+	+	\vdash	\square		\vdash	F	t
ł	P0442-P0456	P0442-P0456	EVAP system	1								+	\uparrow	1		\rightarrow	-	+	+	+	+	×	×	×	×		t
H		1	· · · · ·	1		-			-				+	 		-+	+				+	÷	+	1	Ĥ	<u> </u>	+

Γ					Т	T		Т	Т	Τ		Т	4	Т		Т	Ť				Ń			<u> </u>	<u> </u>		<u> </u>	Г
	Fault code			P0010,P0020	P0011	P0012	P0016 P0018	P0021	P0022	P0030,50	P0135,P0155	P0036,56	P0043,44,63,6	P0100	P0105	P0106	P0110	P0115	P0116	P0120,P0121	P0125	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	P0300-P0308
		Fault code		P0010.P0020	P0011	P0012	P0016 P0018	P0021	P0022	P0031,32,51,52	P0031,32,51,52	P0037,38,57,58	P0043,44,63,64	P0104	P0105-P0108	P0106	P0110-P0113	P0115-P0118	P0116	P0120-P0223,P2135	P0125	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	P0300-P0308
			Component/ system	WT VSV1.2	VVT Svstem1 -Advance	VVT Svstem1 - Retard	VVT System - Misalicoment	VVT Svstem2 - Advance	VVT Svstem2 - Retard	02 Sensor Heater - Sensor1	A/F Sensor Heater - Sensor1	02 Sensor Heater - Sensor2	02 Sensor Heater - Sensor3		MAP sensor MAP sensor	MAP sensor	IAT sensor	ECT sensor	ECT sensor	TP sensor	Insufficient ECT for Closed Loop	Thermostat	O2 Sensor -Sensor1	O2 Sensor, A/F Sensor(No Activity) - Sensor1	O2 Sensor - Sensor2	O2 Sensor - Sensor3	Fuel system	Misfire
	P0500	P0500	VSS																			×	×	×	×	×	×	×
	P0511	P0511	IAC valve					_								_							×					L
	P0510	P0510	Idle switch											>	×	×		L				×	×		×	×	×	2
	P0560	P0560	System Voltage		-	1	_		_					_		_		L						_			L	Ļ
	P0617	P0617	Starter signal		\perp																			L	\square		L	L
	P0705	P0705	Shift lever position switch	_				_	_			_		_	_			L						Ļ			_	_
Ļ	P0710	P0710-P0713	Trans fluid temp sensor				_	_	_			_				_							Ш	L	\square	\square	L	╞
	P0720-P0793	P0720-P0793	Output speed sensor		1	1	_		_			_															L	_
	P0715-P0717	P0715-P0717	Input speed sensor													_						\square	\square	<u> </u>			<u> </u>	╞
-	P0724	P0724	Stop lamp switch			_			4-			_										\vdash					Ļ	-
+	P0741-P0796	P0741-P0796	Trans solenoid (function)		+	-	_	_	-					_								Н	\vdash		\square		<u> </u>	╞
+	P0748-P0798	P0748-P0799	Trans solenoid (range)	_	+	+	+	_	_			_		_		-	_					\vdash	Ш	L	\square		L	Ļ
-	P0850	P0850	PNP switch		+	+	_		4-							-		ļ							\square		_	2
ŀ	P1010,P1020	P1010,P1020	VVTL		_	_	_	_	+			_										×	Ш	L	\square	\square	×	╞
-	P1011,12(,21,22)	P1011,12(,21,22)	VVTL system1(,2)		-	_			_			_						ļ				×			ļ		×	Ļ
╞	P1126	P1126	Electronic magnet clutch			_						_		_		_						\vdash	Щ	<u> </u>	\square		<u> </u>	╞
$\left \right $	P1129	P1129	Electronic throttle system				_	+														\vdash	\vdash	ļ	<u> </u>		<u> </u>	╞
+	P1430	P1430	HC adsorber ACT press sensor		_			_	+			_		_		+	_					Щ	Ш	L	\square		<u> </u>	╞
╞	P2004,6	P2004,6	Intake Manifold Runner Control		-	+-	_		+-					_		-	+					\vdash	\vdash				<u> </u>	+
┝	P2009,10	P2009,10	Intake Manifold Runner Control Circuit		┢	+-	+-	+	+		-	\rightarrow		+	_	+	-					\vdash	\vdash		\vdash		-	╞
+	P2014,16,17	P2014,16,17	Intake Manifold Runner Position Sensor	_	┝	+	+	+	+			-	_	_	_	+	+	-				\vdash	μ	-	\vdash		<u> </u>	╞
+	P2102,P2103	P2102,P2103			+	+	+	+-	+	-		-	_		_	+-	-	-				\vdash	\vdash	<u> </u>	+		–	┝
+	P2120-P2138	P2120-P2138	Accel position sensor	_	+	+	+	-	+			_		_		-	-	-					Η	-		-	⊢	╀
\mathbf{F}	P2190,P2190	P2190,F2190	Ar sensor (rationality)		┝	+-	+-	+-	┿								+					Ĥ	-		÷	Ĵ	-	╀
┢	P2220	P2220	A/E sensor (open)		+-	+-	+	+	+-		$\left \right $	-		+		-	-	-					Ĥ		÷	Ĵ		╀
$\left \right $	P2423 24	P2/23 2/	HC Advertion Catalyst		+			+-	+-						_							Ĥ	\vdash			Ĥ	-	╀
F	P2430.2.3	P2430.2.3	AIP Pressure Sensor(Low/High)		╈	+	+		╈					+		+	+					\vdash	\vdash	-			⊢	┢
$\left \right $	P2431	P2431	AIR Pressure Sensor(Low/Fligh)		+	+	+	+	+	+	\vdash	-		+		+	+	-	-	\vdash		Η	Η	⊢	Η	Η	\vdash	+
$\left \right $	P2440	P2440	AIR control valve stuck open		+	+	+-	+	+	+	$\left - \right $	-+				+	+					$ \neg $	×	×	×	¥	×	+
$\left \right $	P2441	P2441	AIR control valve stuck close		+	+	+	+	+	+	\vdash	+	+	+	+	+	+	-	-	\vdash		\square	×	×	×	×	×	+
$\left \right $	P2444	P2444	AIP stuck On		+	+	+	+-	+	+	$\left \right $	+			+	+	+			\vdash		\square	X	×	X	X	×	+
$\left \right $	P2445	P2445	AIP stuck Off		+	+	+	+	+	+	\vdash	+	+	+	+	+	+	-		\square		Η	×	×	×	×	×	+
\mathbf{F}	P2714-P2759	P2714-P2759	Trans solenoid(SLU-SLD)		+	+	+	+	+		\vdash	+				+	+	+		\vdash		\square	Ĥ	<u> </u>	Ĥ	Ĥ	<u> </u>	+
H		00			+	+		+		+	\vdash					+	+					\square	\vdash		+	\vdash	<u> </u>	+

	Fault code			P0325,P0330	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0405	P0409	P0420,P0430	P0440-P0446	P0450,P0451	P0500	POSOD	P0511	P0510	P0560	P0617	P0705	P0710	P0720-P0793	P0715-P0717	P0724
		Fault code		P0325-P0333	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0405.P0406	P0409	P0420,P0430	P0440-P0446	P0450-P0453	P0500	PUSUU	PD511	P0510	P0560	P0617	P0705	P0710-P0713	P0720-P0793	P0715-P0717	P0724
			Component/ system	Knock sensor	CKP sensor	CMP sensor	VVT sensor1,2	Ignitor	CKP sensor 2	EGR system (closed)	EGR Lift sensor	EGR Lift sensor	Catalyst	EVAP system	EVAP press sensor	VSS(ECT2sensor)	VSS(ECTISENSOF, NON-ECT) VSS(M/T)	IAC valve	Idle switch	System Voltage	Starter signal	Shift lever position switch	Trans fluid temp sensor	Output speed sensor	Input speed sensor	Stop lamp switch
	P0010,P0020	P0010,P0020	VVT VSV1,2																	_						
L	P0011	P0011	VVT System1 - Advance							×	<		×	×				>	<u>د</u>	_	-	_	Ļ			
L	P0012	P0012	VVT System1 - Retard							×)	K		×	×				>	<u>ا</u>		_		L			
L	P0016,P0018	P0016,P0018	VVT System - Misalignment																\bot			ļ				
L	P0021	P0021	VVT System2 - Advance							×)	<		×	×				>	<u>‹</u>							
L	P0022	P0022	VVT System2 - Retard							×>	<		×	×				>	<u>‹</u>							
L	P0030,50	P0031,32,51,52	O2 Sensor Heater - Sensor1							×	<		×					>	<u>د</u>							
L	P0135,P0155	P0031,32,51,52	A/F Sensor Heater - Sensor1	L						×>	<		×					>	<u>د</u>		_		L			
L	P0036,56	P0037,38,57,58	O2 Sensor Heater - Sensor2										×													
L	P0043,44,63,64	P0043,44,63,64	O2 Sensor Heater - Sensor3														_									
L	P0100,P0101	P0100-P0103	MAF sensor							×>	<		×	×			>	< >	٢							
L	P0105,P0106	P0105-P0108	MAP sensor							×>	< _		×	×			>	< >	<u>‹</u>							
L	P0110	P0110-P0113	IAT sensor							×>	<			×												
L	P0115,P0116	P0115-P0118	ECT sensor							×>	< _	×	×	×			>	< >	(
L	P0120,P0121	P0120-P0223,P2135	TP sensor		ļ					×>	<		×	×		:	×	>	٢							
L	P0125	P0125	Insufficient ECT for Closed Loop							×>	<	×	×	×			>	< >	(<u> </u>			
L	P0128	P0128	Thermostat																_		_	ļ				
L	P0130-P0153	P0130-P0153	O2 Sensor - Sensor1							×>	<		×	×				>	<u>ا</u>		_					
	P0134,P0154	P0134,P0154	O2 Sensor, A/F Sensor(No Activity) - Sensor1							×>	<		×					>	(_					
L	P0136,P0156	P0136,P0156	O2 Sensor - Sensor2		ļ						_		×			\rightarrow		_	_				ļ			
L	P0142,P0162	P0142,P0162	O2 Sensor - Sensor3			L				_	_	_				_			+	_	_	-	-			
L	P0171,P0172	P0171,P0172	Fuel system							×	K		×	×				>	(
_	P0300-P0308	P0300-P0308	Misfire		ļ						_	_	×	×		_	_	>	4	_						
-	P0325,P0330	P0325-P0333	Knock sensor	p and the second se						×)	K							+-	+				 		-	
F	P0335	P0335	CKP sensor							×	K	-	×	×	_	_	_	>			-				\square	
L	P0340, P0341	P0340, P0341	CMP sensor		ļ					×	K		×	×				>	4				 			
-	P0340-P0346	P0340-P0346	VVI sensor1,2								-							+	-				-		┝	
L	P0351-P0358	P0351-P0358	Ignitor	-	-					× ;	<	-	×	×		_		>	-	_	-	-	<u> </u>		\square	
-	P0385	P0385	CKP sensor 2			-				×)	×	+	×	×				}	4	+					$\left - \right $	
_	P0401	P0401	EGR system (closed)	-	-							\vdash	×				_		+	+	-	-	-		\square	
Ļ	P0402	P0402	EGR system (open)							- 8	×		×	×				+	4	+-		+			$\left - \right $	
F	P0405,P0409	P0405-P0409	Lift sensor		-	-				_		#				_		_	+	+	-		-	\vdash	\square	
Ļ	P0420,P0430	P0420,P0430	Catalyst														_		+							
6	P0442-P0456	P0442-P0456	EVAP system		1)					1			

Note *1: Without input speed sensor

					T	5	16	88				Τ	0	16	12		T	T		T	T	Τ		33	17	Γ	96
	Fault code	[P0325,P033	P0335	P0340,P034	P0340-P03	P0351-P03	P0385	P0401	P0402	P0409	P0420,P043	P0440-P044	P0450,P045	P0500	P0500	PU500	D0510	P0560	P0617	P0705	P0710	P0720-P079	P0715-P07	P0724	P0741-P079
		Fault code		P0325-P0333	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0402	P0409	P0420,P0430	P0440-P0446	P0450-P0453	P0500	P0500	PU500	D0510	PD560	P0617	P0705	P0710-P0713	P0720-P0793	P0715-P0717	P0724	P0741-P0796
			Component/ system	Knock sensor	CKP sensor	CMP sensor	VVT sensor1,2	Ignitor	CKP sensor 2	EGR system (closed)	EGR system (open) EGR I ift sensor	EGR Lift sensor	Catalyst	EVAP system	EVAP press sensor	VSS(ECT2sensor)	VSS(ECI1sensor, non-ECI)	VSS(M/T)	Idla ewitch	Svstem Voltade	Starter signal	Shift lever position switch	Trans fluid temp sensor	Output speed sensor	Input speed sensor	Stop lamp switch	Trans solenoid (function)*1
	P0500	P0500	VSS		Γ		Γ			×	×		×	×				∭>	<		T	T		×	×	Γ	×
	P0511	P0511	IAC valve		T	1	Τ		1												T	T	1	T	T		T
	P0510	P0510	Idle switch								×		×	×				>	<		T	T		T			×
5	P0560	P0560	System Voltage		Γ		Τ															T	Τ	Τ			Τ
	P0617	P0617	Starter signal														T		Τ	1			Τ	T			Τ
	P0705	P0705	Shift lever position switch																	Τ	T			Τ			Τ
	P0710	P0710-P0713	Trans fluid temp sensor																			T					Τ
	P0720-P0793	P0720-P0793	Output speed sensor																								×
	P0715-P0717	P0715-P0717	Input speed sensor																								
	P0724	P0724	Stop lamp switch																								8
	P0741-P0796	P0741-P0796	Trans solenoid (function)																								
	P0748-P0798	P0748-P0799	Trans solenoid (range)																					×	×		×
	P0850	P0850	PNP switch															>	<								×
	P1010,P1020	P1010,P1020	VVTL																								
	P1011,12(,21,22)	P1011,12(,21,22)	VVTL system1(,2)							×	×		×	×				>	<								
	P1126	P1126	Electronic magnet clutch																								
	P1129	P1129	Electronic throttle system																								
	P1430	P1430	HC adsorber ACT press sensor											×	×												
	P2004,6	P2004,6	Intake Manifold Runner Control																								
	P2009,10	P2009,10	Intake Manifold Runner Control Circuit		_		L	ļ									_			_		\perp	_			\bot	
	P2014,16,17	P2014,16,17	Intake Manifold Runner Position Sensor					⊢														\perp		\bot		\bot	
	P2102,P2103	P2102,P2103	Throttle motor					-									_			_		\perp	_	\bot		\perp	
	P2120-P2138	P2120-P2138	Accel position sensor									_			_						\perp	╞		\perp		\downarrow	\perp
	P2196,P2198	P2196,P2198	A/F sensor (rationality)		_	_	ļ			×	×		×				_	>	< _	_		1	_		ļ	_	×
	P2226	P2226	BARO sensor	_				_												_	_	╞		\vdash		<u> </u>	>
	P2237,P2240	P2237,P2240	A/F sensor (open)		-	-	ļ	-		×	×	_	×				_	_ `	< 			_			ļ	<u> </u>	>
	P2423,24	P2423,24	HC Adsorption Catalyst						ļ								_	_		_		\downarrow	_	⊢	ļ	<u> </u>	_
	P2430,2,3	P2430,2,3	AIR Pressure Sensor(Low/High)			-	\vdash					_									_	╞	_	\vdash		╞	_
	P2431	P2431	AIR Pressure Sensor(Rationality)			-	-					_	-				_	_	_	_		+-	+	+		╞	-
	P2440	P2440	AIR control valve stuck open	_	-	+	\perp	-	-	×	×	_	X			_		_	_	_	+	+	_	\vdash		⊢	+
	P2441	P2441	AIR control valve stuck close			-				×	×		×			_						+-	+	+	-	╞	+-
	P2444	P2444	AIP stuck On		-	-	+	-	-	×	×		×				+		_	_	+	+	-	+	-	+	+
	P2445	P2445	AIP stuck Off		+				-	×	×		×			_	_	_	_	_	+	+	+-	+-	-	+-	+-
	P2714-P2759	P2714-P2759	Trans solenoid(SLU-SLD)		_	-	+	_	-			+	 				_	-	-		+-	+	-	+	-	╞	>
	P2400 P2403	1 P2A00 P2A03	A/F sensor (slow response)	1	1		1	1	1	IX	XI	1	X	1				12	C I	1	1	1		1	1	1	1>

Note *1: Without input speed sensor
Γ					Γ			â		Т	1				1	T					, []]		Т		T	
	Fault code	[P0741-P0796	P0748-P0798	P0850	P1010,P1020	P1011,12(,21,2	P1126	P1129 P1430	P2004,P2006	P2009.P2010	P2014,16,17	P2102,P2103	P2120-P2138	P2196,P2198 P2226	P2237,P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444	P2445	P2714-P2759	P2A00,P2A03
		Fault code		P0741-P0796	P0748-P0999	P0850	P1010,P1020	P1011,12(,21,22)	P1126	P1129 P1430	P2004,6	P2009,10	P2014,16,17	P2102,P2103	P2120-P2138	P2226	P2237,P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444	P2445	P2714-P2759	P2A00,P2A03
			Component/ system	Trans solenoid (function)*2	Trans solenoid (range)	PNP switch	VVTL	VVTL system1(,2)	Electronic magnet clutch	Electronic throttle system HC adsorber ACT press sensor	Intake Manifold Runner Control	Intake Manifold Runner Control Circuit	Intake Manifold Runner Position Sensor	Throttle motor	Accel position sensor	A/F Sensor(Kationality) - Sensor1 BARO sensor	A/F Sensor(Open) - Sensor1	HC Adsorption Catalyst	AIR Pressure Sensor(Low/High)	AIR Pressure Sensor(Rationality)	AIR control valve stuck open	AIR control valve stuck close	AIP stuck On	AIP stuck Off	Trans solenoid(SLU-SLD)	A/F Sensor (Slow response) - Sensor1
f	P0010,P0020	P0010,P0020	VVT VSV1,2	\square	\square	1					\top										×	×	×	×		
ſ	P0011	P0011	VVT System1 - Advance																		×	×	×	×		_1
ſ	P0012	P0012	VVT System1 - Retard																		×	×	×	×		
	P0016,P0018	P0016,P0018	VVT System - Misalignment																		×	×	×	×		
	P0021	P0021	VVT System2 - Advance																		×	×	×	×	T	
	P0022	P0022	VVT System2 - Retard																		×	×	×	×		
	P0030,50	P0031,32,51,52	O2 Sensor Heater - Sensor1									\square						×			×	×	×	×		
	P0135,P0155	P0031,32,51,52	A/F Sensor Heater - Sensor1	<u> </u>	<u> </u>							 			:	×	×	×			×	×	×	×	_	×
╞	P0036,56	P0037,38,57,58	O2 Sensor Heater - Sensor2	_	L										_ :	×		×			Щ	\vdash	\downarrow	\downarrow		
╞	P0043,44,63,64	P0043,44,63,64	O2 Sensor Heater - Sensor3	 	ļ			_				\square		_			-	×		$\left - \right $		$\left \right $	+	+	_	
╞	P0100,P0101	P0100-P0103	MAF sensor	–			×	×				$\left - \right $				×	×	×			×	×	×	×		×
┝	P0105,P0106	P0105-P0108	MAP sensor	\vdash	-	-	×	×		_		\mathbb{H}	+	+		<u>× </u>	×	×	\vdash	$\left - \right $	×	×	× i	<u>×</u>		<u> </u>
╞	P0110	P0110-P0113		-		-		-					_		- -	<u>~</u>	×	-		$\left - \right $	×	X	x	<u>×</u>		<u>×</u>
┝	PU115,PU116	P0115-P0118		×	-	-		*		_	×	\parallel	-	_		$\hat{\cdot}$	×	1×	\vdash	\vdash	Ň	×	.	쉬	-	싃
┢	P0120,F0121	P0125		×			Y			+		$\left - \right $		+	+:	$\hat{\mathbf{x}}$		ļ.		$\left - \right $	Ŷ		$\frac{1}{2}$	汁		싓
┢	P0128	P0128	Thermostat	ŕ	+	\vdash	Ĥ	_			+	$\left - \right $			-l'		ŕ	ŕ	\vdash	\vdash	Ĥ	Ĥ	+	4	-	-
\mathbf{F}	P0130-P0153	P0130-P0153	O2 Sensor - Sensor1	+		-	$\left \right $			+-	+-	$\left - \right $			+		+	×	\vdash	$\left - \right $	×	x	×	×		\neg
┢	P0134,P0154	P0134,P0154	O2 Sensor, A/F Sensor(No Activity) - Sensor1	+	1	\vdash	\vdash			+	+	\vdash	+		-	×	×	×	\square	\vdash	×	×	×	×		×
┢	P0136,P0156	P0136,P0156	O2 Sensor - Sensor2	\vdash	-					+	+	\vdash	+	+		×	+	×		$\left \right $		Ĥ	+	+	+	4
ŀ	P0142,P0162	P0142,P0162	O2 Sensor - Sensor3	\mathbf{t}	†	+			+	+	+				+	+	+	×				\vdash	+	+	+	\neg
ŀ	P0171,P0172	P0171,P0172	Fuel system	\vdash	\vdash	+	\vdash			+	+	\square	+	+	+	×	×	×		\vdash	×	×	×	×		×
ŀ	P0300-P0308	P0300-P0308	Misfire	\uparrow							+				:	×	×	×			×	×	×	x	+	×
ſ	P0325,P0330	P0325-P0333	Knock sensor	\square						+	-	Π					1	1			×	×	×	×	\uparrow	-1
ľ	P0335	P0335	CKP sensor	1	1		×	×		\top	1		-			×	×	×			×	×	×	×		×
ľ	P0340, P0341	P0340, P0341	CMP sensor		1	1	×	×			1				:	×	×	×			×	×	×	×		×
ſ	P0340-P0346	P0340-P0346	VVT sensor1,2																		×	×	×	×		
ſ	P0351-P0358	P0351-P0358	Ignitor															×			×	×	×	×		
	P0385	P0385	CKP sensor 2				×	×							:	×	×	×			×	×	×	×		×
	P0401	P0401	EGR system (closed)															×								
Γ	P0402	P0402	EGR system (open)												:	×	×	×			×	×	×	×		×
	P0405,P0409	P0405-P0409	Lift sensor																							
	P0420,P0430	P0420,P0430	Catalyst																					\square		
	P0442-P0456	P0442-P0456	EVAP system												:	×	×				×	×	×	×		×
_				1	1	1			T			1	T	Т	T		1	1		1 1		1.1	· T	J.	T	٦

Note *2: With input speed sensor

ſ					Т	Τ		5									~ - ' T	155		-u)					┯┥
	Fault code	[P0741-P0796	P0748-P0798	P0850	P1010,P1020	P1011,12(,21,2	P1126	P1129	P1430	P2009.P2010	P2014,16,17	P2102,P2103	P2120-P2138	P2226	P2237,P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444 D2445	P2714-P2759	P2A00,P2A03
		Fault code		P0741-P0796	P0748-P0999	P0850	P1010,P1020	P1011,12(,21,22)	P1126	P1129	P1430	P2009,10	P2014,16,17	P2102,P2103	P2120-P2138	P2226	P2237,P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444 D2445	P2714-P2759	P2A00,P2A03
			Component/ system	Trans solenoid (function)*2	Trans solenoid (range)	PNP switch	WTL	VVTL system1(,2)	Electronic magnet clutch	Electronic throttle system	HC adsorber ACT press sensor Intake Manifold Runner Control	Intake Manifold Runner Control Circuit	Intake Manifold Runner Position Sensor	Throttle motor	Accel position sensor	BARO sensor	A/F Sensor(Open) - Sensor1	HC Adsorption Catalyst	AIR Pressure Sensor(Low/High)	AIR Pressure Sensor(Rationality)	AIR control valve stuck open	AIR control valve stuck close	Air stuck On AIP stuck Off	Trans solenoid(SLU-SLD)	A/F Sensor (Slow response) - Sensor1
	P0500	P0500	VSS	×											:	<	×	×			×	X	×>	<	×
	P0511	P0511	IAC valve			-						_			_ :	<	×								×
	P0510	P0510	Idle switch	_	-	-		\square	\square	_	_	_			-	<	×	×						_	×
	P0560	P0560	System Voltage						$\left - \right $					-+								+			+
	P0617	P0617	Starter signal	_	+	+				_	+				_	_	+				_	_	_	_	+
	P0705	P0705	Shift lever position switch		+						_	-													+
	P0710	P0710-P0713	Output speed sensor	_	+	+	-				+	-	\vdash				┢	-			_	-	_		+
	P0715-P0717	P0715-P0717	Input speed sensor		+												+								
5	P0724	P0724	Ston lamp switch	_	+-			-				-	-			+	+	\vdash							+-
	P0741-P0796	P0741-P0796	Trans solenoid (function)		-	+					+-	+			-+-	+	+	-						+	+-1
	P0748-P0798	P0748-P0799	Trans solenoid (range)	×			-			+	+	+				+-	+					-+	+	+	+ +
	P0850	P0850	PNP switch		1000						+		\square			+	+	\vdash						+	+
	P1010,P1020	P1010,P1020	VVTL	+						+	+	+			+	+	\uparrow				×	x :	x >	<	+-1
	P1011,12(,21,22)	P1011,12(,21,22)	VVTL system1(,2)		\top	+				+	╈	+			+	+	-				×	x :	x >	<	×
	P1126	P1126	Electronic magnet clutch		1	+-											†-						+	+	+-1
	P1129	P1129	Electronic throttle system								1														\square
	P1430	P1430	HC adsorber ACT press sensor		1	1																	1		
	P2004,6	P2004,6	Intake Manifold Runner Control																						
	P2009,10	P2009,10	Intake Manifold Runner Control Circuit			Ι					T													T	
	P2014,16,17	P2014,16,17	Intake Manifold Runner Position Sensor																						
	P2102,P2103	P2102,P2103	Throttle motor																						
	P2120-P2138	P2120-P2138	Accel position sensor												Щ.,										\square
	P2196,P2198	P2196,P2198	A/F sensor (rationality)									_				×.	┢	×			×	× :	× >	<	×
	P2226	P2226	BARO sensor												;	<	×	-			×	×	× >	<	×
	P2237,P2240	P2237,P2240	A/F sensor (open)		ļ				\square								M	×			×	×	× >	<	×
	P2423,24	P2423,24	HC Adsorption Catalyst													_								-	\parallel
	P2430,2,3	P2430,2,3	AIR Pressure Sensor(Low/High)	_	_	-		\square	\square	_	_	_	\square	\square		_	-			×	×	×	×	< _	\square
	P2431	P2431	AIR Pressure Sensor(Rationality)						\square	_	_						+			M)	×	×	× >	<⊥_	+
	P2440	P2440	AIR control valve stuck open	_	-	-	-	\vdash	\vdash	+	+	+	\parallel	\square	- 2	K	×	×					_	+	×
	P2441	P2441	AIR control valve stuck close	_		-			\vdash	+		-			-13	K	×	×		$\left - \right $					×
	P2444	P2444			-		-	\parallel	\vdash	-	+	-		$ \rightarrow $	-		×	×			_			-	×
	P2445	P2445				-	-			_		+			- '	×	×	×		$\left - \right $					 ×
	P2/14-P2/59	P2/14-P2/59	Irans solenoid(SLU-SLD)			-			\vdash	_	_		$\left - \right $		_	_			\vdash		-	-			<u>ا</u>
	P2A00,P2A03	P2A00,P2A03	AVE sensor (slow response)		1	1	1	1	1		1	1	1				1	X		1	X	X)	×1)	N	

Note *2: With input speed sensor

12. O2S TEST RESULT INTRODUCTION

The O2S TEST RESULT refers to the results of the engine control module (ECM) when it monitors the oxygen sensor (O2S), and it can be read using the hand-held tester or the generic OB-DII scantool. Based on this, you can find the O2S's conditions. The ECM monitors the O2S in the various items. You can read the monitor result (TEST DATA) of each monitor item using the O2S TEST RESULT. However, the output value of the TEST DATA is the latest "snapshot" value that is it taken after monitoring and therefore it is not dynamic.

In this repair manual, the description of the O2S TEST RESULT (for O2S related DTCs) are written in a table.

This table consists of 5 items:

- (1) TEST ID (a code applied to each TEST DATA)
- (2) Description of TEST DATA
- (3) Conversion Factor (When Conversion Factor has a value written in the table, multiply the TEST DATA value appearing on the scantool by the Conversion Factor value. The result will be the required value.)
- (4) Unit
- (5) Standard Value

If the TEST DATA value appearing on the scantool is out of the standard value, the O2S is malfunctioning. If it is within the standard value, the O2S is functioning normally. However, if the value is on the borderline of the standard value, the O2S may malfunction very soon.

HOW TO READ O2S TEST RESULT USING HAND-HELD TESTER

(a) Connect the hand-held tester to the DLC3.

02S T	EST RESULT Screen	
	O2 SENSOR TEST	
	01 BANK 1 - SENSOR 1 02 BANK 1 - SENSOR 2 03 BANK 2 - SENSOR 1 04 BANK 2 - SENSOR 2	
		A211

(b) On the tester screen, select the following menus: DIAG-NOSIS/CARB OBDII/O2S TEST RESULT. A list of the O2S equipped on the vehicle will be displayed.

217

DIAGNOSTICS	-	ENGINE
DIAGNOUTIOU		LINGINE

TEST	DATA Screen	
	LOW SW V0.400 V HIGH SW V0.550 V MIN O2S V0.035 V MAX O2S V0.835 V Time \$8117 Time \$8484 Time \$8579	
	•	A21191

- (c) Select the desired O2S and press ENTER. The following screen will appear.
- (d) Press HELP and 🕹 simultaneously. More information will appear.
- (e) Example:
 - (1) The hand-held tester displays "17" as a value of the "TIME \$81" (see the illustration on the left).
 - (2) Find the Conversion Factor value of "TIME \$81" in the O2S TEST RESULT chart below. 0.3906 is specified for \$81 in this chart.
 - (3) Multiply "17" in step (1) by 0.3906 (Conversion Factor) in the step (2).

17 x 0.3906 = 6.6 %

(4) If the answer is within the standard value, the "TIME \$81" can be confirmed to be normal.

O2S TEST RESULT Chart

TEST ID	Description of TEST DATA	Conversion Factor	Unit	Standard Value
\$81	Percentage of monitoring time when the HO2S voltage is less than 0.05V	Multiply 0.3906	%	Within 60 %

13. CHECKING MONITOR STATUS NOTICE:

The Monitor Status is not applicable to the heated oxygen sensor (HO2S). The HO2S status can be checked with O2S TEST RESULT.

(a) INTRODUCTION

The purpose of the monitor result (mode 6) is to allow access to the results for on-board diagnostic monitoring tests of specific components/systems that are not continuously monitored. Examples are catalyst, EVAP and thermostat.

The monitor result allows the OBD scan tool to display the monitor status, test value and test limit. The monitor status indicates whether the component is functioning normally or not (PASS or FAIL). The test value is the value that was used to determine the monitor status. When the test value is inside the test limit, the ECM determines the component is functioning normally (PASS). If the test value is outside the test limit, the ECM determines the component is malfunctioning (FAIL).

A problem in these components/systems can be found by comparing the test value and test limit. The monitor result information is included under "MONITOR RESULT" in the DTC sections.

(b) PROCEDURE

NOTICE:

The monitor result and test value are cleared when the ignition switch is turned OFF.

- (1) Connect the hand-held tester to the DLC3.
- (2) Turn the ignition switch ON.
- (3) Clear the DTCs.
- (4) Run the vehicle in accordance with the applicable drive pattern described in READINESS MONITOR DRIVE PATTERN (see page DI-29).

	•
MONITOR RESULT	
CATALYST#1 B1. INCMP	
CATALYST#1 B2.INCMP	
O2S HEAT B1S1. INCMP	
O2S HEAT B1S2. INCMP	
O2S HEAT B2S1. INCMP	
O2S HEAT B2S2. INCMP	
THERMOSTAT PASS	
Proce (ENTER) to	
Press [ENTER] to	
Select the Label.	
	A20449

(5) Select from the tester menus: DIAGNOSIS, EN-HANCED OBD II, MONITOR INFO and MONITOR RESULT. The monitor result appears after the component name.

INCMP: The component has not been monitored yet.

PASS: The component is functioning normally. FAIL: The component is malfunctioning.

(6) Confirm that the component is set to either PASS or FAIL.

DIAGNOSTICS - ENGINE

Thermostat malfunction VAL. 119.375 °C LMT. 75.000 °C TLT. 1		
[HELP] to notice [EXIT] to return	A20450	

 Select the component (Label) and press ENTER. The accuracy test value appears when the monitor result is either PASS or FAIL.
 VAL The test value
 LMT: The test limit

TLT: The test limit type. Either 0 or 1 is displayed.

- (8) If TLT is 0, the component is malfunctioning when the test value is higher than the test limit. If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- (9) Compare the test value with the test limit. The test value is usually significantly higher or lower than the test limit. If the test value is on the borderline of the test limit, there is a potential malfunction in the component.

HINT:

The monitor result might on rare occasions be PASS even if the MIL is illuminated. This indicates the system malfunctioned on a previous driving cycle. This might be caused by an intermittent problem.

READINESS MONITOR DRIVE PATTERN

1. PURPOSE OF THE READINESS TESTS

- The On-Board Diagnostic (OBD II) system is designed to monitor the performance of emission-related components and report any detected abnormalities in the form of Diagnostic Trouble Codes (DTCs). Since the various components need to be monitored during different driving conditions, the OBD II system is designed to run separate monitoring programs called Readiness Monitors. Many state Inspection and Maintenance (I/M) programs require that vehicles complete their Readiness Monitors prior to beginning an emissions test.
- The current status of the Readiness Monitors can be seen by using the hand-held tester with version 9.0 software (or newer), or a generic OBD II Scan tool.
- To view the Readiness Monitor status using the hand-held tester, select "Monitor Status" from the Enhanced OBD II Menu.
- A status of "complete" indicates that the necessary conditions have been met to run the performance tests for the related Readiness Monitor.
- ✓ The Readiness Monitor will be reset to "incomplete" if:
 - ECM has lost power (battery or fuse).
 - DTCs have been cleared.
 - The conditions for running the Readiness Monitor have not been met.
- In the event that any Readiness Monitor shows "incomplete," follow the appropriate Readiness Monitor Drive Pattern to active the monitor and change the readiness status to "complete."

CAUTION:

Strictly observe of posted speed limits, traffic laws, and road conditions when performing these drive patterns.

NOTICE:

These drive patterns represent the fastest method to satisfy all necessary conditions which allow the specific readiness monitor to complete.

In the event that the drive pattern must be interrupted (possibly due to traffic conditions or other factors) the drive pattern can be resumed, and in most cases, the readiness monitor will still set to "complete".

To ensure rapid completion of readiness monitors, avoid sudden changes in vehicle load and speed (driving up and down hills and/or sudden acceleration).

Date :

Author :

DIC40-01



(a) Preconditions

The monitor will not run unless:

- MIL is OFF.
- ✓ Engine Coolant Temperature (ECT) is 75°C (167°F) or greater.
- Intake Air Temperature (IAT) is -10°C (14°F) or greater.

NOTICE:

The readiness test can be completed in cold ambient conditions (less than -10°C / 14°F), if the drive pattern is repeated a second time after cycling the ignition off.

- (b) Drive Pattern
 - (1) Connect the OBD II scan tool to the DLC3 to check monitor status and preconditions.
 - (2) Drive the vehicle at 40 to 55 mph (64 to 88 km/h) for approximately for 3 minutes.

NOTICE:

Drive with smooth throttle operation and avoid sudden acceleration.

If IAT is less than 10°C (50°F) when engine was started, drive the vehicle at 40 to 55 mph (64 to 88 km/h) for additional 4 minutes.

(3) Drive the vehicle at 35 to 45 mph (56 to 72 km/h) for approximately 7 minutes.

NOTICE:

Drive with smooth throttle operation and avoid sudden deceleration as much as possible with the throttle fully closed.

- (4) If readiness status dose not switch to complete, make sure that the preconditions are met and the ignition switch is turned OFF and then repeat steps (2) and (3).
- (5) Release pressure in the fuel tank by removing and then reinstalling the fuel tank cap.
- (6) Start the engine and immediately begin driving as directed.

3. EVAP MONITOR (VACUUM PRESSURE MONITOR)

NOTICE:

A cold soak must be performed prior to conducting the drive pattern to complete the Internal Pressure Readiness Monitor.

(a) Cold Soak Preconditions

- The monitor will not run unless:
 - MIL is OFF
 - ✓ Fuel level is approximately 1/2 to 3/4
 - Altitude is 7,800 feet (2,400 m) or less
- (b) Cold Soak Procedure Let the vehicle cold soak for 8 hours or until the difference between IAT and ECT becomes less than 7°C (13°F)

HINT:

Examples:

- Scenario 1
 - ECT = $24^{\circ}C(75^{\circ}F)$ IAT = $16^{\circ}C(60^{\circ}F)$ Difference between EC

Difference between ECT and IAT is 8°C (15°F) \rightarrow The monitor will not run because difference between ECT and IAT is greater than 7°C (13°F)

Scenario 2

ECT = 21°C (70°F) IAT = 20°C (68°F)

Difference between ECT and IAT is 1°C (2°F)

 \rightarrow The monitor will run because difference between ECT and IAT is less than 7°C (13°F)

4. EVAP MONITOR (VACUUM PRESSURE MONITOR) (CONTINUED)



(a) Preconditions

The monitor will not run unless:

- MIL is OFF
- ✓ Fuel level is approximately 1/2 to 3/4
- Altitude is 7,800 feet (2,400 m) or less
- Engine Coolant Temperature (ECT) is between 4.4°C and 35°C (40°F and 95°F)
- Intake Air Temperature (IAT) is between 4.4°C and 35°C (40°F and 95 °F)
- Cold Soak Procedure has been completed
- ✓ Before starting the engine, the difference between ECT and IAT must be less than 7°C (13°F)

HINT:

Examples:

Scenario 1

ECT = 24°C (75°F) IAT = 16°C (60°F) Difference between ECT and IAT is 8°C (15°F) \rightarrow The monitor will not run because difference between ECT and IAT is higher than 7°C (13°F)

Scenario 2

ECT = $21^{\circ}C(70^{\circ}F)$ IAT = $20^{\circ}C(68^{\circ}F)$ Difference between ECT and IAT is $1^{\circ}C(2^{\circ}F)$

 \rightarrow The monitor will run because difference between ECT and IAT is less than 7°C (13°F)

The readiness test can be completed in cold ambient conditions (less than $40^{\circ}F / 4.4^{\circ}C$) and/or at high altitudes (more than 7,800 feet / 2,400 m) if the drive pattern is repeated a second time after cycling the ignition off.

- (b) Drive Pattern
 - (1) Connect the OBDII scan tool to DLC3 to check monitor status and preconditions (refer to "a").
 - (2) Release pressure in fuel tank by removing the fuel tank cap and then reinstalling it.
 - (3) Start the engine and allow it to idle until ECT becomes 75°C (167°F) or higher.
 - (4) Run the engine at 3,000 rpm for about 10 seconds.
 - (5) Allow the engine to idle with the A/C ON (to create slight load) for 15 to 50 minutes.

NOTICE:

If the vehicle is not equipped with A/C put a slight load on the engine by doing the following :

- ✓ Securely set the parking brake.
- \checkmark Block the drive wheels with wheel chocks.
- \checkmark Allow the vehicle to idle in drive for 15 to 50 minutes.

DIAGNOSTICS - ENGINE



The monitor will not run unless:

MIL is OFF

(b) Drive Pattern

- (1) Connect the OBDII scan tool to DLC3 to check monitor status and preconditions (refer to step "a").
- (2) Start the engine and allow it to idle for 2 minutes or more.
- (3) Drive the vehicle at 25 mph (40 km/h) or more for at least 50 seconds.
- (4) Stop the vehicle and allow the engine to idle for 40 seconds or more.
- (5) Perform steps (3) and (4) ten times.
- (6) Check the status of the readiness monitor on the scan tool display. If readiness status did not switch to complete, ensure preconditions are met, turn the ignition off and then repeat steps (1) and (5).



The monitor will not run unless:

- MIL is OFF
- (b) Drive Pattern
 - (1) Connect the OBDII scan tool to the DLC3 to check monitor status and preconditions (refer to step "a").
 - (2) Start the engine and allow it to idle for 500 seconds or more.
 - (3) Drive the vehicle at 25 mph (40 km/h) or more at least 2 minutes.
 - (4) Check the status of the readiness monitor on the scan tool display. If readiness status did not switch to complete, ensure the preconditions are met, turn the ignition off and then repeat steps (2) and (3).

DI2DH-13

DIAGNOSTIC TROUBLE CODE CHART

HINT:

Parameters listed in the chart may not be exactly the same as your reading due to the type of instrument or other factors.

If a malfunction code is displayed during the DTC check in check mode, check the circuit for the codes listed in the table below. For details of each code, turn to the page referred to under the "See page" for the respective "DTC No." in the DTC chart.

DTC No. (See page)	Detection Item	Trouble Area	MIL ^{*1}	Memory
P0010 (DI-48)	Camshaft Position "A" Actuator Circuit (Bank 1)	 ✓Open or short in OCV circuit ✓OCV ✓ECM 	тм	тм
P0011 (DI-53)	Camshaft Position "A" -Timing Over- Advanced or System Per- formance (Bank 1)	<i>W</i> alve timing <i>P</i> OCV <i>P</i> VVT controller assembly <i>F</i> ECM	тм	тм
P0012 (DI-53)	Camshaft Position "A" -Timing Over- Retarded (Bank 1)	<i>W</i> alve timing <i>P</i> OCV <i>W</i> VVT controller assembly <i>F</i> ECM	тм	тм
P0016 (DI-63)	Crankshaft Position - Camshaft Position Correlation (Bank 1 Sensor A)	 Mechanical system (Jumping teeth of timing belt, belt stretched) CM 	тм	тм
P0031 (DI-65)	Oxygen Sensor Heater Control Circuit Low (Bank 1 Sensor 1)	 ✓Open in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓ECM 	тм	тм
P0032 (DI-65)	Oxygen Sensor Heater Control Circuit High (Bank 1 Sensor 1)	 ✓Short in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓ECM 	тм	тм
P0037 (DI-65)	Oxygen Sensor Heater Control Circuit Low (Bank 1 Sensor 2)	 ✓Open in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓EFI relay ✓ECM 	тм	тм
P0038 (DI-65)	Oxygen Sensor Heater Control Circuit High (Bank 1 Sensor 2)	 ✓Short in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓EFI relay ✓ECM 	тм	тм
P0051 (DI-65)	Oxygen Sensor Heater Control Circuit Low (Bank 2 Sensor 1)	 ✓Open in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓ECM 	тм	тм
P0052 (DI-65)	Oxygen Sensor Heater Control Circuit High (Bank 2 Sensor 1)	 ✓Short in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓ECM 	тм	тм
P0057 (DI-65)	Oxygen Sensor Heater Control Circuit Low (Bank 2 Sensor 2)	 ✓Open in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓€CM 	тм	тм
P0058 (DI-65)	Oxygen Sensor Heater Control Circuit High (Bank 2 Sensor 2)	 ✓Short in heater circuit of heated oxygen sensor ✓Heated oxygen sensor heater ✓ECM 	тм	тм
P0100 (DI-70)	Mass or Volume Air Flow Circuit	 ✓Open or short in mass air flow meter circuit ✓Mass air flow meter ✓ECM 	тм	тм

Date :

Author :

227

DIAGNOSTICS - ENGINE

P0101 (DI-76)	Mass or Volume Air Flow Circuit Range/Performance Problem	Mass air flow meter	тм	тм
P0102 (DI-70)	Mass or Volume Air Flow Circuit Low Input	 ✓Open in mass air flow meter circuit ✓Mass air flow meter ✓ECM 	тм	тм
P0103 (DI-70)	Mass or Volume Air Flow Circuit High Input	 ✓Short in mass air flow meter circuit ✓Mass air flow meter ✓ECM 	тм	тм
P0110 (DI-79)	Intake Air Temperature Circuit	 ✓Open or short in intake air temp. sensor circuit ✓Intake air temp. sensor (built in mass air flow meter) ✓ECM 	тм	тм
P0112 (DI-79)	Intake Air Temperature Circuit Low Input	 ✓Short in intake air temp. sensor circuit ✓Intake air temp. sensor (built in mass air flow meter) ✓ECM 	тм	тм
P0113 (DI-79)	Intake Air Temperature Circuit High Input	 ✓Open in intake air temp. sensor circuit ✓Intake air temp. sensor (built in mass air flow meter) ✓ECM 	тм	тм
P0115 (DI-86)	Engine Coolant Temperature Cir- cuit	 ✓Open or short in engine coolant temp. sensor circuit ✓Engine coolant temp. sensor ✓ECM 	тм	тм
P0116 (DI-93)	Engine Coolant Temperature Cir- cuit Range/Performance Prob- lem	 ✓Cooling system ✓Engine coolant temp. sensor 	тм	тм
P0117 (DI-86)	Engine Coolant Temperature Cir- cuit Low Input	 ✓Short in engine coolant temp. sensor circuit ✓Engine coolant temp. sensor ✓ECM 	тм	тм
P0118 (DI-86)	Engine Coolant Temperature Cir- cuit High Input	 ✓Open in engine coolant temp. sensor circuit ✓Engine coolant temp. sensor ✓ECM 	тм	тм
P0120 (DI-95)	Throttle Pedal Position Sensor/ Switch "A" Circuit	 ✓Open or short in throttle position sensor circuit ✓Throttle position sensor ✓ECM 	тм	тм
P0121 (DI-101)	Throttle/Pedal Position Sensor/ Switch "A" Circuit Range/Perfor- mance Problem	✓Throttle position sensor	тм	тм
P0122 (DI-95)	Throttle/Pedal Position Sensor/ Switch "A" Circuit Low Input	 ✓Open in throttle position sensor circuit ✓Throttle position sensor ✓ECM 	тм	тм
P0123 (DI-95)	Throttle/Pedal Position Sensor/ Switch "A" Circuit High Input	 ✓Short in throttle position sensor circuit ✓Throttle position sensor ✓ECM 	тм	тм
P0125 (DI-93)	Insufficient Coolant Temperature for Closed Loop Fuel Control	 ✓Cooling system ✓Engine coolant temp. sensor 	тм	тм
P0128 (DI-106)	Coolant Thermostat (Coolant Temperature Below Thermostat Regulating Temperature)	 ✓Thermostat ✓Cooling system ✓Engine coolant temp. sensor ✓ECM 	٤.	IJ
P0130 (DI-110)	Oxygen Sensor Circuit (Bank 1 Sensor 1)	 ✓Open or short in heated oxygen sensor circuit (Bank 1 Sensor 1) ✓Heated oxygen sensor (Bank 1 Sensor 1) ✓Air induction system ✓Fuel pressure ✓Injector ✓ECM 	тм	тм

P0133 (DI-122)	Oxygen Sensor Circuit Slow Re- sponse (Bank 1 Sensor 1)	 Øpen or short in heated oxygen sensor circuit (Bank 1 Sensor 1) Heated oxygen sensor (Bank 1 Sensor 1) Air induction system Fuel pressure Injector ECM 	ти	ТМ
P0134 (DI-131)	Oxygen Sensor Circuit No Activ- ity Detected (Bank 1 Sensor 1)	 ✓Open or short in heated oxygen sensor circuit (Bank 1 Sensor 1) I Heated oxygen sensor (Bank 1 Sensor 1) ✓Air induction system ✓Fuel pressure ✓Injector ✓Gas leakage on exhaust system ✓PCV pipng ✓ECM 	тм	тм
P0136 (DI-139)	Oxygen Sensor Circuit Malfunc- tion (Bank 1 Sensor 2)	 Øpen or short in heated oxygen sensor circuit (Bank 1 Sensor 2) Heated oxygen sensor (Bank 1 Sensor 2) Air induction system Fuel pressure Injector ECM 	ит	тм
P0150 (DI-110)	Oxygen Sensor Circuit (Bank 2 Sensor 1)	 Open or short in heated oxygen sensor circuit (Bank 2 Sensor 1) Heated oxygen sensor (Bank 2 Sensor 1) Air induction system Fuel pressure Injector ECM 	ти	ТМ
P0153 (DI-122)	Oxygen Sensor Circuit Slow Re- sponse (Bank 2 Sensor 1)	 Øpen or short in heated oxygen sensor circuit (Bank 2 Sensor 1) Heated oxygen sensor (Bank 2 Sensor 1) Air induction system Fuel pressure Injector ECM 	ти	тм
P0154 (DI-131)	Oxygen Sensor Circuit No Activ- ity Detected	 ✓Open or short in heated oxygen sensor circuit (Bank 2 Sensor 1) I Heated oxygen sensor (Bank 2 Sensor 1) I Air induction system I Fuel pressure I I I I I I I I I I I I I I I I I I I	ти	тм
P0156 (DI-139)	Oxygen Sensor Circuit Malfunc- tion (Bank 2 Sensor 2)	 Øpen or short in heated oxygen sensor circuit (Bank 2 Sensor 2) Heated oxygen sensor (Bank 2 Sensor 2) Air induction system Fuel pressure Injector ECM 	тм	тм

229

DIAGNOSTICS - ENGINE

P0171 (DI-148)	System too Lean (Bank 1)	 ✓Air induction system ✓Injector blockage ✓Mass air flow meter ✓Engine coolant temp. sensor ✓Fuel pressure ✓Gas leakage on exhaust system ✓Open or short in heated oxygen sensor (Bank 1 sensor 1) circuit ✓Heated oxygen sensor (Bank 1 sensor 1) ✓PCV pipng ✓ECM 	тм	тм
P0172 (DI-148)	System too Rich (Bank 1)	 Injector leak, blockage Index and the problem of the problem o	м	м
P0174 (DI-148)	System too Lean (Bank 2)	 ✓Air induction system ✓Injector blockage ✓Mass air flow meter ✓Engine coolant temp. sensor ✓Fuel pressure ✓Gas leakage on exhaust system ✓Open or short in heated oxygen sensor (Bank 2 sensor 1) circuit ✓Heated oxygen sensor (Bank 2 sensor 1) ✓PCV pipng ✓ECM 	ТМ	ТМ
P0175 (DI-148)	System too Rich (Bank 2)	 Injector leak, blockage Injector leak, blockage	м	м
P0230 (DI-161)	Fuel Pump Praimary Circuit	 ✓Open or short in fuel pump relay circuit ✓Fuel pump relay ✓ECM 	ТМ	тм

P0300 (DI-164)	Random/Multiple Cylinder Misfire Detected		™ *2	тм
P0301 (DI-164)	Cylinder 1 Misfire Detected	Connector connection Vacuum hose connection	™ *2	тм
P0302 (DI-164)	Cylinder 2 Misfire Detected	r/gnition system r/njector	™ *2	TM
P0303 (DI-164)	Cylinder 3 Misfire Detected	 <i>i</i> ⊬ Fuel pressure Mass air flow meter 	™ *2	тм
P0304 (DI-164)	Cylinder 4 Misfire Detected	 ✓Engine coolant temp: sensor ✓Compression pressure ✓Valve clearance 	™ *2	тм
P0305 (DI-164)	Cylinder 5 Misfire Detected	ルValve timing ルPCV piping	тм *2	тм
P0306 (DI-164)	Cylinder 6 Misfire Detected	<i>⊭</i> €CM	™ *2	тм
P0325 (DI-179)	Knock Sensor 1 Circuit (Bank 1 or Single Sensor)	 <i>i</i> Mopen or short in knock sensor 1 circuit <i>i</i> Knock sensor 1 (looseness) <i>i</i> KCM <i>i</i> KCM <i>i</i> Konstantion 	тм	тм
P0330 (DI-179)	Knock Sensor 2 Circuit (Bank 2)	 ✓Open or short in knock sensor 2 circuit ✓Knock sensor 2 (looseness) ✓ECM 	тм	тм
P0335 (DI-184)	Crankshaft Position Sensor "A" Circuit	 ✓Open or short in crankshaft position sensor circuit ✓Crankshaft position sensor ✓Signal plate ✓ECM 	тм	тм
P0339 (DI-184)	Crankshaft Position Sensor "A" Circuit Intermittent	 ✓Open or short in crankshaft position sensor circuit ✓Crankshaft position sensor ✓Signal plate ✓ECM 	-	тм
P0340 (DI-189)	Camshaft Position Sensor "A" Circuit (Bank 1 or Single Sensor)	POpen or short in camshaft position sensor circuit	тм	тм
P0341 (DI-189)	Camshaft Position Sensor "A" Circuit Range/Performance (Bank 1 or Single Sensor)		тм	тм
P0351 (DI-193)	Ignition Coil "A" Primary/Second- ary Circuit	 Open or short in IGF and IGT1 circuit from No. 1 ignition coil with igniter to ECM No. 1 ignition coil with igniter Agnition system CM 	тм	ти
P0420 (DI-200)	Catalyst System Efficiency Be- low Threshold (Bank 1)	 ✓Gas leakage on exhaust system ✓Heated oxygen sensor (bank 1 sensor 1, 2) ✓Three-way catalystic converter 	тм	тм
P0430 (DI-200)	Catalyst System Efficiency Be- low Threshold (Bank 2)	 ✓Gas leakage on exhaust system ✓Heated oxygen sensor (bank 2 sensor 1, 2) ✓Three-way catalystic converter 	тм	тм

P0441 (DI-207)	Evaporative Emission Control System Incorrect Purge Flow	 Wacuum hose cracks, holed, blocked, damaged or disconnected ((1), (2), (3), (4), (5), (6), (7), (8), (9), (10) and (11) in Fig. 1) Fuel tank cap incorrectly installed Fuel tank cap cracked or damaged Open or short in vapor pressure sensor circuit Vapor pressure sensor Open or short in VSV circuit for EVAP VSV for EVAP Open or short in VSV circuit for CCV VSV for CCV Open or short in VSV circuit for pressure switching valve VSV for pressure switching valve Fuel tank cracked, holed or damaged Charcoal canister cracked, holed or damaged Fuel tank over fill check valve cracked or damaged ECM 	ТИ	тм
P0442 (DI-230)	Evaporative Emission Control System Leak Detected (Small Leak)	 Hose or tube cracked, holed, damaged or loose seal ((3) or (9) in Fig. 1) Fuel tank cap incorrectly installed Fuel tank cap cracked or damaged Vacuum hose cracked, holed, blocked, damaged or disconnected ((1), (2), (4), (5), (6), (7), (8), (10) and (11) in Fig. 1) Fuel tank cracked, holed or damaged Charcoal canister cracked, holed or damaged Open or short in vapor pressure sensor circuit Vapor pressure sensor Fuel tank over fill check valve cracked or damaged ECM 	ти	тм
P0446 (DI-207)	Evaporative Emission Control System Vent Control Circuit	r∕Same as DTC No. P0441	тм	тм
P0451 (DI-251)	Evaporative Emission Control System Pressure Sensor/Switch Range/Performance	 ✓Open or short in vapor pressure sensor circuit ✓Vapor pressure sensor ✓ECM 	ТМ	ТМ
P0452 (DI-251)	Evaporative Emission Control System Pressure Sensor/Switch Low Input	 ルShort in vapor pressure sensor circuit ルVapor pressure sensor ル€CM 	тм	ТМ
P0453 (DI-251)	Evaporative Emission Control System Pressure Sensor/Switch High Input	 ✓OpenShort in vapor pressure sensor circuit ✓Vapor pressure sensor ✓ECM 	тм	ТМ
P0456 (DI-230)	Evaporative Emission Control System Leak Detected (Very Small Leak)	∕ ∕S ame as DTC No. P0442	тм	ТМ
P0500 (DI-256)	Vehicle Speed Sensor "A"	 ✓Combination meter ✓Open or short in vehicle speed sensor circuit ✓Vehicle speed sensor ✓ECM 	тм	ТМ
P0503 (DI-256)	Vehicle Speed Sensor "A" Inter- mittent/Erratic/High	 ✓Combination meter ✓Open or short in vehicle speed sensor circuit ✓Vehicle speed sensor ✓ECM 	-	тм
P0505 (DI-261)	Idle Air Control System	 ✓Air induction system ✓Electric throttle control system ✓Electric throttle control system circuit ✓PCV piping ✓ECM 	ТМ	тм

P0550 (DI-265)	Power Steering Pressure Sen- sor/Switch Circuit Low Input	✓Open or short in power steering pressure sensor circuit ✓Power steering oil pressure sensor	тм	тм
P0552 (DI-265)	Power Steering Pressure Sen- sor/Switch Circuit High Input	Short in power steering pressure sensor circuit Power steering oil pressure sensor ECM	тм	тм
P0553 (DI-265)	Power Steering Pressure Sen- sor/Switch Circuit Intermittent	 ✓Open in power steering pressure sensor circuit ✓Power steering oil pressure sensor ✓ECM 	тм	тм
P0560 (DI-267)	System Voltage	 <i>P</i>Back-up power source circuit <i>P</i>EFI fuse <i>P</i>ECM 	тм	тм
P0604 (DI-270)	Internal Control Module Randam Access Memory (RAM) Error	₽€CM	тм	тм
P0606 (DI-270)	ECM/PCM Processor	₽ECM	тм	тм
P0607 (DI-270)	Control Module Performance	₽ÆCM	тм	тм
P0617 (DI-272)	Staerter Relay Circuit High	 	тм	тм
P0657 (DI-270)	Actuator Supply Voltage Circuit / Open	₽€CM	тм	тм
P1126 (DI-278)	Magnetic Clutch Circuit	 ✓Open or short in magnetic clutch circuit ✓Magnetic clutch ✓ECM 	тм	тм
P2102 (DI-283)	Throttle Actuator Control Motor Circuit Low	Popen in throttle control motor circuit Throttle control motor ECM	тм	тм
P2103 (DI-283)	Throttle Actuator Control Motor Circuit High	 ✓Short in throttle control motor circuit ✓Throttle control motor ✓ECM 	тм	тм
P2111 (DI-287)	Throttle Actuator Control System - Stuck Open	 ✓Throttle control motor ✓Throttle body 	тм	тм
P2112 (DI-287)	Throttle Actuator Control System - Stuck Closed	 ✓Throttle control motor ✓Throttle body 	тм	тм
P2118 (DI-290)	Throttle Actuator Control Motor Current Range/Performance	✓Open in ETCS power source circuit ✓ECM	тм	тм
P2119 (DI-294)	Throttle Actuator Control Throttle Body Range/Performance	 ✓ Electric throttle control system ✓ ECM 	тм	тм
P2120 (DI-297)	Throttle/Pedal Position Sensor/ Switch "D" Circuit	 ✓Open or short in accelerator pedal position sensor circuit ✓Accelerator pedal position sensor ✓ECM 	тм	тм
P2121 (DI-305)	Throttle/Pedal Position Sensor/ Switch "D" Circuit Range/Perfor- mance	Accelerator pedal position sensor	тм	тм
P2122 (DI-297)	Trottle/Pedal Position Sensor/ Switch "D" Circuit Low Input	 ✓Open in accelerator pedal position sensor circuit ✓Accelerator pedal position sensor ✓ECM 	тм	тм
P2123 (DI-297)	Trottle/Pedal Position Sensor/ Switch "D" Circuit High Input	 Short in accelerator pedal position sensor circuit Accelerator pedal position sensor ECM 	тм	тм

P2195 (DI-110)	Oxygen Sensor Signal Stauk Lean (Bank 1 Sensor 1)	Popen or short in heated oxygen sensor circuit (Bank 1, 2 Sen-	тм	тм
P2196 (DI-110)	Oxygen Sensor Signal Stauk Rich (Bank 1 Sensor 1)	sor 1) / Heated oxygen sensor (Bank 1, 2 Sensor 1) / Air induction system / Fuel pressure / Finjector / ECM	тм	тм
P2197 (DI-110)	Oxygen Sensor Signal Stauk Lean (Bank 2 Sensor 1)		тм	тм
P2198 (DI-110)	Oxygen Sensor Signal Stauk Rich (Bank 2 Sensor 1)		тм	тм

*1: MIL lights up.
*2: MIL lights up or blinks.
*: - MIL does not light up, [™] MIL lights up

PARTS LOCATION



DI2DI-14



TERMINALS OF ECM

Each ECM terminals standard normal voltage is shown in the table below. In the table, first follow the information under "Condition".

Look under "Symbols (Terminals No.)" for the terminals to be inspected.

The standard normal voltage between the terminals is shown under "STD Voltage".

Use the illustration above as a reference for the ECM terminals.

Symbols (Terminal No.)	Wiring Color	Condition	STD Voltage	
BATT (E3-4) - E1 (E6-7) $B-Y \leftrightarrow BR$				
+BM (E3-7) - E1 (E6-7)	$L\text{-}W \leftrightarrow BR$	Always	9 - 14 V	
IGSW (E3-17) - E1 (E6-7)	$B \text{ -O} \leftrightarrow BR$			
+B (E3-6) - E1 (E6-7)	$B\text{-}R \leftrightarrow BR$	IG switch ON	9 - 14 V	
+B2 (E3-5) - E1 (E6-7)	$B\text{-}R \leftrightarrow BR$			
VC (E4-35) - E2 (E4-34)	$L\text{-}Y\leftrightarrowBR$	IG switch ON	4.5 - 5.5 V	
VTA (E7-25) - E2 (E4-34)		IG switch ON, Accelerator pedal released	0.4 - 1.0 V	
	$W-R \leftrightarrow BR$	IG switch ON, Accelerator pedal depressed	3.2 - 4.8 V	
VTA2 (E7-24) - E2 (E4-34)	$G\text{-}Y\leftrightarrowBR$	IG switch ON, Accelerator pedal released	2.0 - 2.9 V	
		IG switch ON, Accelerator pedal depressed	4.6 - 5.1 V	
VPA (E4-33) - E2 (E4-34)	$P\text{-}L\leftrightarrowBR$	IG switch ON, Accelerator pedal released	0.3 - 0.9 V	
		IG switch ON, Accelerator pedal depressed	3.2 - 4.8 V	
VPA2 (E4-32) - E2 (E4-34)		IG switch ON, Accelerator pedal released	1.8 - 2.7 V	
	$L-W \leftrightarrow BR$	IG switch ON, Accelerator pedal depressed	4.7 - 5.1 V	
VG (E5-27) - EVG (E5-26)	$G\text{-}B \leftrightarrow L\text{-}W$	Idling, P or N position, A/C switch OFF	1.1 - 1.5 V	
THA (E5-32) - E2 (E4-34)	$L\text{-}B \leftrightarrow BR$	Idling, Intake air temp. 20°C (68°F)	0.5 - 3.4 V	
THW (E5-24) - E2 (E4-34)	$R \leftrightarrow BR$	Idling, Engine coolant temp. 80°C (176°F)	0.2 - 1.0 V	
STA (E3-12) - E1 (E6-7)	$B \leftrightarrow BR$	Shift lever position P or N position, ignition switch START	9 - 14 V	

#10 (E7-15) - E01 (E5-2) #20 (E5-17) - E01 (E5-2) #30 (E7-14) - E01 (E5-2)	$\begin{array}{l} R \leftrightarrow W\text{-}B \\ L \leftrightarrow W\text{-}B \\ V \leftrightarrow W\text{-}B \end{array}$	IG switch ON	9 - 14 V
#40 (E5-16) - E01 (E5-2) #50 (E7-13) - E01 (E5-2) #60 (E5-15) - E01 (E5-2)	$\begin{array}{l} R\text{-}W \leftrightarrow W\text{-}B \\ L\text{-}R \leftrightarrow W\text{-}B \\ B\text{-}W \leftrightarrow W\text{-}B \end{array}$	Idling	Pulse generation
IGT (E5-13) - E1 (E6-7) IGT2 (E7-27) - E1 (E6-7) IGT3 (E7-26) - E1 (E6-7)	$GR extsf{-B}\leftrightarrowBR$ $B extsf{-R}\leftrightarrowBR$ $B extsf{-Y}\leftrightarrowBR$	Idling	Pulse generation (See page DI-193)
		IG switch ON	4.5 - 5.5 V
IGF (E5-7) - E1 (E6-7)	$B\text{-}L\leftrightarrowBR$	Idling	Pulse generation (See page DI-193)
G2 (E7-29) - NE- (E7-32)	$G \leftrightarrow L$		Pulse generation
NE (E7-31) - NE- (E7-32)	$B\text{-}W\leftrightarrowL$	ldling	(See page DI-184)
MREL (E3-13) - E1 (E6-7)	$B-O \leftrightarrow BR$	IG switch ON	9 - 14 V
		IG switch ON	Below 1.5 V
FC (E3-14) - E1 (E6-7)	$G\text{-}Y\leftrightarrowBR$	Idling	Pulse generation (0 and 4.5 - 5.5)
FPR (E3-15) - E1 (E6-7)	$G\text{-}R \leftrightarrow BR$	Idling	Below 1.5 V
		Brake pedal is depressed	7.5 - 14 V
STP (E4-4) - E1 (E6-7)	$G\text{-}W\leftrightarrowBR$	Brake pedal is released	Below 1.5 V
PRG (E7-11) - E01 (E5-2)	$W\text{-}G \leftrightarrow W\text{-}B$	IG switch ON	9 - 14 V
TBP (E4-10) - E01 (E5-2)	$P \leftrightarrow W\text{-}B$	IG switch ON	9 - 14 V
CCV (E5-22) - E01 (E5-2)	$Y\text{-}R \leftrightarrow W\text{-}B$	IG switch ON	9 - 14 V
		Ignition switch ON	2.9 - 3.7 V
PTNK (E4-25) - E2 (E4-34)	$L\text{-}W \leftrightarrow BR$	Apply vacuum 4.0 kPa (30 mmHg, 1.1 in.Hg)	Below 0.5 V
OX1A (E6-28) - E2 (E4-34) OX2A (E5-28) - E2 (E4-34)	$W \leftrightarrow BR$ $B \leftrightarrow BR$	Maintain engine speed at 2,500 rpm for 90 sec. after warming up	Pulse generation
OX1B (E4-28) - E2 (E4-34) OX2B (E4-17) - E2 (E4-34)	$W \leftrightarrow BR$ $W \leftrightarrow BR$	Maintain engine speed at 2,500 rpm for 3 min. after warming up	Pulse generation
HT1A (E6-9) - E01 (E5-2) HT2A (E5-30) - E01 (E5-2)	$LG \leftrightarrow W\text{-}B$ $P \leftrightarrow W\text{-}B$	Idling	Below 3.0 V
HT1B (E4-7) - E01 (E5-2) HT2B (E4-8) - E01 (E5-2)	$\begin{array}{l} G\text{-}B \leftrightarrow W\text{-}B \\ R\text{-}W \leftrightarrow W\text{-}B \end{array}$	IG switch ON	9 - 14 V
KNK1 (E6-1) - E1 (E6-7)	$B \leftrightarrow BR$	Maintain angina angod at 4,000 ram after warming up	Pulse generation
KNK2 (E6-2) - E1 (E6-7)	$W \mathop{\leftrightarrow} BR$	Maintain engine speed at 4,000 rpm alter warming up	(See page DI-179)
TC (E4-3) - E1 (E6-7)	$R\text{-}W\leftrightarrowBR$	IG switch ON	9 - 14 V
		Idling	9 - 14 V
W (E4-2) - EUT (E3-2)	R-L ↔ W-D	IG switch ON	Below 3.0 V
ACMC (E2 16) E01 (E5 2)		A/C switch ON (at idling)	Below 3.0 V
ACINIG (E3-10) - E01 (E3-2)	L-₩ ↔₩-D	A/C switch OFF	9 - 14 V
OCV+ (E7-6) - OCV- (E7-5)	$R\text{-}Y\leftrightarrowY\text{-}B$	IG switch ON	Pulse generation (See page DI-48)
		IG switch ON	9 - 14 V
ACIS (E5-21) - E01 (E5-2)	Y-G ↔ W-B	Engine speed between 2,500 and 4,000 rpm	Below 3.0 V
CL+ (E7-10) - CL- (E7-9)	R-W ↔Y	Idling	Pulse generation (See page)
M+ (E7-3) - E1 (E6-7) M- (E7-2) - E1 (E6-7)	$W \leftrightarrow BR$ $R \leftrightarrow BR$	Idling	Pulse generation (See page DI-283)

237

DIAGNOSTICS - ENGINE

SIL (E3-26) - E1 (E6-7)	$W \leftrightarrow BR$	IG switch ON	9 - 14
SP2+ (E6-23) - SP2- (E6-22)	$L\text{-}Y\leftrightarrowR\text{-}L$	Vehicle is driving	Pulse generation (See page DI-256)

PROBLEM SYMPTOMS TABLE

Symptom	Suspect Area	See page
Engine does not crank (Does not start)	14.Starter 15.Starter relay	ST-15 ST-17
No initial combustion (Does not start)	 Engine immobiliser system ECM power source circuit Fuel pump control circuit 	DI-847 DI-311 DI-161
No complete combustion (Does not start)	1. Fuel pump control circuit	DI-161
Under normal condition (Difficult to start)	 Starter signal circuit Fuel pump control circuit Compression 	DI-272 DI-161 EM-3
Cold engine (Difficult to start)	 Starter signal circuit Fuel pump control circuit 	DI-272 DI-161
Hot engine (Difficult to start)	 Starter signal circuit Fuel pump control circuit 	DI-272 DI-161
High engine idle speed (Poor idling)	 A/C signal circuit (Compressor circuit) ECM power source circuit 	- DI-311
Low engine idle speed (Poor idling)	 A/C signal circuit (Compressor circuit) Fuel pump control circuit 	- DI-161
Rough idling (Poor idling)	 Compression Fuel pump control circuit 	EM-3 DI-161
Hunting (Poor idling)	 ECM power source circuit Fuel pump control circuit 	DI-311 DI-161
Hesitation/Poor acceleration (Poor driveability)	 Fuel pump control circuit A/T faulty 	DI-161 DI-356
Surging (Poor driveability)	1. Fuel pump control circuit	DI-161
Soon after starting (Engine stall)	 Engine immobiliser system Fuel pump control circuit 	DI-847 DI-161
During A/C operation (Engine stall)	 A/C signal circuit (Compressor circuit) ECM 	- IN-22

DTC	P0010	Camshaft Position "A" Actuator circuit (Bank 1)
-----	-------	---

CIRCUIT DESCRIPTION

The Variable Valve Timing (VVT) system includes the ECM, the Oil Control Valve (OCV) and the VVT controller. The ECM sends a target "duty-cycle" control signal to the OCV. This control signal, applied to the OCV, regulates the oil pressure supplied to the VVT controller. Camshaft timing control is performed based on engine operation conditions such as intake air volume, throttle position and engine coolant temperature. The ECM controls the OCV, based on the signals output from the sensors. The VVT controller regulates the intake camshaft angle using oil pressure through the OCV. As a result, the relative position between the camshaft and the crankshaft is optimized, and the engine torque improves, fuel economy improves, and exhaust emissions decrease under overall driving conditions. Also, the ECM detects the actual valve timing using signals from the camshaft position sensor and the crankshaft position sensor, and performs feedback control. This is how target valve timing is verified by the ECM.



DTC No.	DTC Detecting Condition	Trouble Area
P0010	Open or short in OCV circuit (1 trip detection logic)	 POpen or short in OCV circuit POCV P€CM

MONITOR DESCRIPTION

After the ECM sends the "target" duty-cycle signal to the OCV (Oil Control Valve), the ECM monitors the OCV current to establish an "actual" duty-cycle. When the actual duty-cycle ratio varies from the target duty-cycle, the ECM sets a DTC.

DIC41-01

MONITOR STRATEGY

Related DTCs	P0010	VVT oil control valve bank 1 range check
Required sensors/components	OCV	
Frequency of operation	Continuous	
Duration	1 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Battery voltage	11 V	13 V	
Target duty ratio	-	70%	
Starter	OFF		
Current cut status	Not cut		

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Either of the following conditions is met:	A or B
A. Output signal duty for OCV	Output duty ratio is 100% (always ON) but target duty ratio is less than 70%
B. Output signal duty for OCV	Output duty is 3% or less despite the ECM supplying current to the OCV

COMPONENT OPERATING RANGE

Parameter	Standard Value
Output signal duty for OCV	"More than 3%" and "less than 100%"

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Hand-held tester:

1	Check OCV circuit.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Start the engine and warm it up.
- (c) Turn the ignition switch On and push the hand-held tester main switch ON.
- (d) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / VVT CTRL B1.

CHECK:

Check the engine speed when operate the OCV by the hand-held tester.

<u>OK:</u>

Tester Operation	Specified Condition
OCV is OFF	Normal engine speed
OCV is ON	Rough idle or engine stall



NG		
2	Check operation of OCV.	
BE6653 A02984	TART (-) B (+) A03649	 PREPARATION: (a) Start the engine and warm it up. (b) Disconnect the OCV connector. (c) Apply battery positive voltage between the terminals of the OCV. CHECK: Check the engine speed. OK: Rough idle or engine stalled. NG Replace OCV.
ОК		



page IN-33).



OK

Check for intermittent problems (See page DI-3).

DI-51

OBD II scan tool (excluding hand-held tester):





Check for intermittent problems (See page DI-3).

2004 LEXUS IS300 (RM1054U)

OK

DTC	P0011	Camshaft Position "A" -Timing Over- Actuator or System Performance (Bank 1)
-----	-------	--

DTC	P0012	Camshaft Position "A" -Timing Over- Retarded (Bank 1)
-----	-------	--

CIRCUIT DESCRIPTION

Refer to DTCs P0010 on page DI-48.

DTC No.	DTC Detecting Condition	Trouble Area
P0011	Advanced cam timing: After engine is warmed up and engine speed is at 500 to 4,000 rpm condition (a) or (b) continues. (1 trip detection logic) (a) Valve timing does not change from current valve timing	r≁valve timing r∕OCV
P0012	Retarded cam timing: After engine is warmed up and engine speed is at 500 to 4,000 rpm condition (a) or (b) continues. (2 trip detection logic) (a) Valve timing does not change from current valve timing	<i>ν</i> €cmshaft timing gear assy <i>ν</i> €CM

MONITOR DESCRIPTION

The ECM optimizes the valve timing using the VVT (Variable Valve Timing) system to control the intake valve camshaft. The VVT system includes the ECM, the OCV (Oil Control Valve) and the VVT controller. The ECM sends a target "duty-cycle" control signal to the OCV. This control signal, applied to the OCV, regulates the oil pressure supplied to the VVT controller. The VVT controller can advance or retard the intake valve camshaft.

Example:

A DTC will set if: 1) the difference between the target and actual valve timing is more than 5 degrees of the crankshaft angle (CA) and the condition continues for more than 4.5 sec.; or 2) the OCV is forcibly activated 63 times or more.

Advanced cam DTCs are subject to "1 trip" detection logic.

Retarded cam DTCs are subject to "2 trip" detection logic.

MONITOR STRATEGY

	P0011	VVT system advance (Bank 1)
Related DTCs	P0012	VVT system retard (Bank 1)
	Main sensors/components	Camshaft position sensor
Required sensors/components	Related sensors/components	Engine coolant temperature sensor, Crankshaft position sensor
Frequency of operation	Once per drive cycle	
Duration	10 sec.	
MIL operation	P0011: Immediate P0012: 2 driving cycles	
Sequence of operation	None	

DIAKI-02

TYPICAL ENABLING CONDITIONS

li a se	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
Battery voltage	11 V	-	
Engine speed	500 rpm	4,000 rpm	
Engine coolant temperature	75 [™] C (167 [™] F)	100 [™] C (212 [™] F)	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Duration time of the following condition; A and B are met	4.5 sec. or more
A. Following conditions are met:	(a) and (b)
(a) VVT control status	Feedback
(b) Deviation of valve timing (Target valve timing - Actual valve timing)	More than 5 °CA
B. Response of valve timing	1 sec./™CA or more

WIRING DIAGRAM

Refer to DTCs P0010 on page DI-48.

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Because freeze frame records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.

Hand-held tester:

in)
İ



OK

2 Check operation of OCV.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Start the engine and warm it up.
- (c) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (d) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / VVT CTRL B1.

CHECK:

Check the engine speed when operating the OCV by the hand-held tester.

<u> 0K:</u>

Tester Operation	Specified Condition
OCV is OFF	Normal engine speed
OCV is ON	Rough idle or engine stall
	NG Go to step 4.

ΟΚ

3	Check if DTC output reoccurs.
5	

PREPARATION:

- (a) Clear the DTCs.
 - (1) Operating the hand-held tester to erase the codes, or disconnect the battery terminal or remove the EFI fuse for more than 60 seconds.
- (b) Start and warm up the engine.
- (c) Drive the vehicle around for 10 minutes or more.

CHECK:

Read output DTCs using the hand-held tester.

<u>OK:</u>

No DTC output.



*: DTCs P0011 and P0012 are output when a foreign object in the engine oil enters the system. These codes will stay even if the system returns to normal after a short time. Foreign objects are filtered out by the oil filter.

NG





8

Check VVT controller assembly.



PREPARATION:

- (a) Remove the timing belt cover.
- (b) Remove the ECM hood (See page SF-74).
- (c) Remove the OCV.
- (d) Drain the oil in the VVT controller assembly (See page EM-17).

CHECK:

Check whether the oil into the VVT controller assembly is drained or not.

<u>OK:</u>

Oil in VVT controller assembly is drained.



9	Replace VVT controller assembly (See page EM-49).
Go	
10	Check blockage of OCV, oil check valve and oil pipe No.1.

ОΚ

Repair or replace.

11 Check whether or not DTC P0011 or P0012 is stored.

PREPARATION:

(a) Clear the DTCs.

Operate the hand-held tester to erase the codes, or disconnect the battery terminal or remove the EFI fuse for more than 60 seconds.

(b) Start and warm up the engine.

(c) Drive the vehicle around for 10 minutes or more.

CHECK:

Read output DTC using the hand-held tester.

<u>OK:</u>

No DTC output.



*: DTCs P0011 and P0012 are output when a foreign object in the engine oil enters the system. These codes will stay even if the system returns to normal after a short time. Foreign objects are filtered out by the oil filter.

NG

Replace ECM (See page SF-74).
OBD II scan tool (excluding hand-held tester):



3 Check if DTC output reoccurs.

PREPARATION:

(a) Clear the DTCs.

Operate the OBD II scan tool to erase the codes, or disconnect the battery terminal or remove the EFI fuse for more than 60 seconds.

- (b) Start and warm up the engine.
- (c) Drive the vehicle around for 10 minutes or more.

CHECK:

Read output DTCs using the OBD II scan tool.

<u>OK:</u>

No DTC output.



*: DTCs P0011 and P0012 are output when a foreign object in the engine oil enters the system. These codes will stay even if the system returns to normal after a short time. Foreign objects are filtered out by the oil filter.

NG

4

Replace ECM (See page SF-74).

Check voltage between terminals OCV+ and OCV- of ECM connector.



Reference: INSPECTION USING OSCILLOSCOPE Turn the ignition switch ON, and check waveform between terminals OCV+ and OCV- of the ECM connector. HINT: The correct waveform is as shown.

NG

Replace ECM (See page SF-74).

OK



Oil in VVT controller assembly is drained.



Author :

OK

DIAGNOSTICS - ENGINE

9	Replace VVT controller assembly
Go	
10	Check blockage of OCV, oil check valve and oil pipe No.1.
	NG Repair or replace.

ΟΚ

11 Check whether or not DTC P0011 or P0012 is stored.

PREPARATION:

(a) Clear the DTCs.

Operate the OBD II scan tool to erase the codes, or disconnect the battery terminal or remove the EFI fuse for more than 60 seconds.

- (b) Start and warm up the engine.
- (c) Drive the vehicle around for 10 minutes or more.

CHECK:

Read output DTC using the OBD II scan tool.

<u>OK:</u>

No DTC output.



*: DTCs P0011 and P0012 are output when a foreign object in the engine oil enters the system. These codes will stay even if the system returns to normal after a short time. Foreign objects are filtered out by the oil filter.

NG

Replace ECM (See page SF-74).

DIC42-01

DTC	P0016	Crankshaft Position - Camshaft Position Correlation (Bank 1 Sensor A)

CIRCUIT DESCRIPTION

Refer to DTC P0335 on page DI-184.

DTC No.	DTC Detecting Condition	Trouble Area
P0016	Deviation in crankshaft position sensor signal and camshaft position sensor signal (2 trip detection logic)	 Mechanical system (Jumping teeth of timing belt, belt stretched) ECM

MONITOR DESCRIPTION

The ECM optimizes the valve timing using the VVT (Variable Valve Timing) system to control the intake valve camshaft. The VVT system includes the ECM, the OCV (Oil Control Valve) and the VVT controller. The ECM sends a target duty-cycle control signal to the OCV. This control signal, applied to the OCV, regulates the oil pressure supplied to the VVT controller. The VVT controller can advance or retard the intake valve camshaft. The ECM calibrates the valve timing of the VVT system by setting the camshaft to the maximum retard angle when the engine speed is idling. The ECM closes the OCV to retard the cam. The ECM stores this value as VVT learned value (When the difference between the target valve timing and the actual valve timing is 5 degrees or less, the ECM stores this in its memory.).

If the learned value meets both of the following conditions ((a) and (b)), the ECM interprets this as a defect in the VVT system and set a DTC.

- (a) VVT learning value is less than 22°CA (Crankshaft Angle) or more than 47°CA.
- (b) Above condition continues for more than 18 sec.

MONITOR STRATEGY

Related DTCs	P0016	Deviation in crankshaft position sensor signal and camshaft position sensor signal (Bank 1)
Required sensors/components	Crankshaft position sensor, Camshaft position sense	sor
Frequency of operation	Once per drive cycle	
Duration	60 sec.	
MIL operation	2 drive cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
VVT feedback mode	0	N
Engine speed	500 rpm	1,400 rpm

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Either of the following conditions is met for 18 sec.:	A or B
A. "VVT learned" value	Less than 22 °CA
B. "VVT learned" value	More than 47 °CA

WIRING DIAGRAM

Refer to DTC P0335 on page DI-184.

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1

Check valve timing (Check for loose and jumping teeth of timing belt).



Adjust valve timing (Repair or replace timing belt).

ΟΚ

Replace ECM (See page SF-74).

DTC	P0031	Oxygen Sensor Heater Control Circuit Low (Bank 1 Sensor 1)
-----	-------	---

DTC	P0032	Oxygen Sensor Heater Control Circuit High (Bank 1 Sensor 1)
-----	-------	---

DTC	P0037	Oxygen Sensor Heater Control Circuit Low (Bank 1 Sensor 2)
-----	-------	--

DTC	P0038	Oxygen Sensor Heater Control Circuit High (Bank 1 Sensor 2)
-----	-------	---

DTC	P0051	Oxygen Sensor Heater Control Circuit Low (Bank 2 Sensor 1)

DTC P005	Oxygen Sensor Heater Control Circuit High (Bank 2 Sensor 1)
----------	---

DTC	P0057	Oxygen Sensor Heater Control Circuit Low (Bank 2 Sensor 2)
-----	-------	--

DTC	P0058	Oxygen Sensor Heater Control Circuit High (Bank 2 Sensor 2)
-----	-------	--

257

DIC43-01

CIRCUIT DESCRIPTION

Refer to DTC P0130 on page DI-1 10. HINT:

The ECM provides a pulse width modulated control circuit to adjust current through the heater. The heated oxygen sensor heater circuit uses a relay on the B+ side of the circuit.



DTC Detecting Condition	Trouble Area
Heater current of 0.2 A or less when heater operates with $+B >$ 10.5 V and < 11.5 V (1 trip detection logic)	
Heater current of 0.25 A or less when heater operates with +B \pm 11.5 V (1 trip detection logic)	νÆFI relay νÆCM
Nhen heater operates, heater current exceeds 2 A	✓Short in heater circuit of heated oxygen sensor
(1 trip detection logic)	∠FI relay
	DTC Detecting Condition leater current of 0.2 A or less when heater operates with +B > 0.5 V and < 11.5 V (1 trip detection logic) leater current of 0.25 A or less when heater operates with +B = 11.5 V (1 trip detection logic) /hen heater operates, heater current exceeds 2 A I trip detection logic)

HINT:

- ✓ Bank 1 refers to bank that includes cylinder No.1.
- ✓ Bank 2 refers to bank that does not include cylinder No.1.
- \sim Sensor 1 refers to the sensor closer to the engine body.
- Sensor 2 refers to the sensor farther away from the engine body.

MONITOR DESCRIPTION

The sensing portion of the heated oxygen sensor has a zirconia element which is used to detect oxygen concentration in the exhaust. If the zirconia element is at the proper temperature and difference of the oxygen concentration between the inside and outside surface of sensor is large, the zirconia element will generate voltage signals. In order to increase the oxygen concentration detecting capacity in the zirconia element, the ECM supplements the heat from the exhaust with heat from a heating element inside the sensor. When current in the sensor is out of the standard operating range, the ECM interprets this as a fault in the heated oxygen sensor and sets a DTC.

Example:

The ECM will set a high current DTC if the current in the sensor is more than 2 A when the heater is OFF. Similarly, the ECM will set a low current DTC if the current is less than 0.25 A when the heater is ON.

MONITOR STRATEGY

	P0031	Heated oxygen sensor heater current bank 1 sensor 1 (Low current)	
	P0032	Heated oxygen sensor heater current bank 1 sensor 1 (High current)	
	P0037	Heated oxygen sensor heater current bank 1 sensor 2 (Low current)	
	P0038	Heated oxygen sensor heater current bank 1 sensor 2 (High current)	
Related DTCs	P0051	Heated oxygen sensor heater current bank 2 sensor 1 (Low current)	
	P0052	Heated oxygen sensor heater current bank 2 sensor 1 (High current)	
	P0057	Heated oxygen sensor heater current bank 2 sensor 2 (Low current)	
	P0058	Heated oxygen sensor heater current bank 2 sensor 2 (High current)	
	Main sensors/components	Heated oxygen sensor	
Required sensors/components	Related sensors/components	Vehicle speed sensor	
Frequency of operation	Continuous		
Duration	0.3 sec.		
MIL operation	1 driving cycle		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification			
Item	Minimum	Maximum		
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)			
P0031, P0037, P0051, P0057 (Low current):				
Either of the following conditions is met:	A o	r B		
A. Following conditions are met:	1, 2, 3,	4 and 5		
1. Time after engine start	250 sec.	500 sec.		
2. Battery voltage	10.5 V	-		
3. Vehicle speed	-	90 km/h (56 mph)		
4. Misfire	Not detected			
5. Pass/Fail detection in this driving cycle	Not detected			
B. Following conditions are met:	1, 2, 3,	4 and 5		
1. Time after engine start	500 sec.	-		
2. Battery voltage	10.5 V	-		
3. Vehicle speed	40 km/h (25 mph)	-		
4. Misfire	Not detected			
5. Pass/Fail detection in this driving cycle	Not detected			
P0032, P0038, P0052, P0058 (High current):				
Intrusive heating is OFF				

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold		
P0031, P0037, P0051, P0057 (Low current):			
Heated oxygen sensor heater current	Less than 0.25 A (at 0.2 sec. after heater "ON")		
- P0032, P0038, P0052, P0058 (High current):			
Heated oxygen sensor heater current	More than 2 A (while intrusive heating is OFF)		

COMPONENT OPERATING RANGE

Parameter	Standard Value
Heated oxygen sensor heater current under the following conditions: A. Engine has been warmed up B. Engine is idling C. Battery voltage is 11 to 14 V	0.4 to 1.0 A

MONITOR RESULT

DI-68

The detailed information is described in "CHECKING MONITOR STATUS" (see page DI-3).

- TID (Test Identification) is assigned to each emission-related component.
- TLT (Test Limit Type):

If TLT is 0, the component is malfunctioning when the test value is higher than the test limit.

- If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- CID (Component Identification) is assigned to each test value.
- ✓ Unit Conversion is used to calculate the test value indicated on generic OBD scan tools.

TID \$04: HO2S Heater

TLT	CID	Unit Conversion	Description of Test Value	Description of Test Limit
1	\$01	Multiply by 0.000076 (A)	Maximum HO2S heater current (bank 1 sensor 1)	Malfunction criterion
1	\$02	Multiply by 0.000076 (A)	Maximum HO2S heater current (bank 1 sensor 2)	Malfunction criterion
1	\$10	Multiply by 0.000076 (A)	Maximum HO2S heater current (bank 2 sensor 1)	Malfunction criterion
1	\$20	Multiply by 0.000076 (A)	Maximum HO2S heater current (bank 2 sensor 2)	Malfunction criterion

WIRING DIAGRAM

Refer to DTC P0130 on page DI-1 10.

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.



NG

Replace heated oxygen sensor.

OK



261

DTC	P0100	Mass or Volume Air Flow Circuit
DTC	P0102	Mass or Volume Air Flow Circuit Low Input
DTC	P0103	Mass or Volume Air Flow Circuit High Input

CIRCUIT DESCRIPTION

The MAF (Mass Air Flow) meter measures the amount of air flowing through the throttle valve. The ECM uses this information to determine the fuel injection time and provide a proper air-fuel ratio. Inside the MAF meter, there is a heated platinum wire exposed to the flow of intake air.

By applying a specific current to the wire, the ECM heats this wire to a given temperature. The flow of incoming air cools the wire and an internal thermistor, changing their resistance. To maintain a constant current value, the ECM varies the voltage applied to these components in the MAF meter. The voltage level is proportional to the airflow through the sensor and the ECM interprets this voltage as the intake air amount. The circuit is constructed so that the platinum hot wire and the temperature sensor provides a bridge circuit, with the power transistor controlled so that the potential of A and B remains equal to maintain the set temperature.



DTC No.	DTC Detection Condition	Trouble Area
P0100	When the mass air flow meter circuit has an open or short for more than 3 seconds	
P0102	When the mass air flow meter circuit has an open for more than 3 seconds	POpen or short in mass air flow meter circuit PMass air flow meter P€CM
P0103	When the mass air flow meter circuit has a short for more than 3 seconds	7 LOW

HINT:

After confirming DTC P0100, P0102 or P0103, confirm the mass air flow ratio in the "DIAGNOSIS / EN-HANCED OBD II / DATA LIST / ALL" using the hand-held tester or the OBD II scan tool.

Mass Air Flow Value (gm/sec.)	Malfunction
Approx. 0.0	Mass air flow meter power source circuit openWG circuit open or short
271.0 or more	r∕€VG circuit open

MONITOR DESCRIPTION

If there is a defect in the MAF (Mass Air Flow) meter or an open or short circuit, the voltage level will deviate outside the normal operating range. The ECM interprets this deviation as a defect in the MAF meter and sets a DTC.

Example:

When the MAF meter voltage output is less than 0.2 V, or more than 4.9 V, and if either the condition continues for more than 3 sec.

MONITOR STRATEGY

Related DTCs	P0100	Mass air flow meter circuit range check (Fluttering)
	P0102	Mass air flow meter circuit range check (Low voltage)
	P0103	Mass air flow meter circuit range check (High voltage)
Required sensors/components	Mass air flow meter	
Frequency of operation	Continuous	
Duration	3 sec.	
MIL operation	Immediate (When engine speed is at less than 4,000 rpm) 2 driving cycles (When engine speed is at 4,000 rpm or more)	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)
The typical enabling condition is not avail- able	-

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P0100:	
Mass air flow meter voltage	Less than 0.2 V or more than 4.9 V
P0102:	
Mass air flow meter voltage	Less than 0.2 V
P0103:	
Mass air flow meter voltage	More than 4.9 V

COMPONENT OPERATING RANGE

Parameter	Standard Value	
Mass air flow meter voltage	0.4 to 2.2 V	

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1	Connect OBD II scan tool or hand-held tester, and read value of mass air flow
	rate.

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the OBD II scan tool or hand-held tester main switch ON.
- (c) Start the engine.
- (d) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / MAF.

CHECK:

Read the mass air flow rate on the OBD II scan tool or the hand-held tester. **RESULT:**

Air Flow Rate (gm/s)	Proceed to
0.0	А
271.0 or more	В
Between 1.0 and 270.0 (*1)	С

*1: The value must be changed when the throttle valve is opened or closed.









DI-75

DTC	P0101	Mass or Volume Air Flow Circuit Range/ Performance Problem
-----	-------	---

CIRCUIT DESCRIPTION

Refer to DTC P0100 on page DI-70.

DTC No.	DTC Detecting Condition	Trouble Area
	 After engine is warmed up, conditions (a) and (b) continue for more than 10 seconds with engine speed less than 900 rpm: (2 trip detection logic) (a) Throttle valve fully closed (b) Mass air flow meter output ⊖ 2.2 V 	
P0101	Conditions (a) and (b) continue for more than 6 seconds with engine speed 0 rpm or more: (2 trip detection logic) (a) VTA 0.1 V (b) Mass air flow meter output ± 0.4 V	<i>⊮</i> Mass air flow meter
	Conditions (a) and (b) continue for more than 6 seconds with engine speed 1,500 rpm or more: (2 trip detection logic) (a) VTA 0.63 V (b) Mass air flow meter output ± 1.0 V	

MONITOR DESCRIPTION

The MAF (Mass Air Flow) meter helps the ECM calculate the amount of air flowing through the throttle valve. The ECM uses this information to determine the fuel injection time and provide a proper air fuel ratio. Inside the MAF meter, there is a heated platinum wire exposed to the flow of intake air. By applying a specific current to the wire, the ECM heats this wire to a given temperature. The flow of incoming air cools the wire and an internal thermistor, affecting their resistance. To maintain a constant current value, the ECM varies the voltage applied to these components in the MAF meter. The voltage level is proportional to the air flow through the MAF meter. The ECM interprets this voltage as the intake air amount. If there is a defect in the MAF meter or an open or short circuit, the voltage level will deviate outside the normal operating range. The ECM interprets this deviation as a defect in the MAF meter and sets a DTC. Example:

If the voltage is more than 2.2 V at idle or less than 0.4 V at idle OFF, the ECM interprets this as a defect in the MAF meter and sets a DTC.

MONITOR STRATEGY

Related DTCs	P0101	Mass air flow meter rationality
	Main sensors/components	Mass air flow meter
Required sensors/components	Related sensors/components	Engine speed sensor, Engine coolant tempera- ture sensor, Throttle position sensor
Frequency of operation	Continuous	
Duration	10 sec. (High voltage) 6 sec. (Low voltage)	
MIL operation	2 driving cycles	
Sequence of operation	None	

DIAKM-02

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
High voltage:			
Engine speed	-	900 rpm	
Idle	ON		
Engine coolant temperature	70 [™] C (158 [™] F)	-	
Low voltage (Case 1):			
Engine speed	0 rpm	-	
Throttle position	0.1 V	-	
Low voltage (Case 2):			
Engine speed	1,500 rpm	-	
Throttle position	0.63 V	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Mass air flow meter voltage (High voltage)	More than 2.2 V
Mass air flow meter voltage (Low voltage, Case 1)	Less than 0.4 V
Mass air flow meter voltage (Low voltage, Case 2)	Less than 1.0 V

WIRING DIAGRAM

Refer to DTC P0100 on page DI-70.

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1

Are there any other codes (besides DTC P0101) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTCs.

RESULT:

Display (DTC output)	Proceed to
P0101 and other DTCs	А
Only P0101	В

HINT:

If any other codes besides P0101 are output, perform the troubleshooting for those DTCs first.





Go to relevant DTC chart (See page DI-35).

		DIAKN-02
DTC	P0110	Intake Air Temperature Circuit
DTC	P0112	Intake Air Temperature Circuit Low Input
DTC	P0113	Intake Air Temperature Circuit High Input

CIRCUIT DESCRIPTION



The intake air temperature (IAT) sensor, mounted on the mass air flow (MAF) meter, monitors the intake air temperature. The IAT sensor has a thermistor that varies its resistance depending on the temperature of the intake air. When the air temperature is low, the resistance in the thermistor increases. When the temperature is high, the resistance drops. The variations in resistance are reflected as voltage changes to the ECM terminal. (See Fig. 1).

The intake air temperature sensor is connected to the ECM. The 5 V power source voltage in the ECM is applied to the intake air temperature sensor from terminal THA (THAR) via resistor R.

That is, the resistor R and the intake air temperature sensor are connected in series. When the resistance value of the intake air temperature sensor changes in accordance with changes in the intake air temperature, the potential at terminal THA (THAR) also changes. Based on this signal, the ECM increases the fuel injection volume to improve the driveability during cold engine operation.

DTC No.	Procced to	DTC Detection Condition	Trouble Area
P0110	Step 1	Open or short in intake air temperature sensor circuit for 0.5 sec.	
P0112	Step 4	Short in intake air tempera- ture sensor circuit for 0.5 sec.	 ✓Open or short in intake air temperature sensor circuit ✓Intake air temperature sensor (built in mass air flow meter) ✓ECM
P0113	Step 2	Open in intake air tempera- ture sensor circuit for 0.5 sec.	

HINT:

After confirming DTC P0110, use the OBD II scan tool or hand-held tester to confirm the intake air temperature from the CURRENT DATA.

Displayed Temperature	Malfunction
-40 °C (-40 °F)	Open circuit
140°C (284°F) or more	Short circuit

DI-79

MONITOR DESCRIPTION

The ECM monitors the sensor voltage and uses this value to calculate the intake air temperature. When the sensor output voltage deviates from the normal operating range, the ECM interprets this as a fault in the IAT (Intake Air Temperature) sensor and sets a DTC.

Example:

When the sensor voltage output equal to -40 [™]C (-40 [™]F), or more than 140 [™]C (284 [™]F).

MONITOR STRATEGY

	P0110	Intake air temperature sensor range check (Fluttering)	
Related DTCs	P0112	Intake air temperature sensor range check (Low resistance)	
	P0113	Intake air temperature sensor range check (High resistance)	
Required sensors/components	Intake air temperature sensor		
Frequency of operation	Continuous		
Duration	0.5 sec.		
MIL operation	Immediate		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)
The typical enabling condition is not avail- able	-

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold		
P0110:			
Intake air temperature sensor resistance (Intake air temperature)	Less than 98.5 Ω , or more than 156 k Ω (More than 140 °C (284 °F), or less than -40 °C (-40 °F)		
P0112:			
Intake air temperature sensor resistance (Intake air temperature)	Less than 98.5 Ω (More than 140 [™] C (284 [™] F))		
P0113:			
Intake air temperature sensor resistance (Intake air temperature)	More than 156 kΩ (Less than -40 [°] C (-40 [°] F))		

COMPONENT OPERATING RANGE

Parameter	Standard Value
Intake air temperature sensor resistance	98.5 Ω (140 °C (281 °F)) to 156 kΩ (-40 °C (-40 °F))

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

- If different DTCs related to different systems that have terminal E2 as the ground terminal are output simultaneously, terminal E2 may be open.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1	Connect OBD II scan tool or hand-held tester, and read value of intake air tem-
	perature.

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the OBD II scan tool or hand-held tester main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL DADA / INTAKE AIR.

CHECK:

Read the temperature value on the OBD II scan tool or hand-held tester.

<u>OK:</u>

Same as actual intake air temperature.

RESULT:

Temperature Displayed	Proceed to
-40 °C (-40 °F)	А
140°C (284°F) or more	В
OK (Same as air temperature near to the intake)	C

HINT:

✓ If there is open circuit, the OBD II scan tool or the hand-held tester indicates -40°C (-40 °F).

✓ If there is short circuit, the OBD II scan tool or the hand-held tester indicates 140°C (284°F) or more.



Α





NG

DI-83

DI-84

Confirm good connection at ECM. If OK, replace ECM (See page SF-74).



Replace ECM (See page SF-74).

DTC P011	5	Engine Coolant Temperature Circuit	

DIC PU117 Engine Coolant Temperature Circuit Low	DTC	P0117	Engine Coolant Temperature Circuit Low Input
--	-----	-------	---

DTC	P0118	Engine Coolant Temperature Circuit High Input
-----	-------	--

CIRCUIT DESCRIPTION

A thermistor is built into the engine coolant temperature sensor and changes the resistance value according to the engine coolant temperature. The structure of the sensor and connection to the ECM is the same as those of intake air temperature sensor.

HINT:

If the ECM detects the DTC P0115, P0117 or P0118, it operates the fail-safe functions in which the engine coolant temperature is assumed to be 80 [™]C (176 [™]F).

DTC No.	Procced to	DTC Detection Condition	Trouble Area
P0115	Step 1	Open or short in engine cool- ant temperature sensor circuit for 0.5 sec.	
P0117	Step 4	Short in engine coolant tem- perature sensor circuit for 0.5 sec.	 ✓Open or short in engine coolant temperature sensor circuit ✓Engine coolant temperature sensor ✓ECM
P0118	Step 2	Open in engine coolant tem- perature sensor circuit for 0.5 sec.	

HINT:

After confirming DTC P0115, P0117 or P0118, confirm the engine coolant temperature in the "DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL" using the hand-held tester or the OBD II scan tool.

Temperature Displayed	Malfunction
-40 °C (-40 °F)	Open circuit
140C° (284°F) or more	Short circuit

MONITOR DESCRIPTION

The ECT (Engine Coolant Temperature) sensor is used to monitor the engine coolant temperature. The ECT sensor has a thermistor that varies its resistance depending on the temperature of the engine coolant. When the coolant temperature is low, the resistance in the thermistor increases. When the temperature is high, the resistance drops. The variations in resistance are reflected in the voltage output from the sensor.

The ECM monitors the sensor voltage and uses this value to calculate the engine coolant temperature. When the sensor output voltage deviates from the normal operating range, the ECM interprets this as a fault in the ECT sensor and sets a DTC.

Example:

When the ECM calculates that the ECT is less than -40 [™]C (-40 [™]F), or more than 140 [™]C (284 [™]F), and if either condition continues for 0.5 sec. or more, the ECM will set a DTC.

2004 LEXUS IS300 (RM1054U)

Date :

MONITOR STRATEGY

	P0115	Engine coolant temperature sensor range check (Fluttering)
Related DTCs	P0117	Engine coolant temperature sensor range check (Low resistance)
	P0118	Engine coolant temperature sensor range check (High resistance)
Required sensors/components	Engine coolant temperature sensor	
Frequency of operation	Continuous	
Duration	0.5 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)
The typical enabling condition is not avail- able	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P0115:	
Engine coolant temperature sensor resistance (Coolant temperature)	Less than 79 Ω or more than 156 kΩ (More than 140 [™] C (284 [™] F) or less than -40 [™] C (-40 [™] F))
P0117:	
Engine coolant temperature sensor resistance (Coolant temperature)	Less than 79 Ω (More than 140 [™] C (284 [™] F))
P0118:	
Engine coolant temperature sensor resistance (Coolant temperature)	More than 156 kΩ (Less than -40 ັ°C (-40 ັ°F))

COMPONENT OPERATING RANGE

Parameter	Standard Value
Engine coolant temperature sensor resistance	79 Ω (140 [™] C (281 [™] F)) to 156 kΩ (-40 [™] C (-40 [™] F))

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

- If different DTCs that are related to different systems are output simultaneously while terminal E2 is used as a ground terminal, terminal E2 may be open.
- Read freeze frame data using hand-held tester or OBD II scan tool. Because freeze frame records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.

1	Connect OBD II scan tool or hand-held tester, and read value of engine coolant
	temperature.

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the OBD II scan tool or hand-held tester main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL DATA / COOLANT TEMP.

CHECK:

Read the temperature value on the OBD II scan tool or hand-held tester.

<u>OK:</u>

Same as actual engine coolant temperature.

RESULT:

Temperature Displayed	Proceed to
-40 °C (-40 °F)	А
140°C (284°F) or more	В
OK (Same as air temperature near to the intake)	C

HINT:

✓ If there is open circuit, the OBD II scan tool or the hand-held tester indicates -40°C (-40°F).

✓ If there is short circuit, the OBD II scan tool or the hand-held tester indicates 140°C (284°F) or more.



Α

2 Check for open in harness or ECM.



PREPARATION:

- (a) Disconnect the engine coolant temperature sensor connector.
- (b) Connect the sensor wire harness terminals together.
- (c) Turn the ignition switch ON.
- (d) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / COOLANT TEMP.

CHECK:

Read the temperature value on the OBD II scan tool or handheld tester.

<u>OK:</u>

Temperature value: 140°C (284°F) or more

ок

Confirm good connection at sensor. If OK, replace engine coolant temperature sensor.



3 Check for open in harness or ECM.



PREPARATION:

(a) Remove the ECM hood (See page SF-74).

(b) Connect terminals THW and E2 of the ECM connector. HINT:

The engine coolant temperature sensor connector is disconnected. Before checking, do a visual and contact pressure check for the ECM connector (See page IN-33).

- (c) Turn the ignition switch ON.
- (d) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / COOLANT TEMP.

CHECK:

Read the temperature value on the OBD II scan tool or handheld tester.

<u>OK:</u>

Temperature value: 140°C (284°F) or more



Open in harness between terminal E2 or THW, repair or replace harness.

NG

Confirm good connection at ECM. If OK, replace ECM (See page SF-74).

DI-92



DIC44-01

DTC P0116 Crankshaft Position - Camshaft Position Correlation (Bank 1 Sensor A)

CIRCUIT DESCRIPTION

Refer to DTC P0115 on page DI-86.

DTC No.	DTC Detection Condition	Trouble Area
P0116	 When THW 2 35°C (95°F) and less than 60°C (140°F), and THA ⊖ -6.7°C (20°F) when starting engine, conditions (a) and (b) continue: (2 trip detection logic) (a) Vehicle has accelerated and decelerated (b) Water temp. change is lower than 3°C (5.4°F) from water temp. since when starting engine 	<i>ν</i> Ængine coolant temp. sensor
	In case that reading value of water temp. sensor will not change more than 1°C (1.8°F) even after repeating 6 trips (detection logic) of adjusting speed pattern with THW more than 60°C (140°F) when starting engine	

MONITOR DESCRIPTION

The ECT (Engine Coolant Temperature) sensor is used to monitor the engine coolant temperature. The ECT sensor has a thermistor that varies its resistance depending on the temperature of the engine coolant. When the coolant temperature is low, the resistance in the thermistor increases. When the temperature is high, the resistance drops. The variations in resistance are reflected in the voltage output from the sensor. The ECM monitors the sensor voltage and uses this value to calculate the engine coolant temperature. When the sensor output voltage deviates from the normal operating range, the ECM interprets this as a fault in the ECT sensor and sets a DTC.

Examples:

(1) Upon starting the engine, the ECT is between $35^{\circ}C$ ($95^{\circ}F$) and $60^{\circ}C$ ($140^{\circ}F$). If after driving for 250 sec., the ECT still remains within $3^{\circ}C$ ($5.4^{\circ}F$) of the starting temperature, a DTC will be set (2 trip detection logic). (2) Upon starting the engine, the ECT is over $60^{\circ}C$ ($140^{\circ}F$). If after driving for 250 sec., the ECT still remains within $1^{\circ}C$ ($1.8^{\circ}F$) of the starting temperature, a DTC will be set (6 trip detection logic).

Engine coolant temperature sensor range check **Related DTCs** P0116 (Stuck) Main sensors/components Engine coolant temperature sensor Required sensors/components Intake air temperature sensor, Crankshaft Related sensors/components position sensor, Mass air flow meter Frequency of operation Continuous Duration 250 sec. 2 driving cycles (When temperature is fixed between 35 °C (95 °F) and 60 °C (140 °F)) MIL operation 6 driving cycles (When temperature is fixed at 60 °C (140 F) or more) Sequence of operation None

MONITOR STRATEGY

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
Case 1 (When temperature is fixed betwee	en 35 ℃ (95 ℉) and 60 ℃ (140 ℉)):	
Cumulative idle off period	250 sec.	-
Speed increase 30 km/h (19 mph) or more	10 times	-
Engine coolant temperature	35 [™] C (95 [™] F)	60 [™] C (140 [™] F)
Intake air temperature	-6.7 °C (20 °F) -	
Case 2 (When temperature is fixed at 60 °C (140 °F) or more):		
Engine coolant temperature	60 [™] C (140 [™] F)	-
Intake air temperature	-6.7 ™C (20 ™F)	-
Stop and go	Stop for 20 sec. or more and accelerate to more than 70 km/h (43 mph)	
70 km/h (43 mph) in less than 40 sec.	Decrease from 65 km/h (40 mph) to 3 km/h (2 mph) in 35 sec. and stop for 10 sec.	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold	
Case1 (When temperature is fixed between 35 "C (95 "F) and 60 "C (140 "F)):		
Change of engine coolant temperature value	Less than 3 [°] C (5.4 [°] F)	
Case2 (When temperature is fixed at 60 °C (140 °F) or more):		
Change of engine coolant temperature value	1 "C (1.8 "F) or less	

COMPONENT OPERATING RANGE

Standard Value
Engine coolant temperature changes with the actual engine coolant temperature

INSPECTION PROCEDURE

HINT:

- If DTCs P0115, P0116, P0117, P0118 and P0125 are output simultaneously, the engine coolant temperature sensor circuit may be open or short. Perform the troubleshooting of DTC P0115, P0117 or P0118 first.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Replace engine coolant temperature sensor.
DTC	P0120	Throttle Pedal Position Sensor/Switch "A" Circuit
		Circuit

DTC	P0122	Throttle Pedal Position Sensor/Switch "A"

DTC	P0123	Throttle Pedal Position Sensor/Switch "A"
		Circuit High Input

HINT:

There are the purpose for the "throttle position sensor".

DIC45-01

CIRCUIT DESCRIPTION

The throttle position sensor is mounted on the throttle body and it has 2 sensors to detect the throttle opening angle and a malfunction of the throttle position sensor.

The voltage applied to the terminals VTA1 and VTA2 of the ECM changes between 0 V to 5 V in proportion to the opening angle of the throttle valve. The VTA1 is a signal to indicate the actual throttle valve opening angle which is used for the engine control, and the VTA2 is a signal to indicate the information about the opening angle which is used for detecting a malfunction.

The ECM judges the current opening angle of the throttle valve from these signals input from terminals VTA1 and VTA2, and the ECM controls the throttle motor to make the throttle valve angle properly in response to the driving condition.

When a malfunction is detected, the throttle valve is locked at a certain opening angle. Also, the whole electronically controlled throttle operation is cancelled until the system returns to normal and the ignition switch is turned OFF.



Date :

DTC No.	DTC Detection Condition	Trouble Area
Condition (a) of DTC P0120, P0122, P0123, P0220, P0222 or P0223 continues for 10 sec. when idle is ON, but for 2 seconds when idle is OFF		
P0120	Detection conditions for DTCs P0122 and P0123 are not satisfied but condition (a) is satisfied (a) VTA1 \pm 0.2 V or VTA1 \ominus 4.8 V	 ✓Open or short in throttle position sensor circuit ✓Throttle position sensor ✓ECM
P0122	(a) VTA1 ± 0.2 V	
P0123	(a) VTA1 ⊖ 4.8 V	

HINT:

DTC No.	Main Trouble Area
P0122	 Infrottle position sensor Infr
P0123	✓Throttle position sensor ✓E2 circuit open

NOTICE:

When a malfunction is detected, the throttle valve is locked at a certain opening angle. Also, the whole electronically controlled throttle operation is cancelled until the system returns to normal and the ignition switch is turned OFF.

HINT:

- After confirming DTCs, use the hand-held tester or the OBD II scan tool to confirm the throttle valve opening percentage and closed throttle position switch condition.
- The THROTTLE POS means VTA1 signal as well as the THROTTLE POS #2 for the VTA2 signal. Refference (Normal condition):

Tester display	Accelerator pedal released	Accelerator pedal depressed
THROTTLE POS	8 to 20 %	64 to 96 %
THROTTLE POS #2	2.0 to 2.9 V	4.5 to 5.5 V

MONITOR DESCRIPTION

The ECM uses throttle position sensor to monitor the throttle valve opening angle.

- (a) There is a specific voltage difference expected between VTA1 and VTA2 for each throttle opening angle.
- If the difference between VTA1 and VTA2 is incorrect, the ECM interprets this as a fault and will set a DTC.
- (b) VTA1 and VTA2 each have a specific voltage operating range.
- If VTA1 or VTA2 is out of the normal operating range, the ECM interprets this as a fault and will set a DTC.
- (c) VTA1 and VTA2 should never be close to the same voltage levels.
- If VTA1 is within 0.02 V of VTA2, the ECM interprets this as a short circuit in the throttle position sensor system and will set a DTC.

MONITOR STRATEGY

	P0120	Throttle position sensor (sensor 1) range check (Fluttering)
Related DTCs	P0122	Throttle position sensor (sensor 1) range check (Low voltage)
	P0123	Throttle position sensor (sensor 1) range check (High voltage)
Required sensors/components	Throttle position sensor	
Frequency of operation	Continuous	
Duration	2 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)
Throttle control motor power	ON

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P0120:	
VTA1 voltage	0.2 V or less or 4.8 V or more (2 sec. or more)
P0122:	
VTA1 voltage	0.2 V or less (2 sec. or more)
P0123:	
VTA1 voltage	4.8 V or more (2 sec. or more)

COMPONENT OPERATING RANGE

Parameter	Standard Value
Throttle position sensor VTA1 voltage	0.6 to 3.96 V
Throttle position sensor VTA2 voltage	2.25 to 5.0 V

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

1

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Check throttle position sensor.



PREPARATION:

Disconnect the throttle position sensor connector.

CHECK:

- (a) Measure the resistance between terminals VC and E2 of the throttle position sensor.
- (b) Measure the resistance between terminals VTA and E2 of the throttle position sensor.
- (c) Measure the resistance between terminals VTA2 and E2 of the throttle position sensor.

<u>OK:</u>

Throttle position sensor terminal	Resistance	
VC (1) - E2 (4)	1.2 to 3.2 Ω at 20°C (68°F)	
VTA (2) - E2 (4)		
VTA2 (3) - E2 (4)	1.8 to 10.5 Ω at 20 C (68 F)	
NG Replace throttle position sensor.		



ΟΚ

3	Check for open and short in harness and connector between throttle position sensor and ECM (See page SF-74).	
	NG Repair or replace harness or connector.	
ОК		
Repla	ace throttle position sensor.	

		ى
DTC	P0121	Throttle/Pedal Position Sensor/Switch "A" Circuit Range/Performance Problem

HINT:

This is the procedure of "throttle position sensor".

CIRCUIT DESCRIPTION

Refer to DTC P0120 on page DI-95.

DTC No.	DTC Detecting Condition	Trouble Area
P0121	Condition (a) continues for 10 sec. when idle is ON, but for 2 sec. when idle is OFF : (a) Difference between VTA and VTA2 is out of threshold	✓Throttle position sensor

MONITOR DESCRIPTION

The ECM uses throttle position sensor to monitor the throttle valve opening angle.

This sensor including two signals, VTA1 and VTA2. VTA1 is used to detect the throttle opening angle and VTA2 is used to detect malfunctions in VTA1. There are several checks that the ECM performs confirm proper operation of the throttle position sensor and VTA1.

(a) There is a specific voltage difference expected between VTA1 and VTA2 for each throttle opening angle.

(b) VTA1 and VTA2 each have a specific voltage operating range.

(c) VTA1 and VTA2 should never be close to the same voltage levels.

If the difference between VTA1 and VTA2 is incorrect (a), the ECM interprets this as a fault and will set a DTC.

If VTA1 or VTA2 is out of the normal operating range (b), the ECM interprets this as a fault and will set a DTC. If VTA1 is within 0.02 V of VTA2 (c), the ECM interprets this as a short circuit in the throttle position sensor system and will set a DTC.

DTC P0121 relates to condition (a) above.

If the voltage output difference of the VTA1 and VTA2 deviates from the normal operating range, the ECM interprets this as a malfunction of the throttle position sensor. The ECM will turn on the MIL and a DTC is set.

MONITOR STRATEGY

Related DTCs	P0121	Throttle position sensor rationality	
Required sensors/components	Throttle position sensor		
Frequency of operation	Continuous		
Duration	2 sec.		
MIL operation	Immediate		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
VTA2 voltage	-	4.6 V	

DIAKR-02

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Different between VTA1 and VTA2 VTA1 - (VTA2 × 0.8 to 1.2) *	Less than 0.1 V and more than 0.4 V
* Corrected by learning value	

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Replace throttle position sensor (See page SF-37).

DTC	P0125	Insufficient coolant temperature for closed loop fuel control
-----	-------	---

CIRCUIT DESCRIPTION

Refer to DTC P0115 on page DI-86.

DTC No.	DTC Detection Condition	Trouble area
P0125	If THW or THA is less than -6.6° C (20° F) at engine start, 20 minutes or more after starting engine, ECT sensor value is less than "closed-loop enable temperature" (2 trip detection logic) If THW and THA is between -6.6° C (20° F) and 10° C (50° F) at engine start; 5 minutes or more after starting engine, ECT sensor value is less than "closed-loop enable temperature" (2 trip detection logic)	 ✓Cooling system ✓Engine coolant temperature sensor ✓Thermostat
	If THW and THA greater than 10°C (50°F) at engine start; 2 minutes or more after starting engine, ECT sensor value is less than "closed-loop enable temperature" (2 trip detection logic)	

MONITOR DESCRIPTION

The ECT (Engine Coolant Temperature) sensor is used to monitor the temperature of the engine coolant. The resistance of the sensor varies with the actual coolant temperature. The ECM applies a voltage to the sensor and the varying resistance of the sensor causes the signal voltage to vary. The ECM monitors the ECT signal voltage after engine start-up. If, after sufficient time has passed, the sensor still reports that the engine is not warmed up enough for closed-loop fuel control after sufficient time has passed, the ECM interprets this as a fault in the sensor or cooling system and sets a DTC. Example:

The engine coolant temperature was $0 \ C (32 \ F)$ at engine start. After 5 min. running time, the ECT sensor still indicates that the engine is not warmed up enough to begin air fuel ratio feedback control of the air-fuel ratio. The ECM interprets this as a fault in the sensor or cooling system and will set a DTC.

MONITOR STRATEGY

Related DTCs	P0125	Insufficient coolant temperature for closed loop fuel control
Required sensors/components	Main sensors/components	Engine coolant temperature sensor, Cooling system, Thermostat
	Related sensors/components	Mass air flow meter
Frequency of operation	Continuous	
2 min. (at engine start, engine coolant or intake air temperature of 10°C (50°F) or more) Duration 5 min. (at engine start, engine coolant or intake air temperature of -6.6°C (20°F) to 10°C 20 min. (at engine start, engine coolant or intake air temperature of less than -6.6°C (20°F)		temperature of 10°C (50°F) or more) temperature of -6.6°C (20°F) to 10°C (50°F)) ir temperature of less than -6.6°C (20°F))
MIL operation	2 driving cycles	
Sequence of operation	None	

DIC46-01

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of Disable a Mo	nitor" table (on page DI-3)
Fuel cut	OFF	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Time until "engine coolant temperature" detection temperature	reaches feedback start temperature
When the temperature at the time of engine starting is 10° C (50° F) or more	Engine coolant temperature is less than "closed-loop enable temperature" when 2 min. or more after engine start
When the temperature at the time of engine starting is "-6.6 $^{\circ}$ C (20 $^{\circ}$ F)" to "10 $^{\circ}$ C (50 $^{\circ}$ F)"	Engine coolant temperature is less than "closed-loop enable temperature" when 5 min. or more after engine start
When the temperature at the time of engine starting is -6.6 $^{\circ}$ C (20 $^{\circ}$ F) or less	Engine coolant temperature is less than "closed-loop enable temperature" when 20 min. or more after engine start

INSPECTION PROCEDURE

HINT:

- If DTCs P0115, P0116, P0117, P0118 and P0125 are output simultaneously, the engine coolant temperature sensor circuit may be open or short. Perform the troubleshooting of DTC P0115, P0117 or P0118 first.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1

Are there any other codes (besides DTC P0125) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTC using the hand-held tester or OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
P0125	А
"P0125" and other DTCs	В

HINT:

If any other codes besides "P0125" is output, perform the troubleshooting for those codes first.

В



2004 LEXUS IS300 (RM1054U)

Go to relevant DTC chart (See page DI-35).

2	Check thermostat (See page CO-12).
	NG Replace thermostat (See page CO-1 1).
ОК	
3	Check cooling system.
CHECK Check tl modified	hat there is defect cooling system which causes overcool, such as abnormal radiator fan operation, d cooling system and so on.

NG

Repair or replace cooling system.



DI-105

DTC	P0128	Coolant Thermostat (Coolant Temperature
		Below Thermostat Regulating Temperature)

HINT:

This is the procedure of "thermostat" malfunction detection.

CIRCUIT DESCRIPTION

If the engine coolant temperature (ECT) does not reach 75°C (167°F) despite sufficient warm - up time has elapsed.

DTC No.	DTC Detecting Condition	Trouble Area
	Condition 1, 2 and 3:	<i>i</i> ∕ T hermostat
P0128	1. Cold start	r∕Cooling system
	2. After engine is warmed up	✓Engine coolant temperature sensor
	3. THW<75 °C (167 °F)	<i>⊮</i> ECM

MONITOR DESCRIPTION



The ECM estimates the coolant temperature based on starting temperature, engine loads, and engine speeds. The ECM then compares the estimated temperature with the actual ECT (Engine Coolant Temperature). When the estimated coolant temperature reaches 75 °C (167 °F), the ECM checks the actual ECT. If the actual ECT is less than 75 °C (167 °F), the ECM will interpret this as a fault in the thermostat or engine cooling system and set a DTC.

Date :

DIC47-01

MONITOR STRATEGY

Related DTCs	P0128	Thermostat
	Main sensors/components	Engine coolant temperature sensor, Engine cooling system, Thermostat
Required sensors/components	Related sensors/components	Intake air temperature sensor, Vehicle speed sensor
Frequency of operation	Once per drive cycle	
Duration	15 min.	
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
Battery voltage	11.0 V	-	
Intake air temperature (at engine start)	-10 [™] C (14 [™] F)	35 [™] C (95 [™] F)	
Engine coolant temperature (at engine start)	-10 [∞] C (14 [∞] F)	35 [™] C (95 [™] F)	
Difference between engine coolant tem- perature and intake air temperature (at engine start)	-15 ™C (-27 ™F)	7 "C (12.6 "F)	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Duration period of both A and B	5 sec. or more
A. Estimated engine coolant temperature	75 "C (167 "F) or more
B. Engine coolant temperature sensor output value	Less than 75 [™] C (167 [™] F)

MONITOR RESULT

The detailed information is described in "CHECKING MONITOR STATUS" (see page DI-3).

- TID (Test Identification) is assigned to each emission-related component.
- TLT (Test Limit Type): If TLT is 0, the component is malfunctioning when the test value is higher than the test limit. If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- ✓ CID (Component Identification) is assigned to each test value.
- Unit Conversion is used to calculate the test value indicated on generic OBD scan tools.

TID \$08: Thermostat

TLT	CID	Unit Conversion	Description of Test Value	Description of Test Limit
1	\$01	Multiply by 0.625 and sub- tract 40 ([™] C)	ECT sensor output when estimated ECT reaches malfunction criteri- on	Malfunction criterion

INSPECTION PROCEDURE

HINT:

1

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Are there any other codes (besides DTC P0128) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTCs.

RESULT:

Display (DTC output)	Proceed to
P0128	A
"P0128" and other DTCs	В

HINT:

If any other codes besides P0128 is output, perform the troubleshooting for those DTCs first.



A 2 Check cooling system.

CHECK:

Check that there is defect cooling system which causes overcool, such as abnormal radiator fan operation, modified cooling system and so on.



Repair or replace cooling system.

ОК

3	Inspect thermostat (See page CO-12).
	NG Replace thermostat (See page CO-1 1).
ОК	
Repla	ice ECM (See page SF-74).

DICDD-01

DTC	P0130	Oxygen Sensor Circuit (Bank 1 Sensor 1)
DTC	P0150	Oxygen Sensor Circuit (Bank 2 Sensor 1)

DTC	P2195	Oxygen Sensor Signal Stauk Lean (Bank 1 Sensor 1)
-----	-------	--

DTC	P2196	Oxygen Sensor Signal Stauk Rich (Bank 1 Sensor 1)
-----	-------	--

DTC	P2197	Oxygen Sensor Signal Stauk Lean (Bank 2 Sensor 1)
-----	-------	--

DTC	P2198	Oxygen Sensor Signal Stauk Rich (Bank 2 Sensor 1)
-----	-------	--

CIRCUIT DESCRIPTION

To obtain a high purification rate for the CO, HC and NOx components of the exhaust gas, a three-way catalytic converter is used, but for the most efficient use of the three-way catalytic converter, the air-fuel ratio must be precisely controlled so that it is always close to the stoichiometric air-fuel ratio.

The heated oxygen sensor has the characteristic which its output voltage changes suddenly in the vicinity of the stoichiometric air-fuel ratio. This characteristic is used to detect the oxygen concentration in the exhaust gas and provide the ECM with feedback to control the air-fuel ratio.

When the air-fuel ratio becomes LEAN, the oxygen concentration in the exhaust increases and the heated oxygen sensor informs the ECM of the LEAN condition (low voltage, i.e. less than 0.45 V).

When the air-fuel ratio is RICHER than the stoichiometric air-fuel ratio, the oxygen concentration in the exhaust gas is reduced and the heated oxygen sensor informs the ECM of the RICH condition (high voltage, i.e. more than 0.45 V). The ECM judges by the voltage output from the heated oxygen sensor whether the air-fuel ratio is RICH or LEAN and controls the injection time accordingly. However, if malfunction of the heated oxygen sensor causes output of abnormal voltage, this disables the ECM for performing an accurate air-fuel ratio control. The heated oxygen sensors include a heater which heats the zirconia element. The heater is controlled by the ECM. When the intake air volume is low (the temperature of the exhaust gas is low) current flows to the heater to heat the sensor for accurate oxygen concentration detection.



HINT:

The ECM provides a pulse width modulated control circuit to adjust current through the heater. The heated oxygen sensor heater circuit uses a relay on the B+ side of the circuit.



DTC No.	Detection Item	Trouble Area
P0130 P0150	Output voltage of heated oxygen sensor remains at 0.4 V or more, or 0.5 V or less, during idling after engine is warmed up (2 trip detection logic)	✓Open or short in heated oxygen sensor circuit ✓Heated oxygen sensor
P2195 P2197	Output voltage of heated oxygen sensor remains at 0.5 V or less, during idling after engine is warmed up (2 trip detection logic)	 ✓EFI relay ✓Air induction system ✓Fuel pressure
P2196 P2198	Output voltage of heated oxygen sensor remains at 0.4 V or more, during idling after engine is warmed up (2 trip detection logic)	r/njector r∕€CM

HINT:

- ✓ Bank 1 refers to bank that includes cylinder No.1.
- ✓ Bank 2 refers to bank that does not include cylinder No.1.
- Sensor 1 refers to the sensor closer to the engine body.
- The heated oxygen sensor's output voltage and the short-term fuel trim value can be read using the OBD II scan tool or hand-held tester.



MONITOR DESCRIPTION

The ECM uses the heated oxygen sensor information to regulate the air-fuel ratio close to a stoichiometric ratio. This maximizes the catalytic converter's ability to purify the exhaust gas. The sensor detects oxygen levels in the exhaust gas and sends this signal to the ECM.

The inner surface of the sensor element is exposed to outside air. The outer surface of the sensor element is exposed to exhaust gas. The sensor element is made of platinum coated zirconia and includes an integrated heating element. The heated oxygen sensor has the characteristic whereby its output voltage changes suddenly in the vicinity of the stoichiometric air-fuel ratio. The heated oxygen sensor generates output voltage between 0 V and 1.0 V in response to the oxygen concentration in exhaust gas. When the output voltage of the heated oxygen sensor is 0.55 V or more, the ECM judges that the air-fuel ratio is RICH. When it is 0.4 V or less, the ECM judges that the air-fuel ratio is LEAN.

Under normal condition, the output voltage from the heated oxygen sensor alternates RICH and LEAN sides periodically. If the heated oxygen sensor outputs RICH signal (or LEAN signal) constantly, or if the heated oxygen sensor cannot output enough voltage to reach the minimum specification, the ECM interprets this as a malfunction in the heated oxygen sensor and sets a DTC.

MONITOR STRATEGY

Related DTCs	P0130	Front heated oxygen sensor voltage is constant at lean side or rich side (Bank 1)	
	P0150	Front heated oxygen sensor voltage is constant at lean side or rich side (Bank 2)	
	P2195	Front heated oxygen sensor voltage is constant at lean side (Bank 1)	
	P2196	Front heated oxygen sensor voltage is constant at rich side (Bank 1)	
	P2197	Front heated oxygen sensor voltage is constant at lean side (Bank 2)	
	P2198	Front heated oxygen sensor voltage is constant at rich side (Bank 2)	
	Main sensors/components	Front heated oxygen senor	
Required sensors/components	Related sensors/components	Crank position sensor, Vehicle speed sensor	
Frequency of operation	Once per drive cycle		
Duration	20 to 36 sec. x (3 times)		
MIL operation	2 driving cycles		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
There is history that the following condi- tions were met for 20 sec.	A and B		
A. Vehicle speed	40 km/h (25 mph)	-	
B. Engine speed	900 rpm	-	
Time after engine start	120 sec.	-	
Idle	ON		
Fuel system status	Close	d loop	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P0130, P0150:	
Either of the following conditions A or B is met:	3 times or more
A. Front oxygen sensor voltage is 0.55 V or less	For 18 sec. or more
B. Front oxygen sensor voltage is 0.4 V or more For 18 sec. or more	
P2195, P2197:	
Front heated oxygen sensor voltage	Constant 0.55 V or less
P2196, P2198:	
Front heated oxygen sensor voltage Constant 0.4 V or more	

COMPONENT OPERATING RANGE

Parameter	Standard value
In the normal condition, the heated oxygen sensor voltage	0 to 1 V

2004 LEXUS IS300 (RM1054U)

O2S TEST RESULT

Refer to page DI-3 for detailed information.

Front HO2S voltage monitor

If the HO2S voltage is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$07	Minimum front HO2S voltage	N/A	V
\$08	Maximum front HO2S voltage	N/A	V

WIRING DIAGRAM



CONFIRMATION DRIVING PATTERN



- (a) Connect the hand-held tester to the DLC3.
- (b) Switch the hand-held tester from "normal mode" to "check mode" (See page DI-3).
- (c) Start the engine and let the engine idle for warming up (Engine coolant Temp. is 75°C (167°F) or greater).
- (d) Drive the vehicle at 40 km/h (24 mph) or more for 25 sec. or more.
- (e) Let the engine idle for 25 sec. or more.
- (f) Let the engine idle for 30 sec.

HINT:

If a malfunction exists, the MIL will light up during step (f).

NOTICE:

If the conditions in this test are not strictly followed, detection of the malfunction will not be possible. If you do not have a hand-held tester, turn the ignition switch OFF after performing steps (c) to (f), then perform steps (c) to (f) again.

INSPECTION PROCEDURE

HINT:

Hand-held tester only:

The narrowing down the trouble area is possible by performing ACTIVE TEST of the following "A/F CON-TROL" (Heated oxygen sensor or another can be distinguished).

(a) Perform ACTIVE TEST by hand-held tester (A/F CONTROL).

HINT:

"A/F CONTROL" is an ACTIVE TEST which changes the injection volume to -12.5 % or +25 %.

- (1) Connect the hand-held tester to the DLC3 on the vehicle.
- (2) Turn the ignition switch ON.
- (3) Warm up the engine with the engine speed at 2,500 rpm for approximately 90 seconds.
- (4) Select the item "DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / A/F CONTROL".
- (5) Perform "A/F CONTROL" with the engine in an idle condition (press the right or left button).

RESULT:

Heated oxygen sensor reacts in accordance with increase and decrease of injection volume +25% \rightarrow rich output: More than 0.5 V

-12.5% \rightarrow lean output: Less than 0.4 V

NOTICE:

However, there is a few seconds delay in the sensor 1 (front sensor) output. And there is about 20 seconds delay in the sensor 2 (rear sensor).

	Output voltage of heated oxygen sensor (sensor 1: front sensor)	Output voltage of heated oxygen sensor (sensor 2: rear sensor)	Mainly suspect trouble area
Case 1	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	
Case 2	Injection volume +25 % -12.5 % Output voltage Almost no reaction - NG	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Sensor 1: front sensor (sensor 1, heater, sensor 1 circuit)
Case 3	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage Almost no reaction - NG	Sensor 2: rear sensor (sensor 2, heater, sensor 2 circuit)
Case 4	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Extremely rich or lean of the actual air-fuel ratio (Injector, fuel pressure, gas leakage in exhaust system, etc.)

The following A/F CONTROL procedure enables the technician to check and graph the voltage output of the heated oxygen sensors (sensor 1 and 2).

For displaying the graph indication, enter "ACTIVE TEST / A/F CONTROL/USER DATA" then select "O2S B1S1 and O2S B1S2" by pressing "YES" button and push "ENTER" button before pressing "F4" button. **NOTICE:**

If the vehicle is short of fuel, the air-fuel ratio becomes LEAN and heated oxygen sensor DTCs will be recorded, and the MIL then comes on.

HINT:

- If different DTCs related to different systems that have terminal E2 as the ground terminal are output simultaneously, terminal E2 may be open.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.
- A high heated oxygen sensor (sensor 1) voltage (0.5 V or more) could be caused by a rich air fuel mixture. Check for conditions that would cause the engine to run rich.
- A low heated oxygen sensor (sensor 1) voltage (0.4 V or less) could be caused by a lean air fuel mixture. Check for conditions that would cause the engine to run lean.

Date :

1 Are there any other codes (besides DTC P0130, P0150, P2195, P2196, P2197 or P2198) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTC using the hand-held tester or the OBD II scan tool.

R	Ε	S	U	Ľ	T	
						-

Display (DTC Output)	Proceed to
"P0130, P0150, P2195, P2196, P2197 and/or P2198"	А
"P0130, P0150 P2195, P2196, P2197 or P2198" and other DTCs	В

HINT:

If any other codes besides "P0130, P0150, P2195, P2196, P2197 and/or P2198" are output, perform the troubleshooting for those DTCs first.



Go to relevant DTC chart (See page DI-35).



2 Check output voltage of heated oxygen sensor during idling.

PREPARATION:

- (a) Warm up the heated oxygen sensor with the engine speed at 2,500 rpm for approximately 90 seconds.
- (b) Connect the hand-held tester or OBD II scan tool to the DLC3.
- (c) When using hand-held tester, enter the following menu: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / O2S B1 S1 or B2 S1.

CHECK:

Use the OBD II scan tool or hand-held tester to read an output voltage of the heated oxygen sensor during idling.

<u> 0K:</u>

Heated oxygen sensor output voltage: Alternates repeatedly between less than 0.4 V and more than 0.55 V (See the following table).







5 Check for open and short in harness and connector between ECM and heated oxygen sensor (See page IN-33).





CHECK:

Check the air induction system for vacuum leaks.



7 Check fuel pressure (See page SF-6).

NG

CHECK:

OK

OK

Check the fuel pressure (high or low pressure).

Check and repair fuel pump, pressure regulator, fuel pipe line and filter (See page SF-1).

2004 LEXUS IS300 (RM1054U)

8 Check injector injection (See page SF-22). NG Replace injector. OK OK

Replace heated oxygen sensor.

9	Perform confirmation driving pattern.
---	---------------------------------------

HINT:

Clear all DTCs prior to performing the confirmation driving pattern.

GO

10 Is there DTC P0130, P0150, P2195, P2196, P2197 or P2198 being output again?



Check for intermittent problems (See page DI-427).

YES

Replace heated oxygen sensor.

DIC49-01

DTC	P0133	Oxygen Sensor Circuit Slow Response (Bank 1 Sensor 1)	
		(Bank 1 Sensor 1)	

DTC	P0153	Oxygen Sensor Circuit Slow Response (Bank 2 Sensor 1)

CIRCUIT DESCRIPTION

Refer to DTC P0130 on page DI-1 10.

DTC No.	DTC Detecting Condition	Trouble Area
P0133 P0153	After engine has been warmed up, if response time that heated oxygen sensor's output voltage reaches from RICH to LEAN. or from LEAN to RICH, is 0.6 second or more during idling. (2 trip detection logic) If response time of heated oxygen sensor's output voltage in one RICH-LEAN cycle is 6 seconds or more during idling. (2 trip detection logic)	 ✓Open or short in heated oxygen sensor circuit ✓Heated oxygen sensor ✓Air induction system ✓Fuel pressure ✓Injector ✓ECM

HINT:

- More Bank 1 refers to bank that includes cylinder No.1.
- ✓ Bank 2 refers to bank that does not include cylinder No.1.
- \sim Sensor 1 refers to the sensor closer to the engine body.

MONITOR DESCRIPTION



The ECM uses the heated oxygen sensor information to regulate the air-fuel ratio close to a stoichiometric ratio. This maximizes the catalytic converter's ability to purify the exhaust gas. The sensor detects oxygen levels in the exhaust gas and sends this signal to the ECM.

The inner surface of the sensor element is exposed to outside air. The outer surface of the sensor element is exposed to exhaust gas. The sensor element is made of platinum coated zirconia and includes an integrated heating element. The heated oxygen sensor has the characteristic whereby its output voltage changes suddenly in the vicinity of the stoichiometric air-fuel ratio. The heated oxygen sensor generates waveforms of a voltage between 0 V and 1 V in response to the oxygen concentration in exhaust gas. When the output voltage of the heated oxygen sensor is 0.55 V or more, the ECM judges that the air-fuel ratio is RICH. When it is 0.40 V or less, the ECM judges that the air-fuel ratio is LEAN.

The ECM monitors the response feature of the heated oxygen sensor. If the response time of the heated oxygen sensor output status change from RICH to LEAN or vice versa becomes longer, the ECM interprets this as a malfunction in the heated oxygen sensor and sets a DTC.



MONITOR STRATEGY

	P0133	Front heated oxygen sensor response monitor (Bank 1)	
Related DTCs	P0153	Front heated oxygen sensor response monitor (Bank 2)	
	Main sensors/components	Front heated oxygen sensor	
Required sensors/components	Related sensors/components	Crank position sensor, Vehicle speed sensor, Mass air flow meter	
Frequency of operation	Once per drive cycle		
Duration	Within 60 sec.		
MIL operation	2 driving cycles		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
Frequency idle condition:			
There is history that the following condi- tions were met for 20 sec.	A ar	nd B	
A. Vehicle speed	40 km/h (25 mph)	-	
B. Engine speed	900 rpm	-	
Idle	0	N	
Vehicle speed	-	5 km/h (3 mph)	
Fuel system status	Close	dloop	
Time after engine start	120 sec.	-	
Engine coolant temperature	75°C (167°F)	-	
Frequency cruise condition:			
There is history that the following condi- tions were met for 20 sec.	A and B		
A. Vehicle speed	40 km/h (25 mph)	-	
B. Engine speed	900 rpm	-	
Intake air amount	3 g/sec.	13 g/sec.	
Time after engine start	120 sec.	-	
Idle	O	-F	
Fuel system status	Close	d loop	
Engine speed	1,000 rpm	3,500 rpm	
Engine coolant temperature	70°C (158°F)	-	
Slow slope condition:			
There is history that the following condi- tions were met for 20 sec.	A and B		
A. Vehicle speed	40 km/h (25 mph)	-	
B. Engine speed	900 rpm	-	
Time after engine start	120 sec.	-	
Idle	ON		
Vehicle speed		5 km/h (3 mph)	

Fuel system status	Closed loop		
Engine coolant temperature	40°C (104°F)	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold		
Frequency idle condition			
Time required by the sensor's output voltage to change in one RICH-LEAN cycle	P0133 (Bank 1): 6.9 sec. or more P0153 (Bank 2): 7.4 sec. or more		
Frequency cruise condition			
Time required by the sensor's output voltage to change in one RICH-LEAN cycle	a specific time or more		
Slow slope condition			
Time that sensor's output voltage changes from 0.4 V to 0.55 V, or from 0.55 V to 0.4 V	0.9 sec. or more		

COMPONENT OPERATING RANGE

Parameter	Standard value	
Voltage output from heated oxygen sensor	Quickly fluctuates between 0.4 V and 0.55 V	

O2S TEST RESULT

Refer to page DI-3 for detailed information.

Front HO2S slow slope monitor

If the HO2S sensor voltage is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$03	Low sensor voltage for response time calculation	N/A	V
\$04	High sensor voltage for response time calculation	N/A	V

If the time required to change is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$31	Time to change from Lean (± 0.4 V) to Rich ($\ominus 0.55$ V)	N/A	sec.
\$32	Time to change from Rich (\ominus 0.55 V) to Lean (\pm 0.4 V)	N/A	sec.

Front HO2S frequency monitor (idling)

If the \$38 is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$38	Average of switching frequency at idle	N/A	sec.

Front HO2S frequency monitor (cruse)

If the \$90 is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$90	Remained value of that average of switching frequency is subtracted from average of switching frequen- cy threshold	Multiply by 0.04096 plus 5.2	sec.

WIRING DIAGRAM

Refer to DTC P0130 on page DI-1 10.

INSPECTION PROCEDURE

HINT:

Hand-held tester only:

The narrowing down the trouble area is possible by performing ACTIVE TEST of the following "A/F CON-TROL" (Heated oxygen sensor or another can be distinguished).

(a) Perform ACTIVE TEST by hand-held tester (A/F CONTROL).

HINT:

"A/F CONTROL" is the ACTIVE TEST which changes the injection volume to -12.5 % or +25 %.

- (1) Connect the hand-held tester to the DLC3 on the vehicle.
- (2) Turn the ignition switch ON.
- (3) Warm up the engine with the engine speed at 2,500 rpm for approximately 90 seconds.
- (4) Select the item "DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / A/F CONTROL".
- (5) Perform "A/F CONTROL" with the engine in an idle condition (press the right or left button).

RESULT:

Heated oxygen sensor reacts in accordance with increase and decrease of injection volume +25 % \rightarrow rich output: More than 0.5 V

-12.5 % \rightarrow lean output: Less than 0.4 V

NOTICE:

However, there is a few second delay in the sensor 1 (front sensor) output. And there is about 20 seconds delay in the sensor 2 (rear sensor).

	Output voltage of heated oxygen sensor (sensor 1: front sensor)	Output voltage of heated oxygen sensor (sensor 2: rear sensor)	Mainly suspect trouble area
Case 1	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	
Case 2	Injection volume +25 % -12.5 % Output voltage Almost no reaction MG	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Sensor 1: front sensor (sensor 1, heater, sensor 1 circuit)
Case 3	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage Almost no reaction - NG	Sensor 2: rear sensor (sensor 2, heater, sensor 2 circuit)
Case 4	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Extremely rich or lean of the actual air-fuel ratio (Injector, fuel pressure, gas leakage in exhaust system, etc.)

The following A/F CONTROL procedure enables the technician to check and graph the voltage output of the heated oxygen sensors (sensor 1 and 2).

For displaying the graph indication, enter "ACTIVE TEST / A/F CONTROL / USER DATA" then select "O2S B1S1 and O2S B1S2" by pressing "YES" button and push "ENTER" button before pressing "F4" button. **NOTICE:**

If the vehicle is short of fuel, the air-fuel ratio becomes LEAN and DTCs P0133 and/or P0153 will be recorded, and the MIL then comes on.

- If different DTCs related to different systems while terminal E2 as ground terminal are output simultaneously, terminal E2 may be open.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.
- A high heated oxygen sensor (sensor 1) voltage (0.5 V or more) could be caused by a rich air fuel mixture. Check for conditions that would cause the engine to run rich.
- A low heated oxygen sensor (sensor 1) voltage (0.4 V or less) could be caused by a lean air fuel mixture. Check for conditions that would cause the engine to run lean.

Are there any other codes (besides DTC P0133 or P0153) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

1

Read the DTC using the hand-held tester or the OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
"P0133 and/or P0153"	А
"P0133 or P0153" and other DTCs	В

HINT:

If any other codes besides "P0133 and/or P0153" are output, perform the troubleshooting for those DTCs first.



Α

2 Check output voltage of heated oxygen sensor during idling.

PREPARATION:

- (a) Warm up the heated oxygen sensor with the engine speed at 2,500 rpm for approximately 90 seconds.
- (b) Connect the hand-held tester or OBD II scan tool to the DLC3.
- (c) When using hand-held tester, enter the following menu: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / O2S B1 S1 or B2 S1.

CHECK:

Use the OBD II scan tool or hand-held tester to read the output voltage of the heated oxygen sensor during idling.

<u> 0K:</u>

Heated oxygen sensor output voltage: Alternates repeatedly between less than 0.4 V and more than 0.55 V (See the following table).







Date :

5

Check for open and short in harness and connector between ECM and heated oxygen sensor (See page $\ensuremath{\mathsf{IN-33}}$)



CHECK:

Check the fuel pressure (high or low pressure).



ок

DI-130

8	Check injector injection (See page SF-22).	
	NG Replace injector.	
ОК		
Repla	ice heated oxygen sensor.	

9
9

HINT:

Clear all DTCs prior to performing the confirmation driving pattern.

G	U
	/

10 Is there DTC P0133 or P0153 being output again?



YES

Replace heated oxygen sensor.
DTC	P0134	Oxygen Sensor Circuit No Activity Detected (Bank 1 Sensor 1)
-----	-------	---

DTC	P0154	Oxygen Sensor Circuit No Activity Detected (Bank 2 Sensor 1)
-----	-------	---

CIRCUIT DESCRIPTION

Refer to DTC P0130 on page DI-1 10.

DTC No.	DTC Detecting Condition	Trouble Area
P0134 P0154	After engine is warmed up, heated oxygen sensor (bank 1, 2 sensor 1) output does not indicate RICH (± 0.45 V) even once when conditions (a), (b), (c) and (d) continue for at least 65 sec.: (a) Engine speed: 1,400 rpm or more (b) Vehicle speed: 40 km/h (25 mph) or more (c) Throttle valve does not fully closed (d) 180 sec. or more after starting engine	 ✓Open or short in heated oxygen sensor (bank 1, 2 sensor 1) circuit ✓Heated oxygen sensor (bank 1, 2 sensor 1) ✓Air induction system ✓Fuel pressure ✓Injector ✓Gas leakage on exhaust system ✓ECM ✓PCV piping

HINT:

- Bank 1 refers to bank that includes cylinder No. 1.
- Mank 2 refers to bank that does not includes cylinder No. 1.
- \checkmark Sensor 1 refers to the sensor closer to the engine assembly.
- After confirming DTC P0134 and P0154, check the output voltage of the heated oxygen sensor in the "DIAGNOSIS / ENHANCE OBD II / DATA LIST / ALL" using the OBD II scan tool or the hand—held tester. If output voltage of the heated oxygen sensor is always less than 0.1 V, heated oxygen sensor circuit may be open or short.

MONITOR DESCRIPTION

The ECM uses the heated oxygen sensor to optimize the air-fuel mixture in closed-loop fuel control. This control helps decrease exhaust emissions by providing the catalyst with a nearly stoichiometric mixture. The sensor detects the oxygen level in the exhaust gas and the ECM uses this data to control the air-fuel ratio. The sensor output voltage ranges from 0 V to 1 V. If the signal voltage is less than 0.4 V, the air-fuel ratio is LEAN. If the signal voltage is more than 0.55 V, the air-fuel ratio is RICH. If the conditions for the closed-loop fuel control are met and after a specified time-period, the sensor's output signal never indicates RICH, the ECM will conclude that the closed-loop fuel control is malfunctioning. The ECM will illuminate the MIL and a DTC is set.

Date :

Author :

DIC4A-01

MONITOR STRATEGY

	P0134	Excessive time to enter closed loop (Bank 1)
Related DTCs	P0154	Excessive time to enter closed loop (Bank 2)
	Main sensors/components	Front heated oxygen sensor
Required sensors/components	Related sensors/components	Crank position sensor, Engine coolant tempera- ture sensor, Vehicle speed sensor
Frequency of operation	Once per drive cycle	
Duration	65 sec.	
MIL operation	1 driving cycle	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
Time after following conditions met:	50 sec.	-	
Engine coolant temperature	40 [™] C (104°F)	-	
Engine speed	1,400 rpm	-	
Vehicle speed	40 km/h (25 mph)	-	
Idle	OI	F	
Time after engine start	180 sec.	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Front heated oxygen sensor voltage	Less than 0.45 V

COMPONENT OPERATING RANGE

Parameter	Standard value
In the normal condition, the front heated oxygen sensor voltage	0 to 1 V

WIRING DIAGRAM

Refer to DTC P0130 on page DI-1 10.

INSPECTION PROCEDURE

HINT:

Hand-held tester only:

The narrowing down the trouble area is possible by performing ACTIVE TEST of the following "A/F CON-TROL" (Heated oxygen sensor or another can be distinguished).

(a) Perform ACTIVE TEST by hand-held tester (A/F CONTROL).

HINT:

"A/F CONTROL" is the ACTIVE TEST which changes the injection volume to -12.5 % or +25 %.

- (1) Connect the hand-held tester to the DLC3 on the vehicle.
- (2) Turn the ignition switch ON.
- (3) Warm up the engine with the engine speed at 2,500 rpm for approximately 90 seconds.
- (4) Select the item "DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / A/F CONTROL".
- (5) Perform "A/F CONTROL" with the engine in an idle condition (press the right or left button).

RESULT:

Heated oxygen sensor reacts in accordance with increase and decrease of injection volume +25 % \rightarrow rich output: More than 0.5 V

-12.5 % \rightarrow lean output: Less than 0.4 V

NOTICE:

However, there is a few seconds delay in the sensor 1 (front sensor) output. And there is about 20 seconds delay in the sensor 2 (rear sensor).

	Output voltage of heated oxygen sensor (sensor 1: front sensor)	Output voltage of heated oxygen sensor (sensor 2: rear sensor)	Mainly suspect trouble area
Case 1	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	
Case 2	Injection volume +25 % -12.5 % Output voltage Almost no reaction - NG	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Sensor 1: front sensor (sensor 1, heater, sensor 1 circuit)
Case 3	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage Almost no reaction MG	Sensor 2: rear sensor (sensor 2, heater, sensor 2 circuit)
Case 4	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Extremely rich or lean of the actual air-fuel ratio (Injector, fuel pressure, gas leakage in exhaust system, etc.)

The following A/F CONTROL procedure enables the technician to check and graph the voltage output of the heated oxygen sensors (sensor 1 and 2).

For displaying the graph indication, enter "ACTIVE TEST / A/F CONTROL / USER DATA" then select "O2S B1S1 and O2S B1S2" by pressing "YES" button and push "ENTER" button before pressing "F4" button. HINT:

- If different DTCs related to different systems terminal E2 as the ground terminal are output simultaneously, terminal E2 may be open.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.
- A high heated oxygen sensor (sensor 1) voltage (0.5 V or more) could be caused by a rich air fuel mixture. Check for conditions that would cause the engine to run rich.
- A low heated oxygen sensor (sensor 1) voltage (0.4 V or less) could be caused by a lean air fuel mixture. Check for conditions that would cause the engine to run lean.

Are there any other codes (besides DTC P0134 and P0154) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

1

Read the DTC using the hand-held tester or the OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
"P0134 and/or P0154"	А
"P0134 or P0154" and other DTCs	В

HINT:

If any other codes besides P0134 and/or P0154 are output, perform the troubleshooting for those codes first.



В

2 Connect the OBD II scan tool or hand-held tester, and read value for voltage output of heated oxygen sensors (bank 1, 2 sensor 1).

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (b) Warm up the engine to normal operating temperature (above 75°C (169°F)).
- (c) When using hand-held tester, enter the following menu: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / O2S B1 S1 or B2 S1.

CHECK:

Read the voltage output of the heated oxygen sensors when the engine is suddenly raced. HINT:

Perform quick racing to 4,000 rpm 3 times using the accelerator pedal.

<u> 0K:</u>

Heated oxygen sensor output a RICH signal (0.45 V or more) at least once.

	OK Go to step 12.
NG	
<u> </u>	
3	Check connection of PCV piping.
	NG Repair or replace PCV piping.
ОК	
4	Check resistance of heated oxygen sensor heater (See page SF-73).
	NG Replace heated oxygen sensor.
ОК	
5	Check EFI relay (See page SF-50).
	NG Replace EFI relay.
ОК	

327

6

Check for open and short in harness and connector between ECM and heated oxygen sensors (bank 1, 2 sensor 1) (See page IN-33).



Check the air induction system for vacuum leaks.



С	Ж
	/

9 Check fuel pressure (See page SF-6).

CHECK:

Check the fuel pressure (high or low pressure).



HINT:

Clear all DTCs prior to performing the confirmation driving pattern.



DI-138



DTC	P0136	Oxygen Sensor Circuit Malfunction (Bank 1 Sensor 2)
-----	-------	--

DTC	P0156	Oxygen Sensor Circuit Malfunction (Bank 2 Sensor 2)

CIRCUIT DESCRIPTION

Refer to DTC P0130 on page DI-1 10.

DTC No.	Detection Item	Trouble Area
P0136 P0156	Voltage output of heated oxygen sensor remains at 0.4 V or more or 0.5 V or less after engine is warmed up (2 trip detec- tion logic)	[™] Open or short in heated oxygen sensor circuit [™] Heated oxygen sensor [™] Air induction system [™] Fuel pressure [™] Injector [™] ECM

HINT:

- [™] Bank 1 refers to bank that includes cylinder No.1.
- [™] Bank 2 refers to bank that does not include cylinder No.1.
- [™] Sensor 2 refers to the farther sensor away from the engine body.

MONITOR DESCRIPTION

The ECM monitors the rear heated oxygen sensor in the following 3 items:

- (1) If the rear heated oxygen sensor voltage changes between Rich and Lean while the vehicle is running (repeating acceleration and deceleration). If not, the ECM interprets this as a malfunction, illuminates the MIL, and then sets DTC.
- (2) If the rear heated oxygen sensor voltage does not remain at less than 0.05 V for a long time while the vehicle is running. If not, the ECM interprets this as a malfunction, illuminates the MIL, and then sets DTC.
- (3) If the sensor's voltage drops to below 0.2 V (extremely Lean status) immediately when the vehicle decelerates and the fuel cut is working. if not, the ECM interprets this to mean the sensor's response feature has deteriorated, illuminates the MIL, and then sets DTC.

DIC4B-01

MONITOR STRATEGY

		Heated rear oxygen sensor output voltage (Crack) (Bank 1)	
	P0136	Heated rear oxygen sensor output voltage (Bank 1)	
		Heated rear oxygen sensor slow response (Bank 1)	
Related DTCs		Heated rear oxygen sensor output voltage (Crack) (Bank 2)	
	P0156	Heated rear oxygen sensor output voltage (Bank 2)	
		Heated rear oxygen sensor slow response (Bank 2)	
	Main sensors/components	Heated rear oxygen sensor	
Required sensors/components	Related sensors/components	Mass air flow meter, Vehicle speed sensor	
Frequency of operation	Once per drive cycle		
Duration	300 sec.		
MIL operation	2 driving cycles		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Case 1 (Output voltage (Crack)):			
Vehicle speed	3 km/h (2 mph)	-	
Idle	OI	F	
Fuel cut	OI	F	
Time after fuel cut ON to OFF	14.5 sec.	-	
Intake air amount per revolution	™AT: 0.38 g/rev ™MT: 0.32 g/rev	-	
Case 2 (Output voltage):			
All of the following conditions are met:	A, B, C	and D	
A. Pass/fail detection in this driving cycle	Not detected		
B. Engine	Running		
C. Time after engine start	0 sec.	-	
D. Either of the following conditions is met:	(a) or (b)		
(a) Cumulative time while heated oxygen sensor hearter is ON	22 sec.	-	
(b) At once more heated oxygen sensor voltage	0.2 V	-	
Case 3 (Slow response):			
Rear oxygen sensor voltage before the fuel cut	0.2 V	-	
Catalyst condition	Warm	ed up	

Engine coolant temperature	75°C (167°F)	-
Fuel cut	Cont	inues

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold			
Case 1 (Output voltage (Crack)):				
Following conditions are met:	1, 2 and 3			
1. Cumulative heated oxygen sensor monitor time	™AT: 230 sec. or more ™MT: 200 sec.			
2. Time while heated oxygen sensor voltage is less than 0.05V	™AT: 138 sec. or more ™MT: 120			
3. Maximum heated oxygen sensor rich time (0.45V or more)	Less than 20 sec.			
Case 2 (Output voltage):				
Number of heated oxygen sensor voltage "switching"	0 times or less			
"Switching" is counted when the sensor signal crosses the min	nimum or maximum voltage			
Minimum voltage	0.4 V or less			
Maximum voltage	0.5 V or more			
Case 3 (Slow response):				
Time until the rear oxygen sensor voltage drops to 0.2 V after fuel cut starts operating	™AT: 6 sec. or more ™MT: 10 sec. or more			

COMPONENT OPERATING RANGE

Parameter	Standard Value
Heated oxygen sensor voltage	0 to 1 V

O2S TEST RESULT

Refer to page DI-3 for detailed information.

Rear HO2S voltage monitor

If the HO2S sensor voltage is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$07	Minimum rear HO2S voltage	N/A	V
\$08	Maximum rear HO2S voltage	N/A	V

If the time required to change is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$31	Time to change from Lean (<0.4 V) to Rich (\pm 0.5 V)	N/A	sec.
\$32	Time to change from Rich (± 0.5 V) to Lean (<0.4 V)	N/A	sec.

Rear HO2S slow response monitor

If the elapsed time is out of the standard value, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$37	Until rear HO2S voltage drops to 0.2 V after fuel-cut starting	N/A	sec.

DI-141

Rear HO2S element monitor

If all the values (\$81, \$84, \$85 and \$87) are out of the standard values, the ECM interprets this as a malfunction.

TEST ID	Description of TEST DATA	Conversion Factor	Unit
\$81	Percentage of monitoring time when the HO2S voltage is less than 0.05 V	Multiply 0.3906	%
\$84	Percentage of monitoring time when the HO2S voltage is more than 0.7 V	Multiply 0.3906	%
\$85	Time when the HO2S voltage is 0.45 V or more	Multiply 0.2621	sec.
\$87	Percentage of monitoring time when the HO2S voltage is more than 0.45 V	Multiply 0.3906	%

WIRING DIAGRAM

Refer to DTC P0130 on page DI-1 10.

CONFIRMATION DRIVING PATTERN



2. Switch the hand-held tester from the normal mode to the check mode (See page DI-3). (ν -1)

- 3. Start the engine and let the engine idle for 60 seconds or more. (ν -2)
- 4. Drive the vehicle at 40 km/h (25 mph) or more for 40 seconds or more. (ν -3)
- 5. Let the engine idle for 10 seconds or more. $(\not\sim 4)$
- 6. Perform steps 4. and 5. for 12 times.

HINT:

If a malfunction exists, the MIL will light up on the multi-information display during step 6. **NOTICE:**

If the conditions in this test are not strictly followed, a malfunction detection will not occur. If you do not have a hand-held tester, turn the ignition switch OFF after performing steps from 3 to 6, then perform steps from 3 to 6 again.

INSPECTION PROCEDURE

HINT:

Hand-held tester only:

The narrowing down the trouble area is possible by performing ACTIVE TEST of the following "A/F CON-TROL" (Heated oxygen sensor or another can be distinguished).

(a) Perform ACTIVE TEST by hand-held tester (A/F CONTROL).

HINT:

"A/F CONTROL" is the ACTIVE TEST which changes the injection volume to -12.5 % or +25 %.

- (1) Connect the hand-held tester to the DLC3 on the vehicle.
- (2) Turn the ignition switch ON.
- (3) Warm up the engine with the engine speed at 2,500 rpm for approximately 90 seconds.
- (4) Select the item "DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / A/F CONTROL".

(5) Perform "A/F CONTROL" with the engine in an idle condition (press the right or left button).

RESULT:

Heated oxygen sensor reacts in accordance with increase and decrease of injection volume +25 % \to rich output: More than 0.5 V

-12.5 % \rightarrow lean output: Less than 0.4 V

NOTICE:

However, there is a few seconds delay in the sensor 1 (front sensor) output. And there is about 20 seconds delay in the sensor 2 (rear sensor).

	Output voltage of heated oxygen sensor (sensor 1: front sensor)	Output voltage of heated oxygen sensor (sensor 2: rear sensor)	Mainly suspect trouble area
Case 1	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	
Case 2	Injection volume +25 % -12.5 % Output voltage Almost no reaction NG	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Sensor 1: front sensor (sensor 1, heater, sensor 1 circuit)
Case 3	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage Almost no reaction NG	Sensor 2: rear sensor (sensor 2, heater, sensor 2 circuit)
Case 4	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Extremely rich or lean of the actual air-fuel ratio (Injector, fuel pressure, gas leakage in exhaust system, etc.)

The following A/F CONTROL procedure enables the technician to check and graph the voltage output of the heated oxygen sensors.

For displaying the graph indication, first enter "ACTIVE TEST / A/F CONTROL / USER DATA," then select "02S B1S1 and O2S B1S2" by pressing "YES" button, and push "ENTER" button before pressing "F4" button. HINT:

- If different DTCs that are related to different system are output simultaneously while terminal E2 is used as a ground terminal, terminal E2 may be open.
- ™ Read freeze frame data using the hand—held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.

Are there any other codes (besides DTC P0136 or P0156) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

1

Read the DTC using the hand-held tester or the OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
P0136 or P0156	A
"P0136 or P0156" and other DTCs	В

HINT:

If any other codes besides P0136 or P0156 are output, perform the troubleshooting for those DTCs first.



Α

2

Check output voltage of heated oxygen sensor.

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (b) After warming up the engine, race the engine speed at 2,500 rpm for 3 minntes.
- (c) When using hand-held tester, enter the following menu: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / O2S B1 S2 or B2 S2.

CHECK:

Read the output voltage of the heated oxygen sensor when the engine is suddenly raced. HINT:

Perform a quick racing to 4,000 rpm 3 minntes. using the accelerator pedal.

<u> 0K:</u>

Heated oxygen sensor output voltage: Alternates from 0.4 V or less to 0.5 V or more



NG

DI-146



6 Perform confirmation driving pattern (See page DI-148). HINT: Clear all DTCs prior to performing the confirmation driving pattern. Go Go 7 Is the DTC P0136 or P0156 being output again? NO Check for intermittent problems (See page DI-3).

YES

Replace heated oxygen sensor.

Date :

340

DIAGNOSTICS	-	ENGINE	
			-

		DIC4C-01
DTC	P0171	System too Lean (Bank 1)
DTC	P0172	System too Rich (Bank 1)
DTC	P0174	System too Lean (Bank 2)
DTC	P0175	System too Rich (Bank 2)

CIRCUIT DESCRIPTION

The fuel trim is related to the feedback compensation value, not to the basic injection time. The fuel trim includes the short-term fuel trim and the long-term fuel trim.

The short-term fuel trim is the short-term fuel compensation used to maintain the air-fuel ratio at stoichiometric air-fuel ratio. The signal from the heated oxygen sensor indicates whether the air-fuel ratio is RICH or LEAN compared to the stoichiometric air-fuel ratio. This variance triggers a reduction in the fuel volume if the air-fuel ratio is RICH, and an increase in the fuel volume if it is LEAN.

The long-term fuel trim is the overall fuel compensation carried out in long-term to compensate for a continual deviation of the short-term fuel trim from the central value, due to individual engine differences, wear overtime and changes in the operating environment.

If both the short-term fuel trim and the long-term fuel trim are LEAN or RICH beyond a certain value, it is detected as a malfunction and the MIL is illuminated and a DTC is set.

DTC No.	DTC Detecting Condition	Trouble Area
P0171 P0174	When air fuel ratio feedback is stable after warming up engine, fuel trim is considerably in error on LEAN side (2 trip detection logic)	 "Air induction system "Injector blockage "Mass air flow meter "Engine coolant temp. sensor "Fuel pressure "Gas leakage on exhaust system "Open or short in heated oxygen sensor circuit (bank 1, 2 sensor 1) "Heated oxygen sensor (bank 1, 2 sensor 1) "ECM "PCV piping
P0172 P0175	When air fuel ratio feedback is stable after warming up engine, fuel trim is considerably in error on RICH side (2 trip detection logic)	 [™]1njector leak, blockage [™]Mass air flow meter [™]Engine coolant temp. sensor [™]1gnition system [™]Fuel pressure [™]Gas leakage on exhaust system [™]Open or short in heated oxygen sensor circuit (bank 1, 2 sensor 1) [™]Heated oxygen sensor (bank 1, 2 sensor 1) [™]ECM

HINT:

- ™ When DTC P0171 or P0174 is recorded, the actual air-fuel ratio is on the LEAN side. When DTC P0172 or P0175 is recorded, the actual air-fuel ratio is on the RICH side.
- If the vehicle runs out of fuel, the air-fuel ratio is LEAN and DTC P0171 or P0174 may be recorded. The MIL then comes on.
- If the total of the short-term fuel trim value and long-term fuel trim value is within \pm 35 % (engine coolant temperature is more than 75 C (167 F)), the system is functioning normally.

MONITOR DESCRIPTION



Under closed-loop fuel control, fuel injection amounts that deviate from the ECM's estimated fuel amount will cause a change in the long-term fuel trim compensation value. This long-term fuel trim is adjusted when there are persistent deviations in the short-term fuel trim values. And the deviation from a simulated fuel injection amount by the ECM affects a smoothed fuel trim learning value. The smoothed fuel trim learning value is the combination of smoothed short term fuel trim (fuel feedback compensation value) and smoothed long term fuel trim (learning value of the air-fuel ratio). When the smoothed fuel trim learning value exceeds the DTC threshold, the ECM interprets this as a fault in the fuel system and sets a DTC. Example:

If the smoothed fuel trim leaning value is more than +45% or less than -35%. The ECM interprets this as a malfunction in the fuel system.

MONITOR STRATEGY

	P0171	Fuel system lean (Bank 1)
	P0172	Fuel system rich (Bank 1)
Related DTCs	P0174	Fuel system lean (Bank 2)
	P0175	Fuel system rich (Bank 2)
	Main sensors/components	Front oxygen sensor
Required sensors/components	Related sensors/components	Engine coolant temperature sensor, Mass air flow meter, Crankshaft position sensor
Frequency of operation Continuous		
Duration	10 sec.	
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
Battery voltage	11 V	-	
Fuel system: Closed loop	13 sec.	-	
One of the following conditions is met:	A or B		
A. Engine speed	-	1,100 rpm	
B. Intake air amount per revolution	0.22 g/sec.	-	
Warm up condition to enable air fuel ratio learning control	Condition	n are met	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Either following condition continues for 3 sec.	A or B
A. Smoothed fuel trim learning value (Lean)	45% or more
B. Smoothed fuel trim learning value (Rich)	-35% or less

WIRING DIAGRAM

Refer to DTC P0130 on page DI-1 10.

INSPECTION PROCEDURE

HINT:

Hand-held tester only:

The narrowing down the trouble area is possible by performing ACTIVE TEST of the following "A/F CON-TROL" (Heated oxygen sensor or another can be distinguished).

(a) Perform ACTIVE TEST by hand-held tester (A/F CONTROL).

HINT:

"A/F CONTROL" is the ACTIVE TEST which changes the injection volume to -12.5 % or +25 %.

- (1) Connect the hand-held tester to the DLC3 on the vehicle.
- (2) Turn the ignition switch ON.
- (3) Warm up the engine with the engine speed at 2,500 rpm for approximately 90 seconds.
- (4) Select the item "DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / A/F CONTROL".
- (5) Perform "A/F CONTROL" with the engine in an idle condition (press the right or left button).

RESULT:

Heated oxygen sensor reacts in accordance with increase and decrease of injection volume +25 % \to rich output: More than 0.5 V

-12.5 % \rightarrow lean output: Less than 0.4 V

NOTICE:

However, there is a few seconds delay in the sensor 1 (front sensor) output. And there is about 20 seconds delay in the sensor 2 (rear sensor).

	Output voltage of heated oxygen sensor (sensor 1: front sensor)	Output voltage of heated oxygen sensor (sensor 2: rear sensor)	Mainly suspect trouble area
Case 1	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	
Case 2	Injection volume +25 % -12.5 % Output voltage Almost no reaction - NG	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Sensor 1: front sensor (sensor 1, heater, sensor 1 circuit)
Case 3	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage Almost no reaction - NG	Sensor 2: rear sensor (sensor 2, heater, sensor 2 circuit)
Case 4	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Extremely rich or lean of the actual air-fuel ratio (Injector, fuel pressure, gas leakage in exhaust system, etc.)

The following A/F CONTROL procedure enables the technician to check and graph the voltage output of the heated oxygen sensors (sensor 1 and 2).

For displaying the graph indication, enter "ACTIVE TEST / A/F CONTROL / USER DATA" then select "O2S B1S1 and O2S B1S2" by pressing "YES" button and push "ENTER" button before pressing "F4" button. HINT:

- If different DTCs related to different systems that have terminal E2 as the ground terminal, terminal E2 may be open.
- ™ Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.
- A high heated oxygen sensor (sensor 1) voltage (0.5 V or more) could be caused by a rich air fuel mixture. Check for conditions that would cause the engine to run rich.
- A low heated oxygen sensor (sensor 1) voltage (0.4 V or less) could be caused by a lean air fuel mixture. Check for conditions that would cause the engine to run lean.



CHECK:

Check the air induction system for vacuum leaks.



 \rangle Repair or replace air induction system.



3	Check injector injection (See page SF-22).
	NG Replace injector.

ОК



OK



(b) Reinstall the engine coolant temperature sensor.

NG

Repair or replace engine coolant temperature sensor.



7 Check fuel pressure (See page SF-6).

CHECK:

Check the fuel pressure (high or low pressure).



9	Check output voltage of heated oxygen sensor (bank 1, 2 sensor 1) during id-
	ling.

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (b) Warm up the engine to normal operating temperature (above 75°C (169°F)).
- (c) Enter the following menu: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / O2S B1 S1 or B2 S1.

CHECK:

Use the OBD II scan tool or hand-held tester to read an output voltage of the heated oxygen sensor during idling.

<u> 0K:</u>

Heated oxygen sensor output voltage:

Alternates repeatedly between less than 0.4 V and more than 0.55 V (See the following table).









Check for open and short in harness and connector between ECM and heated oxygen sensor (bank 1, 2 sensor 1) (See page IN-33).





- (a) Disconnect the battery terminal and wait for a minute (clear learning value of the air fuel ratio). (11)
- (b) Connect the hand-held tester to the DLC3. (ν 1)
- (c) Switch the hand-held tester from the normal mode to the check mode (See page DI-3). (1/1)
- (d) Start the engine and let it idle until engine coolant temperature is 75 °C (167 °F) or more. (1/2)
- (e) Drive the vehicle at 50 mph (30 km/h) or more for 3 minutes or more. (>3)
- (f) Let the engine idle for approx. 2 minutes. $(\nu 4)$
- (g) Perform steps (e) and (g) at least 3 times.

HINT:

If a malfunction exists, the MIL will be illuminated during step (f).

NOTICE:

If the conditions in this test are not strictly followed, detecting a malfunction may be difficult. If you do not have a hand-held tester, turn the ignition switch OFF after performing steps (e) to (f), and then do step (f) again.



15	Is there DTC P0171, P0172, P0174 or P0175 being output again?
----	---



Replace ECM (see page SF-74) and perform confirmation driving pattern (Refer to step 14).

NO

16 Did vehicle run out of fuel in past?



Check for intermittent problems (See page DI-3).

YES	
DTC F	20171, P0172, P0174 or P0175 is caused by running out of fuel.
17	Perform confirmation driving pattern.
HINT: Clear all Go	DTCs prior to performing the confirmation driving pattern (Refer to step 14).
18	Is there DTC P0171, P0172 P0174 and/or P0175 being output again?
	NO Go to step 22.
YES	
19	Replace heated oxygen sensor.
Go	
20	Perform confirmation driving pattern.

HINT:

Clear all DTCs prior to performing the confirmation driving pattern (Refer to step 14).

Go

Date :



DTC

P0230

Fuel Pump Primary Circuit

CIRCUIT DESCRIPTION

The fuel pump speed is controlled at 2 steps (high speed, low speed) according to the condition of the engine (starting, light load, heavy load).

When the engine starts, the ECM turns the fuel pump relay OFF to operate the fuel pump at high speed. After the engine has started, during idling or when the load is light, the ECM turns the fuel pump relay ON to operate the fuel pump at low speed. When the intake air increases (heavy load), the ECM turns the fuel pump relay OFF to operate the fuel pump at high speed. There are two fuel pumps. The ECM switches from main to sub or sub to main every time the ignition switch is turned ON and OFF.



HINT:

This diagnostic chart is based on premise that engine is started. If the engine is not started, proceed to problem symptoms table on DI-47.

DI5YL-06

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using hand-held tester. Because freeze frame records the engine conditions when the malfunction is detected, when troubleshooting it is useful for determining whether the vehicle was running or stopped, the engine warmed up or not, the air-fuel ratio lean or rich, etc. at the time of the malfunction.



DTC	P0300	Random/Multiple Cylinder Misfire Detected
DTC	P0301	Cylinder 1 Misfire Detected
		•
DTC	P0302	Cylinder 2 Misfire Detected
DTC	P0303	Cylinder 3 Misfire Detected
		•
DTC	P0304	Cylinder 4 Misfire Detected
		•
DTC	P0305	Cylinder 5 Misfire Detected
DTC	P0306	Cylinder 6 Misfire Detected

DIC4D-01

CIRCUIT DESCRIPTION

When a misfire occurs in the engine, hydrocarbons (HC) enter the exhaust in high concentrations. If this HC concentration is high enough, there could be an increase in exhaust emissions levels. High concentrations of HC can also cause to temperature of the catalyst to increase, possibly damaging the catalyst. To prevent this increase in emissions and limit the possibility of thermal damage, the ECM monitors the misfire rate. When the temperature of the catalyst reaches a point of thermal degradation, the ECM will blink the MIL. For monitoring misfire, the ECM uses both the camshaft position sensor and the crankshaft position sensor. The camshaft position sensor is used to identify misfiring cylinders and the crankshaft position sensor is used to measure variations in the crankshaft rotation speed. The misfire counter increments when crankshaft rotation speed variations exceed threshold values.

If the misfiring rate exceeds the threshold value and could cause emissions deterioration, the ECM illuminates the MIL.

DTC No.	DTC Detecting Condition	Trouble Area
		✓Open or short in engine wire
P0300	Misfiring of random cylinders is detected	✓ Connector connection
1 0000		✓Vacuum hose connection
		r r dignition system
		⊬łnjector
Bassi		<i>v</i> # uel pressure
P0301		Mass air flow meter
P0302		
P0303	Misfiring of each cylinder is detected	✓Compression pressure
P0304		r≁/alve clearance
P0305		<i>v</i> X /alve timing
P0306		<i>⊭</i> PCV piping
		<i>ν</i> Æ CM

HINT:

When several codes for a misfiring cylinder are recorded repeatedly but no random misfire code is recorded, it indicates that the misfires have been detected and recorded at different times.

Reference: Inspection using the oscilloscope.

With the engine idling, check the waveform between terminals #10 to #60 and E01 of the ECM connectors. HINT:

The correct waveform is as shown.



MONITOR DESCRIPTION



The ECM illuminates the MIL (2 trip detection logic) if:

The ECM will illuminate the MIL when the percent misfire exceeds the specified limit per 1,000 engine revolutions. One occurrence of excessive misfire during engine start will set the MIL. Four occurrences are required to set the MIL 1,000 revolutions after engine start.

The ECM blinks the MIL (MIL blinks immediately) if:

- ✓ Within 200 engine revolutions at a high rpm, the threshold for "percent of misfire causing catalyst damage" is reached 1 time.
- ✓ Within 200 engine revolutions at a normal rpm, the threshold for "percent of misfire causing catalyst damage" is reached 3 times.

MONITOR STRATEGY

	P0300	Random/Multiple cylinder misfire detected	
	P0301	Cylinder 1 misfire detected	
	P0302	Cylinder 2 misfire detected	
Related DTCs	P0303	Cylinder 3 misfire detected	
	P0304	Cylinder 4 misfire detected	
	P0305	Cylinder 5 misfire detected	
	P0306	Cylinder 6 misfire detected	
	Main sensors/components	Camshaft position sensor, Crankshaft position sensor	
Required sensors/components	Related sensors/components	Engine coolant temperature sensor, Intake air temperature sensor, Throttle position sensor	
Frequency of operation	Continuous		
Duration Every 1,000 revolutions (soon after engine is started: 1 time, Every 200 revolutions (1 or 3 times) (catalyst deteriorating mi		ed: 1 time, other 4 times) (emission related misfire) iorating misfire)	
MIL operation 2 driving cycles MIL ON Immediate MIL blinking (Catalyst deteriorating misfire)			
Sequence of operation	None		
TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Battery voltage	8 V	-	
VVT	Normal operation (i. e. not under scan-tool control)		
Engine speed fluctuation	Engine speed should not have changed rapidly		
Engine speed (Two full revolutions (2 rev.) after engine has started)	450 rpm 6,400 rpm		
All of the following conditions are met:	A, B :	and C	
A. Engine coolant temperature	-10 [™] C (14 [™] F)	-	
B. Either of the following conditions is met:	(a) a	nd (b)	
(a) Intake air temperature	-10 [™] C (14 [™] F)	_	
(b) Engine coolant temperature	75 [™] C (167 [™] F)	-	
C. Either of the following conditions is met:	(a) and (b)		
(a) Engine coolant temperature at engine start	-7 "C (19"F)	-	
(b) Engine coolant temperature	20 [™] C (68 [™] F)	-	
Intake air amount per revolution (varies with engine speed)	⊬AT: 0.23 g/rev ⊬MT: 0.25 g/rev	-	
Throttle position learning	Completed		
	Rapid throttle opening or closing operation has not occurred		
Throttle position	-	Changing value of throttle position Less than 3 [™] per 0.008 sec.	
Transient spark retard (The spark timing delay control in a short time for preventing surge at the time of a sudden acceleration.)	Not commanded		
Rough road counter	-	20 times/1,000 revolutions (Not running on rough road)	
For paired cylinder misfire (6 cylinders):			
All of the following conditions are met:	A, B and C		
A. Engine speed	-	1,050 rpm	
B. Vehicle speed	-	5 km/h (3 mph)	
C. Idle	ON		

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold	
 Emission related misfire rate: 1. During the first 1,000 revolutions after engine start (MIL is set when misfire is detected 1 time) 2. After the first 1,000 revolutions have occurred (MIL is set when misfire is detected 4 times) 	1.0%/1,000 revolutions	
 Catalyst damage misfire count: 1. Low engine rpm area (ex. less than 3,000 rpm): 200 revolutions (MIL is set when misfire is detected 3 times) 2. High engine rpm area: Every 200 revolutions 	85 count/200 revolutions (Threshold varies with engine speed and intake air amount per revolution)	
For paired cylinder misfire (6 cylinders):		
Paired cylinders out per 170 rev. (MIL blink)	50 times or more	

WIRING DIAGRAM



CONFIRMATION DRIVING PATTERN

- (a) Connect the hand-held tester to the DLC3.
- (b) Record DTC and the freeze frame data.
- (c) Use the hand-held tester to set to the check mode (See page DI-3).
- (d) Read the value on the misfire counter for each cylinder when idling. If the value is displayed on the misfire counter, skip the following procedure of confirmation driving.
- (e) Drive the vehicle several times with the engine speed, load and its surrounding range shown with EN-GINE SPD, CALC LOAD in the freeze frame data or MISFIRE RPM, MISFIRE LOAD in the DATA LIST.

If you have no hand-held tester, turn the ignition switch OFF after the symptom is simulated once. Then repeat the simulation process again.

HINT:

In order to memorize the DTC of misfire, it is necessary to drive around MISFIRE RPM, MISFIRE LOAD in the DATA LIST for the following period of time. Take care not to turn the ignition switch OFF. Turning the ignition switch OFF switches the diagnosis system from check mode to normal mode. So all DTCs, etc., are erased.

Engine Speed	Time
Idling	3 minutes 30 seconds or more
1,000 rpm	3 minutes or more
2,000 rpm	1 minute 30 seconds or more
3,000 rpm	1 minute or more

(f) Check if there is misfire and DTC and the freeze frame data. Record the DTC's, freeze frame date and misfire counter date.

(g) Turn the ignition switch OFF and wait at least 5 seconds.

INSPECTION PROCEDURE

HINT:

- ✓ If DTCs besides misfire DTCs are memorized simultaneously, troubleshoot the non-misfire DTCs first.
- If the misfire does not occur when the vehicle is brought to the workshop, the misfire can be confirmed by reproducing the condition of the freeze frame data. Also, after finishing the repair, confirm that there is no misfire (See confirmation driving pattern).
- On 6 and 8 cylinder engines, misfiring cylinder identification is disabled at high engine speed and only a general misfire fault code P0300 is stored instead of a cylinder specific misfire fault code (P0301 to P0308).

If the misfire starts in a high engine speed area or the misfire occurs only in a high engine speed area, only code P0300 may be stored.

When only a general misfire fault code like P0300 is stored:

- ✓ Erase the general misfire fault code from the hand-held tester or OBD II scan tool.
- Start the engine and drive the confirmation pattern (See confirmation driving pattern).
- Read the value of the misfire ratio for each cylinder. Or read the DTC.
- Perform repairs on the cylinder that has a high misfire ratio. Or repair the cylinder indicated by the DTC.
- After finishing repairs, drive the confirmation pattern again and confirm that no misfire occurs.
- When either of SHORT FT #1, LONG FT #1, SHORT FT #2 or LONG FT #2 in the freeze frame data is over the range of ±20 %, there is a possibility that the air-fuel ratio is becoming RICH (-20 % or less) or LEAN (+20 % or more).
- When COOLANT TEMP in the freeze frame data is less than 80°C (176°F), there is a possibility of misfire only during engine warm-up.
- If the misfire cannot be reproduced, the following reasons may apply: 1) the vehicle has low fuel, 2) improper fuel is being used, and 3) the ignition plug is contaminated.
- \sim Be sure to check the value on the misfire counter after the repair.

2004 LEXUS IS300 (RM1054U)

Date :

362

1 Are there any other codes (besides DTC P0300, P0301, P0302, P0303, P0304, P0305 or P0306) being output?

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTC using hand-held tester or the OBD II scan tool. **RESULT:**

Display (DTC Output)	Proceed to
"P0300, P0301, P0302, P0303, P0304, P0305 and/or P0306"	А
"P0300, P0301, P0302, P0303, P0304, P0305 and/or P0306" and other DTCs	В

HINT:

If any other codes besides "P0300, P0301, P0302, P0303, P0304, P0305 or P0306" are output, perform the troubleshooting for those DTC.





2 Check wire harness, connector and vacuum hose in engine room.

CHECK:

- (a) Check the connection conditions of wire harness and connector.
- (b) Check the disconnection, piping and break of vacuum hose.



ОК	
3	Check connection of PCV piping.
	NG Repair or replace PCV piping.

4 Connect hand-held tester, and read the number of misfire.

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) Start the engine.
- (d) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / CYL#1 to CYL#6.

CHECK:

Read the number of misfire on the hand-held tester or the OBD II scan tool. HINT:

When a misfire is not reproduced, be sure to branch below based on the stored DTC. **<u>RESULT</u>**:

High Misfire Rate Cylinder	Proceed to
1 or 2 cylinders	A
More than 3 cylinders	В
	B Go to step 15.

A

5

Check spark plug and spark of misfiring cylinder.



PREPARATION:

Remove the spark plug.

CHECK:

- (a) Check the spark plug type (See page IG-1).
- (b) Check the electrade for carbon deposits.
- (c) Check the electrode gap.

OK:

(a) Twin ground electrodes type Recommended spark plug: DENSO made SK16R-P11

- (b) No large carbon deposit present
- Not wet with gasoline or oil
- (c) Electrode gap: 1.0 to 1.2 mm (0.039 to 0.047 in.)

NOTICE:

If adjusting the gap of a new spark plug, bend only "the base / ground" electrode. Do not touch the tip. Never attempt to adjust the gap on a used plug.

PREPARATION:

- (a) Install the spark plug to the high-tension cord or ignition coil.
- (b) Disconnect the injector connector.
- (c) Ground the spark plug.

CHECK:

Check if spark occurs while the engine is being cranked. **CAUTION:**

Always disconnect each injector connector. NOTICE:

Do not crank the engine for more than 2 seconds. <u>OK:</u>

Spark jumps across electrode gap.

ок

Go to step 8.





DI-176

12	Check compression pressure of misfiring cylinder (See page EM-3).	
		NG Repair or replace.
ОК		
13	3 Check valve clearance of misfiring cylinder (See page EM-5).	
		NG Adjust valve clearance.
ОК		
14	Check result of step 4 switch	step by number of misfire cylinder.
14	Check result of step 4 switch High misfire rate cylinder	step by number of misfire cylinder. Proceed to
14	Check result of step 4 switch High misfire rate cylinder 1 or 2 cylinders	step by number of misfire cylinder. Proceed to A
	Check result of step 4 switch High misfire rate cylinder 1 or 2 cylinders More than 3 cylinders	Step by number of misfire cylinder. Proceed to A B
	Check result of step 4 switch High misfire rate cylinder 1 or 2 cylinders More than 3 cylinders	step by number of misfire cylinder. Proceed to A B Check for intermittent problems (See page DI-3).
	Check result of step 4 switch High misfire rate cylinder 1 or 2 cylinders More than 3 cylinders	step by number of misfire cylinder. Proceed to A B Check for intermittent problems (See page DI-3).
14	Check result of step 4 switch High misfire rate cylinder 1 or 2 cylinders More than 3 cylinders Check valve timing (Check for (See page EM-22).	step by number of misfire cylinder. Proceed to A B Check for intermittent problems (See page DI-3). r looseness or a jumped tooth of timing belt)

16	Check fuel pressure (See page SF-6).



Check and repair fuel pump, pressure regulator, fuel pipe line and filter (See page SF-1).

DI-177

0	ĸ		
\geq	/		
17	,	Check mass air flow meter.	
PRE	PAR	ATION:	
(a)	Co	nnect the hand-held tester or the OBD II scan tool to the DLC3.	
(b)	Tur	n the ignition switch ON.	
<u>CHE</u>	CK:		
Cheo	ck th	e intake air temperature.	
	(1)	When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / INTAKE AIR.	
	(2)	Read its value displayed on the hand-held tester or the OBD II scan tool.	
<u>OK:</u>			
	Equivalent to ambient temperature		
<u>CHE</u>	CK:		
Cheo	ck th	e air flow rate.	
	(1)	When using hand-held tester, enter the following menus: DIAGNOSIS/ENHANCED OBD II/ DATA LIST/ALL/MAF.	
	(2)	Read its value displayed on the hand-held tester or the OBD II scan tool.	

<u>OK:</u>

Condition	Air Flow Rate (gm/s)
Ignition switch ON (do not start engine)	0
Idling	4 to 6
Running without load (2,500 rpm)	13 to 20
Idling to quickly accelerating	Air flow rate fluctuates
NGR	epair mass air flow meter.

ΟΚ



Check intermittent problems (See page DI-3).

DTC P0325 Knock Sensor 1 Circuit (Bank 1 or Single Sensor)	le
--	----

DTC	P0330	Knock Sensor 2 Circuit Malfunction (Bank 2)
-----	-------	---

CIRCUIT DESCRIPTION

Each knock sensor is fitted to the right bank and left bank of the cylinder block to detect engine knocking. This sensor contains a piezoelectric element which generates a voltage when it becomes deformed. The piezoelectric element sends a signal to the ECM, when the cylinder block vibrates due to knocking. If engine knocking occurs, ignition timing is retarded to suppress it.

DTC No.	DTC Detecting Conc	lition	Trouble Area
P0325	No knock sensor 1 signal to ECM with engine speed between 1,600 rpm and 5,200 rpm		 ✓Open or short in knock sensor 1 circuit ✓Knock sensor 1 (looseness) ✓ECM
P0330	No knock sensor 2 signal to ECM with engine speed between 1,600 rpm and 5,200 rpm		 ✓Open or short in knock sensor 2 circuit ✓Knock sensor 2 (looseness) ✓ECM
0.5 V/ Division 0 V 0.5 V/ Division 0 V	KNK Signal Waveform	 Reference: IN ✓ With the obstween and the b HINT: The correct wa ✓ Spread th a period of tion frequence HINT: If the normal m sor is malfunction 	SPECTION USING OSCILLOSCOPE engine racing (4,000 rpm), check the waveform terminals KNK1, KNK2 of the ECM connector body ground. veform is as shown in the illustration. ne time on the horizontal axis, and confirm that of the wave is 0.141 msec. (Normal mode vibra- iency of knock sensor: 7.1 kHz). ode vibration frequency is not 7.1 kHz, the sen- ioning.

FI 6510 FI 6642 0.1 msec./Division

A00702

DIAKZ-02

MONITOR DESCRIPTION

The knock sensor located on the cylinder block, detects spark knock.

When spark knock occurs the sensor pick-up vibrates in a specific frequency range. When the ECM detects the voltage in this frequency range, it retards the ignition timing to suppress the spark knock.

The ECM also senses background engine noise with the knock sensor and uses this noise to check for faults in the sensor. If the knock sensor signal level is too low for more than 10 sec., and if the knock sensor output voltage is out of normal range, the ECM interprets this as a fault in the knock sensor and sets a DTC.

MONITOR STRATEGY

	P0325	Knock sensor (Bank 1) range check or rationality
Related DTCs	P0330	Knock sensor (Bank 2) range check or rationality
	Main sensors/components	Knock sensor
Required sensors/components	Related sensors/components	Crankshaft position sensor, Camshaft position sensor, Engine coolant temperature sensor, Mass air flow meter
Frequency of operation	Continuous	
Duration	10 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)	
Battery voltage	10 V	-	
Idle	OI	F	
Time after engine start	5 sec.	-	
Engine coolant temperature	60 [™] C (140 [™] F)	-	
Intake air amount per revolution	1 g/rev	-	
Engine speed	1,600 rpm	5,200 rpm	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Sensor failure is indicated when the knock sensor output	10 sec
level is below the specific threshold for:	10 300.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

- DTC P0325 is for the front side knock sensor circuit.
- ✓ DTC P0330 is for the rear side knock sensor circuit.
- Read freeze frame data using hand-held tester or OBD II scan tool. Because freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.

1

ground.

Check continuity between terminals KNK1, KNK2 of ECM connector and body

PREPARATION: Remove the ECM hood (See page SF-74). KNK2 KNK1 (a) Disconnect the E2 connector from the ECM. (b) CHECK: Measure the resistance between terminals KNK1, KNK2 of the ECM connector and the body ground. HINT: E6 Connector Connect terminal KNK1 to the knock sensor 1. \checkmark Connect terminal KNK2 to the knock sensor 2. A17327 <u>OK:</u> Resistance: 1 M Ω or higher OK Go to step 3. NG 2 Check knock sensor (See page SF-69). NG Replace knock sensor.



2004 LEXUS IS300 (RM1054U)

4	Does malfunction disappear when normal knock sensor is installed?
	YES Replace knock sensor.
NO	
Repla	ce ECM (See page SF-74).

DTC	P0335	Crankshaft Position Sensor "A" Circuit	

DTC	P0339	Crankshaft Position Sensor "A" Circuit In- termittent
-----	-------	--

CIRCUIT DESCRIPTION

The crankshaft position sensor system consists of a crankshaft position sensor plate and a pick-up coil. The sensor plate has 34 teeth and is installed on the crankshaft. The pick-up coil is made of an iron core and magnet. The sensor plate rotates and as each tooth passes through the pick-up coil, a pulse signal is created. The pick-up coil generates 34 signals for each engine revolution. Based on these signals, the ECM calculates the crankshaft position and engine RPM. Using these calculations, the fuel injection time and ignition timing are controlled.

DTC No.	DTC Detecting Condition	Trouble Area
Dooor	No crankshaft position sensor signal to ECM during cranking (2 trip detection logic)	Popen or short in crankshaft position sensor circuit
P0335	No crankshaft position sensor signal to ECM with engine speed 600 rpm or more (2 trip detection logic)	 ✓Crankshaft position sensor ✓Signal plate
P0339	No crankshaft position sensor signal to ECM with engine speed 1,000 rpm or more	<i>⊭</i> €CM



Reference: INSPECTION USING OSCILLOSCOPE

During cranking or idling, check the waveforms between terminals G2 and NE-, and NE and NE- of the ECM connector. HINT:

The correct waveforms are as shown in the illustration.

MONITOR DESCRIPTION

If there is no signal from the crankshaft sensor even though the engine is revolving, the ECM interprets this as a malfunction of the sensor.

DIC4E-01

MONITOR STRATEGY

Related DTCs	P0335	Crankshaft position sensor range check or ratio- nality
	Main sensors/components	Crankshaft position sensor
Required sensors/components	Related sensors/components	Engine speed sensor
Frequency of operation	Continuous	
Duration	Case 1: 4.7 sec. Case 2: 0.5 sec.	
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
Case 1:		
Starter	0	N
Minimum battery voltage while starter ON	-	11 V
Case 2:		
Engine speed	600 rpm	-
Starter	OI	F
Time after starter ON to OFF	3 sec.	-

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Case 1:	
Engine speed signal	No signal for 4.7 sec.
Case 2:	
Engine speed signal	No signal for 0.5 sec.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame records the engine conditions when a malfunction is detected. When troubleshooting it is useful for determining whether the vehicle was running or stopped. the engine was warmed up or not, the air-fuel ratio lean or rich, etc. at the time of the malfunction.
- READ VALUE OF HAND-HELD TESTER OR OBD II SCAN TOOL
- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Start the engine and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / ENGINE SPD.
- The engine speed can be confirmed in DATA LIST using the hand-held tester or OBD II scan tool. If there is no NE signals from the crankshaft position sensor despite the engine revolving, the engine speed will be indicated as zero. If voltage output of the crankshaft position sensor is insufficient, the engine speed will be indicated as lower PRM (than the actual RPM).



4 Inspect teeth of sensor plate.

PREPARATION:

Remove the crankshaft angle sensor plate (See page EM-17).

CHECK:

OK

Check the teeth of sensor plate.



Replace ECM (See page SF-74).

DTC	P0340	Camshaft Position Sensor "A" Circuit (Bank 1 or Single Sensor)
-----	-------	---

DTC	P0341	Camshaft Position Sensor "A" Circuit Range/Performance (Single Sensor)

CIRCUIT DESCRIPTION

The camshaft position sensor (G2 signal) consists of a magnet iron core and pickup coil.

The G signal plate has 3 teeth on its outer circumference and is installed on the camshaft timing pulley. When the camshafts rotate, protrusion on the signal plate and air gap on the pickup coil change, causing fluctuations in the magnetic field and generating a voltage in the pickup coil.

The NE signal plate has 34 teeth and is mounted on the crankshaft. The NE signal sensor generates 34 signals at every engine revolution. The ECM detects the crankshaft angle and the engine revolution based on the NE+ signals, and the cylinder and the angle of the VVT based on the combination of the G2 and NE signals.

DTC No.	DTC Detecting Condition		Trouble Area
P0340	No camshaft position sensor signal to ECM during cranking (2 trip detection logic)		 ✓Open or short in camshaft position sensor circuit ✓Camshaft position sensor ✓Camshaft timing pulley ✓Jumping teeth of timing belt ✓ECM SPECTION USING OSCILLOSCOPE g or idling, check the waveforms between termi- IE-, and NE and NE- of the ECM connector. aveforms are as shown in the illustration.
P0341	No camshaft position sensor signal to ECM with engine speed 600 rpm or more		
G an G NE	G and NE Signal Waveforms G and NE Signal Waveforms G A d A E Signal Waveforms G A d A E Signal Waveforms S V /Division NE A d A E Signal Waveforms 5 V /Division NE A d A E Signal Waveforms 5 V /Division 20 msec./Division (Idling)		

MONITOR DESCRIPTION

If there is no signal from the camshaft position sensor even though the engine is turning, or if the rotation of the camshaft and the crankshaft is not synchronized, the ECM interprets this as a malfunction of the sensor.

DIC4F-01

MONITOR STRATEGY

	P0340	Camshaft position sensor (Bank 1) range check or rationality
Related DTCs	P0341	Camshaft position sensor (Bank 1) range check or rationality
	Main sensors/components	Camshaft position sensor
Required sensors/components	Related sensors/components	Crankshaft position sensor, Engine speed sensor
Frequency of operation	Continuous	
Duration	5 sec.	
MIL operation	P0340 case 1 (no signal): 2 driving cycles P0340 case 2 (mis-aligned), P0341: Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
P0340 Case 1 (No signal):			
Starter	0	N	
Minimum battery voltage while starter ON	-	11 V	
P0340 Case 2 (Mis-aligned):			
Engine speed	600 rpm	-	
Starter	OFF		
P0341:			
Starter After OFF to ON timing		o ON timing	
Engine revolution angle 720°CA		°CA	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold	
P0340 Case 1 (No signal):		
Camshaft position sensor signal No signal		
P0340 Case 2 (Mis-aligned):		
Crankshaft/camshaft alignment is mis-aligned (judged by comparing the crankshaft position to the camshaft position)		
Camshaft position sensor signal: No input in appropriate timing.		
P0341:		
Crankshaft/Camshaft alignment Mis-aligned		
Camshaft position sensor count	12 or more / 720 "CA (= Engine 2 revolutions)	

COMPONENT OPERATING RANGE

Parameter	Standard Value
Camshaft position sensor signal input during every 720 "CA	3

WIRING DIAGRAM

Refer to DTC P0335 on page $\ensuremath{\text{DI-184}}$.

382

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.



2	Check for open and short in harness and connector between ECM and camshaft position sensor (See page IN-33).
	NG Repair or replace harness or connector.
ОК	
3	Check sensor installation (Camshaft position sensor).
CHECK	· · · · · · · · · · · · · · · · · · ·
Check t	- he camshaft position sensor installation.
	NG Tighten sensor.
ок	

2004 LEXUS IS300 (RM1054U)

383

4 Inspect teeth of camshaft timing belt pulley.

PREPARATION:

Remove the camshaft timing belt pulley (See page EM-17).

CHECK:

OK

Check the camshaft timing belt pulley.



Replace ECM (See page SF-74).

DIC4G-01

DTC

P0351

Igniter Coil "A" Primary/Secondary Circuit

CIRCUIT DESCRIPTION

A Direct Ignition System (DIS) has been adopted. The DIS improves the ignition timing accuracy, reduces high-voltage loss, and enhances the overall reliability of the ignition system by eliminating the distributor. The DIS is a 2-cylinder simultaneous ignition system which ignites 2 cylinders simultaneously with 1 ignition coil. In the 2-cylinder simultaneous ignition system, each of the 2 spark plugs is connected to the end of the secondary winding. High voltage generated in the secondary winding is applied directly to the spark plugs. The sparks generated by the 2 spark plugs pass simultaneously from the center electrode to the ground electrode.

The ECM determines ignition timing and outputs the ignition signals (IGT) for each cylinder. Based on IGT signals, the igniter controls the primary ignition signals (IGC) for all ignition coils. At the same time, the igniter also sends an ignition confirmation signal (IGF) as a fail-safe measure to the ECM.

DTC No.	DTC Detecting Cond	lition	Trouble Area
P0351	No IGF signal to ECM while engine is running (1trip detection logic)		 ✓Open or short in IGF and IGT1 - IGT3 circuit from igniter to ECM ✓rgniter ✓rgnition system ✓ECM
VOLT 5 0 5 0 5 0 5 0 5 0 20 r	IGF Signal Waveforms IGT1 IGT2 IGT3 IGF nsec./Division (Idling)	Reference: INS During idling, cl E1, IGT2 and E connectors. HINT: The correct wa	SPECTION USING OSCILLOSCOPE heck the waveform between terminals IGT and E1, IGT3 and E1, and IGF and E1 of the ECM veforms are as shown in the illustration.

MONITOR DESCRIPTION



If the ECM does not receive the IGF after sending the IGT it interprets this as a fault in the igniter and sets a DTC.

MONITOR STRATEGY

Related DTCs	P0351	Ignition coil with igniter circuit malfunction
Required sensors/components	Igniter	
Frequency of operation	Continuous	
Duration	0.256 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Following conditions is met:	A or B		
A. Following conditions are met:	(a) and (b)		
(a) Engine speed	-	500 rpm	
(b) Battery voltage	6 V	-	
B. Following conditions are met:	(a) ar	nd (b)	
(a) Engine speed	500 rpm	-	
(b) Battery voltage	10 V	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
"Ignition signal fail count"	More than 2
"Ignition signal fail count" is as follows:	When IGF should have returned despite sending IGT.

COMPONENT OPERATING RANGE

Standard Value

Confirmed signal number = ignition signal number

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.







DTC	P0420	Catalyst System Efficiency Below Threshold (Bank 1)
-----	-------	---

DTC	P0430	Catalyst System Efficiency Below Threshold (Bank 2)
-----	-------	---

MONITOR DESCRIPTION

The vehicle is equipped with two heated oxygen sensors. One is mounted upstream from the TWC (Three-Way Catalytic) converter (Front Oxygen Sensor, "sensor 1"), the second is mounted downstream (Rear Oxygen Sensor "sensor 2"). The catalyst efficiency monitor compares the sensor 1 and sensor 2 signals in order to calculate TWC ability to store the oxygen.

During normal operation, the TWC stores and releases oxygen as needed. This results in low oxygen variations in the post TWC exhaust stream as shown below.



DIC4H-01



DTC No.	DTC Detecting Condition	Trouble Area
P0420 P0430	After engine and catalyst are warmed up, and while vehicle is driven within set vehicle and engine speed range, waveform of heated oxygen sensors have same amplitude (2 trip detection logic)	 ✓Gas leakage on exhaust system ✓Heated oxygen sensor ✓Three-way catalytic converter

MONITOR STRATEGY

	P0420 Bank 1 catalyst is deteriorated		
Related DTCs	P0430	Bank 2 catalyst is deteriorated	
	Main sensors/components	Front and rear heated oxygen sensor	
Required sensors/components	Related sensors/components	Mass air flow meter, Engine coolant temperature sensor, Engine speed sensor, Intake air tempera- ture sensor	
Frequency of operation	Once per driving cycle		
Duration	90 sec.		
MIL operation	2 driving cycles		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Battery voltage	11 V	-	
Intake air temperature	-10 [™] C (14 [™] F)	-	
Idle	OI	FF	
Intake air amount	8 g/sec.	25 g/sec.	
Engine speed	-	3,000 rpm	
Engine coolant temperature	75°C (167°F)		
Estimated catalyst temperature conditions are met:	A and B		
A. Estimated temperature of up stream catalyst	450 °C (842 °F)	800 °C (1,472 °F)	
B. Estimated temperature of down stream catalyst	450 [™] C (842 [™] F)	800 [∞] C (1,472 [∞] F)	
Fuel system status	Closed loop		

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Catalyst deterioration level (Heated oxygen sensor locus length ratio)	P0420 (Bank 1): 0.5 or more P0430 (Bank 2): 0.4 or more
Number of times detection	8 times

MONITOR RESULT

The detailed information is described in "CHECKING MONITOR STATUS" (see page DI-3).

- TID (Test Identification) is assigned to each emission-related component.
- TLT (Test Limit Type):
 - If TLT is 0, the component is malfunctioning when the test value is higher than the test limit.
 - If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- CID (Component Identification) is assigned to each test value.
- Unit Conversion is used to calculate the test value indicated on generic OBD scan tools.

TID \$01: Catalyst- Using Front HO2S and Rear HO2S

TLT	CID	Unit Conversion	Description of Test Value	Description of Test Limit
0	\$01	Multiply by 0.0078 (no dimension)	Catalyst deterioration level bank 1: Determined by waveform of front HO2S and rear HO2S	Malfunction criterion
0	\$02	Multiply by 0.0078 (no dimension)	Catalyst deterioration level bank 2: Determined by waveform of front HO2S and rear HO2S	Malfunction criterion
CONFIRMATION ENGINE RACING PATTERN



- (1) Connect the hand-held tester to the DLC3, or connect the probe of the oscilloscope between terminals OX1A, OX1B, OX2A, OX2B and E1 of ECM connectors.
- (2) Start the engine and warm it up with all the accessories switched OFF until engine coolant temperature is stable.
- (3) Race the engine at 2,500 3,000 rpm for about 3 min.
- (4) After confirming that the waveform of the heated oxygen sensor (bank 1, 2 sensor 1 (OX1A, OX2A)), oscillate around 0.5 V during feedback to the ECM, check the waveform of the heated oxygen sensor (bank 1, 2 sensor 2 (OX1B, OX2B)).



HINT:

If there is a malfunction in the system, the waveform of the heated oxygen sensor (bank 1, 2 sensor 2 (OX1B, OX2B)) is almost the same as that of the heated oxygen sensor (bank 1, 2 sensor 1 (OX1A, OX2A)) on the left.

There are some cases where, even though a malfunction exists, the MIL may either light up or not light up.

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Are there any other codes (besides DTC P0420 or P0430) being output?

PREPARATION:

- Connect the hand-held tester or the OBD II scan tool to the DLC3. (a)
- Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON. (b)
- Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES. (c)

CHECK:

1

Read the DTC using the hand-held tester or the OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
"P0420 and/or P0430"	A
"P0420 or P0430" and other DTCs	В

HINT:

If any other codes besides "P0420 and/or P0430" are output, perform the troubleshooting for those DTCs first.



Α	
\searrow	
2	Check gas leakage on exhaust system.
	NG Repair or replace exhaust gas leakage point.
ОК	
3	Check heated oxygen sensor (bank 1, 2 sensor 1) (See page SF-73).
HINT: Reter to	the hint following the end of this flowchart.

NG

Replace heated oxygen sensor.

ΟΚ

4 Check heated oxygen sensor (bank 1, 2 sensor 2) (See page SF-73).

HINT:

OK

Reter to the hint following the end of this flowchart.

Replace front and rear three-way catalytic



converter.

HINT:

Hand-held tester only:

The narrowing down the trouble area is possible by performing ACTIVE TEST of the following "A/F CON-TROL" (Heated oxygen sensor or another can be distinguished).

(a) Perform ACTIVE TEST by hand-held tester (A/F CONTROL).

HINT:

"A/F CONTROL" is the ACTIVE TEST which changes the injection volume to -12.5 % or +25 %.

- (1) Connect the hand-held tester to the DLC3 on the vehicle.
- (2) Turn the ignition switch ON.
- (3) Warm up the engine with the engine speed at 2,500 rpm for approximately 90 seconds.
- (4) Select the item "DIAGNOSIS / ENHANCED OBD II / ACTIVE TEST / A/F CONTROL".
- (5) Perform "A/F CONTROL" with the engine in an idle condition (press the right or left button).

RESULT:

Heated oxygen sensor reacts in accordance with increase and decrease of injection volume +25 % \to rich output: More than 0.5 V

-12.5 % \rightarrow lean output: Less than 0.4 V

NOTICE:

However, there is a few second delay in the sensor 1 (front sensor) output. And there is about 20 seconds delay in the sensor 2 (rear sensor).

	Output voltage of heated oxygen sensor (sensor 1: front sensor)	Output voltage of heated oxygen sensor (sensor 2: rear sensor)	Mainly suspect trouble area
Case 1	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	
Case 2	Injection volume +25 % -12.5 % Output voltage Almost no reaction NG	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Sensor 1: front sensor (sensor 1, heater, sensor 1 circuit)
Case 3	Injection volume +25 % -12.5 % Output voltage More than 0.5 V Less than 0.4 V	Injection volume +25 % -12.5 % Output voltage Almost no reaction NG	Sensor 2: rear sensor (sensor 2, heater, sensor 2 circuit)
Case 4	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Injection volume +25 % -12.5 % Output voltage Almost no reaction	Extremely rich or lean of the actual air-fuel ratio (Injector, fuel pressure, gas leakage in exhaust system, etc.)

The following A/F CONTROL procedure enables the technician to check and graph the voltage output of the heated oxygen sensors (sensor 1 and 2).

For displaying the graph indication, enter "ACTIVE TEST / A/F CONTROL / USER DATA" then select "O2S B1S1 and O2S B1S2" by pressing "YES" button and push "ENTER" button before pressing "F4" button. **NOTICE:**

If the vehicle is short of fuel, the air-fuel ratio becomes LEAN and DTCs P0133 and/or P0153 will be recorded, and the MIL then comes on.

- If different DTCs related to different systems while terminal E2 as ground terminal are output simultaneously, terminal E2 may be open.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.
- A high heated oxygen sensor (sensor 1) voltage (0.5 V or more) could be caused by a rich air fuel mixture. Check for conditions that would cause the engine to run rich.
- A low heated oxygen sensor (sensor 1) voltage (0.4 V or less) could be caused by a lean air fuel mixture. Check for conditions that would cause the engine to run lean.

DTC	P0441	Evaporative Emission Control System Incor- rect Purge Flow
-----	-------	---

DTC P0446 Eva	porative Emission Control System Vent
---------------	---------------------------------------

CIRCUIT DESCRIPTION

The vapor pressure sensor, canister closed valve (CCV), pressure switching valve are used to detect abnormalities in the evaporative emission control system.

The ECM decides whether there is an abnormality in the evaporative emission control system based on the vapor pressure sensor signal.

DTCs P0441 and P0446 are recorded by the ECM when evaporative emissions leak from the components within the dotted line in Fig. 1 below, or when there is a malfunction in either the EVAP VSV, the pressure switching valve, or in the vapor pressure sensor itself.



DIC4I-01



DTC No.	DTC Detecting Condition	Trouble Area
P0441	Pressure in charcoal canister and fuel tank does not drop dur- ing purge control (2 trip detection logic)	Vacuum hose cracks, holed, blocked, damaged or disconnected ((1), (2), (3), (4), (5), (6), (7), (8), (9), (10) and (11) in Fig. 1)
	During purge cut-off, negative pressure incoming in the char- coal canister and fuel tank will not stop. (2 trip detection logic)	 Fuel tank cap incorrectly installed Fuel tank cap cracked or damaged Open or short in vapor pressure sensor circuit
	No rising the fuel tank pressure when commanding the CCV open after an EVAP leak test	 Vapor pressure sensor Open or short in circuit for EVAP VSV EVAP VSV Open or short in circuit for CCV CCV Open or short in circuit for pressure switching valve Pressure switching valve
P0446	No changing the fuel tank pressure when commanding the pressure switching valve for the check after the EVAP leak test	
	A high negative pressure (vacuum) does not occurs in the system when commanding the EVAP VSV open with the CCV closed	 ✓Fuel tank cracked, holed or damaged ✓Charcoal canister cracked, holed or damaged ✓Fuel tank over fill check valve cracked damaged ✓ECM

HINT:

Typical DTC output of each trouble part

Trouble part		Typical DTC output (*1)	
Sr	nall Leak	"P0442" and/or "P0456" (*2)	
Medium Leak (e	x: Vacuum hose loose)	P0442	
Large Leak (ex	:: Fuel tank cap loose)	P0442 and P0441 and P0446	
EVAP VSV	Open Malfunction	P0441	
	Close Malfunction	P0442 and P0441 and P0446	
	Open Malfunction	P0442 and P0441 and P0446	
CCV	Close Malfunction	P0446	
Pressure Switching Valve	Open Malfunction	P0446	
	Close Malfunction	P0442 and P0441 and P0446	

*1: ECM may output some other DTC combination.

MONITOR DESCRIPTION

P0441

The ECM checks for a stuck closed malfunction in the EVAP VSV by commanding it to open with the CCV closed. If a high negative pressure does not develop in the fuel tank, the ECM determines that the VSV for EVAP remains closed. The ECM turns on the MIL and a DTC is set.

The ECM checks for EVAP VSV "stuck open" fault by commanding both valves (EVAP VSV and CCV) to close at a time when the fuel tank is at atmospheric pressure. If the fuel tank develops a high negative pressure at this early stage of the test, the ECM determines that the EVAP VSV is stuck OPEN.

The ECM will turn on the MIL and a DTC is set.

P0446

If there is a malfunction detected in the evaporative emission (EVAP) VSV, the canister closed valve (CCV) and the VSV for bypass valve; the ECM will illuminate the MIL and set a DTC.

This portion of the EVAP diagnosis checks the following EVAP system functions:

(a) CCV stuck closed.

The ECM checks for a CCV "stuck closed" malfunction by commanding the CCV to open after an EVAP leak test. If the fuel tank pressure does not rise (lose vacuum), the ECM determines that the CCV is stuck closed. The ECM will turn on the MIL and a DTC is set.

(b) Pressure switching valve stuck closed.

The ECM checks for a pressure switching valve "stuck closed" malfunction by commanding the pressure switching valve to close after an EVAP leak test. If the fuel tank pressure does not change, the ECM determines that the pressure switching valve is malfunctioning. The ECM will turn on the MIL and a DTC is set.

(c) EVAP VSV (Purge line to intake manifold) stuck closed.

The ECM checks for a stuck closed malfunction in the EVAP VSV by commanding it to open with the CCV closed. If a high negative pressure does not develop in the fuel tank, the ECM determines that the EVAP VSV remains closed. The ECM turns on the MIL and a DTC is set.

	P0441	VSV for EVAP malfunction
DTCs	P0446	Canister close valve stuck closed Pressure switching valve malfunction EVAP VSV malfunction
	Main sensors/components	Vapor pressure sensor
Required sensors/components	Related sensors/components	Engine coolant temperature sensor, Intake air temperature sensor, Vehicle speed sensor
Frequency of operation	Once per drive cycle	
Duration	P0441 : 90 sec. P0446 : 10 sec.	
MIL operation	2 drive cycles	
Sequence of operation	None	

MONITOR STRATEGY

TYPICAL ENABLING CONDITIONS

Item	Criteria	
	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
The same as that for DTC P0442		

TYPICAL MALFUNCTION THRESHOLDS

P0441

Detection Criteria	Threshold	
Either of the following condition is met:	A or B	
A. Following conditions are met:	(a) and (b)	
(a) Fuel tank pressure at the vacuum introduction start	-1.6 kPa (-12 mmHg, -0.47 in.Hg) or more	
(b) Difference between the fuel tank pressure at the vacuum introduction start and completion	Less than 0.9 kPa (7 mmHg, 2.7 in.Hg)	
B. Following conditions are met:	(a) and (b)	
(a) Difference between "minimum" fuel tank pressure before the leak check and the fuel tank pressure at 14 sec. after the leak check	0.5 kPa or more (3.5 mmHg, 0.15 in.Hg)	
(b) Fuel tank pressure at 14 sec. after the leak check	Less than -3.7 kPa (-28 mmHg, -1.1 in.Hg)	
P0446		
Detection Criteria	Threshold	
Case 1: CCV stuck closed		
Fuel tank pressure when the CCV is opened after an EVAP leak check	Not changing	
Case 2: Pressure switching valve malfunction		
Fuel tank pressure when the pressure switching valve is closed after an EVAP leak check	Not changing	
Case 3: EVAP VSV stuck closed		
Fuel tank pressure after the EVAP VSV is opened and man- ifold vacuum is introduced to the fuel tank	Not changing	

MONITOR RESULT

The detailed information is described in "CHECKING MONITOR STATUS" (see page DI-3).

- TID (Test Identification) is assigned to each emission-related component.
- TLT (Test Limit Type):
 If TLT is 0, the component is malfunctioning when the test value is higher than the test limit.
 If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- CID (Component Identification) is assigned to each test value.
- ✓ Unit Conversion is used to calculate the test value indicated on generic OBD scan tools.

TID \$02: EVAP - Vacuum Monitor

TLT	CID	Unit Conversion	Description of Test Value	Description of Test Limit
1	\$01	Multiply by 0.0916 (mmHg)	Test value of EVAP VSV: Determined by fuel tank pressure change during vacuum introduction	Malfunction criterion
1	\$02	Multiply by 0.0458 and subtract 2.93 (mmHg)	Test value of bypass VSV (pressure switching valve) and CCV: Determined by fuel tank pressure change at switching over bypass VSV and CCV	Malfunction criterion
0	\$03	Multiply by 0.0458 (mmHg)	Test value of 0.04 inch leak: Determined by fuel tank pressure change	Malfunction criterion
0	\$04	Multiply by 0.0458 (mmHg)	Test value of 0.02 inch leak: Determined by fuel tank pressure change	Malfunction criterion

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

- If DTC P0441 (Purge Flow), P0446 (CCV) or pressure switching valve or P0451 (Evaporative Pressure Sensor) is output with DTC P0442, P0455 or P0456, first troubleshoot DTC P0441, P0446 or P0451. If no malfunction is detected, troubleshoot DTC P0442, P0455 or P0456 next.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.
- When the ENGINE RUN TIME in the freeze frame data is less than 200 seconds, carefully check the vapor pressure sensor.

Hand-held tester:

NG



NG Replace fuel tank cap.

Replace with a cap that meets OEM specifica-

ок





9 Check CCV.



PREPARATION:

- (a) Disconnect the vacuum hose for the VSV for the CCV from the charcoal canister.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the item "DIAGNOSIS / ENHANCED OBD II / AC-TIVE TEST" mode on the hand-held tester.
- (d) Select the item "CAN CTRL VSV / ALL" in the ACTIVE TEST and operate CAN CTRL VSV (Press the right or left button).

CHECK:

Check the CCV operation when it is operated by the hand-held tester.

<u>OK:</u>

VSV is ON:

Air does not flow from port E to port F. VSV is OFF:

Air from port E flows out through port F.

OK Go to step 13.

NG

10	Check vacuum hose between CCV and charcoal canister.
CHE	<u>CK:</u>
(a)	Check that the vacuum hose is connected correctly.
(b)	Check the vacuum hose for looseness and disconnection.

(c) Check the vacuum hose for cracks, hole damage and blockage.



Repair or replace vacuum hose.

ОК



DI-218





17 Check vacuum hoses between vapor pressure sensor and fuel tank, charcoal canister and pressure switching valve.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- Check the vacuum hose for cracks, hole and damage.





412

23	Check fuel tank.	
	NG Replace fuel tank.	
ОК		
24	Check charcoal canister for cranks, hole and damage.	
	NG Replace charcoal canister.	
ОК		
Repla	ace ECM (See page SF-74).	

Date :

DI-221

OBD II scan tool (excluding hand-held tester):

1 Check that fuel tank cap meets OEM specifications.



Replace with a cap that meets OEM specifications.

ок				
\geq				
2	Check that fuel tank cap is correctly installed.			
	NG Correctly install fuel tank cap.			
ОК				
3	Check fuel tank cap (See page EC-7).			
	NG Replace fuel tank cap.			
ОК				
4	Check filler neck for damage.			
PREPA	PREPARATION:			
Remove	the fuel tank cap.			
CHECK Visually	inspect the filler neck for damage			
	NG Replace filler pipe.			
ОК				

Check whether hose close to fuel tank has been modified, and check whether there are signs of any accident near fuel tank or charcoal canister.



CHECK:

Check for cracks, deformation and loose connection of the following parts:

- Fuel tank
- Charcoal canister
- Fuel tank filler pipe
- Hoses and tubes around fuel tank and charcoal canister



OK

6 Check vacuum hoses between vapor pressure sensor and fuel tank, charcoal canister and pressure switching valve.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.



	ок	
-		_

Check hose and tube between fuel tank and charcoal canister.

CHECK:

7

- (a) Check for proper connection of the fuel tank and fuel evap pipe (See page EC-7), fuel evap pipe and fuel tube under the floor, fuel tube under the floor and charcoal canister.
- (b) Check the hose and tube for cracks, hole and damage.



0	K

8 Check vacuum hoses ((8) and (9) in Fig. 1 in circuit description).

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole damage, and blockage.



ок
\searrow

9 Check VSV connector for EVAP, VSV connector for CCV, VSV connector for pressure switching valve and vapor pressure sensor connector for looseness and disconnection.



Repair or connect VSV or sensor connector.



OK















DTC	P0442	Evaporative Emission Control System Leak Detected (Small Leak)
-----	-------	---

DIC P0456 Evaporative Emission Control System Lo Detected (Very Small Leak)
--

CIRCUIT DESCRIPTION

The vapor pressure sensor and VSV for vapor pressure sensor are used to detect abnormalities in the evaporative emission control system.

The ECM decides whether there is an abnormality in the evaporative emission control system based on the vapor pressure sensor signal.

DTC P0440 is recorded by the ECM when evaporative emissions leak from the components within the dotted line in Fig. 1 below, or when the vapor pressure sensor malfunctions.



DIC4J-01



DTC No.	DTC Detecting Condition	Trouble Area
P0442 P0456	After a cold engine start. After EVAP VSV operation, the EVAP VSV is turned off, Seal- ing the vacuum in the system and the ECM begins to monitor the pressure increase. Some increase is expected and will not set a DTC. (2 trip detection logic) /A rapid, sharp increase in pressure indicates a leak in the EVAP system and DTC P0442 sets. /An increase in pressure (above the expected amount) indi- cates a very small leak in the EVAP system and DTC P0456 sets.	 Hose or tube cracked, holed, damaged or loose seal ((3) in Fig. 1) Fuel tank cap incorrectly installed Fuel tank cap cracked or damaged Vacuum hose cracked, holed, blocked, damaged or disconnected ((1), (2), (4), (5), (6), (7), (8) and (9) in Fig. 1) Fuel tank cracked, holed or damaged Charcoal canister cracked, holed or damaged Open or short in vapor pressure sensor circuit Vapor pressure sensor ECM

HINT:

Typical DTC output of each trouble part

Trouble part		Typical DTC output (*1)
Small Leak		"P0442" or "P0456" or "P0442 and P0456"
Medium Leak (ex: Vacuum hose loose)		P0442
Large Leak (ex: Fuel tank cap loose)		P0442 and P0441 and P0446
EVAP VSV	Open Malfunction	P0441
	Close Malfunction	P0442 and P0441 and P0446
	Open Malfunction	P0442 and P0441 and P0446
CCV	Close Malfunction	P0446
	Open Malfunction	P0446
Pressure Switching Valve	Close Malfunction	P0442 and P0441 and P0446

*1: ECM may output some other DTC combination.

MONITOR DESCRIPTION

The evaporative emission system consists of the vapor pressure sensor, the CCV (Canister Close Valve), the pressure switching valve and the EVAP VSV (Purge VSV), those are used to detect malfunction in the system by ECM.

This test will run once per driving cycle when the ECM detects stable vapor pressure in the fuel tank. While the vehicle is being driven on rough or winding roads, the movement of the fuel in the tank will cause unstable fuel tank vapor pressure and the diagnostic test will not executed.

The ECM perform the following steps:

- (a) The CCV is closed. (shuts the system)
- (b) Checks the stability of the fuel tank pressure. If the variation in the pressure is greater than the specified value, disables the diagnosis.
- (c) Opens the EVAP VSV to introduce a negative pressure (vacuum) from the intake manifold into the fuel tank.
- (d) Closes the EVAP VSV to seal the fuel tank for storing the negative pressure.
- (e) Monitors the negative pressure in the fuel tank for:
 - (1) Rapid decrease, i.e. a large leak, 0.040 inch or more
 - (2) Decrease greater than the normal value

If the ECM detects either of above conditions, the ECM interprets this as a leak in the EVAP system. The ECM will illuminate the MIL (2-trip detection logic) and set a DTC.

MONITOR STRATEGY

DTCs	P0442	Small leak (0.040 inch or more large hole) is de- tected
	P0456	Vary small leak (0.020 inch hole) is detected
	Main sensors/components	Vapor pressure sensor
Required sensors/components	Related sensors/components	Mass air flow sensor, Engine coolant temperature sensor EVAP VSV (purge VSV), CCV
Frequency of operation	Once per drive cycles	
Duration	60 sec.	
MIL operation	2 drive cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Criteria		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Common pre-conditions for 0.020 and 0.040 inch:			
Altitude	-	2,400 m (7,872 ft.)	
Throttle position learning	Completed		
Vapor pressure sensor	No malfunction		
Difference between intake air temperature and engine coolant temperature at engine start	-7 [∞] C (-13 [∞] F)	11.1 [™] C (20 [™] F)	
Vehicle speed condition	A or B		
A. Time after vehicle stopped (Less than 10 km/h (6 mph))	90 sec.	-	

B. Time after vehicle started (7 km/h (4 mph) or more)	20 sec.	-	
0.020 inch malfunction detection:			
Engine coolant temperature at engine start	10 [™] C (50 [™] F)	32 °°C (89.6 °°F)	
Intake air temperature at engine start	10 [™] C (50 [™] F)	32 [™] C (89.6 [™] F)	
Intake air temperature	10°C (50°F)	-	
Fuel level condition in fuel tank during leak check	Fuel slosh is small (must not drive on road in bad conditions)		
Time after engine start	-	50 min.	
Fuel tank pressure condition before leak check (Fuel tank condition before closed negative pressure introduction)	Tank inside pressure change is small before negati (Reference: If fuel in tank is high temperature, vap changes also increase)	Tank inside pressure change is small before negative pressure introduction. (Reference: If fuel in tank is high temperature, vapor volume increase and tank inside pressure changes also increase)	
Vehicle speed and intake air amount condition before and after negative pres- sure introduction	Steady speed and not change greatly of intake air amount		
Fuel level	-	90%	
0.020 inch leak detection	Not con	npleted	
0.040 inch leak detection	Not de	tected	
CCV malfunction, bypass VSV malfunc- tion	Not detected		
Vehicle speed	-	130 km/h (81 mph)	
EVAP VSV (Evap purge VSV) malfunction	Not de	tected	
0.040 inch malfunction:			
Engine coolant temperature at engine start	10°C (50°F)	35°C (95°F)	
Intake air temperature at engine start	10°C (50°F)	35°C (95°F)	
Intake air temperature	10°C (50°F)	-	
Fuel level condition in fuel tank during leak check	Fuel slosh is small (must not d	rive on road in bad conditions)	
Time after engine start	-	50 min.	
Fuel tank pressure condition before leak check (Fuel tank condition before closed negative pressure introduction)	Tank inside pressure change is small before negative pressure introduction. (Reference: If fuel in tank is high temperature, vapor volume increase and tank inside pressure changes also increase)		
Vehicle speed and intake air amount condition before and after negative pres- sure introduction	Steady speed and not change greatly of intake air amount		
Fuel level	-	90%	
0.040 inch leak detection	Not con	npleted	
Fuel tank pressure at vacuum introduction completed	-2.4 kPa (-18 mmHg, -0.71 in.Hg)	-	
P0446 VSV check	Not ex	ecuted	

425

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold				
0.020 inch malfunction detection:					
Fuel tank pressure changing value for 5 sec. from -2.0 kPa (-15 mmHg, -0.59 in.Hg) point	Increase more than 0.067 kPa (0.5 mmHg, 0.02 in.Hg)				
Fuel tank pressure changing value for 5 sec. from -2.7 kPa (-20 mmHg, -0.79 in.Hg) point	Increase more than 0.067 kPa (0.5 mmHg, 0.02 in.Hg)				
0.040 inch malfunction detection:					
Fuel tank pressure changing value for 5 sec. from -2.0 kPa (-15 mmHg, -0.59 in.Hg) point	Increase more than 0.2 kPa (1.5 mmHg, 0.06 in.Hg)				
Fuel tank pressure changing value for 5 sec. from -2.7 kPa (-20 mmHg, -0.79 in Hg) point	Increase more than 0.2 kPa (1.5 mmHg, 0.06 in.Hg)				

MONITOR RESULT

The detailed information is described in "CHECKING MONITOR STATUS" (see page DI-3).

- TID (Test Identification) is assigned to each emission-related component.
 - TLT (Test Limit Type):

If TLT is 0, the component is malfunctioning when the test value is higher than the test limit.

- If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- \checkmark CID (Component Identification) is assigned to each test value.
- ✓ Unit Conversion is used to calculate the test value indicated on generic OBD scan tools.

TID \$02: EVAP - Vacuum Monitor

TLT	CID	Unit Conversion	Description of Test Value	Description of Test Limit
1	\$01	Multiply by 0.0916 (mmHg)	Test value of EVAP VSV: Determined by fuel tank pressure change during vacuum introduction	Malfunction criterion
1	\$02	Multiply by 0.0458 and subtract 2.93 (mmHg)	Test value of bypass VSV (pressure switching valve) and CCV: Determined by fuel tank pressure change at switching over bypass VSV and CCV	Malfunction criterion
0	\$03	Multiply by 0.0458 (mmHg)	Test value of 0.04 inch leak: Determined by fuel tank pressure change	Malfunction criterion
0	\$04	Multiply by 0.0458 (mmHg)	Test value of 0.02 inch leak: Determined by fuel tank pressure change	Malfunction criterion

WIRING DIAGRAM

Refer to DTC P0441 on page DI-207.

INSPECTION PROCEDURE

OK





6 Check vacuum hose between intake manifold and EVAP VSV, and EVAP VSV and charcoal canister.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.

NG

Repair or replace vacuum hose.

ΟΚ



429








CHECK:

Check for cracks, deformation and loose connection of the following parts:

- Fuel tank
- Fuel tank filler pipe
- Hoses and tubes around fuel tan



NG Repair or part.

Repair or replace evaporative emissions leak part.

17 Check vacuum hoses between vapor pressure sensor and fuel tank, charcoal canister and pressure switching valve.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.



 \rangle Repair or replace vacuum hose and tube.

ОК			

Check hose and tube between fuel tank and charcoal canister.

CHECK:

18

- (a) Check for proper connection of the fuel tank and fuel evap pipe (See page EC-7), fuel evap pipe and fuel tube under the floor, fuel tube under the floor and charcoal canister.
- (b) Check the hose and tube for cracks, hole and damage.



ОК







OBD II scan tool (excluding hand-held tester):

1 Check that fuel tank cap meets OEM specifications.



Replace with a cap that meets OEM specifications.

ок	
\searrow	
2	Check that fuel tank cap is correctly installed.
	NG Correctly install fuel tank cap.
ОК	
3	Check fuel tank cap (See page EC-7).
	NG Replace fuel tank cap.
ОК	
4	Check filler neck for damage.
PREPAI Remove CHECK Visually	RATION: • the fuel tank cap. • the filler neck for damage.
	NG Replace filler pipe.
ОК	

Check whether hose close to fuel tank has been modified, and check whether there are signs of any accident near fuel tank or charcoal canister.



CHECK:

Check for cracks, deformation and loose connection of the following parts:

- Fuel tank
- Charcoal canister
- Fuel tank filler pipe
- Hoses and tubes around fuel tank and charcoal canister



OK

6 Check vacuum hoses between vapor pressure sensor and fuel tank, charcoal canister and pressure switching valve, and pressure switching valve and charcoal canister.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.



ΟΚ



Check hose and tube between fuel tank and charcoal canister.

CHECK:

- (a) Check for proper connection of the fuel tank and fuel evap pipe (See page EC-7), fuel evap pipe and fuel tube under the floor, fuel tube under the floor and charcoal canister.
- (b) Check the hose and tube for cracks, hole and damage.



8 Check vacuum hoses ((5), (6), (7), (8) and (9) in Fig. 1 in circuit description).

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole damage, and blockage.



ОК
\searrow

9 Check VSV connector for EVAP, VSV connector for CCV, VSV connector for pressure switching valve and vapor pressure sensor connector for looseness and disconnection.



Repair or connect VSV or sensor connector.



ок







 NG

Replace EVAP VSV.





DI-250



DTC	P0442	Evaporative Emission Control System Leak Detected (Small Leak)
-----	-------	---

DIC P0456 Evaporative Emission Control System Lo Detected (Very Small Leak)
--

CIRCUIT DESCRIPTION

The vapor pressure sensor and VSV for vapor pressure sensor are used to detect abnormalities in the evaporative emission control system.

The ECM decides whether there is an abnormality in the evaporative emission control system based on the vapor pressure sensor signal.

DTC P0440 is recorded by the ECM when evaporative emissions leak from the components within the dotted line in Fig. 1 below, or when the vapor pressure sensor malfunctions.



DIC4J-01



DTC No.	DTC Detecting Condition	Trouble Area
P0442 P0456	After a cold engine start. After EVAP VSV operation, the EVAP VSV is turned off, Seal- ing the vacuum in the system and the ECM begins to monitor the pressure increase. Some increase is expected and will not set a DTC. (2 trip detection logic) //A rapid, sharp increase in pressure indicates a leak in the EVAP system and DTC P0442 sets. //An increase in pressure (above the expected amount) indi- cates a very small leak in the EVAP system and DTC P0456 sets.	 Hose or tube cracked, holed, damaged or loose seal ((3) in Fig. 1) Fuel tank cap incorrectly installed Fuel tank cap cracked or damaged Vacuum hose cracked, holed, blocked, damaged or disconnected ((1), (2), (4), (5), (6), (7), (8) and (9) in Fig. 1) Fuel tank cracked, holed or damaged Charcoal canister cracked, holed or damaged Open or short in vapor pressure sensor circuit Vapor pressure sensor ECM

HINT:

Typical DTC output of each trouble part

Trouble part		Typical DTC output (*1)
Sr	"P0442" or "P0456" or "P0442 and P0456"	
Medium Leak (ex: Vacuum hose loose)		P0442
Large Leak (ex	P0442 and P0441 and P0446	
	Open Malfunction	P0441
EVAP VSV	Close Malfunction	P0442 and P0441 and P0446
2014	Open Malfunction	P0442 and P0441 and P0446
CCV	Close Malfunction	P0446
	Open Malfunction	P0446
Pressure Switching Valve	Close Malfunction	P0442 and P0441 and P0446

*1: ECM may output some other DTC combination.

MONITOR DESCRIPTION

The evaporative emission system consists of the vapor pressure sensor, the CCV (Canister Close Valve), the pressure switching valve and the EVAP VSV (Purge VSV), those are used to detect malfunction in the system by ECM.

This test will run once per driving cycle when the ECM detects stable vapor pressure in the fuel tank. While the vehicle is being driven on rough or winding roads, the movement of the fuel in the tank will cause unstable fuel tank vapor pressure and the diagnostic test will not executed.

The ECM perform the following steps:

- (a) The CCV is closed. (shuts the system)
- (b) Checks the stability of the fuel tank pressure. If the variation in the pressure is greater than the specified value, disables the diagnosis.
- (c) Opens the EVAP VSV to introduce a negative pressure (vacuum) from the intake manifold into the fuel tank.
- (d) Closes the EVAP VSV to seal the fuel tank for storing the negative pressure.
- (e) Monitors the negative pressure in the fuel tank for:
 - (1) Rapid decrease, i.e. a large leak, 0.040 inch or more
 - (2) Decrease greater than the normal value

If the ECM detects either of above conditions, the ECM interprets this as a leak in the EVAP system. The ECM will illuminate the MIL (2-trip detection logic) and set a DTC.

MONITOR STRATEGY

DTCs	P0442	Small leak (0.040 inch or more large hole) is de- tected
	P0456	Vary small leak (0.020 inch hole) is detected
	Main sensors/components	Vapor pressure sensor
Required sensors/components	Related sensors/components	Mass air flow sensor, Engine coolant temperature sensor EVAP VSV (purge VSV), CCV
Frequency of operation	Once per drive cycles	
Duration 60 sec.		
MIL operation	2 drive cycles	
Sequence of operation	ance of operation None	

TYPICAL ENABLING CONDITIONS

	Criteria			
Item	Minimum	Maximum		
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)			
Common pre-conditions for 0.020 and 0.040 inch:				
Altitude	-	2,400 m (7,872 ft.)		
Throttle position learning	Completed			
Vapor pressure sensor	No malfunction			
Difference between intake air temperature and engine coolant temperature at engine start	-7 [∞] C (-13 [∞] F)	11.1 [™] C (20 [™] F)		
Vehicle speed condition	A or B			
A. Time after vehicle stopped (Less than 10 km/h (6 mph))	90 sec.	-		

B. Time after vehicle started (7 km/h (4 mph) or more)	20 sec.	-			
0.020 inch malfunction detection:	0.020 inch malfunction detection:				
Engine coolant temperature at engine start	10 [™] C (50 [™] F)	32 °°C (89.6 °°F)			
Intake air temperature at engine start	10 [™] C (50 [™] F)	32 [™] C (89.6 [™] F)			
Intake air temperature	10°C (50°F)	-			
Fuel level condition in fuel tank during leak check	Fuel slosh is small (must not drive on road in bad conditions)				
Time after engine start	-	50 min.			
Fuel tank pressure condition before leak check (Fuel tank condition before closed negative pressure introduction)	Tank inside pressure change is small before negative pressure introduction. (Reference: If fuel in tank is high temperature, vapor volume increase and tank inside pressure changes also increase)				
Vehicle speed and intake air amount condition before and after negative pres- sure introduction	Steady speed and not change greatly of intake air amount				
Fuel level	-	90%			
0.020 inch leak detection	Not con	npleted			
0.040 inch leak detection	Not detected				
CCV malfunction, bypass VSV malfunc- tion	Not detected				
Vehicle speed	-	130 km/h (81 mph)			
EVAP VSV (Evap purge VSV) malfunction	Not detected				
0.040 inch malfunction:					
Engine coolant temperature at engine start	10°C (50°F)	35°C (95°F)			
Intake air temperature at engine start	10°C (50°F)	35°C (95°F)			
Intake air temperature	10°C (50°F)	-			
Fuel level condition in fuel tank during leak check	Fuel slosh is small (must not drive on road in bad conditions)				
Time after engine start	-	50 min.			
Fuel tank pressure condition before leak check (Fuel tank condition before closed negative pressure introduction)	Tank inside pressure change is small before negative pressure introduction. (Reference: If fuel in tank is high temperature, vapor volume increase and tank inside pressure changes also increase)				
Vehicle speed and intake air amount condition before and after negative pres- sure introduction	Steady speed and not change greatly of intake air amount				
Fuel level	-	90%			
0.040 inch leak detection	Not completed				
Fuel tank pressure at vacuum introduction completed	-2.4 kPa (-18 mmHg, -0.71 in.Hg)	-			
P0446 VSV check	Not executed				

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold		
0.020 inch malfunction detection:			
Fuel tank pressure changing value for 5 sec. from -2.0 kPa (-15 mmHg, -0.59 in.Hg) point	Increase more than 0.067 kPa (0.5 mmHg, 0.02 in.Hg)		
Fuel tank pressure changing value for 5 sec. from -2.7 kPa (-20 mmHg, -0.79 in.Hg) point	Increase more than 0.067 kPa (0.5 mmHg, 0.02 in.Hg)		
0.040 inch malfunction detection:			
Fuel tank pressure changing value for 5 sec. from -2.0 kPa (-15 mmHg, -0.59 in.Hg) point	Increase more than 0.2 kPa (1.5 mmHg, 0.06 in.Hg)		
Fuel tank pressure changing value for 5 sec. from -2.7 kPa (-20 mmHg, -0.79 in Hg) point	Increase more than 0.2 kPa (1.5 mmHg, 0.06 in.Hg)		

MONITOR RESULT

The detailed information is described in "CHECKING MONITOR STATUS" (see page DI-3).

- TID (Test Identification) is assigned to each emission-related component.
 - ✓ TLT (Test Limit Type):

If TLT is 0, the component is malfunctioning when the test value is higher than the test limit.

- If TLT is 1, the component is malfunctioning when the test value is lower than the test limit.
- \checkmark CID (Component Identification) is assigned to each test value.
- ✓ Unit Conversion is used to calculate the test value indicated on generic OBD scan tools.

TID \$02: EVAP - Vacuum Monitor

TLT	CID	Unit Conversion	Description of Test Value	Description of Test Limit
1	\$01	Multiply by 0.0916 (mmHg)	Test value of EVAP VSV: Determined by fuel tank pressure change during vacuum introduction	Malfunction criterion
1	\$02	Multiply by 0.0458 and subtract 2.93 (mmHg)	Test value of bypass VSV (pressure switching valve) and CCV: Determined by fuel tank pressure change at switching over bypass VSV and CCV	Malfunction criterion
0	\$03	Multiply by 0.0458 (mmHg)	Test value of 0.04 inch leak: Determined by fuel tank pressure change	Malfunction criterion
0	\$04	Multiply by 0.0458 (mmHg)	Test value of 0.02 inch leak: Determined by fuel tank pressure change	Malfunction criterion

WIRING DIAGRAM

Refer to DTC P0441 on page DI-207.

INSPECTION PROCEDURE

OK





6 Check vacuum hose between intake manifold and EVAP VSV, and EVAP VSV and charcoal canister.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.

NG

Repair or replace vacuum hose.

ΟΚ











CHECK:

Check for cracks, deformation and loose connection of the following parts:

- Fuel tank
- Fuel tank filler pipe
- Hoses and tubes around fuel tan



NG Repair or part.

Repair or replace evaporative emissions leak part.

17 Check vacuum hoses between vapor pressure sensor and fuel tank, charcoal canister and pressure switching valve.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.



 \rangle Repair or replace vacuum hose and tube.

ОК			

Check hose and tube between fuel tank and charcoal canister.

CHECK:

18

- (a) Check for proper connection of the fuel tank and fuel evap pipe (See page EC-7), fuel evap pipe and fuel tube under the floor, fuel tube under the floor and charcoal canister.
- (b) Check the hose and tube for cracks, hole and damage.



ОК







OBD II scan tool (excluding hand-held tester):

1 Check that fuel tank cap meets OEM specifications.



Replace with a cap that meets OEM specifications.

ок	
\searrow	
2	Check that fuel tank cap is correctly installed.
	NG Correctly install fuel tank cap.
ОК	
3	Check fuel tank cap (See page EC-7).
	NG Replace fuel tank cap.
ОК	
4	Check filler neck for damage.
PREPAI Remove CHECK Visually	RATION: • the fuel tank cap. • the filler neck for damage.
	NG Replace filler pipe.
ОК	

Check whether hose close to fuel tank has been modified, and check whether there are signs of any accident near fuel tank or charcoal canister.



CHECK:

Check for cracks, deformation and loose connection of the following parts:

- Fuel tank
- Charcoal canister
- Fuel tank filler pipe
- Hoses and tubes around fuel tank and charcoal canister



OK

6 Check vacuum hoses between vapor pressure sensor and fuel tank, charcoal canister and pressure switching valve, and pressure switching valve and charcoal canister.

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole and damage.



ΟΚ



Check hose and tube between fuel tank and charcoal canister.

CHECK:

- (a) Check for proper connection of the fuel tank and fuel evap pipe (See page EC-7), fuel evap pipe and fuel tube under the floor, fuel tube under the floor and charcoal canister.
- (b) Check the hose and tube for cracks, hole and damage.



8 Check vacuum hoses ((5), (6), (7), (8) and (9) in Fig. 1 in circuit description).

CHECK:

- (a) Check that the vacuum hose is connected correctly.
- (b) Check the vacuum hose for looseness and disconnection.
- (c) Check the vacuum hose for cracks, hole damage, and blockage.



ОК
\searrow

9 Check VSV connector for EVAP, VSV connector for CCV, VSV connector for pressure switching valve and vapor pressure sensor connector for looseness and disconnection.



Repair or connect VSV or sensor connector.



ок







 NG

Replace EVAP VSV.





DI-250



DTC	P0451	Evaporative Emission Control System Pres- sure Sensor/Switch Range/Performance
-----	-------	---

DTC	P0453	Evaporative Emission Control System Pres-
		sure Sensor/Switch High Input

MONITOR DESCRIPTION

DTC "P0451, P0452 or P0453" is recorded by the ECM when the vapor pressure sensor malfunctions.

DTC No.	DTC Detecting Condition	Trouble Area	
P0451	 Vapor pressure sensor output extremely changes under conditions of (a) and (b): (2 trip detection logic) (a) Vehicle speed: 0 km/h (0mph), Engine speed: Idling and VSV for pressure switching valve is OFF (b) Vapor pressure sensor value ⊖ opening pressure valve of charcoal canister 	✓Open or short in vapor pressure sensor circuit	
P0452	10 seconds or less after engine starting condition vapor pres- sure sensor fixed value continues for fixed value or less: (2 trip detection logic)	v⊀apor pressure sensor vÆCM	
P0453	10 seconds or less after engine starting condition vapor pres- sure sensor fixed value continues for fixed value or more: (2 trip detection logic)		

P0451

The ECM sensor pressure in the fuel tank using the vapor pressure sensor. The ECM supplies the sensor with a regulated 5 V reference voltage and the sensor returns a signal voltage between 0.5 V and 4.5 V according to the pressure level in the fuel tank.

When the pressure in the fuel tank is low, the output voltage of the vapor pressure sensor is low. When it is high, the output voltage is high.

For this DTC P0451, the ECM checks for a "noisy" sensor or a "stuck" sensor.

The ECM checks for a "noisy" sensor by monitoring the fuel tank pressures when the vehicle is stationary and there should be little variation in the tank pressure. If the indicated pressure varies beyond specified limits, the ECM will illuminate the MIL (2-trip detection logic) and a DTC is set.

The ECM checks for a "stuck" sensor by monitoring the fuel tank pressure for an extended time period. If the indicated pressure does not change over this period, the ECM will conclude that the fuel tank pressure sensor is malfunctioning, The ECM will illuminate the MIL and a DTC is set.

DIC4K-01

P0452 and P0453

The ECM sensor pressure in the fuel tank using the vapor pressure sensor. The ECM supplies the sensor with a regulated 5 V reference voltage and the sensor returns a signal voltage between 0.5 V and 4.5 V according to the pressure level in the fuel tank.

If the output voltage of the vapor pressure sensor is out of normal range, the ECM will determine that there is a malfunction in the sensor or sensor circuit.

When pressure indicated by the vapor pressure sensor deviates below -3.999 kpa (-30 mmHg, -1.18 in.Hg) or above 1.999 kpa (15 mmHg, 0.59 in.Hg), the ECM interprets this as a malfunction in the vapor pressure sensor. The ECM will turn on the MIL and a DTC will be set.

MONITOR STRATEGY

P0451

Related DTCs	P0451	Evaporative emission control system pressure sensor range/performance
	Main sensors/components	Vapor pressure sensor
Required sensors/components	Related sensors/components	Mass air flow meter, Engine coolant temperature sensor
Frequency of operation	Once per driving cycle	
Duration	Signal fluctuation (noise) monitoring: 10 sec. No signal change (stuck) monitoring: 20 min.	
MIL operation	2 driving cycles	
Sequence of operation	None	

P0452 and P0453

	P0452	Evaporative emission control system pressure sensor/switch low input	
Related DTCs	P0453	Evaporative emission control system pressure sensor/switch high input	
	Main sensors/components	Vapor pressure sensor	
Required sensors/components	Related sensors/components	Mass air flow meter, Engine coolant temperature sensor	
Frequency of operation	Once per driving cycle		
Duration	17 sec.		
MIL operation	2 driving cycles		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

P0451

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Signal fluctuation (noise) monitoring:			
Altitude	-	2,400 m (7,872 ft)	

Difference between intake air temperature and engine coolant temperature at engine start	-7 [™] C (-13 [™] F)	11.1 [°] C (20 [°] F)
Engine coolant temperature at engine start	4.4 °C (40 °F)	35 [™] C (95 [™] F)
Intake temperature at engine start	4.4™C (40™F)	35 [™] C (95 [™] F)
Vehicle stop and idling	5 sec.	15 sec.
Stuck monitoring:		
Altitude	-	2,400 m (7,872 ft)
Vapor pressure sensor	No malfunction	
Difference between intake air temperature and engine coolant temperature at engine start	-7 ™C (-13™F)	11.1 [°] C (20 [°] F)
Engine coolant temperature at engine start	4.4 °C (40 °F)	35 [™] C (95 [™] F)
Intake air temperature at engine start	4.4 [¬] C (40 [¬] F)	35 [™] C (95 [™] F)
Time after engine start	5 sec.	-

P0452 and P0453

Item	Specification		
	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Difference between intake air temperature and engine coolant temperature at engine start	-	12™C (21.6™F)	
Engine coolant temperature at engine start	10 °°C (50 °°F)	35 °C (95 °F)	
Intake air temperature at engine start	10 [™] C (50 [™] F)	35 [™] C (95 [™] F)	
Engine	Running		

TYPICAL MALFUNCTION THRESHOLDS

P0451

Detection Criteria	Threshold		
Signal fluctuation (noise) monitoring:			
The number of times the output changed ± 0.667 kpa (± 5 mmHg, ± 0.02 in.Hg) or more during 5 to 15 sec. after idling and vehicle stop	7 times or more		
No signal change (stuck) monitoring:			
Fuel tank pressure "no change" time (less than 0.18 kpa (1.35 mmHg, 0.05 in.Hg) change since engine start)	20 min. or more		

P0452 and P0453

Detection Criteria	Threshold
P0452:	
Fuel tank pressure	Less than -3.999 kPa (-30 mmHg, -1.18 in.Hg) / when engine running
P0453: Fuel tank pressure

1.999 kPa (15 mmHg, 0.59 in.Hg) or more / when engine running

WIRING DIAGRAM

Refer to DTC P0441 on page DI-207 .

INSPECTION PROCEDURE

HINT:

- If different DTCs related to different system that have terminal E2 as the ground terminal are output simultaneously, terminal E2 may be open.
- If DTC P0441 (Purge Flow), P0446 (VSV for CCV), P0451, P0452 or P0453 (Evaporative Pressure Sensor) is output with DTC P0442 or P0456, troubleshoot DTC P0441, P0446, P0451, P0452 or P0453 first. If no malfunction is detected, troubleshoot DTC P0442 or P0456 next.
- Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.
- ✓ When the ENGINE RUN TIME in the freeze frame data is less than 200 seconds, carefully check the vapor pressure sensor.

1

Check voltage between terminals VC and E2 of ECM connector.



<u>CHECK:</u> (a) Remove the ECM hood (See page SF-74).

(b) Turn the ignition switch ON.

CHECK:

Measure the voltage between terminals VC and E2 of the ECM connector.

<u>OK:</u>

Voltage: 4.5 to 5.5 V

Replace ECM (See page SF-74).

ОК



		DIC4L-01
DTC	P0500	Vehicle Speed Sensor "A"

DTC	P0503	Vehicle Speed Sensor "A" Intermittent/ Erratic/High

CIRCUIT DESCRIPTION

The vehicle speed sensor detects the rotation speed of the transmission output shaft and sends signals to the ECM. The ECM determines the vehicle speed based on these signals. An AC voltage is generated in the vehicle speed sensor coil when the rotor mounted on the output shaft rotates, and then this voltage is sent to the ECM.



DTC No.	Procced to	DTC Detection Condition	Trouble Area
P0500	Step 1	No vehicle speed sensor sig- nal to ECM under following conditions (a) and (b): (1 trip detection logic) (a) Park/neutral position switch is OFF (b) Vehicle is being driven	 ✓Open or short in vehicle speed sensor circuit ✓Vehicle speed sensor ✓ECM
P0503	DI-3	Intermittent problem in the ve- hicle speed sensor circuit	

MONITOR DESCRIPTION

The ECM assumes that the vehicle is driven when the RPM of the transmission counter gear indicates more than 300 rpm and it has been over 30 sec. since the park/neutral position switch was turned OFF. If there is no signal from the vehicle speed sensor with these conditions satisfied, the ECM concludes that there is a fault in the vehicle speed sensor. The ECM will turn on the MIL and a DTC is set.

MONITOR STRATEGY

Related DTCs	P0500	Vehicle speed sensor "A" pulse input error
	Main sensors/components	Vehicle speed sensor
Required sensors/components	Related sensors/components	Park/Neutral position switch, Engine coolant tem- perature sensor, Combination meter
Frequency of operation	Continuous	
Duration	8 sec.	
MIL operation	Case 1: 2 driving cycles Case 2: Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Case 1:			
Engine coolant temperature	70°C (158°F)	-	
Engine speed	2,000 rpm	5,000 rpm	
Calculated load	33%	-	
Fuel cut at high engine speed	Not executing		
Case 2:			
Either the following conditions is met:	A or B		
A. Following conditions are met:	1 and 2		
1. Time after park/neutral position switch ON to OFF	10 sec.	-	
2. Engine coolant temperature	20 [™] C (68 [™] F)	-	
B. Following conditions are met:	1 and 2		
1. Time after park/neutral position switch ON to OFF	30 sec.	-	
2. Engine coolant temperature	-	20 °C (68 °F)	
Engine speed	Vary with throttle opening angle		

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Sensor signal	No pulse input

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1 Connect OBD II scan tool or hand-held tester, and read value of vehicle speed.

PREPARATION:

- (a) Connect the OBD II scan tool or hand-held tester.
- (b) Start the engine.
- (c) Turn the iginition switch ON and push the OBD II scan tool or hand-held tester main switch ON.
- (d) When using hand-held tester, enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / SPD (SP2).

CHECK:

Drive the vehicle and read the vehicle speed SPD (SP2) on the OBD II scan tool or hand-held tester. **OK:**

The actual vehicle speed should be almost equal to the vehicle speed displayed on the tester.



Check for intermittent problems (See page DI-3).

ОК



NG



Check and repair harness and connector between ECM and vehicle speed sensor (See page IN-33).

P0505

Idle Air Control System

MONITOR DESCRIPTION

The idle speed is controlled by the ETCS (Electronic Throttle Control System).

The ETCS is composed of the throttle motor which operates the throttle valve, and the throttle position sensor, which detects the opening angle of the throttle valve.

The ECM controls the throttle motor to provide the proper throttle valve opening angle to obtain the target idle speed.

The ECM regulates the idle speed by opening and closing the throttle valve using the ETCS. The ECM concludes that the idle speed control ECM function is malfunctioning if: 1) the actual idle RPM varies more than the specified amount, or 2) a learned value of the idle speed control remains at the maximum or minimum five times or more during a drive cycle. The ECM will turn on the MIL and set a DTC. Example:

If the actual idle RPM varies from the target idle RPM by more than 200 (*1) rpm five times during a drive cycle, or if the learned value angle of the IAC remains at its maximum or minimum angle for 5 sec., the ECM will turn on the MIL and a DTC is set.

HINT:

*1: RPM threshold varies with engine load.



DTC No.	DTC Detecting Condition	Trouble Area
P0505	Idle speed continues to vary greatly from target speed (2 trip detection logic)	 ≁Air induction system ✓PCV piping ✓ECM

DIC4M-01

MONITOR STRATEGY

Related DTCs	P0505	Idle air control malfunction
	Main sensors/components	Crankshaft position sensor
Required sensors/components	Related sensors/components	Vehicle speed sensor, Engine coolant tempera- ture sensor
Frequency of operation	Functional check: Once per trip Range check: Continuous	
Duration	Functional check: 10 min. Range check: 10 sec.	
MIL operation Functional check: 2 driving cycles Range check: Immediate		
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Functional check:			
Precondition is met when both of the fol- lowing are met	A and B		
A. Intake air flow rate learnings is enabled	3 sec.	-	
B. Engine	Running (400 rpm or more)		
Range check:			
Output signal duty	10%	90%	
Battery voltage	10 V	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold	
Functional check:		
Case 1:		
All of the following conditions are met:	A, B and C	
A. Engine RPM - target engine RPM (History that vehicle had run for 10 km/h (6 mph) or more)	Less than -100 rpm or more than 200 rpm (A/C ON or park/neutral position switch ON) or Less than -100 rpm or more than 150 rpm (A/C OFF and park/neutral position switch OFF)	
B. Number of fallowing conditions is met	5 times or more	
C. IAC flow rate learning value	Value when fail is judged first + 1.55 L/sec. or more Value when fail is judged first - 1.55 L/sec. or less	
Case 2:		
Both or the following condition is met:	A and B	
A. Engine RPM - target engine RPM (History that vehicle had run for 10 km/h (6 mph) or more)	Less than -100 rpm or more than 200 rpm (A/C ON or park/neutral position switch ON) or Less than -100 rpm or more than 150 rpm (A/C OFF and park/neutral position switch OFF)	
B. IAC flow rate learning value	5.8 L/sec. or more or 1.49 L/sec. or less	

Range check:

Missing output duty change

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, it is useful for determining whether the vehicle was running or stopped, the engine was warmed up or not, the air-fuel ratio was lean or rich, etc. at the time of the malfunction.

PREPARATION:

(a) Connect the hand-held tester or the OBD II scan tool to the DLC3.

(b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.

(c) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTC using the hand-held tester or the OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
P0505	А
"P0505" and other DTCs	В

HINT:

OK

If any other codes besides P0505 are output, perform the troubleshooting for those DTCs first.



3 Check air induction system (See page SF-1). CHECK:

Check for vacuum leaks in air induction system.

NG

Repair or replace air induction system.

ОК

Check electric throttle control system (See page SF-32).

DTC	P0550	Power Steering Pressure Sensor/Switch Circuit
-----	-------	--

DTC	P0552	Power Steering Pressure Sensor/Switch

DTC	P0553	Power Steering Pressure Sensor/Switch

CIRCUIT DESCRIPTION

ECM controls idle speed most appropriately according to a signal from the power steering pressure sensor.

DTC No.	DTC Detecting Condition	Trouble Area
P0550	Condition (a) or (b) continues with more than 0.5 secs.:	POpen or short in power steering pressure sensor circuit
P0552	(a) PNP < 0.28 V	Power steering oil pressure sensor
P0553	(b) PNP > 4.9 V	₽ECM

WIRING DIAGRAM



DIC4N-01

INSPECTION PROCEDURE

1

Check power steering oil pressure sensor.

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Start the engine.
- (c) Push the hand-held tester or the OBD II scan tool main switch ON.
- (d) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / PS SIGNAL. CHECK:

Read signal displayed on the hand-held tester or the OBD II scan tool.

RESULT:



Replace power steering oil pressure sensor (See page SR-29).

DTC

P0560

System Voltage

MONITOR DESCRIPTION

The battery supplies electricity to the ECM even when the ignition switch is OFF. This electricity allows the ECM store data such as DTC history, freeze frame data, fuel time values, and other data.

If the battery voltage falls below a minimum level, the ECM will conclude that there is a fault in the power supply circuit. The next engine starts, the ECM will turn on the MIL and a DTC will be set.

DTC No.	DTC Detecting Condition	Trouble Area
P0560	Open in back up power source circuit	 ルBack-up power source circuit ルEFI No.1 fuse ルEngine room No. 1 R/B ルECM

HINT:

If DTC P0560 present, the ECM will not store another DTC.

MONITOR STRATEGY

Related DTCs	P0560	System voltage malfunction
Required sensors/components	ECM	
Frequency of operation	Continuous	
Duration	3 sec.	
MIL operation	Immediate (*1)	
Sequence of operation	None	

*1: The DTC is set immediate. The MIL will be illuminated after the next engine start.

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow-	See "List of disable a monitor" (on page DI-3)	
ing DTCs are not present		
Stand-by RAM	Initialized	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Battery voltage	Less than 3.5 V

DIALB-02

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.



OK



NG



DTC	P0604	Internal Control Module Random Access Memory (RAM) Error
-----	-------	---

DTC	P0606	ECM/PCM Processor

DTC	P0607	Control Module Performance

DTC	P0657	Actuator Supply Voltage Circuit / Open
-----	-------	--

MONITOR DESCRIPTION

The ECM continuously monitors it's internal memory status, internal circuits, and output signals to the throttle actuator. This self-check insures that the ECM is functioning properly. If any malfunction is detected, the ECM will set the appropriate DTC and illuminate the MIL.

The ECM memory status is diagnosed by internal "mirroring" of the main CPU and the sub CPU to detect RAM (Random Access Memory) errors. The two CPUs also perform continuous mutual monitoring.

The ECM sets a DTC if: 1) outputs from the 2 CPUs are different and deviate from the standards, 2) the signals to the throttle actuator deviate from the standards, 3) a malfunction is found in the throttle actuator supply voltage, and 4) any other ECM malfunction is found.

DTC No.	DTC Detecting Condition	Trouble Area
P0604		
P0606	COM molturation	
P0607		PECM
P0657		

MONITOR STRATEGY

Related DTCs	P0604	Random access memory (RAM) error range check
	P0606	ECM range check/description
	P0657	Actuator supply voltage circuit range check
Required sensors/components	ECM	
Frequency of operation	Continuous	
Duration	1 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
The typical enabling condition is not avail-	-	
able	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P0604:	
RAM mirror check failure	
P0606:	
Either of the following condition is met	(a) and (b)
(a) Difference between TP of main CPU and TP of sub CPU	0.3 V or more
(b) Difference between APP of main CPU and APP of sub CPU	0.3 V or more
P0657:	
ETCS power supply when electronic throttle actuator power OFF	4 V or more

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Replace ECM (See page SF-74).

DI-272

```
DTC
```

P0617

Starter Relay Circuit High

MONITOR DESCRIPTION

While the engine is being cranked, the battery positive voltage is applied to terminal STA of the ECM. If the vehicle is being driven and the ECM detects the starter control signal (STA), the ECM concludes that the starter control circuit is malfunction. The ECM will turn on the MIL and a DTC is set.

DTC No.	DTC Detection Condition	Trouble Area
P0617	 When all conditions (a), (b) and (c) are satisfied for 20 seconds with battery (+B) voltage 10.5 V or more (a) Vehicle speed ± 20 km/h (b) Engine revolution ± 1,000 rpm (c) STA signal ON 	 <i>P</i>ark/neutral position switch <i>P</i>starter relay circuit <i>P</i>tgnition switch <i>P</i>ECM

MONITOR STRATEGY

Related DTCs	P0617	Starter signal error
	Main sensors/components	Starter signal
Required sensors/components	Related sensors/components	Vehicle speed sensor, Engine speed sensor
Frequency of operation	Continuous	
Duration	20 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
Battery voltage	10.5 V	-
Vehicle speed	20 km/h (12.4 mph)	-
Engine speed	1,000 rpm	-

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Starter signal	ON (at "more than 20 km/h (12.4 mph) and more than 1,000 rpm")

464

DIC4Q-01

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Hand-held tester:

1	check STA signal	Ι.
1	CHECK STA SI	gna

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / STARTER SIG.

CHECK:

Read the STA signal on the hand-held tester while the starter is operating.

<u> 0K:</u>





OK

4 Connect hand-held tester, and check STA signal.

PREPARATION:

(a) Connect the hand-held tester to the DLC3.

(b) Turn the ignition switch ON and push the hand-held tester main switch ON.

Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DATA LIST / ALL / STARTER SIG. (c) **CHECK:**

Read the STA signal on the hand-held tester while the starter is operating.

OK:

Ignition Switch Position	ON	START
STA Signal	OFF	ON



OK

5	Check DTC	reoccur

PREPARATION:

- Connect the hand-held tester to the DLC3. (a)
- Turn the ignition switch ON and push the hand-held tester main switch ON. (b)
- Clear DTC (See page DI-3) (c) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CLEAR CODE and press YES.
- Drive the vehicle more than 40 km/h (25 mph) for 20 seconds or more. (d)

CHECK:

Check DTC reoccur.

RESULT:

Display (DTC Output)	Proceed to
P0617	A
No DTC output	В
A	Replace ECM (See page SF-74).

В

Check for intermittent problems (See page DI-3).

OBD II scan tool (excluding hand-held tester):

1 Check voltage between terminal STA of ECM connector and body ground.



PREPARATION:

- (a) Remove the ECM hood (See page SF-74).
- (b) Turn the ignition switch ON.

CHECK:

Measure the voltage between terminal STA of the ECM connector and body ground, during the engine cranking.

<u>OK:</u>

Voltage:

6 V or more (ignition switch START position)0 V (ignition switch ON position)



2 Check park/neutral position switch (See page DI-361).



Replace park/neutral position switch. And go to next step 4 after the replacement.



OK

NG



DI-278

```
DTC
```

P1126

Magnetic Clutch Circuit

CIRCUIT DESCRIPTION

Magnetic clutch is mounted between the throttle motor and the valve, and it connects the throttle motor with the throttle valve. Therefore, the throttle motor opens and closes the throttle valve through the magnetic clutch.

If the electric throttle control system has a malfunction, the magnetic clutch separates the throttle motor from the throttle valve so that the throttle valve cannot be operated by the throttle motor.

If this DTC is stored, the ECM shuts down the power for the throttle motor and the magnetic clutch, and the throttle valve is fully closed by the return spring.

However, the opening angle of the throttle valve can be controlled by the accelerator pedal through the throttle cable.

DTC No.	DTC Detecting Condition	Trouble Area
.	Condition (a) continues for 0.8 seconds: (a) Magnetic clutch current \ominus 1.4 A or \pm 0.4 A	Popen or short in magnetic clutch cirucit
P1126	Condition (a) continues for 1.5 seconds: (a) Magnetic clutch current \ominus 1.0 A or \pm 0.8 A	 Magnetic clutch ✓ECM

MONITOR DESCRIPTION

The ECM monitors both the magnetic clutch current and the throttle position sensor to confirm proper operation of the throttle motor and magnetic clutch. If the clutch current is out of range, the ECM will interpret this as malfunction of the magnetic clutch. If the throttle position sensor value does not change when the throttle motor is operated, the ECM will conclude that the magnetic clutch is "stuck".

If the ECM detects a malfunction in the magnetic clutch, it will:

- \sim Illuminate the MIL and set a DTC.
- \checkmark Disconnect the electrical supply to the throttle motor.
- Disengage the magnetic clutch (With the magnetic clutch disengaged, the throttle motor is disconnected from the throttle valve).

MONITOR STRATEGY

Related DTCs	P1126	Magnetic clutch range check
	Main sensors/components	Magnetic clutch
Required sensors/components	Related sensor/components	Accelerator pedal position sensor
Frequency of operation	Continuous	
Duration	Within 1.5 sec.	
MIL operation	1 drive cycle	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Case 3: Magnetic clutch circuit range check			
When following conditions are met for 0.5 sec., start judgment for temporary fail and start intrusive throttle operation	A, B and C		
A. Ignition switch	ON to OFF		
B. Magnetic clutch	ON to OFF		
C. Actuator power	ON		
Stop the judgment if following conditions are met:	A, B, C and D		
A. Ignition switch	ON		
B. Pedal position	20°	-	
C. Throttle control system down	Requested		
D. Engine coolant temperature	-	0°C (0°F)	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold		
Case 1: Magnetic clutch circuit range check			
	Less than 0.4 A (for 0.8 sec. or more)		
	More than 1.4 A (for 0.8 sec. or more)		
Clutch current when engagement motor clutch is ON	Less than 0.8 A (for 1.5 sec. or more)		
	More than 1.0 A (for 1.5 sec. or more)		
Case 2: Magnetic clutch fail count (Magnetic clutch circuit is open/shorted)	25 times (x 0.004 sec.) or more		
Case 3: Magnetic clutch circuit range check			
Throttle sensor valtage change	0.05 V or more		

WIRING DIAGRAM

Refer to DTC P2102 on page DI-283 .

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1

Check magnetic clutch circuit.

When using hand-held tester: <u>PREPARATION:</u>

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.

CHECK:

Read the magnetic clutch current value on the hand-held tester.

<u> 0K:</u>





ОК

2 Check magnetic clutch.



PREPARATION:

Disconnect the throttle control motor together with the magnetic clutch connector.

CHECK:

Measure the resistance between terminals 3 and 4 of the throttle control motor with the magnetic clutch.

<u>OK:</u>

Resistance: 4.2 to 5.2 Ω at 20°C (68°F)



Replace throttle control motor with magnetic clutch (See page SF-37).

ОК



Repair or replace harness or connector.

ΟΚ

4 Check operation of magnetic clutch.

CHECK:

- (a) Clear the DTC.
- (b) Perform the following steps and check the DTC.
 - (1) Turn the ignition switch ON.
 - (2) Start the engine.
 - (3) Turn the ignition switch OFF and wait 3 seconds.
 - (4) Turn the ignition switch ON.

<u>OK:</u>

DTC P1126 is not stored.

NG Replace throttle control motor with magnetic clutch (See page SF-37).

ΟΚ

Replace ECM (See page SF-74).

DTC P2102 Throttle Actuator Control Motor Circuit Lo	ol Motor Circuit Low
--	----------------------

DTC	P2103	Throttle Actuator Control Motor Circuit High
-----	-------	--

CIRCUIT DESCRIPTION

Throttle motor is operated by the ECM and it opens and closes the throttle valve.

The opening angle of the throttle valve is detected by the throttle position sensor which is mounted on the throttle body and it provides feedback to the ECM to control the throttle motor in order to the throttle valve opening angle properly in response to driving condition.

If this DTC is stored, the throttle valve is locked at a certain opening angle. Also, the whole electronically controlled throttle operation is cancelled until the system returns to normal and the ignition switch is turned OFF.

DTC No.	DTC Detection Condition	Trouble Area
P2102	Conditions (a) and (b) continue for 2 sec.:	POpen or short in throttle control motor circuit
F2102	(a) Throttle control motor output duty \pm 80 %	Ahrottle control motor
P2103 ((b) Throttle control motor current < 0.5 A	<i>⊮</i> ECM

MONITOR DESCRIPTION

The ECM monitors the current flows through the electronic throttle motor and detects malfunctions or an open circuit in the throttle motor based on the current value. When the current deviates from standard range, the ECM concludes that there is a fault in the throttle motor ECM turns on MIL and a DTC is set. Example:

The current is less than 0.5 A when the motor driving duty ratio is exceeding 80%. The ECM concludes that the current is out of range, turns on the MIL and a DTC is set.

MONITOR STRATEGY

Related DTCs	P2102	Throttle actuator control motor current (Low current)	
	P2103	Throttle actuator control motor current (High current)	
Required sensors/components	Throttle actuator motor		
Frequency of operation	Continuous		
Duration	0.5 sec.		
MIL operation	P2102: Immediate P2103: 1 driving cycle		
Sequence of operation	None		

DIALE-02

DIAGNOSTICS - ENGINE

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
P2102:		
Throttle control motor	ON	
Duty-cycle ratio to open throttle actuator	80%	-
Throttle actuator power supply	8 V	-
Current motor current - Motor current at 0.016 sec. before	-	0.2 A
Actuator power supply voltage	8 V	-
P2103:		
Throttle control motor	ON	
Either of the following conditions is met:	A or B	
A. Throttle actuator power supply	8 V	-
B. Throttle actuator power	ON	

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P2102:	
Throttle control motor current	Less than 0.5 A (when motor drive duty 80% or more)
P2103:	
Hybrid IC	Fail

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.





DTC	P2111	Throttle Actuator Control System -Stuck Open
-----	-------	---

DTC	P2112	Throttle Actuator Control System -Stuck Closed
-----	-------	---

CIRCUIT DESCRIPTION

The throttle motor is operated by the ECM and it opens and closes the throttle valve. The opening angle of the throttle valve is detected by the throttle position sensor which is mounted on the throttle body. And, it provides feedback to the ECM to control the throttle motor in order to make the throttle valve opening angle properly in response to the driving condition. If this malfunction is detected, the ECM shuts down the power for the throttle motor, and the throttle valve is fully closed by the return spring. And the throttle valve is locked at a certain opening angle. Also, the whole electronically controlled throttle operation is cancelled until the system returns to normal and the ignition switch is turned OFF.

DTC No.	DTC Detection Condition	Trouble Area
P2111	Lock throttle control motor during control of throttle control	Hrottle control motor
P2112	motor	r∕Throttle body

MONITOR DESCRIPTION

The ECM concludes that there is a malfunction of the ETCS (Electronic Throttle Control System) when the throttle valve remains at a fixed angle despite high drive current from the ECM. The ECM will turn on the MIL and a DTC is set.

MONITOR STRATEGY

Related DTCs	P2111	Throttle motor actuator lock (Open)
	P2112	Throttle motor actuator lock (Closed)
Required sensors/components	Main sensors/components	Throttle actuator motor
	Related sensors/components	Throttle position sensor
Frequency of operation	Continuous	
Duration	0.5 sec.	
MIL operation	Immediate	
Sequence of operation	None	

DIALF-02

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
P2111:		
Throttle motor current	2 A	-
Throttle motor duty to close side	80%	-
P2112:		
Throttle motor current	2 A	-
Throttle motor duty to open side	80%	-

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Current throttle position sensor voltage at this time - throttle position sensor voltage 0.016 sec. earlier	Less than 0.1 V when throttle motor open (or close) duty 80% or more

WIRING DIAGRAM

Refer to DTC P2102 DI-283 .

INSPECTION PROCEDURE

HINT:

1

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Visually check throttle valve.



PREPARATION:

Remove the intake air resonator.

CHECK:

Check whether or not a foreign body exists between the throttle valve and housing. Also, check if the valve can open and close smoothly.

NG

Remove foreign body and clean throttle body.

ОК


DTC	P2118	Throttle Actuator Control Motor Current Range/Performance
-----	-------	--

CIRCUIT DESCRIPTION

The Electronic Throttle Control System (ETCS) has a dedicated power supply circuit. The voltage (+BM) is monitored and when the voltage is low (less than 4V), the ECM concludes that the ETCS has a fault and current to the throttle control motor is cut.

When the voltage becomes unstable, the ETCS itself becomes unstable. For this reason, when the voltage is low, the current to the motor is cut. If repairs are made and the system has returned to normal, turn the ignition switch to OFF. The ECM then allows current to flow to the motor and the motor can be restarted.



DTC No.	DTC Detecting Condition	Trouble Area
P2118	Open in ETCS power source circuit	 ✓Open in ETCS power source circuit ✓ETCS fuse ✓ECM

MONITOR DESCRIPTION

The ECM monitors the battery supply voltage applied to the electronic throttle motor. When the power supply voltage drops below the threshold, the ECM concludes that the power supply has an open circuit. A DTC is set and the MIL is turned on.

DIC4O-01

MONITOR STRATEGY

Related DTCs	P2118	Throttle actuator motor power supply line range check (Low voltage)
Required sensors/components	Throttle actuator motor	
Frequency of operation	Continuous	
Duration	0.8 sec.	
MIL operation Immediate		
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
Actuator power	ON	
Battery voltage	8 V	-

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Throttle actuator motor power supply voltage	Less than 4 V

COMPONENT OPERATING RANGE

Parameter	Standard Value
Throttle actuator motor power supply voltage	9 to 14 V

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.



ок



NG



DTC	P2119	Throttle Actuator Control Throttle Body Range/Performance
-----	-------	--

CIRCUIT DESCRIPTION

The Electric Throttle Control System (ETCS) is composed of the throttle motor to operate the throttle valve, the throttle position sensor to detect the opening angle of the throttle valve, the accelerator pedal position sensor to detect the accelerator pedal position, the ECM to control the ETCS, and the one valve type throttle body.

The ECM controls the throttle motor to make the throttle valve opening angle properly in response to the driving condition.

The throttle position sensor which is mounted on the throttle body detects the opening angle of the throttle valve, and it provides feedback to the ECM to control the throttle motor.

If the ETCS has a malfunction, the throttle valve is locket at a certain opening angle. Also, the whole electronically controlled throttle operation is cancelled until the system returns to normal and the ignition switch is turned OFF.

DTC No.	DTC Detecting Condition	Trouble Area
P2119	Throttle opening angle continues to vary greatly from target throttle opening angle	ル€lectric throttle control systemル€CM

MONITOR DESCRIPTION

The ECM monitors the battery supply voltage applied to the electronic throttle motor. When the power supply voltage drops below the threshold, the ECM concludes that the power supply has an open circuit. A DTC is set and the MIL is turned on.

MONITOR STRATEGY

Related DTCs	P2118	Throttle actuator motor power supply line range check (Low voltage)
Required sensors/components	Throttle actuator motor	
Frequency of operation	Continuous	
Duration	2 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification	
Item	Minimum	Maximum
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a n	nonitor" (on page DI-3)
Actuator power supply voltage	4 V	-
Throttle motor	0	N
Electric system down operation	Not ex	ecuting

DIALH-02

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
Difference between "target throttle position" and "actual throttle position"	0.3 V or more

COMPONENT OPERATING RANGE

Parameter	Standard Value
Throttle actuator motor power supply voltage	9 to 14 V

WIRING DIAGRAM

Refer to DTC P2102 on page DI-283.

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

1	Are there any	v other codes	(besides DTC	P2119) beind	a output?
•	Ale there any				Jourpur

PREPARATION:

- (a) Connect the hand-held tester or the OBD II scan tool to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester or the OBD II scan tool main switch ON.
- (c) Enter the following menus: DIAGNOSIS / ENHANCED OBD II / DTC INFO / CURRENT CODES.

CHECK:

Read the DTC using the hand-held tester or the OBD II scan tool.

RESULT:

Display (DTC Output)	Proceed to
P2119	А
"P2119" and other DTC	В

HINT:

If any other codes besides P2119 are output, perform the troubleshooting for those DTCs first.



 \Rightarrow Go to relevant DTC chart (See page DI-35).

DI-296



DTC	P2120	Throttle/Pedal Position Sensor/Switch "D" Circuit
-----	-------	--

DTC	P2122	Throttle/Pedal Position Sensor/Switch "D"

DTC	P2123	Throttle/Pedal Position Sensor/Switch "D"
		Circuit High Input

HINT:

There are the repair procedure for the "accelerator pedal position sensor".

CIRCUIT DESCRIPTION

The accelerator pedal position sensor is mounted on the accelerator pedal bracket and it has the 2 sensors to detect the accelerator position and a malfunction of the accelerator position sensor.

In the accelerator pedal position sensor, the voltage applied to the pedal terminals VPA and VPA2 of the ECM changes between 0 V to 5 V, in proportion to the opening angle of the accelerator pedal. The VPA is a signal to indicate the actual accelerator pedal opening angle which is used for the engine control, and the VPA2 is a signal to indicate the information about the opening angle which is used for detecting a malfunciton. The ECM judges the current opening angle of the accelerator pedal from these signals input from terminals VPA and VPA2 and, the ECM controls the throttle motor based on these signals.

If this DTCs is stored, the throttle valve is locked at a certain opening angle. Also, the whole electronically controlled throttle operation is cancelled until the system returns to normal and the ignition switch is turned OFF.



DIALI-02

489

DTC No.	Detection Item	Trouble Area
P2120	Condition (a) continues for 0.5 sec. or more: (a) VPA1 \pm 0.2 V and VPA2 \ominus 0.97 deg, or VPA1 \ominus 4.7 V	
P2122	Condition (a) and (b) continues for 0.5 sec. or more: (a) VPA1 \pm 0.2 V (b) VPA2 \ominus 0.97 deg	 ✓Open or short in accelerator pedal position sensor circuit ✓Accelerator pedal position sensor ✓ECM
P2123	Condition (a) continues for 2.0 sec. or more: (a) VPA1 \ominus 4.7 V	

HINT:

After confirming DTC P2120, P2122, P2123, P2125, P2127, P2128 and P2138 use the OBD II scan tool or the hand-held tester to confirm the throttle valve opening percentage.

	Ac		Accelerator pedal position expressed as voltage		
Trouble area	Accelerator pedal released		Accelerator pedal depressed		
	ACCEL POS #1	ACCEL POS #2	ACCEL POS #1	ACCEL POS #2	
VC circuit open	0 V	0 V	0 V	0 V	
VPA circuit open or ground short	0 V	0.9 to 2.3 V	0 V	3.4 to 5.0 V	
VPA2 circuit open or ground short	0.5 to 1.1 V	0 V	3.0 to 4.6 V	0 V	
E2 circuit open	5 V	5 V	5 V	5 V	

MONITOR DESCRIPTION

When either voltage output VPA or VPA2, deviates from the standard ranges, or difference between the voltage outputs of the two sensors is less than threshold, the ECM concludes that there is a defect in the accelerator pedal position sensor. The ECM turns on the MIL and a DTC is set.

Example:

When the voltage output of the VPA below 0.2 V or exceeds 4.7 V.

MONITOR STRATEGY

Related DTCs	P2120	Accelerator position sensor 1 (VPA) range check (Fluttering)
	P2122	Accelerator position sensor 1 (VPA) range check (Low voltage)
	P2123	Accelerator position sensor 1 (VPA) range check (High voltage)
Required sensors/components	Accelerator position sensor	
Frequency of operation	Continuous	
Duration	2 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)	
Throttle control motor power	ON	

DI-299

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
P2120:	
VPA voltage	0.2 V or less or 4.7 V or more fluttering
P2122:	
VPA voltage	0.2 V or less (When VPA2 angle 1 deg or more)
P2123:	
VPA voltage	4.7 V or more

COMPONENT OPERATING RANGE

Parameter	Standard Value
VPA voltage	More than 0.2 V and less than 4.7 V
VPA2 voltage	More than 0.5 V and Less than 4.97 V
Difference between VPA and VPA2 voltages	More than 0.02 V

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

491

Hand-held tester:

1	Connect	h
	cor data	

and-held tester, and read voltage for accelerator pedal position sensor data.

PREPARATION:



	(a)	Connect the ha	and-heid tester to the	e DLC3.		
	(b)	(b) Turn the ignition switch ON and push the hand-held tes-				
		ter main switch ON.				
	CHE	CHECK:				
	Rea	Read the voltage for the accelerator pedal position sensor data.				
	<u>OK:</u>					
		Accelerator pedal	VPA	VPA2		
52		Released	0.3 to 0.9 V	1.8 to 2.7 V		
		Depressed	3.2 to 4.8 V	4.7 to 5.1 V		
	ο	K Go to ste	p 6.			



PREPARATION:

(a)

(b)

CHECK:

4

Check voltage between terminals VPA and E2, and VPA2 and E2 of ECM connector.



	Voltage	
Accelerator pedal	VPA - E2	VPA2 - E2
Released	0.3 to 0.9 V	1.8 to 2.7 V
Depressed	3.2 to 4.8 V	4.7 to 5.1 V

Measure the voltage between terminals VPA and E2, and VPA2

Remove the ECM hood (See page SF-74).

Turn the ignition switch ON.

NG

5	Check for open and short in harness and connector between accelerator pedal position sensor and ECM (See page IN-33).

NG

Repair or replace harness or connector.

ΟΚ

DI-301

6 Is the DTC P2120, P2122 or P2123 being output again?

PREPARATION:

- (a) Clear the DTC (See page DI-3).
- (b) Start the engine.
- (c) Run the engine at idle for 15 seconds or more.

CHECK:

(a) Read the DTC (See page DI-3).

Result:



A

Replace ECM (See page SF-74).

OBD II scan tool (excluding hand-held tester):

1	Check accelerator pedal position sensor (See page SF-32).



Replace accelerator pedal position sensor (See page SF-37).

ОК



3 Check voltage between terminals VPA and E2, and VPA2 and E2 of ECM connector.



PREPARATION:

- (a) Remove the ECM hood (See page SF-74).
- (b) Turn the ignition switch ON.

CHECK:

Measure the voltage between terminals VPA and E2, and VPA2 and E2 of the ECM connector.

<u>OK:</u>

	Voltage		
Accelerator pedal	VPA - E2	VPA2 - E2	
Released	0.3 to 0.9 V	1.8 to 2.7 V	
Depressed	3.2 to 4.8 V	4.7 to 5.1 V	

ок >

Replace ECM (See page SF-74).

NG

4 Check for open and short in harness and connector between accelerator pedal position sensor and ECM (See page IN-33).

NG

Repair or replace harness or connector.

ΟΚ

5 Is the DTC P2120, P2122 or P2123 being output again?

PREPARATION:

(a) Clear the DTC (See page DI-3).

- (b) Start the engine.
- (c) Run the engine at idle for 15 seconds or more.

CHECK:

(a) Read the DTC (See page DI-3).

Result:

Display (DTC Output)	Proceed to	
P2120, P2122 and/or P2123 are output again	A	
No DTC output	В	
В	vstem OK	
Α		

Replace ECM (See page SF-74).

DTC	P2121	Throttle/Pedal Position Sensor/Switch "D" Circuit Range/Performance
-----	-------	--

CIRCUIT DESCRIPTION

Refer to DTC P2120 on page DI-297.

DTC No.	DTC Detecting Condition	Trouble Area	
P2121	Condition (a) continues for 0.5 seconds: (a) Difference between VPA and VPA2 is out of threshold	PAccelerator pedal position sensor	

MONITOR DESCRIPTION

The accelerator pedal position sensor is mounted on the accelerator pedal bracket and consists of two sensors VPA and VPA2. The VPA is used to detect accelerator pedal position, and the VPA2 is used to monitor the VPA and detect faults in the sensor itself. When difference between voltage outputs, of the VPA or VPA2 deviates from the standard range, the ECM concludes that there is a defect in the accelerator pedal position sensor. The ECM turns on the MIL and a DTC is set.

MONITOR STRATEGY

Related DTCs	P2121	Accelerator position sensor (rationality)
Required sensors/components	Accelerator position sensor	
Frequency of operation	Continuous	
Duration	0.5 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present	See "List of disable a monitor" (on page DI-3)		
Ignition switch	ON		
Throttle control motor power	ON		
System is not under limp home mode due to accelerator pedal position sensor malfunction			

TYPICAL MALFUNCTION THRESHOLDS

Detection Criteria	Threshold
VPA - (VPA2 - 0.8) * *Corrected by learning value	More than 0.4 V

INSPECTION PROCEDURE

HINT:

Read freeze frame data using the hand-held tester or the OBD II scan tool. Freeze frame data records the engine conditions when a malfunction is detected. When troubleshooting, freeze frame data can help determine if the vehicle was running or stopped, if the engine was warmed up or not, if the air-fuel ratio was lean or rich, and other data from the time the malfunction occurred.

Hand-held tester:

1 Connect hand-held tester, and read voltage for accelerator pedal position sensor data.

ter main switch ON.



<u>CHECK:</u> Read the voltage for the accelerator pedal position sensor data. <u>OK:</u>				
Accelerator pedal	VPA	VPA2		
Released	0.3 to 0.9 V	1.8 to 2.7 V		
Depressed	3.2 to 4.8 V	4.7 to 5.1 V		
OK Go to step	o 5.			

Connect the hand-held tester to the DLC3.

Turn the ignition switch ON and push the hand-held tes-

NG

OK

2 Check accelerator pedal position sensor (See page SF-32).	
	NG Replace accelerator pedal position sensor.

PREPARATION:

(a)

(b)

CHECK:

3

Check voltage between terminals VPA and E2, and VPA2 and E2 of ECM connector.



OK:	connector.	
	Voltage	
Accelerator pedal	VPA - E2	VPA2 - E2
Released	0.3 to 0.9 V	1.8 to 2.7 V
Depressed	3.2 to 4.8 V	4.7 to 5.1 V
OK Go to ste	p 5.	

Measure the voltage between terminals VPA and E2, and VPA2

Remove the ECM hood (See page SF-74).

Turn the ignition switch ON.

NG		
\searrow		
4	Check for open and short in harness and connector between accelerator pedal position sensor and ECM (See page IN-33).	
	NG Repair or replace harness or connector.	
ОК		
Repla (See	ace accelerator pedal position sensor page SF-37).	

5 Is the DTC P2121 being output again?

PREPARATION:

(a) Clear the DTC (See page DI-3).

- (b) Start the engine.
- (c) Run the engine at idle for 15 seconds or more.

CHECK:

(a) Read the DTC (See page DI-3).

Result:

Α

Display (DTC Output)	Proceed to
P2121 is output again	А
No DTC output	В
В	vstem OK

Replace ECM (See page SF-74).

OBD II scan tool (excluding hand-held tester):

1 Check voltage between terminals VPA and E2, and VPA2 and E2 of ECM connector.



|--|

- (a) Remove the ECM hood (See page SF-74).
- (b) Turn the ignition switch ON.

CHECK:

Measure the voltage between terminals VPA and E2, and VPA2 and E2 of the ECM connector.

<u>OK:</u>

	Voltage	
Accelerator pedal	VPA - E2	VPA2 - E2
Released	0.3 to 0.9 V	1.8 to 2.7 V
Depressed	3.2 to 4.8 V	4.7 to 5.1 V
OK Go to ste	p 3.	



3 Is the DTC P2121 being output again?

PREPARATION:

(a) Clear the DTC (See page DI-3).

- (b) Start the engine.
- (c) Run the engine at idle for 15 seconds or more.

CHECK:

(a) Read the DTC (See page DI-3).

Result:

Α

Display (DTC Output)	Proceed to
P2121 is output again	А
No DTC output	В
В	vstem OK

Replace ECM (See page SF-74).

ECM Power Source Circuit

CIRCUIT DESCRIPTION

When the ignition switch is turned ON, battery positive voltage is applied to terminal IGSW of the ECM and the EFI main relay (Marking: EFI) control circuit in the ECM sends a signal to terminal MREL of the ECM, switching on the EFI main relay.

This signal causes current to flow to the coil, closing the contacts of the EFI main relay and supplying power to terminals +B and B2 of the ECM.

WIRING DIAGRAM



DI2EP-12

DI-312

INSPECTION PROCEDURE





PREPARATION:

- (a) Remove the ECM cover (See page SF-74).
- (b) Turn the ignition switch ON.

CHECK:

Measure the voltage between terminals +B and E1 of the ECM connectors.

<u>OK:</u>

Voltage: 9 to 14 V



Proceed to next circuit inspection shown on problem symptoms table (See page DI-47).

NG







OK

Check and repair harness and connector between battery and ignition switch, and ignition switch and ECM.





IACV Control Circuit

CIRCUIT DESCRIPTION

This circuit opens and closes the Intake Air Control Valve (IACV) in response to the engine load in order to increase the intake efficiency.

When the engine speed is 4,300 rpm or less and the throttle valve opening angle is 30° or more, the ECM turns the VSV ON and closes the IACV. At all other times, the VSV is OFF, so the IACV is open. HINT:

IACV stands for "Acoustic Control Induction System".



WIRING DIAGRAM



DI2ER-13

507

INSPECTION PROCEDURE Hand-held tester:







OK



ΟΚ



MIL Circuit Malfunction

CIRCUIT DESCRIPTION

If the ECM detects a trouble, the MIL lights up. At this time, the ECM records a DTC in the memory.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Troubleshoot in accordance with the chart below for each trouble symptom.

MIL does not light up	Start inspection from step 1 with hand-held tester and start from step 2 without hand-held tester
MIL remains on	After inspection of step 3, start inspection from step 4 with hand- held tester and start from step 5 without hand-held tester

DI6MN-25

1 Inspect diagnosis (normal mode, check mode) (See page DI-3). ΟΚ Check and replace ECM (See page SF-74). NG 2 **Check MIL.** See the combination meter troubleshooting on page BE-2. NG Repair or replace bulb or combination meter assembly. OK 3 Check that ECM connectors are securely connected to ECM. NO Connect connector to ECM. YES Check for open circuit in harness and connector between combination meter and ECM (See

4	Check operation of MIL (See step 1).

ок

Check and replace ECM (See page SF-74).

NG

page IN-33).



DI7DL-18

TC Terminal Circuit

CIRCUIT DESCRIPTION

Terminal TC and CG are located in the DLC3. When connecting these terminals, DTCs in the normal mode or the test mode can be read through the MIL flashing in the combination meter.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

- ✓ Even though terminal TC is not connected with terminal CG, the MIL blinks.
- For the above phenomenon, an open or short in the wire harness, or a malfunction inside the ECM is a likely cause.

DI-324



AUTOMATIC TRANSMISSION HOW TO PROCEED WITH TROUBLESHOOTING Items inside are titles of pages in this manual, with the Vehicle Brought to Workshop page number indicated in the bottom portion. See the indicated pages for detailed explanations. Ţ 1 Customer Problem Analysis P. DI-327 2 Connect an OBD II scan tool or hand-held tester to DLC3. If the display shows "UNABLE TO CONNECT TO VEHICLE" when you have connected the scan tool / hand-held tester, inspect DLC3 P. DI-328 ΙL 3 Check DTC and Freeze Frame Data (Precheck) Record or Print DTC and Freeze Frame Data P. DI-328 Clear DTC and Freeze Frame Data P. DI-328 5 Visual Inspection 6 / Setting the Check Mode Diagnosis P. DI-328 Symptom does not occur <u>8</u>7 Symptom Simulation 7// Problem Symptom Confirmation // P. IN-22 Symptom occurs DTC Check OK Code 11 Preliminary Check NG P. DI-328 P. DI-328 Л ΓΓΟΚ 10 NG DTC Chart 12 Mechanical System Test P. DI-328 P. DI-351 OK Д NG 13 NG Manual Shifting Test P. DI-328 14 Problem Symptoms table - P. DI-356 E Chapter 1 Chapter 3 Chapter 2 OK OK (Electronic) (On-V ehicle) (Off-V ehicle) P. DI-356 P. DI-356 P. DI-356 NG NG NG 16 Parts Inspection 15// Pattern Select Switch Circuit Check Circuit ransmission Shift Switch Check Inspection

18

] 5

Identification of Problem

2004 LEXUS IS300 (RM1054U)

P. DI-419 to DI-421

17

Repair

Confirmation Test

End

DI-325
PRECAUTION

NOTICE:

Perform the RESET MEMORY (AT initialization) when replacing the automatic transmission assy, engine assy or the ECM (See page DI-328).

HINT:

Initialization can not be completed by only disconnecting the battery terminal.

:

CUSTOMER PROBLEM ANALYSIS CHECK

Automatic Transmission	
System Check Sheet	

Inspector's Name

			VIN		
Customer's Name			Production Date	/	/
			Licence Plate No.		
Date Vehicle Brought In	/	/	Odometer Reading		km mile
Date Problem Occurred			/ /		
How Often Does Problem Occur?	Cont	tinuous	Intermittent (times a day)	
				lar position)	
		$(\ 1 \text{ st} \rightarrow 2)$	$\begin{array}{c c} na & \square & 2na \rightarrow 3ra & \square \\ \hline & & & & & \\ \hline & & & & & & \\ \hline & & & &$	$3rd \rightarrow 4th \square 4th$	\rightarrow 5th)
	📋 No down-shi	ft (🗌 5th –	\rightarrow 4th \square 4th \rightarrow 3rd \square	$]$ 3rd \rightarrow 2nd $[]$ 2i	$nd \rightarrow 1st)$
	🗌 Lock-up ma	lfunction			
O	Shift point to	o high or too lo	W		
Symptoms	Harsh engage	gement (🗌 N	\rightarrow D \square Lock-up \square A	ny drive position)	
	Slip or shud	der			
	No kick-dow	vn			
	☐ Others				
Check Item	Check Engine Warning Light	Normal	Remains ON		
	1st Time	Normal co	ode	code (DTC)
DTC Check					,
	2nd Time	□ Normal co	ode 📋 Malfunction of	code (DTC)

DI25H-04

PRE-CHECK

1. DIAGNOSIS SYSTEM

- (a) Description
 - When troubleshooting vehicles with OBD II, the only difference from the usual troubleshooting procedure is that you connect an OBD II scan tool complying with SAE J1987 or hand-held tester to the vehicle, and read off various data output from the vehicle's ECM.

DIC66-01

OBD II regulations require that the vehicle's onboard computer lights up the Malfunction Indicator Lamp (MIL) on the instrument panel when the computer detects a malfunction in the computer itself or in drive system components which affect vehicle emissions. In addition to the MIL lighting up when a malfunction is detected, the applicable DTCs prescribed by SAE J2012 are recorded in the ECM memory (See page DI-47).

If the malfunction does not occur in 3 consecutive trips, the MIL goes off but the DTCs remain recorded in the ECM memory.



To check the DTCs, connect an OBD II scan tool or hand-held tester to DLC3 on the vehicle. The OBD II scan tool or hand-held tester also enables you to erase the DTCs and check freeze frame data and various forms of engine data (For operating instructions, see the instruction book).

DTCs include SAE controlled codes and Manufacturer controlled codes.

SAE controlled codes must be set as the codes prescribed by the SAE, while Manufacturer controlled codes can be set freely by the manufacturer within the prescribed limits (See DTC chart on page DI-351).

К СНЕСК

FI0534

2004 LEXUS IS300 (RM1054U)

The diagnosis system operates in normal mode during normal vehicle use, and also has a check mode for technicians to simulate malfunction symptoms and perform troubleshooting. Most DTCs use 2- trip detection logic (*) to prevent erroneous detection. By switching the ECM to check mode when troubleshooting, the technician can cause the MIL to light up for a malfunction that is only detected once or momentarily.

(Hand-held tester) (See page DI-328)

✓ *2-trip detection logic:

When a logic malfunction is first detected, the malfunction is temporarily stored in the ECM memory. If the same malfunction is detected again during the 2nd test drive, this 2nd detection causes the MIL to light up. The 2-trip repeats the same mode 2nd time (However, the IG switch must be turned OFF between the 1st trip and 2nd trip.).

(b) Inspect the DLC3.

The vehicle's ECM uses the ISO 9141-2 communication protocol. The terminal arrangement of DLC3 complies with SAE J1962 and matches the ISO 9141-2 format.



Terminal No.Connection / Voltage or ResistanceCondition7Bus \pm Line / Pulse generationDuring communication4Chassis Ground \leftrightarrow Body / 1 Ω or lessAlways5Signal Ground \leftrightarrow Body / 1 Ω or lessAlways16Battery Positive \leftrightarrow Body / 9 to 14 VAlways

HINT:

If your display shows "UNABLE TO CONNECT TO VEHICLE" when you have connected the cable of OBD II scan tool or hand-held tester to DLC3, turned the ignition switch ON and operated the scan tool, there is a problem on the vehicle side or tool side.

- If communication is normal when the tool is connected to another vehicle, inspect DLC3 on the original vehicle.
- If communication is still not possible when the tool is connected to another vehicle, the problem is probably in the tool itself, so consult the Service Department listed in the tool's instruction manual.



2. INSPECT DIAGNOSIS (NORMAL MODE)

- (a) Check the MIL.
 - (1) The MIL comes on when the ignition switch is turned ON and the engine is not running.

HINT:

FI0534

If the MIL does not light up, troubleshoot the combination meter (See page BE-2).

- (2) When the engine is started, the MIL should go off. If the lamp remains on, the diagnosis system has detected a malfunction or abnormality in the system.
- (b) Check the DTC.

NOTICE:

Hand-held tester only: When the diagnostic system is switched from normal mode to check mode, it erases all DTCs and freeze frame data recorded in normal mode. So before switching modes, always check the DTCs and freeze frame data, and note them down.

- (1) Prepare an OBD II scan tool (complying with SAE J1978) or hand-held tester.
- (2) Connect the OBD II scan tool or hand-held tester to DLC3 at the lower of the instrument panel.
- (3) Turn the ignition switch ON and turn the OBD II scan tool or hand-held tester switch ON.
- (4) Use the OBD II scan tool or hand-held tester to check the DTCs and freeze frame data and note them down (For operating instructions, see the OBD II scan tool's instruction book).
- (5) See page DI-351 to confirm the details of the DTCs.

NOTICE:

When simulating symptoms with an OBD II scan tool (excluding hand-held tester) to check the DTCs, use normal mode. For codes on the DTCs chart subject to "2-trip detection logic", turn the ignition switch off after the symptoms have been simulated the 1st time. Then repeat the simulation process again. When the problem has been simulated twice, the MIL comes on on the instrument panel and the DTCs are recorded in the ECM.



- (c) When using the OBD II scan tool or hand-held tester: Clearing the DTCs.
 - (1) Connect the OBD II scan tool or hand-held tester to the DLC3.
 - (2) Turn the ignition switch to the ON position and push the OBD II scan tool or the hand-held tester main switch on.
 - (3) When you use hand-held tester: Select the item "DIAGNOSIS/ENHANCED OBD II/ DTC INFO/CLEAR CODES [YES] button".

HINT:

When operating the OBD II scan tool (complying with SAE J1978) or hand-held tester to erase the codes, the DTCs and freeze frame data will be erased. (See the OBD II scan tool's instruction book for operating instructions.)

(d) When not using the OBD II scan tool or hand-held tester: Clearing the DTCs.

Disconnect the battery terminal or remove the EFI and ETCS fuses from the engine room J/B for 60 seconds or more. But if you disconnect the battery terminal, you should do the "INITIALIZE" procedure.

3. INSPECT DIAGNOSIS (CHECK MODE) HINT:

Hand-held tester only: Compared to the normal mode, the check mode has high sensing ability to detect malfunctions. Furthermore, the same diagnostic items which are detected in Normal mode can also be detected in Check mode.

- (a) Check the DTC.
 - (1) Check the initial conditions.
 - Battery voltage 11 V or more
 - Throttle valve fully closed
 - Transmission in P position
 - Air conditioning switched off
 - (2) Turn the ignition switch off.
 - (3) Prepare a hand-held tester.





- (4) Connect the hand-held tester to DLC3 at the lower side of the instrument panel.
- (5) Turn the ignition switch ON and switch the handheld tester ON.

- (6) Switch the hand-held tester from Normal mode to Check mode (Check that the MIL flashes).
- (7) Start the engine (MIL goes out after the engine starts).
- (8) Simulate the conditions of the malfunction described by the customer.

NOTICE:

Leave the ignition switch ON until you have checked the DTCs, etc.

(9) After simulating the malfunction conditions, use the hand-held tester diagnosis selector to check the DTCs and freeze frame data, etc.

HINT:

Be sure not to turn the ignition switch off as turning it off switches the diagnosis system from Check mode to Normal mode, which erases all DTCs, etc.

(10) After checking the DTC, inspect the applicable circuit.

- (b) When using the OBD II scan tool or hand-held tester: Clearing the DTCs.
 - (1) Connect the OBD II scan tool or hand-held tester to the DLC3.
 - (2) Turn the ignition switch to the ON position and push the OBD II scan tool or the hand-held tester main switch on.
 - (3) When you use hand-held tester: Select the item "DIAGNOSIS/ENHANCED OBD II/ DTC INFO/CLEAR CODES [YES] button".

HINT:

When operating the OBD II scan tool (complying with SAE J1978) or hand-held tester to erase the codes, the DTCs and freeze frame data will be erased. (See the OBD II scan tool's instruction book for operating instructions.)

(c) When not using the OBD II scan tool or hand-held tester: Clearing the DTCs.

Disconnect the battery terminal or remove the EFI and ETCS fuses from the engine room J/B for 60 seconds or more. But if you disconnect the battery terminal, you should do the "INITIALIZE" procedure.

4. DATA LIST

HINT:

According to the DATA LIST displayed by the OBD II scan tool or hand-held tester, you can read the value of the switch, sensor, actuator and so on without parts removal. Reading the DATA LIST as the first step of troubleshooting is one of the methods to shorten the labor time.

- (a) Warm up the engine.
- (b) Turn the ignition switch off.
- (c) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (d) Turn the ignition switch to the ON position.
- (e) Push the "ON" button of the OBD II scan tool or the hand-held tester.
- (f) Select the item "DIAGNOSIS/ENHANCED OBD II/DATA LIST".
- (g) According to the display on tester, read the "DATA LIST".

ltem	Measurement Item/ Range (display)	Normal Condition	Diagnostic Note
STOP LIGHT SW	Stop light SW Status/ ON or OFF	 	-
SHIFT	Actual Gear Position/ 1st, 2nd, 3rd, 4th, 5th	Shift Lever Position is;	-
LOCK UP SOL	Lock Up Solenoid Status/ ON or OFF		-
PATTERN SW (M)	Pattern Switch Status/ ON or OFF	Pattern Select Switch is; POWER: ON Except POWER: OFF	-
SNOW SW	Snow Switch Status/ ON or OFF	Pattern Select Switch is; SNOW: ON Except SNOW: OFF	-

PNP SW INSWI	PNP SW Status/	Shift lever position is; P or N: ON	
	ON or OFF	Except P or N: OFF	
	DND SW/ Status/	Shift lever position is;	
REVERSE	ON or OFF	R: ON	
		Except R: OFF	When the shift lever position dis-
	DND SM/ Status/	Shift lever position is;	played on the hand-held tester dif-
DRIVE	ON or OFF	D: ON	instruction and a fith a DND switch and ha
		Except D: OFF	shift cable may be incorrect
	DND SW/ Status/	Shift lever position is;	HINT:
3RD	ON or OEE	2: ON	When the failure still occurs even
		Except 2: OFF	after adjusting these parts,
		Shift lever position is;	see page DI-361
2ND	ON or OEE	2: ON	
		Except 2: OFF	
		Shift lever position is;	
LOW	ON or OFF	L: ON	
		Except L: OFF	
		Accelerator pedal is depressed:	
	Shift Solenoid SLT Status/	OFF	_
OCENOID (CEI)	ON or OFF	Accelerator pedal is released:	
		ON	
SOLENOID (SLU)	Shift Solenoid SLU Status/	r∕Łock Up: ON	_
	ON or OFF	∠Except Lock Up: OFF	
SOLENOID (SLN)	Shift Solenoid SLN Status/	Gear is changed:	_
	ON or OFF	$OFF \rightarrow ON \rightarrow OFF$	
	ATF Temp. Sensor Value/	Approx 80 °C (176 °E)	If the value is "-40 [™] C (-40 [™] F)" or
AT FLUID TEMP	min.: -40 ™C (-40 ™F)	(After Stall Test)	"225 ™C (437 ™F)", ATF temp. sen-
	max.: 225 ™C (437 ™F)		sor circuit is opened or shorted.

ACTIVE TEST 5.

HINT:

Performing the ACTIVE TEST using the hand-held tester allows the relay, VSV, actuator and so on to operate without parts removal. Performing the ACTIVE TEST as the first step of troubleshooting is one of the methods to shorten the labor time.

It is possible to display the DATA LIST during the ACTIVE TEST.

- Warm up the engine. (a)
- Turn the ignition switch off. (b)
- (c) Connect the hand-held tester to the DLC3.
- Turn the ignition switch to the ON position. (d)
- Push the "ON" button of the the hand-held tester. (e)
- Select the item "DIAGNOSIS/ENHANCED OBD II/ACTIVE TEST". (f)
- According to the display on tester, perform the "ACTIVE TEST". (g)

Item	Test Details	Diagnostic Note
SHIFT	[Test Details] Operate the shift solenoid valve and set the each shift position by your- self. [Vehicle Condition] Less than 50 km/h (31 mph) [Others]	Possible to check the operation of the shift solenoid valves.

LOCK UP	[Test Details] Control the shift solenoid DSL to set the ATM to the lock-up condition. [Vehicle Condition] Vehicle Speed: 58 km/h (36 mph) or more	Possible to check the DSL opera- tion.
LINE PRESS UP	 [Test Details] Operate the shift solenoid SLT and raise the line pressure. [Vehicle Condition] 	-

6. DEFINITION OF TERMS

Term	Definition
Monitor description	Description of what the ECM monitors and how it detects malfunctions (monitoring purpose and its details).
Related DTCs	Diagnostic code
Typical enabling condition	Preconditions that allow the ECM to detect malfunctions. With all preconditions satisfied, the ECM sets the DTC when the monitored value(s) exceeds the malfunction threshold(s).
Sequence of operation	The priority order that is applied to monitoring, if multiple sensors and components are used to detect the malfunc- tion. When a sensor is being monitored, the next sensor or component will not be monitored until the sensor monitoring is finished.
Required sensor/compo- nents	The sensors and components that are used by the ECM to detect malfunctions.
Frequency of operation	The number of times that the ECM checks for malfunctions per driving cycle. "Once per driving cycle" means that the ECM detects the malfunction only one time during a single driving cycle. "Continuous" means that the ECM detects malfunction every time an enabling condition is met.
Duration	The minimum time that the ECM must sense a continuous deviation in the monitored value(s) before setting a DTC. This timing begins after the "typical enabling conditions" are met.
Malfunction thresholds	Beyond this value, the ECM will conclude that there is a malfunction and set a DTC.
MIL operation	MIL illumination timing after a defect is detected. "Immediately" means that the ECM illuminates MIL the instant the ECM determines that there is a malfunction. "2 driving cycle" means that the ECM illuminates MIL if the same malfunction is detected again in the 2nd driving cycle.

7. TOYOTA/LEXUS PART AND SYSTEM NAME LIST

This reference list indicates the part names used in this manual along with their definitions.

TOYOTA/LEXUS name	Definition
Toyota HCAC system, Hydro-carbon Adsorptive Catalyst (HCAC) system, HC adsorptive three-way catalyst	HC adsorptive three-way catalytic converter
Variable Valve Timing sensor, VVT sensor	Camshaft position sensor
Variable valve timing system, VVT system	Camshaft timing control system
Camshaft timing oil control valve, Oil control valve, OCV, VVT, VSV	Camshaft timing oil control valve
Variable timing and lift, VVTL	Camshaft timing and lift control
Crankshaft position sensor "A"	Crankshaft position sensor
Engine speed sensor	Crankshaft position sensor
ТНА	Intake air temperature
Knock control module	Engine knock control module
Knock sensor	Engine knock sensor
Mass or volume air flow circuit	Mass air flow sensor circuit

DI-335

Vacuum sensor	Manifold air pressure sensor
Internal control module, Control module, Engine control ECU, PCM	Power train control module
FC idle	Deceleration fuel cut
Idle air control valve	Idle speed control
VSV for CCV, Canister close valve VSV for canister control	Evaporative emissions canister vent valve
VSV for EVAP, Vacuum switching valve assembly No. 1, EVAP VSV, Purge VSV	Evaporative emissions canister purge valve
VSV for pressure switching valve, Bypass VSV	Evaporative emission pressure switching valve
Vapor pressure sensor, EVAP pressure sensor, Evaporative emission control system pressure sensor	Fuel tank pressure sensor
Charcoal canister	Evaporative emissions canister
ORVR system	On-board refueling vapor recovery system
Intake manifold runner control	Intake manifold tuning system
Intake manifold runner valve, IMRV, IACV (runner valve)	Intake manifold tuning valve
Intake control VSV	Intake manifold tuning solenoid valve
AFS	Air fuel ratio sensor
O2 sensor	Heater oxygen sensor
Oxygen sensor pumping current circuit	Oxygen sensor output signal
Oxygen sensor reference ground circuit	Oxygen sensor signal ground
Accel position sensor	Accelerator pedal position sensor
Throttle actuator control motor, Actuator control motor, Elec- tronic throttle motor, Throttle control motor	Electronic throttle actuator
Electronic throttle control system, Throttle actuator control system	Electronic throttle control system
Throttle/pedal position sensor, Throttle/pedal position switch, Throttle position sensor/switch	Throttle position sensor
Turbo press sensor	Turbocharger pressure sensor
Turbo VSV	Turbocharger pressure control solenoid valve
P/S pressure switch	Power-steering pressure switch
VSV for ACM	Active control engine mount
Speed sensor, Vehicle speed sensor "A", Speed sensor for skid control ECU	Vehicle speed sensor
ATF temperature sensor, Trans. fluid temp. sensor, ATF temperature sensor "A"	Transmission fluid temperature sensor
Electronic controlled automatic transmission, ECT	Electronically controlled automatic
Intermediate shaft speed sensor "A"	Counter gear speed sensor
Output speed sensor	Output shaft speed sensor
Input speed sensor, Input turbine speed sensor "A", Speed sensor (NT), Turbine speed sensor	Input turbine speed sensor
PNP switch, NSW	Park/neutral position switch
Pressure control solenoid	Transmission pressure control solenoid
Shift solenoid	Transmission shift solenoid valve
Transmission control switch, Shift lock control unit	Shift lock control module
Engine immobiliser system, Immobiliser system	Vehicle anti-theft system

8. The monitor will run whenever the following DTCs are not present (Monitor disablement List) HINT:

This table indicates ECM monitoring status for the items in the upper columns if the DTCs in each line on the left are being set.

As for the "X" mark, when the DTC on the left is stored, detection of the DTC in the upper column is not performed.

٢											T	Τ.	T						T	T		Т	Т	Т	T	Т	Т
	Fault code			P0010,P0020	P0011	P0012	P0016,P0018	P0021	P0022	P0030,50	P0135,P0155	P0043 44 63 64	P0100	P0101	P0105	P0106	P0110	P0115	P0116	P0125	P0128	P0130-P0153	P0134, P0154	P0136,P0156	P0142,P0162	P0171,P0172	
		Fault code		P0010,P0020	P0011	P0012	P0016,P0018	P0021	P0022	P0031,32,51,52	P0031,32,51,52	P0043 44 63 64	P0100-P0103	P0101	P0105-P0108	P0106	P0110-P0113	P0115-P0118	P0116	P0120-P0223,P2133	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	
			Component/ system	VVT VSV1,2	VVT System1 -Advance	VVT System1 - Retard	VVT System - Misalignment	VVT System2 - Advance	VVT System2 - Retard	O2 Sensor Heater - Sensor1	A/F Sensor Heater - Sensor1	Oz sensor Heater - Sensorz O2 Sensor Heater - Sensor3	MAF sensor	MAF sensor	MAP sensor	MAP sensor	IAT sensor	ECT sensor	ECI sensor	Ir sensor Insufficient FCT for Closed I con		02 Sensor - Sensor1	O2 Sensor, A/F Sensor(No Activity) - Sensor1	O2 Sensor - Sensor2	O2 Sensor - Sensor3	Fuel system	Alafira
ľ	P0010,P0020	P0010,P0020	VVT VSV1,2																		×	(+			×	:†
	P0011	P0011	VVT System1 - Advance				×		×												×	:				×	:
	P0012	P0012	VVT System1 - Retard				×		×												×	:				×	:
	P0016,P0018	P0016,P0018	VVT System - Misalignment																								
	P0021	P0021	VVT System2 - Advance			×	×														×	:				×	:
	P0022	P0022	VVT System2 - Retard			×															×	:				×	:
	P0030,50	P0031,32,51,52	O2 Sensor Heater - Sensor1																		×	: ×	: ×	×	: ×	×	:
	P0135,P0155	P0031,32,51,52	A/F Sensor Heater - Sensor1																		×	:		×	: ×	×	:
	P0036,56	P0037,38,57,58	O2 Sensor Heater - Sensor2								Ö	×.	_			_				_		⊥		×	×	<u> </u>	\perp
	P0043,44,63,64	P0043,44,63,64	O2 Sensor Heater - Sensor3									_	ä				_		_		_				×	\bot	
	P0100,P0101	P0100-P0103	MAF sensor	ļ	×	×		×	×								_	_	×	>	(X	₽	⊥×	×	×	×	1
ļ	P0105,P0106	P0105-P0108	MAP sensor		×	×		×	×		_					w.			×	2	(×	₽	:⊥×	×	×	×	1
	P0110	P0110-P0113	IAT sensor	ļ										ļ		_	Щ,			_ / >	(×	(×	₽×	×	×	+	1,
	P0115,P0116	P0115-P0118	ECT sensor		×	×	×	×	×			_	_	×		×	l	4	Щ.	>	() ×	(×	:⊥×		×	×	: >
+	P0120,P0121	P0120-P0223,P2135	TP sensor											×		×		_		×.	+	×	:⊥×	×	×	×	1
	P0125	P0125	Insufficient ECT for Closed Loop		×	×		×	×					×		×		_				<u>ا</u>	<u>: ×</u>		. ×	×	: >
-	P0128	P0128	Thermostat											ļ		_		_	_	_		4	+	-	<u> </u>	-	+
╞	P0130-P0153	P0130-P0153	O2 Sensor - Sensor1								_		-			_		\downarrow	_	_	×		×		×	-	_
╞	P0134,P0154	P0134,P0154	O2 Sensor, A/F Sensor(No Activity) - Sensor1	ļ							×		_	ļ		_	_		_		×	(×	: 🎯	×	×	×	-
┝	P0136,P0156	P0136,P0156	O2 Sensor - Sensor2										-				_	_			+-	+	+		4	┢	+
╞	P0142,P0162	P0142,P0162	O2 Sensor - Sensor3								_	_	-	-		_		-	+	_	+	+	+	+	<u> </u>		+
+	P0171,P0172	P01/1,P01/2	Fuel system									_		-				_		+	×	÷	+				4
┝	P0300-P0308	P0300-P0308	Mistire	-						×	_	_	-	-		+	+	_	_	+	_	+	+		+ ×	+	ļ,
┝	P0325,P0330	P0325-P0333	Knock sensor		-	-			-					-		-					+	+	+		+-	-	+
┝	P0335	P0335	CKP sensor		×	×		×	X		_		-	×		×	-		_	_	+.	+					+
+	P0340, P0341	P0340, P0341			^	^		^	^					I^		^					ť	÷	` ^	· ^	+^	Ļ^	+
+	P0340-P0346	P0340-P0346	VVI sensori,2		~	~		~	~							-+		-	-		÷	+	+	+	+	┢	+
┝	P0351-P0356	P0351-P0356	Ignitor		Â	^		^	^		+	+	-	v		~	+	-	-	+	÷	十	ナ		╞		+,
$\left \right $	P0401	P0401	FGR system (closed)										+	Ê		-		+		+	ť	÷	÷	÷	f	ţ	ť
┢	P0402	P0402	EGR system (open)	-	\vdash				-		+	+	+	-		+	+	-	+	+	॑	τ,	t		t	Ê	+
$\left \right $	P0405 P0409	P0405-P0409	Lift sensor									+	+				+	+	+	+	f	+	+	+	+^	1×	+
┢	P0420.P0430	P0420,P0430	Catalyst	-									+	+		+	+	+	+	+	+	+	+-	+	+	f	+
$\left \right $	P0442-P0456	P0442-P0456	EVAP system	-								+	+	-	$\left - \right $	+	+	+	+	+-	+	+	tx		×	+-	+
L						-			-							-+	+					+r	47	1	+~	+	+

Monitor disablement (X - disabled) Fault code Monitor disablement (X - disabled) Fault code Open colspan="2">Open colspan="2" Open colspan="2"																											
	Fault code	F		P0010,P0020	P0011	P0012	P0016.P0018	P0021	P0022	P0030,50	P0135,P0155 P0036.56	P0043,44,63,64	P0100	P0101	P0105	P0106	P0110	P0116	P0120,P0121	P0125	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	P0300-P0308
		Fault code		P0010,P0020	P0011	P0012	P0016.P0018	P0021	P0022	P0031,32,51,52	P0031,32,51,52 P0037.38.57.58	P0043,44,63,64	P0100-P0103	P0101	P0105-P0108	P0106	P0115-P0113	P0116	P0120-P0223,P2135	P0125	P0128	P0130-P0153	P0134,P0154	P0136,P0156	P0142,P0162	P0171,P0172	P0300-P0308
			Component/ system	VVT VSV1,2	VVT System1 -Advance	WT System1 - Retard	WT Svstem - Misalianment	VVT System2 - Advance	VVT System2 - Retard	02 Sensor Heater - Sensor1	A/F Sensor Heater - Sensor1 02 Sensor Heater - Sensor2	02 Sensor Heater - Sensor3	MAF sensor	MAF sensor	MAP sensor	MAP sensor	IAI sensor ECT sensor	ECT sensor	TP sensor	Insufficient ECT for Closed Loop	Thermostat	02 Sensor -Sensor1	O2 Sensor, A/F Sensor(No Activity) - Sensor1	O2 Sensor - Sensor2	O2 Sensor - Sensor3	Fuel system	Misfire
	P0500	P0500	VSS																		×	×	×	×	×	×	×
	P0511	P0511	IAC valve					1														×			T		
	P0510	P0510	Idle switch											×		×					×	×	\square	×	×	×	×
5	P0560	P0560	System Voltage																			Π					
5	P0617	P0617	Starter signal																			\square					
	P0705	P0705	Shift lever position switch			Γ	Τ										T										
	P0710	P0710-P0713	Trans fluid temp sensor		1		T												1	Γ							-
มู	P0720-P0793	P0720-P0793	Output speed sensor			Γ	Τ															Π					
ក្ត	P0715-P0717	P0715-P0717	Input speed sensor		1	T	T		1											1							
5	P0724	P0724	Stop lamp switch			Τ																\square			\neg		
	P0741-P0796	P0741-P0796	Trans solenoid (function)		1	T	1												1	1							
	P0748-P0798	P0748-P0799	Trans solenoid (range)		1	T	\top											1	1	t							
	P0850	P0850	PNP switch			T	T												1		\square	Π			\neg		×
	P1010,P1020	P1010,P1020	VVTL	+		\uparrow	1									-	+	1	1	1	×				+	×	Γ
	P1011,12(,21,22)	P1011,12(,21,22)	VVTL system1(,2)			T	T				\top						╈		\top		×	\square			+	×	
	P1126	P1126	Electronic magnet clutch		1	\top	╈	1				1						1	1	1					1		
	P1129	P1129	Electronic throttle system			Τ																Π			1		
	P1430	P1430	HC adsorber ACT press sensor		1	\top	1	1										1	1	-					-		-
	P2004,6	P2004,6	Intake Manifold Runner Control			T	T															Π			1		-
	P2009,10	P2009,10	Intake Manifold Runner Control Circuit			1	Τ															П					
	P2014,16,17	P2014,16,17	Intake Manifold Runner Position Sensor					1														Π	\square		T		
	P2102,P2103	P2102,P2103	Throttle motor			Т	Τ															\square					
	P2120-P2138	P2120-P2138	Accel position sensor			Τ	T																\square				
	P2196,P2198	P2196,P2198	A/F sensor (rationality)			Γ	Τ														×	Π		×	×		
	P2226	P2226	BARO sensor			T	Τ											1				×		×	×		
	P2237,P2240	P2237,P2240	A/F sensor (open)																		×	\square		×	×		
	P2423,24	P2423,24	HC Adsorption Catalyst					T																			
	P2430,2,3	P2430,2,3	AIR Pressure Sensor(Low/High)																			Π	\square				
	P2431	P2431	AIR Pressure Sensor(Rationality)																						T		Ē
	P2440	P2440	AIR control valve stuck open			Ι	Τ	Ι									T					×	×	×	×	×	Ĺ
	P2441	P2441	AIR control valve stuck close				Τ	Τ									T					×	×	×	×	×	
	P2444	P2444	AIP stuck On		Τ	Τ	Τ	1											Γ			×	×	×	×	×	
	P2445	P2445	AIP stuck Off																			×	×	×	×	×	
	P2714-P2759	P2714-P2759	Trans solenoid(SLU-SLD)																								
		D2400 D2402			1	1	1	1	1			1				-	-	1	1	1		\neg		~	~		-

٢						T													T		т Т	Т	Т	Т		Т	Т
	Fault code	[P0325,P0330	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0402	P0409	P0420,P0430	P0440-P0446	P0450,P0451	P0500	P0500	P0500	LIGD4	P0510	PU560	P0617	P0705	P0/10	P0720-P0793	PU/ 13-PU/ 1/	17101
		Fault code		P0325-P0333	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0402	P0409,P0406	P0420,P0430	P0440-P0446	P0450-P0453	P0500	P0500	P0500	11.00-	P0510	-0560	P0617	P0705	P0/10-P0/13	P0720-P0793	PU/ 13-PU/ 1/	FU1 44
			Component/ system	Knock sensor	CKP sensor	CMP sensor	WT sensor1,2	Ignitor	CKP sensor 2	EGR system (closed)	EGR system (open)	EGR Lift sensor EGR Lift sensor	Catalyst	EVAP system	EVAP press sensor	VSS(ECT2sensor)	VSS(ECT1sensor, non-ECT)	VSS(M/T)		Idle switch	System Voltage	Starter signal	Shift lever position switch	I rans fluid temp sensor	Output speed sensor	Iriput speed serisor Ston form outlab	
	P0010,P0020	P0010,P0020	VVT VSV1,2																								
	P0011	P0011	VVT System1 - Advance							×	×		×	×				:	×								
	P0012	P0012	VVT System1 - Retard							×	×		×	×				:	×								
	P0016,P0018	P0016,P0018	VVT System - Misalignment										_							_		$ \rightarrow $				_	_
	P0021	P0021	VVT System2 - Advance							×	×		×	×				:	×			\downarrow	\perp				
	P0022	P0022	VVT System2 - Retard							×	×		×	×				:	×		_	\square			\perp	_	
	P0030,50	P0031,32,51,52	O2 Sensor Heater - Sensor1							×	×		×					-	×			\square	\perp				_
	P0135,P0155	P0031,32,51,52	A/F Sensor Heater - Sensor1							×	×		×						×	_		_					
	P0036,56	P0037,38,57,58	O2 Sensor Heater - Sensor2							_			×			_			\downarrow			\downarrow	\perp	_	_	_	
	P0043,44,63,64	P0043,44,63,64	O2 Sensor Heater - Sensor3																_	_	_	_					
	P0100,P0101	P0100-P0103	MAF sensor							×	×		×	×			_	×	×	_		_	_	_	_	_	
	P0105,P0106	P0105-P0108	MAP sensor				_	_	_	×	×	_	×	×		_		×	×		_	\downarrow	+			_	_
+	P0110	P0110-P0113	IAT sensor					_		×	×	-		×			_		+	\downarrow	_	\rightarrow	_	_	_	_	_
	P0115,P0116	P0115-P0118	ECT sensor				_	_		×	×	×	×	×				×	×			\downarrow	\downarrow		\perp		_
	P0120,P0121	P0120-P0223,P2135	TP sensor	ļ			_			×	×		×	×			×	:	×	_		_					
	P0125	P0125	Insufficient ECT for Closed Loop				_	_		×	×	×	×	×				×	×			\dashv	+	_	\perp		
	P0128	P0128	Thermostat																_	_		_		_			_
╞	P0130-P0153	P0130-P0153	O2 Sensor - Sensor1				_	-		×	×		×	×			4		×	_	_	\downarrow	+			_	_
╞	P0134,P0154	P0134,P0154	O2 Sensor, A/F Sensor(No Activity) - Sensor1					_		×	×		×			_	_		×	_	_	+	+	_		_	
$\left \right $	P0136,P0156	P0136,P0156	02 Sensor - Sensor2								_	_	×				-		+	+		+	+				
┝	P0142,P0162	P0142,P0162	O2 Sensor - Sensor3				_	_	_				-			_	+		_	+	-+	+	+	-	+	+	_
+	P01/1,P01/2	P01/1,P01/2	Fuel system							×	×		X	×			-+	_	×	+	-	+	+	-	+		_
$\left \right $	P0300-P0308	P0300-P0308					_		_	~	~		×	^			-		~	+		+	+	_	+	+	
$\left \right $	P0325,P0330	P0325-P0333				_				÷) +		-	~			-		+	-		+	-+-				
$\left \right $	P0335	P0335	CKP sensor					_		$\frac{1}{2}$.		Ĉ	$\hat{\mathbf{\cdot}}$	_	_	+		$\hat{\cdot}$	+	-	+	+			-	
$\left \right $	P0340, P0341	P0340, P0341	W/F sensor 2				*	-		4	4		<u>^</u>	^		-+			4	+	+	+	+	+		+	
$\left \right $	P0340-P0340	P0340-P0340					***			~	-		V	~			-+		+	+	+	+	-+-	-+		-	
$\left \right $	P0385	P0385	CKP sensor 2	\vdash	\square		-ř	***		Ŷ	$\frac{2}{2}$		Ŷ	$\hat{\mathbf{v}}$	_		+		<u>}</u>	+	+	+	+	-	+	+	
$\left \right $	P0401	P0401	FGR system (closed)				+			Ì	-		Ŷ				+		+	+		+	+	+		+	
$\left \right $	P0402	P0402	FGR system (open)	\vdash	\vdash		+	-	_		*	+	x	×		+	+		×	+		+	+	+	+	+	-
ŀ	P0405 P0409	P0405-P0409	Lift sensor	-			-+			f			Ê	Ĥ			-		+	+	+	+	+	-+	-+-		-
$\left \right $	P0420.P0430	P0420.P0430	Catalyst	$\left \right $	\vdash		+							$\left \cdot \right $	-		+	-	+	+	-	+	+		+	+	
ł	P0442-P0456	P0442-P0456	EVAP system	\vdash			+	\neg		+			r Kill			-+	+	-	×	+	-+-	+	+	+	+	+	-
ŀ					⊢-		-+				-+-		+				_	-+		-	+	+	+	-+-	+	+	+

	r				T	1	1	T	1 1		M	oni	tor	disa	ble	me	nt ()	X -	dis	ab	led)					
	Fault code	[P0325,P0330	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0402	P0409	P0420,P0430	P0440-P0446	P0450,P0451	P0500	P0500	PU500	PU511	P0510	P0560	P0617	P0705	P0/10	P0/20-P0/93	PU/ 13-PU/ 1/	PU1 24 D0741_D0796
		Fault code	r	P0325-P0333	P0335	P0340,P0341	P0340-P0346	P0351-P0358	P0385	P0401	P0402	P0409	P0420,P0430	P0440-P0446	P0450-P0453	P0500	P0500	nnen4	PU511	P0510	P0560	P0617	P0705	P0/10-P0/13	PU/20-PU/93	PU/ 13-PU/ 17	PU/ 24
			Component/ system	Knock sensor	CKP sensor	CMP sensor	VVT sensor1,2	Ignitor	CKP sensor 2	EGR system (closed)	EGR system (open)	EGR Lift sensor	Catalyst	EVAP system	EVAP press sensor	VSS(ECT2sensor)	VSS(ECI1sensor, non-ECI)	VSS(M/T)	IAC valve	Idle switch	System Voltage	Starter signal	Shift lever position switch	I rans fluid temp sensor	Output speed sensor	iriput speed serisor Ston forms quitab	otop tatrip switch Trans salanoid (function)*1
	P0500	P0500	VSS	+	\square	\square		+		×	×		×	×					×	+					× :	×	>
	P0511	P0511	IAC valve		1	1		1	-			1	-			-						+	+			+	+
	P0510	P0510	Idle switch		1		T				×		×	×			+	Ť	×		+		+	-	+	+	>
5	P0560	P0560	System Voltage		\square	\square	\square	\square	\square			1					\uparrow		Ť				1		+	╈	+
5	P0617	P0617	Starter signal		1	1	\uparrow	1								-	-	1	+	Ť			+	+	+	\uparrow	+
malfun	P0705	P0705	Shift lever position switch		\square		\square										+		+	+	f				+		+
	P0710	P0710-P0713	Trans fluid temp sensor		1	1		1	\mathbf{T}		+						-	+	+	+	+	ľ			+	+	+
lea	P0720-P0793	P0720-P0793	Output speed sensor		\top	\square	\square	\square									\uparrow		+	1			Ť		*		>
Silec	P0715-P0717	P0715-P0717	Input speed sensor	-†-	+	1	1-	-				+						+	+	-+		-+		- 10			+
r ge	P0724	P0724	Stop lamp switch		+	1	\uparrow	1				+					+		+	+		+	+	+	- ~		*
	P0741-P0796	P0741-P0796	Trans solenoid (function)	+-	1	\mathbf{T}	\top	+				+	1				-		+	+	-	1	-		-	-	
NO NO	P0748-P0798	P0748-P0799	Trans solenoid (range)	+	-	1		\uparrow			+	1	1				-		+			1	+		x :	×	>
	P0850	P0850	PNP switch	+		-	\square					-					+		×	+		-	+				,
	P1010,P1020	P1010,P1020	VVTL		+	+	\vdash	\uparrow				+	-	-			+	+	+	+	+	+	+			+	+
	P1011,12(,21,22)	P1011,12(,21,22)	VVTL system1(,2)		+	\square	\vdash	\square		×	×	╈	×	×			-		×			+	+		+		+
	P1126	P1126	Electronic magnet clutch	+	1		1-										+	+	+	-	+		+	+	-	+	+
	P1129	P1129	Electronic throttle system		1			+								+	-		+	1		+	1				+
	P1430	P1430	HC adsorber ACT press sensor		+	1	+	+				+		×	x			+	+	-	+		-		+	+	+
	P2004,6	P2004.6	Intake Manifold Runner Control		+			+			-	+	+				+		+	+	+	+	+	+	+		+
	P2009,10	P2009.10	Intake Manifold Runner Control Circuit		1		\uparrow					-					+	+	+	+		+	+		+	+	+
	P2014,16,17	P2014,16,17	Intake Manifold Runner Position Sensor	+	1	1	1	1	\vdash			+-	+				-	-	+	+	+	-	1		+		+
	P2102,P2103	P2102,P2103	Throttle motor	+	1		\vdash				+						-		+	\uparrow		1	1		+		+
	P2120-P2138	P2120-P2138	Accel position sensor	+		1	\uparrow	1									+	+	+	+		+	-		+	1	+
	P2196,P2198	P2196,P2198	A/F sensor (rationality)	+		\square		\square	\square	×	×		×			\square	+	:	×	+			+		+		>
	P2226	P2226	BARO sensor	+	1	1	\uparrow	1				\top	1				+		+	+	\uparrow		-	+	+		+
	P2237,P2240	P2237,P2240	A/F sensor (open)		1		1	1		×	×	1	×						×	\uparrow			\top				>
	P2423,24	P2423,24	HC Adsorption Catalyst		1	1	1	1				1	1				1	1	1	-	1		-	\uparrow	1		+
	P2430,2,3	P2430,2,3	AIR Pressure Sensor(Low/High)				\uparrow	1				\uparrow	1				1	1	T	-					\uparrow		+
	P2431	P2431	AIR Pressure Sensor(Rationality)					\square				T					1		1	1							+
	P2440	P2440	AIR control valve stuck open		1		1			×	×		×				1	T	1	1		1					+
	P2441	P2441	AIR control valve stuck close		1	T	1			×	×	Τ	×														+
	P2444	P2444	AIP stuck On		1	1	1	1		×	×	1	×				+		\uparrow	1		+		\top	+		+
	P2445	P2445	AIP stuck Off		1	1				×	×	1	×				\uparrow								+		+
	P2714-P2759	P2714-P2759	Trans solenoid(SLU-SLD)		1			1			+	\top	1				+		1	1			1		\uparrow		>
		1			+	+	+	+	1				-	-		-				-+-		-	_		-	-	+

[+	Γ			3		T	1	Τ	Т	Ι		Π			T		Ť	Т	Т	T	Т	Т
Fault code			P0741-P0796	P0748-P0798	P0850	P1010,P1020	P1011,12(,21,2	P1126	P1129	P1430	P2004, P2006	P2014,16,17	P2102,P2103	P2120-P2138	P2196,P2198	P2226	P2237,P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444	P2445	PZ/14-PZ/08
	Fault code		P0741-P0796	P0748-P0999	P0850	P1010,P1020	P1011,12(,21,22)	P1126	P1129	P1430	P2004,6	P2014,16,17	P2102,P2103	P2120-P2138	P2196,P2198	P2226	P2237,P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444	P2445	P2/14-P2/09
		Component/ system	Trans solenoid (function)*2	Trans solenoid (range)	PNP switch	WTL	VVTL system1(,2)	Electronic magnet clutch	Electronic throttle system	HC adsorber ACT press sensor	Intake Manifold Runner Control Intake Manifold Runner Control Circuit	Intake Manifold Runner Position Sensor	Throttle motor	Accel position sensor	A/F Sensor(Rationality) - Sensor1	BARO sensor	A/F Sensor(Open) - Sensor1	HC Adsorption Catalyst	AIR Pressure Sensor(Low/High)	AIR Pressure Sensor(Rationality)	AlR control valve stuck open	AIR control valve stuck close	AIP stuck On	AlP stuck Off	I rans solenoid(SLU-SLU) ^/E Commert (Slow resonce) - Sensort
P0010,P0020	P0010,P0020	VVT VSV1,2																			×	×	×	×	
P0011	P0011	VVT System1 - Advance																			×	×	×	×	
P0012	P0012	VVT System1 - Retard																			×	×	×	×	
P0016,P0018	P0016,P0018	VVT System - Misalignment																_	\square	_	×	×	×	×	\perp
P0021	P0021	VVT System2 - Advance																	\square		×	×	×	×	\perp
P0022	P0022	VVT System2 - Retard		ļ						_			-					_	_	_	×	×	×	×	\downarrow
P0030,50	P0031,32,51,52	O2 Sensor Heater - Sensor1										_						×	\downarrow	_	×	×	<u>× </u>	×	_
P0135,P0155	P0031,32,51,52	A/F Sensor Heater - Sensor1											ļ		×		×	×	\rightarrow		×	×	<u>×</u>]:	×	>
P0036,56	P0037,38,57,58	O2 Sensor Heater - Sensor2		L	-					-		_			×			×	\dashv	-	+	+		+	_
P0043,44,63,64	P0043,44,63,64	02 Sensor Heater - Sensor3				~	~								~	_	~	×	-+		+	-	+	+	+
P0100,P0101	P0100-P0103	MAP sensor	+		-	×	×			-+			-		×		×	<u>×</u>	\dashv	-+	<u>×</u>	<u>~</u>	<u>×</u>	<u>×</u> +	+
P0105,P0106	P0105-P0106		+			^	^		_	+	,				$\hat{\cdot}$	-	Ĵ	4	+]))) +	+
P0110	P0110-P0113		-		-	×	~			+	.	+	-		Ŷ		Ĵ	$\overline{\mathbf{v}}$	\dashv		<u></u>	ᠿ	ᠿ		+
P0120 P0121	P0120-P0223 P2135	TP sensor	Ĥ	⊢	\vdash	^	Ê			+	<u>^</u>	+	-	_	Ŷ	-	$\frac{2}{x}$	$\frac{2}{x}$	+	-+	x	$\frac{1}{2}$	$\frac{2}{x}$	$\frac{2}{x}$	+
P0125	P0125	Insufficient ECT for Closed Loop	×			x				-					x		x	x			x	x	x	×	-
P0128	P0128	Thermostat			-		\square			+	-	+-	-					-	+	+	+	+	+	+	+
P0130-P0153	P0130-P0153	O2 Sensor - Sensor1								-+							-+	×	-	+	x	x	×	×	+
P0134,P0154	P0134,P0154	O2 Sensor, A/F Sensor(No Activity) - Sensor1		-						-					×		×	×	+	+	×	×	×	×	\Rightarrow
P0136,P0156	P0136,P0156	O2 Sensor - Sensor2								-		-			×			×	+	+	+	+	+	+	+
P0142,P0162	P0142,P0162	O2 Sensor - Sensor3																×	1	+	+	1	+	+	+
P0171,P0172	P0171,P0172	Fuel system													×		×	×	1		×	×	×	×	>
P0300-P0308	P0300-P0308	Misfire													×		×	×			X	×	×	x	>
P0325,P0330	P0325-P0333	Knock sensor																			×	×	×	×	
P0335	P0335	CKP sensor				×	×								×		×	×			X	×	×	×	>
P0340, P0341	P0340, P0341	CMP sensor				×	×								×		×	×			×	×	×	×	>
P0340-P0346	P0340-P0346	VVT sensor1,2																	\square		×	×	×	×	
P0351-P0358	P0351-P0358	Ignitor																×		_	×	×	× ;	×	\perp
P0385	P0385	CKP sensor 2				×	×			_		_			×		×	×			×	×	×	×	'
P0401	P0401	EGR system (closed)					\square		_			_	_					×	\dashv	+	\downarrow	+	+	+	+
P0402	P0402	EGR system (open)	+							_					×		×	×			×ļ	×	×	×	_/'
P0405,P0409	P0405-P0409				-			\vdash	_	-	_	+						+	\dashv		+	+	+	+	+
P0420,P0430	P0420,P0430												-		-	_	-		\rightarrow	+	, +	.	┵	ᅪ	+.
r0442-P0456	P0442-P0456	EVAF System			ļ					_		-	<u> </u>		^		^		$ \rightarrow $		4	싀	싀	4	^

	[T	T				r 		tor	ais	able	eme	ent (x - T	ais	abi	ea) T					
	Fault code	r		P0741-P0796	P0748-P0798	P0850	P1010,P1020	P1011,12(,21,22	P1126	P1129	P2004,P2006	P2009.P2010	P2014,16,17	P2102,P2103	P2120-P2138	P2196,P2198	P2237 P2240	P2423,24	P2430,2,3	P2431	P2440	P2441	P2444	P2445	PZ/14-PZ/09
		Fault code		P0741-P0796	P0748-P0999	P0850	P1010,P1020	P1011,12(,21,22)	P1126	P1129 D1130	P2004,6	P2009,10	P2014,16,17	P2102,P2103	P2120-P2138	P2196,P2198 D2226	P2237 P2240	P2423.24	P2430,2,3	P2431	P2440	P2441	P2444	P2445	P2/14-P2/39
			Component/ system	Trans solenoid (function)*2	Trans solenoid (range)	PNP switch	WTLL	VVTL system1(,2)	Electronic magnet clutch	Electronic throttle system HC adsorber ACT processionsor	Intake Manifold Runner Control	Intake Manifold Runner Control Circuit	Intake Manifold Runner Position Sensor	Throttle motor	Accel position sensor	A/F Sensor(Rationality) - Sensor1	A/F Sensor(Onen) - Sensor1	HC Adsorption Catalvst	AIR Pressure Sensor(Low/High)	AIR Pressure Sensor(Rationality)	AIR control valve stuck open	AIR control valve stuck close	AIP stuck On	AlP stuck Off	Irans solenold(SLU-SLU) Δ/F Sansor (Slow response) - Sensor1
	P0500	P0500	VSS	×												×	>	: ×			×	×	×	×	>
	P0511	P0511	IAC valve			_		ļ							_	×	>	:	1	<u> </u>				\rightarrow	_ _ >
_	P0510	P0510	Idle switch	_	_	_	-	-			_			_		×	>	×	-	_		\square	\rightarrow	+	_ / ×
ed malfunction	P0560	P0560	System Voltage			┼─			$\left - \right $						-		+-	+-	+-	+		$\left - \right $	-+	+	
	P0617	P0617	Starter signal	_	+	-	-	┢	\square	_	+-		_	-	-	_	+	+	+	-	-	\vdash	\rightarrow	+	+
	P0703	P0710-P0713	Trans fluid temp sensor		+	╈	-	+	$\left \right $					-	+		+	+	┢	╈			\rightarrow		
	P0720-P0793	P0720-P0793	Output speed sensor	+	+	+	+	\vdash	$\left \right $		+		-	-+	-	-	+	+	+	-		\vdash	-+	+	+
tect	P0715-P0717	P0715-P0717	Input speed sensor		+	-			$\left - \right $		+				-		+-		+	-			\rightarrow	-+	
r de	P0724	P0724	Stop lamp switch	+	+	-		+			+			-+	-	-	+	+	+	\vdash	-	\vdash		-	+
nito	P0741-P0796	P0741-P0796	Trans solenoid (function)			+	1				+			-		-	+	╈	+	+	-			-+	
Ň	P0748-P0798	P0748-P0799	Trans solenoid (range)	×				1			+				1	-	+	\uparrow	\uparrow	1				+	+
	P0850	P0850	PNP switch		1						1								Τ					\top	+
	P1010,P1020	P1010,P1020	VVTL			1															×	×	×	×	1
	P1011,12(,21,22)	P1011,12(,21,22)	VVTL system1(,2)																		×	×	×	×	>
	P1126	P1126	Electronic magnet clutch																						
	P1129	P1129	Electronic throttle system			_		ļ		<u></u>										_					
	P1430	P1430	HC adsorber ACT press sensor								×							_		_			\square	\perp	
	P2004,6	P2004,6	Intake Manifold Runner Control	_				_							_		_		1					\rightarrow	
	P2009,10	P2009,10	Intake Manifold Runner Control Circuit		_	-		ļ						_	_		_		<u> </u>					_+	
	P2014,16,17	P2014,16,17	Intake Manifold Runner Position Sensor	_	-	\vdash		-	$\left \right $		+-				_	_	_	+	-	_		\square	\rightarrow	+	+
	P2102,P2103	P2102,P2103	Throttle motor		-	-	-	-	$\left \right $		+							+	-			$\left - \right $	\rightarrow	+	
	P2120-P2138	P2120-P2138	Accel position sensor	_	┢	+	-	┝		_	+		_		Щ.		_		-	-				ᅪ	+
	P2190,P2198	P2190,P2190	A/F sensor (rationality)		+	+			$\left \right $						-ř	-	\$, <u> </u>	·		÷	÷	승	끐	÷
	P2237 P2240	P2237 P2240	A/F sensor (open)		+	-	-		┝╌┼			\vdash	-		-	<u>^</u>			-		×	×	Ŷ	$\frac{2}{x}$	┽
	P2423.24	P2423,24	HC Adsorption Catalyst	+	+	+			┝┤		+						-		-	+	ŕ	F		+	Ť
	P2430,2.3	P2430,2,3	AIR Pressure Sensor(Low/Hiah)	+	+	+			$\left \cdot \right $	+	+	\vdash				+	+-	-		×	×	x	x	×	
	P2431	P2431	AIR Pressure Sensor(Rationality)	+	+	\square	+	\vdash	\vdash		+	\square		+			+	+			×	×	×	×	+
	P2440	P2440	AIR control valve stuck open		+	\uparrow	1	1	+	+	+				+	×	>	: ×	1	1			+	+	+,
	P2441	P2441	AIR control valve stuck close	+	+			1			+					×	>	×			<u> </u>		+	+	>
	P2444	P2444	AIP stuck On					1	Ħ		1					×	>	: ×		1			M	+	>
	P2445	P2445	AIP stuck Off													×	>	×				Π			>
	P2714-P2759	P2714-P2759	Trans solenoid(SLU-SLD)																	1			T		
				1	1	1	1	1			-		-				1		1	1			~	~	- W

9. PROBLEM SYMPTOM CONFIRMATION

Taking into consideration the results of the customer problem analysis, try to reproduce the symptoms of the trouble. If the problem is that the transaxle does not up-shift, down-shift, or the shift point is too high or too low, conduct the following road test to confirm the automatic shift schedule and simulate the problem symptoms.

10. ROAD TEST

NOTICE:

Perform the test at normal operating ATF temperature 50 to 80 °C (122 to 176 °F).

- (a) D position test (NORM and PWR pattern):
 - Shift into the D position and fully depress the accelerator pedal and check the following points.
 - (1) Check up-shift operation. Check that $1 \rightarrow 2, 2 \rightarrow 3, 3 \rightarrow 4$ and $4 \rightarrow 5$ th up-shifts take place, and that the shift points conform to the automatic shift schedule (See page SS-28).

HINT:

- 5th Gear Up-shift Prohibition Control (1. Coolant temp. is 60 °C (140 °F) or less. 2. If there is a 10 km/h (6 mph) difference between the set cruise control speed and vehicle speed.)
- 5th Gear Lock-up Prohibition Control (1. Brake pedal is depressed. 2. Coolant temp. is 60 °C (140 °F) or less.)
 - (2) Check for shift shock and slip. Check for shock and slip at the $1 \rightarrow 2, 2 \rightarrow 3, 3 \rightarrow 4$ and $4 \rightarrow 5$ th up-shifts.
 - Check for abnormal noises and vibration.
 Drive in the D position lock-up or 5th gear and check for abnormal noises and vibration.

HINT:

The check for the cause of abnormal noises and vibration must be done very thoroughly as it could also be due to loss of balance in the differential, torque converter clutch, etc.

(4) Check kick-down operation.

While driving in the D position, 2nd, 3rd, 4th and 5th gears, check that the possible kick-down vehicle speed limits for $2 \rightarrow 1$, $3 \rightarrow 2$, $4 \rightarrow 3$ and $5 \rightarrow 4$ th kick-downs conform to those indicated on the automatic shift schedule (See page SS-28).

- (5) Check abnormal shock and slip at kick-down.
- (6) Check the lock-up mechanism.
 - ✓ Drive in D position 5th gear, at a steady speed (lock-up ON) of about 70 km/h (43 mph).
 - Lightly depress the accelerator pedal and check that the engine speed does not change abruptly.

If there is a big jump in engine speed, there is no lock-up.

(b) 4 position test:

With the shift lever in "M", press the shift down switch once and check that the gear position indicator show "4". Fully depress the accelerator pedal and check the following points.

(1) Check up-shift operation.

Check that the 1 \rightarrow 4 up-shift takes place and that the shift point conforms to the automatic shift schedule (See page SS-28).

HINT:

- There is no 5th up-shift in the 4 position.
 - (2) Check engine braking.

While driving in the 4 position and 4th gear, release the accelerator pedal and check the engine braking effect.

- (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.
- (c) 3 position test:

Shift into the 3 position and fully depress the accelerator pedal and check the following points. 2004 LEXUS IS300 (RM1054U)

535

Date :

- Check up-shift operation.
 Check that the 1 → 3 up-shift takes place and that the shift point conforms to the automatic shift schedule (See page SS-28).
- Check engine braking.
 While driving in the 3 position and 3rd gear, release the accelerator pedal and check the engine braking effect.
- (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.
- (d) 2 position test:
 - Shift into the 2 position and fully depress the accelerator pedal and check the following points.
 - (1) Check up-shift operation.
 - Check that the 1 \rightarrow 2 up-shift takes place and that the shift point conforms to the automatic shift schedule (See page SS-28).
 - (2) Check engine braking.
 While driving in the 2 position and 2nd gear, release the accelerator pedal and check the engine braking effect.
 - (3) Check for abnormal noises during acceleration and deceleration, and for shock at up-shift and down-shift.
- (e) L position test:

Shift into the L position and fully depress the accelerator pedal and check the following points.

- (1) Check no up-shift.
 - While driving in the L position, check that there is no up-shift to 2nd gear.
 - (2) Check engine braking.
 While driving in the L position, release the accelerator pedal and check the engine braking effect.
 (2) Check for observed poince during coordination and deceleration.
 - (3) Check for abnormal noises during acceleration and deceleration.
- (f) R position test

Shift into the R position, lightly depress the accelerator pedal, and check that the vehicle moves backward without any abnormal noise or vibration.

CAUTION:

Before conducting this test ensure that the test area is free from people and obstruction.

(g) P position test:

Stop the vehicle on a grade (more than 5°) and after shifting into the P position, release the parking brake. Then, check that the parking lock pawl holds the vehicle in place.

11. BASIC INSPECTION

- (a) Check the fluid level.
- HINT:
- Drive the vehicle so that the engine and transmission are at normal operating temperature.

Fluid temp.: 70 to 80 °C (158 to 176 °F)

Only use the COOL range on the dipstick as a rough reference when the fluid is changed or the engine does not run.



- (1) Park the vehicle on a level surface and set the parking brake.
- (2) With the engine idling and the brake pedal depressed, shift the shift lever into all positions from P to L position and return to P position.
- (3) Pull out the dipstick and wipe it clean.
- (4) Push it back fully into the pipe.
- (5) Pull it out and check that the fluid level is in the HOT range.
- If the level is not within the range, add new fluid.

Fluid type: ATF T-IV

NOTICE:

Do not overfill.

- (b) Check the fluid condition.
- If the fluid smells burnt or is black, change it.



- (c) Replace the ATF.
 - (1) Remove the drain plug and drain the fluid.
 - (2) Reinstall the drain plug securely.
 - (3) With the engine OFF add new fluid through the oil filler pipe.

Fluid type: ATF T-IV

Capacity:

2.0 liters (2.1 US qts, 1.8 lmp. qts)

- (4) Start the engine and shift the shift lever into all positions from P to L position and then shift into P position.
- (5) With the engine idling, check the fluid level. Add fluid up to the COOL level on the dipstick.



(6) Check the fluid level is at the normal operating temperature, 70 to 80 °C (158 to 176 °F), and add as necessary.

NOTICE:

Do not overfill.

(d) Check the fluid leaks.

Check for leaks in the transmission.

If there are leaks, it is necessary to repair or replace O-rings, FIPGs, oil seals, plugs or other parts.

2004 LEXUS IS300 (RM1054U)



Inspect and adjust the shift lever position.

When shifting the shift lever from the N position to other positions, check that the lever can be shifted smoothly and accurately to each position and that the position indicator is aligned with the correct position.

If the indicator is not aligned with the correct position, carry out the following adjustment procedures.

- ✓ Loosen the nut on the shift lever.
- ✓ Push the control shaft fully rearward.
- Return the control shaft lever 2 notches to N position.
- Set the shift lever to N position.
- While holding the shift lever lightly toward the R position side, tighten the shift lever nut.

Torque: 13 N·m (130 kgf·cm, 10 ft·lbf)

Start the engine and make sure that the vehicle moves forward when shifting the lever from the N to D position and reverses when shifting it to the R position.



(f) Inspect and adjust the park/neutral position switch.

Check that the engine can be started with the shift lever only in the N or P position, but not in other positions.

If it is not as stated above, carry out the following adjustment procedures.

- Loosen the park/neutral position switch bolt and set the shift lever to the N position.
- \sim Align the groove and neutral basic line.
- Hold the switch in position and tighten the bolt.

Torque: 13 N·m (130 kgf·cm, 10 ft·lbf)

- For continuity inspection of the park/neutral position switch, see page DI-361.
- (g) Check the idle speed.

Idle speed (In N position and air conditioner OFF): 700 \pm 50 rpm

12. MECHANICAL SYSTEM TESTS

 Measure the stall speed.
 The object of this test is to check the overall performance of the transmission and engine by measuring the stall speeds in the D position.

NOTICE:

- ✓ Do the test at normal operating fluid temperature 50 to 80 °C (122 to 176 °F).
- \checkmark Do not continuously run this test for longer than 5 seconds.
- ✓ To ensure safety, conduct this test in a wide, clear level area which provides good traction.
- ✓ The stall test should always be carried out in pairs. One technician should observe the conditions of wheels or wheel stoppers outside the vehicle while the other is doing the test.
 - Chock the 4 wheels.
 - Connect an OBD II scan tool or hand-held tester to DLC3.
 - ✓ Fully apply the parking brake.
 - ✓ Keep your left foot depressing firmly on the brake pedal.
 - Start the engine.
 - Shift into the D position. Press all the way down on the accelerator pedal with your right foot. Quickly read the stall speed at this time.

Stall speed:

2,700 ± 150 rpm

Evaluation:

Problem	Possible cause
(a) Stall engine speed is low in D position	 ✓Engine output may be insufficient ✓Stator one-way clutch is operating properly HINT: If the value is larger or smaller than the specified value by 600 rpm or more, the torque converter could be faulty.
(b) Stall engine speed is high in D position	 ≁Line pressure too low ≁Forward clutch slipping ≁No. 2 one-way clutch not operating properly ≁O/D one-way clutch not operating properly

(b) Measure the time lag.

When the shift lever is shifted while the engine is idling, there will be a certain time lapse or lag before the shock can be felt. This is used for checking the condition of the O/D direct clutch, forward clutch, and 1st & reverse brake.

NOTICE:

✓ Do the test at normal operating fluid temperature 50 to 80 °C (122 to 176 °F).

✓ Be sure to allow 1 minute interval between tests.

\checkmark Take 3 measurements and take the average value.

- Fully apply the parking brake.
- \checkmark Start the engine and check idle speed.

Idle speed (In N position and air conditioner OFF):

700 ± 50 rpm

Shift the shift lever from N to D position. Using a stop watch, measure the time from when the lever is shifted until the shock is felt.

Time lag: N \rightarrow D Less than 1.2 seconds

In the same manner, measure the time lag for $N \rightarrow R$.

Time lag: $N \rightarrow R$ Less than 1.5 seconds

Evaluation (If $N \rightarrow D$ or $N \rightarrow R$ time lag is longer than the specified):

Problem	Possible cause
$N\toD$ time lag is longer	 <i>i</i> → Line pressure too low <i>i</i> → Forward clutch worn <i>i</i> → O/D one-way clutch not operating properly
$N\toR$ time lag is longer	 ≁Line pressure too low ≁Direct clutch worn ✓ st & reverse brake worn ✓O/D one-way clutch not operating properly

13. HYDRAULIC TEST

Measure the line pressure.

NOTICE:

- ✓ Do the test at normal operation fluid temperature 50 to 80 °C (122 to 176 °F).
- The line pressure test should always be carried out in pairs. One technician should observe the conditions of wheels or wheel stoppers outside the vehicle while the other is doing the test.
- \checkmark Be careful to prevent SST's hose from interfering with the exhaust pipe.
 - (1) Warm up the ATF.
 - (2) Remove the test plug on the front left side of the transmission case and connect SST (See page AT-29 for the location to connect SST).
 - SST 09992-00095 (09992-00231, 09992-00271)
 - (3) Fully apply the parking brake and chock the 4 wheels.
 - (4) Start the engine and check idling speed.
 - (5) Keep your left foot pressing firmly on the brake pedal and shift into D position.
 - (6) Measure the line pressure when the engine is idling.
 - (7) Depress the accelerator pedal all the way down. Quickly read the highest line pressure when engine speed reaches stall speed.
 - (8) In the same manner, do the test in R position.

Specified line pressure:

Condition	D position kPa (kgf/cm ² , psi)	R position kPa (kgf/cm ² , psi)
ldling	390 to 460 (4.0 to 4.7, 57 to 67)	0
Stall	1,200 to 1,360 (12.2 to 13.8, 174 to 196)	1,640 to 1,960 (16.7 to 19.8, 238 to 282)

If the measured pressures are not up to the specified values, recheck the throttle cable adjustment and retest.

Evaluation

Problem	Possible cause
If the measured values at all positions are higher	 ✓Shift solenoid valve SLT defective ✓Regulator valve defective
If the measured values at all positions are lower	 ✓Shift solenoid valve SLT defective ✓Regulator valve defective ✓Oil pump defective ✓O/D direct clutch defective
If pressure is low in the D position only	 ✓D position circuit fluid leakage ✓Forward clutch defective
If pressure is low in the R position only	 R position circuit fluid leakage Direct clutch defective A st & reverse brake defective



14. MANUAL SHIFTING TEST HINT:

By this test, it can be determined whether the trouble is within the electrical circuit or is a mechanical problem in the transmission.

- (a) Disconnect the solenoid wire.
- (b) Inspect the manual driving operation. Check that the shift and gear positions correspond to the table below.

While driving, shift through the L, 2, 3, M and D positions. Check that the gear change corresponds to the shift position.

Shift Position	Gear Position
D	5th
М	5th
3	4th
2	3rd
L	3rd
R	Reverse
Р	Pawl Lock

HINT:

If the gear positions of the L, 2, 3, M and D are difficult to distinguish, do the road test.

If any abnormality is found in the above manual shifting test, the problem is in the transmission itself.

- (c) Connect the solenoid wire.
- (d) Clear out the DTC.

15. RESET MEMORY

CAUTION:

Perform the RESET MEMORY (AT initialization) when replacing the automatic transaxle assy, engine assy or the ECM.

NOTICE:

Hand-held tester only

HINT:

The ECM memorizes the condition that the ECT controls the automatic transaxle assy and engine assy according to those characteristics. Therefore, when the automatic transaxle assy, engine assy, or ECM has been replaced, it is necessary to reset the memory so that the ECM can memorize the new information. Reset procedure is as follows.

- (a) Turn the ignition switch off.
- (b) Connect the hand-held tester to the DLC3.
- (c) Turn the ignition switch to the ON position and push the hand-held tester main switch on.
- (d) Select the item "DIAGNOSIS/ENHANCED OBD II".
- (e) Perform the reset memory procedure from the ENGINE menu.

CAUTION:

After performing the RESET MEMORY, be sure to perform the ROAD TEST described earlier.



DIAGNOSTIC TROUBLE CODE CHART

If a DTC is displayed during the DTC check, check the circuit listed in the table below and proceed to the page given.

*: MIL lights up

DTC No. (See Page)	Detection Item	Trouble Area	MIL*	Memory
P0500 (DI-256)	Vehicle Speed Sensor "A"	[™] Open or short in vehicle speed sensor circuit [™] Speed sensor (SP2) [™] ECM [™] Automatic transmission assembly	~	
P0705 (DI-361)	Transmission Range Sensor Cir- cuit Malfunction (PRNDL Input)	 "Short in park/neutral position switch circuit "Park/neutral position switch "ECM 	~	
P0710 (DI-367)	Transmission Fluid Temperature Sensor "A" Circuit	[™] Open or short in ATF temperature sensor circuit [™] ATF temperature sensor [™] ECM	24	
P0711 (DI-371)	Transmission Fluid Temperature Sensor "A" Performance	[™] Transmission fluid level [™] ATF temperature sensor	~	
P0712 (DI-367)	Transmission Fluid Temperature Sensor "A" Circuit Low Input	[™] Open or short in ATF temperature sensor circuit	7	
P0713 (DI-367)	Transmission Fluid Temperature Sensor "A" Circuit High Input	"ATF temperature sensor "ECM	~	
P0717 (DI-374)	Input Speed Sensor Circuit No Signal	 "Open or short in O/D direct clutch speed sensor circuit "O/D direct clutch speed sensor "ECM "Automatic transmission assembly 	~	
P0724 (DI-378)	Brake Switch "B" Circuit High	[™] Open or short in stop light switch signal circuit [™] Stop light switch [™] ECM	~	
P0751 (DI-380)	Shift Solenoid "A" Performance (Shift Solenoid Valve S1)	[™] Shift solenoid valve No. 1 is stuck open or closed [™] Valve body is blocked up or stuck [™] Automatic transmission assembly	24	
P0756 (DI-380)	Shift Solenoid "B" Performance (Shift Solenoid Valve S2)	[™] Shift solenoid valve No. 2 is stuck open or closed [™] Valve body is blocked up or stuck [™] Automatic transmission assembly	~	
P0761 (DI-380)	Shift Solenoid "C" Performance (Shift Solenoid Valve S3)	[™] Shift solenoid valve No. 3 is stuck open or closed [™] Valve body is blocked up or stuck [™] Automatic transmission assembly	24	
P0973 (DI-390)	Shift Solenoid "A" Control Circuit Low (Shift Solenoid Valve S1)	[™] Open or short in shift solenoid valve No. 1 circuit	~	
P0974 (DI-390)	Shift Solenoid "A" Control Circuit High (Shift Solenoid Valve S1)	"Shift solenoid valve No. 1 ™ECM	~	
P0976 (DI-390)	Shift Solenoid "B" Control Circuit Low (Shift Solenoid Valve S2)	[™] Open or short in shift solenoid valve No. 2 circuit	~	
P0977 (DI-390)	Shift Solenoid "B" Control Circuit High (Shift Solenoid Valve S2)	"Shift solehold valve No. 2 "ECM	~	
P0979 (DI-390)	Shift Solenoid "C" Control Circuit Low (Shift Solenoid Valve S3)	[™] Open or short in shift solenoid valve No. 3 circuit	~	
P0980 (DI-390)	Shift Solenoid "C" Control Circuit High (Shift Solenoid Valve S3)	"Shift solenoid valve No. 3 "ECM	~	

DI25J-08

DI-352

DIAGNOSTICS - AUTOMATIC TRANSMISSION

P0982 (DI-397)	Shift Solenoid "D" Control Circuit Low (Shift Solenoid Valve S4)	[™] Open or short in shift solenoid valve No. 4 circuit	V	
P0983 (DI-397)	Shift Solenoid "D" Control Circuit High (Shift Solenoid Valve S4)	[™] Shift solenoid valve No. 4 [™] ECM	~	
P2716 (DI-401)	Pressure Control Solenoid "D" Electrical (Shift Solenoid Valve SLT)	[™] Open or short in shift solenoid valve SLT circuit [™] Shift solenoid valve SLT [™] ECM	~	
P2725 (DI-406)	Pressure Control Solenoid "E" Electrical (Shift Solenoid Valve SLN)	[™] Open or short in shift solenoid valve SLN circuit [™] Shift solenoid valve SLN [™] ECM	7	
P2757 (DI-411)	Torque Converter Clutch Pres- sure Control Solenoid Perfor- mance (Shift Solenoid Valve SLU)	[™] Shift solenoid valve SLU is stuck open or closed [™] Valve body is blocked up or stuck [™] Lock-up clutch [™] Automatic transmission assembly	V	
P2759 (DI-415)	Torque Converter Clutch Pres- sure Control Solenoid Control Circuit Electrical (Shift Solenoid Valve SLU)	[™] Open or short in shift solenoid valve SLU circuit [™] Shift solenoid valve SLU [™] ECM	~	

HINT:

This DTC may be output when the clutch, brake and gear components etc. inside the automatic transmission are damaged.

PARTS LOCATION



DI-353



TERMINALS OF ECM



Each ECM terminals standard normal voltage is shown in the table below. In the table, first follow the information under "Condition".

Look under "Symbols (Terminals No.)" for the terminals to be inspected.

The standard normal voltage between the terminals is shown under "STD Voltage".

Use the illustration above as a reference for the ECM terminals.

Symbols (Terminals No.)	Wiring Color	Condition	STD Voltage
	0.111 0.00	IG ON and brake pedal depressed	7.5 to 14 V
$STP \leftrightarrow E1 (E4-4 \leftrightarrow E6-7)$	$G-W \leftrightarrow BR$	IG ON and brake pedal released	Below 1.5 V
		IG ON and "Down" transmission shift switch pressed	Below 3 V
$SFID \leftrightarrow E1 (E4-5 \leftrightarrow E6-7)$	$GR-R\leftrightarrowBR$	IG ON and "Down" transmission shift switch released	7 to 12 V
		IG ON and "Up" transmission shift switch pressed	Below 3 V
$SFIU \leftrightarrow E1 (E4-6 \leftrightarrow E6-7)$	$GR ext{-}G \leftrightarrow BR$	IG ON and "Up" transmission shift switch released	7 to 12 V
		IG ON and shift lever 2 or L position	7.5 to 14 V
$2 \leftrightarrow \text{E1} (\text{E4-12} \leftrightarrow \text{E6-7})$	$Y-G \leftrightarrow BR$	IG ON and shift lever other than 2 and L position	Below 1.5 V
		IG ON and shift lever D or M position	7.5 to 14 V
$D \leftrightarrow E1 (E4\text{-}13 \leftrightarrow E6\text{-}7)$	$GR extsf{-B}\leftrightarrowBR$	IG ON and shift lever other than D and M position	Below 1.5 V
		IG ON and shift lever M position	7.5 to 14 V
$4 \leftrightarrow \texttt{E1} (\texttt{E4-14} \leftrightarrow \texttt{E6-7})$	$LG-B \leftrightarrow BR$	IG ON and shift lever other than M position	Below 1.5 V
		IG ON and shift lever L position	7.5 to 14 V
$L \leftrightarrow E1 (E4-15 \leftrightarrow E6-7)$	$G-Y \leftrightarrow BR$	IG ON and shift lever other than L position	Below 1.5 V
		IG ON and shift lever N position	7.5 to 14 V
$N \leftrightarrow E1 (E6-3 \leftrightarrow E6-7)$	$G-R \leftrightarrow BR$	IG ON and shift lever other than N position	Below 1.5 V
	0.11/ 55	IG ON and shift lever 3 position	7.5 to 14 V
$3 \leftrightarrow \texttt{E1} (\texttt{E6-4} \leftrightarrow \texttt{E6-7})$	$G-W \leftrightarrow BR$	IG ON and shift lever other than 3 position	Below 1.5 V
		IG ON and shift lever R position	7.5 to 14 V
$R \leftrightarrow E1 \ (E6-5 \leftrightarrow E6-7)$	$R-B \leftrightarrow BR$	IG ON and shift lever other than R position	Below 1.5 V
	0.55	IG ON and shift lever P position	7.5 to 14 V
$P \leftrightarrow E1 (E6-6 \leftrightarrow E6-7)$	$G \leftrightarrow BR$	IG ON and shift lever other than P position	Below 1.5 V
		IG ON	Below 3 V
SLU⁺ ↔ SLU⁻ (E6-11 ↔ E6-10)	$G\text{-}W\leftrightarrowLG\text{-}B$	Engine is idling	Pulse signal is output below 1.5 V \leftrightarrow 9 to 14 V
		IG ON	Below 3 V
$SLN^+ \leftrightarrow SLN^-$ (E6-13 \leftrightarrow E6-12)	$Y\text{-}R \leftrightarrow R\text{-}W$	Engine is idling	Pulse signal is output below 1.5 V \leftrightarrow 9 to 14 V

DI260-06

		IG ON	Below 1.5 V
$S4 \leftrightarrow E1$ (E6-16 \leftrightarrow E6-7)	$B\text{-}R \leftrightarrow BR$	1st, 2nd, 3rd or 4th gear	Below 1.5 V
		5th gear	9 to 14 V
		IG ON	Below 1.5 V
$S3 \leftrightarrow E1 (E6-17 \leftrightarrow E6-7)$	$W\text{-}L\leftrightarrowBR$	1st, 2nd, 3rd or 5th gear	Below 1.5 V
		4th gear	9 to 14 V
		IG ON	Below 1.5 V
$S2 \leftrightarrow E1 (E6-18 \leftrightarrow E6-7)$	$G\text{-}Y\leftrightarrowBR$	1st, 4th or 5th gear	Below 1.5 V
		2nd or 3rd gear	9 to 14 V
		IG ON	Below 1.5 V
$S1 \leftrightarrow E1$ (E6-19 \leftrightarrow E6-7)	$Y \leftrightarrow BR$	3rd, 4th or 5th gear	Below 1.5 V
		1st or 2nd gear	9 to 14 V
NCO+ ↔ NCO ⁻ (E6-21 ↔ E6-20)	$R \leftrightarrow G$	Engine is idling	Pulse signal is output below 1.5 V \leftrightarrow 4 to 6 V
SP2 ⁺ ↔ SP2 ⁻ (E6-23 ↔ E6-22)	$L\text{-}Y\leftrightarrowR\text{-}L$	Engine is idling	Pulse signal is output below 1.5 V \leftrightarrow 4 to 6 V
$\begin{array}{c} OIL\leftrightarrowE2\\ (E6\text{-}27\leftrightarrowE4\text{-}34) \end{array}$	$GR \leftrightarrow BR$	IG ON and ATF temperature 110 $^\circ$ C (176 $^\circ$ F)	Below 1 V
		IG ON	Below 3 V
SLT⁺ ↔ SLT⁻ (E6-35 ↔ E6-34)	B-Y ↔ R-B	Engine is idling	Pulse signal is output below 1.5 V \leftrightarrow 9 to 14 V

PROBLEM SYMPTOMS TABLE

HINT:

If a normal code is displayed during the DTC check but the trouble still occurs, check the circuits for each symptom in the order given in the charts on the following pages and proceed to the page given for trouble-shooting.

The Matrix Chart is divided into 3 chapters.

- If the instruction "Proceed to next circuit inspection shown on matrix chart" is given in the flow chart for each circuit, proceed to the circuit with the next highest number in the table to continue the check.
- [™] If the trouble still occurs even though there are no abnormalities in any of the other circuits, then check and replace the ECM.

1. CHAPTER 1: ELECTRONIC CIRCUIT MATRIX CHART

Symptom	Suspected Area	See page
No up-shift (A particular gear, from 1st to 4th gear, is not up-shifted)	ECM	IN-33
No up-shift (4th \rightarrow 5th)	 E-shift main switch circuit ECM 	DI-361 IN-33
No down-shift (5th \rightarrow 4th)	 E-shift main switch circuit ECM 	DI-361 IN-33
No down-shift (A particular gear, from 1st to 4th gear, is not up-shifted)	ЕСМ	IN-33
No lock-up	ECM	IN-33
No lock-up off	ECM	IN-33
Shift point too high or too low	 Pattern select switch circuit ECM 	DI-419 IN-33
Up-shift to 5th from 4th while shift lever is M position	1. E-shift main switch circuit 2. ECM	DI-361 IN-33
Up-shift to 5th from 4th while engine is cold	ECM	IN-33
No pattern select	 Pattern select switch circuit ECM 	DI-419 IN-33
Engine stalls when starting off or stopping	ECM	IN-33
No 2nd start 1. Pattern select switch circuit 2. ECM		DI-419 IN-33
No E-shift system	 E-shift main switch circuit. Transmission shift switch circuit Pattern select switch circuit ECM 	DI-361 DI-421 DI-419 IN-33

2. CHAPTER 2: ON-VEHICLE REPAIR (𝒴: A650E AUTOMATIC TRANSMISSION Repair Manual Pub. No. RM780U)

Symptom	Suspected Area	See page
	1. Transmission control rod	DI-328
Vehicle does not move in any forward positions and reverse posi-	2. Manual valve	~
tion	3. Parking lock pawl	~
	4. Off-vehicle repair matrix chart	-
	1. Reverse control valve	/
Vehicle does not move in R position	2. Off-vehicle repair matrix chart	-
Vehicle does not move in particular position or positions (except R position)	Off-vehicle repair matrix chart	-
No up-shift (1st \rightarrow 2nd)	1. 1-2 shift valve 2. Off-vehicle repair matrix chart	-
No up-shift (2nd \rightarrow 3rd)	 2-3 shift valve Off-vehicle repair matrix chart 	7
No up-shift (3rd \rightarrow 4th)	 3-4 shift valve Off-vehicle repair matrix chart 	<u>/</u>
No up-shift (4th \rightarrow 5th)	 4-5 shift valve Off-vehicle repair matrix chart 	V -
No down-shift (5th \rightarrow 4th)	1. 4-5 shift valve 2. Off-vehicle repair matrix chart	~
	1. 3-4 shift valve	~
No down-shift (4th \rightarrow 3rd)	2. Off-vehicle repair matrix chart	-
No down-shift (3rd \rightarrow 2nd)	 2-3 shift valve Off-vehicle repair matrix chart 	<i>V</i>
	1. 1-2 shift valve	~
No down-shift (2nd \rightarrow 1st)	2. Off-vehicle repair matrix chart	-
	1. Lock-up control valve	~
No lock-up or No lock-up off	2. Lock-up relay valve	~
	3. Off-vehicle repair matrix chart	-
	1. Accumulator control valve	~
	2. Solenoid modulator valve	~
Harsh engagement (N \rightarrow D)	3. C ₁ accumulator	~
	4. Orifice control valve	~
	5. Off-vehicle repair matrix chart	-
	1. Lock-up control valve	~
Harsh engagement (Lock-up)	2. Lock-up relay valve	
	3. Solenoid relay valve	
	2 Co accumulator	
Harsh engagement (N \rightarrow R)	3. Solenoid modulator valve	1
	4. Off-vehicle repair matrix chart	-
tarsh engagement (2 \rightarrow L) Coast brake control valve		~
	1. Accumulator control valve	<i></i>
Harsh engagement (2nd \rightarrow 3rd \rightarrow 4th \rightarrow 5th)	2. Solenoid modulator valve	1
	1. Solenoid modulator valve	
	2. B ₃ control valve	/
Harsh engagement (1st \rightarrow 2nd)	3. B ₂ release control valve	~
	4. Solenoid relay valve	~
	5. Off-vehicle repair matrix chart	-

	1. Accumulator control valve	~
	2. Solenoid modulator valve	~
	3. B ₂ accumulator	~
Harsh engagement (2nd \rightarrow 3rd)	4. B ₃ control valve	~
	5. B ₂ release control valve	~
	6. Solenoid relay valve	~
	7. Off-vehicle repair matrix chart	-
	1. Accumulator control valve	1
Linesh and so and (Ord. Ath.)	2. Solenoid modulator valve	/
Harsh engagement (3rd \rightarrow 4th)	3. C ₂ accumulator	~
	4. Off-vehicle repair matrix chart	-
	1. Accumulator control valve	~
	2. Solenoid modulator valve	1
Harsh engagement (4th \rightarrow 5th)	3. B ₀ accumulator	1
	4. Off-vehicle repair matrix chart	-
	1. Accumulator control valve	~
	2. Solenoid modulator valve	1-
Harsh engagement (5th \rightarrow 4th)	3. C ₀ accumulator	1
	4. Off-vehicle repair matrix chart	-
	1. Transmission control rod	DI-328
	2. Oil strainer	1-
Slip or shudder (Forward and reverse)	3. Pressure relief valve	1-
	4. Off-vehicle repair matrix chart	-
	1. Transmission control rod	DI-328
Slip or shudder (Particular position)	2. Off-vehicle repair matrix chart	-
	1. Coast brake control valve	1
No engine braking (1st: L position)	2. Off-vehicle repair matrix chart	-
No opping braking (2nd: 2 position)	1. Coast brake control valve	~
110 Engine braking (znu. z position)	2. Off-vehicle repair matrix chart	-

3. CHAPTER 3: OFF-VEHICLE REPAIR (∠: A650E AUTOMATIC TRANSMISSION Repair Manual Pub. No. RM780U)

Symptom	Suspected Area	See page
Vehicle does not move in any forward positions and reverse posi- tion	1. O/D one-way clutch (F ₀)	~
	2. O/D direct clutch (C ₀)	~
	3. O/D planetary gear unit	~
	4. Torque converter clutch	AT-35
	1. Center and rear planetary gear unit	/
Vehicle does not move in R position	2. Direct clutch (C ₂)	~
	3. 1st & reverse brake (B ₄)	
	4. O/D brake (B ₀)	~
No up-shift (1st \rightarrow 2nd)	2nd brake (B ₃)	~
No up-shift (2nd \rightarrow 3rd)	1. 3rd brake (B ₂)	~
	2. One-way clutch No.1 (F ₁)	
No up-shift (3rd \rightarrow 4th)	Direct clutch	/
No up-shift (4th \rightarrow 5th)	O/D brake (B ₀)	~
No lock-up or No lock-up off	Torque converter clutch	AT-35
	1. Forward clutch (C ₁)	~
Harsh engagement (N \rightarrow D)	2. O/D one-way clutch (F ₀)	~
	3. One-way clutch No.2 (F ₂)	~
	1. Direct clutch (C ₂)	~
Harsh engagement (N \rightarrow R)	2. O/D brake (B ₀)	~
	3. 1st & reverse brake (B ₄)	
Harsh engagement (1st \rightarrow 2nd)	2nd brake (B ₃)	1
	1. 3rd brake (B ₂)	
Harsh engagement (2nd \rightarrow 3rd)	2. 2nd brake (B ₃)	~
	3. One-way clutch No.1 (F ₁)	/
Harsh engagement (3rd \rightarrow 4th)	Direct clutch (C ₂)	~
Harsh engagement (Ath 5th)	1. O/D brake (B ₀)	~
	2. O/D direct clutch (C ₀)	~
Harsh engagement (Lock-up)	Torque converter clutch	AT-35
	1. O/D one-way clutch (F ₀)	~
Slip or shudder (Forward and reverse: After warm-up)	2. O/D direct clutch (C ₀)	~
	3. Torque converter clutch	AT-35
Slip or shudder (Particular position: Just after engine starts)	Torque converter clutch	AT-35
	1. Direct clutch (C ₂)	~
Slip or shudder (R position)	2. O/D brake (B ₀)	~
	2. 1st & reverse brake (B ₄)	
Slip or shudder (1st)	1. Forward clutch (C ₁)	~
	2. No. 2 one-way clutch (F ₂)	~
Slip or shudder (2nd) 2nd brake (B ₃)		~
	1. 3rd coast brake (B ₁)	~
Slip or shudder (3rd)	2. 3rd brake (B ₂)	~
	3. One-way clutch No.1 (F ₁)	~
Slip or shudder (4th)	Direct clutch	~
Slip or shudder (5th)	O/D brake (B ₀)	~
No engine braking (1st ~ 4th: D position)	O/D direct clutch (C ₀)	~
No engine braking (1st: L position)	1st & reverse brake (B ₄)	1
No engine braking (2nd: 2 position)	2nd brake (B ₃)	~
No engine braking (3rd: 3 position)	3rd coast brake (B ₁)	1

2004 LEXUS IS300 (RM1054U)

Poor acceleration (All positions)	Torque converter clutch	AT-35
Poor acceleration (5th)	1. O/D brake (B ₀) 2. O/D planetary gear unit	1 1
Engine stalls when starting off or stopping	Torque converter clutch	AT-35

DIALK-02

DTC P0705 Transmission Range Sensor Circuit Malfunction (PRNDL Input)

CIRCUIT DESCRIPTION

The park/neutral position switch detects the shift lever position and sends signals to the ECM.

The ECM receives signals (P, R, N, D, 4, 3, 2 and L) from the park/neutral position switch. When the signal is not sent to the ECM from the park/neutral position switch, the ECM judges that the shift lever is in D position.

When the shift lever is in the M position (with E-shift main switch for D and M pressed), "M" in the shift position indicator light will come on and when the shift lever is in the D position (with E-shift main switch for D and M released), "D" in the shift position indicator light will come on.

When the shift lever is in the L position (with E-shift main switch for 2 and L pressed), "L" in the shift position indicator light will come on and when the shift lever is in the 2 position (with E-shift main switch for 2 and L released), "2" in the shift position indicator light will come on.

When the shift lever is in M position, the ECM prohibits shifting to 5th.

DTC No.	DTC Detection Condition	Trouble Area
P0705	 (2-trip detection logic) All switches are OFF simultaneously for P, R, N, D, 3 and 2 positions. ▶2 or more switches are ON simultaneously for P, R, N, D, 3 and 2 positions. 	 Popen or short in park/neutral position switch circuit Park/neutral position switch P€CM

MONITOR DESCRIPTION

The park/neutral position switch detects the shift lever position and sends a signal to the ECM.

For security, the park/neutral position switch detects the shift lever position so that engine can be started only when the vehicle is in P or N shift position.

When the park/neutral position switch sends more than one signal at a time from switch positions P, R, N or D, the ECM interprets this as a fault in the switch. The ECM will turn on the MIL and store the DTC.

MONITOR STRATEGY

Related DTCs	P0705 Park/neutral position switch/Verify switch input	
Required sensors/Components	Park/neutral position switch	
Frequency of operation	Continuous	
Duration	Condition (A)	0.5 sec.
	Condition (B)	60 sec.
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
The typical enabling condition is not available.	-		
TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold		
Either of the following conditions is met: Condition (A) or (B)			
Condition (A)			
Number of the following signal input at the same time.	2 or more		
P switch			
R switch			
N switch			
D switch	- ON		
3 switch			
2 switch			
Condition (B)			
All of the followings are met			
P switch			
R switch			
N switch			
D switch	OFF		
3 switch			
2 switch			

COMPONENT OPERATING RANGE

Parameter	Standard value
Park/neutral position switch	The park/neutral position switch sends only one signal to the ECM.

WIRING DIAGRAM



1

INSPECTION PROCEDURE

Check park/neutral position switch.

N F13412

	PR	EP	AR	AT	10	N:
--	----	----	----	----	----	----

(a) Jack up the vehicle.

(b) Disconnect the park/neutral position switch connector.

CHECK:

Check continuity between each terminal shown below when the shift lever is moved to each position.

<u> 0K:</u>

Shift position	Terminal No. to continuity	Terminal No. to continuity
Р	1 - 3	6 - 9
R	2 - 3	-
Ν	3 - 5	6 - 9
D, M	3 - 7	-
3	3 - 4	-
2, L	3 - 8	-

NG

Replace the park/neutral position switch.

ОК

2

Check shift lock control ECU (E-shift main switch).



PREPARATION:

(a) Connect the park/neutral position switch connector.

(b) Disconnect the shift lock control ECU connector.

CHECK:

Check continuity between each terminal of shift lock control ECU connector.

<u>OK:</u>

Shift position	Tester connection	Specified valve
D	1 - 6 (NSSD - MT3)	No continuity
М		Continuity

NG

Replace the shift lock control ECU (E-shift main switch) (See page AT-20).

OK

3

Check transmission control switch (E-shift main switch).



PREPARATION:

(a) Connect the shift lock control ECU connector.

(b) Disconnect the transmission control switch connector.

CHECK:

Check continuity between each terminal of transmission control switch connector.

<u>OK:</u>

Shift position	Tester connection	Specified valve
2	4 - 5 (NSSL - MTL)	No continuity
L		Continuity

NG

Replace the transmission control switch	(E-
shift main switch) (See page AT-20).	•

ΟΚ

4

Measure voltage between each terminal of P, R, N, D, 4, 3, 2, L and E1 of ECM.



PREPARATION:

- (a) Connect the shift lock control computer connector and Eshift main switch connector.
- (b) Turn the ignition switch ON.

CHECK:

Measure voltage between each terminal of P, R, N, D, 4, 3, 2 and L, and E1 of ECM when the shift lever is shifted to the following positions.

<u>OK:</u>

Tester connection	Condition	Specified condition
P- E1	Shift lever position: P	Battery voltage
R - E1	Shift lever position: R	Battery voltage*
N - E1	Shift lever position: N	Battery voltage
D - E1	Shift lever position: D and M	Battery voltage
4 - E1	Shift lever position: M	Battery voltage
3 - E1	Shift lever position: 3	Battery voltage
2 - E1	Shift lever position: 2 and L	Battery voltage
L - E1	Shift lever position: L	Battery voltage

HINT:

*: The voltage will drop slightly due to lighting up of the back up light.

NG

Repair or replace the harness or connector.

OK

Check and replace the ECM (See page IN-33).

DIALL-02

DTC	P0710	Transmission Fluid Temperature Sensor "A" Circuit
-----	-------	--

DTC	P0713	Transmission Fluid Temperature Sensor "A" Circuit High Input
		en ear ingri inpat

CIRCUIT DESCRIPTION

The ATF temperature sensor converts fluid temperature into a resistance value which is input into the ECM.

DTC No.	DTC Detecting Condition	Trouble Area
P0710	(a) and (b) is detected momentarily within 0.5 sec. when nei- ther P0712 or P0713 is not detected (1-trip detection logic) (a) ATF temperature sensor resistance is less than 79 Ω . (b) ATF temperature sensor resistance is more than 156 k Ω . HINT: Within 0.5 sec. the malfunction switches from (a) to (b) or from (b) to (a)	 POpen or short in ATF temperature sensor circuit PATF temperature sensor
P0712	ATF temperature sensor resistance is less than 79 Ω for 0.5 sec. or more (1-trip detection logic).	<i>⊭</i> €CM
P0713	DTC is detected for 0.5 sec. or more (1-trip detection logic). ATF temperature sensor resistance is more than 156 k Ω after started engine for 15 minutes or more.	

MONITOR DESCRIPTION

The automatic transmission fluid (ATF) temperature sensor converts ATF temperature to an electrical resistance value. Based on the resistance, the ECM determines the ATF temperature, and the ECM detects an opens or shorts in the ATF temperature circuit. If the resistance value of the ATF temperature is less than 79 Ω^{*1} or more than 156 k Ω^{*2} , the ECM interprets this as a fault in the ATF sensor or wiring. The ECM will turn on the MIL and store the DTC.

*1: 150 [™]C (302 [™]F) or more is indicated regardless of the actual ATF temperature.

*2: -40 [™]C (-40 [™]F) is indicated regardless of the actual ATF temperature.

HINT:

The ATF temperature can be checked on the OBD II scan tool or hand-held tester display.

MONITOR STRATEGY

	P0710	ATF temperature sensor/Range check (Chattering)
Related DTCs	P0712	ATF temperature sensor/Range check (Low resistance)
	P0713	ATF temperature sensor/Range check (High resistance)
Required sensors/Components	ATF temperature sensor	
Frequency of operation	Continuous	
Duration	0.5 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See pag	e DI-328	
Range check (Fluttering, Low resistance))		
The typical enabling condition is not avail- able.	-		
Range check (High resistance)			
Time after engine start	15 min. or more	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold	
Range check (Fluttering)		
	Less than 79 Ω	
ATF temperature sensor resistance	or	
	More than 156 k Ω	
Range check (Low resistance)		
ATF temperature sensor resistance	Less than 79 Ω	
Range check (High resistance)		
ATF temperature sensor resistance	More than 156 k Ω	

COMPONENT OPERATING RANGE

Parameter	Standard value
ATF temperature sensor	Atmospheric temperature to approx. 130°C (266°F)

WIRING DIAGRAM



INSPECTION PROCEDURE



OK

2	Check harness and connector between ATF temperature sensor and ECM (See page IN-33).
	NG Repair or replace the harness or connector.
ОК	
Chec (See	k and replace the ECM page IN-33).

DTC P0711 Transmission Fluid Temperature Sensor "A" Performance

CIRCUIT DESCRIPTION

The ATF temperature sensor converts fluid temperature into a resistance value which is input into the ECM.

DTC No.	DTC Detecting Condition	Trouble Area
P0711	 Both (a) and (b) are detected: (2-trip detection logic) (a) After 12 sec. of engine start, temp. of atmosphere and that of engine coolant is more than -10°C (14°F) (b) After normal driving for over 18 min. and 20 sec. and 9 km (6 miles), ATF temp. is less than -4°C (25°F) 	 ✓Transmission fluid level ✓ATF temperature sensor

MONITOR DESCRIPTION

The ATF temperature sensor converts the ATF temperature to an electrical resistance value. Based on the resistance, the ECM determines the ATF temperature and detects an opens or shorts in the ATF temperature circuit or a fault of the ATF temperature sensor.

After running the vehicle for a certain period, the ATF temperature should increase. If the ATF temperature is below -4 [™]C (25 [™]F) after running the vehicle for a certain period, the ECM interprets this as a fault, and turns on the MIL.

When the ATF temperature is 110 [™]C (230 [™]F) or more after 18 minutes of engine cold start, the ECM also determines this as a fault, turns on the MIL, and stores the DTC.

MONITOR STRATEGY

Related DTCs	P0711	ATF temperature sensor/Rationality check
Required sensors/Components	ATF temperature sensor	
Frequency of operation	Continuous	
Duration	3 sec.	
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See pag	e DI-328	
ATF temperature sensor "A" circuit			
ECT (Engine coolant temperature) sensor circuit	There is no malfunction in the circuit shown on the left.		
IAT (Intake air temperature) sensor circuit			
Duration time from engine start	18 min. and 20 sec. or more	-	
Driving distance after engine start	9 km (6 mile) or more	-	
IAT (12 sec after engine start)	-10 °C or more	-	
ECT (12 sec after engine start)	-10 °C or more	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
ATF temperature	Less than -4°C

COMPONENT OPERATING RANGE

Parameter	Standard value
ATF temperature sensor	Atmospheric temperature to approx. 130°C (266°F)

WIRING DIAGRAM

See page DI-367.

INSPECTION PROCEDURE

1	Check other DTCs output (in addition to DTC P0711)

PREPARATION:

- (a) Warm up the engine.
- (b) Turn the ignition switch off.
- (c) Connect the OBD II scan tool or hand-held tester to the DLC3.
- (d) Turn the ignition switch to the ON position.
- (e) Push the "ON" button of the OBD II scan tool or the hand-held tester.
- (f) Select the item "DIAGNOSIS/ENHANCED OBD II/DTC INFO/CURRENT CODES".

CHECK:

Read the DTCs using the OBD II scan tool or the hand-held tester.

RESULT:

Display (DTC output)	Proceed to
Only "P0711" is output	A
"P0711" and other DTCs	В

HINT:

If any other codes besides "P0711" is output, perform the troubleshooting for those DTCs first.





2 Check transaxle fluid level (See page DI-328). NG Add fluid (See page DI-328). OK Replace the transmission wire (ATF temperature sensor) (See page AT-9).

DTC

P0717

Input Speed Sensor Circuit No Signal

CIRCUIT DESCRIPTION



This sensor detects the rotation speed of the O/D input shaft from the rotation of the O/D direct clutch drum.

DIC68-01

Its mechanism is the same as that of the vehicle speed sensor (See page DI-256).

By comparing the O/D direct clutch speed signal with vehicle speed sensor signal, the ECM detects the shift timing of the gears and appropriately controls the engine torque and hydraulic pressure in response to various conditions, thus doing smooth gear shift.

DTC No.	DTC Detection Condition	Trouble Area
P0717	All conditions below are detected for 5 secs. or more (1-trip detection logic) (a) Gear change not being performed (b) Gear position: 1st, 2nd, 3rd or 4th (c) T/M input shaft rpm: 300 rpm or less (d) T/M output shaft rpm: 500 rpm or more (e) Park/neutral position switch: OFF (f) R switch: OFF (g) Shift solenoid valves, park/neutral position switch and ve-	 ✓Open or short in O/D direct clutch speed sensor circuit ✓O/D direct clutch speed sensor ✓ECM ✓Automatic transmission assembly



Refer to the chart for the waveform between terminals NC0⁺ and NC0⁻ during engine idling.

MONITOR DESCRIPTION

The NT terminal of the ECM detects the revolving signal from speed sensor (NCO) (input RPM). The ECM outputs a gearshift signal comparing the speed sensor (NCO) with the speed sensor (NO).

While the vehicle is operating in the 2nd, 3rd, 4th or 5th gear position in the shift position of D, if the input shaft revolution is less than 300 rpm^{*1} although the output shaft revolution is more than 1,000 rpm^{*2}, the ECM detects the trouble, illuminates the MIL and stores the DTC.

*1: Pulse is not output or is irregularly output.

*2: The vehicle speed is 50 km/h (31 mph) or more.

MONITOR STRATEGY

Related DTCs	P0717	Speed sensor (NT)/Verify pulse input
Required sensors/Components	Speed sensor (NCO), Speed sensor (NO)	
Frequency of operation	Continuous	
Duration	5 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
Output shaft revolution	500 rpm or more	-	
ECM selected gear	1st, 2nd, 3rd and 4th		
NSW switch	OFF		
R switch	OFF		
Engine	Running		

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
Sensor signal rpm	Less than 300 rpm

COMPONENT OPERATING RANGE

Parameter	Standard value
Speed sensor (NT)	Input speed is equal to engine speed when lock-up is ON.

WIRING DIAGRAM



INSPECTION PROCEDURE



Check and replace the ECM (See page IN-33).

OK

P0724

Brake Switch "B" Circuit High

CIRCUIT DESCRIPTION

The purpose of this circuit is to prevent the engine from stalling, while driving in lock-up condition, when brakes are suddenly applied.

When the brake pedal is depressed, this switch sends a signal to ECM. Then the ECM cancels operation of the lock-up clutch while braking is in progress.

DTC No.	DTC Detecting Condition	Trouble Area
T P0724 d	The stop light switch does not turn off even once the vehicle is driven. 2-trip detection logic)	 ✓Short in stop light switch signal circuit ✓Stop light switch ✓ECM

MONITOR DESCRIPTION

When the stop light switch remains ON during "stop and go" driving, the ECM interprets this as a fault in the stop light switch and the MIL comes on and the ECM stores the DTC. The vehicle must stop and go (3 km/h (2 mph) to 30 km/h (19 mph)) ten times for two driving cycles in order to detect malfunction.

MONITOR STRATEGY

Related DTCs	P0724	Stop light switch/Range check/Rationality
Required sensors/Components	Stop light switch, Vehicle speed sensor	
Frequency of operation	Continuous	
Duration	GO and STOP 10 times	
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
The stop light switch remains on during GO and STOP 10 times. GO and STOP is defined as follows:			
GO: Vehicle speed	30 km/h (19 mph) or more -		
STOP: Vehicle speed	-	Less than 3 km/h (2 mph)	

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
Brake switch status	ON stuck

WIRING DIAGRAM

See page DI-821.

DI25S-07

INSPECTION PROCEDURE 1 Check stop light switch (See page BE-68). NG Replace stop light switch. OK . 2 Check harness and connector between ECM and stop light switch (See page IN-33). NG Repair or replace harness or connector. OK . OK .

DI25O-07

DTC	P0751	Shift Solenoid "A" Performance (Shift Solenoid Valve S1)

DTC	P0756	Shift Solenoid "B" Performance (Shift Solenoid Valve S2)

DTC	P0761	Shift Solenoid "C" Performance (Shift Solenoid Valve S3)

SYSTEM DESCRIPTION

The ECM uses signals from the vehicle speed sensor and input turbine speed sensor to detect the actual gear position (1st, 2nd, 3rd, 4th or 5th gear). The ECM then compares the actual gear with the shift schedule in the ECM memory to detect mechanical trouble of the shift solenoid valves, valve body and automatic transmission (clutch, brake or gear etc.).

DTC No.	DTC Detecting Condition	Trouble Area
P0751	The gear required by the ECM does not match the actual gear when driving (2-trip detection logic)	 ルShift solenoid valve No.1 is stuck open or closed ルValve body is blocked up or stuck ルAutomatic transmission (clutch, brake or gear etc.)
P0756		 Shift solenoid valve No.2 is stuck open or closed Valve body is blocked up or stuck Automatic transmission (clutch, brake or gear etc.)
P0756		 Shift solenoid valve No.3 is stuck open or closed Valve body is blocked up or stuck Automatic transmission (clutch, brake or gear etc.)

MONITOR DESCRIPTION

P0751, P0756

The ECM commands gear shifts by turning the shift solenoid valves "ON/OFF". According to the input shaft revolution, intermediate (counter) shaft revolution and output shaft revolution, the ECM detects the actual gear position (1st, 2nd, 3rd, 4th, 5th, or 6th gear position). When the gear position commanded by the ECM and the actual gear position are not same, the ECM illuminates the MIL.

P0761

The ECM commands transmission gearshifts by turning the shift-solenoid valve "ON/OFF". Using the signals from the Input Speed sensor (Input shaft speed) and the Output Speed sensor (Output shaft speed or Counter shaft speed), the ECM calculates the actual gear position (1st, 2nd, 3rd, 4th, 5th, or 6th gear position). When the gear position indicated by the ECM and the actual gear position are not the same, the ECM illuminates the MIL and stores the DTC.

MONITOR STRATEGY

P0751

	P0751	Shift solenoid valve S1/Rationality check	
Related DTCs		Shift solenoid valve S1/OFF malfunction	
		Shift solenoid valve S1/ON malfunction	
Required sensors/Components	Main	Shift solenoid valve S1	
Required sensors/Components	Sub	ECT sensor, Vehicle speed sensor (NO), MAF meter, Throttle position sensor, Input speed sensor (NCO)	
Frequency of operation	Continuous		
Duration	0.4 sec.		
MIL operation	2 driving cycles		
Sequence of operation	None		

P0756

	P0756	Shift solenoid valve S2/OFF malfunction	
Related DTCs		Shift solenoid valve S2/ON malfunction	
Required sensors/Components	Main Shift solenoid valve S2		
Required sensors/Components	Sub	ECT sensor, Vehicle speed sensor (NO), MAF meter, Throttle position sensor, Input speed sensor (NCO)	
Frequency of operation	Continuous		
Duration	OFF malfunction (A), (B), (C) and (D) 0.4 sec. OFF malfunction (E) and (F) 1.2 sec. ON malfunction (A), (B) and (C) 0.4 sec.		
MIL operation	2 driving cycles		
Sequence of operation	None		

	P0761	Shift solenoid valve S3/OFF malfunction
Related DTCs		Shift solenoid valve S3/ON malfunction
Required sensors/Components	Main	Shift solenoid valve S3
Required sensors/Components	Sub	ECT sensor, Vehicle speed sensor (NO), MAF meter, Throttle position sensor, Input speed sensor (NCO)
Frequency of operation	Continuous	
Duration	0.4 sec.	
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page	See page DI-328	
The following items are common to all c	onditions below		
Transmission shift position	"[)"	
Spark advance from Max. retard timing by KCS control	0° CA or more	-	
ECT (Engine Coolant Temperature)	40°C (104°F) or more	-	
Neutral start switch circuit Shift solenoid "A" (S1) circuit Shift solenoid "B" (S2) circuit Shift solenoid "C" (S3) circuit Shift solenoid "D" (S4) circuit ECT sensor circuit	There is no malfunction in the circuits shown on the left.		
OFF malfunction (A)			
ECM selected gear	1:	st	
Vehicle speed	2 km/h (1 mph) or more	Less than 40 km/h (25 mph)	
Throttle valve opening angle	8% or more and 6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-	
OFF malfunction (B)			
Current ECM selected gear	5th		
Last ECM selected gear	4	th	
Vehicle speed	2 km/h (1 mph) or more	-	
Continuous time for ECM selecting 4th gear	2 sec. or more	-	
OFF malfunction (C)	·		
Current ECM selected gear	5th		
Last ECM selected gear	4	th	
ON malfunction (A)			
ECM selected gear	1st		
Vehicle speed	2 km/h (1 mph) or more	Less than 40 km/h (25 mph)	
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-	
ON malfunction (B)			
ECM selected gear	4	th	
Vehicle speed	2 km/h (1 mph) or more	-	
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-	

P0756

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
The following items are common to all co	onditions below		
Transmission shift position	"[)" 	
ECT (Engine Coolant Temperature)	40°C (104°F) or more	-	
Spark advance from Max. retard timing by KCS control	0° CA or more	-	
Neutral Start Switch circuit Shift Solenoid "A" (S1) circuit Shift Solenoid "B" (S2) circuit Shift Solenoid "C" (S3) circuit Shift Solenoid "D" (S4) circuit ECT Sensor circuit	There is no malfunction in the circuits shown on the left.		
OFF malfunction (A)			
ECM selected gear	1	st	
Vehicle speed	2 km/h (1 mph) or more	Less than 40 km/h (25 mph)	
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-	
OFF malfunction (B)			
ECM selected gear	21	nd	
Vehicle speed	2 km/h (1 mph) or more	-	
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-	
OFF malfunction (C)			
Current ECM selected gear	5	th	
Last ECM selected gear	4	th	
Vehicle speed	2 km/h (1 mph) or more	-	
Continuous time for ECM selecting 4th gear	2 sec. or more	-	
OFF malfunction (D)			
Current ECM selected gear	5	th	
Last ECM selected gear	4th		
OFF malfunction (E)			
Torque converter clutch pressure control solenoid circuit	There is no malfunction in the circuits shown on the left.		
ECM selected gear	4th or 5th		
Vehicle speed	25 km/h (16 mph) or more	Less than 100 km/h (62 mph)	
Input speed/Output speed (NC0/NO)	0.93 or more	Less than 1.07	
ECM lock-up command	ON (SLU pressure: 513 kPa or more)		
Throttle valve opening angle	10% or more	-	
OFF malfunction (F)			
Torque converter clutch pressure control solenoid circuit	There is no malfunction in the circuits shown on the left.		
ECM selected gear	4th or 5th		
Vehicle speed	25 km/h (16 mph) or more	Less than 100 km/h (62 mph)	

2004 LEXUS IS300 (RM1054U)

DIAGNOSTICS - AUTOMATIC TRANSMISSION

Input speed/Output speed (NC0/NO)	0.00 or more	Less than 0.20
ECM lock-up command	ON (SLU pressure	: 513 kPa or more)
Throttle valve opening angle	10% or more	-
ON malfunction (A)		
Current ECM selected gear	5	th
Last ECM selected gear	4	th
Vehicle speed	2 km/h (1 mph) or more	-
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-
ON malfunction (B)		
Current ECM selected gear	5	th
Last ECM selected gear	4th	
Continuous time for ECM selecting 4th gear	2 sec. or more	-
ON malfunction (C)		
Current ECM selected gear	5th	
Last ECM selected gear	4th	

P0761

	Specification			
Item	Minimum	Maximum		
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328			
The following items are common to all co	onditions below			
Transmission shift position	"[)"		
ECT (Engine Coolant Temperature)	40°C (104°F) or more	-		
Spark advance from Max. retard timing by KCS control.	0° CA or more	-		
Neutral start switch circuit Shift solenoid "A" (S1) circuit Shift solenoid "B" (S2) circuit Shift solenoid "C" (S3) circuit Shift solenoid "D" (S4) circuit ECT sensor circuit	There is no malfunction in th	ne circuits shown on the left.		
OFF malfunction (A)	OFF malfunction (A)			
ECM selected gear	41	th		
Vehicle speed	2 km/h (1 mph) or more	-		
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-		
OFF malfunction (B)				
ECM selected gear	1st			
Vehicle speed	2 km/h (1 mph) or more	Less than 40 km/h (25 mph)		
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	- -		
OFF malfunction (C)				
Current ECM selected gear	5th			
Last ECM selected gear	41	th		
Vehicle speed	2 km/h (1 mph) or more	-		

2004 LEXUS IS300 (RM1054U)

Continuous time for ECM selecting 4th gear	2 sec. or more	-
OFF malfunction (D)		
Current ECM selected gear		5th
Last ECM selected gear		4th
ON malfunction (A)		
ECM selected gear		5th
Vehicle speed	2 km/h (1 mph) or more	-
Throttle valve opening angle	6.5% or more at engine speed 2,000 rpm (condition varies with engine speed)	-
ON malfunction (B)		
Current ECM selected gear		5th
Last ECM selected gear		4th
Vehicle speed	2 km/h (1 mph) or more	-
Continuous time for ECM selecting 4th gear	2 sec. or more	-
ON malfunction (C)		
Current ECM selected gear	5th	
Last ECM selected gear	4th	

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold		
[OFF malfunction]			
All of the following conditions are met: OFF malfunction ((A), (B) and (C)		
2 detections are necessary per driving cycle: 1st detection; temporary flag ON 2nd detection; pending fault code ON			
OFF malfunction (A)			
Input speed/Output speed (NC0/NO)	0.00 or more and 0.20 or less		
OFF malfunction (B)			
Input speed/Output speed (NC0/NO)	0.00 or more and 0.20 or less		
OFF malfunction (C)			
Output record from ECM for 4th \rightarrow 5th upshifting	Recorded		
[ON malfunction]			
Both of the following conditions are met: ON malfunction	(A) and (B)		
ON malfunction (A)			
Input speed/Output speed (NC0/NO)	3.14 or more and 7.34 or less		
ON malfunction (B)			
Input speed/Output speed (NC0/NO)	3.14 or more and 7.34 or less		

Detection criteria	Threshold							
[OFF malfunction]								
All of the following conditions are met: OFF malfunction (A), (B), (C), (D), (E) and (F)							
OFF malfunction (A)								
2 detections are necessary per driving cycle:								
1st detection; temporary flag ON								
2nd detection; pending fault code ON								
Insuit as and (A) that as and (A)(CO(A)(A)	3.14 or more							
input speed/Output speed (NCO/NO)	7.34 or less							
OFF malfunction (B)								
2 detections are necessary per driving cycle:								
1st detection; temporary flag ON								
2nd detection; pending fault code ON								
	3.14 or more							
Input speed/Output speed (NC0/NO)	and							
	7.34 or less							
OFF malfunction (C)								
2 detections are necessary per driving cycle:								
1st detection; temporary flag ON								
	0.00 of more and 0.20 of less							
2 detections are necessary per driving cycle:								
2nd detection; pending fault code ON								
Output record from ECM for 4th \rightarrow 5th upshifting	Recorded							
OFF malfunction (F)								
	Less than 35 mm							
OFF malfunction (F)								
Engine speed - Output speed x 5th gear ratio (INE - NO x 5th gear ratio)	Less than 35 rpm							
[ON malfunction]								
[ON manufaction]	(R) (C) and (D)							
2 detections are percessary per driving cycle:								
1st detection: temporary flag ON								
2nd detection; pending fault code ON								
ON malfunction (A)								
	1.30 or more							
Input speed/Output speed (NC0/NO)	and							
	1.55 or less							
ON malfunction (B)								
	Not change as follows							
Input speed/Output speed (NC0/NO)	0.93 or more and 1.07 or less							
	\downarrow							
Output record from ECM for 4th \rightarrow 5th upshifting	Recorded							

Detection criteria	Threshold								
[OFF malfunction]									
All of the following conditions are met: OFF malfunction (A), (B), (C) and (D)								
2 detections are necessary per driving cycle: 1st detection; temporary flag ON 2nd detection; pending fault code ON									
OFF malfunction (A)									
Input speed/Output speed (NC0/NO)	0.00 or more and 0.20 or less								
OFF malfunction (B)									
Input speed/Output speed (NC0/NO)	3.14 or more and 7.34 or less								
OFF malfunction (C)									
Input speed/Output speed (NC0/NO)	Not change as follows 0.93 or more and 1.07 or less ↓ 0.00 or more and 0.20 or less								
OFF malfunction (D)									
Output record from ECM for 4th \rightarrow 5th upshifting	Recorded								
[ON malfunction]									
All of the following conditions are met: ON malfunction (A	N), (B) and (C)								
2 detections are necessary per driving cycle: 1st detection; temporary flag ON 2nd detection; pending fault code ON									
ON malfunction (A)									
Input speed/Output speed (NC0/NO)	0.93 or more and 1.07 or less								
ON malfunction (B)									
Input speed/Output speed (NC0/NO)	Not change as follows 0.93 or more and 1.07 or less ↓ 0.00 or more and 0.20 or less								
ON malfunction (C)									
Output record from ECM for 4 th \rightarrow 5th upshifting	Recorded								

INSPECTION PROCEDURE

1

Check shift solenoid valve No. 1, No. 2 or No. 3 operation.



Shift Solenoid Valve No. 1





PREPARATION:

- (a) Remove the oil pan.
- (b) Remove the shift solenoid valve No. 1, No. 2 or No. 3 (See page AT-13).

CHECK:

Shift solenoid valve No. 2:

- (a) Applying 490 kPa (5 kgf/cm², 71 psi) of compressed air, check that the solenoid valves do not leak air.
- (b) When battery voltage is supplied to the shift solenoid valves, check that the solenoid valves are open.

Shift solenoid valve No. 1 and No. 3:

Connect the positive (+) lead with 8 to 10 W bulb to terminal 2 and the negative (-) lead to terminal 1, then check the movement of the valve.

<u> 0K:</u>

When B ⁺ is applied.	Valve moves in direction direction in illustration on the left.
When B ⁺ is cut off.	Valve moves in ■ ■ ■ → direction in illustration on the left.

NG

Replace the shift solenoid valve No. 1, No. 2 or No. 3 (See page AT-13).

ΟΚ

2 Check valve body (See page DI-356). NG Repair or replace the valve body (See page AT-13). OK Replace the transmission (See page AT-31).

DI25P-05

DTC	P0973	Shift Solenoid "A" Control Circuit Low

DTC	P0974	Shift Solenoid "A" Control Circuit High (Shift Solenoid Valve S1)

DTC	P0976	Shift Solenoid "B" Control Circuit Low (Shift Solenoid Valve S2)

DTC	P0977	Shift Solenoid "B" Control Circuit High (Shift Solenoid Valve S2)

DTC	P0979	Shift Solenoid "C" Control Circuit Low (Shift Solenoid Valve S3)

DTC	P0980	Shift Solenoid "C" Control Circuit High (Shift Solenoid Valve S3)
-----	-------	---

CIRCUIT DESCRIPTION

Shifting from 1st to 5th is performed in combination with ON and OFF of the shift solenoid valves No. 1, No. 2 and No. 3 controlled by ECM. If an open or short circuit occurs in either of the shift solenoid valves, the ECM controls the remaining normal shift solenoid valve to allow the vehicle to be operated smoothly (Fail safe function).

HINT:

Check the shift solenoid valve No. 1 when DTCs P0973 and P0974 are output, check the shift solenoid valve No. 2 when DTCs P0976 and P0977 are output and check the shift solenoid valve No. 3 when DTCs P0979 and P0980 are output.

DTC No.	DTC Detection Condition	Trouble Area
P0973	ECM detects short in solenoid valve No. 1 circuit 2 times when solenoid valve No. 1 is operated (1-trip detection logic)	 ルShort in shift solenoid valve No. 1 circuit ルShift solenoid valve No. 1 ルECM
P0974	ECM detects open in solenoid valve No. 1 circuit 2 times when solenoid valve No. 1 is not operated (1-trip detection logic)	 ✓Open in shift solenoid valve No. 1 circuit ✓Shift solenoid valve No. 1 ✓ECM
P0976	ECM detects short in solenoid valve No. 2 circuit 2 times when solenoid valve No. 2 is operated (1-trip detection logic)	 ルShort in shift solenoid valve No. 2 circuit ルShift solenoid valve No. 2 ルECM
P0977	ECM detects open in solenoid valve No. 2 circuit 2 times when solenoid valve No. 2 is not operated (1-trip detection logic)	 ✓Open in shift solenoid valve No. 2 circuit ✓Shift solenoid valve No. 2 ✓ECM
P0979	ECM detects short in solenoid valve No. 3 circuit 2 times when solenoid valve No. 3 is operated (1-trip detection logic)	 ルShort in shift solenoid valve No. 3 circuit ルShift solenoid valve No. 3 ルECM
P0980	ECM detects open in solenoid valve No. 3 circuit 2 times when solenoid valve No. 3 is not operated (1-trip detection logic)	 ✓Open in shift solenoid valve No. 3 circuit ✓Shift solenoid valve No. 3 ✓€CM

Fail Safe Function:

If either of the shift solenoid valve circuits develops an open or short, the ECM turns the other shift solenoid ON and OFF to shift to the gear positions shown in the table below. The ECM also turns the shift solenoid valve SL OFF at the same time. If both solenoids are malfunctioning, hydraulic control cannot be performed electronically and must be done manually.

Manual shifting as shown in the following table must be done (In the case of a short circuit, the ECM stops sending current to the short circuited solenoid).

		N	lormal		Shift Solenoid No. 1 Malfunction				Shift Solenoid No. 2 Malfunction				Shift Solenoid No. 3 Malfunction			
Position	Sł	nift Sol	enoid	Gear	S	hift So	lenoid	Coor	Shift Solenoid			Goar	Sh	ift Sole	enoid	0
	No. 1	No. 2	No. 3	Cour	No. 1	No. 2	No. 3	Gear	No. 1	No. 2	No. 3	Gear	No. 1	No. 2	No. 3	Geal
	ON	OFF	OFF	1	Х	OFF→ON	OFF	5→3	ON	Х	OFF	1	ON	OFF	Х	1
	OFF	ON	OFF	3	Х	ON	OFF	3	OFF	Х	OFF→ON	5→4	OFF	ON	Х	3
	OFF	OFF	ON	4	Х	OFF	ON	4	OFF	Х	ON	4	OFF	OFF	Х	5
	OFF	OFF	OFF	5	Х	OFF	OFF	5	OFF	Х	OFF	5	OFF	OFF	Х	5
	ON	OFF	OFF	1	Х	OFF→ON	OFF	5→3	ON	Х	OFF	1	ON	OFF	Х	1
4	OFF	ON	OFF	3	Х	ON	OFF	3	OFF	Х	OFF→ON	5→4	OFF	ON	Х	3
	OFF	OFF	ON	4	Х	OFF	ON	4	OFF	Х	ON	4	OFF	OFF	Х	5
	ON	OFF	OFF	1	Х	OFF→ON	OFF→ON	4→3	ON	Х	OFF	1	ON	OFF	Х	1
3	OFF	ON	ON	3	Х	ON	ON	3	OFF	Х	ON	4	OFF	ON	Х	3
	OFF	OFF	ON	4	Х	OFF	ON	4	OFF	Х	ON	4	OFF	OFF	Х	4
2	ON	OFF	ON	1	Х	OFF→ON	ON	3	ON	Х	ON	1	ON	OFF	Х	1
2	OFF	ON	ON	3	Х	ON	ON	3	OFF	X	ON	3	OFF	ON	Х	3
L	ON	OFF	OFF	1	Х	OFF→ON	OFF→ON	3	ON	X	OFF	1	ON	OFF	Х	1

Position	Shit and	ft Sole No. 2	enoid N Malfun	lo. 1 Iction	Shi anc	ft Sole I No. 3	noid N Malfur	No. 1 Inction	Shift Solenoid No. 2 and No. 3 Malfunction				Shift Solenoid No. 1, No. 2 and No. 3 Malfunction				
Position	Shif	t Sole	noid	Geor	Shift Solenoid			Goor	Shift Solenoid			Goar	Shift Solenoid			0	
	No. 1	No. 2	No. 3	Gear	No. 1	No. 2	No. 3	Gear	No. 1	No. 2	No. 3	Gear	No. 1	No. 2	No. 3	Gear	
	Х	Х	OFF→ON	5→4	Х	OFF→ON	Х	5→3	ON	Х	Х	1	Х	Х	Х	5	
	Х	Х	OFF→ON	5→4	X	ON	Х	3	OFF	Х	Х	5	X	Х	Х	5	
	Х	Х	ON	4	Х	OFF	Х	5	OFF	Х	Х	5	Х	Х	Х	5	
	Х	Х	OFF	5	X	OFF	Х	5	OFF	Х	Х	5	X	Х	Х	5	
	Х	Х	OFF→ON	5→4	Х	OFF→ON	Х	5→3	ON	Х	Х	1	Х	Х	Х	5	
4	Х	Х	OFF→ON	5→4	Х	ON	Х	3	OFF	Х	Х	5	Х	Х	Х	5	
	Х	Х	ON	4	Х	OFF	Х	5	OFF	Х	Х	5	Х	Х	Х	5	
	Х	Х	OFF→ON	4	Х	OFF→ON	Х	$4 \rightarrow 3$	ON	Х	Х	1	Х	Х	Х	4	
3	Х	Х	ON	4	Х	ON	Х	3	OFF	Х	Х	4	Х	Х	Х	4	
	Х	Х	ON	4	Х	OFF	Х	4	OFF	Х	Х	4	Х	Х	Х	4	
2	Х	Х	OFF→ON	3	Х	OFF→ON	Х	3	ON	Х	Х	1	Х	Х	Х	3	
2	Х	Х	ON	3	Х	ON	Х	3	OFF	Х	Х	3	Х	Х	Х	3	
L	Х	Х	OFF→ON	3	X	OFF→ON	Х	3	ON	Х	Х	1	Х	Х	Х	3	

MONITOR DESCRIPTION

The ECM commands gearshift by turning the shift solenoid valves "ON/OFF.". When there is an open or short circuit in any shift solenoid valve circuit, the ECM detects the problem and illuminates the MIL and stores the DTC. And the ECM performs the fail-safe function and turns the other shift solenoid valves in good condition "ON/OFF." (In case of an open or short circuit, the ECM stops sending current to the circuit.)

MONITOR STRATEGY

Related DTCs	P0973	Shift solenoid valve S1/Range check (Low resistance)	
	P0974	Shift solenoid valve S1/Range check (High resistance)	
	P0976	Shift solenoid valve S2/Range check (Low resistance)	
	P0977	Shift solenoid valve S2/Range check (High resistance)	
	P0979	Shift solenoid valve S3/Range check (Low resistance)	
	P0980	Shift solenoid valve S3/Range check (High resistance)	
Required sensors/Components	Shift solenoid valve S1 (P0973/P0974), Shift solenoid valve S2 (P0976/P0977), Shift solenoid valve S3 (P0979/P0980)		
Frequency of operation	Continuous		
Duration	0.1 sec. x 2 (times) or more		
MIL operation	1 driving cycle		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum Maximum		
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
Range check (Low resistance)			
Solenoid	ON		
Range check (High resistance)			
Solenoid	OFF		

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold		
Range check (Low resistance)			
Intelligent power MOS diagnosis fail signals detected while the solenoid is operating	Fail at solenoid resistance: 8 Ω or less		
Range check (High resistance)			
Intelligent power MOS diagnosis fail signals detected while the solenoid is not operating	Fail at solenoid resistance: 100 k Ω or more		

WIRING DIAGRAM



INSPECTION PROCEDURE



<u> 0K:</u>

D11583

Resistance: 11 to 15 Ω at 20 °C (68 °F)

OK \rangle Check and replace the ECM (See page IN-33).

NG

Repair or replace the harness or connector (See page IN-33).



Repair or replace the transmission wire (See page AT-9).

DI25Q-05

DTC	P0982	Shift Solenoid "D" Control Circuit Low (Shift Solenoid Valve S4)

DTC	P0983	Shift Solenoid "D" Control Circuit High (Shift Solenoid Valve S4)

CIRCUIT DESCRIPTION

Shift solenoid valve No. 4 is controlled by ECM and it switches ON and OFF of the O/D direct switch.

DTC No.	DTC Detection Condition	Trouble Area
P0982	ECM detects short in solenoid valve S4 circuit 2 times when solenoid valve SR is operated (1-trip detection logic)	 ルShort in shift solenoid valve S4 circuit ルShift solenoid valve S4 ル€CM
P0983	ECM detects open in solenoid valve S4 circuit 2 times when solenoid valve SR is not operated (1-trip detection logic)	 ✓Open in shift solenoid valve S4 circuit ✓Shift solenoid valve S4 ✓€CM

MONITOR DESCRIPTION

The ECM commands gearshift by turning the shift solenoid valves "ON/OFF". When there is an open or short circuit in any shift solenoid valve circuit, the ECM detects the problem and illuminates the MIL and stores the DTC. And the ECM performs the fail-safe function and turns the other shift solenoid valves in good condition "ON/OFF" (In case of an open or short circuit, the ECM stops sending current to the circuit.).

MONITOR STRATEGY

Related DTCs	P0982	Shift solenoid valve S4/Range check (Low resistance)	
	P0983	Shift solenoid valve S4/Range check (High resistance)	
Required sensors/Components	Shift solenoid valve S4		
Frequency of operation	Continuous		
Duration	0.1 sec x 2 (times) or more		
MIL operation	1 driving cycle		
Sequence of operation	None		

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum Maximum		
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
Low resistance			
Solenoid	ON		
High resistance			
Solenoid	OFF		
TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
Range check (Low resistance)	
Intelligent power MOS diagnosis fail signals detected while the solenoid is operating.	Fail at solenoid resistance: 8 Ω or less
Range check (High resistance)	
Intelligent power MOS diagnosis fail signals detected while the solenoid is not operating.	Fail at solenoid resistance: 100 k Ω or more

WIRING DIAGRAM





2 Measure resistance between terminals S4 of ECM and body ground. **PREPARATION:** Connect the transmission wire connector. S4 (a) E1 Remove the ECM hood. (b) Disconnect the connector from ECM. 白井耳 (c) CHECK: Measure resistance between terminals S4 and E1 of ECM. OK: Resistance: 11 to 15 Ω at 20 °C (68 °F) P D11583 NG Repair or replace the harness or connector (See page IN-33).

OK

Check and replace the ECM (See page IN-33).



Pressure Control Solenoid "D" Electrical

DI9IZ-03



В

1 cycle

P2716

DTC

ON

OFF -

CIRCUIT DESCRIPTION

The throttle pressure that is applied to the primary regulator valve (which modulates line pressure) causes the solenoid valve SLT, under electronic control, to precisely and minutely modulate and generate line pressure according to the accelerator pedal effort, or engine power output detected.

This controls the line pressure and provides smooth shifting characteristics.

Upon receiving the throttle valve opening angle signal, ECM controls the line pressure by sending a predetermined (*) duty ratio to the solenoid valve, modulating the line pressure, and generating throttle pressure.

(*) Duty Ratio:

BE4056

The duty ratio is the ratio of the period of continuity in one cycle. For example, if A is the period of continuity in one cycle, and B is the period of non-continuity, then

Duty Ratio =
$$\frac{A}{A+B}$$
 x 100 (%)

DTC No.	DTC Detection Condi	ition	Trouble Area
P2716	ECM detects solenoid SLT circuit malfunction for 1 sec. or more (1-trip detection logic)		 ✓Open or short in shift solenoid valve SLT circuit ✓Shift solenoid valve SLT ✓€CM
GND	5 V / Div.	Reference: Refer to the cha SLT ⁻ during en	art for the waveform between terminals SLT ⁺ and gine idling.
	1 msec. / Div. D01875		

(Shift Solenoid Valve SLT)

MONITOR DESCRIPTION

When an open or short in the linear solenoid valve (SLT) circuit is detected, the ECM interprets this as a fault. The ECM will turn on the MIL and store the DTC.

MONITOR STRATEGY

Related DTCs	P2716	Shift solenoid valve SLT/Range check
Required sensors/Components	Shift solenoid valve SLT	
Frequency of operation	Continuous	
Duration	1 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
Solenoid current cut status	Not cut		
Battery voltage	11 V or more	-	
Target current	0.1 A or more	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
Solenoid status from IC	Fail (Open or short)

COMPONENT OPERATING RANGE

Parameter	Standard value
Output signal duty	Less than 100%

WIRING DIAGRAM





3

Check shift solenoid valve SLT.



PREPARATION:

(a) Jack up the vehicle.

(b) Remove the oil pan.

(c) Disconnect the solenoid connector.

Check solenoid resistance:

CHECK:

Measure resistance between terminals 1 and 2 of solenoid connector.

<u>OK:</u>

Resistance: 5.0 to 5.6 Ω at 20 °C (68°F) Check solenoid operation:

CHECK:

Connect positive (+) lead with an 8 to 10 W bulb to terminal 1 of solenoid connector and negative (-) lead to terminal 2, then check the movement of the valve.

<u> 0K:</u>

When battery positive voltage is applied.	Valve moves in direction direction in the illustration on the left.
When battery positive voltage is cut off.	Valve moves in ■■■ direction in the illustration on the left.



Replace the shift solenoid valve SLT (See page AT-13).

ок

Repair or replace the transmission wire (See page AT-9).

DTC	P2725	Pressure Control Solenoid "E" Electrical (Shift Solenoid Valve SLN)

CIRCUIT DESCRIPTION

The shift solenoid valve SLN controls the hydraulic pressure acting on the accumulator control valve when gears are shifted and performs smooth gear shifting. The ECM determines optimum operating pressure according to the signals from the throttle position sensor, vehicle speed sensor and direct clutch speed sensor and controls the volume of current flow to the solenoid valve. The amount of current to the solenoid is controlled by the (*) duty ratio of ECM output signals, causing a momentary charge to the hydraulic pressure acting on the clutches during gear shifting.

When the duty ratio is high, the hydraulic pressure acting on the clutches is low.



(*) Duty Ratio

The duty ratio is the ratio of the period of continuity in one cycle. For example, if A is the period of continuity in one cycle, and B is the period of non-continuity, then



DTC No	DTC Detecting Condition	Trouble Area
P2725	ECM detects solenoid valve SLU circuit malfunction for 1 sec. or more	 POpen or short in shift solenoid valve SLN circuit PShift solenoid valve SLN P€CM

DI9J0-03



Reference:

D01867

Refer to the chart for the waveform between terminals SLN⁻ and E1 when engine is idling.



Refer to the chart for the waveform between terminals SLN⁻ and E1 during shift change.

MONITOR DESCRIPTION

The shift solenoid valve SLN controls the oil pressure to the accumulator control valve to reduce transmission gearshift shock.

The ECM judges the appropriate oil pressure based on the signals from the throttle position sensor, the output speed sensor and the input speed sensor, and adjusts the oil pressure by sending a duty-ratio signal to the shift solenoid valve SLN.

The ECM illuminates the MIL and stores the DTC when it detects an open or a short circuit malfunction in the shift solenoid valve SLN.

MONITOR STRATEGY

Related DTCs	P2725	Shift solenoid valve SLN/Range check
Required sensors/Components	Shift solenoid valve SLN	
Frequency of operation	Continuous	
Duration	1 sec.	
MIL operation	Immediate	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
Solenoid current cut status	Not cut		
Battery voltage	11 V or more	-	
Target current	0.1 A or more	-	

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
Solenoid status from IC	Fail (Open or short)

COMPONENT OPERATING RANGE

Parameter	Standard value	
Output signal duty	Less than 100%	

WIRING DIAGRAM





3 Check shift solenoid valve SLN.



PREPARATION:

(a) Jack up the vehicle.

(b) Remove the oil pan.

(c) Disconnect the solenoid connector.

Check solenoid resistance:

CHECK:

Measure resistance between terminals 1 and 2 of solenoid connector.

<u>OK:</u>

Resistance: 5.0 to 5.6 Ω at 20 °C (68 °F) Check solenoid operation:

CHECK:

Connect positive (+) lead with an 8 to 10 W bulb to terminal 1 of solenoid connector and negative (-) lead to terminal 2, then check the movement of the valve.

<u>OK:</u>

When battery positive voltage is applied.	Valve moves in direction in the illustration on the left.
When battery positive voltage is cut off.	Valve moves in ■■■ direction in the illustration on the left.



Replace the shift solenoid valve SLN (See page AT-13).

οк

Repair or replace the transmission wire (See page AT-9).

DI9IX-03

P2757

DTC

SYSTEM DESCRIPTION

Performance(Shift Solenoid Valve SLU)

The ECM uses the signals from the Throttle Position Sensor and Air-flow Meter to monitor the engagement condition of the lock-up clutch.

Torque Converter Clutch Pressure Control Solenoid

Then the ECM compares the engagement condition of the lock-up clutch with the lock-up schedule in the ECM memory to detect mechanical trouble of the shift solenoid valve SLU, valve body, torque converter clutch and automatic transmission assembly (clutch, brake or gear etc.).

DTC No.	DTC Detecting Condition	Trouble Area
P2757	Lock-up does not occur when driving in the lock-up range (normal driving at 80 km/h [50 mph]), or lock-up remains ON in the lock-up OFF range. (2-trip detection logic)	 ✓Shift solenoid valve SLU is stuck open or closed ✓Valve body blocked up or stuck ✓Lock-up clutch ✓Automatic transmission assembly

MONITOR DESCRIPTION

The ECM controls the oil pressure to the lock-up clutch based on engine-load information from the throttle position sensor, crankshaft position sensor, input speed sensor, and the oil pressure sensor for shift-solenoid SLU. The ECM commands the shift-solenoid SLU using a duty-cycle control signal. In turn, the shift solenoid operates the lock-up control valve and causes lock-up or flexible lock-up of the torque converter clutch.

To monitor the condition of the lock up clutch, the ECM monitors the signals from the input speed sensor, crank position sensor, the throttle position sensor, and air flow meter. The ECM uses this information to determine when the vehicle's torque converter clutch should be locked-up. The ECM can detect many mechanical problems in the shift solenoids, valve body, and the transmission clutches, brakes, and gears. If the ECM detects that the torque converter clutch locked below the minimum lock-up speed, it will illuminate the MIL and store the DTC.

MONITOR STRATEGY

	P2757	Shift solenoid valve SLU/OFF malfunction
Related DTCs		Shift solenoid valve SLU/OFF malfunction
Require sensors/Components	Main	Shift solenoid valve SLU, valve body
Require sensors/Components	Sub	ECT sensor, MAF meter, Vehicle speed sensor (NO), Throttle position sensor, Input speed sensor (NCO)
Frequency of operation	Continuous	
	OFF malfunction (A)	2 sec.
Duration	OFF malfunction (B)	0.5 sec.
	ON malfunction	1.8 sec.
MIL operation	2 driving cycles	
Sequence of operation	None	

TYPICAL ENABLING CONDITIONS

	Specification		
Item	Minimum	Maximum	
The following items are common to all co	onditions below:		
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328		
Transmission shift position	"[)"	
ECT (Engine coolant temperature)	40°C or more	-	
Spark advance from Max. retard timing by KCS control	0° CA or more -		
Neutral Start Switch circuit			
Shift Solenoid "A" (S1) circuit			
Shift Solenoid "B" (S2) circuit			
Shift Solenoid "C" (S3) circuit	There is no malfunction in t	he circuit shown on the left	
Shift Solenoid "D" (S4) circuit	I nere is no mairunction in the circuit shown on the left.		
ECT Sensor circuit			
Torque Converter Clutch Pressure Control Solenoid circuit			
ECM selected gear	4th or 5th		
Vehicle speed	25 km/h (16 mph) or more -		
OFF malfunction (A)			
ECM lock up command	ON		
	(SLU duty: 9	0% or more)	
Intake air amount per revolution	0.4 g/rev or more (A/C OFF) 0.6 g/rev or more (A/C ON)		
Vehicle speed	- Less than 100 km/h (62 mph)		
OFF malfunction (B)			
ECM selected gear	3rd		
Vehicle speed	2 km/h (1 mph) or more -		
Throttle valve opening angle	6.5% or more at 2,000 rpm (conditions varies with engine speed)		
Intake air amount per revolution	0.2 g/rev or more -		
ON malfunction			

DIAGNOSTICS - AUTOMATIC TRANSMISSION

ECM lock-up command	OFF (SLU duty: Less than 10%)	
Throttle valve opening angle	8% or more -	
Vehicle speed	-	Less than 60 km/h (37 mph)
Intake air amount per revolution	0.4 g/rev or more (A/C OFF) 0.6 g/rev or more (A/C ON)	-

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold		
[OFF malfunction]			
Both of the following conditions are met: OFF malfunction	n (A) and (B)		
OFF malfunction (A)			
Engine speed - Output speed x 5th gear ratio (NE-NO x 5th gear ratio)	150 rpm or more		
OFF malfunction (B)			
Input speed/Output speed (NC0/NO)	not 3.14 or more and 7.34 or less		
[ON malfunction]			
2 detections are necessary per driving cycle: 1st detection; temporary flag ON 2nd detection; pending fault code ON			
Vehicle speed must be under 10 km/h (6 mph) once before 2nd detection			
Engine speed - Input speed (NE-NC0)	Less than 35 rpm		

1 Check shift solenoid valve SLU operation. **PREPARATION:** Remove the oil pan. (a) Remove the shift solenoid valve SLU. (b) CHECK: Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminal 1. <u>OK:</u> Valve moves in - direction When B⁺ is applied. in illustration on the left. Valve moves in When B⁺ is cut off. in illustration on the left. Replace the shift solenoid valve SLU NG D01769 D01885 (See page AT-13). D13660 OK

2	Check valve body (See page DI-356).		
	NG Replace the valve body (See page AT-13).		
ок			

3	Check torque converter clutch (See page AT-35).
---	---



Repair or replace transmission (See page AT-31).

Replace the torque	converter	clutch.
--------------------	-----------	---------

2004 LEXUS IS300 (RM1054U)

NG

DI9IY-03

DTC	P2759	Torque Converter Clutch Pressure Control Solenoid
		Control Circuit Electrical(Shift Solenoid Valve SLU)



CIRCUIT DESCRIPTION

The amount of current flow to the solenoid is controlled by the (*) duty ratio of the ECM output signal. The higher the duty ratio becomes, the higher the lock-up hydraulic pressure becomes during the lock-up operation.

(*) Duty Ratio

The duty ratio is the ratio of the period of continuity in one cycle. For example, if A is the period of continuity in one cycle, and B is the period of non-continuity, then



DTC No.	DTC detection condition	Trouble Area
P2759	ECM detects solenoid valve SLU circuit malfunction for 1 sec. or more	 ✓Open or short in shift solenoid valve SLU circuit ✓Shift solenoid valve SLU ✓ECM

MONITOR DESCRIPTION

The ECM controls the oil pressure to the lock-up clutch based on engine-load information from the throttle position sensor, crankshaft position sensor, input speed sensor, and the oil pressure sensor for shift-solenoid SLU. The ECM commands the shift-solenoid SLU using a duty-cycle control signal. In turn, the shift solenoid operates the lock-up control valve and cause lock-up or flexible lock-up of the torque converter clutch. The ECM illuminates the MIL and stores the DTC when ECM detects an open or a short circuit mal-function in the shift solenoid valve SLU.

MONITOR STRATEGY

Related DTCs	P2759	Shift solenoid valve SLU/Range check				
Required sensors/Components	Shift solenoid valve SLU	ift solenoid valve SLU				
Frequency of operation	Continuous					
Duration	1 sec.					
MIL operation	Immediate					
Sequence of operation	None					

TYPICAL ENABLING CONDITIONS

	Specification					
Item	Minimum	Maximum				
The monitor will run whenever the follow- ing DTCs are not present.	See page DI-328					
Solenoid current cut status	Not cut					
Battery voltage	11 V or more	-				
Target current	0.1 A or more	-				

TYPICAL MALFUNCTION THRESHOLDS

Detection criteria	Threshold
Solenoid status from IC	Fail (Open or short)

COMPONENT OPERATING RANGE

Parameter	Standard value
Output signal duty	Less than 100%

WIRING DIAGRAM



1

Check transmission wire.



PREPARATION:

Disconnect the transmission wire connector.

CHECK:

Measure resistance between SLU^+ and SLU^- of transmission wire.

<u>OK:</u>

Resistance: 5.0 to 5.6 Ω at 20 °C (68 °F)

CHECK:

Measure resistance between terminals SLU⁺ and SLU⁻ of the transmission wire connector and body ground.

<u>OK:</u>

Resistance: 1 M Ω or higher



ΟΚ



3	Check shift solenoid valve SLU.								
		 PREPARATION: (a) Remove the oil pan. (b) Disconnect the solenoid valve connector. CHECK: Measure the resistance between terminals 1 and 2. OK: Resistance: 5.0 to 5.6 Ω at 20 °C (68 °F) 							

NG

D01886

Replace the shift solenoid valve SLU (See page AT-13).

ΟΚ

Repair or replace the transmission wire (See page AT-9).

Pattern Select Switch Circuit

CIRCUIT DESCRIPTION

The ECM memory contains the shift programs for the NORMAL, POWER and SNOW patterns, 2 position, L position and the lock-up patterns. By following the programs corresponding to the signals from the pattern select switch, the park/neutral position and other various sensors, the ECM switches the solenoid valves ON and OFF, and controls the transmission gear change and the lock-up clutch operation.

WIRING DIAGRAM



DI7W1-04



Proceed to next circuit inspection shown on problem symptoms table (See page DI-356).

Transmission Shift Switch Circuit

CIRCUIT DESCRIPTION

When shifting the shift lever to the M position, using the transmission shift switch, it is possible to shift to the 2 to 5 positions.

Pressing "Up switch" once shifts up 1 position, and pressing "Down switch" once shifts down 1 position respectively.

WIRING DIAGRAM



DI25Z-11

1

Check shift lock control ECU (E-shift main switch) (See page DI-361).



Replace the shift lock control ECU (E-shift main switch) (See page AT-20).

ОК

2 Check operation of transmission shift switch.

PREPARATION:

(a) Turn the ignition switch ON.

(b) Shift the shift lever into the M position.

CHECK:

Check the odo trip display panel when the transmission shift switch is pressed.

<u>OK:</u>



NG

3

Check voltage between each of terminals SFTU, SFTD and E1 of ECM.



Ρ	R	Ε	Ρ	A	R	A	T	0	N	:

(a) Turn ignition switch ON.

(b) Remove the ECM with connectors still connected.

CHECK:

Check voltage between each terminal of SFTU or SFTD and E1 of ECM.

<u>OK:</u>

Switch condition	Tester connection	Specified condition		
"Up" switch held pressed		7 to 14 V		
"Up" switch released	SFIU - E1	Below 1.5 V		
"Down" switch held pressed	SFTD - E1	7 to 14 V		
"Down" switch released		Below 1.5 V		

| ок \

Proceed to next circuit inspection shown in problem symptoms table (See page DI-356).

NG

DI-424

4 Check transmission shift switch.



PREPARATION:

(a) Remove the steering wheel pad.

(b) Disconnect the transmission shift switch connector.

CHECK:

Check continuity between each terminal of transmission shift switch connector.

<u>OK:</u>

Switch condition	Tester connection	Specified value		
"Up" switch pressed		No continuity		
"Up" switch released	4 - 2	Continuity		
"Down" switch pressed		No continuity		
"Down" switch released	4 - 1	Continuity		

NG

Replace the steering wheel (See page SR-1 1).



Repair or replace harness or connector (See page IN-33).

ABS WITH EBD & BA & TRAC SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING

Troubleshoot in accordance with the procedure on the following pages.



Author :

DI7UD-03

CUSTOMER PROBLEM ANALYSIS CHECK

ABS & TRAC Check Sheet

Inspector's . Name

			Registration No.			
Customer's Name			Registration Year	1	1	
			 Frame No.			
Date Vehicle Brought In	1	1	Odometer Reading			km miles

Date Problem First Occurred		1	1
Frequency the Problem Occurs	Continuously	□ Intermittently (times a day)

	□ ABS does not operate.									
	ABS does not operate efficiently.									
Symptoms	TRAC does not operate. (Wheels spin when starting rapidly.)									
	ABS Warning Light Abnormal	ht Remains ON Does not Light Up								
	TRAC OFF Indicator Light Abnormal	tor □ Remains ON □ Blinks □ Does not Light	Up							
	SLIP Indicator Light Abnormal	□ Remains ON □ Does not Light Up								
	BRAKE Warning Light Abnormal	□ Remains ON □ Does not Light Up								

Check Item	ABS Warning Light		Normal	Malfunction Code (Code)
	Malfunction Indicator Light		Normal	Malfunction Code (Code)
	-				
DTC Check	1st Time		Normal Code	Malfunction Code (Code)
	2nd Time		Normal Code	Malfunction Code (Code)

DI7UE-01

DI9J7-01





PRE-CHECK

1. DIAGNOSIS SYSTEM

- (a) Release the parking brake lever.
- (b) Check the indicator.

When the ignition switch is turned ON, check that the ABS warning light, BRAKE warning light, TRAC OFF indicator light and SLIP indicator light go on for 3 seconds.

HINT:

- ✓ When the parking brake is applied or the lever of the brake fluid is low, the BRAKE warning light is lit.
- If the indicator check result is not normal, proceed to troubleshooting for the ABS warning light circuit, BRAKE warning light circuit, TRAC OFF indicator light circuit and SLIP indicator light circuit.

Trouble Area	See page
ABS warning light circuit	DI-482
BRAKE warning light circuit	DI-490
TRAC OFF indicator light circuit	DI-485
SLIP indicator light circuit	DI-488

(c) In case of not using hand-held tester:

- Check the DTC.
 - (1) Using SST, connect terminals Tc and CG of DLC3. SST 09843-18040
 - (2) Turn the ignition switch ON.
- (3) Read the DTC from the ABS warning light and TRAC OFF indicator light on the combination meter.

HINT:

If no code appears, inspect the ABS warning light circuit or TRAC OFF indicator light circuit.

Trouble Area	See page
ABS warning light circuit	DI-482
TRAC OFF indicator light circuit	DI-485







- As an example, the blinking patterns for normal code and codes 11 and 21 are shown on the left.
 - (4) Codes are explained in the code table on page DI-432.
 - (5) After completing the check, disconnect terminals Tc and CG of DLC3 and turn off the display.
 If 2 or more malfunctions are indicated at the same time the lowest numbered DTC will be displayed 1st.

- (d) In case of using hand-held tester:
 - Check the DTC.
 - (1) Hook up the hand-held tester to the DLC3.
 - (2) Turn the ignition switch ON.
 - (3) Read the DTC by following the prompts on the tester screen.

HINT:

Please refer to the hand-held tester operator's manual for further details.

- (e) In case of not using hand-held tester: Clear the DTC.
 - Using SST, connect terminals Tc and CG of DLC3.SST 09843-18040
 - (2) Turn the ignition switch ON.
 - (3) Clear the DTC stored in ECU by depressing the brake pedal 8 or more times within 5 seconds.
 - (4) Check that the warning light shows the normal code.
 - (5) Remove the SST from the terminals of DLC3.
 - SST 09843-18040

HINT:

The DTC stored in the ECU will be erased when the battery terminal is disconnected for the troubleshooting.



In case of using hand-held tester: Clear the DTC.

- (1) Hook up the hand-held tester to the DLC3.
- (2) Turn the ignition switch ON.
- (3) Operate the hand-held tester to erase the codes. (See hand-held tester operator's manual.)

2. FREEZE FRAME DATA

- (a) The vehicle (sensor) status at the occurrence of abnormality of the diagnosis code and during the ABS operating can be memorized and displayed using the hand-held tester.
- (b) Only one record of freeze frame data is stored, however, freeze frame data during the ABS operating is always up-dated. After the storage of freeze frame data, up to 31 ignition "ON" operations are stored and displayed.

HINT:

If the ignition switch "ON" operation exceeds 31 times, "31" appears on the display.

(c) If the diagnosis code abnormality occurs, the freeze frame data at the occurrence of the abnormality is stored but the ABS actuation data is deleted.

Hand-held tester display	Measurement Item	Reference Value*
VEHICLE SPD	Vehicle speed	Speed indication of a meter
STOP LIGHT SW	Stop light switch signal	Stop light switch ON: ON, OFF: OFF
# IG ON	Numbers of operations of ignition switch ON after memorizing freeze frame data	0 - 31
MAS CYL PRESS	Master cylinder pressure sensor output voltage	Release brake pedal: 0.3 - 0.9 V Depress brake pedal: 3.2 - 4.5 V
MASS PRESS GRADE	Master cylinder pressure sensor changing decliv- ity	-30 - 200 MPa/s
SYSTEM	Operate system	ABS operate: ABS BA operate: BA
YAW RATE	Yaw rate angle sensor output value	-70 - 70
STEERING ANG	Steering angle sensor output value	Left turn: Increase Right turn: Drop
G (RIGHT & LEFT)	Right and left G	-1.5 - 1.5
G (BACK & FORTH)	Back and forth G	-1.5 - 1.5
VSC / TRC OFF SW	TRAC OFF switch signal	TRAC OFF SW ON: ON OFF: OFF
SHIFT POSITION	Shift lever position	P: P R: R N: N D: D 2: 2 L: L

If no conditions are specifically stated for "Idling", it means the shift lever is at N or P position, the A/C switch is OFF and all accessory switches are OFF.

DIAGNOSTICS - ABS WITH EBD & BA & TRAC SYSTEM





SPEED SENSOR SIGNAL CHECK

- (a) In case of not using hand-held tester: Check the speed sensor signal.
 - (1) Turn the ignition switch OFF.
 - (2) Using SST, connect terminals Ts and CG of DLC3.
 - SST 09843-18040
 - (3) Start the engine.

(4) Check that the ABS warning light blinks.

HINT:

3.

If the ABS warning light does not blink, inspect the ABS warning light circuit (See page DI-482).

- (5) Drive vehicle straight forward.
 - Drive vehicle faster than 45 km/h (28 mph) for several seconds.
- (6) Stop the vehicle.
- (7) Using SST, connect terminals Tc and CG of DLC3.
- SST 09843-18040
- (8) Read the number of blinks of the ABS warning light.

HINT:

- See the list of DTC shown on the next page.
- If every sensor is normal, a normal code is output (A cycle of 0.25 sec. ON and 0.25 sec. OFF is repeated).
- If 2 or more malfunctions are indicated at the same time, the lowest numbered code will be displayed 1st.



- (9) After doing the check, disconnect the SST from terminals Ts and CG, Tc and CG of DLC3, and turn ignition switch OFF.
- SST 09843-18040



In case of using hand-held tester: Check the speed sensor signal.

- (1) Hook up the hand-held tester to the DLC3.
- (2) Do step (3) to (6) on the previous page and this page.
- (3) Read the DTC by following the prompts on the tester screen.

HINT:

(b)

Please refer to the hand-held tester operator's manual for further details.

DTC of speed sensor check function:

Code No.	Diagnosis	Trouble Area
C1271/71	Low output voltage of right front speed sensor	
C1272/72	Low output voltage of left front speed sensor	
C1273/73	Low output voltage of right rear speed sensor	
C1274/74	Low output voltage of left rear speed sensor	 и Left rear speed sensor ル Sensor installation ル Left rear speed sensor rotor ル Left rear speed sensor circuit
C1275/75	Abnormal change in output voltage of right front speed sen- sor	
C1276/76	Abnormal change in output voltage of left front speed sen- sor	rt front speed sensor rotor rt front speed sensor
C1277/77	Abnormal change in output voltage of right rear speed sen- sor	
C1278/78	Abnormal change in output voltage of left rear speed sensor	rt rear speed sensor rotor rt rear speed sensor
C1281/81	Master cylinder pressure sensor output signal is faulty The problem symptoms in the brake cannot be confirmed	⊭Master cylinder pressure sensor ⊭Brake booster

DIAGNOSTIC TROUBLE CODE CHART

HINT:

- ✓ Using SST 09843-18040, connect the terminals Tc and CG of DLC3.
- \checkmark If any abnormality is not found when inspecting parts, inspect the ECU.
- If a malfunction code is displayed during the DTC check, check the circuit listed for the code. For details of each code, turn to the page referred to under the "See page" for respective "DTC No." in the DTC chart.

DTC chart of anti-lock brake system:

DTC No. (See Page)	Detection Item	Trouble Area
C0278/11 (DI-451)	Open circuit of ABS solenoid relay circuit	иABS solenoid relayиABS solenoid relay circuit
C0279/12 (DI-451)	Short circuit of ABS solenoid relay circuit	
C0273/13*1 (DI-447)	Open circuit of ABS motor relay circuit	иABS motor relayиABS motor relay circuit
C0274/14 (DI-447)	Short circuit of ABS motor relay circuit	
C0226/21 (DI-445)	Open or short circuit of right front solenoid circuit	
C0236/22 (DI-445)	Open or short circuit of left front solenoid circuit	
C0246/23 (DI-445)	Open or short circuit of right rear solenoid circuit	
C0256/24 (DI-445)	Open or short circuit of left rear solenoid circuit	
C1225/25 (DI-463)	Open or short circuit of SM circuit	
C1226/26 (DI-463)	Open or short circuit of SRM circuit	
C1227/27 (DI-463)	Open or short circuit of SRC circuit	
C0200/31*1 (DI-439)	Right front wheel speed sensor signal malfunction	
C0205/32*1 (DI-439)	Left front wheel speed sensor signal malfunction	Right front, left front, right rear, left rear speed sensor
C0210/33*1 (DI-439)	Right rear wheel speed sensor signal malfunction	
C0215/34*1 (DI-439)	Left rear wheel speed sensor signal malfunction	
C1235/35 (DI-439)	Foreign matter is attached on the tip of the right front sensor	
C1236/36 (DI-439)	Foreign matter is attached on the tip of the left front sensor	
C1238/38 (DI-439)	Foreign matter is attached on the tip of the right rear sensor	
C1239/39 (DI-439)	Foreign matter is attached on the tip of the left rear sensor	

DI7UG-03

C1241/41 (DI-465)	Low battery positive voltage	 ルBattery ルCharging system ルPower source circuit
C1249/49*3 (DI-472)	Open circuit of stop light switch circuit	 ✓Stop light switch ✓Stop light switch circuit
C1246/46*2 (DI-469)	Malfunction in master ccylinder pressure sensor	 Master cylinder pressure sensor Master cylinder pressure sensor circuit
C1251/51*1 (DI-475)	Pump motor is locked	ABS & TRAC Actuator ABS & TRAC Actuator circuit
C1267/67*4 (DI-477)	Malfunction in brake pedal load sensing switch	 <i>▶</i>Brake pedal load sensing switch <i>▶</i>Brake pedal load sensing switch circuit
Always ON (DI-480)	Malfunction in ECU	Combination meter Combination meter circuit Battery ABS & TRAC ECU

*1, *2, *3, *4:

Even after the troubled areas are repaired, ABS warning light will not go OFF unless the following operations are performed.

- ✓ *1:
 - (1) Drive the vehicle at 20 km/h (12 mph) for 30 seconds or more and check that the ABS warning light goes off.
 - (2) Clear the DTC (See page DI-427).

≁ *2:

- (1) Keep the vehicle in the stationary condition for 5 seconds or more and depress the brake pedal lightly 2 or 3 times.
- (2) Drive the vehicle at the vehicle speed 50 km/h (31 mph) and keep depressing the brake pedal strongly for about 3 seconds.
- (3) Repeat the above operation 3 times or more and check that the ABS warning light goes off.
- (4) Clear the DTC (See page DI-427).
- \sim *3: Depress the brake pedal for 1 sec.
- ✓ *4: Depress the brake pedal strongly for 1 sec., then release the brake pedal for 1 sec.

HINT:

There is a case that hand-held tester cannot be used when ABS warning light is always on. **DTC chart of traction control system:**

DTC No. (See Page)	Detection Item	Trouble Area
C1223/43 (DI-460)	Malfunction in ABS control system	ABS control system
C1224/44 (DI-461)	Open or short circuit of NE signal circuit	₩NEO circuit ÆCM
C1201/51 (DI-455)	Malfunction in engine control system	Engine control system
C1202/52 (DI-456)	Brake fluid level low Open circuit in brake fluid level warning switch circuit	
C1203/53 (DI-458)	Malfunction in ECM communication circuit	 ✓RC+ or TRC - circuit ✓ENG+ or ENG- circuit ✓ECM
PARTS LOCATION



DI7UH-03

DI7UI-03

TERMINALS OF ECU



2004 LEXUS IS300 (RM1054U)

DI-436

DIAGNOSTICS - ABS WITH EBD & BA & TRAC SYSTEM

SP1 (S16 - 2) - GND (S18 - 15, 22, S15 - 2, 3)	$R\text{-}Y\leftrightarrowW\text{-}B$	Vehicle drives at about 20 km/h (12 mph)	Pulse generation
STP (S16 - 3) - GND (S18 -		Stop light switch OFF	Below 1.5
15, 22, S15 - 2, 3)	$G-R \leftrightarrow W-B$	Stop light switch ON	8 - 14
WT (S16 - 4) - GND (S18 - 15,		IG switch ON, TRC OFF indicator light ON	Below 2.0
22, S15 - 2, 3)	$LG \leftrightarrow W-B$	IG switch ON, TRC OFF indicator light OFF	10 - 14
IND (S16 - 6) - GND (S18 -		IG switch ON, SLIP indicator light ON	Below 2.0
15, 22, S15 - 2, 3)	$L-Y \leftrightarrow W-B$	IG switch ON, SLIP indicator light OFF	10 - 14
IG1 (S16 - 7) - GND (S18 - 15, 22, S15 - 2, 3)	$B\text{-}R\leftrightarrowW\text{-}B$	IG switch ON	10 - 14
BRL (S16 - 8) - GND (S18 -		IG switch ON, fluid in master cylinder reservoir above MIN level and parking brake switch is OFF (Brake warning light is OFF)	Below 2.0
15, 22, S15 - 2, 3)	Y-G ↔ W-B	IG switch ON, fluid in master cylinder reservoir below MIN level or parking brake switch is ON (Brake warning light ON)	10 - 14
ENG+ (S16 - 9) - ENG- (S16 - 18)	$L\text{-}B\leftrightarrowP$	IG switch ON	Pulse generation
Ts (S16 - 10) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}L\leftrightarrowW\text{-}B$	IG switch ON	10 - 14
TRC+ (S16 - 11) - TRC- (S16 - 20)	$R\text{-}Y\leftrightarrowW\text{-}G$	IG switch ON, ABS warning light OFF	Pulse generation
FRO (S16 - 13) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}R \leftrightarrow W\text{-}B$	Vehicle drives at about 20 km/h (12 mph)	Pulse generation
RR+ (S16 - 16) - RR- (S16 - 15)	$GR \leftrightarrow B$	IG switch ON, slowly turn right rear wheel	Pulse generation
PKB (S16 - 21) - GND (S18 -		IG switch ON, parking brake switch ON	Below 1.5
15, 22, S15 - 2, 3)	$Y-R \leftrightarrow W-B$	IG switch ON, parking brake switch OFF	10 - 14
RL+ (S16 - 22) - RL- (S16 - 23)	$R \leftrightarrow L$	IG switch ON, slowly turn left rear wheel	Pulse generation
R+ (S15 - 1) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}B\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRM1 (S15 - 4) - GND (S18 - 15, 22, S15 - 2, 3)	$B\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRC2 (S15 - 5) - GND (S18 - 15, 22, S15 - 2, 3)	$G\text{-}R\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SFLH (S15 - 6) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}R \leftrightarrow W\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SFLR (S15 - 7) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRRH (S15 - 8) - GND (S18 - 15, 22, S15 - 2, 3)	$\text{L-O}\leftrightarrow\text{W-B}$	IG switch ON, ABS warning light OFF	10 - 14
SRRR (S15 - 9) - GND (S18 - 15, 22, S15 - 2, 3)	$G\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 -14
SR (S15 - 10) - R+ (S15 - 1)	$L-R \leftrightarrow L-B$	IG switch ON, ABS warning light OFF	10 - 14
FR+ (S15 - 13) - FR- (S15 - 12)	$O \leftrightarrow B$	IG switch ON, slowly turn right front wheel	Pulse generation
SRM2 (S15 - 21) - GND (S18 - 15, 22, S15 - 2, 3)	B-O ↔ W-B	IG switch ON, ABS warning light OFF	10 - 14
MR (S15 - 23) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}L\leftrightarrowW\text{-}B$	IG switch ON, ABS motor stops	10 - 14

DIAGNOSTICS -		ABS WITH EBD & BA & TRAC SYSTEM
---------------	--	---------------------------------

MRF (S15 - 24) - GND (S18 - 15, 22, S15 - 2, 3)	$R\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	Below 2.0
LBL (S15 - 25) - GND (S18 - 15, 22, S15 - 2, 3)	$Y\text{-}R \leftrightarrow W\text{-}B$	IG switch ON, fluid in master cylinder reservoir above MIN level	4 - 10
FL+ (S15 - 28) - FL- (S15 - 27)	$LG \leftrightarrow V$	IG switch ON, slowly turn left front wheel	Pulse generation
SRC1 (S15 - 31) - GND (S18 - 15, 22, S15 - 2, 3)	$G\text{-}O\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14

PROBLEM SYMPTOMS TABLE

If a normal code is displayed during the DTC check but the problem still occurs, check the circuits for each problem symptom in the order given in the table below and proceed to the relevant troubleshooting page.

Symptom	Suspect Area	See page
ABS does not operate	 Only when 1. to 4. are all normal and the problem is still occurring, replace the skid control ECU. Check the DTC reconfirming that the normal code is output. IG power source circuit Speed sensor circuit Check the brake actuator with a hand-held tester. If abnormal, check the hydraulic circuit for leakage (See page DI-494). 	DI-427 DI-465 DI-439
ABS does not operate efficiently	 Only when 1. to 4. are all normal and the problem is still occurring, replace the skid control ECU. 1. Check the DTC reconfirming that the normal code is output 2. Speed sensor circuit 3. Stop light switch circuit 4. Check the brake actuator with a hand-held tester. If abnormal, check the hydraulic circuit for leakage (See page DI-494). 	DI-427 DI-439 DI-472
ABS warning light abnormal	 ABS warning light circuit Skid control ECU 	IN-33
BRAKE warning light abnormal	 BRAKE warning light circuit Skid control ECU 	IN-33
DTC check cannot be done	Only when 1. and 2. are all normal and the problem is still occurring, replace the skid control ECU.1. ABS warning light circuit2. TRAC OFF indicator light circuit	DI-482 DI-485
Speed sensor signal check cannot be done	 Ts terminal circuit Skid control ECU 	DI-492 IN-33
TRAC does not operate	 Only when inspection circuits for each problem symptom are all normal and the problem is still occurring, replace the skid control ECU. 1. Check the DTC, reconfirming that the normal code is output. 2. IG power source circuit 3. Check the hydraulic circuit for leakage. 4. Speed sensor circuit 	DI-427 DI-465 DI-494 DI-439
SLIP indicator light abnormal	SLIP indicator light circuit	
TRAC OFF indicator light abnormal	Only when inspection circuits for each problem symptom are all normal and the problem is still occurring, replace the skid control ECU. 1. TRAC OFF indicator light circuit 2. TRAC cut switch circuit	DI-485 DI-485

DI7UJ-03

CIRCUIT INSPECTION

DTC	C0200 / 31 - C1239 / 39	Speed Sensor Circuit

CIRCUIT DESCRIPTION



The speed sensor measures wheel speed and sends the corresponding signals to the ECU. These signals are used for control of both the ABS & TRAC control system. Both the front and rear rotors have 48 serrations.

When the rotors rotate, the magnetic field emitted by the permanent magnet in the speed sensor generates an AC voltage. Since the frequency of this AC voltage changes in direct proportion to the speed of the rotor, the frequency is used by the ECU to measure the speed of each wheel.

DTC No.	DTC Detecting Condition	Trouble Area
C0200 / 31 C0205 / 32 C0210 / 33 C0215 / 34	 Detection of any of conditions 1. through 3.: At vehicle speed of 10 km/h (6 mph) or more, open or short circuit of the speed sensor signal circuit continues for 15 sec. Momentary interruption of the speed sensor signal oc- curs 7 times or more. Open circuit of the speed sensor signal circuit continues for 0.5 sec. or more. 	 ✓ Right front, left front, right rear, left rear speed sensor ✓ Each speed sensor circuit ✓ Sensor rotor
C1235 / 35 C1236 / 36 C1238 / 38 C1239 / 39	At the vehicle speed of 20 km/h (12mph) or more, the condition that noise is included in the speed sensor signal continues for 5 sec. or more.	 ✓ Right front, left front, right rear, left rear speed sensor ✓ Sensor rotor

HINT:

- DTC No. C0200 / 31 and C1235 / 35 are for the right front speed sensor.
- ▶ DTC No. C0205 / 32 and C1236 / 36 are for the left front speed sensor.
- DTC No. C0210 / 33 and C1238 / 38 are for the right rear speed sensor.
- ✓ DTC No. C0215 / 34 and C1239 / 39 are for the left rear speed sensor.

DI9J8-01

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check output value of speed sensor.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and turn the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

CHECK:

Check that there is no difference between the speed value output from the speed sensor observed in the hand-held tester and the speed value displayed by the speedometer when the vehicle is in motion. **OK:**

There is almost no difference in the displayed speed values.

HINT:

There is tolerance of \pm 10 % in the speedometer indication.



NG

2

Check speed sensor.



Front:

PREPARATION:

- (a) Make sure that the speed sensor connector and the wire harness side connector are securely connected.
- (b) Disconnect the speed sensor connector.

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector.

<u> 0K:</u>

Resistance: 1.4 - 1.8 k Ω at 20°C

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector and body ground.

<u> 0K:</u>

Resistance: 1 M Ω or higher



Rear: PREPARATION:

- (a) Remove the rear seat cushion and the seatback.
- (b) Make sure that the speed sensor connector and the wire harness side connector are securely connected.
- (c) Disconnect the speed sensor connector.

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector.

<u> 0K:</u>

Resistance: 0.9 - 1.3 k Ω at 25 ± 5°C

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector and body ground.

<u>OK:</u>

Resistance: 1 M Ω or higher



NOTICE:

Check the speed sensor signal last (See page DI-427).

ОК

3	Check for open and short circuit in harness and connector between each speed sensor and skid control ECU (See page IN-33).
---	--



Repair or replace harness or connector.

ΟΚ



check the signal waveform.

HINT:

W04200

- \mathbf{M} As the vehicle speed (rpm of the wheels) increases, a cycle of the waveform becomes shorter and the fluctuation in the output voltage becomes greater.
- When noise is identified in the waveform on the oscilloscope, error signals are generated due to the speed sensor rotor's scratches, looseness or foreign matter deposited on it.



Check and replace skid control ECU (See page

NG

V / Division

6

Check sensor rotor and sensor tip.





Front:

PREPARATION: Remove the front axle hub and

Remove the front axle hub and the speed sensor (See page BR-51).

CHECK:

Check the sensor rotor serrations.

<u>OK:</u>

No scratches, missing teeth or foreign objects on the sensor rotor.

CHECK:

Check the sensor tip.

<u>OK:</u>

No scratches or foreign objects on the sensor tip.

HINT:

If foreign matter (including that on the sensor rotor side) is identified, remove it and after reassembling, check the output waveform.

Rear:

PREPARATION:

Remove the drive shaft (See page SA-57).

CHECK:

Check the sensor rotor serrations.

<u> 0K:</u>

No scratches, missing teeth or foreign objects. PREPARATION:

Remove the rear speed sensor (See page BR-54).

CHECK:

Check the sensor tip.

<u>OK:</u>

No scratches or foreign objects on the sensor tip.

HINT:

If foreign matter (including that on the sensor rotor side) is identified, remove it and after reassembling, check the output waveform.

NG

angle Replace speed sensor or rotor.

NOTICE:

Check the speed sensor signal last (See page DI-427).

ΟΚ

Check and replace skid control ECU (See page IN-33).

CIRCUIT INSPECTION

DTC	C0200 / 31 - C1239 / 39	Speed Sensor Circuit

CIRCUIT DESCRIPTION



The speed sensor measures wheel speed and sends the corresponding signals to the ECU. These signals are used for control of both the ABS & TRAC control system. Both the front and rear rotors have 48 serrations.

When the rotors rotate, the magnetic field emitted by the permanent magnet in the speed sensor generates an AC voltage. Since the frequency of this AC voltage changes in direct proportion to the speed of the rotor, the frequency is used by the ECU to measure the speed of each wheel.

DTC No.	DTC Detecting Condition	Trouble Area
C0200 / 31 C0205 / 32 C0210 / 33 C0215 / 34	 Detection of any of conditions 1. through 3.: At vehicle speed of 10 km/h (6 mph) or more, open or short circuit of the speed sensor signal circuit continues for 15 sec. Momentary interruption of the speed sensor signal oc- curs 7 times or more. Open circuit of the speed sensor signal circuit continues for 0.5 sec. or more. 	 ✓ Right front, left front, right rear, left rear speed sensor ✓ Each speed sensor circuit ✓ Sensor rotor
C1235 / 35 C1236 / 36 C1238 / 38 C1239 / 39	At the vehicle speed of 20 km/h (12mph) or more, the condition that noise is included in the speed sensor signal continues for 5 sec. or more.	 ✓ Right front, left front, right rear, left rear speed sensor ✓ Sensor rotor

HINT:

- DTC No. C0200 / 31 and C1235 / 35 are for the right front speed sensor.
- ▶ DTC No. C0205 / 32 and C1236 / 36 are for the left front speed sensor.
- DTC No. C0210 / 33 and C1238 / 38 are for the right rear speed sensor.
- ✓ DTC No. C0215 / 34 and C1239 / 39 are for the left rear speed sensor.

DI9J8-01

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check output value of speed sensor.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and turn the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

CHECK:

Check that there is no difference between the speed value output from the speed sensor observed in the hand-held tester and the speed value displayed by the speedometer when the vehicle is in motion. **OK:**

There is almost no difference in the displayed speed values.

HINT:

There is tolerance of \pm 10 % in the speedometer indication.



NG

2

Check speed sensor.



Front:

PREPARATION:

- (a) Make sure that the speed sensor connector and the wire harness side connector are securely connected.
- (b) Disconnect the speed sensor connector.

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector.

<u> 0K:</u>

Resistance: 1.4 - 1.8 k Ω at 20°C

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector and body ground.

<u> 0K:</u>

Resistance: 1 M Ω or higher



Rear: PREPARATION:

- (a) Remove the rear seat cushion and the seatback.
- (b) Make sure that the speed sensor connector and the wire harness side connector are securely connected.
- (c) Disconnect the speed sensor connector.

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector.

<u> 0K:</u>

Resistance: 0.9 - 1.3 k Ω at 25 ± 5°C

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector and body ground.

<u>OK:</u>

Resistance: 1 M Ω or higher



NOTICE:

Check the speed sensor signal last (See page DI-427).

ОК

3	Check for open and short circuit in harness and connector between each speed sensor and skid control ECU (See page IN-33).
---	--



Repair or replace harness or connector.

ΟΚ



check the signal waveform.

HINT:

W04200

- \mathbf{M} As the vehicle speed (rpm of the wheels) increases, a cycle of the waveform becomes shorter and the fluctuation in the output voltage becomes greater.
- When noise is identified in the waveform on the oscilloscope, error signals are generated due to the speed sensor rotor's scratches, looseness or foreign matter deposited on it.



Check and replace skid control ECU (See page

NG

V / Division

6

Check sensor rotor and sensor tip.





Front:

PREPARATION: Remove the front axle hub and

Remove the front axle hub and the speed sensor (See page BR-51).

CHECK:

Check the sensor rotor serrations.

<u>OK:</u>

No scratches, missing teeth or foreign objects on the sensor rotor.

CHECK:

Check the sensor tip.

<u>OK:</u>

No scratches or foreign objects on the sensor tip.

HINT:

If foreign matter (including that on the sensor rotor side) is identified, remove it and after reassembling, check the output waveform.

Rear:

PREPARATION:

Remove the drive shaft (See page SA-57).

CHECK:

Check the sensor rotor serrations.

<u> 0K:</u>

No scratches, missing teeth or foreign objects. PREPARATION:

Remove the rear speed sensor (See page BR-54).

CHECK:

Check the sensor tip.

<u>OK:</u>

No scratches or foreign objects on the sensor tip.

HINT:

If foreign matter (including that on the sensor rotor side) is identified, remove it and after reassembling, check the output waveform.

NG

angle Replace speed sensor or rotor.

NOTICE:

Check the speed sensor signal last (See page DI-427).

ΟΚ

Check and replace skid control ECU (See page IN-33).

DI1GI-11

DTC

C0226 / 21 - C0256 / 24

ABS-Related Solenoid Circuits

CIRCUIT DESCRIPTION

ABS-related solenoids operate when signals are received from the ECU, and control the pressure acting on the wheel cylinders thus controlling the braking force.

DTC No.	DTC Detecting Condition	Trouble Area
C0226 / 21	Open or short circuit for SFRH or SFRR circuit continues for 0.05 sec. or more.	
C0236 / 22	Open or short circuit for SFLH or SFLR circuit continues for 0.05 sec. or more.	
C0246 / 23	Open or short circuit for SRRH or SRRR circuit continues for 0.05 sec. or more.	
C0256 / 24	Open or short circuit for SRLH or SRLR circuit continues for 0.05 sec. or more.	

WIRING DIAGRAM



INSPECTION PROCEDURE



DI7UM-02

DTC

C0273/13, C0274/14

ABS Motor Relay Circuit

CIRCUIT DESCRIPTION

The ABS motor relay supplies power to the ABS pump motor. While the ABS & TRAC are activated, the ECU switches the motor relay ON and operates the ABS pump motor.

DTC No.	DTC Detecting Condition	Trouble Area
C0273/13	 Condition 1. or 2. continues for 0.2 sec. or more: 1. Skid control ECU terminal IG1 voltage is 9.5 V to 18.5 V, and when motor relay is ON in the midst of initial check or in operation of ABS control.*¹ 2. Motor relay is ON driving in the midst of initial check or in operation of ABS control, skid control ECU terminal IG1 voltage becomes 9.5 V or less.*² 	 MABS motor relay MABS motor relay circuit
C0274/14	Condition below continues for 4 sec. or more: When the motor relay is OFF, there is open circuit in MT terminal of skid control ECU.	

*1 Relay contact OFF condition: MT terminal voltage is below 3.6 V.

*² Relay contact ON condition: MT terminal voltage is 3.6 V or above.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using hand-held tester.



Check ABS motor relay operation.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check the operation sound of the ABS motor relay when operating it with the hand-held tester. **OK:**

The operation sound of the ABS motor relay should be heard.



NG

2 Check voltage between terminal 1 of engine room No. 2 R/B (for ABS motor relay) and body ground.



PREPARATION:

Remove the ABS motor relay from the engine room No. 2 R/B. CHECK:

Measure voltage between terminal 1 of engine room No. 2 R/B (for ABS motor relay) and body ground.

<u>OK:</u>

Voltage: 10 - 14 V

 \rangle Check and repair harness or connector.

ΟΚ

3 Check ABS motor relay. **CHECK:** Check continuity between each pair of terminal of motor relay. OK: Continuity Terminals 3 and 4 (Reference value 62 Ω) Terminals 1 and 2 Open Open \bigcirc 2 Δ Continuity 3 \bigcirc **CHECK:** Apply battery positive voltage between terminals 3 and 4. (a) Continuity Check continuity between terminals. (b) (Ω) 1 <u>OK:</u> 2 Terminals 1 and 2 Continuity З BE1840 R15257 R15258 F00044

ОК

NG

Replace ABS motor relay.





PREPARATION:

- (a) Remove the ABS motor relay from the engine room No. 2 R/B.
- (b) Disconnect the connector from the skid control ECU. **CHECK:**

Check continuity between terminals 2 of engine room No. 2 R/B (for ABS motor relay) and terminal MT of skid control ECU harness side connector.

<u>OK:</u>

Continuity

HINT:

There is a no continuity between terminals BM and MT of brake actuator.



5 Check for open and short circuit in harness and connector between ABS motor relay and skid control ECU (See page IN-33).



ΟΚ

If the same code is still output after the DTC is deleted, check the contact condition of each connection. If the connections are normal, the ECU may be defective.

DI7UN-02

DTC

C0278/11, C0279/12

ABS Solenoid Relay Circuit

CIRCUIT DESCRIPTION

This relay supplies power to each ABS solenoid. After the ignition switch is turned ON, if the initial check is OK, the relay goes on.

DTC No.	DTC Detecting Condition	Trouble Area
C0278/11	 Condition 1. or 2. continues for 0.2 sec. or more: 1. IG1 terminal voltage of skid control ECU is 9.5 - 18.5 V, and when the solenoid relay is ON.*1 2. With solenoid relay ON driving, when IG1 terminal of skid control ECU is less than 9.5 V.*1 	 MBS solenoid relay MBS solenoid relay circuit
C0279/12	Immediately after IG switch has been turned ON, when the solenoid relay is OFF.*2	

*¹ Solenoid relay contact OFF condition:

All of solenoid terminal voltage is half of IG1 terminal voltage or less than.

*² Solenoid relay contact ON condition:

All of solenoid terminal voltage is half of IG 1 terminal voltage or more.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check ABS solenoid relay operation.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check the operation sound of the ABS solenoid relay when operating it with the hand-held tester. **OK:**

The operation sound of the ABS solenoid relay should be heard.



NG

2 Check voltage between terminals 1 of engine room No. 2 R/B (for ABS solenoid relay) and body ground.



PREPARATION:

Remove the ABS solenoid relay from the engine room No. 2 R/B.

CHECK:

Measure the voltage between terminals 1 of engine room No. 2 R/B (for ABS solenoid relay) and body ground.

<u> 0K:</u>

Voltage: 10 - 14 V

NG

Check and repair harness or connector.



3

Check ABS solenoid relay.



CHECK:

Check continuity between each terminal of ABS solenoid relay. OK:

Terminals 4 and 6	Continuity (Reference value 80 Ω)
Terminals 2 and 3	Continuity
Terminals 1 and 3	Open

CHECK:

- (a) Apply battery positive voltage between terminals 4 and 6.
- (b) Check continuity between each terminal of ABS solenoid relay.

<u>OK:</u>

Terminals 2 and 3	Open
Terminals 1 and 3	Continuity

ОК

Replace ABS solenoid relay.



οκ

If the same code is still output after the DTC is deleted, check the contact condition of each connection. If the connections are normal, the ECU may be defective.

DI7UO-01

DTC

C1201/51

Engine Control System Malfunction

CIRCUIT DESCRIPTION

If any trouble occurs in the engine control system, the ECU prohibits TRAC control.

DTC No.	DTC Detecting Condition	Trouble Area
C1201/51	Low fluid level condition in the brake master cylinder reservoir tank continues for 10 sec. or more	Engine control system

INSPECTION PROCEDURE

1 Check the DTC for the engine (See page DI-3).



Repair engine control system according to the code output.

*2

Check for ECM connected to malfunction indicator light.

- *1: Output NG code
- *2: Malfunction indicator light remains ON

DI7UP-02

DTC

C1202/52

Brake Fluid Warning Switch Circuit

CIRCUIT DESCRIPTION

The brake fluid level warning switch sends the appropriate signal to the ECU when the brake fluid level drops. HINT:

Pull the parking brake lever also turns on the brake warning light but does not diagnose DTC No. C1202 / 52.

DTC No.	DTC Detecting Condition	Trouble Area
C1202/52	Low master reservoir fluid level condition continues for 30 sec. or more when vehicle stops, or for 60 sec. or more when driving.	 ℬrake fluid level ℬrake fluid level warning switch ℬrake fluid level warning switch circuit

WIRING DIAGRAM



INSPECTION PROCEDURE



CHECK:

Check the amount of fluid in the brake reservoir.

NG Check and repair brake fluid leakage and add fluid.

ОК



649

DI-457

DI7UQ-02

DTC

C1203/53

ECM Communication Circuit Malfunction

CIRCUIT DESCRIPTION

The circuit is used to send TRAC control information from the skid control ECU to the ECM (TRC+, TRC-), and engine control information from the ECM to the skid control ECU (ENG+, ENG-).

DTC No.	DTC Detecting Condition	Trouble Area
C1203/53	 Either of the following 1., 2. or 3. continues for 5 sec.: 1. When ECU terminal IG1 voltage is 9.5 V or more, the condition that the data is not transmitted to ECM continues for more than 5 sec. 2. When ECU terminal IG1 voltage is 9.5 V or more, engine speed is 500 rpm or more and data receipt from ECM is impossible. 3. The condition that the data sent from ECM becomes repeatedly normal and abnormal occurs 10 times or more for 60 sec. 	PTRC+ or TRC- circuit P€NG+ or ENG- circuit P€CM

WIRING DIAGRAM



Repair or replace harness or connector.

INSPECTION PROCEDURE

ΟΚ



NG

Check and replace ECM or skid control ECU (See page IN-33).

DTC C1223/4	ABS Co	ntrol System Malfunction
-------------	--------	--------------------------

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area	
C1223/43 ABS control system is abnormal.		ABS control system	

INSPECTION PROCEDURE

1	Check the DTC for the ABS (See page DI-427).



Repair ABS control system according to the code output.

DI7UR-02

*2

Check for ECU connected to malfunction indicator lamp.

*1: Output NG code

*2: Malfunction indicator lamp remains ON

DI7US-02

DTC

C1224/44

NE Signal Circuit

CIRCUIT DESCRIPTION

The skid control ECU receives engine revolution speed signals (NE signals) from the ECM.

DTC No.	DTC Detecting Condition Trouble Area	
C1224/44	 When any of the following 1. through 2. is detected: 1. At vehicle speed of 30 km/h (19 mph) or more, and when data receiving from the ECM is in normal condition, and open or short circuit for engine revolution signal circuit continues for 10 sec. or more. 2. While TRAC is operating and when open or short circuit for engine revolution signal circuit continues for 0.24 sec. or more. 	r∕NEO circuit r∕€CM

WIRING DIAGRAM



INSPECTION PROCEDURE

1	Check for open and short circuit in harness and connector between terminals NEO of skid control ECU and terminal NEO of ECM (See page IN-33).	
	NG Repair or replace harness and connector.	
ок		

DI-462



If the same codes is still output after the DTC is deleted, check the contact condition of each connection.

DI9J9-01

DTC	C1225 / 25 - C1227 / 27	TRAC & VSC-Related Solenoid Cir- cuits

CIRCUIT DESCRIPTION

The TRAC & VSC solenoids operate in accordance with signals from the ECU and raise the fluid pressure in and release it from the brake cylinders.

DTC No.	DTC Detecting Condition	Trouble Area
C1225 / 25	 Detection of any of conditions 1. through 6.: When SMF or SMR is ON, excessive electric current on SMF or SMR continues for 0.05 sec. or more. When SMF or SMR is OFF, open circuit of SMF or SMR continues for 0.05 sec. or more. When SMF or SMR is ON, open circuit of SMF or SMR continues for 0.1 sec. or more. When SMF or SMR is OFF, electric current application on SMF or SMR continues for 0.1 sec. or more. GND short circuit if SMF or SMR continues for 0.1 sec. or more. Short circuit of SMF or SMR continues for 0.1 sec. or more. 	 <i>P</i>Brake actuator <i>ν</i>SMF or SMR circuit
C1226 / 26	Open or short circuit of SRMF or SRMR continues for 0.05 sec. or more.	
C1227 / 27	Open or short circuit of SRCF or SRCR continues for 0.05 sec. or more.	

WIRING DIAGRAM



Date :
INSPECTION PROCEDURE



IG Power Source Circuit

DI7UT-02

CIRCUIT DESCRIPTION

C1241/41

DTC

DTC No.	DTC Detecting Condition	Trouble Area	
C1241/41	 Condition 1. or 2. is detected: 1. Vehicle speed is at 3 km/h (1.9 mph) or more and ECU terminal IG1 voltage is 9.5 V or less , which continues for 10 sec. or more. 2. When IG1 terminal voltage is less than 9.5 V, there is open circuit in the motor relay or in the solenoid relay, or the solenoid circuit malfunction. 	 ルBattery ルCharging system ルPower source circuit 	

WIRING DIAGRAM



INSPECTION PROCEDURE



<u> 0K:</u>

Voltage: 10 - 14 V

NG Check and repair the charging system (See page CH-1).

ОК

3 Check voltage of the ECU IG power souce.

In case of using the hand-held tester.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

GND3

A09092

GŃD4

CHECK:

Check the voltage condition output from the ECU displayed by the hand-held tester. **OK:**

"Normal" is displayed.

IG1

- The

ON

GND1

6

GND2

In case of not using the hand-held tester.

PREPARATION:

Remove the skid control ECU with connectors still connected. **CHECK:**

- (a) Turn the ignition switch ON.
- (b) Measure voltage between terminals IG1 and GND of skid control ECU.

<u>OK:</u>

OK

Voltage: 10 - 14 V

Ignition switch OFF, check and replace skid control ECU.



BE6653

A09084

4

Check continuity between terminal GND of skid control ECU connector and body ground.



Check for open circuit in harness and connector between skid control ECU and battery (See page IN-33).

DI1GN-13

DTC

C1246 / 46

Master Cylinder Pressure Sensor Circuit

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area
C1246 / 46	 Detection of any of conditions 1. through 5.: When the vehicle speed is 7 km/h (4 mph) or more and ECU PMC terminal voltage exceeds 0.86 V, the condition that the voltage does not change 0.005 V or more continues for 30 sec. Noise in ECU PMC terminal occurs 7 times or more in 5 sec. When the ECU STP terminal is OFF, the condition that ECU PMC terminal voltage is 0.86 V or more, or less than 0.3 V continues for 5 sec. or more. When IG1 terminal voltage is 9.5 to 17.2 V, the condition that ECU VCM terminal voltage is out of the range from 4.4 to 5.6 V continues for 1.2 sec. or more. When ECU VCM terminal voltage is 4.4 to 5.6 V, the condition that the ECU PMC terminal voltage is out of the range from 0.14 to 4.85 V continues for 1.2 sec. or more. 	 Master cylinder pressure sensor Master cylinder pressure sensor circuit

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check output value of the master cylinder pressure sensor.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and turn the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

CHECK:

Check that the brake fluid pressure value of the master cylinder pressure sensor observed in the hand-held tester is changing when the brake pedal is being depressed.

<u> 0K:</u>

Brake fluid pressure value must be changing.

23



CHECK:

Start the engine and depress the brake pedal, then check how the fluid pressure affects voltage of PMC2 and E3 terminals of the master cylinder pressure sensor with the connector still connected to it.

<u>OK:</u>

F10772

Front brake caliper fluid pressure	Voltage
0 kPa (0 kgf/cm ² , 0 psi)	0.37 - 0.63 V
5,883 kPa (60 kgf/cm ² , 853 psi)	1.57 - 1.83 V
11,768 kPa (120 kgf/cm ² , 1,706 psi)	2.77 - 3.03 V

HINT:

Voltage of between terminals VCM2 and E3: 4.7 - 5.3 V

NG

Replace brake actuator.

ОК

2004 LEXUS IS300 (RM1054U)

22 21 20 19 18 17 16 15 14 13

343332 313029 282726 25 24

E3(-)



Author :

663

DI7	υu	-02

DTC

C1249/49

Stop Light Switch Circuit

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area
C1249/49	 ECU terminal IG1 voltage is 9.5 to 17.2 V and ABS is in non-operation, the open circuit of stop light switch circuit continues for 0.3 sec. or more. When the following (a) to (d) continue for 2 sec. or more: (a) Brake pedal load sensing switch is ON. (b) Master cylinder pressure is 2 MPa or more. (c) The presumed gravity on the vehicle is 0.2 G or more. (d) Stop light switch is OFF. 	r∕Stop light switch r∕Stop light switch circuit

WIRING DIAGRAM



INSPECTION PROCEDURE

1

Check operation of the stop light switch.

CHECK:

Check that the stop light lights up when brake pedal is depressed and turns off when the brake pedal is released.





DI7UV-02	
0110102	

DTC

C1251/51 ABS Pu

ABS Pump Motor Lock

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area
C1251/51	Either of the following 1. or 2. is detected:1. Actuator drive motor is not operating normally.2. Open circuit condition of actuator drive motor continues for 2 sec. or more.	 <i>ν</i>Brake actuator <i>ν</i>Brake actuator Circuit

WIRING DIAGRAM



INSPECTION PROCEDURE

1 Check operation of pump motor.



PREPARATION:

Disconnect the connector from the brake actuator.

<u>CHECK:</u>

Connect positive \pm lead to BM terminal and negative \ominus lead to GND terminal of the brake actuator, check that the pump motor is operated.

<u>OK:</u>

The running sound of the pump motor should be heard.



Check for open circuit in harness and connector between motor relay, brake actuator and skid control ECU (See page IN-33).



Brake Pedal Load Sensing Switch

DI7AR-04

CIRCUIT DESCRIPTION

C1267 / 67

DTC

DTC No.	DTC Detecting Condition	Trouble Area
C1267 / 67	 Detection of any of conditions 1. through 4: Open or short circuit of the brake pedal load sensing switch continues for 0.3 sec. or more. Immediately after the ignition switch is turned ON, the condition that the brake load sensing switch is ON and the stop light switch is OFF continues for 10 sec. or more. While the vehicle speed becomes 30 km/h (18 mph) or more from 0 km/h (0 mph), the condition that the brake pedal load sensing switch remains ON occurs 5 times continuously. The condition that the stop light switch is OFF, the master cylinder pressure is 5 Mpa or more and deceleration is 0.4 G or more continues for 1 sec. or more. 	 <i>P</i>Brake pedal load sensing switch <i>P</i>Brake pedal load sensing switch circuit

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check output value of the brake pedal load sensing switch.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and turn the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

CHECK:

Check that the brake pedal load sensing switch value observed in the hand-held tester is changing when the brake pedal is being depressed.

<u>OK:</u>

Brake pedal load sensing switch value must be changing.



Date :

3	Check for open and short circuit in harness and connector between brake pedal load sensing switch and skid control ECU.
	NG Repair or replace harness or connector.
ОК	
4	Check whether or not the ECU terminal STP input voltage changes when the stop light switch is turned on and off.
	NO Check the stop light switch circuit (See page BE-2).
YES	
Checl	k and replace skid control ECU.

Author :

671

DTC	Always ON	Skid Control ECU Malfunction

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area
Always ON	Skid control ECU internal malfunction is detected.	 ✓Combination meter ✓Combination meter circuit ✓Battery
		⊬Skid control ECU

INSPECTION PROCEDURE

1	Is DTC output?
Check I	DTC on page DI-497 .
	YES Repair circuit indicated by the code output.
NO	
2	Is normal code displayed?
	YES Check solenoid relay. Check for short circuit in harness and connector between solenoid relay and check connector (See page IN-33).
NO	
3	Does ABS warning light go off?
	YES Check for open or short circuit in harness and connector between ECU-IG fuse and skid control ECU (See page IN-33).

NO

DI9JA-01



Check for short circuit in harness and connector between ABS warning light, DLC3 and skid control ECU (See page IN-33).

ABS Warning Light Circuit

CIRCUIT DESCRIPTION

If the ECU detects a trouble, it lights the ABS warning light while at the same time prohibiting ABS control. At this time, the ECU records a DTC in memory.

Connect terminals Tc and CG of the DLC3 to make the ABS warning light blink and output the DTC.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Troubleshooting in accordance with the chart below for each trouble symptom.

ABS warning light does not light up	*1
ABS warning light remains on	*2

*1: Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using hand-held tester.

*2: After inspection with step 3, start the inspection from step 4 in case of using the hand-held tester and start from step 5 in case of not using hand-held tester.

DI7UX-02

1 Check operation of the ABS warning light.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check that "ON" and "OFF" of the ABS warning light can be shown on the combination meter by the handheld tester.

HINT:

ABS warning light turns "OFF" automatically 2 seconds after is turned "ON".



YES



DI-485

DI7UY-02

TRAC OFF Indicator, TRAC Cut Switch Circuit

CIRCUIT DESCRIPTION

This is the TRAC control main switch. When the TRAC cut switch is pushed on, TRAC control goes off and the TRAC OFF indicator lights up. This indicator blinks for warnings when the trouble occurs and for displaying DTC.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.

1 Check operation of the TRAC OFF indicator light.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check that "ON" and "OFF" of the TRAC OFF indicator light can be shown on the combination meter by the hand-held tester.



ОК

2	Check TRAC OFF switch.
---	------------------------



PREPARATION:

Remove the TRAC OFF switch and disconnect the connector from the TRAC OFF switch.

CHECK:

Measure resistance between terminals 1 and 4 (A/T) or 4 and 5 (M/T) of TRAC OFF switch when TRAC OFF switch is on and off.

<u>OK:</u>

TRAC OFF switch	Resistance
Pushed in	Continuity
Released	1 M Ω or higher

ОК

NG

Replace TRAC OFF switch.



DI-487

SLIP Indicator Light Circuit

CIRCUIT DESCRIPTION

The SLIP indicator blinks during TRAC operation.

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

1

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.

Check operation of the SLIP indicator light.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check that "ON" and "OFF" of the SLIP indicator light can be shown on the combination meter by the handheld tester.



DI7UZ-02



BRAKE Warning Light Circuit

CIRCUIT DESCRIPTION

The BRAKE warning light lights up when the brake fluid is insufficient, the parking brake is applied or the EBD is defective.

WIRING DIAGRAM



INSPECTION PROCEDURE



DI6QP-11



DI7V1-02

Ts Terminal Circuit

CIRCUIT DESCRIPTION

The sensor check circuit detects abnormalities in the speed sensor signal which cannot be detected with the DTC check. Connecting terminals Ts and CG of the DLC3 starts the check.

WIRING DIAGRAM



INSPECTION PROCEDURE

CG

1	1 Check voltage between terminals Ts and CG of DLC3.				
\bigcirc^{C}	DN To	(+) (-)	<u>CHE</u> (a)	ECK: Turn the ignition switch ON.	

F09679

(b) Measure voltage between terminals Ts and CG of DLC3. **OK:**

Voltage: 10 - 14 V

 $\begin{array}{|c|c|c|} OK & \mbox{If ABS warning light does not blink even after Ts} \\ and E_1 \mbox{ or Ts and CG have been connected, the} \\ ECU \mbox{ may be defective.} \end{array}$

NG

Ν

Check for open and short circuit in harness and connector between skid control ECU and DLC3, DLC3 and body ground (See page IN-33).





2

Check and replace skid control ECU (See page IN-33).

Check for Fluid Leakage

Check for fluid leakage from actuator or hydraulic lines.



DI7V2-04

DI1GR-09

ABS WITH EBD & BA & TRAC & VSC SYSTEM HOW TO PROCEED WITH TROUBLESHOOTING

Troubleshooting in accordance with the procedure on the following pages.



Fail safe function:

ABS WITH EBD & BA & TRAC & VSC SYSTEM:

When a failure occurs in the ABS & BA & TRAC & VSC systems, the ABS warning light and VSC and TRAC OFF indicator light are lit and the ABS & BA & TRAC & VSC operations are prohibited. In addition to this, when the failure that disables the EBD operation occurs, the brake warning light is lit as well and the EBD operation is prohibited.

CUSTOMER PROBLEM ANALYSIS CHECK

DI0W4-09

ABS & BA & TRAC & V	SC Check Sheet		Inspector's Name		
			Registration No.		
Customer's Name			Registration Data	1 1	
			Frame No.		
Date Vehicle Brought In	1 1		Odometer Reading		km miles
Date Problem First Occurred			1	1	
Frequency Problem Occurs		Continuous 🛛 Intermit	tent (times a day	')	
	□ ABS does not operate.				
	ABS does not operate efficiently.				

	TRAC does not operate.						
	□ VSC does not operate. (Wheels spin when starting rapidly.)						
Symptoms	BA does not operate.						
	ABS Warning Light Abnormal		Remains ON		Does not Light Up		
	TRAC OFF Indicator Light Abnormal		Remains ON		Does not Light Up		
	VSC Warning Light Abnormal		Remains ON		Does not Light Up		
	SLIP Indicator Light Abnormal		Remains ON		Does not Light Up		
	BRAKE Warning Light Abnormal		Remains ON		Does not Light Up		
Check Item	Malfunction Indicator Light		Normal		Does not Light Up		
DTC Check	1st Time		Normal Code		Malfunction Code (Code)	
	2nd Time		Normal Code		Malfunction Code (Code)	

DI9JB-01



PRE-CHECK

- 1. DIAGNOSIS SYSTEM
- (a) Inspect the battery positive voltage.
 Battery positive voltage: 10 14 V
- (b) Check the warning lights and indicator lights.
 - (1) Release the parking brake lever.
 - (2) When the ignition switch is ON, check that the ABS warning light, BRAKE warning light, TRAC OFF indicator light and SLIP indicator light go on for 3 sec.

HINT:

- If the ECU stores DTC, VSC warning light, ABS warning light and TRAC OFF indicator light BRAKE warning light, are ON.
- If the check result is not normal, proceed to troubleshooting for the light circuit.

Trouble Area	See Page
ABS warning light circuit	DI-578
BRAKE warning light circuit	DI-586
VSC warning light circuit	DI-588
TRAC OFF indicator light circuit	DI-581
SLIP indicator light circuit	DI-584



- (c) In case of not using the hand-held tester: Check the DTC of ABS system.
 - (1) Using SST, connect terminals Tc and CG of DLC3.SST 09843-18040
 - (2) Turn the ignition switch ON.
 - (3) Read the DTC from the ABS warning light and VSC warning light on the combination meter.

HINT:

If no code appears, inspect the ABS warning light circuit and VSC warning light circuit.

Trouble Area	See Page
ABS warning light circuit	DI-578
VSC warning light circuit	DI-588

DI-498

DIAGNOSTICS - ABS WITH EBD & BA & TRAC & VSC SYSTEM







- As an example, the blinking patterns for the normal code and codes 11 and 21 are shown on the left.
 - (4) Codes are examples in the code table on page DI-507.
 - (5) After completing the check, disconnect terminal Tc and CG of DLC3, and turn off the display.

If 2 or more malfunctions are detected at the same time, the lowest numbered DTC will be displayed 1st.

- (d) In case of using the hand-held tester: Check the DTC.
 - (1) Hook up the hand-held tester to the DLC3.
 - (2) Turn the ignition switch ON.
 - (3) Read the DTC by following the prompts on the tester screen.

HINT:

Please refer to the hand-held tester operator's manual for further details.

- (e) In case of not using the hand-held tester: Clear the DTC.
 - (1) Using SST, connect terminals Tc and CG of DLC3.SST 09843-18040
 - (2) Turn the ignition switch ON.
 - (3) Clear the DTC stored in ECU by depressing the brake pedal 8 times or more within 5 sec.
 - (4) Check that the warning light show the normal code.
 - (5) Remove the SST from the terminals of DLC3.
 - SST 09843-18040



In case of using the hand-held tester: Clear the DTC.

- (1) Hook up the hand-held tester to the DLC3.
- (2) Turn the ignition switch ON.

(3) Operate the hand-held tester to erase the codes. HINT:

Please refer to the hand-held tester operator's manual for further details.

2. FREEZE FRAME DATA

- (a) The vehicle (sensor) status at the occurrence of abnormality of the diagnosis code and during the ABS operating can be memorized and displayed using the hand-held tester.
- (b) Only one record of freeze frame data is stored, however, freeze frame data during the ABS operating is always up-dated. After the storage of freeze frame data, up to 31 ignition "ON" operations are stored and displayed.

HINT:

If the ignition switch "ON" operation exceeds 31 times, "31" appears on the display.

(f)

(c) If the diagnosis code abnormality occurs, the freeze frame data at the occurrence of the abnormality is stored but the ABS actuation data is deleted.

Hand-held tester display	Measurement Item	Reference Value*
VEHICLE SPD	Vehicle speed	Speed indication of a meter
STOP LIGHT SW	Stop light switch signal	Stop light switch ON: ON, OFF: OFF
# IG ON	Numbers of operations of ignition switch ON after memorizing freeze frame data	0 - 31
MAS CYL PRESS	Master cylinder pressure sensor output voltage	Release brake pedal: 0.3 - 0.9 V Depress brake pedal: 3.2 - 4.5 V
MASS PRESS GRADE	Master cylinder pressure sensor changing decliv- ity	-30 - 200 MPa/s
SYSTEM	Operate system	ABS operate: ABS BA operate: BA
YAW RATE	Yaw rate angle sensor output value	-70 - 70
STEERING ANG	Steering angle sensor output value	Left turn: Increase Right turn: Drop
G (RIGHT & LEFT)	Right and left G	-1.5 - 1.5
G (BACK & FORTH)	Back and forth G	-1.5 - 1.5
VSC / TRC OFF SW	TRAC OFF switch signal	TRAC OFF SW ON: ON OFF: OFF
SHIFT POSITION	Shift lever position	P: P R: R N: N D: D 2: 2 L: L

If no conditions are specifically stated for "Idling", it means the shift lever is at N or P position, the A/C switch is OFF and all accessory switches are OFF.
3. In case of not using the hand-held tester: ABS SENSOR SIGNAL CHECK (TEST MODE) NOTICE:

When having replaced the yaw rate sensor, deceleration sensor and/or ECU, perform zero point calibration of the yaw rate and deceleration sensors (See step 7.). HINT:

If the ignition switch is turned from ON to ACC or LOCK during test mode, DTC will be erased.

- (a) Procedures for test mode:
 - (1) Turn the ignition switch OFF.
 - (2) Set the shift lever to P position.



- (3) Using SST, connect terminals Ts and CG of DLC3.
- SST 09846-18040
- (4) Check that the steering wheel is in the straightahead position.
- (5) Turn the ignition switch ON.
- (6) Check that the ABS warning light blinks.

HINT:

If the ABS warning light does not blink, inspect the ABS warning light circuit or Ts terminal circuit.

Trouble Area	See page
Ts terminal circuit	DI-592
ABS warning light circuit	DI-578

- (b) Check the brake pedal load sensing switch.
 - (1) By pumping the brake pedal, replease the booster vacuum.
 - (2) Turn the ignition switch to ON (do not start the engine) and keep depressing the brake pedal for 1 sec. or more with a force of approx. 59 N (6 kgf, 14 lbf) or more.
 - (3) Check that the brake warning light is lit and the operating sound of the ABS motor is heard.
 - (4) Start the engine and depress the brake pedal with a force of approx. 59 N (6 kgf, 14 lbf) or more.
 - (5) Check that the brake warning light goes out.

HINT:

When rechecking, once exit the test mode and then activate the test mode again.

- (c) Check the deceleration sensor.
 Keep the vehicle in a stationary condition on a level place for 1 sec. or more.
- (d) Check the master cylinder pressure sensor.
 - Leaving the vehicle in a stationary condition and the brake pedal in free condition for 1 sec. or more, continue to depress the brake pedal with a force of 98 N (10 kgf, 22 lbf) or more for 1 sec. or more.
 - (2) While the vehicle is stopped, release the brake pedal.
 - (3) While the vehicle is stopped, quickly depress the brake pedal once or more and check the ABS warning light is lit for 3 sec.

HINT:

Repeat the operation until the ABS warning light is lit.

(e) Check the speed sensor signal.

Drive the vehicle straightforward.

Drive the vehicle with the speed faster than 45 km/h (28 mph) for several seconds and check that the ABS warning light comes off.

HINT:

The sensor check may not be completed if the wheels spin or the steering wheel is steered during this check.

(f) Stop the vehicle.



(g) Using SST, connect terminals Tc and CG of DLC3. SST 09843-18040

(h) Read the number of blinks of the ABS warning light. HINT:

- ✓ See the list of DTC on the next page.
- If every sensor is normal, the normal code is output (A cycle of 0.25 sec. ON and 0.25 sec. OFF is repeated).
- If 2 or more malfunctions are detected at the same time, the lowest numbered will be displayed 1st.



 After doing the check, disconnect the SST from terminals Ts and CG, Tc and CG of DLC3 and turn the ignition switch OFF.

SST 09843-18040

4. In case of using the hand-held tester: ABS SENSOR SIGNAL CHECK (TEST MODE)

NOTICE:

When having replaced the yaw rate sensor, deceleration sensor and/or ECU, perform zero point calibration of the yaw rate and deceleration sensors (See step 7.). Make sure that this operation should be done before starting the following.

HINT:

If the ignition switch is turned from ON to ACC or LOCK during test mode, DTC will be erased.

- (a) Hook up the hand-held tester to the DLC3.
- (b) Do steps 3.-(a)-(2), (4) and from (b) to (f) on the previous pages.
- (c) Read the DTC by following the prompts on the tester screen.

HINT:

Please refer to the hand-held tester operator's manual for further details.



DTC of ABS sensor check function:

Code No.	Diagnosis	Trouble Area
C1271 / 71	Low output voltage of right front speed sensor	 ⊮Right front speed sensor ⊮Sensor installation ⊮Sensor rotor
C1272 / 72	Low output voltage of left front speed sensor	 иLeft front speed sensor ルSensor installation ルSensor rotor
C1273 / 73	Low output voltage of right rear speed sensor	 ⊮Right rear speed sensor ⊮Sensor installation ⊮Sensor rotor
C1274 / 74	Low output voltage of left rear speed sensor	 иLeft rear speed sensor ルSensor installation ルSensor rotor
C1275 / 75	Abnormal change in output voltage of right front speed sen- sor	Right front speed sensor rotor
C1276 / 76	Abnormal change in output voltage of Left front speed sen- sor	Left front speed sensor rotor
C1277 / 77	Abnormal change in output voltage of right rear speed sensor	Right rear speed sensor rotor

C1278 / 78	Abnormal change in output voltage of Left rear speed sen- sor	Left rear speed sensor rotor
C1279 / 79	Deceleration sensor is faulty	 и́Deceleration sensor и∕Sensor installation
C1281/81	 Master cylinder pressure sensor output signal is faulty The problem symptoms in the brake cannot be confirmed 	 Master cylinder pressure sensor

5. In case of not using the hand-held tester: VSC SENSOR SIGNAL CHECK (TEST MODE) NOTICE:

When having replaced the yaw rate sensor, deceleration sensor and/or ECU, perform zero point calibration of the yaw rate and deceleration sensors (See step 7.). HINT:

If the ignition switch is turned from ON to ACC or LOCK during test mode, DTC will be erased.



0.13 sec. 0.13 sec. ON OFF 0.13 sec. BR3904



(a) Procedures for test mode:

- (1) Turn the ignition switch OFF.
- (2) Check that the shift lever position is at P range. Turn the steering wheel to the straight-ahead position.
- (3) Using SST, connect terminals Ts and CG of DLC3.
- SST 09843-18040
- (4) Start the engine.
- (5) Check that the VSC warning light blinks.

(b) Check the yaw rate sensor.

Shift the shift lever to the D range and drive the vehicle at the vehicle speed of approx. 5 km/h (3 mph). Turn the steering wheel either to left or right for 90° or more, and maintain 180° circular drive for the vehicle.

Stop the vehicle and shift the shift lever to the P range. Check that the VSC warning buzzer sounds for 3 sec.

If the VSC warning buzzer sounds, the sensor check is in normal completion.

2004 LEXUS IS300 (RM1054U)

If the VSC warning buzzer does not sound, check the VSC warning buzzer circuit, then do the sensor check again.

Trouble Area	See page
VSC warning buzzer circuit	DI-590

If the VSC warning buzzer still does not sound, there is malfunction in the VSC sensor, so check the DTC.

HINT:

- ✓ Drive the vehicle circularly by 180°. At the end of the turn, the direction of the vehicle should be within $180° \pm 5°$ from its start position.
- Do not spin the wheels.
 - (1) Check the steering angle sensor.

Turn the steering wheel to either left or right to the full lock position, from the vehicle stationary condition, and turn back the steering wheel to the neutral position.

(c) Read the DTC.

- Using SST, connect terminals Tc and CG of DLC3.SST 09843-18040
- (2) Using SST, connect terminals Tc and CG of DLC3.
- SST 09843-18040
- (3) Read the number of blinks of the VSC warning light.
- HINT:
- ✓ See the list of DTC shown in the next page.
- If every sensor is normal, a normal code is output. (A cycle of 0.25 sec. ON and 0.25 sec. OFF is repeated.)
 - (4) After doing the check, disconnect the SST from terminals Ts and CG, Tc and CG of DLC3 and turn the ignition switch OFF.
 - SST 09843-18040
- 6. In case of using the hand-held tester: VSC SENSOR SIGNAL CHECK (TEST MODE)

NOTICE:

When having replaced the yaw rate sensor, deceleration sensor and/or ECU, perform zero point calibration of the yaw rate and deceleration sensors (See step 7.). Make sure that this operation should be done before starting the following.

HINT:

If the ignition switch is turned from ON to ACC or LOCK during test mode, DTC will be erased.



DIAGNOSTICS - ABS WITH EBD & BA & TRAC & VSC SYSTEM



(a) Hook up the hand-held tester to the DLC3.

- (b) Do steps 5.-(a)-(2), (a)-(4) and (b) on the previous pages.
- (c) Read the DTC by following the prompts on the tester screen.

HINT:

Please refer to the hand-held tester operator's manual for further details.

DTC of VSC sensor check function:

Code No.	Diagnosis	Trouble Area
C0371 / 71	Yaw rate sensor output signal malfunction	✓aw rate sensor✓aw rate sensor circuit

7. IF NECESSARY, PERFORM ZERO POINT CALIBRA-TION OF YAW RATE AND DECELERATION SENSORS

HINT:

- When having replaced the yaw rate sensor, deceleration sensor or the ECU, make sure to perform yaw rate and deceleration sensors' zero point calibration. Be sure to complete this step 7. once it is started.
- During step 7., a not-replaced sensor also requires zero point calibration.

NOTICE:

- While obtaining the zero point, do not give any vibration to the vehicle by tilting, moving or shaking it and keep it in a stationary condition. (Do not start the engine.)
- Be sure to do this on a level surface (within an inclination of 1 %).
- (a) Clear the zero points of the yaw rate and deceleration sensors.
 - (1) Shift the shift lever to P range.
 - (2) Turn the ignition switch ON in a stationary condition.



⁽³⁾ With the lit switch ON, using SST, repeat a cycle of short and open between terminals Ts and CG of DLC3 4 times or more within 8 sec. Check that the TRAC OFFand VSC indicator light is lit indicating the recorded zero point is erased.

(4) Turn the ignition switch OFFand VSC with in 15 sec.Obtain zero point of the yaw rate sensor.

(1) Make the terminals Ts and CG of DLC3 disconnected.

2004 LEXUS IS300 (RM1054U)

SST 09843-18040

(2) Turn the ignition switch ON.

HINT:

The vehicle should be in a stationary condition with the shift lever in P range.

(3) Check that the lit TRAC OFFand VSC indicator light goes off about 15 sec. after the ignition switch is turned ON.

HINT:

Even if the ignition is not turned OFF in step (a)-(4) and remains ON, the yaw rate sensor zero point calibration can be completed. In this case, the TRAC OFF and VSC indicator light is lit for about 15 sec. and then VSC warning light starts blinking. (Normal code)

(4) After ensuring that the TRAC OFF and VSC indicator light remains OFF for 2 sec., turn the ignition switch OFF.

HINT:

If the ignition switch is not turned OFF in step (a)-(4), make sure that the TRAC OFF and VSC indicator light blinks for 2 sec. Then turn the ignition switch OFF.

(c) Perform deceleration sensor zero point calibration.

NOTICE:

After step (b) (the yaw rate sensor zero point calibration), the VSC warning light goes off. At this time, if the vehicle is driven without performing step (c) (deceleration sensor zero point calibration), deceleration sensor zero point calibration malfunction will be detected and the TRAC OFF indecator light and VSC warning light will light up. Therefore, perform step (c) right after step (b).

- (1) Using SST, connect the terminals Ts and CG of DLC3.
- SST 09843-18040
- (2) Turn the ignition switch ON.

HINT:

Place the vehicle in a stationary condition with the shift lever in P range.

- (3) After turning the ignition switch ON, check that the VSC warning light is lit for about 4 sec. and then starts quick blinking at 0.13 sec. intervals.
- (4) After ensuring the blinking of the VSC warning light for 2 sec., turn the ignition switch OFF.
- (5) Remove the SST and make the terminals Ts and CG of DLC3 disconnected.
- SST 09843-18040





2004 LEXUS IS300 (RM1054U)

DI0WA-16

DIAGNOSTIC TROUBLE CODE CHART

NOTICE:

Before replacing or removing the part, turn the ignition switch OFF. HINT:

- ✓ Using SST 09843-18040, connect the terminals Tc and CG of DLC3.
- \checkmark If any abnormality is not found on inspected parts, inspect the ECU.
- If a malfunction code is displayed during the DTC check, check the circuit indicated by DTC. For details of each code, turn to the pages in the "See page" for respective "DTC No." in the DTC chart.

DTC chart of ABS:

DTC No. (See Page)	Detection Item	Trouble Area	
C0200 / 31* ¹ (DI-516)	Right front wheel speed sensor signal malfunction		
C0205 / 32*1 (DI-516)	Left front wheel speed sensor signal malfunction	PRight front, left front, right rear, left rear speed sensor	
C0210 / 33*1 (DI-516)	Right rear wheel speed sensor signal malfunction		
C0215 / 34* ¹ (DI-516)	Left rear wheel speed sensor signal malfunction		
C0226 / 21 (DI-522)	Open or short circuit in brake actuator solenoid circuit (SFR circuit)	 	
C0236 / 22 (DI-522)	Open or short circuit in brake actuator solenoid circuit (SFL circuit)	 	
C0246 / 23 (DI-522)	Open or short circuit in brake actuator solenoid circuit (SRR circuit)		
C0256 / 24 (DI-522)	Open or short circuit in brake actuator solenoid circuit (SRL circuit)		
C0273 / 13* ¹ (DI-524)	Open circuit in ABS MTR relay circuit	r∕ABS MTR relay	
C0274 / 14 (DI-524)	Short circuit in ABS MTR relay circuit	ABS MTR relay circuit	
C0278 / 11 (DI-528)	Open circuit in ABS SOL relay circuit	r∕ABS SOL relay	
C0279 / 12 (DI-528)	Short circuit in ABS SOL relay circuit	PABS SOL relay circuit	
C1225 / 25 (DI-541)	Open or short circuit in brake actuator solenoid circuit (SM circuit)		
C1226 / 26 (DI-541)	Open or short circuit in brake actuator solenoid circuit (SRM circuit)		
C1227 / 27 (DI-541)	Open or short circuit in brake actuator solenoid circuit (SRC circuit)	✓Brake actuator ✓SRCF or SRCR circuit	
C1235 / 35 (DI-516)	Foreign matter is attached on the tip of the right front sensor		
C1236 / 36 (DI-516)	Foreign matter is attached on the tip of the left front sensor	\mathcal{P} Right front, left front, right rear, left rear speed sensor	
C1238 / 38 (DI-516)	Foreign matter is attached on the tip of the right rear sensor	▶ Sensor rotor	
C1239/39 (DI-516)	Foreign matter is attached on the tip of the left rear sensor		

DIAGNOSTICS - ABS WITH EBD & BA & TRAC & VSC SYSTEM

C1241 / 41 (DI-550)	Low battery positive voltage	 <i>ν</i>Battery <i>ν</i>Charging system <i>ν</i>Power source circuit
C1243 / 43*1 (DI-554)	Malfunction in deceleration sensor (constant output)	 ✓Deceleration sensor ✓Wire harness for deceleration sensor system
C1244 / 44 (DI-554)	Open or short circuit in deceleration sensor circuit	 ✓Deceleration sensor ✓Deceleration sensor circuit
C1245 / 45* ¹ (DI-554)	Malfunction in deceleration sensor (Output error)	 ✓Deceleration sensor ✓Wire harness for deceleration sensor system
C1246 / 46* ² (DI-559)	Malfunction in master cylinder pressure sensor	 Master cylinder pressure sensor Master cylinder pressure sensor circuit
C1249 / 49*3 (DI-563)	Open circuit in stop light switch circuit	 ✓Stop light bulb ✓Stop light switch circuit
C1251 / 51* ¹ (DI-566)	ABS pump motor is locked Open circuit in pump motor circuit	ABS pump motor
C1267 / 67*4 (DI-568)	Malfunction in brake pedal load sensing switch	 <i>P</i>Brake pedal load sensing switch <i>P</i>Brake pedal load sensing switch circuit
Always ON (DI-571)	Malfunction in skid control ECU	 Power source circuit ABS warning light circuit Multiplex communication circuit Skid control ECU

*1, *2, *3, *4:

Even after the troubled areas are repaired, ABS warning light will not go OFF unless the following operations are performed.

✓ *1:

- (1) Drive the vehicle at 20 km/h (12 mph) for 30 seconds or more and check that the ABS warning light goes off.
- (2) Clear the DTC (See page DI-497).

≁ *2:

- (1) Keep the vehicle in the stationary condition for 5 seconds or more and depress the brake pedal lightly 2 or 3 times.
- (2) Drive the vehicle at the vehicle speed 50 km/h (31 mph) and keep depressing the brake pedal strongly for about 3 seconds.
- (3) Repeat the above operation 3 times or more and check that the ABS warning light goes off.
- (4) Clear the DTC (See page DI-497).
- ✓ *3: Depress the brake pedal for 1 sec.
- \sim *4: Depress the brake pedal strongly for 1 sec. then release the brake pedal for 1 sec. HINT:

There is a case that hand-held tester cannot be used when ABS warning light is always on.

DTC chart of VSC:

DTC No. (See Page)	Detection Item	Trouble Area
C1201 / 51 (DI-533)	Malfunction in ECM	Engine control system
C1202 / 52 (DI-534)	Brake fluid level low Open circuit in brake fluid level warning switch circuit	
C1203 / 53 (DI-536)	Malfunction in ECM communication circuit	 ✓RC+ or TRC- circuit ✓ENG+ or ENG- circuit ✓ECM
C1223/43 (DI-538)	Malfunction in ABS control system	ABS control system
C1224 / 44 (DI-539)	Open or short circuit in NEO signal circuit	₩NEO circuit ÆCM
C1231 / 31 (DI-543)	Malfunction in steering angle sensor	 ✓Steering angle sensor ✓Steering angle sensor circuit
C1233 / 33 (DI-547)	Open or short circuit in yaw rate sensor circuit	⊬Yaw rate sensor
C1234 / 34 (DI-547)	Malfunction in yaw rate sensor	r¥aw rate sensor circuit
C1335 / 35 (DI-543)	Open circuit in steering angle sensor	 ✓Steering angle sensor ✓Steering angle sensor circuit
C1360/61 (DI-559)	Malfunction in comparative master cylinder pressure sensor	 Master cylinder pressure sensor Master cylinder pressure sensor circuit
Always ON (DI-575)	Malfunction in skid control ECU Open circuit in VSC warning indicator circuit	

HINT:

In some cases hand-held tester cannot be used when VSC warning light is always on.

PARTS LOCATION



DI1GG-11

TERMINALS OF ECU



DI-512

FSW+ (S17 - 5) - FSW- (S17 - 4)	$W\text{-}G \leftrightarrow R\text{-}B$	IG switch ON, brake pedal depressed	2 - 4
TRIG (S17 - 6) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}L\leftrightarrowW\text{-}B$	IG switch ON	Above 3.5
CSW (S17 - 7) - GND (S18 - 15, 22, S15 - 2, 3)	$LG\text{-}R\leftrightarrowW\text{-}B$	ITRAC OFF switch OFF	10 - 14
YAW2 (S17 - 10) - GND (S18 - 15, 22, S15 - 2, 3)	$R \leftrightarrow W\text{-}B$	IG switch ON, yaw rate sensor is stationary	2 - 3
GSS (S17 - 12) - GND (S18 - 15, 22, S15 - 2, 3)	$BR\text{-}W\leftrightarrowW\text{-}B$	IG switch OFF	Continuity
YD (S17 - 16) - GND (S18 - 15, 22, S15 - 2, 3)	$G \leftrightarrow W\text{-}B$	IG switch ON, VSC warning light OFF	Above 4.5
SS1+ (S17 - 18) - SS1- (S17 - 27)	$LG\text{-}B\leftrightarrowLG$	Engine idling, slowly tun steering wheel	Pulse generation
GYAW (S17 - 20) - GND (S18 - 15, 22, S15 - 2, 3)	$Y \leftrightarrow W\text{-}B$	IG switch OFF	Continuity
GL1 (S17 - 21) - GND (S18 - 15, 22, S15 - 2, 3)	$W \leftrightarrow W\text{-}B$	IG switch ON, vehicle is stopped	0.5 - 4.5
GL2 (S17 - 22) - GND (S18 - 15, 22, S15 - 2, 3)	$BR \leftrightarrow W\text{-}B$	IG switch ON, vehicle is stopped	0.5 - 4.5
NEO (S17 - 26) - GND (S18 - 15, 22, S15 - 2, 3)	$G \leftrightarrow W\text{-}B$	Engine idling	Pulse generation
D/G (S17 - 28) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}R \leftrightarrow W\text{-}B$	IG switch ON	10 - 14
WA (S16 - 1) - GND (S18 - 15,		IG switch ON, ABS warning light ON	4 - 8
22, S15 - 2, 3)	$W-L \leftrightarrow W-B$	IG switch ON, ABS warning light OFF	Below 2.0
SP1 (S16 - 2) - GND (S18 - 15, 22, S15 - 2, 3)	$R\text{-}Y\leftrightarrowW\text{-}B$	Vehicle drives at about 20 km/h (12 mph)	Pulse generation
STP (S16 - 3) - GND (S18 -		Stop light switch OFF	Below 1.5
15, 22, S15 - 2, 3)	$G-R \leftrightarrow W-B$	Stop light switch ON	8 - 14
WT (S16 - 4) - GND (S18 - 15,		IG switch ON, TRAC OFF indicator light ON	Below 2.0
22, S15 - 2, 3)	$LG \leftrightarrow W-B$	IG switch ON, TRAC OFF indicator light OFF	10 - 14
BZ (S16 - 5) - GND (S18 - 15,		IG switch ON, VSC buzzer is sounded	Below 1.0 \leftrightarrow 10 - 14
22, S15 - 2, 3)	L-R ↔ W-B	IG switch ON, VSC buzzer is not sounded	10 - 14
IND (S16 - 6) - GND (S18 -		IG switch ON, SLIP indicator light ON	Below 2.0
15, 22, S15 - 2, 3)	$L-X \leftrightarrow VV-B$	IG switch ON, SLIP indicator light OFF	10 - 14
IG1 (S16 - 7) - GND (S18 - 15, 22, S15 - 2, 3)	$B\text{-}R\leftrightarrowW\text{-}B$	IG switch ON	10 - 14
BRL (S16 - 8) - GND (S18 - 15, 22, S15 - 2, 3)	$Y\text{-}G \leftrightarrow W\text{-}B$	IG switch ON, fluid in master cylinder reservoir above MIN level and parking brake switch is OFF (Brake warning light is OFF)	Below 2.0
ENG+ (S16 - 9) - ENG- (S16 - 18)	$L\text{-}B\leftrightarrowP$	IG switch ON	Pulse generation
Ts (S16 - 10) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}L\leftrightarrowW\text{-}B$	IG switch ON	10 - 14
TRC+ (S16 - 11) - TRC- (S16 - 20)	$R-Y \leftrightarrow W-G$	IG switch ON	Pulse deneration
FRO (S16 - 13) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}R \leftrightarrow W\text{-}B$	Vehicle drives at about 20 km/h (12 mph)	Pulse generation

VSCW (S16 - 14) - GND (S18		IG switch ON, VSC warning light ON	Below 2.0
- 15, 22, S15 - 2, 3)	Y-B ↔ M-B	IG switch ON, VSC warning light OFF	10 - 14
RR+ (S16 - 16) - RR- (S16 - 15)	$GR \leftrightarrow B$	IG switch ON, slowly turn right rear wheel	Pulse generation
PKB (S16 - 21) - GND (S18 -		IG switch ON, parking brake switch ON	Below 1.5
15, 22, S15 - 2, 3)	Y-R ↔ W-B	IG switch ON, parking brake switch OFF	10 - 14
RL+ (S16 - 22) - RL- (S16 - 23)	$R \leftrightarrow L$	IG switch ON, slowly turn left rear wheel	Pulse generation
+BO (S16 - 24) - GND (S18 - 15, 22, S15 - 2, 3)	$W \leftrightarrow W\text{-}B$	Always	10 - 14
R+ (S15 - 1) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}B\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRM1 (S15 - 4) - GND (S18 - 15, 22, S15 - 2, 3)	$B\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRC2 (S15 - 5) - GND (S18 - 15, 22, S15 - 2, 3)	$G\text{-}R \leftrightarrow W\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SFLH (S15 - 6) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}R\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SFLR (S15 - 7) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRRH (S15 - 8) - GND (S18 - 15, 22, S15 - 2, 3)	$L\text{-}O \leftrightarrow W\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
SRRR (S15 - 9) - GND (S18 - 15, 22, S15 - 2, 3)	$G\text{-}Y\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 -14
SR (S15 - 10) - R+ (S15 - 1)	$L-R \leftrightarrow L-B$	IG switch ON, ABS warning light OFF	Below 1.0
FR+ (S15 - 13) - FR- (S15 - 12)	$O \leftrightarrow B$	IG switch ON, slowly turn right front wheel	Pulse generation
SRM2 (S15 - 21) - GND (S18 - 15, 22, S15 - 2, 3)	$B\text{-}O\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
+BI (S15 - 22) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}R\leftrightarrowW\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14
MR (S15 - 23) - GND (S18 - 15, 22, S15 - 2, 3)	$W\text{-}L\leftrightarrowW\text{-}B$	IG switch ON, ABS motor stops	10 - 14
MRF (S15 - 24) - GND (S18 - 15, 22, S15 - 2, 3)	$R\text{-}Y \leftrightarrow W\text{-}B$	IG switch ON	10 - 14
LBL (S15 - 25) - GND (S18 -		IGnswitch ON, fluid in master cylinder reservoir above MIN level	4 - 8
15, 22, S15 - 2, 3)		IG switch ON, fluid in master cylinder reservoir below MIN level	Below 1.0
FL+ (S15 - 28) - FL- (S15 - 27)	$LG \leftrightarrow V$	IG switch ON, slowly turn right front wheel	Pulse generation
SRC1 (S15 - 31) - GND (S18 - 15, 22, S15 - 2, 3)	$G\text{-}O \leftrightarrow W\text{-}B$	IG switch ON, ABS warning light OFF	10 - 14

PROBLEM SYMPTOMS TABLE

If a normal code is displayed during the DTC check but the problem still occurs, check the circuits for each problem symptom in the order given in the table below and proceed to the relevant troubleshooting page. **NOTICE:**

When replacing skid control ECU, sensor or etc., turn the ignition switch OFF.

Symptom	Suspect Area	See page
	If the symptoms still occur even after the following circuits in suspect areas are inspected and proved to be normal, replace the skid control ECU.	
ABS does not operate	 Check the DTC again and make sure that the normal code is output. 	DI-497
BA does not operate	2. IG power source circuit	DI-550
	3. Speed sensor circuit	DI-516
	4. Check the brake actuator with a hand-held tester.	BR-46
	If abnormal, check the hydraulic circuit for leakage (See page DI-594).	
	If the symptoms still occur even after the following circuits	
	in suspect areas are inspected and proved to be normal,	
	replace the skid control ECU.	
ABS does not operate efficiently	 Check the DTC again and make sure that the normal code is output. 	DI-497
BA does not operate efficiently	2. Speed sensor circuit	DI-516
	3. Stop light switch circuit	DI-563
	4. Check the brake actuator with a hand-held tester.	BR-46
	If abnormal, check the hydraulic circuit for leakage (See	
	page DI-594).	
	1. ABS warning light circuit	DI-578
ABS warning light abnormal	2. Skid control ECU	IN-33
	If the symptoms still occur even after the following circuits	
DTC of ABS check cannot be done	replace the skid control ECU	
	1. Check the DTC again and make sure that the normal	DI-497
	code is output.	-
	1. Ts terminal circuit	DI-592
Sensor signal check cannot be done	2. Skid control ECU	IN-33
	If the symptoms still occur even after the following circuits	
	in suspect areas are inspected and proved to be normal,	
	replace the skid control ECU.	
TRAC does not operate	1. Check the DTC again and make sure that the normal	DI-497
	code is output.	DI SSO
	2. IG power source circuit	DI-550
	3. Check the hydraulic circuit for leakage.	DI-594
		DI-310
	IT the symptoms still occur even after the following circuits	
	in suspect areas are inspected and proved to be normal,	
	1 Check the DTC again and make sure that the normal	DI-497
	code is output.	
VSC does not operate	2. IG power source circuit	DI-550
	3. Check the hydraulic circuit for leakage.	DI-594
	4. Speed sensor circuit	DI-516
	5. Deceleration sensor circuit	DI-554
	6. Yaw rate sensor circuit	DI-547
	7. Steering angle sensor circuit	DI-543

DI0WG-16

DIAGNOSTICS - ABS WITH EBD & BA & TRAC & VSC SYSTEM

SLIP indicator light abnormal	 SLIP indicator light circuit Skid control ECU 	DI-584 IN-33
TRAC OFF indicator abnormal	 If the symptoms still occur even after the following circuits in suspect areas are inspected and proved to be normal, replace the skid control ECU. 1. Check the DTC again and make sure that the normal code is output. 2. TRAC OFF switch circuit 	DI-497 DI-581
DTC of VSC check cannot be done	If the symptoms still occur even after the following circuits in suspect areas are inspected and proved to be normal, replace the skid control ECU.1. Check the DTC again and make sure that the normal code is output.	DI-497
VSC warning indicator abnormal	 If the symptoms still occur even after the following circuits in suspect areas are inspected and proved to be normal, replace the skid control ECU. 1. Check the DTC again and make sure that the normal code is output. 2. VSC warning indicator circuit 	DI-497 DI-588

CIRCUIT INSPECTION

DTC C0200 / 31 - C1239 / 39

CIRCUIT DESCRIPTION



The speed sensor measures wheel speed and sends the corresponding signals to the ECU. These signals are used for control of both the ABS & TRAC & VSC control system. Both the front and rear rotors have 48 serrations.

When the rotors rotate, the magnetic field emitted by the permanent magnet in the speed sensor generates an AC voltage. Since the frequency of this AC voltage changes in direct proportion to the speed of the rotor, the frequency is used by the ECU to measure the speed of each wheel.

DTC No.	DTC Detecting Condition	Trouble Area
C0200 / 31 C0205 / 32 C0210 / 33 C0215 / 34	 Detection of any of conditions 1. through 3.: 1. At vehicle speed of 10 km/h (6 mph) or more, open or short circuit of the speed sensor signal circuit continues for 15 sec. 2. Momentary interruption of the speed sensor signal occurs 7 times or more. 3. Open circuit of the speed sensor signal circuit continues for 0.5 sec. or more. 	 ✓ Right front, left front, right rear, left rear speed sensor ✓ Each speed sensor circuit ✓ Sensor rotor
C1235 / 35 C1236 / 36 C1238 / 38 C1239 / 39	Nose have been counted 75 times in 5 sec.	ν Right front, left front, right rear, left rear speed sensor ν Sensor rotor

HINT:

- DTC No. C0200 / 31 and C1235 / 35 are for the right front speed sensor.
- ✓ DTC No. C0205 / 32 and C1236 / 36 are for the left front speed sensor.
- DTC No. C0210 / 33 and C1238 / 38 are for the right rear speed sensor.
- DTC No. C0215 / 34 and C1239 / 39 are for the left rear speed sensor.

DI9JC-01

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check output value of speed sensor.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and turn the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

CHECK:

Check that there is no difference between the speed value output from the speed sensor observed in the hand-held tester and the speed value displayed by the speedometer when the vehicle is in motion. **OK:**

There is almost no difference in the displayed speed values.

HINT:

There is tolerance of \pm 10 % in the speedometer indication.



NG

2

Check speed sensor.



Front:

PREPARATION:

- (a) Make sure that the speed sensor connector and the wire harness side connector are securely connected.
- (b) Disconnect the speed sensor connector.
- (c) Turn the ignition switch OFF.

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector.

<u> 0K:</u>

Resistance: 1.6 - 1.8 k Ω at 20°C

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector and body ground.

<u>OK:</u>

Resistance: 1 M Ω or higher



Rear: PREPARATION:

- (a) Remove the rear seat cushion and the seatback.
- (b) Make sure that the speed sensor connector and the wire harness side connector are securely connected.
- (c) Disconnect the speed sensor connector.
- (d) Turn the ignition switch OFF.

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector.

<u> 0K:</u>

Resistance: 0.9 - 1.3 k Ω at 25 ± 5°C

CHECK:

Measure resistance between terminals 1 and 2 of the speed sensor connector and body ground.

<u> 0K:</u>

Resistance: 1 M Ω or higher



NOTICE:

Check the speed sensor signal last (See page DI-497).

ОК

3	Check for open and short circuit in harness and connector between each speed sensor and skid control ECU (See page IN-33).



Repair or replace harness or connector.

ΟΚ



- As the vehicle speed (rpm of the wheels) increases, a cycle of the waveform becomes shorter and the fluctuation in the output voltage becomes greater.
- When noise is identified in the waveform on the oscilloscope, error signals are generated due to the speed sensor rotor's scratches, looseness or foreign matter deposited on it.



Check and replace skid control ECU (See page IN-33).

NG

Check sensor rotor and sensor tip.



6



Front: PREPARATION:

Remove the front axle hub and the speed sensor (See page BR-51).

CHECK:

Check the sensor rotor serrations.

<u>OK:</u>

No scratches, missing teeth or foreign objects on the sensor rotor.

CHECK:

Check the sensor tip.

<u>OK:</u>

No scratches or foreign objects on the sensor tip.

HINT:

If foreign matter (including that on the sensor rotor side) is identified, remove it and after reassembling, check the output waveform.

Rear:

PREPARATION:

Remove the drive shaft (See page SA-57).

CHECK:

Check the sensor rotor serrations.

<u> 0K:</u>

No scratches, missing teeth or foreign objects. PREPARATION:

Remove the rear speed sensor (See page BR-54).

CHECK:

Check the sensor tip.

No scratches or foreign objects on the sensor tip.

HINT:

If foreign matter (including that on the sensor rotor side) is identified, remove it and after reassembling, check the output waveform.

NG

 \rangle Replace speed sensor or rotor.

NOTICE:

Check the speed sensor signal last (See page DI-497).

ΟΚ

Check and replace skid control ECU (See page IN-33).

DTC

C0226 / 21 - C0256 / 24

CIRCUIT DESCRIPTION

ABS-related solenoids operate when signals are received from the ECU, and control the pressure acting on the wheel cylinders thus controlling the braking force.

DTC No.	DTC Detecting Condition	Trouble Area
C0226 / 21	Open or short circuit for SFRH or SFRR circuit continues for 0.05 sec. or more.	
C0236 / 22	Open or short circuit for SFLH or SFLR circuit continues for 0.05 sec. or more.	
C0246 / 23	Open or short circuit for SRRH or SRRR circuit continues for 0.05 sec. or more.	
C0256 / 24	Open or short circuit for SRLH or SRLR circuit continues for 0.05 sec. or more.	

WIRING DIAGRAM



DI1GI-12

INSPECTION PROCEDURE



nection. If the connections are normal, the ECU may be defective.

DI-523

DTC

C0273/13, C0274/14

ABS Motor Relay Circuit

CIRCUIT DESCRIPTION

The ABS motor relay supplies power to the ABS pump motor. While the ABS & TRAC & VSC are activated, the ECU switches the motor relay ON and operates the ABS pump motor.

DTC No.	DTC Detecting Condition	Trouble Area
C0273 / 13	 Conditions 1. and 2. continued for 0.12 sec. or more: 1. ECU terminal IG1 voltage is 9.5 V to 17.2 V in the initial check or ABS, TRC are in operation, and when the motor relay is ON, however, the contact point of the motor relay is OFF.*1 2. ECU terminal IG1 is 9.5 V or less, and when the motor relay is ON, but the contact point of the motor relay does not become ON.*2 	 MBS motor relay MBS motor relay circuit ✓Skid control ECU
C0274 / 14	When the motor relay is OFF, the condition that the contact point of motor relay is ON continues for 4 sec. or more.	

*1 Relay contact OFF condition: MT terminal voltage is below 3.6 V.

*² Relay contact ON condition: MT terminal voltage is 3.6 V or above.

WIRING DIAGRAM



DI7UM-03

INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using hand-held tester.

1

Check ABS motor relay operation.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check the operation sound of the ABS motor relay when operating it with the hand-held tester. **OK:**

The operation sound of the ABS motor relay should be heard.



NG

OK

2 Check voltage between terminal 1 of engine room No. 2 R/B (for ABS motor relay) and body ground.



PREPARATION:

Remove the ABS motor relay from the engine room No. 2 R/B. CHECK:

Measure voltage between terminal 1 of engine room No. 2 R/B (for ABS motor relay) and body ground.

<u>OK:</u>

Voltage: 10 - 14 V

Check and repair harness or connector.

DI-525

3 Check ABS motor relay. **CHECK:** Check continuity between each pair of terminal of motor relay. OK: Continuity Terminals 3 and 4 (Reference value 62 Ω) Terminals 1 and 2 Open Open \bigcirc 2 4 Continuity 3 (Ω) **CHECK:** Apply battery positive voltage between terminals 3 and 4. (a) Continuity Check continuity between terminals. (b) (Ω) 1 <u>OK:</u> 2 Terminals 1 and 2 Continuity З BE1840 R15257 R15258 F00044

NG

ок

Replace ABS motor relay.

4



PREPARATION:

Check continuity between terminals 2 of engine room No. 2 R/B (for ABS motor

(a) Remove the ABS motor relay from the engine room No. 2 R/B.

DI-527

(b) Disconnect the connector from the skid control ECU. **CHECK:**

Check continuity between terminals 2 of engine room No. 2 R/B (for ABS motor relay) and terminal MT of skid control ECU harness side connector.

<u> 0K:</u>

relay) and terminal MT of skid control ECU.

Continuity

HINT:

There is no continuity between terminals BM and MT of brake actuator.

NG Repair or replace harness or brake actuator.

5 Check for open and short circuit in harness and connector between ABS motor relay and skid control ECU (See page IN-33).



ΟΚ

If the same code is still output after the DTC is deleted, check the contact condition of each connection. If the connections are normal, the ECU may be defective. DTC

C0278/11, C0279/12

CIRCUIT DESCRIPTION

This relay supplies power to each ABS solenoid. After the ignition switch is turned ON, if the initial check is OK, the relay goes on.

DTC No.	DTC Detecting Condition	Trouble Area
C0278 / 11	 Conditions 1. and 2. continue for 0.2 sec. or more: 1. ECU terminal IG1 voltage is 9.5 V to 17.2 V and the solenoid relay is ON, however, the contact point of the solenoid relay is OFF.*1 2. With solenoid relay ON driving, ECU terminal IG1 voltage becomes 9.5 V or less and the contact point of the solenoid relay does not become ON.*2 	 ✓ABS solenoid relay ✓ABS solenoid relay circuit ✓Skid control ECU
C0279 / 12	Immediately after ECU terminal IG1 becomes ON, and solenoid relay is OFF, however, when the condition that the contact point of the solenoid relay is ON continues for 0.2 sec. or more.	 ୲≁ABS solenoid relay ୲≁ABS solenoid relay circuit ୲≁Skid control ECU

*¹ Solenoid relay contact OFF condition:

All of solenoid terminal voltage is half of IG1 terminal voltage or less than.

*² Solenoid relay contact ON condition:

All of solenoid terminal voltage is half of IG 1 terminal voltage or more.

DI7UN-03

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.

1 Check ABS solenoid relay operation.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and push the hand-held tester main switch ON.
- (c) Select the ACTIVE TEST mode on the hand-held tester.

CHECK:

Check the operation sound of the ABS solenoid relay when operating it with the hand-held tester. **OK:**

The operation sound of the ABS solenoid relay should be heard.

DI-529

DIAGNOSTICS - ABS WITH EBD & BA & TRAC & VSC SYSTEM



NG

2 Check voltage between terminals 1 of engine room No. 2 R/B (for ABS solenoid relay) and body ground.



PREPARATION:

Remove the ABS solenoid relay from the engine room No. 2 R/B.

CHECK:

Measure the voltage between terminals 1 of engine room No. 2 R/B (for ABS solenoid relay) and body ground. **OK:**

Voltage: 10 - 14 V



Check and repair harness or connector.

OK

3

Check ABS solenoid relay.



CHECK:

Check continuity between each terminal of ABS solenoid relay. OK:

Terminals 4 and 6	Continuity (Reference value 80 Ω)
Terminals 2 and 3	Continuity
Terminals 1 and 3	Open

CHECK:

- (a) Apply battery positive voltage between terminals 4 and 6.
- (b) Check continuity between each terminal of ABS solenoid relay.

<u>OK:</u>

NG

Terminals 2 and 3	Open
Terminals 1 and 3	Continuity

Replace ABS solenoid relay.

OK

4

Check continuity between terminals 3 of engine room No. 2 R/B (for ABS sole-



NG

 \rangle Repair or replace harness or connector.

If the same code is still output after the DTC is deleted, check the contact condition of each connection. If the connections are normal, the ECU may be defective.

OK

DI7UO-02

DTC

C1201/51

Engine Control System Malfunction

CIRCUIT DESCRIPTION

If any trouble occurs in the engine control system, the ECU prohibits TRAC and VSC control.

DTC No.	DTC Detecting Condition	Trouble Area
C1201 / 51	Conditions 1. and 2. continue for 5 sec.: 1. Engine speed: 500 rpm or more.	<i>ν</i> Engine control system

INSPECTION PROCEDURE

Check the DTC for the engine (See page DI-3).

*1 \

Repair engine control system according to the code output.

*2

Check for ECM connected to malfunction indicator light.

*1: Output NG code

*2: Malfunction indicator light remains ON

DI7UP-03

DTC

C1202/52

Brake Fluid Warning Switch Circuit

CIRCUIT DESCRIPTION

The brake fluid level warning switch sends the appropriate signal to the ECU when the brake fluid level drops. HINT:

Pull the parking brake lever also turns on the brake warning light but does not diagnose DTC No. C1202 / 52.

DTC No.	DTC Detecting Condition	Trouble Area
C1202/52	Low master reservoir fluid level condition continues for 30	
01202/32	when driving.	✓ Brake fluid level warning switch circuit

WIRING DIAGRAM



INSPECTION PROCEDURE



CHECK:

Check the amount of fluid in the brake reservoir.

NG Check and repair brake fluid leakage and add fluid.

ОК



DI-535
DI7UQ-03

DTC

C1203/53

ECM Communication Circuit Malfunction

CIRCUIT DESCRIPTION

The circuit is used to send TRAC and VSC control information from the skid control ECU to the ECM (TRC+, TRC-), and engine control information from the ECM to the skid control ECU (ENG+, ENG-).

DTC No.	DTC Detecting Condition	Trouble Area
C1203 / 53	 Either of the following (a),or (b) continues for 5 sec.: (a) When ECU terminal IG1 voltage is 9.5 V or more, the condition that the data is not transmitted to engine ECU continues for more than 5 sec. (b) When ECU terminal IG1 voltage is 9.5 V or more, engine speed is 500 rpm or more and data receipt from engine ECU is impossible. The condition that the data sent from engine ECU becomes repeatedly normal and abnormal occurs 10 times or more for 60 sec. The condition that TRC ± communication is normal ↔ abnormal has been repeated more than 10 times in 60 sec. 	 ✓TRC+ or TRC- circuit ✓ENG+ or ENG- circuit ✓Engine ECU ✓Skid control ECU

WIRING DIAGRAM



INSPECTION PROCEDURE



NG Repair or replace harness or connector.

ΟΚ

Check and replace ECM or skid control ECU (See page IN-33).

DTC	C1223/43	ABS Control System Malfunction
-----	----------	--------------------------------

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area	
C1223/43	ABS control system is abnormal.	ABS control system	

INSPECTION PROCEDURE

1	Check the DTC for the ABS (See page DI-497).



Repair ABS control system according to the code output.

*2

Check for ECU connected to malfunction indicator lamp.

*1: Output NG code

*2: Malfunction indicator lamp remains ON

DI7UR-03

DI-539

DI7US-03

DTC

C1224/44

NE Signal Circuit

CIRCUIT DESCRIPTION

The skid control ECU receives engine revolution speed signals (NE signals) from the ECM.

DTC No.	DTC Detecting Condition	Trouble Area
C1224/44	 When any of the following 1. through 2. is detected: 1. At vehicle speed of 30 km/h (19 mph) or more, and when data receiving from the ECM is in normal condition, and open or short circuit for engine revolution signal circuit continues for 10 sec. or more. 2. While TRAC is operating and when open or short circuit for engine revolution signal circuit continues for 0.24 sec. or more. 	PNEO circuit P€CM

WIRING DIAGRAM



INSPECTION PROCEDURE

1	Check for open and short circuit in harness and connector between terminals NEO of skid control ECU and terminal NEO of ECM (See page IN-33).	
	NG Repair or replace harness and connector.	
ОК		

DI-540



If the same codes is still output after the DTC is deleted, check the contact condition of each connection.

DI9JD-01

DTC	C1225 / 25 - C1227 / 27	TRAC & VSC-Related Solenoid Cir- cuits

CIRCUIT DESCRIPTION

The TRAC & VSC solenoids operate in accordance with signals from the ECU and raise the fluid pressure in and release it from the brake cylinders.

DTC No.	DTC Detecting Condition	Trouble Area	
C1225 / 25	 Detection of any of conditions 1. through 4.: 1. When SM1 or SM2 is ON, excessive electric current on SM1 or SM2 continues for 0.05 sec. or more. 2. When SM1 or SM2 is OFF, open circuit of SM1 or SM2 continues for 0.05 sec. or more. 3. When SM1 or SM2 is ON, open circuit of SM1 or SM2 continues for 0.1 sec. or more. 4. When SM1 or SM2 is OFF, electric current application on SM1 or SM2 continues for 0.1 sec. or more. 	 <i>P</i>Brake actuator <i>ν</i>SM1 or SM2 circuit 	
C1226 / 26	Open or short circuit of SRM1 or SRM2 continues for 0.05 sec. or more.		
C1227 / 27	Open or short circuit of SRC1 or SRC2 continues for 0.05 sec. or more.		

WIRING DIAGRAM



INSPECTION PROCEDURE



DI1H5-12

DTC

C1231 / 31, C1335 / 35

Steering Angle Sensor Circuit

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area
C1231 / 31	When detecting the abnormality.	
C1335 / 35	 Detection of either condition 1. or 2.: When the ECU IG1 terminal voltage is 9.5 V or more, data transmission from the steering angle sensor is im- possible for 1 sec. or more. Immediately after the terminal BAT is connected and when IG1 terminal voltage is 9.5 V or more, open circuit of terminal TRIG continues for 15 sec. or more. 	 ✓Steering angle sensor ✓Steering angle sensor circuit ✓ABI circuit

WIRING DIAGRAM



INSPECTION PROCEDURE

HINT:

Start the inspection from step 1 in case of using the hand-held tester and start from step 2 in case of not using the hand-held tester.



Check output value of the steering angle sensor.

PREPARATION:

- (a) Connect the hand-held tester to the DLC3.
- (b) Turn the ignition switch ON and turn the hand-held tester main switch ON.
- (c) Select the DATALIST mode on the hand-held tester.

CHECK:

Check that the steering wheel turning angle value of the steering angle sensor observed in the hand-held tester is changing as the steering wheel is turned.

Steering wheel turning angle value must be changing.





	DIAGNOSTICS - ABS WITH EBD & BA & TRAC & VSC SYSTEM
	NG Replace steering angle sensor.
ОК	
Checl page	k and replace skid control ECU (See IN-33).
5	Check DTC for ABS (See page DI-497).
	OK Check and replace skid control ECU (See page IN-33).
ОК	
End.	

DI8DW-04

DTC

C1233 / 33, C1234 / 34

Yaw Rate Sensor Circuit

CIRCUIT DESCRIPTION

DTC No.	DTC Detecting Condition	Trouble Area
C1233 / 33	 Detection of any of conditions 1. through 4.: When the ECU IG1 terminal voltage is 9.5 to 17.2 V, the yaw rate sensor voltage is out of the range from 0.25 to 4.75 V for 1 sec. or more. The yaw rate sensor open circuit detect signal is ON for 1 sec. or more. The yaw rate sensor power source voltage is out of the range from 4.4 to 5.6 V for 1 sec. or more. Momentary open circuit of the yaw rate sensor signal occurs 10 times or more. 	r¥aw rate sensor r¥aw rate sensor circuit
C1234 / 34	When the yaw rate sensor VYS terminal voltage is 4.4 to 5.6 V, YD malfunction signal of the yaw rate sensor is ON for 5 sec. or more.	

WIRING DIAGRAM



INSPECTION PROCEDURE







DI-549

FOREWORD

This wiring diagram manual has been prepared to provide information on the electrical system of the 2004 IS 300.

Applicable models: JCE10 Series

For service specifications and repair procedures of the above models other than those listed in this manual, refer to the following manuals;

Manual Name	Pub. No.
✓2003 LEXUS IS 300 Repair Manual	
Volume 1	RM1054U1
Volume 2	RM1054U2
✓2003 LEXUS New Car Features	NCF259U

All information in this manual is based on the latest product information at the time of publication. However, specifications and procedures are subject to change without notice.

TOYOTA MOTOR CORPORATION

- NOTICE

When handling supplemental restraint system components (removal, installation or inspection, etc.), always follow the direction given in the repair manuals listed above to prevent accidents and supplemental restraint system malfunction.

2004 IS 300 ELECTRICAL WIRING DIAGRAM

	Section Code	Page
INTRODUCTION	A	2
HOW TO USE THIS MANUAL	в	3
TROUBLESHOOTING	c	12
ABBREVIATIONS	D	17
GLOSSARY OF TERMS AND SYMBOLS .	E	18
RELAY LOCATIONS	F	20
ELECTRICAL WIRING ROUTING	G	32
SYSTEM CIRCUITS	н	54
GROUND POINT		292
POWER SOURCE (Current Flow Chart)	J	300
CONNECTOR LIST	к	308
PART NUMBER OF CONNECTORS	L	318
OVERALL ELECTRICAL WIRING DIAGRA	м.м	322

A INTRODUCTION

This manual consists of the following 13 sections:

No.	o. Section Description	
	INDEX	Index of the contents of this manual.
A	INTRODUCTION	Brief explanation of each section.
В	HOW TO USE THIS MANUAL	Instructions on how to use this manual.
С	TROUBLE- SHOOTING	Describes the basic inspection procedures for electrical circuits.
D	ABBREVIATIONS	Defines the abbreviations used in this manual.
E	E GLOSSARY OF TERMS AND Defines the symbols and functions of major parts. SYMBOLS	
F RELAY LOCATIONS Shows position of the Electronic Control Unit, Relays, R This section is closely related to the system circuit.		Shows position of the Electronic Control Unit, Relays, Relay Block, etc. This section is closely related to the system circuit.
G	ELECTRICAL WIRING ROUTINGDescribes position of Parts Connectors, Splice points, Ground points, etc.This section is closely related to the system circuit.	
	INDEX	Index of the system circuits.
н	SYSTEM CIRCUITS	Electrical circuits of each system are shown from the power supply through ground points. Wiring connections and their positions are shown and classified by code according to the connection method. (Refer to the section, "How to use this manual"). The "System Outline" and "Service Hints" useful for troubleshooting are also contained in this section.
I	GROUND POINT	Shows ground positions of all parts described in this manual.
J	POWER SOURCE (Current Flow Chart)	Describes power distribution from the power supply to various electrical loads.
K CONNECTOR LIST Describes the form of the connectors for the parts appeared in this boo This section is closely related to the system circuit.		Describes the form of the connectors for the parts appeared in this book. This section is closely related to the system circuit.
L PART NUMBER OF CONNECTORS Indicates the part number of the		Indicates the part number of the connectors used in this manual.
М	OVERALL ELECTRICAL WIRING DIAGRAM	Provides circuit diagrams showing the circuit connections.

This manual provides information on the electrical circuits installed on vehicles by dividing them into a circuit for each system.

The actual wiring of each system circuit is shown from the point where the power source is received from the battery as far as each ground point. (All circuit diagrams are shown with the switches in the OFF position.)

When troubleshooting any problem, first understand the operation of the circuit where the problem was detected (see System Circuit section), the power source supplying power to that circuit (see Power Source section), and the ground points (see Ground Point section). See the System Outline to understand the circuit operation.

When the circuit operation is understood, begin troubleshooting of the problem circuit to isolate the cause. Use Relay Location and Electrical Wiring Routing sections to find each part, junction block and wiring harness connectors, wiring harness and wiring harness connectors, splice points, and ground points of each system circuit. Internal wiring for each junction block is also provided for better understanding of connection within a junction block.

Wiring related to each system is indicated in each system circuit by arrows (from___, to___). When overall connections are required, see the Overall Electrical Wiring Diagram at the end of this manual.

B HOW TO USE THIS MANUAL

[A]

* The system shown here is an EXAMPLE ONLY. It is different to the actual circuit shown in the SYSTEM CIRCUITS SECTION.



- [A] : System Title
- [B] : Indicates a Relay Block. No shading is used and only the Relay Block No. is shown to distinguish it from the J/B

Example: 1 Indicates Relay Block No.1

-) is used to indicate different wiring and [C] : (connector, etc. when the vehicle model, engine type, or specification is different.
- [D] : Indicates related system.
- [E] : Indicates the wiring harness and wiring harness connector. The wiring harness with male terminal is shown with arrows (\ge).

Outside numerals are pin numbers.



The first letter of the code for each wiring harness and wiring harness connector(s) indicates the component's location, e.g, "E" for the Engine Compartment, "I" for the Instrument Panel and Surrounding area, and "B" for the Body and Surrounding area.

When more than one code has the first and second letters in common, followed by numbers (e.g, IH1, IH2), this indicates the same type of wiring harness and wiring harness connector.

- [F] : Represents a part (all parts are shown in sky blue). The code is the same as the code used in parts position.
- [G] : Junction Block (The number in the circle is the J/B No. and the connector code is shown beside it). Junction Blocks are shaded to clearly separate them from other parts.



[H] : When 2 parts both use one connector in common, the parts connector name used in the wire routing section is shown in square brackets [١.

[I] : Indicates the wiring color.

Wire colors are indicated by an alphabetical code.

В	= Black	W	= White	BR = Brown
L	= Blue	V	= Violet	SB = Sky Blue
R	= Red	G	= Green	LG = Light Green
Ρ	= Pink	Υ	= Yellow	GR = Gray
0	= Orange			

The first letter indicates the basic wire color and the second letter indicates the color of the stripe.



[J] : Indicates a wiring Splice Point (Codes are "E" for the Engine Room, "I" for the Instrument Panel, and "B" for the Body).



The Location of splice Point I 5 is indicated by the shaded section.

[K] : Indicates a shielded cable.



[L] : Indicates the pin number of the connector. The numbering system is different for female and male connectors.



[M] : Indicates a ground point.

The first letter of the code for each ground point(s) indicates the component's location, e.g, "E" for the Engine Compartment, "I" for the Instrument Panel and Surrounding area, and "B" for the Body and Surrounding area.

[N] : Page No.

B HOW TO USE THIS MANUAL

Current is applied at all times through the STOP fuse to TERMINAL 2 of the stop light SW.

When the ignition SW is turned on, current flows from the GAUGE fuse to TERMINAL 8 of the light failure sensor, and also flows through the rear lights warning light to TERMINAL 4 of the light failure sensor.

STOP LIGHT DISCONNECTION WARNING

When the ignition SW is turned on and the brake pedal is pressed (Stop light SW on), if the stop light circuit is open, the current flowing from TERMINAL 7 of the light failure sensor to TERMINALS 1, 2 changes, so the light failure sensor detects the disconnection and the warning circuit of the light failure sensor is activated.

As a result, the current flows from TERMINAL 4 of the light failure sensor to TERMINAL 11 to GROUND and turns the rear lights warning light on. By pressing the brake pedal, the current flowing to TERMINAL 8 of the light failure sensor keeps the warning circuit on and holds the warning light on until the ignition SW is turned off.

S6 STOP LIGHT SW

2-1 : Closed with the brake pedal depressed

L4 LIGHT FAILURE SENSOR

- 1, 2, 7-GROUND : Approx. 12 volts with the stop light SW on
- 4, 8-GROUND : Approx. 12 volts with the ignition SW at ON position
- 11-GROUND : Always continuity

[Q] O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C7	34	L4	36	R7	37
H17	36	R6	37	S6	35

[R] C : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	18	R/B No.1 (Instrument Panel Left)

[S] O : JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
IB	20	Instrument Panel Wire and Instrument Panel J/B (Lower Finish Panel)
3C	22	Instrument Panel Wire and J/B No.3 (Instrument Panel Left Side)

[T] : CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code See Page Joining Wire Harness and Wire Harness (Connector Location)		Joining Wire Harness and Wire Harness (Connector Location)
IE1	42	Floor Wire and Instrument Panel Wire (Left Kick Panel)
BV1	50	Luggage Room Wire and Floor Wire (Luggage Compartment Left)

: GROUND POINTS

[U]

Code	See Page	Ground Points Location
BL	50	Under the Left Quarter Pillar
BO	50	Back Panel Center

[V] () : SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
15	44	Cowl Wire	B18	50	Luggage Room Wire

- **[O]**: Explains the system outline.
- [P] : Indicates values or explains the function for reference during troubleshooting.
- [Q] : Indicates the reference page showing the position on the vehicle of the parts in the system circuit.
 - Example : Part "L4" (Light Failure Sensor) is on page 36 of the manual.
 - * The letter in the code is from the first letter of the part, and the number indicates its order in parts starting with that letter.



- [R] : Indicates the reference page showing the position on the vehicle of Relay Block Connectors in the system circuit. Example : Connector "1" is described on page 18 of this manual and is installed on the left side of the instrument panel.
- [S] : Indicates the reference page showing the position on the vehicle of J/B and Wire Harness in the system circuit. Example : Connector "3C" connects the Instrument Panel Wire and J/B No.3. It is described on page 22 of this manual, and is installed on the instrument panel left side.
- **[T]** : Indicates the reference page describing the wiring harness and wiring harness connector (the female wiring harness is shown first, followed by the male wiring harness).

Example : Connector "IE1" connects the floor wire (female) and Instrument panel wire (male). It is described on page 42 of this manual, and is installed on the left side kick panel.

- [U] : Indicates the reference page showing the position of the ground points on the vehicle.
 Example : Ground point "BO" is described on page 50 of this manual and is installed on the back panel center.
- [V] : Indicates the reference page showing the position of the splice points on the vehicle.Example : Splice point "I5" is on the Cowl Wire Harness and is described on page 44 of this manual.

B HOW TO USE THIS MANUAL

The ground points circuit diagram shows the connections from all major parts to the respective ground points. When troubleshooting a faulty ground point, checking the system circuits which use a common ground may help you identify the problem ground quickly. The relationship between ground points (∇^{e_A} , ∇^{e_A} and ∇^{e_A} shown below) can also be checked this way.

- I GROUND POINT W-B HEATER CONTROL ASSEMBLY W–B W–B FAN MAIN RELAY CIGARETTE LIGHTER W-B HEATER SERVO FAN MAIN RELAY O/D MAIN SW I 6 W–B W-B A/C FAN RELAY NO.2 CLOCK BLOWER SW I 6 W-B W-B A/C FAN RELAY NO.3 PARKING BRAKE SW **(**5) E 3 J 1 JUNCTION CONNECTOR W-B RADIATOR FAN MOTOF W–B W–B RETRACT CONTROL RELAY - CB COMBINATION METER W-B W-B HORN SW [COMB. SW] RETRACT MOTOR RH E 4 W-B W-B DIMMER SW [COMB. SW] RETRACT MOTOR LH Е 5 I 2 W–B W–B W-B FRONT TURN SIGNAL LIGHT RH FRONT SIDE MARKER LIGHT RH CRUISE CONTROL MIRROR SW E4 E 4 (3D) W-B W–B W–B W-B REMOTE CONTROL MIRROR SW FRONT SIDE MARKER LIGHT LH PARKING LIGHT RH Е 5 (31 FRONT TURN SIGNAL LIGHT LH W–B W–B W-B BRAKE FLUID LEVEL WARNING SW E 6 36 TURN SIGNAL FLASHER W–B W-F W-B REAR WINDOW DEFOGGER SW PARKING LIGHT LH Œ W–B W–B W–B DOOR LOCK CONTROL SW RH LIGHT CONTROL SV [COMB. SW] IA1 в4 I 4 CID) 1.2 W–B W–B DOOR KEY LOCK SW RH WIPER AND WASHE **B**4 W-B DOOR LOCK MOTOR W–B W-B UNLOCK WARNING SW I 5 **B** 4 DOOR LOCK CONTROL RELAY W–B 15 POWER WINDOW MASTER SW **D**1 B 5 POWER WINDOW CONTROL RELAY В 5 W–B W-B BLOWER RESISTOR DOOR KEY LOCK SW LI B 5 W-B W-B ELECTRICAL IDLE CUT RELAY (M/T) DOOR LOCK CONTROL IB1 W-B A/C AMPLIFIER DOOR LOCK MOTOR LH W–B (4A-GZE) FUEL CONTROL SW W-B W-B BF RADIO AND PLAYER ➤ IC3 WOOFER AMPLIFIER 4 W–B BR COMBINATION METER HEATER RELAY \mathbf{X}_{4} BR BR BR BR AUTO ANTENNA MOTOR BA1 4 13 13 COMBINATION METER щ BR × FUEL SENDER
- * The system shown here is an EXAMPLE ONLY. It is different to the actual circuit shown in the SYSTEM CIRCUITS SECTION.

The "Current Flow Chart" section, describes which parts each power source (fuses, fusible links, and circuit breakers) transmits current to. In the Power Source circuit diagram, the conditions when battery power is supplied to each system are explained. Since all System Circuit diagrams start from the power source, the power source system must be fully understood.

J POWER SOURCE (Current Flow Chart)

The chart below shows the route by which current flows from the battery to each electrical source (Fusible Link, Circuit Breaker, Fuse, etc.) and other parts.



Engine Room R/B (See Page 20)

Fuse		System	Page
		ABS	194
		ABS and Traction Control	187
20A	STOP	Cruise Control	180
		Electronically Controlled Transmission and A/T Indicator	166
		Multiplex Communication System	210
		Cigarette Lighter and Clock	214
		Combination Meter	230
		Headlight	112
10A	DOME	Interior Light	122
		Key Reminder and Seat Belt Warning	
		Light Auto Turn Off	
		the Deterrent and Deer	

POWER SOURCE



* The system shown here is an EXAMPLE ONLY. It is different to the actual circuit shown in the SYSTEM CIRCUITS SECTION.



- [A] : Indicates connector to be connected to a part. (The numeral indicates the pin No.)
- **[B]** : Junction Connector

Indicates a connector which is connected to a short terminal.



Junction connector in this manual include a short terminal which is connected to a number of wire harnesses. Always perform inspection with the short terminal installed. (When installing the wire harnesses, the harnesses can be connected to any position within the short terminal grouping. Accordingly, in other vehicles, the same position in the short terminal may be connected to a wire harness from a different part.)

Wire harness sharing the same short terminal grouping have the same color.

[C] : Parts Code

The first letter of the code is taken from the first letter of part, and the numbers indicates its order in parts which start with the same letter.

[D] : Connector Color

Connectors not indicated are milky white in color.

Code	Part Name	Part Number	Code	Part Name	Part Number
A 1	A/C Ambient Temp. Sensor	90980–11070	D 4	Diode (Door Courtesy Light)	90980–11608
A 2	A/C Condenser Fan Motor	90980–11237	D 5	Diode (Key Off Operation)	90980-10962
A 3	A/C Condenser Fan Relay	90980–10940	D 6	Diode (Luggage Compartment Light)	90980–11608
	A/C Triple Pressure SW (A/C Dual and Single Pressure SW)	00000 40040	D 7	Door Lock Control Relay	90980–10848
		90980–10943	D 8	Door Courtesy Light LH	
[A]	A/T Oil Temp. Sensor [B]	905 [C] 413	D 9	Door Courtesy Light RH	90980–11148
A 6	ABS Actuator	90980–11151	D10	Door Courtesy SW LH	00000 44007
A 7	ABS Actuator	90980-11009	D11	Door Courtesy SW RH	90980-11097
A 8	ABS Speed Sensor Front LH	90980-10941	D12	Door Courtesy SW Front LH	
A 9	ABS Speed Sensor Front RH	90980-11002	D13	Door Courtesy SW Front RH	
A10	Airbag Sensor Front LH	00000 44050	D14	Door Courtesy SW Rear LH	90980-11156
A11	Airbag Sensor Front RH	90980-11856	D15	Door Courtesy SW Rear RH	
A12-		90980–11194	Dia	Unlock SW LH	
-		90980			90980-11170

L PART NUMBER OF CONNECTORS

- [A] : Part Code
- [B] : Part Name
- [C] : Part Number Toyota Part Number are indicated.

Not all of the above part numbers of the connector are established for the supply.

С TROUBLESHOOTING









VOLTAGE CHECK

(a) Establish conditions in which voltage is present at the check point.

Example:

- Ignition SW on [A]
- ÌВÌ
- Ignition SW and SW 1 on
 Ignition SW, SW 1 and Relay on (SW 2 off) [C]
- (b) Using a voltmeter, connect the negative lead to a good ground point or negative battery terminal, and the positive lead to the connector or component terminal.

This check can be done with a test light instead of a voltmeter.

CONTINUITY AND RESISTANCE CHECK

- (a) Disconnect the battery terminal or wire so there is no voltage between the check points.
- (b) Contact the two leads of an ohmmeter to each of the check points.

If the circuit has diodes, reverse the two leads and check again.

When contacting the negative lead to the diode positive side and the positive lead to the negative side, there should be continuity.

When contacting the two leads in reverse, there should be no continuity.

(c) Use a volt/ohmmeter with high impedance (10 k Ω /V minimum) for troubleshooting of the electrical circuit.



FINDING A SHORT CIRCUIT

- (a) Remove the blown fuse and disconnect all loads of the fuse.
- (b) Connect a test light in place of the fuse.
- (c) Establish conditions in which the test light comes on. Example:
 - [A] Ignition SW on

 - Ignition SW on
 Ignition SW and SW 1 on
 Ignition SW, SW 1 and Relay on (Connect the Relay) and SW 2 off (or Disconnect SW 2) [В] [С]

С

- (d) Disconnect and reconnect the connectors while watching the test light.
 - The short lies between the connector where the test light stays lit and the connector where the light goes out.
- (e) Find the exact location of the short by lightly shaking the problem wire along the body.

CAUTION:

- (a) Do not open the cover or the case of the ECU unless absolutely necessary. (If the IC terminals are touched, the IC may be destroyed by static electricity.)
- (b) When replacing the internal mechanism (ECU part) of the digital meter, be careful that no part of your body or clothing comes in contact with the terminals of leads from the IC, etc. of the replacement part (spare part).

DISCONNECTION OF MALE AND FEMALE CONNECTORS

To pull apart the connectors, pull on the connector itself, not the wire harness.

HINT: Check to see what kind of connector you are disconnecting before pulling apart.



C TROUBLESHOOTING









HOW TO REPLACE TERMINAL (with terminal retainer or secondary locking device)

- 1. PREPARE THE SPECIAL TOOL
 - HINT : To remove the terminal from the connector, please construct and use the special tool or like object shown on the left.
- 2. DISCONNECT CONNECTOR
- 3. DISENGAGE THE SECONDARY LOCKING DEVICE OR TERMINAL RETAINER.
 - (a) Locking device must be disengaged before the terminal locking clip can be released and the terminal removed from the connector.
 - (b) Use a special tool or the terminal pick to unlock the secondary locking device or terminal retainer.

NOTICE:

Do not remove the terminal retainer from connector body.

- [A] For Non–Waterproof Type Connector
 - HINT : The needle insertion position varies according to the connector's shape (number of terminals etc.), so check the position before inserting it.

"Case 1"

Raise the terminal retainer up to the temporary lock position.

"Case 2"

Open the secondary locking device.









- [B] For Waterproof Type Connector
 - HINT: Terminal retainer color is different according to connector body.

Example: <u>Terminal Retainer</u> : <u>Connector Body</u> Black or White : Gray Black or White : Dark Gray Gray or White : Black

"Case 1"

Type where terminal retainer is pulled up to the temporary lock position (Pull Type).

Insert the special tool into the terminal retainer access hole ($\not\sim$ Mark) and pull the terminal retainer up to the temporary lock position.

HINT: The needle insertion position varies according to the connector's shape (Number of terminals etc.), so check the position before inserting it.

"Case 2"

Type which cannot be pulled as far as Power Lock insert the tool straight into the access hole of terminal retainer as shown.

С

C TROUBLESHOOTING





COP 15 **B**B



Push the terminal retainer down to the temporary lock position.

(c) Release the locking lug from terminal and pull the terminal out from rear.

4. INSTALL TERMINAL TO CONNECTOR

(a) Insert the terminal.

HINT:

- Make sure the terminal is positioned correctly.
 Insert the terminal until the locking lug locks firmly.
 Insert the terminal with terminal retainer in the temporary lock position.
- (b) Push the secondary locking device or terminal retainer in to the full lock position.
- 5. CONNECT CONNECTOR

ABBREVIATIONS

The following abbreviations are used in this manual.

A/C	=	Air Conditioning
A/T	=	Automatic Transmission
ABS	=	Anti–Lock Brake System
ACIS	=	Acoustic Control Induction System
BA	=	Brake Assist
COMB.	=	Combination
ECU	=	Electronic Control Unit
ESA	=	Electronic Spark Advance
ETCS–i	=	Electronic Throttle Control System-intelligent
EVAP	=	Evaporative Emission
FFC	=	Flexible Flat Circuit
IC	=	Integrated Circuit
J/B	=	Junction Block
LCD	=	Liquid Crystal Display
LED	=	Light Emitting Diode
LH	=	Left-Hand
MPX	=	Multiplex
O/D	=	Overdrive
R/B	=	Relay Block
RH	=	Right–Hand
S/D	=	Sedan Type
SFI	=	Sequential Multiport Fuel Injection
SRS	=	Supplemental Restraint System
SW	=	Switch
TEMP.	=	Temperature
TRAC	=	Traction Control
VSC	=	Vehicle Stability Control
VSV	=	Vacuum Switching Valve
W/G	=	Wagon Type
w/	=	With
w/o	=	Without

^{*} The titles given inside the components are the names of the terminals (terminal codes) and are not treated as being abbreviations.

E GLOSSARY OF TERMS AND SYMBOLS





F RELAY LOCATIONS

[Engine Compartment]




F RELAY LOCATIONS



③ : Engine Room No.3 R/B Engine Compartment Left (See Page 20)



F RELAY LOCATIONS

○ : Driver Side J/B

Left Kick Panel (See Page 20)



F



C : Passenger Side J/B Right Kick Panel (See Page 20)



F



[Driver Side J/B Inner Circuit]



[Passenger Side J/B Inner Circuit]



F RELAY LOCATIONS

[W4 : Wire to FFC Holder Inner Circuit]





- A 1 A/C Ambient Temp. Sensor
- A 2 A/C Condenser Fan Motor
- A 3 A/C Magnetic Clutch and Lock Sensor
- A 4 A/C Triple Pressure SW (A/C Dual and Single Pressure SW)
- A 7 ABS Speed Sensor Front LH
- A 8 ABS Speed Sensor Front RH
- A 9 Accel Position Sensor
- A10 Airbag Sensor Front LH
- A 11 Airbag Sensor Front RH
- A31 ABS & BA & TRAC Actuator
- A32 ABS & BA & TRAC & VSC Actuator
- B 1 Brake Fluid Level Warning SW
- B 9 Back–Up Light SW
- C 1 Camshaft Position Sensor
- C 2 Camshaft Timing Oil Control Valve
- C 3 Crankshaft Position Sensor
- D 2 Daytime Running Light Relay No.3
- D 3 Daytime Running Light Relay No.4
- D 4 Daytime Running Light Resistor

- E 1 Electronically Controlled Transmission Solenoid
- E 3 Engine Control Module
- E 4 Engine Control Module
- E 5 Engine Control Module
- E 6 Engine Control Module
- E 7 Engine Control Module
- E 8 Engine Coolant Temp. Sensor
- E 9 Engine Hood Courtesy SW
- E10 Engine Oil Level Sensor
- E 11 Engine Oil Pressure SW
- F 1 Front Fog Light LH
- F 2 Front Fog Light RH
- F 3 Front Parking Light LH
- F 4 Front Parking Light RH
- F 5 Front Side Marker Light LH
- F 6 Front Side Marker Light RH
- F 7 Front Side Turn Signal Light LH
- F 8 Front Side Turn Signal Light RH
- F 9 Front Turn Signal Light LH
- F10 Front Turn Signal Light RH
- F 11 Front Wiper Motor
- F12 Fuel Pump Resistor
- F17 Front Window Deicer
- G 1 Generator
- G 2 Generator



- H 1 Headlight Beam Level Control Actuator LH
- H 2 Headlight Beam Level Control Actuator RH
- H 3 Headlight Cleaner Control Relay
- H 4 Headlight Cleaner Motor
- H 5 Headlight Control ECU LH
- H 6 Headlight Control ECU RH
- H 7 Headlight LH (High)
- H 8 Headlight RH (High)
- H 9 Heated Oxygen Sensor (Bank 1 Sensor 1)
- H10 Heated Oxygen Sensor (Bank 1 Sensor 2)
- H11 Heated Oxygen Sensor (Bank 1 Sensor 2) H11 Heated Oxygen Sensor (Bank 2 Sensor 1)
- H12 Height Control Sensor Front LH
- H13 Horn LH
- H14 Horn RH
- I 1 Igniter
- I 2 Ignition Coil No.1
- I 3 Ignition Coil No.2
- I 4 Ignition Coil No.3
- I 5 Injector No.1
- I 6 Injector No.2
- I 7 Injector No.3
- I 8 Injector No.4
- I 9 Injector No.5
- I 10 Injector No.6
- J 1 Junction Connector
- J 2 Junction Connector
- J 3 Junction Connector
- J 4 Junction Connector

- K 1 Keyless Buzzer
- K 2 Knock Sensor 1
- K 3 Knock Sensor 2
- M 1 Mass Air Flow Meter
- N 1 Noise Filter (Ignition)
- O 1 O/D Direct Clutch Speed Sensor
- P 1 Park/Neutral Position SW
- P 2 Power Steering Oil Pressure Sensor
- R 1 Radiator Fan Motor
- S 1 Starter
- S 2 Starter
- T 1 Theft Deterrent Horn
- T 2 Throttle Control Motor
- T 3 Throttle Position Sensor
- V 1 Vehicle Speed Sensor
- (Electronically Controlled Transmission)
- V 2 VSV (ACIS)
- V 3 VSV (Canister Closed Valve)
- V 4 VSV (EVAP)
- V 9 Vehicle Speed Sensor (Combination Meter)
- W 1 Washer Motor
- W 2 Water Temp. SW



- A12 A/C Control Assembly
- A13 A/C Control Assembly
- A14 A/C Room Temp. Sensor
- A15 A/C Solar Sensor
- A16 A/C Thermistor
- A21 Air Inlet Control Servo Motor
- A22 Air Mix Control Servo Motor
- A23 Air Vent Mode Control Servo Motor
- A24 Airbag Squib (Front Passenger Airbag Assembly)
- A25 Airbag Squib (Steering Wheel Pad)
- A26 Antenna Amplifier
- A27 Ashtray Illumination
- A28 Automatic Light Control Sensor
- B 2 Blower Motor
- B 3 Blower Motor Controller
- B 4 Blower Motor Controller
- B 5 Body ECU
- B 6 Body ECU
- B10 Brake Pedal Load Sensing SW

- C 4 Center Airbag Sensor Assembly
- C 5 Center Airbag Sensor Assembly
- C 6 Center Airbag Sensor Assembly
- C 7 Cigarette Lighter
- C 8 Cigarette Lighter Illumination
- C 9 Combination Meter
- C10 Combination Meter
- C11 Combination SW
- C12 Combination SW
- C13 Combination SW
- C14 Clutch Start SW
- C15 Cruise Control Clutch SW
- C16 Curtain Shield Airbag Squib LH
- C17 Curtain Shield Airbag Squib RH
- D 5 Data Link Connector 3
- D 6 Daytime Running Light Relay (Main)
- D 7 Diode (A/C)
- D 8 Diode (Headlight Cleaner)
- D21 Diode (Fog Light)
- D22 Driver's Position Memory SW



- E12 Electronically Controlled Transmission Pattern Select SW
- G 3 Glove Box Light
- H15 Headlight Beam Level Control ECU
- H16 Headlight Cleaner SW
- I 11 Ignition Key Cylinder Light
- I 12 Ignition SW
- J 5 Junction Connector
- J 6 Junction Connector
- J 7 Junction Connector
- J 8 Junction Connector
- J 9 Junction Connector J 10 Junction Connector
- J 19 Junction Connector
- M 4 Multi-Display
- M 5 Multi-Display
- P 3 Parking Brake SW
- P 4 Power Outlet

- R 2 Radio and Player
- R 4 Rheostat
- R14 Rear Fog Light SW
- R15 Remote Controller (Navigation)
- S 3 Seat Heater SW (Driver's Seat)
- S 4 Seat Heater SW (Front Passenger's Seat)
- S 5 Shift Lock Control ECU
- S 6 Stereo Component Amplifier
- S 7 Stereo Component Amplifier
- S 8 Stop Light SW
- S15 Skid Control ECU
- S16 Skid Control ECU
- S17 Skid Control ECU
- S18 Skid Control ECU
- S19 Steering Sensor
- T 5 Theft Deterrent ECU
- T 6 Theft Deterrent ECU
- T 7 TRAC Off SW
- T 8 Transmission Control SW (L-2)
- T 9 Transponder Key Amplifier
- T14 TRAC Off SW and SNOW SW
- U 1 Unlock Warning SW
- V10 VSC Warning Buzzer
- Y 1 Yaw Rate Sensor



- A29 ABS Speed Sensor Rear LH
- A30 ABS Speed Sensor Rear RH
- B 7 Buckle SW LH
- B 8 Buckle SW RH and Seat Belt Warning Occupant Detection Sensor
- D 9 Diode (Luggage Compartment Light)
- D10 Door Courtesy Light Front LH
- D11 Door Courtesy Light Front RH
- D12 Door Courtesy SW Front LH
- D13 Door Courtesy SW Front RH
- D14 Door Courtesy SW Rear LH
- D15 Door Courtesy SW Rear RH
- D16 Door Lock Control SW RH
- D17 Door Lock Motor and Door Lock Detection SW Front RH
- D18 Door Lock Motor and Door Lock Detection SW Rear LH
- D19 Door Lock Motor and Door Lock Detection SW Rear RH
- D20 Door Lock Motor,Door Key Lock and Unlock SW and Door Lock Detection SW Front LH
- F13 Front Door Speaker LH
- F14 Front Door Speaker RH
- F15 Fuel Pump and Sender
- F16 Fuel Sender (Sub)

- H17 Heated Oxygen Sensor (Bank 2 Sensor 2)
- H18 Height Control Sensor Rear LH
- H19 High Mounted Stop Light
- I 13 Interior Light
- I 14 Inner Mirror
- J 11 Junction Connector
- J 12 Junction Connector
- J 13 Junction Connector
- J 14 Junction Connector
- J 15 Junction Connector
- J 16 Junction Connector
- L 1 License Plate Light LH
- L 2 License Plate Light RH
- L 3 Light Failure Sensor
- L 4 Luggage Compartment Door Courtesy SW and Opener Motor
- L 5 Luggage Compartment Door Key Unlock SW
- L 6 Luggage Compartment Door Opener Relay
- L 7 Luggage Compartment Light



- M 2 Moon Roof Control ECU
- M 3 Moon Roof Control SW
- N 3 Noise Filter (Stop Light)
- N 4 Navigation ECU
- N 5 Navigation ECU
- P 5 Personal Light
- P 6 Power Window Control SW Front RH
- P 7 Power Window Control SW Rear LH
- P 8 Power Window Control SW Rear RH
- P 9 Power Window Master SW
- P10 Power Window Motor Front LH
- P 11 Power Window Motor Front RH
- P12 Power Window Motor Rear LH
- P13 Power Window Motor Rear RH
- P14 Pretensioner LH
- P15 Pretensioner RH
- R 5 Rear Combination Light LH
- R 6 Rear Combination Light LH
- R 7 Rear Combination Light RH
- R 8 Rear Combination Light RH
- R 9 Rear Speaker and Woofer LH

- R10 Rear Speaker and Woofer RH
- R 11 Remote Control Mirror LH
- R12 Remote Control Mirror RH
- R13 Remote Control Mirror SW
- R19 Rear Window Defogger
- R20 Rear Window Defogger
- S 9 Seat Heater (Driver's Seat)
- S10 Seat Heater (Front Passenger's Seat)
- S 11 Side Airbag Sensor LH
- S12 Side Airbag Sensor RH
- S13 Side Airbag Squib LH
- S14 Side Airbag Squib RH
- T12 Tweeter LH
- T13 Tweeter RH
- V 5 Vanity Light LH
- V 6 Vanity Light RH
- V 7 Vapor Pressure Sensor
- V 8 VSV (Pressure Switching Valve)
- W 3 Wireless Door Lock Control Receiver
- W 4 Wire to FFC Holder



- A29 ABS Speed Sensor Rear LH
- A30 ABS Speed Sensor Rear RH
- B 7 Buckle SW LH
- B 8 Buckle SW RH and Seat Belt Warning Occupant Detection Sensor
- B 11 Back Door Courtesy SW and Opener Motor
- B12 Back Door Opener Relay
- B13 Back Door Opener SW
- D 9 Diode (Luggage Compartment Light)
- D10 Door Courtesy Light Front LH
- D11 Door Courtesy Light Front RH
- D12 Door Courtesy SW Front LH
- D13 Door Courtesy SW Front RH
- D14 Door Courtesy SW Rear LH
- D15 Door Courtesy SW Rear RH
- D16 Door Lock Control SW RH
- D17 Door Lock Motor and Door Lock Detection SW Front RH
- D18 Door Lock Motor and Door Lock Detection SW Rear LH
- D19 Door Lock Motor and Door Lock Detection SW Rear RH
- D20 Door Lock Motor, Door Key Lock and Unlock SW and Door Lock Detection SW Front LH

- F13 Front Door Speaker LH
- F14 Front Door Speaker RH
- F15 Fuel Pump and Sender
- F16 Fuel Sender (Sub)
- H17 Heated Oxygen Sensor (Bank 2 Sensor 2)
- H18 Height Control Sensor Rear LH
- H19 High Mounted Stop Light
- I 13 Interior Light
- I 14 Inner Mirror
- J 11 Junction Connector
- J 13 Junction Connector
- J 15 Junction Connector
- J 16 Junction Connector
- J 17 Junction Connector
- J 18 Junction Connector
- L 1 License Plate Light LH
- L 2 License Plate Light RH
- L 3 Light Failure Sensor
- L 7 Luggage Compartment Light



- M 2 Moon Roof Control ECU
- M 3 Moon Roof Control SW
- N 3 Noise Filter (Stop Light)
- N 4 Navigation ECU
- N 5 Navigation ECU
- P 5 Personal Light
- P 6 Power Window Control SW Front RH
- P 7 Power Window Control SW Rear LH
- P 8 Power Window Control SW Rear RH
- P 9 Power Window Master SW
- P10 Power Window Motor Front LH
- P 11 Power Window Motor Front RH
- P12 Power Window Motor Rear LH
- P13 Power Window Motor Rear RH
- P14 Pretensioner LH
- P15 Pretensioner RH
- P26 Power Outlet (Luggage)
- P27 Power Outlet Relay
- R 5 Rear Combination Light LH
- R 6 Rear Combination Light LH
- R 7 Rear Combination Light RH
- R 8 Rear Combination Light RH
- R 11 Remote Control Mirror LH
- R12 Remote Control Mirror RH
- R13 Remote Control Mirror SW

- R16 Rear Side Marker Light
- R17 Rear Speaker LH
- R18 Rear Speaker RH
- R19 Rear Window Defogger
- R20 Rear Window Defogger
- R21 Rear Wiper Motor R22 Rear Wiper Motor
- S 9 Seat Heater (Driver's Seat)
- S10 Seat Heater (Front Passenger's Seat)
- S 11 Side Airbag Sensor LH
- S12 Side Airbag Sensor RH
- S13 Side Airbag Squib LH
- S14 Side Airbag Squib RH
- S20 Squawker LH
- S21 Squawker RH
- T 12 Tweeter LH
- T13 Tweeter RH
- V 5 Vanity Light LH
- V 6 Vanity Light RH
- V 7 Vapor Pressure Sensor
- V 8 VSV (Pressure Switching Valve)
- W 3 Wireless Door Lock Control Receiver
- W 4 Wire to FFC Holder
- W 5 Woofer

G

Position of Parts in Seat



- B 7 Buckle SW LH
- B 8 Buckle SW RH and
 - Seat Belt Warning Occupant Detection Sensor
- J 20 Junction Connector
- P16 Power Seat Control SW (Driver's Seat)
- P17 Power Seat Control SW (Front Passenger's Seat)
- P18 Power Seat Motor (Driver's Seat Front Vertical Control)
- P19 Power Seat Motor (Driver's Seat Rear Vertical Control)
- P20 Power Seat Motor (Driver's Seat Reclining Control)
- P21 Power Seat Motor (Driver's Seat Slide Control)
- P22 Power Seat Motor

(Front Passenger's Seat Front Vertical Control) P23 Power Seat Motor

(Front Passenger's Seat Rear Vertical Control)

- P24 Power Seat Motor
 - (Front Passenger's Seat Reclining Control)
- P25 Power Seat Motor (Front Passenger's Seat Slide Control)
- P28 Power Seat ECU
- P29 Power Seat ECU
- P30 Power Seat Position Sensor (Driver's Seat Front Vertical Control)
- P31 Power Seat Position Sensor (Driver's Seat Slide Control)
- P32 Power Seat Position Sensor (Driver's Seat Rear Vertical Control)
- P33 Power Seat Position Sensor (Driver's Seat Reclining Control)
- S 9 Seat Heater (Driver's Seat)
- S10 Seat Heater (Front Passenger's Seat)

\Box : Location of Connector Joining Wire Harness and Wire Harness ∇ : Location of Ground Points







Code	Joining Wire Harness and Wire Harness (Connector Location)
EA1	
EA2	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
EA3	





Code	Joining Wire Harness and Wire Harness (Connector Location)
IA1	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IA3	
IB1	- Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
IB3	
IC1	Engine Room Main Wire and Floor No.2 Wire (Near the Driver Side J/B)
ID2	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)
IE1	Instrument Panel No.2 Wire and Instrument Panel Wire (Left Side of the Instrument Panel)





Code	Joining Wire Harness and Wire Harness (Connector Location)
IF1	Instrument Panel Wire and A/C Sub Wire (Left Side of the Blower Unit)
IF2	
IG1	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)
IG2	
IG3	
IH1	
IH3	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)
IH4	
ll1	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)
IJ1	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)





Code	Joining Wire Harness and Wire Harness (Connector Location)
BA1	Rear Door No.2 Wire and Floor No.2 Wire (Left Center Pillar)
BB1	Rear Door No.1 Wire and Floor Wire (Right Center Pillar)
BC2	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)
BD1	Sensor Wire and Floor No.2 Wire (Lower Back Panel LH)
BE1	Floor No.2 Wire and Luggage Room Wire (Near the License Plate Light LH)
BF1	Floor No.2 Wire and Luggage Room Wire (Near the License Plate Light RH)





Code	Joining Wire Harness and Wire Harness (Connector Location)
BA1	Rear Door No.2 Wire and Floor No.2 Wire (Left Center Pillar)
BB1	Rear Door No.1 Wire and Floor Wire (Right Center Pillar)
BC2	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)
BD1	Sensor Wire and Floor No.2 Wire (Lower Back Panel LH)
BJ1	Pack Dear No. 1 Wire and Elear No. 2 Wire (Left Side of the Beak Banel Linner)
BJ2	Back Door No.1 Wire and Floor No.2 Wire (Leπ Side of the Back Panel Upper)
BK1	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)
BK2	

: Location of Connector Joining Wire Harness and Wire Harness



○ : Location of Splice Points





Code	Joining Wire Harness and Wire Harness (Connector Location)
BG2	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)
BH1	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)

2004 IS 300 ELECTRICAL WIRING DIAGRAM SYSTEM CIRCUITS

	Page
ABS AND TRACTION CONTROL	216
AUTOMATIC AIR CONDITIONING	286
AUTOMATIC GLARE-RESISTANT EC MIRROR	236
AUTOMATIC LIGHT CONTROL	112
BACK DOOR OPENER	194
BACK-UP LIGHT	110
CHARGING	64
CIGARETTE LIGHTER	242
СГОСК	244
COMBINATION METER	276
COMPASS	238
CRUISE CONTROL	202
DOOR LOCK CONTROL	176
ELECTRONICALLY CONTROLLED TRANSMISSION AND A/T INDICATOR	196
ENGINE CONTROL	68
ENGINE IMMOBILISER SYSTEM	80
FRONT FOG LIGHT	88
FRONT WINDOW DEICER	270
FRONT WIPER AND WASHER	130
GARAGE DOOR OPENER	234
HEADLIGHT	82
HEADLIGHT BEAM LEVEL CONTROL	126
HEADLIGHT CLEANER	122
HORN	240
	60
ILLUMINATION	94
INTERIOR LIGHT	154
KEY REMINDER	162
LEXUS NAVIGATION SYSTEM	256
LIGHT AUTO TURN OFF	116
MIRROR HEATER	272
MOON ROOF	228
MULTIPLEX COMMUNICATION SYSTEM	138
MULTIPLEX COMMUNICATION SYSTEM (COMMUNICATION BUS)	136
POWER OUTLET	242
POWER SEAT (DRIVER'S SEAT)	248
POWER SEAT (FRONT PASSENGER'S SEAT)	252
POWER SOURCE	56
POWER WINDOW	168
RADIATOR FAN AND CONDENSER FAN	282
RADIO AND PLAYER (S/D)	262
RADIO AND PLAYER (W/G)	266
	90
REAR WINDOW DEFOGGER	272
REAR WIPER AND WASHER	134
REMOTE CONTROL MIRROR	246
SEAT BELT WARNING	162

	Page
SEAT HEATER	254
SHIFT LOCK	232
SRS	223
STARTING	60
STOP LIGHT (S/D)	106
STOP LIGHT (W/G)	108
TAILLIGHT (S/D)	98
TAILLIGHT (W/G)	102
THEFT DETERRENT	186
TURN SIGNAL AND HAZARD WARNING LIGHT	92
VSC	210
WIRELESS DOOR LOCK CONTROL	176

Η




– SERVICE HINTS

HEAD LP RELAY

2-1 : Closed with the light control SW at HEAD position or the dimmer SW at FLASH position

DIMMER RELAY

1–2 : Closed with the light control SW at **HEAD** position and the dimmer SW at **HIGH** position Closed with the dimmer SW at **FLASH** position Closed with the daytime running light operation

TAIL RELAY

3–5 : Closed with the light control SW at TAIL or HEAD position

I12 IGNITION SW

- 2--3 : Closed with the ignition key at ACC or ON position
- 2--4 : Closed with the ignition key at ON or ST position
- 7–6 : Closed with the ignition key at \mathbf{ON} or \mathbf{ST} position
- 7–8 : Closed with the ignition key at \boldsymbol{ST} position

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
l12	35				

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)
3	23	Engine Room No.3 R/B (Engine Compartment Left)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1D	24	- Instrument Denal Wire and Driver Cide, I/D /Laft Kiek Denal)	
1H	24	Instrument Pariel Wile and Driver Side J/B (Left Rick Pariel)	
10	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
2C	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)	
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)	
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)	

□ :	: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS						
Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)					
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)					





- SERVICE HINTS

S1 (A), S2 (B) STARTER

Points closed with the Park/Neutral position SW at P or N position and the ignition SW at ST position

I12 IGNITION SW

- 7-6 : Closed with the ignition SW at ON or ST position
- 7-8 : Closed with the ignition SW at ST position

O : PARTS LOCATION

Co	de	See Page	Code	See Page	Code		See Page
C.	14	34	12	33	N1		33
E3	А	32	13	33	Р	1	33
E5	С	32	14	33	S1	А	33
E7	Е	32	l12	35	S2	В	33
ľ	1	33	J19	35			

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1D	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

7 : GROUND POINTS

Code	See Page	Ground Points Location
EA	42	Front Side of the Intake Manifold
IH	44	Cowl Side Panel RH

: SPLICE POINTS

—					
Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E5	42	Engine Wire			



2004 LEXUS IS 300 (EWD545U)



CHARGING

- SERVICE HINTS

G1 (A), G2 (B) GENERATOR

(A) 1–GROUND : 13.8–15.0 volts with the engine running at 5000 rpm and 25 °C (77 °F)

13.2–14.0 volts with the engine running at 5000 rpm and 115°C (239°F)

(B) 1-GROUND : Below 1.5 volts with the ignition SW at ON position and engine not running

O : PARTS LOCATION

Co	de	See Page	Code		See Page	Code		See Page
A12	А	34	D	6	34	J1	А	33
A13	В	34	E4	В	32	J2	В	33
B6	В	34	E6	D	32	Т	6	35
C9	А	34	G1	А	32			
C10	В	34	G2	В	32			

: RELAY BLOCKS

 \bigcirc

 \cap

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

: GROUND POINTS

Code	See Page	Ground Points Location
IE	44	Front Floor Panel Center LH







ENGINE CONTROL



71





SYSTEM OUTLINE

The engine control system utilizes a microcomputer and maintains overall control of the engine, transmission etc. An outline of the engine control is given here.

1. INPUT SIGNALS

(1) Engine coolant temp. signal circuit

The engine coolant temp. sensor detects the engine coolant temp. and has a built-in thermistor with a resistance, which varies according to the engine coolant temp. The engine coolant temp. which is input into TERMINAL THW of the engine control module as a control signal.

(2) Intake air temp. signal circuit

The intake air temp. sensor is installed in the mass air flow meter and detects the intake air temp. which is input as a control signal to TERMINAL THA of the engine control module.

(3) Oxygen density signal circuit

The oxygen density in the exhaust emission is detected by the heated oxygen sensors and input as a control signal to TERMINALS OX1A, OX2A, OX1B and OX2B of the engine control module.

(4) RPM signal circuit

Camshaft position is detected by the camshaft position sensor and its signal is input to TERMINAL G2 of the engine control module as a control signal.

Also,engine RPM is detected by the crankshaft position sensor and is input as a control signal to TERMINAL NE.

(5) Throttle position signal circuit

The throttle position sensor detects the throttle valve opening angle as a control signal, which is input into TERMINALS VTA and VTA2 of the engine control module.

- (6) Vehicle speed circuit
 - (A/T)

Signals detected by ABS speed sensors are input into the combination meter through skid control ECU. Then it is delivered to the engine control module through MPX communication.

(M/T)

The vehicle speed sensor (Combination meter) detects the vehicle speed and inputs a control signal to TERMINAL SPD of the engine control module.

(7) Battery signal circuit

Voltage is constantly applied to TERMINALS BATT and +BM of the engine control module. If you turn on the ignition SW, the current goes from TERMINAL MREL of the engine control module to the EFI relay and put on the relay, and the voltage related to the engine control module operation is supplied to TERMINALS +B and +B2 of the engine control module through the EFI relay.

The current flowing through the IGN fuse flows to TERMINAL IGSW of the engine control module.

(8) Intake air volume signal circuit

Intake air volume is detected by the mass air flow meter and the signal is input to TERMINAL VG of the engine control module as a control signal.

(9) Stop light SW signal circuit

The stop light SW is used to detect whether the vehicle is braking or not and the signal is input into TERMINAL STP of the engine control module as a control signal.

(10) Starter signal circuit

To confirm whether the engine is cranking, the voltage is applied to the starter motor during cranking is detected and the signal is input into TERMINAL STA of the engine control module as a control signal.

(11) Engine knock signal circuit

Engine knocking is detected by knock sensors and the signal is input into TERMINALS KNK1 and KNK2 of the engine control module as a control signal.

2. CONTROL SYSTEM

* SFI system

The SFI system monitors the engine condition through the signals input from each sensor to the engine control module. And the control signal is output to TERMINALS #10, #20, #30, #40, #50 and #60 of the engine control module to operate the injector (Inject the fuel). The SFI system controls the fuel injection operation by the engine control module in response to the driving conditions.

* ESA system

The ESA system monitors the engine condition through the signals input to the engine control module from each sensor. The best ignition timing is decided according to this data and the memorized data in the engine control module and the control signal is output to TERMINALS IGT, IGT2 and IGT3. This signal controls the igniter to provide the best ignition timing for the driving conditions.

* Heated oxygen sensor heater control system

The heated oxygen sensor heater control system turns the heater on when the intake air volume is low (Temp. of exhaust emissions is low), and warms up the oxygen sensors to improve detection performance of the sensors. The engine control module evaluates the signals from each sensor, and outputs current to TERMINALS HT1A, HT2A, HT1B and HT2B to control the heater.

* ACIS

ACIS includes a valve in the bulkhead separating the surge tank into two parts. This valve is opened and closed in accordance with the driving conditions to control the intake manifold length in two stages for increased engine output in all ranges from low to high speeds.

The engine control module judges the engine speed by the signals from each sensor and outputs signal to the TERMINAL ACIS of the engine control module and controls the VSV (ACIS).

* ETCS–i

The ETCS-i controls the engine output at its optimal level corresponding to the opening of the accel. pedal under all driving conditions.

* Fuel pump control system

The engine control module operation outputs to TERMINAL FPR and controls the FUEL PMP relay. Thus controls the fuel pump drive speed in response to conditions.

* MPX

The MPX communicates with the combination meter, A/C control assembly, as well as body ECU of the multiplex communication system

3. DIAGNOSIS SYSTEM

With the diagnosis system, when there is a malfunction in the engine control module signal system, the malfunctioning system is recorded in the memory. The malfunctioning system can be found by reading the code displayed by the check engine warning light.

4. FAIL-SAFE SYSTEM

When a malfunction has occurred in any system, if there is a possibility of engine trouble being caused by continued control based on the signals from that system, the fail-safe system either controls the system by using data (Standard values) recorded in the engine control module memory or else stops the engine.

- SERVICE HINTS -

EFI RELAY

5–3 : Closed with the ignition SW at **ON** or **ST** position

E10 ENGINE OIL LEVEL SENSOR

1–2 : Closed with the float up and the engine oil temp. below **40**°C–**49**°C (**104.0**°F–**120.2**°F) Open with the float down and the engine oil temp. above **50**°C–**60**°C (**122.0**°F–**140.0**°F)

E11 ENGINE OIL PRESSURE SW

1-GROUND : Closed with the oil pressure below approx. 0.2 kgf/cm² (2.8 psi, 19.6 kpa)

E8 ENGINE COOLANT TEMP. SENSOR

1–2 : Approx. **15.04** kΩ at **–20**°C (**–4**°F) Approx. **2.45** kΩ at **20**°C (**68**°F) Approx. **0.32** kΩ at **80**°C (**176**°F) Approx. **0.14** kΩ at **110**°C (**230**°F)

E3 (A), E4 (B), E5 (C), E6 (D), E7 (E) ENGINE CONTROL MODULE

BATT-GROUND : Always approx. 12 volts
+BM–GROUND : Always approx. 12 volts
IGSW–GROUND : Approx. 12 volts with the ignition SW at ON position
+B, +B2–GROUND : Approx. 12 volts with the ignition SW at ON position
VC–GROUND : 4.5–5.5 volts with the ignition SW on
VTA2–GROUND : 2.0–2.9 volts with the ignition SW on and the throttle valve fully closed
4.6–5.0 volts with the ignition SW on and the throttle valve fully opened
VTA–GROUND : 0.4–1.0 volts with the ignition SW on and the throttle valve fully closed
3.2–4.8 volts with the ignition SW on and the throttle valve fully opened
VPA–GROUND : 0.25–0.9 volts with the ignition SW at on and the accelerator fully closed
3.2–4.8 volts with the ignition SW at on and the accelerator fully opened
VPA2–GROUND : 1.8–2.7 volts with the ignition SW at on and the accelerator fully closed
4.7–5.0 volts with the ignition SW at on and the accelerator fully opened
THA–GROUND : 0.5–3.4 volts with the engine idling and the intake air temp. 20°C (68°F)
HW–GROUND : 0.2–1.0 volts with the engine idling and the coolant temp. 80°C (176°F)
STA-GROUND : 6.0 volts or more with the engine cranking
IC-GROUND : 9.0–14.0 volts with the ignition SW on
W-GROUND : 9.0-14.0 volts with the engine idling
0-3.0 volts with the ignition SVV on
ACING-GROUND : 0-1.5 volts with the A/C SW on (at the engine idling)
7.5–14.0 Volts with the A/C SVV off and the throttle valve fully open
#10, #20, #30, #40, #50, #60–GROUND : Pulse generation with the engine idling
EUT, EUZ, EUS, ET, EC, MEUT, EUM-GROUND : Always continuity

O : PARTS LOCATION

Co	de	See Page Co		de	See Page	Co	de	See Page
A	9	32 F15 S		38 (W/G)	J16		38 (W/G)	
A12	А	34	Н	9	33	J19		35
A13	В	34	H	10	33	Kź	2	33
B6	В	34	H	11	33	K	3	33
С	1	32		17	36 (S/D)	M	1	33
C	2	32	П	17	38 (W/G)	P		33
C	3	32	ľ	1	33	P2	2	33
C	5	34	k	5	33	S	3	35
C9	А	34	16	6	33	S16	В	35
C10	В	34	17		33	S17	С	35
C1	4	34	18		33	T2	2	33
D	5	34	19	9	33	Т3		33
E3	А	32	l10		33	T6		35
E4	В	32	l12		35	V2		33
E5	С	32	J1	А	33	V3		33
E6	D	32	J2	В	33	V4	1	33
E7	Е	32	J3		33	V7 V8		37 (S/D)
E	8	32	J4		33			39 (W/G)
E1	0	32	J7		35			37 (S/D)
E1	E11 32		14	5	36 (S/D)			39 (W/G)
F1	2	32	J15		38 (W/G)	V)	33
F1	5	36 (S/D)	J1	6	36 (S/D)			

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)
3	23	Engine Room No.3 R/B (Engine Compartment Left)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1D	24	Instrument Denel Mire and Driver Side I/D (Left Kiels Denel)
1E	24	Instrument Panel Wire and Driver Side J/B (Leit Rick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
2A	- 26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2B		
2E		
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
2H	20	
21	1	
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)

ENGINE CONTROL

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)	
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)	
EA2			
EA3			
IA1	44	Instrument Banel Wire and Engine Been Main Wire (Near the Driver Side 1/P)	
IA3	44	Instrument Pariel Wire and Engine Room Main Wire (Near the Driver Side 5/B)	
IC1	44	Engine Room Main Wire and Floor No.2 Wire (Near the Driver Side J/B)	
IG1	46	Instrument Devel Wire and Engine Deem Main Wire (Near the Descenger Side 1/D)	
IG3	40	Instrument Panel wire and Engine Room Main wire (Near the Passenger Side J/B)	
IH1	10	Instrument Denel Wire and Elect Wire (Near the December Side 1/D)	
IH4	40	Instrument Panel wire and Floor wire (Near the Passenger Side J/B)	
BC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)	
	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)	

Code	See Page	Ground Points Location	
EA	42	ont Side of the Intake Manifold	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
IE	44	ront Floor Panel Center LH	
IH	44	Cowl Side Panel RH	
BL	48 (S/D)	Lott Quarter Papel LH	
	50 (W/G)		

) : SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E2		Engine Room Main Wire	E8		
E4 42	42		E9	40	Engine Wire
E6	40	Engine Wire	E10	42	
E7	42		E11		

ENGINE IMMOBILISER SYSTEM



SERVICE HINTS

EFI RELAY

5-3 : Closed with the ignition SW at ON or ST position

U1 UNLOCK WARNING SW

 $1\mathchar`-2$: Closed with the ignition key in the ignition key cylinder

O : PARTS LOCATION

Co	de	See Page	See Page Code See Page		Code	See Page
C9	А	34	J3	33	Т9	35
C10	В	34	J5	35	U1	35
E3	А	32	J6	35		
E4	В	32	J7	35		

: RELAY BLOCKS

Code	See Page	elay Blocks (Relay Block Location)		
1	22	Engine Room No.1 R/B (Engine Compartment Right)		
2	22	Engine Room No.2 R/B (Engine Compartment Right)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
2A	26	Engine Ream Main Wire and Researces Side I/R (Right Kick Report)	
2B	20		
2F	26	Instrument Denel Wire and Dessenger Side I/D (Dight Kiel, Denel)	
21	20	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)	

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)			
IA1	44	Instrument Benel Wire and Engine Beem Mein Wire (Near the Driver Side 1/B)			
IA3	44				
IG3	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)			

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
12	46	Instrument Panel Wire			





HEADLIGHT



SYSTEM OUTLINE

The current is always flowing from the ECU–B2 fuse to TERMINAL 7 of the daytime running light relay (Main). When the ignition SW is turned on, the current flowing through the ECU–IG fuse flow to TERMINAL 1 of the daytime running light relay (Main).

1. DAYTIME RUNNING LIGHT OPERATION

When the engine is started, the generator signal is input from the combination meter to TERMINAL 5 of the daytime running light relay (Main). At this time, when the parking brake lever is pulled up (The parking brake SW is on), the relay is not activated and the daytime running light system does not function. When the parking brake lever is released (The parking brake SW is off), the signal is input to TERMINAL 4 of the daytime running light relay (Main). This activates the relay to turn on the DIMMER relay. The current flows from the battery into the MAIN fuse to DRL NO.2 fuse to DIMMER relay (Point side) to H–LP L UPR fuse to TERMINAL 2 of the headlight LH (High) to TERMINAL 1 to TERMINAL 1 of the headlight RH (High) to TERMINAL 2 to TERMINAL (A) 5 of the daytime running light relay No.3 to TERMINAL (A) 3 to TERMINAL 1 of the daytime running light relay into the main usual as the engine is started.

Once the daytime running light system has been activated, the headlights are remained lit even though the parking brake lever is pulled up (The parking brake SW is on). Even if the engine is stopped and the generator signal is cut off with the ignition SW set at ON, the headlights are remained lit. When the ignition SW is turned from ON to OFF, the daytime running light system is stopped and the headlights go off. If the engine is started with the parking brake lever is released, the daytime running light system starts functioning and the headlights light up as the engine is started.

2. HEADLIGHT OPERATION

* Light control SW is set at HEAD.

When the light control SW is set to HEAD position, the signal is input to TERMINAL 12 of the theft deterrent ECU. This activates the theft deterrent ECU and turns on the HEAD LP relay. When the signal is input to TERMINAL 2 of the daytime running light relay (Main), the daytime running light system is deactivated and headlights LH and RH (High) go off. At this time, the current flows from the battery into the MAIN fuse to HEAD LP relay (Point side) to H–LP L LWR and H–LP R LWR fuse to TERMINAL 2 of the headlight control ECU LH and RH to TERMINAL 1 to GROUND, to turn on the headlights (Low beam).

* Dimmer SW is set at HIGH.

When the light control SW is set to HEAD position, the current flows from DRL No.1 fuse into the daytime running light relay No.3 and No.4 (Coil side) to turn on the relay as the headlights (Low beam) light up. At this time, when the dimmer SW is set to HIGH position, the signal is input to TERMINAL 8 of the daytime running light relay (Main). This activates the DIMMER relay to flow the current from the battery into the MAIN fuse to DRL NO.2 fuse to DIMMER relay (Point side) to H–LP L UPR fuse to headlight LH (High) to daytime running light relay No.4 (Point side) to GROUND and the current flows from H–LP R UPR to daytime running light relay No.3 (Point side) to headlight RH (High) to daytime running light relay No.4 (Point side) to GROUND, to turn on the headlights (High and low) and high beam indicator light at the same time.

* Dimmer SW is set at FLASH.

When the dimmer SW is set to FLASH position, the current flows from the battery into the MAIN fuse, HEAD LP relay (Coil side) to TERMINAL 8 of the combination SW to TERMINAL 16 to GROUND in that order to turn on the HEAD LP relay.

Additionally, the signal is input to TERMINAL 8 of the daytime running light relay (Main) to activate the relay and turn on the DIMMER relay. In the same manner as the dimmer SW set at HIGH position, the headlights (High and low) and high beam indicator light are turned on at the same time.

HEADLIGHT

– SERVICE HINTS

HEAD LP RELAY

2-1 : Closed with the light control SW at HEAD position or the dimmer SW at FLASH position

DIMMER RELAY

1-2 : Closed with the daytime running light operation

Closed with the light control SW at **HEAD** position and the dimmer SW at **HIGH** position Closed with the dimmer SW at **FLASH** position

D2 (A), D3 (B) DAYTIME RUNNING LIGHT RELAY NO.3, NO.4

(A) 2–(A) 5, (B) 1–(B) 2 : Closed with the light control SW at **HEAD** position and the dimmer SW at **HIGH** position or the dimmer SW at **FLASH** position

C11 COMBINATION SW

13-16 : Closed with the light control SW at HEAD position

- 8-16 : Closed with the dimmer SW at FLASH position
- 7-16 : Closed with the dimmer SW at HIGH or FLASH position

D6 DAYTIME RUNNING LIGHT RELAY (MAIN)

7-GROUND : Always approx. 12 volts

1-GROUND : Approx. 12 volts with the ignition SW at ON position

6-GROUND : Always continuity

4-GROUND : Continuity with the parking brake lever pulled up

O : PARTS LOCATION

-			-			-		
Co	de	See Page	Code		See Page	Co	de	See Page
A12	А	34	D	4	32	Н	7	33
A13	В	34	D	6	34	н	8	33
B6	В	34	D2	21	34	J	5	35
C9	А	34	E4	В	32	J	6	35
C10	В	34	E6	D	32	J	7	35
C,	11	34	G	2	32	P	3	35
D2	А	32	н	5	33	T5	А	35
D3	В	32	Н	6	33	T6	В	35

) : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)
3	23	Engine Room No.3 R/B (Engine Compartment Left)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A		
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1F		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2F		
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
21		
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IE	44	Front Floor Panel Center LH
IH	44	Cowl Side Panel RH

: SPLICE POINTS

[

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E1	42	Engine Room Main Wire	15	46	Engine Room Main Wire



* 1 : FRONT FOG LIGHT SW

- SERVICE HINTS

FR FOG RELAY

3–5 : Closed with the light control SW at **HEAD** position, the dimmer SW at **LOW** position and the front fog light SW at **ON** position

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C11	34	F2	32		
F1	32	J5	35		

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
1A	24	nstrument Panel Wire and Driver Side J/B (Left Kick Panel)		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)		
2A	26	Engine Ream Main Wire and Researcer Side 1/R (Right Kick Report)		
2B	20	Engine Room Main Wire and Passenger Side J/B (Right Rick Panel)		
2F	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)		

7 : GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH



SERVICE HINTS

R14 REAR FOG LIGHT SW

1-GROUND : Approx. 12 volts with the light control SW at HEAD position and the rear fog light SW at ON position

2-GROUND : Approx. 12 volts with the light control SW at HEAD or TAIL position

7–GROUND : Always continuity

3-GROUND : Always approx. 12 volts

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C11	34	J18	38 (W/G)	R8	39 (W/G)
J5	35	De	37 (S/D)	R14	35
J12	36 (S/D)	RO	39 (W/G)	T5	35
J15	36 (S/D)	R8	37 (S/D)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
1A	24	Instrument Denel Wire and Driver Side I/P (Laft Kiek Benel)		
1F	24	Instrument Fanel wire and Driver Side J/D (Leit Nick Fanel)		
1G	24	ngine Room Main Wire and Driver Side J/B (Left Kick Panel)		
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)		
2F	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)		

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
BJ2	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)
BK1	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)

C : GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
BJ	48 (S/D)	Front Floor Panel LH
BL	48 (S/D)	Left Quarter Panel LH
BN	50 (W/G)	Right Side of the Back Panel Lower

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
B4	48 (S/D)	Floor No.2 Wire			

TURN SIGNAL AND HAZARD WARNING LIGHT



SERVICE HINTS

FLSH RELAY

- 4–GROUND : Always approx. 12 volts
- 1–GROUND : Approx. $\ensuremath{\textbf{12}}$ volts with the ignition SW at $\ensuremath{\textbf{ON}}$ position
- 7-GROUND : Always continuity

O : PARTS LOCATION

Co	de	See Page	Code	See Page	Code	See Page
A12	А	34	F8	32	J15	38 (W/G)
A13	В	34	F9	32	DE	37 (S/D)
В	6	34	F10	32	КЭ	39 (W/G)
C	9	34	J5	35	DZ	37 (S/D)
C	11	34	J7	35	R7	39 (W/G)
F	7	32	J15	36 (S/D)		

: RELAY BLOCKS

 \bigcirc

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
1A	24	Instrument Denel Wire and Driver Side I/P /Laft Kick Denel		
1E	24	Instrument Panel Wile and Driver Side J/D (Leit Nick Panel)		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)		
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)		
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)		
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)		
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)		
2A	00	Francisco Desar Maia With and Dessenant Cide I/D (Disht Kiel: Dess)		
2B	20	Engine Room Main Wire and Passenger Side J/B (Right Rick Panel)		
2F				
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)		
21	1			

7 : GROUND POINTS

Code	See Page	Ground Points Location		
EC	42	Left Fender Apron		
ID	44	Cowl Side Panel LH		
IH	44	Cowl Side Panel RH		
BL	48 (S/D)	at Quarter Daniel III		
	50 (W/G)			

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E3	42	Engine Room Main Wire	15	46	Engine Room Main Wire




ILLUMINATION

- SERVICE HINTS

TAIL RELAY

3--5 : Closed with the light control SW at TAIL or HEAD position

C11 LIGHT CONTROL SW [COMB. SW]

14-16 : Continuity with the light control SW at TAIL or HEAD position

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
A12	34	J5	35	R15	35
A27	34	J7	35	S 3	35
C8	34	J8	35	S4	35
C9	34	J9	35	T5	35
C11	34	M4	35	T7 A	35
E12	35	R2	35	Т8	35
G3	35	R4	35	T14 B	35
H16	35	R14	35		

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A		
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1F		
1G	24	Engine Deem Main Wire and Driver Side 1/D /Laft Kiels Denal)
10	24	
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2F	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

7 : GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH

: SPLICE POINTS

\smile					
Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
13	46	Instrument Panel Wire			

ſ





When the light control SW is turned to TAIL or HEAD position, the current flows to TERMINAL 3 of the light failure sensor through the TAIL fuse.

When the ignition SW is turned on, the current flows from the GAUGE fuse to TERMINAL 8 of the light failure sensor, and also flows through the rear lights warning light to TERMINAL 4 of the light failure sensor.

TAILLIGHT DISCONNECTION WARNING

With the ignition SW on and the light control SW turned to TAIL or HEAD position, if the taillight circuit is open, the light failure sensor detects the failure by the change in current flowing from TERMINAL 3 of the light failure sensor to TERMINAL 9 and the warning circuit of the light failure sensor is activated.

As a result, the current flows from TERMINAL 4 of the light failure sensor to TERMINAL 11 to GROUND and turns the rear lights warning light on, which remains on until the light control SW is turned off.

SERVICE HINTS

TAIL RELAY

3-5 : Closed with the light control SW at TAIL or HEAD position

L3 LIGHT FAILURE SENSOR

- 4, 8-GROUND : Approx. 12 volts with the ignition SW at ON position
- 3, 9-GROUND : Approx. 12 volts with the light control SW at TAIL or HEAD position
- 11-GROUND : Always continuity

: PARTS LOCATION

Code		See Page	Code	See Page	Code	See Page
C9	А	34	F6	32	L3	36 (S/D)
C10	В	34	J5	35	R5	37 (S/D)
С	11	34	J14	36 (S/D)	R6	37 (S/D)
F	3	32	J15	36 (S/D)	R7	37 (S/D)
F	4	32	L1	36 (S/D)	R8	37 (S/D)
F	5	32	L2	36 (S/D)	T5	35

) : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A		
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1F		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Deem Mein Wire and Driver Side I/D (Left Kiek Denel)
10	24	Engine Room Main Wire and Driver Side J/B (Leit Rick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
BE1	48 (S/D)	Floor No.2 Wire and Luggage Room Wire (Near the License Plate Light LH)
BF1	48 (S/D)	Floor No.2 Wire and Luggage Room Wire (Near the License Plate Light RH)

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH
BL	48 (S/D)	Left Quarter Panel LH

: SPLICE POINTS

[

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E3	42	Engine Deem Main Wire	B4	48 (S/D)	Floor No.2 Wire
16	46				





When the light control SW is turned to TAIL or HEAD position, the current flows to TERMINAL 3 of the light failure sensor through the TAIL fuse.

When the ignition SW is turned on, the current flows from the GAUGE fuse to TERMINAL 8 of the light failure sensor, and also flows through the rear lights warning light to TERMINAL 4 of the light failure sensor.

TAILLIGHT DISCONNECTION WARNING

With the ignition SW on and the light control SW turned to TAIL or HEAD position, if the taillight circuit is open, the light failure sensor detects the failure by the change in current flowing from TERMINAL 3 of the light failure sensor to TERMINAL 9 and the warning circuit of the light failure sensor is activated.

As a result, the current flows from TERMINAL 4 of the light failure sensor to TERMINAL 11 to GROUND and turns the rear lights warning light on, which remains on until the light control SW is turned off.

SERVICE HINTS

TAIL RELAY

3-5 : Closed with the light control SW at TAIL or HEAD position

L3 LIGHT FAILURE SENSOR

- 4, 8-GROUND : Approx. 12 volts with the ignition SW at ON position
- 3, 9-GROUND : Approx. 12 volts with the light control SW at TAIL or HEAD position
- 11-GROUND : Always continuity

: PARTS LOCATION

Code		See Page	Code	See Page	Code	See Page
C9	А	34	J5	35	R5	39 (W/G)
C10	В	34	J15	38 (W/G)	R6	39 (W/G)
C	11	34	J17	38 (W/G)	R7	39 (W/G)
F	3	32	J18	38 (W/G)	R8	39 (W/G)
F	4	32	L1	38 (W/G)	R16	39 (W/G)
F	5	32	L2	38 (W/G)	T5	35
F	6	32	L3	38 (W/G)		

) : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A		
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1F		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Deem Main Wire and Driver Side V.D. (Left Viels Denel)
10	24	Engine Room Main Wire and Driver Side J/B (Left Rick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)			
IB1	44	nstrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)			
BJ1	50 (W/G)	Pook Door No. 1 Wire and Elear No. 2 Wire (Latt Side of the Book Door)			
BJ2		Back Door No. I write and Floor No.2 write (Left Side of the Back Faher Opper)			
BK1		Pack Dear No. 1 Wire and Deak Dear No. 2 Wire (Laft Side of the Deak Deach Dead)			
BK2	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)			

\bigcirc : GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH
BL	50 (W/G)	Left Quarter Panel LH
BM	50 (W/G)	Left Side of the Back Panel Upper
BN	50 (W/G)	Right Side of the Back Panel Lower

: SPLICE POINTS

()

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E3	42	Engine Reem Main Wire	B4	50 (W/G)	Floor No.2 Wire
16	46		B8	50 (W/G)	Back Door No.2 Wire



Current is applied at all times through a STOP fuse to TERMINAL 2 of the stop light SW. When the ignition SW is turned on, current flows from the GAUGE fuse to TERMINAL 8 of the light failure sensor, and also flows through the rear lights warning light to TERMINAL 4 of the light failure sensor.

STOP LIGHT DISCONNECTION WARNING

When the ignition SW is turned on and the brake pedal is depressed (Stop light SW on), if the stop light circuit is open, the current flowing from TERMINAL 7 of the light failure sensor to TERMINALS 1 (Bulb type), 2 changes, so the light failure sensor detects the disconnection and the warning circuit of the light failure sensor is activated. As a result, the current flows from TERMINAL 4 of the light failure sensor to TERMINAL 11 to GROUND and turns the rear lights warning light on. By depressing the brake pedal, the current flowing to TERMINAL 8 of the light failure sensor keeps the warning circuit on and the warning light on until the ignition SW is turned off.

SERVICE HINTS

S8 STOP LIGHT SW

2-1 : Closed with the brake pedal depressed

L3 LIGHT FAILURE SENSOR

- 1, 2, 7–GROUND : Approx. **12** volts with the brake pedal depressed
- 4, 8–GROUND : Approx. 12 volts with the ignition SW at ON position
 - 11-GROUND : Always continuity

: PARTS LOCATION

Code		See Page	Code	See Page	Code	See Page
C9	А	34	J15	36 (S/D)	R6	37 (S/D)
C10	В	34	L3	36 (S/D)	R7	37 (S/D)
H	19	36 (S/D)	N3	37 (S/D)	R8	37 (S/D)
J13		36 (S/D)	R5	37 (S/D)	S8	35

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)

: GROUND POINTS

Code	See Page	Ground Points Location
BL	48 (S/D)	Left Quarter Panel LH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	ode See Page Wire Harness with Splice Points	
B3	48 (S/D)	Floor No.2 Wire	B4	48 (S/D)	Floor No.2 Wire



Current is applied at all times through a STOP fuse to TERMINAL 2 of the stop light SW. When the ignition SW is turned on, current flows from the GAUGE fuse to TERMINAL 8 of the light failure sensor, and also flows through the rear lights warning light to TERMINAL 4 of the light failure sensor.

STOP LIGHT DISCONNECTION WARNING

When the ignition SW is turned on and the brake pedal is depressed (Stop light SW on), if the stop light circuit is open, the current flowing from TERMINAL 7 of the light failure sensor to TERMINAL 2 changes, so the light failure sensor detects the disconnection and the warning circuit of the light failure sensor is activated. As a result, the current flows from TERMINAL 4 of the light failure sensor to TERMINAL 11 to GROUND and turns the rear lights warning light on. By depressing the brake pedal, the current flowing to TERMINAL 8 of the light failure sensor keeps the warning circuit on and the warning light on until the ignition SW is turned off.

SERVICE HINTS

S8 STOP LIGHT SW

2-1 : Closed with the brake pedal depressed

L3 LIGHT FAILURE SENSOR

- 1, 2, 7–GROUND : Approx. **12** volts with the brake pedal depressed
- 4, 8–GROUND : Approx. 12 volts with the ignition SW at ON position
 - 11-GROUND : Always continuity

○ : PARTS LOCATION

Code		See Page	Code	See Page	Code	See Page
C9	А	34	J17	38 (W/G)	R6	39 (W/G)
C10	В	34	J18	38 (W/G)	R7	39 (W/G)
H	19	38 (W/G)	L3	38 (W/G)	R8	39 (W/G)
J13		38 (W/G)	N3	39 (W/G)	S8	35
J15		38 (W/G)	R5	39 (W/G)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	age Joining Wire Harness and Wire Harness (Connector Location)				
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)				
BJ1		Pack Dear No. 1 Wire and Elear No. 2 Wire (Left Side of the Back Dead Lipper)				
BJ2	50 (W/G)	Back Door No. I whe and Floor No.2 whe (Left Side of the Back Faher Opper)				
BK1		Pack Dear No. 1 Wire and Back Dear No. 2 Wire /Laft Side of the Deak Denal Lower)				
BK2	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)				

: GROUND POINTS

Code	See Page	Ground Points Location
BL	50 (W/G)	Left Quarter Panel LH
BM	50 (W/G)	Left Side of the Back Panel Upper
BN	50 (W/G)	Right Side of the Back Panel Lower

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
B4	50 (W/G)	Floor No.2 Wire	B8	50 (W/G)	Back Door No.2 Wire



FROM POWER SOURCE SYSTEM (SEE PAGE 56)

- SERVICE HINTS -

P1 (A) BACK-UP LIGHT SW [PARK/NEUTRAL POSITION SW] (A/T)

(A) 3–(A) 2 : Closed with the shift lever in R position

B9 (B) BACK-UP LIGHT SW (M/T)

(B) 2–(B) 1 : Closed with the shift lever in \mathbf{R} position

O : PARTS LOCATION

Code		See Page	Code		See Page	Code	See Page
B9	В	32	J1	5	38 (W/G)	DZ	37 (S/D)
J1	А	33	P1	А	33	R7	39 (W/G)
J2	В	33	Р	F	37 (S/D)		
J15		36 (S/D)	R5		39 (W/G)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)

7 : GROUND POINTS

Code	See Page	Ground Points Location
BL	48 (S/D)	
	50 (W/G)	



When the light control SW is set at AUTO, the automatic light control system automatically turns on or off the taillights and headlights depending on the brightness around the vehicle.

AUTOMATIC LIGHT CONTROL OPERATION

The automatic light control sensor converts the intensity of the illumination into frequency and inputs it to the theft deterrent ECU. When the light control SW is set at AUTO, the signal is input to TERMINAL A of the theft deterrent ECU. Through communication control of the body ECU etc., the taillights and headlights are automatically turned on or off.

* Turn on operation

When the theft deterrent ECU receives the frequency signal from the automatic light control sensor and determines that the brightness around the vehicle has decreased below a specified level, TERMINAL TAIL and HEAD of the theft deterrent ECU are controlled through communication control of the body ECU etc. As a result, the taillights and/or headlights light up as the TAIL relay and/or HEAD LP relay are turned on.

Turn off operation

When the theft deterrent ECU receives the frequency signal from the automatic light control sensor and determines that the brightness around the vehicle has exceeded a specified level, TERMINAL TAIL and HEAD of the theft deterrent ECU are controlled through communication control of the body ECU etc. As a result, the taillights and/or headlights go off as the TAIL relay and/or HEAD LP relay are turned off.

SERVICE HINTS

C11 LIGHT CONTROL SW [COMB. SW]

12-16 : Continuity with the light control SW at AUTO position

T5 (A), T6 (B) THEFT DETERRENT ECU

(A) 11, (B) 1–GROUND : Always approx. 12 volts

(A) 10–GROUND : Approx. **12** volts with the ignition SW at **ON** position (A) 22–GROUND : Always continuity

C : PARTS LOCATION

Code	See Page	Code	See Page	Code		See Page
A28	34	D5	34	J6		35
B6	34	D21	34	T5	А	35
C11	34	J5	35	T6	В	35

) : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
1A	24	Instrument Denel Wire and Driver Cide J/D /Laft (Ciele Denel)		
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)		
10	24			
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)		
2E				
2F	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)		
2G]			
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)		

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IE1	44	Instrument Panel No.2 Wire and Instrument Panel Wire (Left Side of the Instrument Panel)

AUTOMATIC LIGHT CONTROL

Code	See Page	Ground Points Location
EB	42	Center Side of the Intake Manifold
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH

LIGHT AUTO TURN OFF





LIGHT AUTO TURN OFF



This system automatically turns off the taillights and/or headlights when the driver door is opened and closed to prevent the lights from remaining lit.

LIGHT AUTO TURN OFF OPERATION

* Taillights ON

If the ignition SW is turned from ON to OFF with the taillights turned on (The light control SW is set at TAIL), the signal is input to TERMINAL IG of the theft deterrent ECU. At this time, if the driver door is opened, the signal is input from the door courtesy SW front LH to TERMINAL DCTY of the body ECU. After that, TERMINAL TAIL of the theft deterrent ECU is controlled through communication control of the body ECU etc. to turn off the TAIL relay. As a result, the current flowing into the taillights is cut off to turn off the taillights.

* Taillights and headlights ON

If the ignition SW is turned from ON to OFF with the taillights and headlights turned on (The light control SW is set at HEAD or AUTO), the signal is input to TERMINAL IG of the theft deterrent ECU. At this time, if any door is opened, the signal is input from the door courtesy SW to the body ECU. During this operation, the taillights and headlights are remained lit. When all doors and the luggage door (S/D) back door (W/G) are closed, the taillights and headlights are turned on for 30 sec. ,through communication control of the body ECU etc. After the set time has elapsed, a signal is input to TERMINAL TAIL and HEAD of the theft deterrent ECU, to turn off the TAIL relay and HEAD LP relay. As a result, the current flowing into the taillights and headlights is cut off to turn off the taillights and headlights.

If any door is opened during above operation, the taillights and headlights light up for 30 sec. again, and then go off after all the doors have been closed.

Additionally, if the vehicle is locked using the wireless door lock operation (Lock operation) while the taillights and headlights are being turned on for 30 sec., the taillights and headlights go off immediately.

SERVICE HINTS

C11 LIGHT CONTROL SW [COMB. SW]

14-16 : Continuity with the light control SW at TAIL or HEAD position

- 13-16 : Continuity with the light control SW at HEAD position
- 12–16 : Continuity with the light control SW at AUTO position

T5 (A), T6 (B) THEFT DETERRENT ECU

- (A) 11, (B) 1-GROUND : Always approx. 12 volts
 - (A) 10-GROUND : Approx. 12 volts with the ignition SW at ON position
 - (A) 22-GROUND : Always continuity

• PARTS LOCATION

Code		See Page	Code	See Page	Co	de	See Page
B5	А	34	D17	36 (S/D)	J12		36 (S/D)
B6	В	34		38 (W/G)	14	F	36 (S/D)
B11	В	38 (W/G)	D19	36 (S/D)	JI	D	38 (W/G)
C11		34	DIO	38 (W/G)	J16		36 (S/D)
D5		34	D10	36 (S/D)			38 (W/G)
D /0		36 (S/D)	D19	38 (W/G)	J17		38 (W/G)
D	12	38 (W/G)	D20	36 (S/D)	L4	А	36 (S/D)
	10	36 (S/D)	D20	38 (W/G)	- P9		37 (S/D)
D	13	38 (W/G)	D21	34			39 (W/G)
بر ا	14	36 (S/D)	J5	35	T5	А	35
D14		38 (W/G)	38 (W/G) J6		Т6	В	35
D15	15	36 (S/D)	14.4	36 (S/D)	W3		37 (S/D)
	10	38 (W/G)	JT	38 (W/G)			39 (W/G)

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

Code	See Page	Junction Block and Wire Harness (Connector Location)			
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)			
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)			
1H	24	Instrument Denal Wire and Driver Cide J/D /Laft Kiele Denal)			
1L	- 24	Instrument Panel Wile and Driver Side J/D (Leit Nick Panel)			
10	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)			
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			
2E					
2F	26	hadrower (Devel Mire and Development O'de, 1/D (D'ab (1/C)) Devel			
2G	20	Instrument Panel Wire and Passenger Side J/B (Right Rick Panel)			
2H					
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)			
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)	
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)	
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)	
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)	
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)	
ll1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)	
DA4	48 (S/D)	Peer Deer No. 2 Wire and Fleer No. 2 Wire /Left Center Biller	
DAT	50 (W/G)	Real Door No.2 Wire and Floor No.2 Wire (Left Center Plilar)	
DD4	48 (S/D)	Rear Dear No. 4 Wite and Elean Wite (Dickt Contar Dillor)	
BB1	50 (W/G)	Rear Door No. I wire and Floor wire (Right Center Fillar)	
PC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)	
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)	

7 : GROUND POINTS

Code	See Page	Ground Points Location	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
ID	44	Cowl Side Panel LH	
IH	44	Cowl Side Panel RH	
DI	48 (S/D)		
DN	50 (W/G)		
BL	48 (S/D)	Latt Quarter Papel LH	
	50 (W/G)		

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
12	46	Instrument Panel Wire	B7	50 (W/G)	Floor Wire
B4	50 (W/G)	Floor No.2 Wire			

HEADLIGHT CLEANER



H 3 HEADLIGHT CLEANER CONTROL RELAY



- SERVICE HINTS -

H3 HEADLIGHT CLEANER CONTROL RELAY

- 1-GROUND : Approx. 12 volts with the ignition SW at ON position
- 5-GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C11	34	H3	33	T5	35
D6	34	H4	33	W1	33
D8	34	H16	35		
D21	34	J5	35		

: RELAY BLOCKS

 \bigcirc

 \bigcirc

ſ

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1A	24	Instrument Benel Wire and Driver Side I/P /Left Kiek Benel)	
1F	24		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
2F	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)	
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)	

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA1	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH

HEADLIGHT BEAM LEVEL CONTROL





This system calculates changes in the illuminating angle from changes in the vehicle height and axle distance based on the information on the vehicle height detected by the height sensors installed at the front and rear of the vehicle and information on the vehicle speed and acceleration output from the ABS and traction system or VSC system to reversely operate the reflector by the obtained illuminating angle through actuators in order to always keep the beam axis constant. If an error occurs in this system, the headlight beam level control warning light in the combination meter lights up to warn the driver.

SERVICE HINTS

H15 HEADLIGHT BEAM LEVEL CONTROL ECU

1-GROUND : Approx. 12 volts with the ignition SW at ON position

20-GROUND : Always continuity

9-GROUND :Continuity with the light control SW at HEAD position or the dimmer SW at FLASH position

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C9	34	H12	33	J7	35
C11	34	H15	35	S16	35
D21	34	114.9	36 (S/D)	T5	35
H1	33	Пю	38 (W/G)		
H2	33	J5	35		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Denel Wire and Driver Side 1/D (Left Kiele Denel)
1E	24	Instrument Panel Wire and Driver Side J/B (Leit Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2A	26	Engine Deem Main Wite and Descender Side 1/D (Dight Kiek Denel)
2B	20	Engine Room Main Wire and Passenger Side J/B (Right Rick Panel)
2F		
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
21		

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
IG1	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)
BD1	48 (S/D)	Sensor Wire and Floor No.2 Wire (Lower Back Panel LH)
	50 (W/G)	

7 : GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH
FRONT WIPER AND WASHER



With the ignition SW turned on, the current flows to TERMINAL 17 of the front wiper and washer SW, and TERMINAL 2 of the front wiper motor through the WIPER fuse, TERMINAL 2 of washer motor through the WASHER fuse.

1. LOW SPEED POSITION

With the wiper SW turned to LO position, the current flows from TERMINAL 17 of the front wiper and washer SW to TERMINAL 7 to TERMINAL 1 of the front wiper motor to TERMINAL 5 to GROUND and causes the front wiper motor to run at low speed.

2. HIGH SPEED POSITION

With the wiper SW turned to HI position, the current flows from TERMINAL 17 of the front wiper and washer SW to TERMINAL 8 to TERMINAL 4 of the front wiper motor to TERMINAL 5 to GROUND and causes the front wiper motor to run at high speed.

3. INT POSITION

With the wiper SW turned to INT position, the relay operates and the current which is connected by relay function flows from TERMINAL 17 of the front wiper and washer SW to TERMINAL 2 to GROUND. This flow of current operates the intermittent circuit and the current flows from TERMINAL 17 of the front wiper and washer SW to TERMINAL 7 to TERMINAL 1 of the front wiper motor to TERMINAL 5 to GROUND and operates the wiper.

The intermittent operation is controlled by the charge/discharge function of the condenser installed in the relay, and the intermittent time is controlled by a time control SW to change the charging time of the condenser.

4. MIST POSITION

With the wiper SW pulled to MIST position, the current flows from TERMINAL 17 of the front wiper and washer SW to TERMINAL 7 to TERMINAL 1 of the front wiper motor to TERMINAL 5 to GROUND and causes the wiper motor to run at low speed.

5. WASHER INTERLOCKING OPERATION

With the washer SW pushed to on, the current flows from TERMINAL 2 of the washer motor to TERMINAL 1 to TERMINAL 11 of the front wiper and washer SW to TERMINAL 2 to GROUND and causes to the washer motor to run, and the window washer emits a water spray. This causes the current to flow to washer continuous operation circuit in TERMINAL 17 of the front wiper and washer SW to TERMINAL 7 to TERMINAL 1 of the front wiper motor to TERMINAL 5 to GROUND and operates the wiper.

SERVICE HINTS

C13 FRONT WIPER AND WASHER SW [COMB. SW]

2-GROUND : Always continuity

17-GROUND : Approx. 12 volts with the ignition SW at ON position

7–GROUND : Approx. 12 volts with the front wiper and washer SW at LO position

Approx. 12 volts approx. 1.6 to 10.7 seconds intermittently with the front wiper and washer SW at INT position

16–GROUND : Approx. 12 volts with the ignition SW on unless the front wiper motor at STOP position

8-GROUND : Approx. 12 volts with the front wiper and washer SW at HI position

F11 FRONT WIPER MOTOR

2-3 : Closed unless the wiper motor at STOP position

C : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
A12	34	F11	32	W1	33
C13	34	J5	35		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA1	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

FRONT WIPER AND WASHER

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH

. –					
Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
18	46	Instrument Panel Wire			
•	•				



- SERVICE HINTS

W1 WASHER MOTOR

2–GROUND : Approx. $\ensuremath{\textbf{12}}$ volts with the ignition SW at $\ensuremath{\textbf{ON}}$ position

 $\ensuremath{\mathsf{3-GROUND}}$: Continuity with the rear wiper and washer SW at $\ensuremath{\mathsf{WASH}}$ position

R21 (A), R22 (B) REAR WIPER MOTOR

(A) 3–GROUND : Approx. 12 volts with the ignition SW at ON position

(B) 1-GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Co	de	See Page	Code	See Page
C13	34	R21	А	39 (W/G)	W1	33
J5	35	R22	В	39 (W/G)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
BJ2	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)
BK1	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)

: GROUND POINTS

Г

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
BN	50 (W/G)	Right Side of the Back Panel Lower



MULTIPLEX COMMUNICATION SYSTEM INCLUDES FOLLOWING SYSTEMS

- *** AUTOMATIC AIR CONDITIONING**
- *** AUTOMATIC LIGHT CONTROL**
- *** BACK DOOR OPENER**
- * CHARGING
- *** COMBINATION METER**
- * CRUISE CONTROL
- *** DOOR LOCK CONTROL AND WIRELESS DOOR LOCK CONTROL**
- * ELECTRONICALLY CONTROLLED TRANSMISSION AND A/T INDICATOR
- * ENGINE CONTROL
- *** FRONT WINDOW DEICER**
- * HEADLIGHT
- *** INTERIOR LIGHT**
- *** KEY REMINDER AND SEAT BELT WARNING**
- * LIGHT AUTO TURN OFF
- *** POWER WINDOW**
- *** REAR WINDOW DEFOGGER AND MIRROR HEATER**
- *** THEFT DETERRENT**



2004 LEXUS IS 300 (EWD545U)



















MULTIPLEX COMMUNICATION SYSTEM

The system is comprised of the communication modes of the body ECU, engine control module, theft deterrent ECU, power window master SW, combination meter and A/C control assembly. The body electrical systems are controlled by a serial communication in which each ECU is linked to another via a single communication line. This system is also equipped with a self-diagnosis function.

The table below shows the systems under the control of the MPX communication system and related ECUs (Communication nodes).

	Body ECU	Engine Control Module	Combination Meter	A/C Control Assembly	Theft Deterrent ECU
Door Lock Control	1	-	_	_	_
Wireless Door Lock Control	1	_	_	_	2
Light Auto Turn Off	-	_	_	_	1
Automatic Light Control	-	-	_	_	1
Theft Deterrent	2	-	_	_	1
Illuminated Entry	1	_	_	_	-
Key Reminder Buzzer	1	_	2	_	Ι
Luggage Compartment Door or Back Door Opener	1	_	_	_	-
C–BEST System	1	_	2	2	2
Diagnosis System	1	_	2	2	2
Seat Belt Warning	1	_	2	_	
Electronically Controlled Transmission Signal	_	1	2	2	_
A/C Control	_	2	_	1	_
Multi Information Display	2	2	1	2	_
1 : Master c	ontro	bl	2 : S	ub co	ontrol

1. COMMUNICATION OUTLINE

Communication is implemented among the combination meter, A/C control assembly, body ECU, engine control module and theft deterrent ECU, and among the body ECU and power window master SW.

Upon receiving signals from applicable switches such as the door lock control switch or door courtesy light switch, each ECU determines the conditions of the switches as well as of the doors, and after converting this information into digital signals, outputs them to other ECUs via serial data communication. The ECU that receives these digital signals determines the conditions of the switches and doors so that it can implement various controls such as to activate a door lock motor. However, if there are no changes in the input signals because no doors were opened and no switches were used within 30 seconds, the body ECU interrupts the communication to save electricity. Following this interruption, any changes in the input

signals will cause the communication to resume.

For details please refer to the new car features and repair manuals.

- SERVICE HINTS

B5 (A), B6 (B) BODY ECU

3–GROUND : Approx. **12** volts with the ignition SW at **ON** position 1–GROUND : Always approx. **12** volts 2–GROUND : Always approx. **12** volts 12–GROUND : Always continuity 4–GROUND : Approx. **12** volts with the ignition SW at **ACC** or **ON** position (B)19–GROUND : Always continuity

O : PARTS LOCATION

Co	ode	See Page	Co	de	See Page	Co	de	See Page
A12	Α	34		10	36 (S/D)	Μ	2	39 (W/G)
A13	В	34	D18		38 (W/G)	M	2	37 (S/D)
B5	Α	34	D19		36 (S/D)	NIS		39 (W/G)
B6	В	34		19	38 (W/G)	Dr		37 (S/D)
		36 (S/D w/o Power Seat)	D′	20	36 (S/D)	P5		39 (W/G)
E	37	38 (W/G w/o Power Seat)	02	20	38 (W/G)	п	6	37 (S/D)
		40 (w/ Power Seat)	E	4	32	F	0	39 (W/G)
		36 (S/D w/o Power Seat)		5	36 (S/D)	Б	7	37 (S/D)
E	38	38 (W/G w/o Power Seat)	Г	10	38 (W/G)	F	1	39 (W/G)
		40 (w/ Power Seat)		6	36 (S/D)	п	0	37 (S/D)
B11	В	38 (W/G)	Г	10	38 (W/G)	F	0	39 (W/G)
B12	В	38 (W/G)	I1	1	35	Б	0	37 (S/D)
В	13	38 (W/G) 36 (S/D)		36 (S/D)	F	9	39 (W/G)	
C	:9	34		3	38 (W/G)	D,	10	37 (S/D)
С	11	34	J	5	35	PIU		39 (W/G)
C	05	34	J	6	35	D11		37 (S/D)
	0	36 (S/D)	J7		35	FII		39 (W/G)
L	9	38 (W/G)	111		36 (S/D)	D 40		37 (S/D)
D10		36 (S/D)	511		38 (W/G)	P12		39 (W/G)
U	10	38 (W/G)	J12		36 (S/D)	D12		37 (S/D)
	11	36 (S/D)	113		36 (S/D)	FIS		39 (W/G)
	11	38 (W/G)	J	3	38 (W/G)	T5	А	35
	10	36 (S/D)	14	5	36 (S/D)	T6	В	35
	12	38 (W/G)	J	5	38 (W/G)	U1		35
	10	36 (S/D)	14	6	36 (S/D)	V	5	37 (S/D)
	15	38 (W/G)	J	0	38 (W/G)	v	5	39 (W/G)
	14	36 (S/D)	J1	7	38 (W/G)	V	6	37 (S/D)
D14		38 (W/G)	J2	20	40	v	0	39 (W/G)
	15	36 (S/D)	K	1	33	10	2	37 (S/D)
	15	38 (W/G)	L4	А	36 (S/D)	vv	5	39 (W/G)
	46	36 (S/D)	L6	А	36 (S/D)	14		37 (S/D)
	0	38 (W/G)		7	36 (S/D)	VV	4	39 (W/G)
-	17	36 (S/D)		<i>i</i>	38 (W/G)			
	17	38 (W/G)	M	2	37 (S/D)			

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)
1E	24	
1F	24	Instrument Panel Wire and Driver Side J/B (Left Rick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1N	24	Roof Wire and Driver Side J/B (Left Kick Panel)
10	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
2B	20	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2C	20	
2E		
2F		
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
2H		
21		
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)			
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)			
IA1	44	Instrument Banal Wire and Engine Beem Main Wire (Near the Driver Side 1/B)			
IA3	44	Instrument Panel whe and Engine Room Main Whe (Near the Driver Side 3/B)			
IB1	44	Instrument Banal Wire and Elear No. 2 Wire (Near the Driver Side 1/P)			
IB3	44				
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)			
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)			
1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)			
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)			
DA1	48 (S/D)	Poor Door No. 2 Wire and Elear No. 2 Wire (Left Contar Dillor)			
DAT	50 (W/G)				
DD4	48 (S/D)	Rear Door No.1 Wire and Floor Wire (Right Center Pillar)			
DDI	50 (W/G)				
DC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)			
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)			
BG2	52	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)			
BH1	52	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)			
BJ2	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)			
BK1	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)			

Code	See Page	Ground Points Location	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
ID	44	Cowl Side Panel LH	
IE	44	Front Floor Panel Center LH	
IH	44	Cowl Side Panel RH	
ы	48 (S/D)	Front Floor Panel LH	
BJ	50 (W/G)		
PK	48 (S/D)		
BK	50 (W/G)		
ы	48 (S/D)	Laft Quarter Danal LH	
DL	50 (W/G)		
BN	50 (W/G)	Right Side of the Back Panel Lower	

—						
Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points	
12	46	Instrument Panel Wire	D4	48 (S/D)	Floor No.2 Wire	
B2	48 (S/D)	- Roof Wire	D4	50 (W/G)		
	50 (W/G)		B7	50 (W/G)	Floor Wire	
B3	48 (S/D)	Floor No.2 Wire				

INTERIOR LIGHT











ILLUMINATED ENTRY SYSTEM

This system provides various functions listed below through communication control of the body ECU etc.

- * Each relevant light lights up if any door is opened.
- * If all the doors are closed with the ignition SW set at OFF after any door is opened, each light lights up for 15 sec., and then fades out when the time set on the timer has elapsed.
- * If any door is unlocked from the driver or passenger side or if any door is unlocked with the unlock SW on the transmitter after all the doors are closed and locked, each light lights up for 15 sec., and then fades out when the time set on the timer has elapsed.
- * If the ignition SW is turned to the ACC or ON position while each light is being lit by the timer, the timer lighting is cancelled and the light fades out.
- * If all the doors are closed and locked from the driver or passenger side or with the lock SW on the transmitter while each light is being lit, the timer lighting is cancelled and the light fades out.
- * If all the doors are closed with the ignition SW set at ACC or ON after any door is opened, the timer lighting is cancelled and the light fades out.
- * Each light above is the interior light, ignition key cylinder light, and door courtesy lights.

SERVICE HINTS

D12, D13, D14, D15 DOOR COURTESY SW FRONT LH, RH, REAR LH, RH

1–GROUND : Continuity with the door open

B6 (B) BODY ECU

BECU-GROUND : Always approx. 12 volts

BSUB-GROUND : Always approx. 12 volts

IG-GROUND : Approx. 12 volts with the ignition SW at ON position

ACC-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

GND-GROUND : Always continuity

GND2-GROUND : Always continuity

O : PARTS LOCATION

Co	de	See Page	Code	See Page	Code		See Page
A12	А	34	D16	36 (S/D)	J16		38 (W/G)
A13	В	34	D16	38 (W/G)	J17		38 (W/G)
B5	А	34	D17	36 (S/D)	L4	А	36 (S/D)
B6	В	34	חום	38 (W/G)		7	36 (S/D)
B11	В	38 (W/G)	D10	36 (S/D)	L		38 (W/G)
B	13	38 (W/G)	D18	38 (W/G)	B.4	.	37 (S/D)
C	9	34	D10	36 (S/D)	IVI	3	39 (W/G)
D	5	34	019	38 (W/G)		-	37 (S/D)
	~	36 (S/D)	Daa	36 (S/D)	P	0	39 (W/G)
D9		38 (W/G)	D20	38 (W/G)	P9		37 (S/D)
540		36 (S/D)	E4	32			39 (W/G)
D10		38 (W/G)	l11	35	T6		35
D11		36 (S/D)	14.2	36 (S/D)	V5		37 (S/D)
		38 (W/G)	113	38 (W/G)			39 (W/G)
	10	36 (S/D)	J5	35			37 (S/D)
U	12	38 (W/G)	J7	35	V6		39 (W/G)
	12	36 (S/D)	14.4	36 (S/D)	14/0		37 (S/D)
D13		38 (W/G)	JTI	38 (W/G)	VV3		39 (W/G)
		36 (S/D)	J12	36 (S/D)	14/		37 (S/D)
D14		38 (W/G)	14.5	36 (S/D)	VV4		39 (W/G)
	15	36 (S/D)	315	38 (W/G)			
D15		38 (W/G)	J16	36 (S/D)			

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)	
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
1H	24	Lestrument Devel Wire and Driver Cide J/D (Left Kiels Devel)	
1L	- 24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	
1N	24	Roof Wire and Driver Side J/B (Left Kick Panel)	
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)	
2E		Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)	
2F	26		
2G	- 26		
2H			
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)	

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)			
EA1	42	ngine Wire and Engine Room Main Wire (Inside of the ECU Box)			
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)			
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)			
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)			
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)			
ll1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)			
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)			
BA1	48 (S/D)	Pear Door No 2 Wire and Floor No 2 Wire (Left Center Pillar)			
	50 (W/G)	Rear Door No.2 wire and Floor No.2 wire (Left Center Pillar)			
554	48 (S/D)	aar Door No. 1 Wire and Elear Wire (Pight Center Biller)			
BBJ	50 (W/G)	Rear Door No.1 Wire and Floor Wire (Right Center Pillar)			
DC0	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)			
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)			
BJ2	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)			
BK1	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)			

GROUND POINTS

Code	See Page	Ground Points Location	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
ID	44	Cowl Side Panel LH	
IE	44	Front Floor Panel Center LH	
IH	44	Cowl Side Panel RH	
	48 (S/D)	Front Floor Panel LH	
BJ	50 (W/G)		
ВК	48 (S/D)	Front Floor Danal PH	
	50 (W/G)		
ы	48 (S/D)	Left Quarter Depail III	
BL	50 (W/G)		
BN	50 (W/G)	Right Side of the Back Panel Lower	

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
B2	48 (S/D)	Roof Wire	B4	50 (W/G)	Floor No.2 Wire
	50 (W/G)		B7	50 (W/G)	Floor Wire

KEY REMINDER AND SEAT BELT WARNING







1. SEAT BELT WARNING SYSTEM

When the ignition SW is turned to the ON position, the signal is input to the body ECU. At this time, to determine whether or not the driver fastens the seat belt, the signal from the buckle SW LH is input to TERMINAL DBKL of the body ECU. If the driver does not fasten the seat belt, the seat belt warning light in the combination meter flashes and the alarm buzzer goes on, in response to the communication control of the body ECU etc.

Additionally, the sensor (Seat belt warning occupant detection sensor) installed on the front passenger seat detects the passenger and determines whether or not the passenger fastens the seat belt.

If the passenger does not fasten the seat belt, the signals from the seat sensor and buckle SW RH are input to TERMINAL P–S/B of the A/C control assembly and through communication control of the body ECU etc. the passenger seat belt warning light is flashed.

2. KEY REMINDER SYSTEM

If the driver door is opened with the ignition SW set at the ACC or OFF position and the ignition key remained inserted into the key cylinder (The unlock warning SW is on), the signal from the unlock warning SW is input to TERMINAL KSW of the body ECU and the signal from the door courtesy SW front LH is input to TERMINAL DCTY of the body ECU. As a result, through communication control of the body ECU etc. the buzzer in the combination meter goes on to warn the driver that the ignition key is still inserted.

SERVICE HINTS

B7 BUCKLE SW LH

1-2 : Continuity with the driver's seat belt not use

B8 BUCKLE SW RH AND SEAT BELT WARNING OCCUPANT DETECTION SENSOR

1-2: Continuity with the passenger sit on the front passenger seat and front passenger's seat belt not use

U1 UNLOCK WARNING SW

2-1 : Continuity with the ignition key in cylinder

• PARTS LOCATION

Code		See Page	Code	See Page	Code	See Page
A12	А	34		38 (W/G w/o Power Seat)	J6	35
A13	В	34	DO	40 (w/ Power Seat)	14.0	36 (S/D)
B5	А	34	C9	34	313	38 (W/G)
B6	В	34	D5	34	J15	36 (S/D)
B7		36 (S/D w/o Power Seat)	D12	36 (S/D)	J20	40
		38 (W/G w/o Power Seat)	D12	38 (W/G)	Т6	35
		40 (w/ Power Seat)	E4	32	U1	35
B8		36 (S/D w/o Power Seat)	J5	35		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
1A	24	Instrument Denel Wire and Driver Side V/D (Left Viel/ Denel)		
1E	24	Instrument Panel Wile and Driver Side 5/B (Leit Rick Panel)		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)		
1H	24	Instrument Denal Wire and Driver Side I/P (Laff Kiek Denal)		
1L	24			
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)		
2E				
2G	- 26	Instrument Devel Wire and Dessenger Side I/D (Dight Kiel, Devel)		
2H		Instrument Faher Wile and Fassenger Side J/D (Right Rick Pahel)		
21				
KEY REMINDER AND SEAT BELT WARNING

CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS				
Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)		
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)		
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)		
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)		
BG2	52	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)		
BH1	52	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)		

See Page	Ground Points Location	
42	Center Side of the Intake Manifold	
42	Left Fender Apron	
44	Cowl Side Panel LH	
44	Front Floor Panel Center LH	
44	Cowl Side Panel RH	
48 (S/D)	Front Floor Denel III	
50 (W/G)		
48 (S/D)	Front Floor Donal DLL	
50 (W/G)		
48 (S/D)	Left Quarter Panel LH	
	See Page 42 42 44 44 44 48 (S/D) 50 (W/G) 48 (S/D) 50 (W/G) 48 (S/D)	

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
12	46	Instrument Panel Wire			

POWER WINDOW









– SYSTEM OUTLINE

1. AUTO OPERATION (DRIVER'S WINDOW)

When the power window master SW is operated to AUTO UP position with the ignition SW on, the current flows from the D FR P/W fuse to power window master SW TERMINAL 1 to TERMINAL 8 to power window motor front LH TERMINAL 1 to TERMINAL 2 to power window master SW TERMINAL 20 to TERMINAL 9 to GROUND, and the motor rotates to close the window. The motor continues to rotate until the window is fully closed or the DOWN position of the power window master SW is operated.

When the power window master SW is operated to AUTO DOWN position with the ignition SW on, the current flows from the D FR P/W fuse to power window master SW TERMINAL 1 to TERMINAL 20 to power window motor front LH TERMINAL 2 to TERMINAL 1 to power window master SW TERMINAL 8 to TERMINAL 9 to GROUND, and the motor rotates to open the window. The motor continues to rotate until the window is fully opened or the UP position of the power window master SW is operated.

2. MANUAL OPERATION (DRIVER'S WINDOW)

When the power window master SW is operated to UP position with the ignition SW on, the current flows from the D FR P/W fuse to power window master SW TERMINAL 1 to TERMINAL 8 to power window motor front LH TERMINAL 1 to TERMINAL 2 to power window master SW TERMINAL 20 to TERMINAL 9 to GROUND, and the motor rotates to close the window.

When the power window master SW is operated to DOWN position with the ignition SW on, the current flows from the D FR P/W fuse to power window master SW TERMINAL 1 to TERMINAL 20 to power window motor front LH TERMINAL 2 to TERMINAL 1 to power window master SW TERMINAL 8 to TERMINAL 9 to GROUND, and the motor rotates to open the window.

3. MANUAL OPERATION (EXCEPT DRIVER'S WINDOW)

When the power window control SW front RH, rear LH, RH is operated to UP position, the current flows to the power window control SW TERMINAL PCT to TERMINAL U to power window motor to power window control SW TERMINAL D to TERMINAL E to GROUND, and the motor rotates to close the window.

When the power window control SW front RH, rear LH, RH is operated to DOWN position, the current flows to the power window control SW TERMINAL PCT to TERMINAL D to power window motor to power window control SW TERMINAL U to TERMINAL E to GROUND, and the motor rotates to open the window.

When controlling the respective windows with the power window master SW, a communication signal is input from the power window master TERMINAL TX to body ECU TERMINAL MPX3, and the current flows from the body ECU to respective power window control SW TERMINAL SU (UP operation), SD (DOWN operation), and the motor rotates in the controlled direction.

4. KEY OFF POWER WINDOW OPERATION

After the ignition SW is turned off, the driver's side power window can be operated for approximately 45 seconds, unless the driver's side door is opened. However, if the key off operation time finishes during AUTO operation, the AUTO operation is stopped immediately.

5. CATCHING PREVENTION FUNCTION

If any foreign matter is caught in the window while it is rising, the pulse sensor installed in the power window motor detects changes in the number of motor rotations, forcibly lowers the door window 50 mm or if the door window opening amount is 200 mm or less, the window is lowered so that the opening amount is 200 mm.

SERVICE HINTS

P6, P7, P8 POWER WINDOW CONTROL SW FRONT RH, REAR LH, RH

- 3-GROUND : Always continuity
- 4-GROUND : Approx. 12 volts with the ignition SW at ON position

P9 POWER WINDOW MASTER SW

- 9–GROUND : Always continuity
- 4–GROUND : Approx. 12 volts with the ignition SW at ON position
- 1-GROUND : Always approx. 12 volts

O : PARTS LOCATION

Co	de	See Page	Code	See Page	Code	See Page
A12	А	34	14.5	36 (S/D)	P9	39 (W/G)
A13	В	34	315	38 (W/G)	B10	37 (S/D)
B5	А	34	J16	36 (S/D)	FIU	39 (W/G)
B6	В	34	De	37 (S/D)	D11	37 (S/D)
С	9	34		96 39 (W/G)	FII	39 (W/G)
D	5	34	DZ	37 (S/D)	D 40	37 (S/D)
	12	36 (S/D)	Ρ7	39 (W/G)	P12	39 (W/G)
D	12	38 (W/G)	Do	37 (S/D)	D40	37 (S/D)
E	4	32	ΓŎ	39 (W/G)	F13	39 (W/G)
J	5	35	P9	37 (S/D)	Т6	35

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1L	24	
2B	- 26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2C		
2E		Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
2G	26	
2H		
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)	
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)	
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)	
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)	
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)	
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)	
ll1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)	
DA4	48 (S/D)	Dear Dear No 2 Wire and Floor No 2 Wire // off Center Biller)	
DAT	50 (W/G)	Rear Door No.2 Wire and Floor No.2 Wire (Left Center Pillar)	
DD4	48 (S/D)	Dear Dear No. 1 Wire and Floor Wire (Dight Center Diller)	
DB1	50 (W/G)		

POWER WINDOW

7 : GROUND POINTS

Code	See Page	Ground Points Location	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
ID	44	Cowl Side Panel LH	
IH	44	Cowl Side Panel RH	
ВК	48 (S/D)	Front Floor Donal DLL	
	50 (W/G)		
BL	48 (S/D)	Left Quarter Depail III	
	50 (W/G)		







2004 LEXUS IS 300 (EWD545U)





SYSTEM OUTLINE

(Door lock control)

The door lock control is controlled through the various signals input into the body ECU through communication control of the body ECU etc.

1. MANUAL OPERATION

All doors can be Locked/Unlocked through the operation of the driver and passenger side door lock control SW.

2. DOUBLE OPERATION UNLOCK OPERATION

When the door key lock and unlock SW front LH is turned to the unlock side, only the driver's door is unlocked. And if the door key lock and unlock SW front LH is turned to the unlock side again within 3 seconds, all the doors to unlock.

3. MANUAL UNLOCK PROTECTION

Once the doors are locked by the door knob (Key less operation), the door key or the transmitter, they can not be unlocked by the door lock control SW. The protection is canceled when the ignition SW is turned on or unlock operation is made by the door key or the transmitter.

4. IGNITION KEY REMINDER OPERATION

When the door lock operation is made using the door knob with the ignition key remained inserted in the key cylinder and the door open, unlock operation is automatically made. Additionally, if lock operation is made with the door lock control SW or door key lock and unlock SW, unlock operation is automatically made after the lock operation has been completed.

(Wireless door lock control)

In this system, the wireless door lock control receiver receives weak radio wave transmitted from the transmitter and outputs the signal to the body ECU. Through communication control of the body ECU etc., all the doors can be locked and unlocked by the remote control.

1. NORMAL OPERATION

Lock operation

When the lock SW on the transmitter is pressed, all the doors are locked.

Unlock operation

When the unlock SW on the transmitter is pressed once, only the driver door is unlocked. When the unlock SW is pressed again within 3 sec., all the doors are unlocked.

Luggage compartment door opener operation (S/D)

When the luggage compartment door opener SW on the transmitter is pressed, the luggage door is opened.

2. AUTO LOCK FUNCTION

With the ignition key not inserted into the ignition key cylinder and all the doors completely closed, if the door is not actually opened within 30 sec. after the door has been unlocked by pressing the unlock SW on the transmitter, all the doors are automatically locked.

3. KEY REMINDER FUNCTION

When the ignition key inserted into the ignition key cylinder, the unlock warning SW inputs a signal to the body ECU, causing wireless door lock control is not to operate.

4. BUZZER SOUND FUNCTION

If all door indicate that they are locked after the lock command, the keyless buzzer goes on once. If any door indicates that it is open after the unlock command, the keyless buzzer goes on twice. If luggage door indicate that it is open after the open command, the keyless buzzer goes on once.

When the body ECU receives the lock signal from the wireless door lock control receiver while any door is open, the keyless buzzer goes on approx. 10 sec.

5. CAR FINDER FUNCTION

- * Lock
 - The hazard light flashes once when the signal is sent and the door is locked.
- * Unlock
- The hazard light flashes twice when the signal is sent and the door is unlocked.

6. REPEAT FUNCTION

When any door does not respond to the lock/unlock signal, the signal output is repeated once.

7. ILLUMINATED ENTRY OPERATION

When the body ECU detects that any door is unlocked, the interior light, ignition key cylinder light and door courtesy light front LH, RH comes on.

8. PANIC MODE FUNCTION

When the lock switch on the transmitter is kept pressed for approximately 2.5 sec., the theft alarm goes on, and the headlights and taillights flash through the communication of the body ECU etc. At this time, when any SW on the transmitter is pressed, the panic mode is cancelled, the theft alarm is stopped, and the headlights and taillights go off.

9. THEFT DETERRENT FUNCTION

Although the data configuration is the same, when the receiver receives 10 kinds of radio wave signals within 10 minutes, which does not comply with the identification code, the system inhibits further control.

SERVICE HINTS

W3 WIRELESS DOOR LOCK CONTROL RECEIVER

1-GROUND : Always continuity

5-GROUND : Always approx. 12 volts

L4 (A) LUGGAGE COMPARTMENT DOOR OPENER MOTOR (S/D)

(A) 1-GROUND : Approx. 12 volts with the luggage door open operate

B11 (B) BACK DOOR COURTESY SW AND OPENER MOTOR (W/G)

(B) 4–GROUND : Approx. **12** volts with the back door open operate

D20 DOOR LOCK MOTOR, DOOR KEY LOCK AND UNLOCK SW AND DOOR LOCK DETECTION SW FRONT LH

5–GROUND : Approx. **12** volts with the door lock motor at lock operate

- 6-GROUND : Approx. 12 volts with the door lock motor at unlock operate
- 4-2 : Closed with the door lock cylinder locked with the key
- 3-2 : Closed with the door lock cylinder unlocked with the key

D17 DOOR LOCK MOTOR AND DOOR LOCK DETECTION SW FRONT RH

1–GROUND : Approx. **12** volts with the door lock motor at lock operate 2–GROUND : Approx. **12** volts with the door lock motor at unlock operate

D18 DOOR LOCK MOTOR AND DOOR LOCK DETECTION SW REAR LH

3–GROUND : Approx. **12** volts with the door lock motor at lock operate 4–GROUND : Approx. **12** volts with the door lock motor at unlock operate

D19 DOOR LOCK MOTOR AND DOOR LOCK DETECTION SW REAR RH

1–GROUND : Approx. **12** volts with the door lock motor at lock operate 2–GROUND : Approx. **12** volts with the door lock motor at unlock operate

O : PARTS LOCATION

Co	de	See Page	Code	See Page	Code		See Page
A12	Α	34	D15	38 (W/G)	J11		38 (W/G)
A13	В	34	D16	36 (S/D)	J12		36 (S/D)
B5	Α	34	010	38 (W/G)	145		36 (S/D)
B6	В	34	D17	36 (S/D)	- J1	5	38 (W/G)
B11	В	38 (W/G)	יוט	38 (W/G)		6	36 (S/D)
B12	В	38 (W/G)	D10	36 (S/D)	- Ji	0	38 (W/G)
B	13	38 (W/G)	D18	38 (W/G)	J17		38 (W/G)
C	C9 34		D 40	36 (S/D)	K1		33
D	5	34	DI9	38 (W/G)	L4	А	36 (S/D)
	10	36 (S/D)	D20	36 (S/D)	L6	А	36 (S/D)
D	12	38 (W/G)	D20	38 (W/G)	BO		37 (S/D)
	10	36 (S/D)	E4	32			39 (W/G)
013		38 (W/G)	J5	35	T6		35
D14		36 (S/D)	J6	35	U1 35		35
D	14	38 (W/G)	J7	35	14/2		37 (S/D)
D	15	36 (S/D)	J11	36 (S/D)	39 (W/G)		39 (W/G)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2E	-	
2F		
2G	20	
2H		
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)			
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)			
IA1					
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)			
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)			
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)			
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)			
1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)			
DA4	48 (S/D)	Deer Deer No. 0. Wire and Floor No. 0. Wire (Left Contex Biller)			
BAT	50 (W/G)				
004	48 (S/D)	Rear Door No.1 Wire and Floor Wire (Right Center Pillar)			
BBJ	50 (W/G)				
DC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)			
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)			
BJ2	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)			
BK1	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)			

7 : GROUND POINTS

Code	See Page	Ground Points Location	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
ID	44	Cowl Side Panel LH	
IH	44	Cowl Side Panel RH	
ви	48 (S/D)	Front Floor Donal DU	
BK	50 (W/G)		
ы	48 (S/D)	Left Quarter Panel III	
BL	50 (W/G)		
BN	50 (W/G)	Right Side of the Back Panel Lower	

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
12	46	Instrument Panel Wire	B4	50 (W/G)	Floor No.2 Wire
B4	48 (S/D)	Floor No.2 Wire	B7	50 (W/G)	Floor Wire

THEFT DETERRENT









THEFT DETERRENT





FROM POWER SOURCE SYSTEM (SEE PAGE 56)

– SERVICE HINTS

L5 LUGGAGE COMPARTMENT DOOR KEY UNLOCK SW

2–1 : Continuity with the door lock cylinder unlocked with the key

E9 ENGINE HOOD COURTESY SW

1-2 : Continuity with the engine hood open

D12, D13, D14, D15 DOOR COURTESY SW FRONT LH, RH, REAR LH, RH

1-GROUND : Continuity with the door open

D20 DOOR KEY LOCK AND UNLOCK SW AND DOOR LOCK DETECTION SW FRONT LH

4-2 : Continuity with the door lock cylinder locked with the key

3-2 : Continuity with the door lock cylinder unlocked with the key

B6 (B) BODY ECU

BECU-GROUND : Always approx. 12 volts

BSUB-GROUND : Always approx. 12 volts

ACC-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

IG-GROUND : Approx. 12 volts with the ignition SW at ON position

GND-GROUND : Always continuity

GND2-GROUND : Always continuity

O : PARTS LOCATION

Co	ode	See Page	Code	See Page	Co	de	See Page
A12	Α	34	D17	38 (W/G)	J15		38 (W/G)
A13	В	34		36 (S/D)	14.0		36 (S/D)
B5	А	34	010	38 (W/G)	J	10	38 (W/G)
B6	В	34	D10	36 (S/D)	J	17	38 (W/G)
B11	В	38 (W/G)	D19	38 (W/G)	к	[1	33
C9	А	34	D20	36 (S/D)	L4	А	36 (S/D)
C10	В	34	D20	38 (W/G)	L5		36 (S/D)
C)5	34	D21	34	M4		35
ח	10	36 (S/D) E4 32		0	37 (S/D)		
D	12	38 (W/G)	E9 32		9	39 (W/G)	
	10	36 (S/D)	J5	35	Т	1	33
	15	38 (W/G)	J6	35	T5	А	35
	11	36 (S/D)	J7	35	Т6	В	35
D14		38 (W/G)	14.4	36 (S/D)	U1		35
	15	36 (S/D)	JII	38 (W/G)	14	10	37 (S/D)
	10	38 (W/G)	J12	36 (S/D)			39 (W/G)
D	17	36 (S/D)	J15	36 (S/D)			

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)			
Code	See i age				
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)			
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)			
1H	24	Instrument Denal Wire and Driver Cide, I/D /Laft //iek Denal)			
1L	- 24	Instrument Panel wire and Driver Side J/B (Left Kick Panel)			
10	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)			
2A		Frazina Dears Main Wire and Dearsen and Cide 1/D (Diabé Kirls Dears))			
2B	20	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			
2E					
2F					
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)			
2H					
21]				
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)			
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)			
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)			
IA1	44	Instrument Denel Mire and Engine Deem Main Mire (Near the Driver Side 1/D)			
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)			
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)			
IG3	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)			
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)			
1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)			
DA4	48 (S/D)	Peer Deer No. 2 Wire and Elect No. 2 Wire (Left Center Biller)			
DAT	50 (W/G)				
004	48 (S/D)	Deer Deer No. 4 Wire and Fleer Wire (Bisht Contex Biller)			
DDI	50 (W/G)	Rear Door No. 1 Wire and Floor Wire (Right Center Pillar)			
PC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)			
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)			

Code	See Page	Ground Points Location			
EB	42	enter Side of the Intake Manifold			
EC	42	t Fender Apron			
ID	44	Cowl Side Panel LH			
IH	44	Cowl Side Panel RH			
DK	48 (S/D)	Front Floor Donal DL			
ВК	50 (W/G)	FIONT FIOOT Panel RH			
BL	48 (S/D)	Left Quarter Basel LH			
	50 (W/G)				

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
12	46	Instrument Panel Wire	B4	50 (W/G)	Floor No.2 Wire
B4	48 (S/D)	Floor No.2 Wire	B7	50 (W/G)	Floor Wire



- SERVICE HINTS

B11 BACK DOOR COURTESY SW AND OPENER MOTOR

4-GROUND : Approx. 12 volts with the back door open operate

1, 3–GROUND : Always continuity

B13 BACK DOOR OPENER SW

1–2 : Continuity with the back door opener SW is pushed

O : PARTS LOCATION

Co	de	See Page	Code	See Page	Code	See Page
B5	А	34	B12	38 (W/G)	J15	38 (W/G)
B6	В	34	B13	38 (W/G)	J17	38 (W/G)
В	11	38 (W/G)	J5	35		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
BJ2	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)
BK1	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
BL	50 (W/G)	Left Quarter Panel LH
BN	50 (W/G)	Right Side of the Back Panel Lower

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
B4	50 (W/G)	Floor No.2 Wire			

ELECTRONICALLY CONTROLLED TRANSMISSION AND A/T INDICATOR





ELECTRONICALLY CONTROLLED TRANSMISSION AND A/T INDICATOR





SYSTEM OUTLINE

Previous automatic transmissions have selected each gear shift using mechanically controlled throttle hydraulic pressure, governor hydraulic pressure and lock–up hydraulic pressure. The electronically controlled transmission, however, electrically controls the line pressure, throttle pressure, lock–up pressure and accumulator pressure etc. through the solenoid valve. The electronically controlled transmission is a system which precisely controls gear shift timing and lock–up timing in response to the vehicle's driving conditions and the engine condition detected by various sensors. It makes smooth driving possible by shift selection for each gear which is the most appropriate to the driving conditions at that time, and by preventing downing, squat and gear shift shock when starting off.

1. GEAR SHIFT OPERATION

When driving, the engine warm up condition is input as a signal to TERMINAL THW of the engine control module from the engine coolant temp. sensor and the vehicle speed signal from vehicle speed sensor is input to TERMINAL SP2+ of the engine control module. At the same time, the throttle valve opening signal from the throttle position sensor is input to TERMINALS VTA and VTA2 of the engine control module as throttle angle signal.

Based on these signals, the engine control module selects the best shift position for the driving conditions and sends current to the electronically controlled transmission solenoid.

2. LOCK-UP OPERATION

When the engine control module decides based on each signal that the lock–up condition has been met, the current flows through TERMINAL SLU+ of the engine control module to TERMINAL 4 of the electronically controlled transmission solenoid to TERMINAL 10 to TERMINAL SLU– of the engine control module to GROUND.

3. STOP LIGHT SW CIRCUIT

If the brake pedal is depressed (Stop light SW on) when driving in lock-up condition, a signal is input to TERMINAL STP of the engine control module. The engine control module operates and cuts the current to the solenoid to release lock-up.

4. ELECTRONICALLY CONTROLLED TRANSMISSION PATTERN SELECT SW CIRCUIT

When the electronically controlled transmission pattern select SW is switched to PWR, a signal is input to TERMINAL PWR of the A/C control assembly, and control signals are distributed to the engine control module through communication control of the body ECU. This enables shift–up and shift–down at a higher speed range.

5. E-SHIFT SYSTEM

When the shift lever is set to the M position, the shift range can be switched with the UP or DOWN switch on the steering. (This limits to the maximum gear step and enables automatic shift–up and shift–down within the allowable range.)

SERVICE HINTS

E1 ELECTRONICALLY CONTROLLED TRANSMISSION SOLENOID

4–10 : **5.0–5.6** Ω

5, 6, 11, 12–GROUND : 11–15 Ω

E12 ELECTRONICALLY CONTROLLED TRANSMISSION PATTERN SELECT SW

2–4 : Closed with the select SW at **PWR** position

5-4 : Only closed with the select SW at SNOW position

E3 (A), E4 (B), E5 (C), E6 (D), E7 (E) ENGINE CONTROL MODULE

BATT-GROUND : Always approx. 12 volts

- +B, +B2–GROUND : Approx. 12 volts with the ignition SW at ON position
 - STA-GROUND : Approx. 12 volts with the ignition SW at ST position and shift lever in P or N position
- STP-GROUND : Approx. 12 volts with the brake pedal depressed

E01, E02, E03, ME01, E1, EC, EOM-GROUND : Always continuity

P1 A/T INDICATOR LIGHT SW [PARK / NEUTRAL POSITION SW]

- 3--1 : Closed with the shift lever in ${\ensuremath{\textbf{P}}}$ position
- 3-2: Closed with the shift lever in **R** position
- 3-5: Closed with the shift lever in **N** position
- 3-7: Closed with the shift lever in **D** position or **M** position
- 3-4 : Closed with the shift lever in 3 position

3-8: Closed with the shift lever in **2** position or **L** position

O : PARTS LOCATION

Code		See Page	Code		See Page	Code	See Page
A9		32	E5 C		32	M1	33
A12	А	34	E6	D	32	O1	33
A13	В	34	E7	Е	32	P1	33
B6	B 34		E8		32	S5	35
C9		34	E12		35	S8	35
C12		34	J1	А	33	S16	35
D5		34	J2	В	33	Т3	33
E1		32	J3		33	T6	35
E3	А	32	J	4	33	T8	35
E4	В	32	J	7	35	V1	33

: RELAY BLOCKS

 \bigcirc

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)			
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)			
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1K	24 Engine Room Main Wire and Driver Side J/B (Left Kick Panel)				
2A	00	Engine Room Main Wire and Researce Side 1/R (Pight Kick Danal)			
2B	20	Engine Room Main Wire and Fassenger Side J/D (Right RICK Panel)			
2E					
2F	26	Instrument Basel Wire and Basespeer Side I/B (Bight Kiel/ Basel)			
2G	20	Instrument Panel Wire and Passenger Side J/B (Right Rick Panel)			
2H					
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

0				
Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)		
EA1				
EA2	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)		
EA3				
IA1	44	Instrument Denel Wire and Engine Ream Main Wire (Near the Driver Side 1/P)		
IA3	44	Instrument Panel wire and Engine Room Main wire (Near the Driver Side J/B)		
IG3	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)		

: GROUND POINTS

Code	See Page	Ground Points Location
EA	42	Front Side of the Intake Manifold
EB	42	Center Side of the Intake Manifold
EC	42	Left Fender Apron
IE	44	Front Floor Panel Center LH
IH	44	Cowl Side Panel RH

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E4	42	Engine Room Main Wire	E10	42	Engine Wire
E8	42	Engine Wire			




BR

BR

E10

CRUISE CONTROL





SYSTEM OUTLINE

The cruise control system allows the driver to control the vehicle speed at a constant speed, such as on a high way, without depressing the accelerator pedal. By operating the SW, the engine throttle valve is automatically adjusted to control the vehicle speed at a constant speed.

1. SET OPERATION

The actual vehicle speed is compared with the memorized vehicle speed, and when the actual vehicle speed is faster than the memorized speed, a signal is output to rotate the electronic throttle motor to close the throttle valve. When the actual vehicle speed is slower than the memorized speed, a signal is output to rotate the electronic throttle motor to open the throttle valve.

2. SET SPEED CONTROL

While traveling (Within the set speed limit) with the CRUISE SW on (Power indicator on), the speed when the SET/COAST SW is operated to off is memorized and the vehicle is controlled at that speed.

3. COAST CONTROL

When the SET/COAST SW is operated to on during cruise control driving, the cruise control opening angle requirement is controlled to 0 to decrease the vehicle speed (However the throttle valve itself is not fully closed due to ISC etc.), and the speed when the SW is operated to off is memorized, and the vehicle is controlled at that speed. Furthermore, every time the SET/COAST SW is operated to on momentarily (Approximately 0.5 seconds), the memorized vehicle speed is decreased by approximately 1.5km/h.In case of tap down operation where the difference between the memorized vehicle speed and the actual vehicle speed is more than 5km/h, the speed when the SW is operated to off is memorized, and the vehicle is controlled at that speed.

4. ACCEL CONTROL

When the RES/ACC SW is operated to on during cruise control driving, the electronic throttle motor is rotated so that the throttle valve opens to increase the vehicle speed, and the speed when the SW is operated to off is memorized, and the vehicle is controlled at that speed.

Furthermore, every time the RES/ACC SW is operated to on momentarily (Approximately 0.5 seconds), the memorized vehicle speed is increased by approximately 1.5km/h.

In case of tap up operation where the difference between the memorized vehicle speed and the actual vehicle speed is more than 5km/h, the memorized speed will not be changed.

5. MANUAL CANCEL MECHANISM

If any of the following signals are input during cruise control driving, the current to the motor flows in the direction to close the throttle valve, and the cruise control is canceled. (Vehicle speed memory will not be not erased)

- * Stop light SW is on (Brake pedal is depressed)
- * D position circuit in the Park/Neutral position SW is turned from on to off (Shift position is changed from D to N, 2, or 1) (A/T)
- * The cruise control clutch SW is on (Clutch pedal depressed) (M/T)
- * The CANCEL SW of the control SW is on
- * The CRUISE SW is off (Vehicle speed memory will be erased)
- * Shift lever in M position and shift range other than D or 3 position (A/T)

6. RESUME CONTROL

After canceling the cruise control (Except when the CRUISE SW is off) if the vehicle speed is above the minimum speed limit (Approximately 40km/h, 25mph) operating the RES/ACC SW from off to on will cause the system to accelerate to resume the vehicle speed before manual cancellation.

7. OVERDRIVE CONTROL FUNCTION

During cruise control driving, the overdrive may be cut on an uphill grade.

After the overdrive is cut, if the vehicle speed reaches the overdrive resume speed (Set speed minus 2km/h), and if the system determines that the uphill grade has finished, the overdrive will resume after overdrive resume timer operation. However, if the actual vehicle speed becomes slower than the overdrive resume speed before the timer operation has finished, the timer will be reset, and will start again when the vehicle speed reaches the overdrive resume speed.

8. AUTO CANCEL OPERATION

- (1) If any of the following conditions are detected, the set speed is erased and the control is canceled. At this time, the power indicator will blink, and control of the system will be prohibited until the CRUISE SW is turned on again.
- * Disconnection and/or short in the stop light SW
- * Failure in the vehicle speed signal
- * Failure in the electronic throttle parts
- (2) If any of the following conditions are detected, the set speed is erased and the control is canceled.
- At this time, the power indicator will blink, and control of the system will be prohibited until the ignition SW is turned off.
- * Failure in the stop light SW input circuit
- * Failure in the cancel circuit
- (3) If any of the following conditions are detected, the set speed is erased and the control is canceled. (Reset is possible)
- * The actual speed becomes slower than the minimum speed limit.
- * The actual speed becomes -16km/h slower than the set speed.

SERVICE HINTS

E3 (A), E4 (B), E5 (C), E6 (D), E7 (E) ENGINE CONTROL MODULE

IGSW–GROUND : Approx. **12** volts with the ignition SW at **ON** position BATT, +BM–GROUND : Always approx. **12** volts

E01, E02, E03, ME01, EOM, EC, E1-GROUND : Always continuity

STP-GROUND : Approx. 12 volts with the stop light SW at on

CCS-GROUND : Continuity with the CRUISE SW at on

Approx. **1540** Ω with the CANCEL SW on in cruise control SW Approx. **240** Ω with the RES/ACC SW on in cruise control SW Approx. **630** Ω with the SET/COAST SW on in cruise control SW

C12 CRUISE CONTROL SW [COMB. SW]

5–4 : Approx. **1540** Ω with the CANCEL SW on Approx. **240** Ω with the RES/ACC SW on Approx. **630** Ω with the SET/COAST SW on

• PARTS LOCATION

Co	de	See Page	Co	de	See Page	Code	See Page
A9		32	E4	В	32	P1	33
A12	А	34	E5	С	32	S 5	35
A13	В	34	E6	D	32	S8	35
B6	В	34	E7	Е	32	S16	35
C9	А	34	J1	А	33	T2	33
C10	В	34	J2	В	33	Т3	33
C12 34		34	J3		33	Т6	35
C15 34		34	J4		33	V9	33
D5		34	J6		35		
E3	А	32	J	7	35		

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)

CRUISE CONTROL

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)					
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)					
1E	24						
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)					
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)					
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)					
2A	26	Faring Doom Main With and Doceanant Side 1/D (Dight Kiek Done)					
2B	20	Engine Room Main Wire and Passenger Side J/B (Right Rick Panel)					
2E	26	Lesterment Des d'Mire en d'Dessen aux O'de 1/D (D'shi 1/C'sh Dessel)					
2H	20	Instrument Panel Wire and Passenger Side J/B (Right Rick Panel)					

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)						
EA1	<u> </u>							
EA2	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)						
EA3								
IA1		Justin mant Devel Mine and Famine Deven Main Mine (Near the Driver Cide 1/D)						
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)						
IG3	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)						

7 : GROUND POINTS

Code	See Page	Ground Points Location
EA	42	Front Side of the Intake Manifold
EB	42	Center Side of the Intake Manifold
EC	42	Left Fender Apron
IE	44	Front Floor Panel Center LH
IH	44	Cowl Side Panel RH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E8	42	Engine Wire	E10	42	Engine Wire







212



– SYSTEM OUTLINE

1. ABS OPERATION

If the brake pedal is depressed suddenly, the ABS controls the hydraulic pressure of the wheel cylinders for all the four wheels to automatically avoid wheel locking and ensure the directional and steering stability of the vehicle. If the brake pedal is depressed suddenly, the skid control ECU controls the solenoids in the actuators using the signals from the sensors to move the brake fluid to the reservoir in order to release the braking pressure applied to the wheel cylinder. If the skid control ECU detects that the fluid pressure in the wheel cylinder is insufficient, the ECU controls the solenoids in the actuators to increase the braking pressure.

2. TRACTION CONTROL OPERATION

The traction control system controls the engine torque, the hydraulic pressure of the driving wheel cylinders, slipping of the wheels which may occur at start or acceleration of the vehicle, to ensure an optimal driving power and vehicle stability corresponding to the road conditions.

Traction control SW

The traction control SW is used to stop the TRAC function. After the engine is started, the TRAC system is stopped (turned off) and the TRAC OFF indicator light lights up. When the traction control SW is pressed again, the TRAC system enters the stand-by mode. If the engine is stopped and restarted, the TRAC system enters the stand-by mode regardless of the traction control SW.

3. VSC OPERATION

Unexpected road conditions, vehicle speed, emergency situation, and any other external factors may cause large front wheel skid or rear wheel skid of the vehicle. If this occurs, the VSC system automatically controls the engine power and wheel brakes to reduce the front wheel skid or rear wheel skid.

To reduce large rear wheel skid :

If the VSC system determines that the rear wheel skid is large, it activates the brakes for the outer turning wheels depending on the degree of the rear wheel skid to produce the moment toward the outside of the vehicle and reduce the rear wheel skid.

To reduce large front wheel skid :

If the VSC system determines that the front wheel skid is large, it controls the engine power and activates the front and rear wheel brakes to reduce the front wheel skid.

4. MUTUAL SYSTEM CONTROL

To efficiently operate the VSC system at its optimal level, the VSC system and other control systems are mutually controlled while the VSC system is being operated.

Engine throttle control

The engine power does not interfere with the VSC brake control by controlling the opening of the throttle and reducing the engine output.

Engine control and electronically controlled transmission control

The strong braking force does not interfere with the braking force control of the VSC system by turning off the accel. and reducing changes in the driving torque at shift-down.

VSC system operation indication

The SLIP indicator light flashes and the buzzer sounds intermittently to warn the driver that the current road is slippery, while the VSC system is being operated.

5. FAIL SAFE FUNCTION

If an error occurs in the skid control ECU, sensor signals, and/or actuators, the skid control ECU inhibits the brake actuator control and inputs the error signal to the engine control module. According to the error signal, the brake actuator turns off the solenoid and the engine control module rejects any electronically controlled throttle open request from the VSC system. As a result, the vehicle functions regardless of the ABS, TRAC, and VSC systems.

SERVICE HINTS

S15 (A), S16 (B), S18 (D) SKID CONTROL ECU

IG1–GROUND : **10–14** volts with the ignition SW at **ON** position STP–GROUND : **0–1.5** volts with the stop light SW off : **8–14** volts with the stop light SW on

GND1, GND2, GND3, GND4–GROUND : Always continuity

S8 STOP LIGHT SW

2-1 : Closed with the brake pedal depressed

A7, A8 ABS SPEED SENSOR FRONT LH, RH

1–2 : Approx. **1.6** kΩ at **20**°C (**68**°F)

A29, A30 ABS SPEED SENSOR REAR LH, RH

1–2 : Approx. **1.0** kΩ at **25**°C (**77**°F)

O : PARTS LOCATION

Code	ode See Page		de	See Page	Code		See Page
A7	32	32 C9 A 34 S8		8	35		
A8	A8 32		В	34	S15	А	35
A 20	36 (S/D)	D5		34	S16	В	35
A29	38 (W/G)	E4		32	S17	С	35
A 20	36 (S/D)	H15		35	S18	D	35
A30	38 (W/G) J5		35	S19		35	
A32	32	J6		35	T7		35
B1	32	J7		35	V10		35
B10	34	P3		35	Y1		35

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)				
1A						
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)				
1F						
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)				
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)				
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)				
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)				
2D						
2E	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)				
2F]					

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)					
EA1	42	Ingine Wire and Engine Room Main Wire (Inside of the ECU Box)					
IA1	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)					
IA3	44						
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)					
PC2	48 (S/D) Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)						
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)					

7 : GROUND POINTS

Code	See Page	Ground Points Location
EB	42	Center Side of the Intake Manifold
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IE	44	Front Floor Panel Center LH
IH	44	Cowl Side Panel RH
BJ	48 (S/D)	Front Floor Donal I H
	50 (W/G)	

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
16	46	Engine Room Main Wire			









SYSTEM OUTLINE

1. ABS OPERATION

If the brake pedal is depressed suddenly, the ABS controls the hydraulic pressure of the wheel cylinders for all the four wheels to automatically avoid wheel locking and ensure the directional and steering stability of the vehicle. If the brake pedal is depressed suddenly, the skid control ECU controls the solenoids in the actuators using the signals from the sensors to move the brake fluid to the reservoir in order to release the braking pressure applied to the wheel cylinder. If the skid control ECU detects that the fluid pressure in the wheel cylinder is insufficient, the ECU controls the solenoids in the actuators to increase the braking pressure.

2. TRACTION CONTROL OPERATION

The traction control system controls the engine torque, the hydraulic pressure of the driving wheel cylinders, slipping of the wheels which may occur at start or acceleration of the vehicle, to ensure an optimal driving power and vehicle stability corresponding to the road conditions.

Traction control SW

The traction control SW is used to stop the TRAC function. After the engine is started, the TRAC system is stopped (turned off) and the TRAC OFF indicator light lights up. When the traction control SW is pressed again, the TRAC system enters the stand-by mode. If the engine is stopped and restarted, the TRAC system enters the stand-by mode regardless of the traction control SW.

SERVICE HINTS

S15 (A), S16 (B), S18 (D) SKID CONTROL ECU

IG1-GROUND : 10-14 volts with the ignition SW at ON position STP-GROUND: 0-1.5 volts with the stop light SW off : 8-14 volts with the stop light SW on GND1, GND2, GND3, GND4-GROUND : Always continuity

S8 STOP LIGHT SW

2-1 : Closed with the brake pedal depressed

A7, A8 ABS SPEED SENSOR FRONT LH, RH

1–2 : Approx. **1.6** kΩ at **20**°C (**68**°F)

A29, A30 ABS SPEED SENSOR REAR LH, RH

1–2 : Approx. **1.0** kΩ at **25**°C (**77**°F)

: PARTS LOCATION \cap

Code	See Page Code		See Page	Co	de	See Page	
A7	32	C9 A		34	S8		35
A8	32 (В	34	S15	А	35
A12	34	D	5	34	S16	В	35
A29	36 (S/D)	E4		32	S17	С	35
	38 (W/G)	H15		35	S18	D	35
420	36 (S/D)	J	2	33	T7	А	35
A30	38 (W/G)	J	5	35	T14	В	35
A31	32 J6		35	V	9	33	
B1	32 J7		35				
B10	34	Р	3	35			

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)			
1E	24	Instrument Devel Wire and Driver Cide, I/D (Left Kiel, Devel)			
1F 24		Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)			
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			
2D					
2E	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)			
2F					

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)		
EA1	40	Exclusive Manager de Exclusive Manager Manager (1821)		
EA2	42	Engine wire and Engine Room Main wire (inside of the ECU Box)		
IA1	44	Instrument Benel Wire and Engine Beem Mein Wire (Near the Driver Side 1/B)		
IA3	44			
IB1	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)		
PC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)		
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)		

Code	See Page	Ground Points Location
EB	42	Center Side of the Intake Manifold
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IE	44	Front Floor Panel Center LH
IH	44	Cowl Side Panel RH

NOTICE: When inspecting or repairing the SRS, perform the operation in accordance with the following precautionary instructions and the procedure and precautions in the Repair Manual for the applicable model year.

- Malfunction symptoms of the SRS are difficult to confirm, so the DTCs become the most important source of information when troubleshooting. When troubleshooting the SRS, always inspect the DTCs before disconnecting the battery.
- Work must be started after 90 seconds from when the ignition switch is turned to the "LOCK" position and the negative (-) terminal cable is disconnected from the battery.
 (The SRS is equipped with a back-up power source so that if work is started within 90 seconds from disconnecting the negative (-) terminal cable of the battery, the SRS may be deployed.)
- When the negative (-) terminal cable is disconnected from the battery, the memory of the clock and audio system will be canceled. So before starting work, make a record of the contents memorized in the audio memory system. When work is finished, reset the audio systems as they were before and adjust the clock. To avoid erasing the memory in each memory system, never use a back-up power supply from outside the vehicle.
- Before repairs, remove the airbag sensor if shocks are likely to be applied to the sensor during repairs.
- Do not expose the steering wheel pad, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly, seat belt pretensioner, center airbag sensor assembly, front airbag sensor assembly or side airbag sensor assembly directly to hot air or flames.
- Even in cases of a minor collision where the SRS does not deploy, the steering wheel pad, front passenger airbag
 assembly, side airbag assembly, curtain shield airbag assembly, seat belt pretensioner, center airbag sensor assembly,
 front airbag sensor assembly and side airbag sensor assembly should be inspected.
- Never use SRS parts from another vehicle. When replacing parts, replace them with new parts.
- Never disassemble and repair the steering wheel pad, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly, seat belt pretensioner, center airbag sensor assembly, front airbag sensor assembly or side airbag sensor assembly in order to reuse it.
- If the steering wheel pad, front passenger airbag assembly, side airbag assembly, curtain shield airbag assembly, seat belt pretensioner, center airbag sensor assembly, front airbag sensor assembly or side airbag sensor assembly has been dropped, or if there are cracks, dents or other defects in the case, bracket or connector, replace them with new ones.
- Use a volt/ohmmeter with high impedance (10 kΩ/V minimum) for troubleshooting the system's electrical circuits.
- Information labels are attached to the periphery of the SRS components. Follow the instructions on the notices.
- After work on the SRS is completed, perform the SRS warning light check.
- If the vehicle is equipped with a mobile communication system, refer to the precaution in the IN section of the Repair Manual.





SYSTEM OUTLINE

The SRS is a driver and front passenger protection device which has a supplemental role to the seat belts.

When the ignition SW is turned to ACC or ON, the current from the SRS-ACC fuse flows to TERMINAL (B) 6 of the center airbag sensor assembly. Only when the ignition SW is on does the current flow from the IGN fuse to TERMINAL (B) 5 of the center airbag sensor assembly.

If an accident occurs while driving, when the frontal impact exceeds a set level, the current from the SRS–ACC or IGN fuse flows to TERMINALS (B) 14, (B) 10, (A) 2 and (C) 5 of the center airbag sensor assembly to TERMINAL 1 of the airbag squibs, TERMINAL 2 of the pretensioners to TERMINAL 2 of the airbag squibs, TERMINAL 1 of the pretensioners to TERMINALS (B) 13, (B) 11, (A) 1 and (C) 6 of the center airbag sensor assembly to TERMINAL (B) 27, (B) 28 or BODY GROUND to GROUND, so that current flows to the airbag squibs and the pretensioners and causes them to operate.

When the side impact also exceeds a set level, the current from the SRS–ACC or IGN fuse flows to TERMINALS (A) 6, (C) 1, (A) 3 and (C) 4 of the center airbag sensor assembly to TERMINAL 1 of the side airbag squibs and the curtain shield airbag squibs to TERMINAL 2 to TERMINALS (A) 5, (C) 2, (A) 4, (C) 3, (A) 1 and (C) 6 of the center airbag sensor assembly to TERMINAL (B) 27, (B) 28 or BODY GROUND to GROUND, causing the side airbag squibs and the curtain shield airbag squibs to operate.

The airbag stored inside the steering wheel pad is instantaneously expanded to soften the shock to the driver.

The airbag stored inside the front passenger's instrument panel is instantaneously expanded to soften the shock to the front passenger.

Side airbags are instantaneously expanded to soften the shock of side to the driver and front passenger.

The curtain shield airbag can ease an impact on the head of the front and rear passengers and reduce risks of injury. The pretensioners make sure of the seat belt restrainability.

Co	de	See Page	Co	de	See Page	Code	See Page
A	10) 32		C6 C 34		P14	39 (W/G)
A	11	32	C	;9	34	D16	37 (S/D)
A2	24	34	C16		34	P15	39 (W/G)
Aź	25	34	C.	17	34	611	37 (S/D)
		36 (S/D w/o Power Seat)	D5		34	511	39 (W/G)
В	B7	38 (W/G w/o Power Seat) E3		32	640	37 (S/D)	
		40 (w/ Power Seat)	J5		35	512	39 (W/G)
		36 (S/D w/o Power Seat)	140		36 (S/D)	642	37 (S/D)
В	8	38 (W/G w/o Power Seat)		13	38 (W/G)	513	39 (W/G)
		40 (w/ Power Seat)	J15		36 (S/D)	644	37 (S/D)
C4	А	34 J16		36 (S/D)	314	39 (W/G)	
C5	В	34	P	14	37 (S/D)		

C : PARTS LOCATION

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)					
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)					
1H	24						
1J	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)					
2A	- 26	Engine Been Main Wire and Beegenger Side I/P (Pight Kiek Benel)					
2B		Engine Room Main Wire and Passenger Side J/B (Right Rick Panel)					
2E	26 1	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)					
2G							
2H							
2J							
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)					

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IG1		
IG2	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)
IG3		
BG1	52	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)
BH1	52	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)

Code	See Page	Ground Points Location			
EB	42	Center Side of the Intake Manifold			
EC	42	Left Fender Apron			
ID	44	Cowl Side Panel LH			
IH	44	Cowl Side Panel RH			
BJ	48 (S/D)	Front Floor Donal III			
	50 (W/G)				
PV	48 (S/D)	Front Elear Danal PH			
DN	50 (W/G)				
BL	48 (S/D)	Left Quarter Panel LH			





– SYSTEM OUTLINE

In this system, the HALL IC in the moon roof control ECU detects changes in the motor rotation to allow opening/closing and tilting up/down of the moon roof using one touch operation. Additionally, catching prevention mechanism during moon roof operation is also provided.

Voltage is always applied from the S/ROOF fuse to TERMINAL 4 of the moon roof control ECU. When the ignition SW is turned to ON, the voltage is applied from the ECU–IG fuse to TERMINAL 3 of the moon roof control ECU.

1. SLIDE OPEN OPERATION

When the moon roof control SW is pressed to OPEN position (The limit SW No.1 is off and limit SW No.2 is on), the signal is input from TERMINAL 3 of the moon roof control SW to TERMINAL 2 of the moon roof control ECU. This activates the relay and rotates the motor to open the moon roof. After that, when the limit SW No.1 is turned on, and then turned off again, the pulse signal sent from the HALL IC activates the relay, and it determines that the moon roof is opened (30 mm from the fully opened position), and stops the motor rotation. After that, when the moon roof control SW is pressed to OPEN position again, the moon roof is fully open. If other operation SW or open SW is operated while the moon roof is being opened, the relay is activated to stop the moon roof operation. Additionally, when the moon roof is tilted up, the slide open operation does not function.

2. SLIDE CLOSE OPERATION

When the moon roof control SW is pressed to CLOSE position (The limit SW No.1 is off and limit SW No.2 is off), the signal is input from TERMINAL 6 of the moon roof control SW to TERMINAL 1 of the moon roof control ECU. This activates the relay and rotates the motor to automatically close the moon roof. After that, when the limit SW No.2 is turned on, the pulse signal sent from the HALL IC activates the relay, and it determines that the moon roof is fully closed, and stops the motor rotation. If other operation SW or close SW is operated while the moon roof is being closed, the relay is activated to stop the moon roof operation.

3. TILT UP OPERATION

When the moon roof control SW is pressed to TILT UP position (The limit SW No.1 is off and limit SW No.2 is on), the signal is input from TERMINAL 5 of the moon roof control SW to TERMINAL 5 of the moon roof control ECU. This activates the relay and rotates the motor to automatically tilt up the moon roof. If the pulse signal sent from the HALL IC is not input when the moon roof is fully tilted up, the relay determines that the motor has stopped, and stops the current flowing into the motor.

If other operation SW or tilt up SW is operated while the moon roof is being tilted up, the relay is activated to stop the moon roof operation. Additionally, when the moon roof is open, the tilt up operation does not function.

4. TILT DOWN OPERATION

When the moon roof control SW is pressed to TILT DOWN position (The limit SW No.1 is on and limit SW No.2 is on), the signal is input from TERMINAL 2 of the moon roof control SW to TERMINAL 6 of the moon roof control ECU. This activates the relay and rotates the motor to automatically tilt down the moon roof. When the limit SW No.1 is turned off, the pulse signal sent from the HALL IC activates the relay, and it determines that the moon roof is fully closed, and stops the motor rotation.

If other operation SW or tilt down SW is operated while the moon roof is being tilted down, the relay is activated to stop the moon roof operation.

5. CATCHING PREVENTION FUNCTION

If the moon roof control ECU detects a catching load from changes in the motor rotation during slide close or tilt down operation, the operation is stopped, and then the motor is rotated in the reverse direction.

Slide close operation

The moon roof is moved approximately 200 mm in the reverse direction (Slide open) after a catching load has been detected. However, if the full open position is detected before moving approximately 200 mm completely, the reverse movement is stopped.

Tilt down operation

If a catching load is detected during tilt down operation, the moon roof is fully tilted up.

6. KEY OFF MOON ROOF OPERATION

The moon roof can be operated for approximately 45 seconds, when the ignition SW is turned from ON to OFF with all doors closed. However, when the driver side door is opened during this time, the operation is canceled.

7. FAIL SAFE FUNCTION

If the moon roof is operated continuously in the same operating direction, the current flowing into the motor is cut off when the time shown below has elapsed after the motor operation has been started.

Slide open/close operation with the moon roof control SW Approximately 20 sec.

Tilt up/down operation with the moon roof control SW Approximately 2 sec.

Slide open operation for reverse movement in case of activation of the catching prevention function Approximately 20 sec. Tilt open operation for reverse movement in case of activation of the catching prevention function Approximately 2 sec.

SERVICE HINTS -

M2 MOON ROOF CONTROL ECU

4–GROUND : Always approx. 12 volts

- 3-GROUND : Approx. 12 volts with the ignition SW at ON position
- 7–GROUND : Always continuity

M3 MOON ROOF CONTROL SW

5–4 : Closed with the moon roof control SW at **TILT UP** position

- 2-4 : Closed with the moon roof control SW at TILT DOWN position
- 3–4 : Closed with the moon roof control SW at **OPEN** position
- 6-4 : Closed with the moon roof control SW at CLOSE position
- 4-GROUND : Always continuity

O : PARTS LOCATION

Code		See Page	Code	Code See Page		See Page
B5	Α	34	MO	37 (S/D)	M3	39 (W/G)
D10		36 (S/D)	IVIZ	39 (W/G)		
D12		38 (W/G)	M3	37 (S/D)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1N	24	Roof Wire and Driver Side J/B (Left Kick Panel)

CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS						
Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)				
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)				

: GROUND POINTS

•		
Code	See Page	Ground Points Location
BJ	48 (S/D)	Test Fleer Devel 111
	50 (W/G)	

) : SPLICE POINTS

Code	See Page	age Wire Harness with Splice Points		See Page	Wire Harness with Splice Points	
B1	48 (S/D)	Poof Wire	B2	48 (S/D)	DeefWire	
	50 (W/G)	Root Wire		50 (W/G)		

SHIFT LOCK



SYSTEM OUTLINE

When the ignition SW is turned to ACC position, the current from the RADIO NO.2 fuse flows to TERMINAL 4 of the shift lock control ECU. When the ignition SW is turned to ON position, the current from the ECU–IG fuse flows to TERMINAL 5 of the ECU.

1. SHIFT LOCK MECHANISM

With the ignition SW on, when a signal that the brake pedal is depressed (Stop light SW on) and a signal that the shift lever is put in P position (Continuity between P1 and P of the shift lock control SW) is input to the ECU, the ECU activates and the current flows from TERMINAL 5 of the ECU to TERMINAL SLS+ of the shift lock solenoid to solenoid to TERMINAL SLS- to TERMINAL 9 of the ECU to GROUND. This causes the shift lock solenoid to turn on (Lock plate disengages) and the shift lever can be shifted into other position than the P position

2. KEY INTER LOCK MECHANISM

With the ignition SW at ON or ACC position, when the shift lever is put in P position (No continuity between P2 and P of shift lock control SW), the current flowing from TERMINAL 8 of the ECU to the key interlock solenoid is cut off. This causes the key interlock solenoid to turn off (Lock plate disengages from LOCK position) and the ignition key can be turned from ACC to LOCK position.

SERVICE HINTS

S5 SHIFT LOCK CONTROL ECU

- 4-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position
- 5-GROUND : Approx. 12 volts with the ignition SW at ON position
- 9-GROUND : Always continuity
- 10-GROUND : Approx. 12 volts with the brake pedal depressed

S8 STOP LIGHT SW

2-1 : Closed with the brake pedal depressed

○ : PARTS LOCATION

Co	ode	See Page	Code	See Page	Code	See Page
E	4	32	J7	35	S8	35
J1	А	33	J10	35	U1	35
J2	В	33	P1	33		
J	5	35	S 5	35		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1A	24	Instrument Banal Wire and Driver Side 1/P (Left Kiek Banal)	
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)	
2F			
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)	
21			

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IG3	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH





- SERVICE HINTS -

V5 GARAGE DOOR OPENER [VANITY LIGHT LH]

1–GROUND : Always approx. 12 volts

2-GROUND : Always continuity

: PARTS LOCATION

Ο

Code	See Page	Code	See Page	Code	See Page
VE	37 (S/D)	\M/4	37 (S/D)		
V5	39 (W/G)	VV4	39 (W/G)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1N	24	Roof Wire and Driver Side J/B (Left Kick Panel)
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)

: GROUND POINTS

Code	See Page	Ground Points Location	
BJ	48 (S/D)		
	50 (W/G)		

AUTOMATIC GLARE-RESISTANT EC MIRROR



- SERVICE HINTS

I14 INNER MIRROR

- 1–GROUND : Approx. $\ensuremath{\textbf{12}}$ volts with the ignition SW at $\ensuremath{\textbf{ON}}$ position
- 4–GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
14.4	36 (S/D)	R11	39 (W/G)	10/4	37 (S/D)
114	38 (W/G)	P 12	37 (S/D)	VV4	39 (W/G)
R11	37 (S/D)	R12	39 (W/G)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1N	24	Roof Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)	
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)	
ll1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)	
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)	

: GROUND POINTS

Code	See Page	Ground Points Location
BJ	48 (S/D)	Front Floor Donal I H
	50 (W/G)	

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
17	46	Instrument Panel Wire			


I14 COMPASS [INNER MIRROR]

- 1-GROUND : Approx. 12 volts with the ignition SW at ON position
- 4–GROUND : Always continuity

: PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
114	36 (S/D)	14/4	37 (S/D)		
	38 (W/G)	VV4	39 (W/G)		

 \bigcirc

0

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1N	24	Roof Wire and Driver Side J/B (Left Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)

Code	See Page	Ground Points Location
BJ	48 (S/D)	Front Floor Donal I H
	50 (W/G)	



FROM POWER SOURCE SYSTEM (SEE PAGE 56)

– SERVICE HINTS –

HORN RELAY

5–3 : Closed with the horn SW on

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C12	34	H13	33	H14	33

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)		
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)		

CIGARETTE LIGHTER AND POWER OUTLET



C7 CIGARETTE LIGHTER

2-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

1-GROUND : Always continuity

P4 POWER OUTLET

1-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

2-GROUND : Always continuity

Ο : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
C7	34	J10	35	P26	39 (W/G)
J5	35	P4	35	P27	39 (W/G)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)		
1A	24	Instrument Banal Wire and Driver Side I/P (Left Kiek Banal)		
1E	24	Instrument Panel Wile and Driver Side J/B (Leit Kick Panel)		
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)		
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)		
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)		
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)		

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)	
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)	

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH
BK	50 (W/G)	Front Floor Panel RH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
l1	46	Instrument Panel Wire	B7	50 (W/G)	Floor Wire



A12 CLOCK [A/C CONTROL ASSEMBLY]

8–GROUND : Always approx. **12** volts (Power for clock)

7-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position (Power for indication)

18-GROUND : Always continuity

O : PARTS LOCATION

-				-	
Code	See Page	Code	See Page	Code	See Page
A12	34	J10	35		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
21	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

Code	See Page	Ground Points Location
IH	44	Cowl Side Panel RH

FROM POWER SOURCE SYSTEM (SEE PAGE 56)



R13 REMOTE CONTROL MIRROR SW

- 1--3 : Continuity with the operation SW at DOWN or RIGHT position
- 3–4 : Continuity with the operation SW at **UP** or **LEFT** position
- 1-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

4-GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
J5	35	D11	37 (S/D)	R12	39 (W/G)
144	36 (S/D)	KII	39 (W/G)	D 42	37 (S/D)
J11	38 (W/G)	R12	37 (S/D)	KI3	39 (W/G)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)	
1G	24	ine Room Main Wire and Driver Side J/B (Left Kick Panel)	
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)	

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	oining Wire Harness and Wire Harness (Connector Location)	
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)	
1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)	

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH

POWER SEAT (DRIVER'S SEAT)







SYSTEM OUTLINE

- * In the power seat system, the power seat ECU receives the operation signal from the power seat control switch via infrared communication to operate each power seat motor and adjust the seat position.
- * In the event that a malfunction occurs during infrared communication, this system has a fail-safe function to only slide the seat.
- * This system has the following function:
- * Manual slide operation
- * Manual reclining control
- * Manual front vertical control
- * Manual rear vertical operation
- * Driving position memory function

SERVICE HINTS

P28 (A), P29 (B) POWER SEAT ECU

(A) 25, (B) 8-GROUND : Always approx. 12 volts

(A)13-GROUND : Approx. 12 volts with the ignition SW at ON position

(A)19-GROUND : Always continuity

O : PARTS LOCATION

Code		See Page	Code	See Page	Code		See Page
D10		36 (S/D)	J20	40	P21		40
D12		38 (W/G)	P1	33	P28	А	40
D22		34	P3	35	P29	В	40
J1	А	33	P16	40	P3	30	40
J2	В	33	P18	40	P3	31	40
J5		35	P19	40	P32 4		40
J	6	35	P20	40	P3	33	40

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

-		
Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
2F	26	Instrument Danel Wire and Descenger Side I/P (Pight Kiek Denel)
21	20	(Right Rick Panel)
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
EA2	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
IB1	44	Instrument Denal Wire and Electrics 2 Wire (Near the Driver Side 1/D)
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
IC1	44	Engine Room Main Wire and Floor No.2 Wire (Near the Driver Side J/B)
BG2	52	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)

: GROUND POINTS

Code	See Page	Ground Points Location
ID	44	Cowl Side Panel LH
BJ	48 (S/D)	Front Floor Donal III
	50 (W/G)	

\bigcirc	SPLICE POINTS	;			
Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
B5	52	Front Seat LH Wire			



P17 POWER SEAT CONTROL SW (FRONT PASSENGER'S SEAT)

1–GROUND : Always approx. 12 volts

4–GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Code	See Page	Code	See Page
P17	40	P23	40	P25	40
P22	40	P24	40		

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
2M	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IH4	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)
BH1	52	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)

Code	See Page	Ground Points Location	
BK	48 (S/D)	Front Elear Danal DLL	
	50 (W/G)		



S3, S4 SEAT HEATER SW (DRIVER'S SEAT, FRONT PASSENGER'S SEAT)

3-GROUND : Approx. 12 volts with the ignition SW at ON position

2-GROUND : Always continuity

: PARTS LOCATION

0

Code	See Page	Code	See Page	Code	See Page
J7	35		37 (S/D w/o Power Seat)	610	39 (W/G w/o Power Seat)
J20	40	S9	39 (W/G w/o Power Seat)	510	40 (w/ Power Seat)
S3	35		40 (w/ Power Seat)		
S4	35	S10	37 (S/D w/o Power Seat)		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1L	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2F	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
IH4	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)
BG2	52	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)
BH1	52	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)

Code	See Page	Ground Points Location				
IH	44	Cowl Side Panel RH				
BJ	48 (S/D)	Front Floor Dens				
	50 (W/G)	FIONE FIOOL Panel LH				
ВК	48 (S/D)	Front Floor Danel DU				
	50 (W/G)	Front Floor Panel RH				

LEXUS NAVIGATION SYSTEM





LEXUS NAVIGATION SYSTEM



SYSTEM OUTLINE

The LEXUS navigation system displays the operating status and instructions for the radio and player, as well as trip information. Additionally, the navigation system precisely measures the current vehicle position, displays the map obtained from the map database on the screen, and informs the route to the destination shown on the map using voice guidance.

SERVICE HINTS

N5 (B) NAVIGATION ECU

(B) 9–GROUND : Always approx. 12 volts
 (B)18–GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

(B)17–GROUND : Always continuity

R15 REMOTE CONTROLLER (NAVIGATION)

3–GROUND : Approx. 12 volts with the ignition SW at ACC or $\rm ON$ position 6–GROUND : Always continuity

M4 (A) MULTI-DISPLAY

(A) 1–GROUND : Always approx. 12 volts
(A)14–GROUND : Approx. 12 volts with the ignition SW at ACC or ON position
(A) 3–GROUND : Approx. 12 volts with the ignition SW at ON position
(A)25–GROUND : Always continuity

O : PARTS LOCATION

()

Code See Page		See Page	Code		See Page	Code		See Page
B9	В	32	J7		35	P1	А	33
C9	А	34	J1	0	35	P3		35
C10	В	34	J16		36 (S/D)	R15		35
C14		34	J19		35	S6	А	35
D	5	34	M4 A		35	S7	В	35
E 40		36 (S/D)	M5	В	35	S1	16	35
Г	38 (W/G)		^	37 (S/D)	T5		35	
J1	А	33	114	A	39 (W/G)	740		37 (S/D)
J2	В	33	NE	Р	37 (S/D)	112		39 (W/G)
J6		35	GRI	В	39 (W/G)	V9		33

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)			
1A					
1E	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
1F					
1G	24	Engine Deam Main Wire and Driver Side U/D (Laft Kiels Denal)			
1K	24				
2E	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)			
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)			

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
EA2	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)
IA1	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IA3	IA3 44	
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)
IG1	46	Instrument Panel Wire and Engine Room Main Wire (Near the Passenger Side J/B)
IH1		
IH3	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)
IH4		

LEXUS NAVIGATION SYSTEM

Code	See Page	Ground Points Location	
IE	44	Front Floor Panel Center LH	
IF	44	Front Floor Panel Center RH	
ВК	48 (S/D)	ant Floor Danal PH	
	50 (W/G)		

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
19	46	Instrument Panel Wire	l10	46	Instrument Panel Wire





SERVICE HINTS

S6 (A) STEREO COMPONENT AMPLIFIER

(A)16–GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

(A) 7-GROUND : Always approx. 12 volts

(A)12–GROUND : Always continuity

R2 RADIO AND PLAYER

11-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

1–GROUND : Always approx. 12 volts

20-GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Code		See Page	Code		See Page
A26	34	N	5	37 (S/D)	S7	В	35
F13	36 (S/D)	R2		35	T12		37 (S/D)
F14	36 (S/D)	R9		37 (S/D)	T13		37 (S/D)
J10	35	R10		37 (S/D)			
M4	35	S6	А	35			

) : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2F	26	Instrument Denel Wire and Dessenger Cide I/D (Dight Kiek Denel)
2G	20	Instrument Paner wire and Passenger Side J/B (Right Rick Paner)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)
IH3	46	Jestrument Denel Wire and Fleer Wire (Neer the December Cide 1/D)
IH4	40	Instrument Panel Wile and Floor Wile (Near the Passenger Side 5/B)
ll1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)
BC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)

V		
Code	See Page	Ground Points Location
IF	44	Front Floor Panel Center RH





SERVICE HINTS

S6 (A) STEREO COMPONENT AMPLIFIER

(A)16–GROUND : Approx. **12** volts with the ignition SW at **ACC** or **ON** position

(A) 7-GROUND : Always approx. 12 volts

(A)12–GROUND : Always continuity

R2 RADIO AND PLAYER

11-GROUND : Approx. 12 volts with the ignition SW at ACC or ON position

1-GROUND : Always approx. 12 volts

20-GROUND : Always continuity

O : PARTS LOCATION

Code	See Page	Code	See Page	Co	de	See Page
A26	34	M4	35	S7	В	35
F13	38 (W/G)	N5	39 (W/G)	S2	20	39 (W/G)
F14	38 (W/G)	R2	35	S2	21	39 (W/G)
J10	35	R17	39 (W/G)	T1	2	39 (W/G)
J13	38 (W/G)	R18	39 (W/G)	T1	3	39 (W/G)
J16	38 (W/G)	S6 A	35	W	'5	39 (W/G)

) : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2F	26	Instrument Denel Wire and Dessenger Cide I/D (Dight Kiek Denel)
2G	20	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)
IH1		
IH3	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)
IH4		
1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)

7 : GROUND POINTS

Code	See Page	Ground Points Location
IF	44	Front Floor Panel Center RH
BK	50 (W/G)	Front Floor Panel RH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
l10	46	Instrument Panel Wire			



DEICER RELAY

3-5: Closed with the ignition SW at **ON** position and defogger and mirror heater SW [A/C control assembly] on

O : PARTS LOCATION

Code		See Page	Code	See Page	Code	See Page
A12	А	34	C9	34	Т6	35
A13	В	34	E4	32		
B6	В	34	F17	32		

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)	
1G	- 24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)	
1K			

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)

Code	See Page	Ground Points Location
EC	42	Left Fender Apron

REAR WINDOW DEFOGGER AND MIRROR HEATER



272




REAR WINDOW DEFOGGER AND MIRROR HEATER

- SERVICE HINTS -

RR DEF RELAY

2-1 : Closed with the ignition SW at ON position and the defogger and mirror heater SW [A/C control assembly] on

O : PARTS LOCATION

Code		See Page	Code	See Page	Code		See Page
A12	Α	34	144	36 (S/D)	D 10	۸	37 (S/D)
A13	В	34	JT	38 (W/G)	R 19	А	39 (W/G)
B6	В	34	D11	37 (S/D)	B 20	Р	37 (S/D)
C	;9	34	KII	39 (W/G)	R20	D	39 (W/G)
E4		32	D 40	37 (S/D)	Т	6	35
J5		35	RIZ	39 (W/G)			

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)				
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)				
1D	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)				
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)				
1H	24	Lesteres et Desel Mire and Déar Oide I/D (Left Kirk Desel)				
1L	24	Instrument Panel Wile and Driver Side J/D (Leit Nick Panel)				
10	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)				
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)				
2D						
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)				
2H						
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)				
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)				

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)
IA3	44	Instrument Panel Wire and Engine Room Main Wire (Near the Driver Side J/B)
IB3	44	Instrument Panel Wire and Floor No.2 Wire (Near the Driver Side J/B)
ID2	44	Front Door LH Wire and Instrument Panel Wire (Left Kick Panel)
BJ1	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)
BK2	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)

: GROUND POINTS

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
ID	44	Cowl Side Panel LH
IH	44	Cowl Side Panel RH
BM	50 (W/G)	Left Side of the Back Panel Upper
BO	48 (S/D)	Roof Side Panel LH









- SERVICE HINTS

P3 PARKING BRAKE SW

1-GROUND : Continuity with the parking brake lever pulled up

F15 FUEL SENDER

2–3 : Approx. 2.0 Ω at fuel full Approx. 55.0 Ω at fuel empty

C9 (A) COMBINATION METER

(A)17–GROUND : Approx. **12** volts with the ignition SW at **ON** position (A)18–GROUND : Always continuity (A)19–GROUND : Always continuity

(A)15–GROUND : Always approx. 12 volts

(A)16–GROUND : Always approx. 12 volts

O : PARTS LOCATION

Code		See Page	Code	See Page	Coo	de	See Page
A12	А	34	E4	32	J6	6	35
A13	В	34	F 45	36 (S/D)	J7	7	35
B1 32		32	FID	38 (W/G)	P3		35
B5	А	34	F16	36 (S/D)	S15	А	35
B6	В	34	FIO	38 (W/G)	S16	В	35
C9	А	34	J2	33	Te	6	35
C10	В	34	J5	35	VS)	33

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1E		Lesterment Devel Mire and Drive Olds VD (Let(10) - Devel)
1F	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1K	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2F		
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
2H		

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)						
EA2	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)						
IA1		Instrument Banel Wire and Engine Beem Main Wire (Near the Driver Side 1/R)						
IA3	44	Instrument Parlet wire and Engine Room Main wire (Near the Driver Side J/D)						
DC2	48 (S/D)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel RH)						
BC2	50 (W/G)	Floor No.2 Wire and Floor Wire (Rear Floor Partition Panel Center)						

' : GROUND POINTS

Code	See Page	Ground Points Location
ID	44	Cowl Side Panel LH
IE	44	Front Floor Panel Center LH
IH	44	Cowl Side Panel RH

FROM POWER SOURCE SYSTEM (SEE PAGE 56)

RADIATOR FAN AND CONDENSER FAN



SYSTEM OUTLINE

With the ignition SW turned on, the current through the ECU–IG fuse flows to the FAN NO.1 relay (Coil side), FAN NO.2 relay (Coil side) and FAN NO.3 relay (Coil side).

1. LOW SPEED OPERATION

Only when the A/C system is activated, the A/C condenser fan motor and the radiator fan motor rotates at low speed. When the A/C system is activated, the current from ECU–IG fuse flows to the FAN NO.3 relay (Coil side) to TERMINAL 2 of the diode (A/C) to TERMINAL 3 to TERMINAL (A) 16 of the engine control module, causing the FAN NO.3 relay to turn on. As a result, the current through the CDS FAN fuse flows to FAN NO.3 relay (Point side) to TERMINAL 2 of the A/C condenser fan motor to TERMINAL 1 to TERMINAL 3 of the FAN NO.2 relay to TERMINAL 4 to TERMINAL 2 of the radiator fan motor to TERMINAL 1 to GROUND. As this flowing in series for the motors, the motors rotate at low speed.

2. HIGH SPEED OPERATION

With the A/C single pressure SW is turned on and/or the water temp. SW is turned on, the A/C condenser fan motor and the radiator fan motor rotate at high speed.

When the A/C single pressure SW is turned on, the current through the ECU–IG fuse flows to the FAN NO.1 and NO.2 relay (Coil side) to TERMINAL 3 of the A/C single pressure SW to TERMINAL 2 to GROUND, and the current through the ECU–IG fuse flows to the FAN NO.3 relay (Coil side) to TERMINAL 2 of the diode (A/C) to TERMINAL 1 to TERMINAL 3 of the A/C single pressure SW to TERMINAL 2 to GROUND. As a result, FAN NO.1, NO.2. and NO.3 relay is turned on. At the same time, the current from the RDI FAN fuse flows to FAN NO.1 relay (Point side) to TERMINAL 2 of the radiator fan motor to TERMINAL 1 to GROUND, and the current from the CDS FAN fuse flows to FAN NO.3 relay (Point side) to TERMINAL 2 of the A/C condenser fan motor to TERMINAL 1 to TERMINAL 1 to TERMINAL 1 to TERMINAL 1 to TERMINAL 3 of the FAN NO.2 relay to TERMINAL 5 to GROUND.

As the current flowing in parallel for motors as above, the motors rotate at high speed.

When the water temp. SW is turned on, the current through the ECU–IG fuse flows to the FAN NO.1 and NO.2 relay (Coil side) to TERMINAL 2 of the water temp. SW to TERMINAL 1 to GROUND, and the current through the ECU–IG fuse flows to the FAN NO.3 relay (Coil side) to TERMINAL 2 of the diode (A/C) to TERMINAL 1 to TERMINAL 2 of the water temp. SW to TERMINAL 1 to GROUND. As a result, FAN NO.1, NO.2 and NO.3 relay is turned on. At the same time, the current from the RDI FAN fuse flows to FAN NO.1 relay (Point side) to TERMINAL 2 of the radiator fan motor to TERMINAL 1 to GROUND, and the current from the CDS FAN fuse flows to FAN NO.3 relay (Point side) to TERMINAL 2 of the A/C condenser fan motor to TERMINAL 1 to TERMINAL 3 of the FAN NO.2 relay to TERMINAL 5 to GROUND.

As the current flowing in parallel for motors as above, the motors rotate at high speed.

SERVICE HINTS

A4 A/C SINGLE PRESSURE SW

3–2 : Close above approx. 15.5 kgf/cm² (220 psi, 1520 kpa) Open below approx. 12.5 kgf/cm² (178 psi, 1226 kpa)

W2 WATER TEMP. SW

1-2 : Close above approx. 95°C (203°F)

: PARTS LOCATION

Code	See Page	Co	de	See Page	Code	See Page
A2	32	E3	А	32	J19	35
A4	32	E7	Е	32	R1	33
D7	34	J	3	33	W2	33

C : RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
3	23	Engine Room No.3 R/B (Engine Compartment Left)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Inction Block and Wire Harness (Connector Location)			
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)			
2A	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)			
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)			

RADIATOR FAN AND CONDENSER FAN

	CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS							
Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)						
EA3	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)						

Code	See Page	Ground Points Location
EC	42	Left Fender Apron
IH	44	Cowl Side Panel RH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
E2	42	Engine Room Main Wire			







SYSTEM OUTLINE

1. HEATER BLOWER OPERATION

Manual operation

When the blower speed is set to a certain level using the blower control SW, the A/C control assembly sends the signals to the blower control to control the blower motor speed.

Auto operation

When the auto SW is turned on, the A/C control assembly sends the signals from various sensors and temperature SW to the blower control to automatically control the blower motor speed.

2. AIR INLET CONTROL SERVO MOTOR CONTROL

When the FRESH/RECIRC select SW is set to RECIRC, the motor in the air inlet control servo motor starts rotating to move the damper toward the RECIRC side. The motor is continuously rotated until the damper reaches its stop position. When the FRESH/RECIRC select SW is set to FRESH, the motor in the air inlet control servo motor starts rotating to move the damper toward the FRESH side. The motor is continuously rotated until the damper reaches its stop position.

3. AIR VENT MODE CONTROL SERVO MOTOR CONTROL

When the mode select SW is pushed, the ECU in the A/C control assembly activates the air vent mode control servo motor. This causes the servo motor to rotate to the position (FACE, BI–LEVEL, FOOT, FOOT/DEF, DEF) selected using the mode select SW, and moves the film damper.

4. AIR MIX CONTROL SERVO MOTOR CONTROL

When the temperature control SW is pressed, the ECU in the A/C control assembly sends a signal to the air mix control servo motor. This signal drives the motor to reach the temperature set by the temperature control SW, and moves the film damper.

5. AIR CONDITIONING OPERATION

The A/C control assembly receives various signals, I.E., the engine RPM from the crankshaft position sensor, outlet temperature signal from the A/C ambient temp. sensor, coolant temperature from the engine coolant temp. sensor, etc. When the engine is started and the A/C SW is on, a signal is input to the ECU (Built into the A/C control assembly) to engine control module, through communication control of the body ECU etc. As a result, the current flows from A/C fuse to TERMINAL 1 of the A/C COMP relay to TERMINAL 2 to TERMINAL ACMG of the engine control module, turning the relay on so that the A/C magnetic clutch is on and the A/C compressor operates. At the same time, the engine control module detects the magnetic clutch is on and the A/C compressor operates and rotates the motor to the open direction to avoid lowering the engine RPM during A/C operation. When any of the following signals are input to the A/C control assembly, the A/C control assembly operates to turn off the air conditioning.

* Coolant temp. signal is high.

- * A signal that the temperature at the air outlet is low.
- * A signal that there is a large difference between engine speed and compressor speed.
- * A signal that the refrigerant pressure is abnormally high or low.

SERVICE HINTS

A4 A/C DUAL PRESSURE SW

1–4 : Open with the refrigerant pressure at less than approx. 216 kpa (2.2 kgf/cm², 31 psi) or more than approx. 3138 kpa (32 kgf/cm², 455 psi)

A12 (A) A/C CONTROL ASSEMBLY

+B-GROUND : Always approx. **12** volts ACC-GROUND: Approx. **12** volts with the ignition SW at **ACC** or **ON** position IG-GROUND : Approx. **12** volts with the ignition SW at **ON** position GND-GROUND : Always continuity

O : PARTS LOCATION

Code		See Page	Co	de	See Page	Co	de	See Page
A1 3		32		21	34	E7	Е	32
A3		32	A22		34	F11		32
A4		32	A23		34	J2		33
A12	А	34	B2		34	J8		35
A13	В	34	B3	А	34	J1	0	35
A	14	34	B4	В	34	J1	9	35
A15		34	E3	А	32			
A	16	34	E4	В	32			

AUTOMATIC AIR CONDITIONING

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
3	23	Engine Room No.3 R/B (Engine Compartment Left)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
1H	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
2B	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2D		
2H	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
21		

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)		
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)		
IA1		Instrument Dens Wire and Engine Deam Main Wire (Near the Driver Cide 1/D)		
IA3	44	Instrument Pariel Wire and Engine Room Main Wire (Near the Driver Side J/B)		
IE1	44	Instrument Panel No.2 Wire and Instrument Panel Wire (Left Side of the Instrument Panel)		
IF1	46	Instrument Denel Wire and A/C Sub Wire (Left Side of the Diswer Linit)		
IF2	40	Instrument Panel wire and A/C Sub wire (Left Side of the Blower Unit)		

7 : GROUND POINTS

Code	See Page	Ground Points Location
EA	42	Front Side of the Intake Manifold
EC	42	Left Fender Apron
IG	44	Instrument Panel Reinforcement RH
IH	44	Cowl Side Panel RH

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points
14	46	A/C Sub Wire			





I GROUND POINT









REAR WINDOW DEFOGGER	B (S/D)
	ВО
	$\frac{\mathbf{Y}}{\overline{=}}$

O : PARTS LOCATION

Code See Page		Code	See Page	Code	See Page	
J1	А	33	J7	35	J16	36 (S/D)
J2	В	33	14.4	36 (S/D)	J20	40
J	3	33	JT	38 (W/G)	10/4	37 (S/D)
J	4	33	14.5	36 (S/D)	VV4	39 (W/G)
J	5	35	115	38 (W/G)		

: RELAY BLOCKS

Code	See Page	Relay Blocks (Relay Block Location)
1	22	Engine Room No.1 R/B (Engine Compartment Right)
2	22	Engine Room No.2 R/B (Engine Compartment Right)
3	23	Engine Room No.3 R/B (Engine Compartment Left)

: JUNCTION BLOCK AND WIRE HARNESS CONNECTOR

Code	See Page	Junction Block and Wire Harness (Connector Location)
1A	24	Instrument Panel Wire and Driver Side J/B (Left Kick Panel)
1B	24	Front Door LH Wire and Driver Side J/B (Left Kick Panel)
1E	24	Instrument Banal Wire and Driver Side 1/P (Left Kiek Banal)
1F	24	Institument Parlei Wile and Driver Side J/B (Leit Rick Parlei)
1G	24	Engine Room Main Wire and Driver Side J/B (Left Kick Panel)
11	24	Floor No.2 Wire and Driver Side J/B (Left Kick Panel)
1J	24	Instrument Denel Wire and Driver Side I/D (Left Kiek Denel)
1L	24	Instrument Panel Wire and Driver Side J/B (Leit Kick Panel)
2A	26	Engine Room Main Wire and Passenger Side J/B (Right Kick Panel)
2B	20	
2E		
2F		
2G	26	Instrument Panel Wire and Passenger Side J/B (Right Kick Panel)
21		
2J		
2K	26	Front Door RH Wire and Passenger Side J/B (Right Kick Panel)
2L	26	Floor Wire and Passenger Side J/B (Right Kick Panel)

: CONNECTOR JOINING WIRE HARNESS AND WIRE HARNESS

Code	See Page	Joining Wire Harness and Wire Harness (Connector Location)	
EA1	42	Engine Wire and Engine Room Main Wire (Inside of the ECU Box)	
IA1	44	Instrument Danel Wire and Engine Dear Main Wire (Near the Driver Side 1/D)	
IA3	44	Instrument Pariel wire and Engine Room Main wire (Near the Driver Side 3/B)	
IF2	46	Instrument Panel Wire and A/C Sub Wire (Left Side of the Blower Unit)	
IH1	46	Instrument Panel Wire and Floor Wire (Near the Passenger Side J/B)	
1	46	Front Door RH Wire and Instrument Panel Wire (Right Kick Panel)	
IJ1	46	Roof Wire and Floor No.2 Wire (Left Side of the Instrument Panel)	
DA4	48 (S/D)	Poor Door No 2 Wire and Elear No 2 Wire (Left Conter Biller)	
BAT	50 (W/G)	Rear Door No.2 Wire and Floor No.2 Wire (Left Center Pillar)	
DD4	48 (S/D)	Deer Deer No. 1 Wire and Elect Wire (Dight Center Diller)	
DDI	50 (W/G)	Real Door No. I wire and Floor wire (Right Center Piliar)	
BE1	48 (S/D)	Floor No.2 Wire and Luggage Room Wire (Near the License Plate Light LH)	
BF1	48 (S/D)	Floor No.2 Wire and Luggage Room Wire (Near the License Plate Light RH)	
BG2	52	Floor No.2 Wire and Front Seat LH Wire (Under the Driver's Seat)	
BH1	52	Floor Wire and Front Seat RH Wire (Under the Front Passenger's Seat)	
BJ1	50 (W/G)	Back Door No.1 Wire and Floor No.2 Wire (Left Side of the Back Panel Upper)	
BK2	50 (W/G)	Back Door No.1 Wire and Back Door No.2 Wire (Left Side of the Back Panel Lower)	

I GROUND POINT

7 : GROUND POINTS

Code	See Page	Ground Points Location	
EA	42	Front Side of the Intake Manifold	
EB	42	Center Side of the Intake Manifold	
EC	42	Left Fender Apron	
ID	44	Cowl Side Panel LH	
IE	44	Front Floor Panel Center LH	
IF	44	Front Floor Panel Center RH	
IG	44	Instrument Panel Reinforcement RH	
IH	44	Cowl Side Panel RH	
ы	48 (S/D)	Front Floor Panel LH	
ЪJ	50 (W/G)		
ВИ	48 (S/D)	Front Floor Donal DU	
DN	50 (W/G)		
ы	48 (S/D)	Latt Quarter Papel LH	
BL	50 (W/G)		
BM	50 (W/G)	Left Side of the Back Panel Upper	
BN	50 (W/G)	Right Side of the Back Panel Lower	
BO	48 (S/D)	Roof Side Panel LH	

: SPLICE POINTS

Code	See Page	Wire Harness with Splice Points	Code	See Page	Wire Harness with Splice Points	
E2	40	Engine Deem Main Wire	B3	48 (S/D)		
E3	42	Engine Room Main Wire	D4	48 (S/D)	Floor No.2 Wire	
E9	42	Engine Wire	D4	50 (W/G)		
12	46	Instrument Denal Wire	B5	52	Front Seat LH Wire	
13	40	6 Instrument Panel Wire		52	Front Seat RH Wire	
15	46	Engine Room Main Wire	D7	48 (S/D)	Floor Wire	
Do	48 (S/D)	Poof Wire	6/	50 (W/G)		
B2	50 (W/G)	Rool wile	B8	50 (W/G)	Back Door No.2 Wire	

The chart below shows the route by which current flows from the battery to each electrical source (Fusible Link, Circuit Breaker, Fuse, etc.) and other Parts.





③ : Driver Side J/B (See Page 24)

Example -

④ : Passenger Side J/B (See Page 26)

Engine Room No.1 R/B

	Fuse	System	Page
7.5.4	ABS2	ABS and Traction Control	216
7.54		VSC	210
7.5A	ALT–S	Charging	64
7.5A	DRL NO.1	Headlight	82
104		Horn	240
IUA		Theft Deterrent	186
		Cruise Control	202
15A	ETCS	Electronically Controlled Transmission and A/T Indicator	196
		Engine Control	68
150		Front Fog Light	88
15A		Headlight	82
15A	H–LP R LWR	Headlight	82
15A	TURN-HAZ	Turn Signal and Hazard Warning Light	92
20.4	AM2	Engine Control	68
20A	AIVIZ	Starting and Ignition	60
204		Radio and Player (S/D)	262
204	RADIO NO.1	Radio and Player (W/G)	266
	EFI	Cruise Control	202
25 4		Electronically Controlled Transmission and A/T Indicator	196
25A		Engine Control	68
		Engine Immobiliser System	80
30A	CDS FAN	Radiator Fan and Condenser Fan	282
30A	DRL NO.2	Headlight	82
30A	H–LP CLN	Headlight Cleaner	122
204		Power Seat (Driver's Seat)	248
30A	F/SEAT	Power Seat (Front Passenger's Seat)	252
30A	RDI FAN	Radiator Fan and Condenser Fan	282
		Automatic Light Control	112
		Headlight	82
10.0	ΜΔΙΝΙ	Headlight Cleaner	122
40A		Light Auto Turn Off	116
		Starting and Ignition	60
		Theft Deterrent	186
604	ABS1	ABS and Traction Control	216
007	ABOT	VSC	210
		Automatic Light Control	112
		Charging	64
120A	ALT	Illumination	94
		Light Auto Turn Off	116
		Multiplex Communication System	138
		Power Window	168

	Fuse	System	Page
120A		Rear Window Defogger and Mirror Heater	272
	ALT	Taillight (S/D)	98
		Taillight (W/G)	102
		Theft Deterrent	186

Engine Room No.2 R/B (See Page 22)

	Fuse	System	Page
10A	H–LP L UPR	Headlight	82
10A	H–LP R UPR	Headlight	82

Driver Side J/B (See Page 24)

	Fuse	System	Page
		Combination Meter	276
7 5 4	PANEL	Illumination	94
7.5A		Multiplex Communication System	138
		Rear Fog Light	90
		Electronically Controlled Transmission and A/T Indicator	196
7 5 1	STADTED	Engine Control	68
7.5A	STARTER	LEXUS Navigation System	256
		Starting and Ignition	60
10A	A/C	Automatic Air Conditioning	286
		ABS and Traction Control	216
		Automatic Air Conditioning	286
		Automatic Glare–Resistant EC Mirror	236
		Automatic Light Control	112
		Compass	238
		Cruise Control	202
		Door Lock Control and Wireless Door Lock Control	176
		Headlight	82
		Headlight Beam Level Control	126
10.0	ECILIC	Interior Light	154
IUA		Key Reminder and Seat Belt Warning	162
		LEXUS Navigation System	256
		Light Auto Turn Off	116
		Moon Roof	228
		Multiplex Communication System	138
		Power Window	168
		Radiator Fan and Condenser Fan	282
		Shift Lock	232
		Theft Deterrent	186
		VSC	210
		ABS and Traction Control	216
10A	GAUGE	Back–Up Light	110
		Charging	64

* These are the page numbers of the first page on which the related system is shown.

J

J POWER SOURCE (Current Flow Chart)

	Fuse	System	Page
		Combination Meter	276
		Cruise Control	202
		Electronically Controlled Transmission and A/T Indicator	196
		Engine Control	68
		Front Window Deicer	270
		Headlight	82
		Headlight Beam Level Control	126
		Interior Light	154
		Key Reminder and Seat Belt Warning	162
		LEXUS Navigation System	256
10A	GAUGE	Multiplex Communication System	138
		Power Seat (Driver's Seat)	248
		Power Window	168
		Rear Window Defogger and Mirror Heater	272
		Shift Lock	232
		Stop Light (S/D)	106
		Stop Light (W/G)	108
		Taillight (S/D)	98
		Taillight (W/G)	102
		Turn Signal and Hazard Warning Light	92
		VSC	210
		Automatic Air Conditioning	286
		Cigarette Lighter and Power Outlet	242
		Clock	244
		Door Lock Control and Wireless Door Lock Control	176
		Interior Light	154
		Key Reminder and Seat Belt Warning	162
		LEXUS Navigation System	256
10A	RADIO NO.2	Light Auto Turn Off	116
		Multiplex Communication System	138
		Power Window	168
		Radio and Player (S/D)	262
		Radio and Player (W/G)	266
		Remote Control Mirror	246
		Shift Lock	232
		Theft Deterrent	186
10A	SRS-ACC	SRS	223
10.0	ТАЦ	Taillight (S/D)	98
IUA	TAIL	Taillight (W/G)	102
15A	CIG	Cigarette Lighter and Power Outlet	242
15A	SEAT HTR	Seat Heater	254
		ABS and Traction Control	216
15A	STOP	Cruise Control	202
		Electronically Controlled Transmission and A/T Indicator	196

	Fuse	System	Page
		Engine Control	68
		Shift Lock	232
15A	STOP	Stop Light (S/D)	106
		Stop Light (W/G)	108
		VSC	210
		Front Wiper and Washer	130
15A	WASHER	Headlight Cleaner	122
		Rear Wiper and Washer	134
20.4		Multiplex Communication System	138
204		Power Window	168
	DOOR	Back Door Opener	194
		Door Lock Control and Wireless Door Lock Control	176
		Interior Light	154
20.4		Key Reminder and Seat Belt Warning	162
204		Light Auto Turn Off	116
		Multiplex Communication System	138
		Power Window	168
		Theft Deterrent	186
20A	FR DEF	Front Window Deicer	270
05.4		Front Wiper and Washer	130
25A	WIPER	Rear Wiper and Washer	134
30A	S/ROOF	Moon Roof	228
40A	RR DEF	Rear Window Defogger and Mirror Heater	272

Passenger Side J/B

	Fuse	System	Page
		Door Lock Control and Wireless Door Lock Control	176
7 5 4		Garage Door Opener	234
	DOME	Interior Light	154
7.5A	DOME	Light Auto Turn Off	116
		Multiplex Communication System	138
		Theft Deterrent	186
		Automatic Light Control	112
	ECU–B2	Headlight	82
		Light Auto Turn Off	116
7.5A		Power Seat (Driver's Seat)	248
		Rear Fog Light	90
		Theft Deterrent	186
		VSC	210
		Cruise Control	202
7.5A		Electronically Controlled Transmission and A/T Indicator	196
	IGN	Engine Control	68
		Engine Immobiliser System	80
		SRS	223

J POWER SOURCE (Current Flow Chart)

	Fuse	System	Page
		Cruise Control	202
7.5A	OBD	Electronically Controlled Transmission and A/T Indicator	196
		Engine Control	68
		Combination Meter	276
7 5 1	SDC B	Interior Light	154
7.5A	3К3-В	Multiplex Communication System	138
		SRS	223
7.5A	TV	LEXUS Navigation System	256
		Automatic Air Conditioning	286
		Back Door Opener	194
		Charging	64
		Clock	244
		Combination Meter	276
		Cruise Control	202
		Door Lock Control and Wireless Door Lock Control	176
10.4		Electronically Controlled Transmission and A/T Indicator	196
IUA	WPA-D	Engine Control	68
		Headlight	82
		Interior Light	154
		Key Reminder and Seat Belt Warning	162
		Light Auto Turn Off	116
		Multiplex Communication System	138
		Power Window	168
		Theft Deterrent	186
15A	DOOR DL	Theft Deterrent	186
15A	FR FOG	Front Fog Light	88
15A	MIR HTR	Rear Window Defogger and Mirror Heater	272
15A	PWR OUTLET	Cigarette Lighter and Power Outlet	242
204		Multiplex Communication System	138
207		Power Window	168
204		Multiplex Communication System	138
204	F T IX F/VV	Power Window	168
20.4		Multiplex Communication System	138
ZUA		Power Window	168
40A	HEATER	Automatic Air Conditioning	286

K CONNECTOR LIST








E 5

12 13 14 15

22

30

22

1617

E 3



E 6





Ε7

			F	L L	-	Ę	ſ			ן ת
1	Τ	2	3	4	4	5	6	;	7	
8	9	10	11	12	13	14	15	16	17	
18	19	20	21	22	23	24	25	26	27	
28	29	30	31	32	IF		T	33	34	IJ
	Ĺ	_					1		~	V



3

310

1 2 3 4 5 6 7

8

2

18 19

9 10 11

 \mathcal{I}

E 4











1





P 6



Ρ7











P12













P17

P18 Black



ľ

P26

1

P14

يحل كعن

1

Yellow

2

P27

2

P20







P28

Д

4

16171819

3 5 6 8

Π

2 1

14 15

Π

ЯF

9 101112 13

202122232

n Π





P24

P25



2















13 14 15

10

16





U 1





345



23

Δ



V 3

Gray

Ē

2

V 4

Blue

1 2

V 5



T7 Black







L PART NUMBER OF CONNECTORS

Code	Part Name	Part Number	Code	Part Name	Part Number
A 1	A/C Ambient Temp. Sensor	90980–11070	C 3	Crankshaft Position Sensor	90980–10947
A 2	A/C Condenser Fan Motor	90980–11410	C 4	Center Airbag Sensor Assembly	90980–11873
A 3	A/C Magnetic Clutch and Lock Sensor	90980–11016	C 5	Center Airbag Sensor Assembly	90980–11872
ΔΛ	A/C Triple Pressure SW (A/C Dual and	90980-10943	C 6	Center Airbag Sensor Assembly	90980–11871
~ ~	Single Pressure SW)	50500 10545	C 7	Cigarette Lighter	90980-10760
Α7	ABS Speed Sensor Front LH	90980-11002	C 8	Cigarette Lighter Illumination	90980–11148
A 8	ABS Speed Sensor Front RH		C 9	Combination Meter	90980-11915
A 9	Accel Position Sensor	90980–11150	C10	Combination Meter	90980–11911
A10	Airbag Sensor Front LH	90980–11856	C11	Combination SW	90980-11672
A11	Airbag Sensor Front RH		C12	Combination SW	90980-11616
A12	A/C Control Assembly	90980–11973	C13	Combination SW	90980–11594
A13	A/C Control Assembly	90980–11971	C14	Clutch Start SW	90980-10825
A14	A/C Room Temp. Sensor	90980–10825	C15	Cruise Control Clutch SW	90980-10906
A15	A/C Solar Sensor	90980–11918	C16	Curtain Shield Airbag Squib LH	
A16	A/C Thermistor	90980–10825	C17	Curtain Shield Airbag Squib RH	90980-11886
A21	Air Inlet Control Servo Motor		D 2	Daytime Running Light Relay No.3	90980–10939
A22	Air Mix Control Servo Motor	90980–11165	D 3	Daytime Running Light Relay No.4	90980–10940
A23	Air Vent Mode Control Servo Motor		D 4	Daytime Running Light Resistor	90980–10928
A24	Airbag Squib (Front Passenger Airbag	90980–11886	D 5	Data Link Connector 3	90980–11665
A25	Airbag Squib (Steering Wheel Pad)	90980-10850	D 6	Daytime Running Light Relay (Main)	90980-11450
A26	Antenna Amplifier	90980-10871	D 7	Diode (A/C)	00000 11051
A27	Ashtray Illumination	90980-10825	D 8	Diode (Headlight Cleaner)	90980-11251
A28	Automatic Light Control Sensor	90980-11107	D 9	Diode (Luggage Compartment Light)	90980-10962
	ABS Speed Sensor Rear LH (S/D)	90980-11060	D10	Door Courtesy Light Front LH	00000 414 40
A29	ABS Speed Sensor Rear LH (W/G)	90980-10859	D11	Door Courtesy Light Front RH	90960-11146
	ABS Speed Sensor Rear RH (S/D)	90980-11299	D12	Door Courtesy SW Front LH	
A30	ABS Speed Sensor Rear RH (W/G)	90980-10824	D13	Door Courtesy SW Front RH	90980-10871
A31	ABS & BA & TRAC Actuator		D14	Door Courtesy SW Rear LH	30300 10071
A32	ABS & BA & TRAC & VSC Actuator	90980–12020	D15	Door Courtesy SW Rear RH	
B 1	Brake Fluid Level Warning SW	90980-11207	D16	Door Lock Control SW RH	90980–10797
B 2	Blower Motor	90980-10214	D17	Door Lock Motor and Door Lock Detection	
B 3	Blower Motor Controller	90980–11667		Door Lock Motor and Door Lock Detection	-
B 4	Blower Motor Controller	90980–11579	D18	SW Rear LH	90980–11150
B 5	Body ECU	90980–11911	D19	Door Lock Motor and Door Lock Detection	
B 6	Body ECU	90980–11971		SW Rear RH	-
D 7	Buckle SW LH (w/ Power Seat)	90980-10825	D20	Door Lock Motor, Door Key Lock and Unlock SW and Door Lock Detection SW Front LH	90980-11858
В7	Buckle SW LH (w/o Power Seat)	90980-11212			
B 8	Buckle SW RH and Seat Belt Warning	90980-11471	D21	Diode (Fog Light)	90980–10962
	Occupant Detection Sensor		D22	Driver's Position Memory SW	90980–11090
B 9	Back–Up Light SW	90980–11142	E 1	Electronically Controlled Transmission	90980–11151
B10	Brake Pedal Load Sensing SW	90980–10860	F 0		00000 40440
B11	Back Door Courtesy SW and Opener Motor	90980-10795	E3		90980-12142
B12	Back Door Opener Relay	82660-53010			90980-12146
B13	Back Door Opener SW	90980–10860	E 5		90980-12143
C 1	Camshaft Position Sensor	90980–10947	E 6		90980-12145
C 2	Camshaft Timing Oil Control Valve	90980–11162	Ε7	Engine Control Module	90980–12144

Note: Not all of the above part numbers of the connector are established for the supply.

Code	Part Name	Part Number	Code	Part Name	Part Number
E 8	Engine Coolant Temp. Sensor	90980–10736	12	Ignition Coil No.1	
E 9	Engine Hood Courtesy SW	90980–11189	13	Ignition Coil No.2	90980–11246
E10	Engine Oil Level Sensor	90980–11235	14	Ignition Coil No.3	-
E11	Engine Oil Pressure SW	90980–11363	15	Injector No.1	
F12	Electronically Controlled Transmission	90980-10933	16	Injector No.2	-
	Pattern Select SW	30300 10333	17	Injector No.3	
F 1	Front Fog Light LH		18	Injector No.4	90980-11153
F 2	Front Fog Light RH	90980-11156	19	Injector No.5	
F 3	Front Parking Light LH		l10	Injector No.6	
F 4	Front Parking Light RH		l11	Ignition Key Cylinder Light	90980-10906
F 5	Front Side Marker Light LH	90980–11162	l12	Ignition SW	90980-11615
F 6	Front Side Marker Light RH		l13	Interior Light	90980-10935
F 7	Front Side Turn Signal Light LH		l14	Inner Mirror	90980-11950
F 8	Front Side Turn Signal Light RH	90980-11019	J 1	Junction Connector	
F 9	Front Turn Signal Light LH		J 2	Junction Connector	90980-11661
F10	Front Turn Signal Light RH		J 3	Junction Connector	90980-11542
F11	Front Wiper Motor	90980–11599	J 4	Junction Connector	90980-10803
F12	Fuel Pump Resistor	90980-10901	J 5	Junction Connector	90980-10976
F13	Front Door Speaker LH	90980-10935	J 6	Junction Connector	82824-10020
F14	Front Door Speaker RH		J 7	Junction Connector	
F15	Fuel Pump and Sender	90980–11077	J 8	Junction Connector	82824–16060
F16	Fuel Sender (Sub) 90980–11140		J 9	Junction Connector	82824-10030
F17	Front Window Deicer	90980–11295	J10	Junction Connector	82824-16060
G 1	Generator	90980-09363	J11	Junction Connector	82824-10010
G 2	Generator	90980–11349	J12	Junction Connector	
G 3	Glove Box Light	90980–11098	J13	Junction Connector	90980–11542
H 1	Headlight Beam Level Control Actuator LH	90980-11144	J14	Junction Connector	-
H 2	Headlight Beam Level Control Actuator RH		J15	Junction Connector	90980-10976
H 3	Headlight Cleaner Control Relay	90980–10939	J16	Junction Connector	90980-11542
H 4	Headlight Cleaner Motor	90980–11410	J17	Junction Connector	90980-11915
H 5	Headlight Control ECU LH	90980-11255	J18	Junction Connector	
H 6	Headlight Control ECU RH		J19	Junction Connector	90980–11542
Η7	Headlight LH (High)	90980-11095	J20	Junction Connector	-
H 8	Headlight RH (High)		K 1	Keyless Buzzer	90980–11142
H 9	Heated Oxygen Sensor (Bank 1 Sensor 1)	90980–11028	K 2	Knock Sensor 1	
H10	Heated Oxygen Sensor (Bank 1 Sensor 2)	90980-10869	K 3	Knock Sensor 2	90980–11166
H11	Heated Oxygen Sensor (Bank 2 Sensor 1)		L1	License Plate Light LH	
H12	Height Control Sensor Front LH	90980–11016	L 2	License Plate Light RH	90980–11148
H13	Horn LH	90980-10619	L 3	Light Failure Sensor	90980-10803
H14	Horn RH		1.4	Luggage Compartment Door Courtesy SW	00080 1082F
H15	Headlight Beam Level Control ECU	90980-11469	L 4	and Opener Motor	90900-10625
H16	Headlight Cleaner SW	90980-11013	L 5	Luggage Compartment Door Key Unlock	90980-11368
H17	Heated Oxygen Sensor (Bank 2 Sensor 2)	90980-11028			00000 40474
H18	Height Control Sensor Rear LH	90980-11860	LO	Luggage Compartment Door Opener Relay	
H10	High Mounted Stop Light (Bulb Type)	90980-11148	L7	Luggage Compartment Light (S/D)	90980-11148
	High Mounted Stop Light (LED Type)	90980-11967	NA 4	Maga Air Elow Mater	90980-10121
11	Igniter	90980-11653	IVI 1		90980-11317

L

L PART NUMBER OF CONNECTORS

Code	Part Name	Part Number	Code	Part Name	Part Number
M 2	Moon Roof Control ECU	90980–10801	P31	Power Seat Position Sensor (Driver's Seat	
M 3	Moon Roof Control SW	90980–10367		Slide Control)	90980–10908
M 4	Multi–Display	90980–11877	P32	Power Seat Position Sensor (Driver's Seat Rear Vertical Control)	
M 5	Multi–Display	90980–11923		Power Seat Position Sensor (Driver's Seat	
N 1	Noise Filter (Ignition)	90980–10843	P33	Reclining Control)	
N 3	Noise Filter (Stop Light)	90980–10825	R 1	Radiator Fan Motor	90980-10928
N 4	Navigation ECU	90980–11923	R 2	Radio and Player	90980-12038
N 5	Navigation ECU	90980–11973	R 4	Rheostat	90980–10908
01	O/D Direct Clutch Speed Sensor	90980–11156	R 5	Rear Combination Light LH	90980–11587
P 1	Park/Neutral Position SW	90980–11784	R 6	Rear Combination Light LH	90980–10795
P 2	Power Steering Oil Pressure Sensor	90980–10845	R 7	Rear Combination Light RH	90980–11587
P 3	Parking Brake SW	90980–10871	R 8	Rear Combination Light RH	90980-10795
P 4	Power Outlet	90980–10860	R 9	Rear Speaker and Woofer LH	
P 5	Personal Light	90980–10935	R10	Rear Speaker and Woofer RH	90960-11399
P 6	Power Window Control SW Front RH		R11	Remote Control Mirror LH	00000 44000
Ρ7	Power Window Control SW Rear LH	90980–10797	R12	Remote Control Mirror RH	90980-11922
P 8	Power Window Control SW Rear RH		R13	Remote Control Mirror SW	90980-10801
P 9	Power Window Master SW	90980–11469	R14	Rear Fog Light SW	90980-11533
P10	Power Window Motor Front LH	90980–11011	R15	Remote Controller (Navigation)	90980-12012
P11	Power Window Motor Front RH		R16	Rear Side Marker Light	90980-11247
P12	Power Window Motor Rear LH	90980–10860	R17	Rear Speaker LH	00000 40005
P13	Power Window Motor Rear RH		R18	Rear Speaker RH	90980-10935
P14	Pretensioner LH	00000 40050	R19	Rear Window Defogger	90980-11259
P15	Pretensioner RH	90980–12253		Rear Window Defogger (S/D)	90980-10913
P16	Power Seat Control SW (Driver's Seat)		R20	Rear Window Defogger (W/G)	90980-11259
P17	Power Seat Control SW (Front Passenger's	90980–10997	R21	Rear Wiper Motor	90980-11296
	Seat)		R22	Rear Wiper Motor	90980-10871
P18	Power Seat Motor (Driver's Seat Front Vertical Control)		S 1	Starter	90980-11400
D40	Power Seat Motor (Driver's Seat Rear		S 2	Starter	90980-09531
P19	Vertical Control)		S 3	Seat Heater SW (Driver's Seat)	90980-10797
P20	Power Seat Motor (Driver's Seat Reclining		S 4	Seat Heater SW (Front Passenger's Seat)	90900-10797
	Control)		S 5	Shift Lock Control ECU	90980–11581
P21	Control)		S 6	Stereo Component Amplifier	90980-10848
Doo	Power Seat Motor (Front Passenger's Seat	90980–10825	S 7	Stereo Component Amplifier	90980–11913
P22	Front Vertical Control)		S 8	Stop Light SW	90980–11118
P23	Power Seat Motor (Front Passenger's Seat		S 9	Seat Heater (Driver's Seat)	90980-10905
	Real Venical Control		S10	Seat Heater (Front Passenger's Seat)	00000 10000
P24	Reclining Control)		S11	Side Airbag Sensor LH	90980-11857
P25	Power Seat Motor (Front Passenger's Seat		S12	Side Airbag Sensor RH	
120	Slide Control)		S13	Side Airbag Squib LH	90980-11864
P26	Power Outlet (Luggage) 90980-1130		S14	Side Airbag Squib RH	
P27	Power Outlet Relay	82660–20340	S15	Skid Control ECU	90980–11421
P28	Power Seat ECU	90980–11877	S16	Skid Control ECU	90980–11476
P29	Power Seat ECU	90980–11527	S17	Skid Control ECU	90980–11637
P30	Power Seat Position Sensor (Driver's Seat Front Vertical Control)	90980–11296	S18	Skid Control ECU	90980–11638

Note: Not all of the above part numbers of the connector are established for the supply.

Code	Part Name	Part Number	Code	Part Name	Part Number
S19	Steering Sensor	90980–11581	V 2	VSV (ACIS)	90980–11149
S20	Squawker LH	00080 11200	V 3	VSV (Canister Closed Valve)	90980–11162
S21	Squawker RH	90980-11399	V 4	VSV (EVAP)	90980–11156
T 1	Theft Deterrent Horn	90980-10619	V 5	Vanity Light LH	00090 11019
T 2	Throttle Control Motor	90980-10942	V 6	Vanity Light RH	90900-11918
Т3	Throttle Position Sensor	90980–10711	V 7	Vapor Pressure Sensor	90980-11860
T 5	Theft Deterrent ECU	90980–11392	V 8	VSV (Pressure Switching Valve)	90980–11859
Τ6	Theft Deterrent ECU	90980–11424	V 9	Vehicle Speed Sensor (Combination Meter)	90980–11143
Τ7	TRAC Off SW	90980–11013	V10	VSC Warning Buzzer	90980-10906
T 8	Transmission Control SW (L-2)	90980–11493	W 1	Washer Motor	90980-10981
Т9	Transponder Key Amplifier	90980-10789	W 2	Water Temp. SW	90980-11235
T12	Tweeter LH	00080 41012	W 3	Wireless Door Lock Control Receiver	90980-11909
T13	Tweeter RH	90980-11013	W 4	Wire to FFC Holder	82824-53010
T14	TRAC Off SW and SNOW SW	90980-10933	W 5	Woofer	90980-10799
U 1	Unlock Warning SW	90980-10795	Y 1	Yaw Rate Sensor	90980-12080
V 1	Vehicle Speed Sensor (Electronically Controlled Transmission)	90980–11156			

L

M OVERALL ELECTRICAL WIRING DIAGRAM



322

- [A] : System Title
- **[B]** : Indicates the wiring color.

Wire colors are indicated by an alphabetical code.

The first letter indicates the basic wire color and the second letter indicates the color of the stripe.

Example: L-Y



- **[C]** : The position of the parts is the same as shown in the wiring diagram and wire routing.
- **[D]** : Indicates the pin number of the connector. The numbering system is different for female and male connectors.
 - Example : Numbered in order from upper left to lower right

Numbered in order from upper right to lower left



The numbering system for the overall wiring diagram is the same as above

[E] : Indicates a Relay Block. No shading is used and only the Relay Block No. is shown to distinguish it from the J/B.

Example : 1 Indicates Relay Block No.1

[F] : Junction Block (The number in the circle is the J/B No. and the connector code is shown beside it). Junction Blocks are shaded to clearly separate them from other parts.

Example: 3C indicates that it is inside Junction Block No.3

- **[G]** : Indicates related system.
- [H] : Indicates the wiring harness and wiring harness connector. The wiring harness with male terminal is shown with arrows (≥). Outside numerals are pin numbers.



- [I] : () is used to indicate different wiring and connector, etc. when the vehicle model, engine type, or specification is different.
- [J] : Indicates a shielded cable.



- [K] : Indicates and located on ground point.
- **[L]** : The same code occuring on the next page indicates that the wire harness is continuous.

SYSTEM INDEX

SYSTEMS	LOCATION	SYSTEMS	LOCATION
ABS and Traction Control Automatic Air Conditioning Automatic Glare–Resistant EC Mirror Automatic Light Control Back–Up Light Charging		Multiplex Communication System * Back Door Opener * Door Lock Control * Interior Light * Key Reminder * Power Window * Seat Belt Warning * Wireless Door Lock Control	10–3
Cigarette Lighter	20–2	Power Outlet	20–2
Clock	20–3	Power Seat (Driver's Seat)	13–1
Combination Meter	23–2	Power Seat (Passenger's Seat)	14–2
Compass	24–2	Power Source	1~29–1
Cruise Control	16–2	Radiator Fan and Condenser Fan	24–3
Electronically Controlled Transmission and A/T I	Indicator 15–2	Radio and Player (S/D)	21–2
Engine Control		Radio and Player (W/G)	29–2
Engine Immobiliser System		Rear Fog Light	
Front Fog Light		Rear Window Defogger	22–2
Front Window Deicer	22–1	Rear Wiper and Washer	28–2
Front Wiper and Washer		Remote Control Mirror	12–3
Garage Door Opener	20–4	Seat Heater	14–4
Headlight		Shift Lock	22–4
Headlight Beam Level Control		SRS	19–2
Headlight Cleaner		Starting	
Horn		Stop Light (S/D)	
Ignition		Stop Light (W/G)	27–2
Illumination		Taillight (S/D)	
LEXUS Navigation System	26–2	Taillight (W/G)	27–2
Light Auto Turn Off	11–2	Theft Deterrent	11–3
Mirror Heater	22–2	Turn Signal and Hazard Warning Light	
Moon Roof	12–1	VSC	17–2

1 IS 300 ELECTRICAL WIRING DIAGRAM





2 IS 300 (Cont' d)

(Cont. next page)
































10 IS 300











Multiplex Communication System



Multiplex Communication System

11 IS 300



12 IS 300







14 IS 300







16 IS 300



17 IS 300









18 IS 300






19 IS 300



20 IS 300







22 IS 300



23 IS 300





24 IS 300







26 IS 300



27 IS 300



28 IS 300



29 IS 300





Technical Service Information Bulletin December 16, 2004

Title: SENSOR INSPECTION FOR AIR CONDITIONING SYSTEM Models:

'90 – Current All Models

Introduction This service bulletin contains inspection procedures to more precisely confirm proper operation of the following temperature sensors of the air conditioning system. Follow the procedures in this service bulletin when inspecting these sensors. These contents will be reflected in future repair manuals.

- Room Temperature Sensor
- Ambient Temperature Sensor
- Air Duct Sensor
- Evaporator Temperature Sensor
- Solar Sensor
- Room Humidity Sensor

Applicable • All 1990 – Current model year Lexus vehicles. Vehicles

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	-



Inspection 1. Inspect Room Temperature Sensor. Procedure

A. Measure the sensor resistance.

Resistance Value at 77°F (25°C) 1700 +/- 85Ω

NOTE:

- Even slightly touching the sensor may change the resistance value. Be sure to hold the connector of the sensor.
- When measuring, the sensor temperature must be the same as the ambient temperature.



HINT:

As the temperature increases, the resistance decreases.

TEMPERATURE °F (°C)	SPECIFICATION $\mathbf{k}\Omega$
50 (10)	3.00 to 3.73
59 (15)	2.45 to 2.88
68 (20)	1.95 to 2.30
77 (25)	1.60 to 1.80
86 (30)	1.28 to 1.47
95 (35)	1.00 to 1.22
104 (40)	0.80 to 1.00
113 (45)	0.65 to 0.85
122 (50)	0.50 to 0.70
131 (55)	0.44 to 0.60
140 (60)	0.36 to 0.50



Inspection 2. Inspect Ambient

Procedure (Continued)

Temperature Sensor.

- A. Measure the sensor resistance according to the selected graph (specification).

Resistance Value at 77°F $(25^{\circ}C)$ 1700 +/- 85 Ω

NOTE:

- Even slightly touching the sensor may change the resistance value. Be sure to hold the connector of the sensor.
- When measuring, the sensor temperature must be the same as the ambient temperature.



HINT:

As the temperature increases, the resistance decreases.

TEMPERATURE °F (°C)	SPECIFICATION $\mathbf{k}\Omega$
50 (10)	3.00 to 3.73
59 (15)	2.45 to 2.88
68 (20)	1.95 to 2.30
77 (25)	1.60 to 1.80
86 (30)	1.28 to 1.47
95 (35)	1.00 to 1.22
104 (40)	0.80 to 1.00
113 (45)	0.65 to 0.85
122 (50)	0.50 to 0.70
131 (55)	0.44 to 0.60
140 (60)	0.36 to 0.50



Inspection 3. Inspect Air Duct Sensor.

Procedure (Continued)

A. Measure the sensor resistance according to the table and graph (specification).

NOTE:

- Even slightly touching the sensor may change the resistance value. Be sure to hold the connector of the sensor.
- When measuring, the sensor temperature must be the same as the ambient temperature.

HINT:

As the temperature increases, the resistance decreases.

TEMPERATURE °F (°C)	SPECIFICATION $\mathbf{k}\Omega$
50 (10)	9.48 to 10.49
59 (15)	7.50 to 8.28
68 (20)	5.95 to 6.57
77 (25)	4.77 to 5.25
86 (30)	3.85 to 4.21
95 (35)	3.12 to 3.40
104 (40)	2.53 to 2.79
113 (45)	2.06 to 2.30
122 (50)	1.69 to 1.91
131 (55)	1.39 to 1.59
140 (60)	1.15 to 1.33



Inspection 4. Inspect Evaporator Temperature Sensor.

Procedure (Continued)



Select the appropriate graph (specification) using the following table.

NOTE:

Please inspect the sensors for model years not indicated by this bulletin, according to the instructions in the applicable repair manual.

MODEL	MODEL YEAR	COMMENTS	PART NUMBER	GRAPH
ES 300	1992 – 2001		88625–33070	2
	2002 – 2003		88625–17130	2
ES 300/330	2003		88625–33170	3
GS 300	1993 – 1997		88625–3A020	2
GS 300/400/430	1998 – 2002		88625–3A120	2
07.470	0000 0005	Thermistor No. 1	88625-35050	3
GX 470	2003 – 2005	Thermistor No. 2	88625–16210	2
IS 300	2000 – 2001		88625-48010	2
	1990 – 1992		88625-32040	2
LS 400	1993 – 1994		88625–50100	2
	1995 – 2000		88625–50140	2
LS 430	2001 – 2005		88625–50160	2
LX 450	1996 – 1997		88625-60060	2
	1998 – 2000	Thermistor No. 2	88625-60140	2
LX 470	1998 – 2002	Thermistor No. 1	88625-60130	2
	2003 – 2005		88625-47011	2
RX 300	1998 – 2003		88625-48010	2
	2004	CBU	88625-48050	1
RX 330	2004 – 2005	CBU	00005 40000	
		NAP	88625-48060	3
SC 300/400	1991 – 2000		88625-32040	2

Inspection Procedure

(Continued)

A. Measure the sensor resistance according to the selected graph (specification).

NOTE:

- Even slightly touching the sensor may change the resistance value. Be sure to hold the connector of the sensor.
- When measuring, the sensor temperature must be the same as the ambient temperature.

HINT:

As the temperature increases, the resistance decreases.

Graph 1:

TEMPERATURE °F (°C)	SPECIFICATION $\mathbf{k}\Omega$
14 (-10)	7.30 to 9.10
23 (–5)	5.65 to 6.95
32 (0)	4.40 to 5.35
41 (5)	3.40 to 4.15
50 (10)	2.70 to 3.25
59 (15)	2.14 to 2.58
68 (20)	1.71 to 2.05
77 (25)	1.38 to 1.64
86 (30)	1.11 to 1.32



Graph 2:

TEMPERATURE °F (°C)	SPECIFICATION $\mathbf{k}\Omega$
14 (-10)	7.40 to 9.20
23 (–5)	5.65 to 7.00
32 (0)	4.35 to 5.40
41 (5)	3.40 to 4.20
50 (10)	2.68 to 3.30
59 (15)	2.10 to 2.60
68 (20)	1.66 to 2.10
77 (25)	1.32 to 1.66
86 (30)	1.05 to 1.35



Inspection Graph 3:

Procedure (Continued)

TEMPERATURE °F (°C)	SPECIFICATION $\mathbf{k}\Omega$
14 (-10)	8.00 to 10.00
23 (-5)	6.15 to 7.65
32 (0)	4.75 to 5.85
41 (5)	3.70 to 4.55
50 (10)	2.91 to 3.55
59 (15)	2.32 to 2.80
68 (20)	1.85 to 2.22
77 (25)	1.48 to 1.77
86 (30)	1.20 to 1.43



Inspection 5. Inspect Solar Sensor.

Procedure (Continued)

Four types of solar sensors are used on Lexus vehicles depending on the vehicle specifications. The inspection procedure for each type of sensor differs from the others. Select the appropriate inspection procedure from the table below according to vehicle specifications and perform the inspection.

EQUIPPED WITH AUTOMATIC LIGHT CONTROL SYSTEM	A/C SYSTEM WITH RIGHT/LEFT INDEPENDENT TEMPERATURE CONTROL	INSPECTION PROCEDURE
No	No	А
No	Yes	В
Yes	Yes	С
Yes	No	D

Procedure A:

- a. Disconnect the solar sensor connector.
- Measure the resistance between terminals 1 and 2 of the solar sensor under the following conditions:
 - Cover the sensor with a cloth to avoid direct light.
 - Expose the sensor to light from a distance of 300 mm (11.81 in.) or less with an inspection light.

NOTE:

- Terminal 1 of the sensor is always on the right, when the lock is facing up.
- When using an analog tester, connect the positive (+) lead to terminal 2 and negative (-) lead to terminal 1 of the solar sensor.

HINT:

If the light is weak, the sensor may not react. Be sure to use an incandescent light for an inspection light.

Standard:

CONDITION	SPECIFICATION	
When the sensor is covered with a cloth (to avoid direct light)	Infinite ohms	
When the sensor is exposed to light	Less than infinite resistance	



Inspection	
Procedure	

Procedure B:

(Continued)

a. Disconnect the solar sensor connector.

- Measure the resistance between terminals 2 and 3 of the solar sensor under the following conditions:
 - Cover the sensor with a cloth to avoid direct light.
 - Expose the sensor to light from a distance of 300 mm (11.81 in.) or less with an inspection light.



NOTE:

When using an analog tester, connect the positive (+) lead to terminal 3 and negative (-) lead to terminal 2 of the solar sensor.

HINT:

If the light is weak, the sensor may not react. Be sure to use an incandescent light for an inspection light.

Standard:

CONDITION	SPECIFICATION
When the sensor is covered with a cloth (to avoid direct light)	Infinite ohms
When the sensor is exposed to light	Less than infinite resistance

Inspection Procedure

(Continued)

Procedure C:

- a. Turn the ignition switch ON.
- b. Measure the voltage between terminals TSR (+) and CLTE (-) of the connector under the following conditions:
 - Cover the sensor with a cloth to avoid direct light.
 - Expose the sensor to light from a distance of 300 mm (11.81 in.) or less with an inspection light.



HINT:

- If the light is weak, the sensor may not react. Be sure to use an incandescent light for an inspection light.
- Do not disconnect the solar sensor connector.

Standard:

CONDITION	SPECIFICATION
When the sensor is covered with a cloth (to avoid direct light)	Below 0.8 V
When the sensor is exposed to light	4.3 +/- 0.3 V

- c. Measure the voltage between terminals TSL (+) and CLTE (-) of the connector under the following conditions:
 - Cover the sensor with a cloth to avoid direct light.
 - Expose the sensor to light from a distance of 300 mm (11.81 in.) or less with an inspection light.



HINT:

- If the light is weak, the sensor may not react. Be sure to use an incandescent light for an inspection light.
- Do not disconnect the solar sensor connector.

Standard:

CONDITION	SPECIFICATION
When the sensor is covered with a cloth (to avoid direct light)	Below 0.8 V
When the sensor is exposed to light	4.3 +/- 0.3 V
Inspection Procedure

Procedure D:

- (Continued) a. Turr
 - a. Turn the ignition switch ON.
 - b. Using the tester, measure the voltage between terminals TSD (+) and CLTE (-) of the connector under the following conditions:
 - Cover the sensor with a cloth to avoid direct light.
 - Expose the sensor to light from a distance of 300 mm (11.81 in.) or less with an inspection light.



HINT:

- If the light is weak, the sensor may not react. Be sure to use an incandescent light for an inspection light.
- Do not disconnect the solar sensor connector.

Standard:

CONDITION	SPECIFICATION
When the sensor is covered with a cloth (to avoid direct light)	Below 0.8 V
When the sensor is exposed to light	4.3 +/- 0.3 V

Inspection 6. Inspect Room Humidity Sensor.

Procedure (Continued)

Measure the humidity and output voltage of the humidity sensor when the sensor is installed on the vehicle and the temperature at the humidity sensor position (room temperature sensor position) is 77°F (25°C). If the output voltage is within the specifications according to the graph and table below, the sensor is normal.

HINT:

For the inspection procedure of the room temperature sensor, refer to "Room Temperature Sensor Inspection Procedure" in this bulletin.

- A. Turn the ignition switch to the ON position.
- B. Measure the voltage between terminal VO (3) and GND (2) of the room humidity sensor.
- Measure the humidity and voltage when the room temperature (humidity sensor position) is 77°F (25°C). According to the result, determine whether the sensor is normal or not.

HUMIDITY (% RH)	OUTPUT VOLTAGE AT 77°F (25°C)
10	0.70 to 1.08 V
20	0.72 to 1.57 V
30	1.13 to 1.95 V
40	1.61 to 2.24 V
50	1.99 to 2.46 V
60	2.26 to 2.66 V
70	2.48 to 2.85 V
80	2.68 to 3.04 V
90	2.87 to 3.05 V







Introduction Lexus has developed a quick reference guide to be used by technicians when troubleshooting typical audio system concerns. This guide is intended only as a supplement to the diagnostics already available in the Repair Manual.

Applicable • 2001 – 2007 model year Lexus vehicles. Vehicles

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	_	_	-

Repair Procedure

CAUTION:

If the connectors are removed from the radio for any reason, please wait one minute before reconnecting the connectors; otherwise, damage may occur to the CD changer.

Repair Procedure

No Sound (Display is normal)

1. Gather detailed information.

Ask the customer which mode the problem occurs (AM, FM, or CD). If condition ONLY occurs in CD mode, go to step 3 of "CD Skips/CD Does NOT Play/CD Does NOT Eject/CD Will NOT Accept".

2. Confirm speaker operation.

Adjust the sound settings.

A. Check each speaker individually using the Balance/Fade settings.



Repair Procedure (Continued) B. **System with external amplifier:** Enter Diagnostic mode and check for codes under P440 and P190.

How to enter Diagnostic mode:

- **Cars without navigation system:** On the radio, while pressing the disc button 3 times, press and hold presets "1" and "6".
- **Cars with navigation system:** Press and hold the info switch on the navigation display while cycling the tail lights ON and OFF three times.



3. Check if sound is heard from at least one speaker.

οκ	NG	No sound from all speakers: Ext amp: Confirm MUTE wire. Confirm continuity of MUTE wire
Go to step 4.		between radio and amplifier before going to step 4.

4. Measure speaker resistance.

Disconnect the radio connector or amplifier connector for external amplifier systems. Measure resistance across + and – speaker circuits.

OK = 1.5 to 9.5 ohm (for external amplifier systems)

OK = 3.5 to 4.5 ohm (for radio with internal amplifier)



If individual speaker resistance measurements are NG, inspect the speaker wire-harness and speaker.

Go to step 5.

5. Check for speaker short to ground.

Measure resistance across both + and – speaker circuits to ground.

OK = Infinite



Repair 6. Verify proper communication.

Procedure (Continued)

- A. Disconnect radio and amp connectors.
 - B. Check continuity (TX+ and TX–) from audio head unit to amplifier.
 - C. Confirm NO continuity to ground on TX+ and TX-.



CD Skips/CD Does NOT Play/CD Does NOT Eject/CD Will NOT Accept

ERROR CODE DESCRIPTIONS:

- Error 1: Dirty Disc/Cannot Read Disc (Clean CD as needed and try again.)
- Error 3: Mechanical Malfunction (Replace CD player.)
- Error 4: CD Player Overcurrent (Allow CD player to cool and try again.)
- 1. Gather detailed information.

Ask the customer when the problem occurs (for example: rough roads, after ## minutes, hot/cold days, or error code).

Repair Procedure (Continued)

2. Inspect customer's CDs. Common problem areas are:

CDR (with label)



- Scratches/cracks
- Fingerprints
- Dust and/or dirt
- 8 cm diameter CDs
- CD Digital Audio logo (Confirm the CD has this logo. Lexus CD player may NOT be able to play CDs that do NOT have this logo.)



- 3. Test CD Player.
 - For CDs that skip and/or will NOT play, use the Lexus Master CD.

NOTE: For more information on how to use the Lexus Master CD, refer to TSB No. SS003-05, "CD Skip Verification Using Lexus Master CD."						
 For CDs that will N customer's CD. 	NOT eject, test the op	peration of the eject mechanism using the				
ОК	NG	If playback quality does NOT improve, replace the CD player through the exchange program.				
If playback is normal,	go to step 4.					

4. Explain to the customer that the CD player operates normally.

Repair Procedure (Continued)

Speaker Noise/Rattle Noise

1. Gather detailed information.

Ask the customer when the problem occurs (for example: rough roads, bumps, or volume level maximum/minimum).

- 2. Confirm the condition.
 - A. Remove the door trim panel, if necessary.
 - B. Confirm if noise occurs in AM/FM mode or CD mode.
- 3. Repair the door trim panel as needed.



- A. Confirm rattle noise is gone in the area where the vibration is occurring.
- B. Reinstall the door trim and confirm the area where the vibration is occurring. Use the NVH kit (P/N 08231–00810) on the trim panel area that is vibrating.
- 4. Repair loose parts.

Check the wiring harness, water shield, clips, and/or other parts that are vibrating. Use the NVH kit (P/N 08231–00810) on parts that are vibrating.

- 5. Replace the speaker.
 - A. Unbolt the speaker and remove from the door/body panel.
 - B. If the noise is still coming from the speaker, replace the speaker.

Poor Reception (AM/FM)

NOTE:

Because a noise filter may exist in the antenna plug, which plugs into the radio, the antenna cable will normally show an open circuit when checking continuity.

1. Gather detailed information.

Ask the customer when and where the problem occurs (for example: certain area only, AM/FM or both, or which stations are affected).

Repair Procedure (Continued) 2. Check for aftermarket accessories, such as Rear Seat Entertainment (RSE) system, metallic window tint, and/or FM modulator.

Disconnect the component and recheck reception.

- 3. Check all antenna connections.
 - A. Confirm secure antenna connection(s) at the back of the radio.
 - B. Confirm secure antenna connections at the mast antenna or glass antenna connector.
- 4. Check the signal using a test antenna.

Disconnect the vehicle antenna and connect a test antenna at the back of the radio (drive the vehicle outside).



If reception does NOT improve, replace radio.

If reception improves, go to step 5 for glass antenna vehicles or go to step 6 for pole antenna vehicles.

5. Inspect the glass antenna for open/cut patterns.



(Continued)

Repair 6. Install test antenna at pole antenna connection. **Procedure**

ОК	NG

For vehicles with antenna amplifier systems, go to step 7. For vehicles without antenna amplifier systems, replace the antenna cable.

7. Inspect the antenna amplifier (if equipped).

Replace mast antenna assembly.

If antenna amp is NOT powered, inspect ANT+B wiring from radio and confirm 12V output to the antenna amplifier.

If an antenna amp is receiving power:

- For vehicles where the amplifier is part of the antenna cable, replace the antenna cable.
- For vehicles where the amplifier is separate, plug the antenna cable directly into the antenna.





Technical Service Information Bulletin July 13, 2005

Title: WINDSHIELD WIPER BLADE MAINTENANCE AND CLEANING Models:

'98 - '06 All Models

Introduction The following procedures are recommended to maintain windshield wiper blade performance.

Applicable Vehicles

& Use

• 1998 – 2006 model year Lexus vehicles.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	Ι	_	-	-

Maintenance, Recommendations for Windshield Wiper Maintenance, Cleaning, and Use:

- 1. Scheduled Maintenance
 - Check wiper rubber blades every 4 6 months or 7,500 miles for wear, cracking, and contamination.
 - Clean glass and rubber wiper blades if blades are not clearing glass adequately. If this does not correct the problem, then replace the rubber elements.
- 2. Cleaning Procedure
 - **Wiper Rubber:** Bugs, dirt, sap, and road grime on blades will cause streaking. Clean wiper rubber of road and environmental debris using cloth or paper towel soaked with windshield washer fluid or mild detergent.
 - **DO NOT USE** fuel, kerosene, or petroleum based products to clean rubber wiper blades.
 - **Windshield:** Bugs, sap, road grime, and car wash wax treatments decrease wiper performance.
 - Rinse windshield with water and apply non-abrasive cleaner, such as Bon-Ami (www.faultless.com), with a sponge.

NOTE:

Make sure to use plenty of water with all powder based cleaners so the glass is not scratched.



BODY

BO004-05

Maintenance, Cleaning & Use 3. Contributors to Poor Performance/Decreased Rubber Blade Life (require rubber replacement)

(Continued)

- Dusty areas cause the rubber edge to wear quickly.
- Sand and salt used for road conditioning during winter causes the edge to wear quickly, so areas with significant snowfall require more frequent wiper replacement.
- Heat and time cause the rubber to become excessively "permanent set," so the rubber does not turn over, resulting in streaking and/or unwiped areas on the glass.
- Rubber is easily cut or torn while using ice scrapers on the glass.
- Rubber can be torn when pulling blades off a frozen windshield.
- Using wipers instead of an ice scraper to remove frost and ice from the windshield during a car warm up can dull, nick, or tear the rubber.
- Banging wiper on the glass to remove ice & snow can cause the blade to bend and rubber to come out of the blade providing the potential to scratch the glass.
- Ice forms in wiper blade pin joints, which causes streaking and unwiped areas. To remove ice from pin joints, compress the blade and rubber with your hand to loosen the frozen joints. To prevent this condition, use winter blades with a rubber cover.



Technical Service Information Bulletin February 24, 2006



TSIB REVISION NOTICE:

- May 11, 2006: 2004 2005 model year ES 330, 2003 2005 model year GX 470, 2002 2005 model year IS 300, 2001 2005 model year LS 430, 2003 2005 LX 470, 1999 2003 RX 300, and 2001 2005 model year SC 430 to Applicable Vehicles. The Parts Information table has been updated.
- March 10, 2006: The Replacement Cut Key Casing P/N for 1998 2000 model year LX 470 vehicles in the Parts Information table has been updated.
 Previous versions of this TSIB should be discarded.
- **Introduction** Remote Keyless Entry (RKE) outer key casings are now available without the transmitter assembly. In addition, improvements to the material have been made to increase the durability of the key casing.

Applicable Vehicles

- 1998 2005 model year LX 470 vehicles.
- 1999 2003 model year RX 300 vehicles.
- 2001 2005 model year LS 430 and SC 430 vehicles.
- 2002 2005 model year IS 300 vehicles.
- 2003 2005 model year GX 470 vehicles.
- 2004 2005 model year ES 330 vehicles.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	BD5015	R & R RKE Key Cases	0.1	89070-#####	62	99
						-

Applicable Warranty*:

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Parts
Information

MODEL	MODEL YEAR	PREVIOUS P/N	REPLACMENT CUT KEY CASING P/N	PART NAME	QTY
ES 330	2004 - 2005	89070–33751	89072–33540–RK		1
GX 470	2003 - 2005	89070–60801	89072–60640–RK		1
IS 300	2002 - 2005	89070–53531	89072–53200–RK		1
1 8 420	2001 – 2003	89070–50660	89072–50630–RK		1
L3 430	2004 - 2005	89070-50C11	89072–50750–RK	Housing Set,	1
	1998 – 2000	89070–60080	89070–60600–RK	Transmitter	1
LX 470	2001 – 2002	89070–60081	89072–60610–RK		1
	2003 - 2005	89070–60801	89072–60640–RK		1
RX 300	1998 – 2003	89070-48020	89072–48380–RK		1
SC 430	2001 – 2005	89070–24171	89072–24130–RK		1

- **Repair** 1. Remove the screw from the key case.
- Procedure
 - 2. Open the old key casing.
 - 3. Remove the transmitter and place into the NEW key casing.
 - 4. Reassemble the new casing in reverse order.
 - 5. Install the new screw and tighten (be sure NOT to overtighten).



Introduction Customers may experience an interior trim panel either loose or fitting poorly due to a deformed or missing clip. When a trim garnish (A, B, C or D pillar garnishes, door trim panel, etc.) is removed and reinstalled using the old clips, it may cause the garnish to exhibit a loose condition. To prevent this condition from occurring, ensure that new clips are utilized for all attachment points every time a garnish is reinstalled. When installing new parts, use either the new clips supplied with the part, or order new clips. Refer to the parts catalog for specific part numbers.

Applicable • All models. Vehicles

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	_





Technical Service Information Bulletin

Introduction

September 29, 2004



'03 – '05 Model Year

TSIB REVISION NOTICE: December 9, 2005: The "Rear Seat Belt Extender Applications" section has been updated. In the Part Number Information table, the part numbers for series Q-6 have been updated. June 28, 2005: In the "Rear Seat Belt Extender Applications" section, the series number for the '05 ES 330 has been updated to R–7. Previous versions of this TSIB should be discarded. Lexus customers who find it necessary to increase the length of their seat belts may Seat Belt obtain Seat Belt Extenders at **no cost** through their local Lexus dealer. The extender is available in 6 inch, 9 inch, 12 inch, 15 inch, and 18 inch lengths. The extender is available only in black. Extender Owners are informed of the Seat Belt Extender availability through the Lexus Owner's Manual included in each vehicle. The customer (individual requiring the extender) must visit a Lexus dealership to have the required measurements made and to complete the Seat Belt Extender Worksheet. The worksheet will allow the proper fitting and selection of a Seat Belt Extender for the customer. The dealership personnel should then determine the applicable part number and place an order through Dealer Daily.

The dealership service department should complete the affixed Seat Belt Extender Customer Information Label on the part and review the "Owner Instruction Sheet" with the customer. The dealership should give a copy of the completed worksheet to the customer and keep the original in the customer's file.

To assure utmost owner satisfaction, it is recommended that a dealership designate one person to coordinate all activities related to the Seat Belt Extender issue.

It is recommended that dealerships do NOT stock Seat Belt Extenders due to the need for proper fitting to individual customers.

This bulletin contains the following information:

Procedure and Sample Label	Page 2
Application Charts	Page 3
Part Number Information	Page 4
Owner Instructions	Page 5
Seat Belt Extender Worksheet	Page 6

Applicable Vehicles Warrant

е	 2003 – 2005 model year Lexus vehicles. 	
S		

Informatio

y	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
11	N/A	Not Applicable to Warranty	Ι	_	-	—



ス

ഗ

 \square

Ö

Procedure 1. Customer requests a Seat Belt Extender from dealer.

- 2. Dealer verifies the need for a Seat Belt Extender and obtains a current copy of this TSIB and copies the Worksheet.
- 3. Dealer measures the customer and completes the Worksheet. Dealer determines the correct part number and places an order for the part through Dealer Daily.
- 4. Dealer receives Seat Belt Extender and calls the customer to check the fit of the part.
- 5. If the Seat Belt Extender fit is good, dealership personnel completes the Customer Information Label on the part, explains usage of the part, and gives the customer a copy of the completed Worksheet.
- 6. Dealer places copy of the completed Worksheet in the customer's records.



Sample Seat Belt Extender Customer Information Label	CAUTION THIS SEAT BELT EXTENDER IS TO BE USED ONLY BY: ON VEHICLE: VIN: SEATING POSITION:
	ON VEHICLE:

Front Seat		FRONT SEAT – EXTENDER AP	PLICATION						
Applications	MODEL	ТҮРЕ	'05	'04	'03				
	ES 300		-	-	R–5				
	ES 330		R–6	R–6	-				
	GS 300		R–3	R–3	R–3				
	GS 430		R–3	R–3	R–3				
	GX 470		K–6	K–6	K–6				
	IS 300	All Models	K–6	K–6	K–6				
	LS 430		R–3	R–3	R–3				
	LX 470		K–6	K–6	K–6				
	RX 300		-	-	R–5				
	RX 330		R–7	R–7	_				
	SC 430		R–3	R–3	R–3				

Rear Seat	
Belt Extender	
Applications	

REAR SEAT – EXTENDER APPLICATION					
MODEL	ТҮРЕ	'05	'04	'03	
ES 300		-	-	R–5	
ES 330		R–7	R–5	-	
GS 300		K–5	K–5	K–5	
GS 430	All Models	K–5	K–5	K–5	
GX 470		K–5	K–5	K–5	
IS 300		R–5	R–5	R–5	
LS 430	RH, LH	R–3	R–3	R–3	
LX 470		K–5	K–5	K–5	
RX 300	All Models	_	_	R–5	
RX 330	RH, LH	R–6 or Q–5	R–6 or Q–5	_	
SC 430	All Models	R–5	R–5	R–5	

NOTE:

The extender must NOT be used for the center rear seat belt.

Part Number Information

Γ

PART NUMBER PREFIX: 73399-

SEDIES			LENGTH		
SERIES	6 INCH	9 INCH	12 INCH	15 INCH	18 INCH
R–3	-50010	-50020	-50030	-50040	-50050
R–5	-16060	-16070	-16080	-16090	-16100
R–6	-35110	-35120	-35130	-35140	-35150
R–7	-48010	-48020	-48030	-48040	-48050
N–6	-20160	-20170	-20180	-20190	-20200
K–5	-35010	-35020	-35030	-35040	-35050
K–6	-35060	-35070	-35080	-35090	-35100
Q-5	-AE010	-AE020	-AE030	-AE040	-AE050
Q–6	-AE061	-AE071	-AE081	-AE091	-AE101

Owner Failure to follow the recommendations indicated below could result in reduced effectiveness of the seat belt restraint system in case of vehicle collision, causing personal injury.

If your seat belt cannot be fastened securely because it is not long enough, a personalized Seat Belt Extender is available from your Lexus dealer free of charge.

Please visit your local Lexus dealer so that the dealer can order the proper required length extender. Bring the heaviest coat you expect to wear for proper measurement and selection of length. Additional ordering information is available at your Lexus dealer.

When the Seat Belt Extender is provided for rear seat positions (with automatic locking retractor), make sure that the retractor is locked when in use.

To connect the extender to the seat belt, insert the tab into the seat belt buckle so that the buckle-release buttons of the extender and the seat belt are both facing outward as shown.

You will hear a click when the tab locks into the buckle.

When not in use, remove the extender and store in the vehicle for future use.



CAUTION:

On vehicles equipped with SRS – Occupant Classification System (OCS)*, it is critical that the extender tab be buckled into the buckle AFTER the occupant sits down in the seat.

Leaving extender installed in the buckle before sitting down will cause the OCS to be in the "airbag off" or disarmed state.

* OCS will enable or disable the passenger front and side airbags based on passenger weight and seat belt latch position classifying the passenger as a child or adult.

CAUTION:

When using the Seat Belt Extender, observe the following. Failure to follow these instructions could result in reduced effectiveness of the seat belt restraint system in case of vehicle accident, increasing the chance of personal injury.

- Never use the Seat Belt Extender if you can COMFORTABLY fasten the seat belt without it.
- The Seat Belt Extender must never be used with any child safety seats.
- Remember that the extender provided for you may not be safe when used on a different vehicle, for another person or for a different seating position than the one originally intended.

SEAT BELT EXTENDER WORKSHEET

PLEASE COPY THIS ORIGINAL WORKSHEET FOR EACH EXTENDER NEEDED

CAUTIONS:

- To minimize the chance and/or severity of injury in an accident, the Seat Belt Extender must only be used:
 - By the person for whom it was provided.
 In the seat position for which it was provided.
- 2 In the seat position for which it was provided.
- The Seat Belt Extender must never be used with any child safety seats.
- When the Seat Belt Extender is provided for rear seat positions (with automatic locking retractor), make sure the retractor is locked when extender belt is in use.

DEALER		SEAT	SEAT BELT EXTENDER APPLICATION			APPLICANT		
DEALER CODE	DEALER NAME			APPLICANT NAME				
ADDRESS				ADDRESS				
CITY & STATE			ZIP	CITY & STATE		ZIP	PHONE	
EMPLOYEE NAME		MODEL YEAR	BODY TYPE	SEATING POSITION	VEHICLE IDENTIFI	CATION NUMBER		

DIRECTIONS FOR DETERMINING PROPER EXTENDER LENGTH

- 1. Place the seat in the position the applicant normally uses.
- 2. With the applicant in the seat, wearing the thickest coat expected to be worn, pull belt all the way out and try to buckle belt.
 - If belt latches into buckle and feels comfortable against upper chest area, an extender is not needed.
 - If belt does not buckle, continue with Step 3.
 - If buckle latches but belt has no slack remaining, continue with Step 3.
- 3. Measure distance between applicant's navel and seat belt buckle (Dimension A) and enter on Worksheet.
- 4. With belt all the way out, measure distance between latch tip and buckle tip (Dimension B) and enter on Worksheet.
- NOTE: If belt latches but there is no slack enter zero as Dimension B.
- 5. Subtract Dimension B from Dimension A and record number in Check Number box on Worksheet.
- 6. Seat Belt Extender length is Dimension B rounded up to next extender length (without exceeding Check Number).

NOTE: If extender length exceeds Check Number, an extender <u>cannot</u> be provided to the customer.

CAUTION:

On vehicles equipped with SRS — Occupant Classification System (OCS), it is critical that the extender tab be buckled into the buckle AFTER the occupant sits down in the seat.

Leaving extender installed in the buckle before sitting down will cause the OCS to be in the "airbag off" or disarmed state.



DIMENSION A: DIMENSION B: CHECK NUMBER:

SEAT BELT EXTENDER AUTHORIZATION

• The same Seat Belt Extender can be used for right and left seating applications. Each Seat Belt Extender will have a label identifying the owner, VIN and seating position.

Applicant's Signature: (Actual user of Seat Belt Extender)

Date:



Technical Service Information Bulletin December 9, 2003 '02 – '04 Model Year

Introduction Lexus customers who find it necessary to increase the length of their seat belts may obtain Seat Belt Extenders at **no cost** through their local Lexus dealer.

• The extender is available in 6 inch, 9 inch, 12 inch, 15 inch and 18 inch lengths.

Models:

- The extender is available only in black.
- Owners are informed of the Seat Belt Extender availability through the Lexus Owner's Manual included in each vehicle.



BO012

The customer (individual requiring the extender) must visit a Lexus dealership to have the required measurements made and to complete the Seat Belt Extender Worksheet. The worksheet will allow the proper fitting and selection of a Seat Belt Extender for the customer. The dealership personnel should then determine the applicable part number and place an order through *Dealer Daily.*

The dealership service department should complete the affixed Seat Belt Extender Customer Information Label on the part and review the "Owner Instruction Sheet" with the customer. The dealership should give a copy of the completed worksheet to the customer and keep the original in the customer's file.

To assure utmost owner satisfaction, it is recommended that a dealership designate one person to coordinate all activities related to the Seat Belt Extender issue.

It is recommended that dealerships **do NOT stock** Seat Belt Extenders due to the need for proper fitting to individual customers.

This bulletin contains the following information:

Procedure and Sample Label	Page 2
Application Charts	Page 3
Part Number Information	Page 4
Owner Instructions	Pages 4 – 5
Seat Belt Extender Worksheet	Page 6

Applicable • 2002 – 2004 model year Lexus vehicles.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
mormation	N/A	Not Applicable to Warranty	-	_	-	-

Lexus Supports ASE Certification



- 2. Dealer verifies the need for a Seat Belt Extender and obtains a current copy of this TSIB and copies the Worksheet.
- 3. Dealer measures the customer and completes the Worksheet. Dealer determines the correct part number and places an order for the part through Dealer Daily.
- 4. Dealer receives Seat Belt Extender and calls the customer to check the fit of the part.
- 5. If the Seat Belt Extender fit is good, dealership personnel completes the Customer Information Label on the part, explains usage of the part, and gives the customer a copy of the completed Worksheet.
- 6. Dealer places copy of the completed Worksheet in the customer's records.



Sample Seat	
Belt Extender Customer	CAUTION
Information Label	THIS SEAT BELT EXTENDER IS TO BE USED ONLY BY:
	ON VEHICLE:
	VIN:
	SEATING POSITION:
	USE BY OTHERS, OR IN ANOTHER SEATING POSITION, OR IN ANOTHER VEHICLE COULD REDUCE SEAT BELT RESTRAINT IN AN ACCIDENT AND RESULT IN PERSONAL INJURY.

Front Seat		FRONT SEAT – EXTENDER APPLICATION								
Applications	MODEL	ТҮРЕ	'04	'03	'02					
	ES 300		-	R–5	R–5					
	ES 330		R–6	-	_					
	GS 430		R–3	R–3	R–3					
	GS 300		R–3	R–3	R–3					
	GX 470		K–6	K–6	-					
	IS 300	All Models	K–6	K–6	N–6					
	LS 430		R–3	R–3	R–3					
	LX 470		K–6	K–6	K–5					
	RX 300		-	R–5	R–5					
	RX 330		R–7	_	_					
	SC 430	1	R-3	R–3	R–3					

Rear Seat Belt Extender Applications

REAR SEAT – EXTENDER APPLICATION						
MODEL	ТҮРЕ	'04	'03	'02		
ES 300		-	R–5	R–5		
ES 330		R–5	_	_		
GS 430		K–5	K–5	K–5		
GS 300	All Models	K–5	K–5	K–5		
GX 470		K–5	K–5	-		
IS 300		R–5	R–5	R–5		
LS 430	RH, LH	R–3	R–3	R–3		
LS 430	Center	R–6	_	_		
LX 470		K–5	K–5	K–5		
RX 300	All Models	_	R–5	R–5		
RX 330	RH, LH	R–6 or Q–5	-	_		
RX 330	Center	Q–6	_	_		
SC 430	All Models	R–5	R–5	R–5		

NOTE:

The extender must not be used for the center rear seat belt except on the 2004 model year LS 430 and RX 330.

Part Number	PART NUMBER PREFIX: 73399–								
mormation	SEDIES	LENGTH							
	JERIES	6 INCH	9 INCH	12 INCH	15 INCH	18 INCH			
	R–3	-50010	-50020	-50030	-50040	-50050			
	R–5	-16060	-16070	-16080	-16090	-16100			
	R-6	-35110	-35120	-35130	-35140	-35150			
	R–7	-48010	-48020	-48030	-48040	-48050			
	N-6	-20160	-20170	-20180	-20190	-20200			
	K–5	-35010	-35020	-35030	-35040	-35050			
	K–6	-35060	-35070	-35080	-35090	-35100			
	Q–5	-AE010	-AE020	-AE030	-AE040	-AE050			
	Q-6	-AE060	-AE070	-AE080	-AE090	-AE100			

Owner Failure to follow the recommendations indicated below could result in reduced effectiveness of the seat belt restraint system in case of vehicle collision, causing personal injury.

If your seat belt cannot be fastened securely because it is not long enough, a personalized Seat Belt Extender is available from your Lexus dealer free of charge.

Please visit your local Lexus dealer so that the dealer can order the proper required length extender. Bring the heaviest coat you expect to wear for proper measurement and selection of length. Additional ordering information is available at your Lexus dealer.

When the Seat Belt Extender is provided for rear seat positions (with automatic locking retractor), make sure that the retractor is locked when in use.

Owner Instructions (Continued)

To connect the extender to the seat belt, insert the tab into the seat belt buckle so that the buckle-release buttons of the extender and the seat belt are both facing outward as shown.

You will hear a click when the tab locks into the buckle.

When not in use, remove the extender and store in the vehicle for future use.



CAUTION:

On vehicles equipped with SRS – Occupant Classification System (OCS)*, it is critical that the extender tab be buckled into the buckle AFTER the occupant sits down in the seat.

Leaving extender installed in the buckle before sitting down will cause the OCS to be in the "airbag off" or disarmed state.

* OCS will enable or disable the passenger front and side airbags based on passenger weight and seat belt latch position classifying the passenger as a child or adult.

CAUTION:

When using the Seat Belt Extender, observe the following. Failure to follow these instructions could result in reduced effectiveness of the seat belt restraint system in case of vehicle accident, increasing the chance of personal injury.

- Never use the Seat Belt Extender if you can COMFORTABLY fasten the seat belt without it.
- The Seat Belt Extender must never be used with any child safety seats.
- Remember that the extender provided for you may not be safe when used on a different vehicle, for another person or for a different seating position than the one originally intended.

SEAT BELT EXTENDER WORKSHEET

PLEASE COPY THIS ORIGINAL WORKSHEET FOR EACH EXTENDER NEEDED

CAUTIONS:

- To minimize the chance and/or severity of injury in an accident, the Seat Belt Extender must only be used:
 - By the person for whom it was provided.
 In the seat position for which it was provided.
- 2 In the seat position for which it was provided.
- The Seat Belt Extender must never be used with any child safety seats.
- When the Seat Belt Extender is provided for rear seat positions (with automatic locking retractor), make sure the retractor is locked when extender belt is in use.

DEALER SEAT BELT EXTEN			NDER APPLICATION APPLICANT			NT	
DEALER CODE	DEALER NAME			APPLICANT NAME			
ADDRESS				ADDRESS			
CITY & STATE			ZIP	CITY & STATE		ZIP	PHONE
EMPLOYEE NAME		MODEL YEAR	BODY TYPE	SEATING POSITION	VEHICLE IDENTIFI	CATION NUMBER	

DIRECTIONS FOR DETERMINING PROPER EXTENDER LENGTH

- 1. Place the seat in the position the applicant normally uses.
- 2. With the applicant in the seat, wearing the thickest coat expected to be worn, pull belt all the way out and try to buckle belt.
 - If belt latches into buckle and feels comfortable against upper chest area, an extender is not needed.
 - If belt does not buckle, continue with Step 3.
 - If buckle latches but belt has no slack remaining, continue with Step 3.
- 3. Measure distance between applicant's navel and seat belt buckle (Dimension A) and enter on Worksheet.
- 4. With belt all the way out, measure distance between latch tip and buckle tip (Dimension B) and enter on Worksheet.
 - NOTE: If belt latches but there is no slack enter zero as Dimension B.
- 5. Subtract Dimension B from Dimension A and record number in Check Number box on Worksheet.
- 6. Seat Belt Extender length is Dimension B rounded up to next extender length (without exceeding Check Number).

NOTE: If extender length exceeds Check Number, an extender cannot be provided to the customer.



SEAT BELT EXTENDER CALCULATION

 DIMENSION A:
 DIMENSION B:
 CHECK NUMBER:

 SEAT BELT EXTENDER AUTHORIZATION

 • The same Seat Belt Extender can be used for right and left seating applications. Each Seat Belt

 Extender will have a label identifying the evener. VIN and costing position. Seat Belt Extenders are

- The same Seat Belt Extender can be used for right and left seating applications. Each Seat Belt Extenders are Extender will have a label identifying the owner, VIN and seating position. Seat Belt Extenders are available only in black.
- Applicant's Signature: (Actual user of Seat Belt Extender)

Date:



Technical Service Information Bulletin November 10, 2005

Title: SEAT COVER REPLACEMENT FOR SIDE AIRBAG EQUIPPED VEHICLES Models:

BO012-05

'97 – '06 All Lexus Models

TSIB UPDATE NOTICE:

The information contained in this TSIB supercedes TSIB No. BO004-98. TSIB No. BO004-98 is now obsolete and should be discarded.

Introduction Beginning in 1997, Lexus introduced side airbags for the LS 400. Starting with 1998, all Lexus vehicles are equipped with side airbags as standard equipment.

Lexus does **NOT** recommend replacement of original seat covers* with non-Lexus leather or other seat cover materials due to the following:

- Seat covers NOT recommended by Lexus may affect side airbag performance, in general or in part, during an accident.
- Modifications that negatively affect side airbag performance can result in severe occupant injuries.
- Seat covers are an integral part of this safety system. Replacing original seat covers* with non-Lexus leather or other seat cover materials may compromise the effectiveness of this safety system.
- The design of the seat is complex, integrating safety and strength with comfort and luxury.

*NOTE:

Lexus original seat covers that were NOT designed for side airbag equipped seats cannot be used due to the effect on proper airbag performance.

Lexus strongly discourages modifying original equipment seats that have side airbags.

Additionally, Lexus strongly advises against the installation or use of aftermarket seat covers, which could impair the performance of the side airbags in the event of an accident.

Applicable Vehicles • All 1997 - 2006 model year Lexus vehicles.

Warranty Information	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
	N/A	Not Applicable to Warranty	-	-	_	-





Technical Service Information Bulletin March 10, 2004

Title: ZERO POINT CALIBRATION

'04 All Models with VSC

Introduction The following information is intended to clarify the repair manual procedures for Zero Point Calibration and sensor checks after the replacement of any of the following components or procedures.

• Vehicle Stability Control Computer

Models:

- Steering Angle Sensor
- Yaw Rate Sensor
- Deceleration Sensor
- After Performing an Alignment

Zero Point Calibration of the above sensors must also be performed when replacing or repairing steering related parts. These steps are necessary for the correct and accurate repair of VSC related systems.

Applicable • All 2004 model year Lexus vehicles equipped with VSC. Vehicles

equired	SPECIAL SERVICE TOOLS (SSTs)		PARTNUMBER	QUANTITY
551s	Lexus Diagnostic Tester Kit*		01001270	1
	CAN Interface Module Kit*	<u>P</u>	01002744	1
	12 Megabyte Diagnostic Tester Program Card with version 10.2a Software (or later)*		01002593-005	1
	Diagnostic Check Wire* (or equivalent)		09843–18040	1

Essential SSTs.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards or other SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	-	-	_	_



RAKES

BR001

Calibration Zero Point Calibration Procedure Using Diagnostic Tester

Procedure With Diagnostic Tester

1. Connect Diagnostic Tester to DLC3.



2. Follow the flow below for the calibration procedure. If the vehicle is equipped with automatic transmission (A/T), ensure that the shift lever is in the "P" range and the parking brake is applied. If the vehicle is equipped with manual transmission (M/T), ensure that the parking brake is applied.

NOTE:

While performing the Zero Point Calibration, do not tilt, move or shake the vehicle. The vehicle must remain in a stationary condition throughout the entire process. Be sure to perform the procedure on a level surface with an inclination of less than 1%.





3. Drive the vehicle for at least 5 minutes to confirm Zero Point Calibration is complete.

NOTE:

If viewing Diagnostic Tester Data List after repair, the Steering Angle Sensor may remain at 1150 until the vehicle reaches 28 mph. This is a normal condition until the learned values of the steering angle have been achieved.

Calibration Zero Point Calibration Using SST 09843–18040 Procedure

With SST The following procedure may be used in the cases where a Diagnostic Tester is not available.

NOTE:

While performing the Zero Point Calibration, do not tilt, move or shake the vehicle. The vehicle must remain in a stationary condition throughout the entire process. Be sure to perform the procedure on a level surface with an inclination of less than 1%.

- 1. Ensure the shift lever is in the "P" range.
- 2. Turn the ignition switch ON.
- Using SST 09843–18040, repeat a cycle of short and open between terminals Ts and CG of DLC3 4 times or more within 8 seconds (refer to the specific vehicle EWD for TS and CG pin location in the DLC3).
- 4. Verify that the VSC indicator light is lit indicating the recorded zero point is erased.
- 5. Turn the ignition switch OFF.
- 6. Be sure the terminals Ts and CG of DLC3 are disconnected.
- 7. Turn the ignition switch ON.
- 8. Check that the VSC warning light goes off about 15 seconds after the ignition switch is turned ON.
- 9. After ensuring that the VSC warning light remains OFF for 2 seconds, turn the ignition switch OFF.
- 10. Connect terminals Ts and CG of DLC3 using SST 09843-18040.
- 11. Turn the ignition switch ON.
- 12. After turning the ignition switch ON, check that the VSC warning light is lit for about 4 seconds and then starts quick blinking at 0.13 second intervals.
- 13. After ensuring the blinking of the VSC warning light for 2 seconds, turn the ignition switch OFF.
- 14. Remove the SST from terminals Ts and CG of DLC3.
- 15. Drive the vehicle for at least 5 minutes to confirm Zero Point Calibration is complete.

NOTE:

If viewing Diagnostic Tester Data List after repair, the Steering Angle Sensor may remain at 1150 until the vehicle reaches 28 mph. This is a normal condition until the learned values of the steering angle have been achieved.



Introduction The procedure for inspecting the radiator cap has been revised. Please refer to the following procedures when inspecting the radiator cap on all Lexus models.

Applicable • All Lexus models. Vehicles

Required Equipment	MANUFACTURER	MANUFACTURER EQUIPMENT		
	Snap–On/Sun SVTS262A (or equivalent)	Cooling System Tester (Radiator Cap Tester)	1	
	NOTE: Additional Lexus Approved Dealer	Approved Dealer Equipment may be ordered by calling Lexus Equipment at 1–800–368–6787.		

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	_	-	-	-



Required SSTs	ITEM NO.	SPECIAL SERVICE TOOLS (SSTs)		PART NUMBER	QTY	DRW**
	1	Radiator Cap Test Set*		09230–00030–02	1	7
	2	Radiator Cap Test Set (Small)*	9	09230-00020-02	1	7
	* Esse ** Refe	ential SSTs. ers to drawer number in SST Storage System.				

NOTE: Additional SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

- Radiator Cap 1. Use the illustration below to identify the vehicle's radiator cap type and kPa rating.
- Identification Procedure
 - 2. Proceed to the required inspection procedure for the radiator cap and kPa rating.



Radiator Cap Type: N-cap, 88 kPa

Inspection Procedure

1. Remove coolant and any foreign material on rubber points "A," "B," and "C."

- 2. Check that points "A," "B," and "C" are not deformed, cracked, or swollen.
- 3. Check that points "C" and "D" are not stuck together.
- Apply engine coolant to points "B" and "C" before using the radiator cap tester.
 - Radiator Cap Tester: Snap–On/Sun P/N SVTS262A (or equivalent)
- Before installing the radiator cap tester, use the applicable radiator cap adaptor provided in the following SST kits in conjunction with the radiator cap tester:
 - SST P/N 09230–00030–02 (09231–10080–01) or 09230–00020–02 (09231–10060–01)
- 6. When using the radiator cap tester, tilt it more than 30 degrees.
- 7. Pump the radiator cap tester several times, and check the maximum pressure.

Pumping speed: 1 pump/second

HINT:

Stop pumping when the valve opens and read the gauge. The gauge must be within the standard values listed below when the pressure valve opens. The cap is considered OK when the pressure holds steady or falls very slowly, but holds within the standard values listed below for one minute.

Specification:

VALVE OPENING PRESSURE	SPECIFIED CONDITION
Standard value (for brand–new cap)	74.0 to 103.0 kPa (0.75 to 1.05 kgf/cm², 10.7 to 14.9 psi)
Minimum standard value (for in–service cap)	59 kPa (0.60 kgf/cm², 8.53 psi)

If the maximum pressure is less than the minimum standard value, replace the radiator cap sub-assembly.

N–Cap: 88 kPa





Radiator Cap Type: N-cap, 108 kPa

Inspection Procedure (Continued)

1. Remove coolant and any foreign

- material on rubber points "A," "B," and "C."
- Check that points "A," "B," and "C" are not deformed, cracked, or swollen.
- 3. Check that points "C" and "D" are not stuck together.
- 4. Apply engine coolant to points "B" and "C" before using the radiator cap tester.
 - Radiator Cap Tester: Snap–On/Sun P/N SVTS262A (or equivalent)
- Before installing the radiator cap tester, use the applicable radiator cap adaptor provided in the following SST kits in conjunction with the radiator cap tester:
 - SST P/N 09230–00030–02 (09231–10080–01) or 09230–00020–02 (09231–10060–01)
- 6. When using the radiator cap tester, tilt it more than 30 degrees.
- 7. Pump the radiator cap tester several times, and check the maximum pressure.

Pumping speed: 1 pump/second

HINT:

Stop pumping when the valve opens and read the gauge. The gauge must be within the standard values listed below when the pressure valve opens. The cap is considered OK when the pressure holds steady or falls very slowly, but holds within the standard values listed below for one minute.

Specification:

VALVE OPENING PRESSURE	SPECIFIED CONDITION
Standard value (for brand–new cap)	93.3 to 122.7 kPa (0.95 to 1.25 kgf/cm², 13.5 to 17.8 psi)
Minimum standard value (for in–service cap)	78.5 kPa (0.80 kgf/cm², 11.38 psi)

If the maximum pressure is less than the minimum standard value, replace the radiator cap sub–assembly.





Radiator Cap

Inspection Procedure (Continued)

Type: Compact Cap, 88 kPa

- 1. Remove coolant and any foreign material on rubber points "A," "B," and "C."
- 2. Check that points "A" and "B" are not deformed, cracked, or swollen.
- 3. Check that points "B" and "C" are not stuck together.
- 4. Apply engine coolant to point "B" before using the radiator cap tester.
 - Radiator Cap Tester: Snap-On/Sun P/N SVTS262A (or equivalent)
- 5. Before installing the radiator cap tester, use the applicable radiator cap adaptor provided in the following SST kits in conjunction with the radiator cap tester:
 - SST P/N 09230-00030-02 (09231-10080-01) or 09230-00020-02 (09231-10060-01)
- 6. When using the radiator cap tester, tilt it more than 30 degrees.
- 7. Pump the radiator cap tester several times, and check the maximum pressure.

Pumping speed: 1 pump/second

HINT:

Stop pumping when the valve opens and read the gauge. The gauge must be within the standard values listed below when the pressure valve opens. The cap is considered OK when the pressure holds steady or falls very slowly, but holds within the standard values listed below for one minute.

Specification:

VALVE OPENING PRESSURE	SPECIFIED CONDITION
Standard value (for brand–new cap)	74.0 to 103.0 kPa (0.75 to 1.05 kgf/cm², 10.7 to 14.9 psi)
Minimum standard value (for in–service cap)	59 kPa (0.60 kgf/cm², 8.53 psi)

If the maximum pressure is less than the minimum standard value, replace the radiator cap sub-assembly.




Radiator Cap Type: Compact Cap, 108 kPa

and "C."

Inspection Procedure (Continued)

1. Remove coolant and any foreign material on rubber points "A," "B,"

- 2. Check that points "A" and "B" are not deformed, cracked, or swollen.
- 3. Check that points "B" and "C" are not stuck together.
- Apply engine coolant to point "B" before using the radiator cap tester.
 - Radiator Cap Tester: Snap–On/Sun P/N SVTS262A (or equivalent)
- Before installing the radiator cap tester, use the applicable radiator cap adaptor provided in the following SST kits in conjunction with the radiator cap tester:
 - SST P/N 09230–00030–02 (09231–10080–01) or 09230–00020–02 (09231–10060–01)
- 6. When using the radiator cap tester, tilt it more than 30 degrees.
- 7. Pump the radiator cap tester several times, and check the maximum pressure.

Pumping speed: 1 pump/second

HINT:

Stop pumping when the valve opens and read the gauge. The gauge must be within the standard values listed below when the pressure valve opens. The cap is considered OK when the pressure holds steady or falls very slowly, but holds within the standard values listed below for one minute.

Specification:

VALVE OPENING PRESSURE	SPECIFIED CONDITION
Standard value (for brand–new cap)	93.3 to 122.7 kPa (0.95 to 1.25 kgf/cm², 13.5 to 17.8 psi)
Minimum standard value (for in–service cap)	78.5 kPa (0.80 kgf/cm², 11.38 psi)

If the maximum pressure is less than the minimum standard value, replace the radiator cap sub–assembly.





Radiator Cap Type: Plastic Car

Inspection Procedure (Continued)

Type: Plastic Cap, 108 kPa

- 1. Remove coolant and any foreign material on O-ring "A."
- 2. Check that O-ring "A" is not deformed, cracked, or swollen.
- 3. Apply engine coolant to O–ring "A" and rubber point "B" before using the radiator cap tester.
 - Radiator Cap Tester: Snap–On/Sun P/N SVTS262A (or equivalent)
- Before installing the radiator cap tester, use the applicable radiator cap adaptor provided in the following SST kits in conjunction with the radiator cap tester:
 - SST P/N 09230-00030-02 (09231-10080-01) or 09230-00020-02 (09231-10060-01)
- 5. When using the radiator cap tester, tilt it more than 30 degrees.
- 6. Pump the radiator cap tester several times, and check the maximum pressure.

Pumping speed: 1 pump/second

HINT:

Stop pumping when the valve opens and read the gauge. The gauge must be within the standard values listed below when the pressure valve opens. The cap is considered OK when the pressure holds steady or falls very slowly, but holds within the standard values listed below for one minute.

Specification:

VALVE OPENING PRESSURE	SPECIFIED CONDITION
Standard value (for brand–new cap)	93.3 to 122.7 kPa (0.95 to 1.25 kgf/cm², 13.5 to 17.8 psi)
Minimum standard value (for in–service cap)	78.5 kPa (0.80 kgf/cm², 11.38 psi)

If the maximum pressure is less than the minimum standard value, replace the radiator cap sub–assembly.

Plastic Cap: 108 kPa

Radiator Cap Tester 30° or more Radiator Cap



Technical Service Information Bulletin October 14, 2004

Title: ENTERING VIN DURING ECM (PCM) REPLACEMENT AND/OR DTC P0630 Models:

All '04 – '06 Models

TSIB REVISION NOTICE:

 June 3, 2005: Content has been updated to include 2004 and 2006 model year vehicles. Step 4 of the VIN Write Procedure (page 2) and step 3 of the VIN Read Procedure (page 3) have been clarified to include RX 400h vehicles.
 Previous versions of this TSB should be discarded.

Introduction All 2005 and subsequent model year Lexus vehicles have the VIN (Vehicle Identification Number) stored in the Electronic Control Module (ECM) (SAE term: Powertrain Control Module/PCM) non–volatile memory. The VIN is accessible on the data stream using the Lexus Diagnostic Tester and can also be written to a new ECM (PCM) using a "VIN Read/Write" utility.

Service ECMs (supply parts) are shipped without the VIN; therefore, as part of the ECM (PCM) replacement procedure, the VIN must be written to the replacement ECM (PCM) using the Diagnostic Tester utility function. Failure to write the VIN to the ECM (PCM) will result in a M.I.L. "ON" condition and set DTC P0630: VIN Not Programmed or Mismatch – ECM (PCM).

It is very important to remember to enter the VIN on these vehicles. Vehicles with missing VINs are subject to failing some state and local vehicle emissions Inspection and Maintenance programs.

NOTE:

2004 model year vehicles which have been flash reprogrammed may contain updated 2005 model year OBD II logic. These vehicles will require VIN entry into the ECM (PCM) after reprogramming.

Applicable Vehicles

• All 2005 – 2006 model year vehicles.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	_

2004 model year vehicles that have been flash reprogrammed.



ス

П

ഗ

Π

GO

Required SSTs	ITEM NO.	SPECIAL SERVICE TOOLS (SSTs)	PARTNUMBER	QTY	DRW**
	1	 Lexus Diagnostic Tester Kit* NOTE: All components from this kit/set are required 12 Megabyte Diagnostic Tester Program Card (P/N 01002593–005) with version 12.2a Software (or later) is required 	LEX220036	1	8
	2	CAN Interface Module Kit* NOTE: • All components from this kit/set are required	01002744	1	8

Essential SSTs.

** Refers to drawer number in SST Storage System.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards, or other SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

VIN Write To write a VIN to a replacement ECM Procedure

(PCM), use the following process:

- 1. Confirm the VIN. It is located on the front left of the instrument panel.
- 2. Connect the Diagnostic Tester to DLC3.
- 3. Turn the ignition switch and Diagnostic Tester switch ON.
- 4. All vehicles except RX 400h: Select from the Diagnostic Tester menus: DIAGNOSIS, ENHANCED OBDII, VIN, and VIN WRITE.

RX 400h vehicles:

Select from the Diagnostic Tester menus: DIAGNOSIS, OBD/MOBD, HV ECU, VIN, and VIN WRITE.

- 5. Write the VIN in accordance with the Diagnostic Tester display.
- 6. Compare the VIN displayed on the Diagnostic Tester with the VIN on the instrument panel. If these are not the same, write the VIN again after turning the ignition switch OFF.



WRITING COMPLETE	
The following VIN has been written.	
The DTCs have been erased correctly.	
PRESS [ENTER]	

VIN Read 1. Connect the Diagnostic Tester to DLC3.

- 2. Turn the ignition switch and Diagnostic Tester switch ON.
- All vehicles except RX 400h: Select from the Diagnostic Tester menus: DIAGNOSIS, ENHANCED OBDII, VIN, and VIN READ.

RX 400h vehicles:

Select from the Diagnostic Tester menus: DIAGNOSIS, OBD/MOBD, HV ECU, VIN, and VIN READ.

4. Check the VIN displayed on the Diagnostic Tester.

HINT:

For further explanations, refer to the Technical Information System (TIS), appropriate model repair manual: *Diagnostics: SFI System: Registration.*





Introduction Some customers may experience a squeak noise due to contact between the seat track locating pin(s) and the floor pan location hole(s). The following procedure describes the repair method to correct this condition.

Applicable • 2004 – 2007 model year Lexus vehicles. Vehicles

Required Tools & Material

TOOLS & MATERIAL	QUANTITY
Flat Blade Screwdriver (Taped Tip)	1
Power Cut-off Tool (or equivalent)	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
NV5011	R & R Front Seat Track Pins (1 seat)	0.5	72011-#####	01	
Combo A	Opposite Side	0.5	72012–#####	91	99

Applicable Warranty*:

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



Pin Location The following table indicates the location and the number of seat track locating pins that should be removed from the seat track assembly:

MODEL	NUMBER OF PINS TO REMOVE	PIN LOCATION
ES (All Models)	2	Front, Inner, & Outer Track
GS (All Models)	2	Front, Inner, & Outer Track
GX (All Models)	2	Front, Inner, & Outer Track
IS (All Models)	2	Front, Inner, & Outer Track
LS 430	2	Front, Inner, & Outer Track
LX (All Models)	2	Front, Inner, & Outer Track
RX (All Models)	1 (Inner Side ONLY)	Front & Inner Track ONLY
SC 430	2	Front, Inner, & Outer Track



Repair Procedure

CAUTION:

- Wear safety gloves to prevent injury to your hands.
- Work must be started more than 90 seconds after the ignition switch is turned to the LOCK position and the negative (–) terminal cable is disconnected from the battery. (The SRS is equipped with a backup power source. If work is started within 90 seconds from disconnecting the negative (–) terminal cable of the battery, the SRS may deploy.)
- The yaw rate sensor is installed under the front RH seat. Be careful NOT to step on the yaw rate sensor after the seat has been removed.

HINT:

- The installation is the reverse order of removal. However, when there is a special point concerning installation, it is indicated.
- Use the same procedure on the RH side as on the LH side.
- When removing/installing and performing repairs on the passenger seat, perform the Occupant Classification System Zero Point Calibration as outlined in the Diagnostics section of the applicable model year Repair Manual for each model.
- 1. Disconnect the negative (-) battery terminal.
- Remove the plastic front seat track covers — Use a screwdriver to disengage the claws and carefully remove the plastic seat track covers.

NOTE:

Tape the screwdriver tip before use.



NOTE:

Refer to the appropriate Lexus Repair Manual for each model for detailed instructions on how to remove the plastic seat track covers.



3. Remove the plastic rear seat track

Procedure (Continued)

Repair

covers — Use the taped screwdriver to disengage the claws and carefully remove the plastic seat track covers.

- 4. Remove the LH front seat assembly.
 - A. Move the seatback to the full upright position.
 - B. Remove the four (4) seat track securing bolts.
 - C. Disconnect the electrical connectors and remove the complete seat assembly.
- 5. Remove the seat track locating pins.
 - A. With the seat removed from the vehicle, tilt the seat assembly backward to gain access to the seat track locating pins.
 - B. Use a power cut-off tool (or equivalent) to cut off the two (2) locating pins leaving 2 mm (0.1 in.) or less of each pin.





CAUTION:

Do NOT permit the power cut-off tool to contact the seat track. ONLY cut off the shaft of the pin (near the base of the seat track).

NOTE:

The seat track locating pins' function is to ease installation during manufacturing and does NOT provide any other function.

- 6. Clean and paint bare metal surfaces.
 - A. Remove any metal shavings from the seat track/seat assembly.
 - B. Clean the bare metal surface of the remainder of the seat track locating pin with wax, grease, and silicone remover.
 - C. To prevent corrosion, coat any bare metal surfaces still attached to the seat track with a brush-on type paint.
- 7. Install LH front seat assembly.
 - A. Place the seat on the cabin floor.
 - B. Reconnect all electrical connectors under the seat.
 - C. Install all four (4) seat track retaining bolts (fingertight).

Repair Procedure (Continued) D. Tighten the two (2) front seat track attaching bolts.

NOTE:

The bolt torque specification varies by model. Please refer to the Repair Manual for the correct bolt torque for the model you are working on.

E. Tighten the two (2) rear seat track attaching bolts.

NOTE:

The bolt torque specification varies by model. Please refer to the Repair Manual for the correct bolt torque for the model you are working on.

- F. Reinstall all plastic seat track covers.
- 8. Repeat steps 1 6 for the RH seat assembly.
- 9. Reconnect the negative (–) battery terminal.
- 10. Test power seat operation and seat heater (if equipped) for proper operation.
- 11. Initialize front passenger occupant classification system and re-initialize any other power systems.
 - Refer to TSIB No. PD010-05, "Power System Initialization During PDS."
 - Refer to TSIB No. PD009-06, "Power System Initialization During PDS."
- 12. Inspect SRS warning light operation.
- 13. Test drive vehicle and confirm that the seat squeak has been eliminated.



Technical Service Information Bulletin

January 31, 2003



'02 - '06 All Models

TSIB REVISION NOTICE:

• May 11, 2005: Applicable Vehicles has been updated to include 2004 - 2006 model years.

The previous TSB should be discarded.

Introduction On some vehicles, when Rapgard[™] is removed, the paint may have a stained appearance under the clear coat. These stains should not be considered a defect in the paint (clear coat or color coat). Wrinkles in the Rapgard[™] sometimes trap water and cause the paint to stain from the trapped moisture, especially on horizontal surfaces, such as the hood, roof, and trunk. Stains can be removed by heating the stained surface to remove the trapped moisture.



Applicable • 2002 – 2006 model year vehicles, all models. **Vehicles**

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	BD1055	Remove Paint Stain Under Rapgard™	0.6	53301-#####	67	99

Applicable Warranty*:

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 48 months or 50,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



刀

(f)

Π

۶AIN

Required Tools & Material

TOOLS & MATERIALS	QUANTITY
Infrared Lamp or Heat Gun	1
Aluminum Foil or Damp Cloth	1
Thermometer	1

- Repair1.Use the aluminum foil or damp cloth to cover plastic/rubber parts that are nearProcedurethe stain.
 - 2. Apply heat to the stain using an infrared lamp or heat gun.

NOTE:

Apply heat for 5 – 10 minutes at $158\nu - 176\nu - (70\nu - 80\nu)$. Do NOT allow the surface to become hotter than $176\nu - (80\nu)$. Measure the temperature with a thermometer.

3. After applying heat for 5 minutes, examine the area to determine if the stain has been removed. If the stain still exists, continue to apply heat and re-examine the stain 5 minutes later.



Technical Service Information Bulletin April 2, 2004

Title: **EXTERIOR COLOR AND SCRATCH RESISTANT AND ANTI-ACID PAINT** Models:

'04 All Models

Introduction Most colors on Lexus vehicles sold in the U.S. use a combination of scratch resistant and/or acid rain resistant exterior (body color) paint finishes. These types of finishes provide improved resistance to minor scratching and acid rain.

This bulletin outlines the precautions that should be taken when polishing or refinishing anti-scratch automotive type paint surfaces.

The repair of acid rain damaged paint surfaces is explained in TSIB No. BO015-91, "Prevention and Repair of Acid Rain Damage."

Applicable Vehicles • All 2004 model year vehicles.

Inf

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
ormation	N/A	Not Applicable to Warranty	-	_	-	_

Paint Application

MODEL	PLANT	ЕХТ	ERIOR C	OLOR A	VAILABII	LITY	SCRATCH RESISTANT PAINT	ANTI-ACID PAINT	
ES 220		062	1C0	202	3Q2	3Q4		All Colors	
ES 330		4P7	6S5	772	8P8			Except 202	
CS 420/200		062	066	1C0	202	3P2			
GS 430/300		4P7	6S5	8P8	8P9			All Colors	
CX 470		070	1E8	1F0	202	587			
GA 470		8R4						All Colors	
18 200	тмс	062	1C0	1C6	202	3P0		All Colors	
15 300	TIME	4R4	6R4	8N6	8P4			Except 202	
1 5 420		062	072	1E0	1F2	202			
LS 430		3P2	4P7	4S1	6T7	8P8	All Colors	All Colors	
		070	1E9	202	4R2	6T2		All Colors	
LX 470		8P6						Except 202	
		062	1C0	1E0	202	4R4			
BV 220		6T1	6T3	8R6	8R7			All Colors	
RX 330	TNANC	062	1C0	1E0	202	4R4			
	TIVIIVIC	6T1	6T3	8R6	8R7]		
00 400	TMC	065	1C0	202	3P0	3P6			
SC 430	SC 430	TMC	4Q8	6S6	8P4				All Colors



PAINT

PA001

Paint Polishing Tips for Anti–Scratch Finishes: Application

Since this type of paint technology is meant to resist scratching, it is important to understand that sanding and polishing to remove scratches is quite difficult and will require significantly more time to finesse the paint surface to achieve an acceptable appearance.

- Use an ultra-fine grit sandpaper to remove scratches.
- Soak sandpaper in soapy water for at least one hour (overnight preferred) prior to sanding the paint surface (this will reduce the possibility of rescratching the paint surface).
- Use polishing compounds and materials specifically designed to be used with clearcoated urethane paint finishes.

Refinish Recommendations:

NOTE:

To improve appearance and durability of the refinished paint surface, it is recommended that a clearcoat be used when refinishing color 202 (non-metallic black). All metallic and pearl coat finishes must be clearcoated. Please refer to the specific refinish recommendations issued by the paint manufacturer used by the body/paint shop.

Refinish materials providing similar scratch resistant qualities to that of the original factory finish have been developed by the refinish paint suppliers in the U.S. Please contact your refinish supplier for a list of appropriate refinish materials as well as specific refinish instructions.



Technical Service Information Bulletin January 12, 2005

Title: IRON PARTICLE RUST CONTAMINATION REPAIR

Models: '94 – Current

• 1994 - Current model year Lexus vehicles.

Introduction The purpose of this bulletin is to provide information regarding the proper procedures to clean vehicles that may have been subjected to contamination by airborne iron particles such as rail dust.

Applicable Vehicles

> Required Tools & Materials

TOOLS & MATERIALS	QUANTITY	
Auto Magic ∕- Special Cleaner Concentrate [™] #713*	1	
Rubber Gloves, Aprons, Boots		
Eye Protection	As Needed	
Sponges or Wash Mitts	AS Needed	
Pail or Bucket		

Contact the main office of Auto Wax Company Inc. (1–800–826–0828 or www.automagic.biz) to find a local source for Auto Magic Special Cleaner Concentrate.™

- **Condition** During rail transportation or extended storage near industrial areas, vehicles may occasionally be subjected to contamination by airborne iron particles shed from railroad tracks, train wheels, exposure to heavy machinery facilities, grinding, welding, etc.
- **Inspection** This type of contamination can be identified by the presence of small red or brown particles on the paint surface. These particles are often difficult to see on dark color paints, but can be easily felt when brushing a hand across horizontal body surfaces such as hood, roof, or deck lid.

CAUTION:

Because of the abrasiveness of these small iron particles, polishing or buffing procedures should not be attempted to repair the paint surface of an affected vehicle. This will result in further paint damage and detract from vehicle appearance.

Repair Washing the affected paint surfaces with Auto Magic ✓ Special Cleaner Concentrate[™] is the recommended method to dislodge embedded iron particles and remove the surrounding rust stains. The correct usage of Auto Magic ✓ Special Cleaner Concentrate[™] is described in this bulletin.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	_	-	_



General Precautions

WARNING:

Auto Magic<sup>
//</sup> Special Cleaner Concentrate[™] is a corrosive material. Appropriate personal protection equipment must be worn to protect persons performing the contamination removal procedure. Please refer to the precautions on the product prior to use.

CAUTION:

Consult local or state regulations regarding the handling, use, and disposal of Auto Magic[™] Special Cleaner Concentrate[™] prior to use.

Under no circumstances should contamination removal be performed in direct sunlight or contamination removal solution be allowed to dry on vehicle surfaces, as staining of plastic, rubber, or painted parts may result.

Repair 1. Move vehicle out of direct sunlight. Initially rinse with cool water then wash with liquid car wash detergent. Rinse again thoroughly with fresh water.

- 2. Dilute the mixture to a 1:8 ratio for painted surfaces. Use the recommended dilution ratio when applying to any other surface. Apply the diluted cleaner concentrate so that it evenly covers the affected area. Use an appropriate mitt or sponge to agitate the surface.
- 3. Thoroughly rinse vehicle with fresh water.
- 4. Inspect vehicle carefully both visually and by feel to determine if all iron particles have been removed. Repeat the wash several times if necessary to achieve complete removal.
- 5. Dry vehicle with a soft terry cloth towel and apply a non–abrasive, non–silicone glaze to obtain a high–gloss finish.



Technical Service Information Bulletin

Title: **2004 PAINT COLORS** Models:

All '04 Models

July 24, 2003

PAINT

PA003-03

Introduction Attached for your reference is a list of all 2004 model year OEM paint codes.

NOTE:

The body color code is on the vehicle Certification Regulation Label, located on the left front door "B" pillar or door rear lower surface.



Please contact your local paint representative for the actual paint mixing formulas or if you need help in color matching.

Applicable • All 2004 model year vehicles. . Vehicles

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	-



Paint Codes & Color Names

CODE	COLOR NAME	ES 330	GS 430/300	GX 470	IS 300	LS 430	LX 470	RX 330	SC 430
062	Crystal White				/	~		~	
065	White Gold Crystal								~
066	Parchment Crystal		~						
070	Blizzard Pearl			1			~		
072	Moonlight Pearl					~			
1C0	Millennium Silver Metallic	~	~		~			~	~
1C6	Graphite Gray Pearl				~				
1E0	Flint Mica					~		~	
1E8	Ash Blue Mica			1					
1E9	Galactic Gray Mica						~		
1F0	Silver Pine Metallic								
1F2	Mecury Metallic					~			
202	Black Onyx	~	~	\checkmark	/	~	~	~	~
3P0	Absolute Red				~				~
3P2	Black Cherry Pearl		~			~			
3P6	Concord Shadow								~
3Q2	Black Garnet Pearl	~							
3Q4	Alabaster Metallic	~							
4P7	Mystic Gold Metallic	~	~			~			
4Q8	Egyptian Sand Pearl								~
4R2	Sand Dollar Pearl						~		
4R4	Savanah Metallic				1-			~	
4S1	Briarwood Pearl					~			
587	Dorado Gold Pearl			~					
6R4	Electric Green Metallic				~				
6S5	Mystic Sea Opalescence	~	1						
6S6	Midnight Pine Pearl								~
6T1	Bamboo Pearl							~	
6T2	Eucalyptus Mica						~		
6T3	Black Forest Pearl							/	
6T7	Cypress Pearl					~			
772	Starlight Pearl	~							
CODE	COLOR NAME	ES 330	GS 430/300	GX 470	IS 300	LS 430	LX 470	RX 330	SC 430

Paint Codes & Color Names

(Continued)

CODE	COLOR NAME	ES 330	GS 430/300	GX 470	IS 300	LS 430	LX 470	RX 330	SC 430
8N6	Bluestone Metallic				~				
8P4	Indigo Ink Pearl				~				٢
8P6	Blue Vapor Metallic						~		
8P8	Blue Onyx Pearl	~	~			~			
8P9	Blue Marlin Pearl		~						
8Q6	Azure Pearl								1
8R4	Blue Meridan Pearl			~					
8R6	Breakwater Blue Metallic							~	
8R7	Neptune Blue Mica							1	



Technical Service Information Bulletin July 16, 2004

Title: WHEEL FILM FOR BRAKE ROTOR **RUST PREVENTION** Models:

All Models with Wheel Film

RE-DELIVERY SERVICE Introduction To prevent brake rotor rust from forming during transportation and storage, wheel film will be adopted instead of using a cardboard type anti-rust cover.

The purpose of the wheel film is to protect the disc brake rotor from weather elements and initial rust before the vehicle is delivered to the customer. Consequently, the film should remain on the wheel as long as possible.

NOTE:

- Retain the wheel film on the disc wheel during vehicle display and storage.
- Do not remove the wheel film right away at Pre-Delivery Service (PDS) if the vehicle will be stored after PDS.
- · Remove the wheel film just prior to delivery to customers.



Applicable • All Models with wheel film. Vehicles

Warranty Information	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
	N/A	Not Applicable to Warranty	-	_	-	-



PD001-04

Removal Procedure

A Firmly hold the outer end of the wheel film to pull it off.



NOTE:

- If film adhesive residue is found on the disc wheel, remove it with a soft cloth dipped in ethyl alcohol (ethanol). Do not use thinner to remove the adhesive residue.
- When the wheel film is removed below an ambient temperature of 0/℃ (32/♣), it is possible that the film may tear. For ease of film removal in cold conditions, please warm the film above 0/℃ (32/♣) using one of the following methods:
 - Splash (hot) water on the wheel film.
 - Warm wheel film with cotton cloth soaked in hot water.
 - Warm wheel film with heat gun. Be sure not to overheat the film and wheel.
 - Warm wheel film by infrared heater (lamp) for paint. Be sure not to overheat the film and wheel.
 - Warm wheel film by steam car wash.
 - Park vehicle indoors (e.g. garage, etc.) for an extended period of time.

Disposal Please follow local laws for disposal. Polyethylene film will not generate harmful gasses when it is burned.

Introduction Schedule

			2003							2004															
REAR)	REAR)		2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
GS 430/300																Be	gin	nin	g Ja	anu	ary	20	05		
GX 470	JAPAN															Be	gin	nin	g Ja	anu	ary	20	05		
LX 470																Be	gin	nin	g Ja	anu	ary	20	05		
PX 330	TMMC																								
SC 430																									

This is a tentative schedule. There is a possibility that the introduction timing may be delayed on some models.



-99



Technical Service Information Bulletin January 1, 1999

Title: **VOLUME 4 INFORMATION**

Models: **All Models**

Introduction Lexus Technical Service Information Bulletins (TSIBs) continue to be one of the most current sources of technical information available. To ensure complete access to this reference source, use the following steps:

- Volume Four will begin with 1999 Technical Service Information Bulletins.
- Place this bulletin along with all 1999 TSIBs into the new binders received with this • bulletin.
- Label this new binder "Volume Four" using the labels provided with the binder.
- Additional copies of 1994 through 1999 TSIBs are available to all Lexus Dealerships through the Non-Parts System (MDC NPM System) by using the following Part Number designation:



Related TSIB	MATERIAL DESCRIPTION	PARTNUMBER
Part Numbers	1999 TSIB Binder complete with all bulletins issued to date	VOL4
	New TSIB Binder and tabs only	00216–00001



PG001-04



Technical Service Information Bulletin May 18, 2004

Title: **REPAIR MANUAL CORRECTIONS INDEX** Models:

All Models

Introduction Correction pages are available for the service publications listed below. This bulletin summarizes service publication content changes that have been released between February 2003 and March 2004. These changes have already been implemented in the Toyota Technical Information System (TIS). For the most accurate service information content, technicians are strongly encouraged to refer to TIS (*http://tis.toyota.com*). Internet access is also available to Lexus service information content by subscription (*http://techinfo.lexus.com*).

NOTE:

Inventory quantities of printed correction pages are limited, and part numbers are obsolete when supplies are exhausted. When ordering a technical publication (i.e., Repair Manual, Electrical Wiring Diagram) from the MDC, any correction page(s) associated with that particular publication which were published at the time of purchase will automatically be included with your order.

PartsCorrection pages may be ordered from the Materials Distribution Center (MDC) throughInformationDealer Daily or by calling the MDC at 1–800–622–2033 using the corresponding part
numbers from the following table.

	Publication	Number	Page(s)	Part Number
ES 300	2002 ES 300	RM 911–U1	05–748, 05–749, 05–749–1, 05–749–2 05–93, 05–99	00245–RM911–3157 ↓ 00245–RM911–3272
	2003 ES 300	RM989–U1	05–844, 05–845, 05–845–1, 05–845–2	. 00245–RM989–3152 ↓
GX 470	2003 GX 470	RM1006–U1	02–32 to 02–34 05–883, 05–884, 05–884–1, 05–884–2 03–43	00245–RM100–3112 .00245–RM100–3161 ↓ .00245–RM100–3193
	·····	RM1006–U2	27–7, 27–8 30–38	00245-RM100-3026B 00245-RM100-3112B
IS 300	2002 IS 300 2003 IS 300	RM869–U2 RM980–U2	BE–38, BE–39 BE–95 BE–38, BE–39 BE–95	00245-RM869-3050B 00245-RM869-3098B 00245-RM980-3051B 00245-RM980-3095B



REPAIR MANUAL CORRECTIONS INDEX – PG001-04

	Publication	Number	Page(s)	Part Number
LS 430	Publication 2001 LS 430 2002 LS 430 2003 LS 430 2003 LS 430	Number RM812–U2 EWD457–U RM874–U2 EWD504–U RM988–U2	Page(s) BE-101 414 BE-101 BO-94 to BO-97, BO-97-1, BO-97-2, BO-99 to BO-104, BO-104-1, BO-104-2 BE-31, BE-32 BE-69 414 BO-94 to BO-97, BE-31, BE-32 BE-69 414 BO-94 to BO-97, BO-97-1, BO-97-2, BO-99 to BO-104, BO-99 to BO-104, BO-104-1, BO-104-2 BO-104-1, BO-104-2	Part Number 00245–RM812–2202B . 00245–EWD45–3190 00245–RM874–2201B 00245–RM874–3039B ↓ 00245–RM874–3047B 00245–RM874–3120B . 00245–RM988–2200B 00245–RM988–200B 00245–RM988–3040B ↓ 00245–RM988–3048B
LX 470	2002 LX 470 2003 LX 470	RM914–U2 EWD508–U RM973–U1	BE-69 BE-39, BE-40 72, 73, 86, 87, 102, 103, 269, 288, 289, 437, 442, 443, 451, 456, Overall M:13 (cont'd), M:27 . SS-23 DI-136, DI-137, DI-143, DI-144, DI-150, DI-151, DI-171, DI-172 BE-121 BE-41, BE-42	00245-RM988-3121B 00245-RM914-3055B . 00245-EWD50-2203 ↓ ↓ . 00245-RM973-3197 . 00245-RM973-3268 ↓ 00245-RM973-2186B 00245-RM973-3056B
RX 300	2002 RX 300 2003 RX 300	RM876–U1 RM961–U1	DI–221, DI–223 DI–122, DI–124, DI–129, DI–131, DI–136, DI–138, DI– DI–278, DI–280	. 00245–RM876–3315 . 00245–RM961–3269 -158 ↓ . 00245–RM961–3316
RX 330	2004 RX 330	EWD523–U RM1027–U1 RM1027–U2 RM1027–U3	400, Overall M:33–1 03–30, 05–343, 05–347 26–8 05–1164 to 05–1168 82–4 to 82–7, 82–7–1, 82–7–2	. 00245-EWD52-3192 . 00245-RM102-3034 00245-RM102-3034B 00245-RM102-3122B 00245-RM102-3185C ↓
SC 430	2003 SC 430	RM962–U2	73–8	00245-RM962-2182B

PG001-05



Technical Service Information Bulletin February 18, 2005

Title: **REPAIR MANUAL CORRECTIONS INDEX** Models:

All Models

Introduction Correction pages are available for the service publications listed below. This bulletin summarizes recently released service publication content changes. These changes have already been implemented in the Lexus Technical Information System (TIS). For the most accurate service information content, technicians are strongly encouraged to refer to TIS (*http://tis.toyota.com*). Internet access is also available to Lexus service information content by subscription (*http://techinfo.lexus.com*).

NOTE:

Inventory quantities of printed correction pages are limited, and part numbers are obsolete when supplies are exhausted. When ordering a technical publication (i.e., Repair Manual, Electrical Wiring Diagram) from the MDC, any correction page(s) associated with that particular publication which were published at the time of purchase will automatically be included with your order.

Parts Correction pages may be ordered from the Materials Distribution Center (MDC) through Dealer Daily or by calling the MDC at 1–800–622–2033 using the corresponding part numbers from the following table.

	Publication	Number	Page(s)	Part Number
ES 300	2001 ES 300	RM831–U1 RM831–U2	DI–103 BE–34 to BE–37	. 00245–RM831–3320 00245–RM831–3045B
IS 300	2001 IS 300	RM779–U2	BE–35, BE–36 BE–81	00245–RM779–3049B 00245–RM779–3099B
LS 430	2001 LS 430	RM812–U2	BE-31, BE-32 BO-94 to BO-97, BO-97-1, BO-97-2, BO-99 to BO-104, BO-104-1, BO-104-2	00245–RM812–3046B 00245–RM812–3038B ↓ ↓
LX 470	2001 LX 470	RM802–U2	BE–39, BE–40	00245-RM802-3054B



REPAIR MANUAL CORRECTIONS INDEX – PG001-05

	Publication	Number	Page(s)	Part Number
RX 300	2001 RX 300	. RM784–U1	DI–213, DI–215 DI–105	00245–RM784–3314 00245–RM784–3326
	2002 RX 300	. RM876–U1	DI–221, DI–223 DI–110	00245-RM876-3315 00245-RM876-3327
RX 330	2004 RX 330	. EWD563–U	44, 47, 127, 128, 464, 465, Overall: 4–9, 4–13	00245–EWD56–4011 ↓↓↓



Technical Service Information Bulletin March 30, 2006

Title: BATTERY MAINTENANCE FOR IN-STOCK VEHICLES & PRE-DELIVERY Models:

All Models & Model Years Through Current

TSIB UPDATE NOTICE:

The information contained in this TSIB supercedes TSIB No. PG009–02. TSIB No. PG009–02 is now obsolete and should be discarded.

Introduction A battery in a stored vehicle is subject to conditions that can reduce its performance and life. These conditions include storage period, temperature, parasitic drain, and battery load. Because of these factors, battery inspection and maintenance are required in order to ensure proper operation and optimal battery life.

As a matter of policy, Lexus does not provide battery warranty coverage for discharged and/or failed batteries due to lack of maintenance. It is the dealer's responsibility to maintain the specified State of Charge (SOC) of the vehicle's battery while in stock and assure proper State of Charge (SOC) at delivery.

To eliminate customer service concerns due to an undercharged battery during the first few weeks of ownership, all dealers should check battery State of Charge (SOC) and recharge, if necessary, just prior to delivery (i.e., within 48 hours of delivery).

Applicable • All models and model years through current.

Vehicles

Required SSTs

ITEM NO.	SPECIAL SERVICE TOOLS (SSTs)	PART NUMBER	QTY	DRW**
1	Digital Battery System Analyzer* NOTE: • All components from this kit/set are required	00002–V8150–KIT	1	19

Essential SSTs.

** Refers to drawer number in SST Storage System.

NOTE:

- The Digital Battery System Analyzer (P/N 00002–V8150–KIT) supercedes the Midtronics MICROPRO 815 Digital Battery Tester (P/N 0002–MP815–T).
 P/N 0002–MP815–T is now obsolete.
- Additional SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	—



Recommended Equipment

TOOLS & EQUIPMENT	MANUFACTURER	PARTNUMBER
Fast Battery Charger**	Associated	ASE6003
Fast Battery Charger**	Christie	CAPPDQ

* These tools can be ordered through the Lexus Approved Dealer Equipment program by calling 1–800–368–6787.

NOTE:

The "Fast Battery Chargers" listed above have been tested and approved by Lexus. These state-of-the-art "smart" chargers were designed to charge batteries at an accelerated rate, without the possibility of damage. Using non-microprocessorcontrolled battery chargers for fast charging purposes can damage the battery.

Battery Inspection Procedure

All vehicles are to be inspected according to the procedures listed below using the Digital Battery System Analyzer no more than 48–hours prior to customer vehicle delivery.

IMPORTANT NOTE FOR HYBRID VEHICLES:

The Digital Battery System Analyzer (SST P/N 00002–V8150–KIT) is to be used on the AUXILIARY (12 volt) battery — NOT the HV battery.

- 1. Connect test clamps to battery. (If analyzer does NOT power up automatically, press the **POWER** button.)
- Select the correct USER ID (if applicable) and press the NEXT soft key.

	USER ID	
0 1 2 3	UNREG GREG JASON RYAN	
HEI P	* *	NEXT

3. Enter password (if applicable) and press the **NEXT** soft key.

NOTE:

For details on defining USER ID or PIN, refer to the NVS-8150 Instruction Manual.



Battery 4. Press the NEXT soft key

Inspection Procedure (Continued) (if applicable) when the HELLO screen appears to proceed to the Main Menu.



5. Choose **BATTERY TEST** and press the **SELECT** soft key.



6. Select **IN VEHICLE** and press the **NEXT** soft key.

A NEXT	

7. Select **MODEL** and press the **NEXT** soft key.

1	EST USI	1G
1. 2. 3. 4.	● MODI ○ STOC ○ CCA ○ JIS	EL XK #
BACK	*	NEXT

Battery 8. Proceed to the appropriate model and

Inspection

Procedure (Continued) press the **NEXT** soft key.



9. Select **OEM** battery type and press the **NEXT** soft key.

VEH		DEL
SELECT 1.	BATTER I I REPLA	RY TYPE:
BACK	•	NEXT

10. Choose the correct battery (model number) and press the NEXT soft key.



11. Aim the IR temperature measurement sensor at the negative (-) battery post and press the NEXT soft key.

ТЕМРЕ	RATURE
AIM ARROW NEGATI	5°F AT BATTERY VE POST
BACK	NEXT

Battery12. The battery is now being tested. The
progress bar fills in across the screen
while testing.Inspection
Procedure
(Continued)12. The battery is now being tested. The
progress bar fills in across the screen
while testing.



13. Read or print the battery test results (press the **PRINT** soft key to print).

RESULTS P	1/3
REPLACE BATTI	ERY
RATED CCA:	582
MEASURED CCA:	227
MEASURED VOLTS:	12.14
DEGREES F:	78
WARRANTY CODE:	A93P
PRINT 🗘 E	XIT

BatteryOnce the test completes, proceed with 1 of the 5 procedures below according to theServiceBATTERY CONDITION results.

Procedure

1. Battery Condition: "GOOD BATTERY"

Return the battery to service.

- 2. Battery Condition: "GOOD–RECHARGE" Fully charge the battery and return it to service.
- **3. Battery Condition: "CHARGE & RETEST"** Fully charge the battery and retest.

NOTE:

Failure to fully charge the battery before retesting may cause false readings.

4. Battery Condition: "REPLACE BATTERY"

Replace the Battery.

NOTE:

A REPLACE BATTERY result may also mean a poor connection between the battery cables and the battery. Retest the battery using the out–of–vehicle test before replacing it.

Battery 5. Battery Condition: "BAD CELL–REPLACE"

Service Procedure (Continued)

Replace the battery. The decision indicates a bad cell within the battery.

CAUTION:

If "FROZEN BATTERY" is displayed as the test result, allow the battery to reach a temperature of 40°F (4°C) before retesting. NEVER CHARGE A FROZEN BATTERY. GASES MAY FORM, CRACKING THE CASE AND CAUSING BATTERY ACID TO LEAK.

Battery Replacement

If a vehicle battery needs to be replaced for a warrantable condition, complete a Warranty Battery Label and affix it to the failed battery for proper warranty parts and claim processing. Include the Vehicle Identification Number (VIN) and warranty code on the Warranty Battery Label.

WARRANTY BATTERY LABEL ETIQUETA PARA BATERIA DE GARANTIA (Please Print / Llénese con Letra de Molde Por Favor)						
	Dealer Code Código de Agencia					
Ve	Vehicle Identification Number (VIN) Número de Identificación de Vehículo (NIV)					
Repair Order No. No. de Orden de Reparación	Repair Date Fecha de Reparación	Failure Code Código de Falla				
Veh. Date of First Use Fecha de Primer Uso del Veh.	Original Install Date Fecha de Instalación Original (Svc. part replacement only/ solamente para el reemplazo de partes de servicio)	Battery Mos. In Svc. Número de meses que Batería está en servicio				
08/02		00404-BTTRY-LABEL				

Battery Recommended Battery Maintenance: Maintenance

In addition to this new pre-delivery battery test, a monthly battery inspection is still required for stored vehicles. If your dealership is located in an area subject to extreme temperatures (hot or cold), periodic maintenance may need to be performed more frequently.

To reduce parasitic battery drain on vehicles in storage for one week or more, the negative (–) battery cable should always be disconnected to reduce battery discharge. When the negative (–) battery cable is reconnected, please check and reset electrical components, and re–initialize electronic systems as necessary.

PG002-02



Technical Service Information Bulletin January 18, 2002

Models: All Models

TSB UPDATE NOTICE:

The information contained in this TSIB updates PG015–01 dated May 4, 2001. Revised text is <u>red</u> and <u>underlined</u>. The changes will take place February 1, 2002.

Introduction

Replacement Certification Labels (vinyl label affixed to driver's door or door post) may be available from Lexus providing the request meets one of the criteria listed below.



- Applicable Vehicles
- All Lexus vehicles.
- **Certification** 1. The vehicle is in an accident and the label is damaged or is attached to a part that will be replaced during the repair.

NOTE:

- Processing a new label will be delayed significantly if the original certification label is not available.
- A replacement label MAY NOT be available if the vehicle is more than 5 years old and the old label does not accompany this request.
- 2. The label is stolen.
- **Procurement Procedure**To request a replacement label, complete a copy of the form on the back of this bulletin. Your dealer parts account will be billed <u>\$25.00</u> for each replacement of a damaged or stolen label.

NOTE:

All replacement labels for damaged and/or stolen vehicles are subject to approval by the Technical Compliance Department. If you have any specific questions, contact (310) 468–3390.

Warranty Information

/	OP CODE	DESCRIPTION	TIME	OPN	T1	T2
1	N/A	Not Applicable to Warranty	-	_	_	-





APPLICATION FOR REPLACEMENT CERTIFICATION LABEL



REASON FOR REPLACEMENT

□ ACCIDENT DAMAGE

- STOLEN

REASON/EXPLANATION

_ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _ _

PLEASE PROVIDE CORRECT VIN

CH ORIGINAL LABEL HERE	
ATTACH OR	

NOTE:

Original label MUST accompany this application or order will be significantly delayed.

DEALER INFORMATION		
DEALER CODE:		
DEALER NAME:		
ADDRESS:	STREET ADDRESS	
TELEPHONE:	CITY, STATE, ZIP CODE () AREA CODE TELEPHONE NUMBER	
CONTACT:	FIRST NAME, LAST NAME	
MAIL (<i>DO NOT F</i>	AX) THE COMPLETED REQUEST FORM WITH THE OLD LABEL TO: TOYOTA MOTOR SALES, U.S.A. INC. TECHNICAL COMPLIANCE DEPARTMENT, S207 19001 S. WESTERN AVENUE TORRANCE, CA 90509–2991	





Technical Service Information Bulletin January 18, 2002

Models: All Models 3

TSB UPDATE NOTICE:

The information contained in this TSIB updates PG016–01 dated May 4, 2001. Revised text is <u>red</u> and <u>underlined</u>. The changes will take place February 1, 2002.

Introduction Replacement VIN plates (metal plates riveted to dashboard) may be available from Lexus providing the request meets the criteria listed below.



Applicable Vehicles

Replacement VIN Plate Criteria

• The vehicle is in an accident and the plate is damaged.

NOTE:

The original plate to be replaced MUST accompany the request.

NOTE:

If a plate is stolen, be sure to contact the State Police or your State's Department of Motor Vehicles (DMV). In most cases the State DMV will issue a unique number so that the original number can be included on stolen vehicle listings. If this is the case, a replacement plate is NOT available from Lexus. However, the original VIN, NOT the state issued VIN, must be used on all warranty claims.

Procurement ProcedureTo request a replacement plate, complete a copy of the form on the back of this page. Note that the damaged VIN plate **MUST** accompany the request form. Your dealer parts account will be billed <u>\$25.00</u> for each replacement of a damaged plate.

NOTE:

All replacement plates for damaged and/or stolen vehicles are subject to approval by the Technical Compliance Department. If you have any specific questions, contact (310) 468–3390.

Warranty Information

ty	OP CODE	DESCRIPTION	TIME	OPN	T1	T2
on	N/A	Not Applicable to Warranty	-	_	-	-





APPLICATION FOR REPLACEMENT VIN PLATE



REASON FOR REPLACEMENT

PLEASE PROVIDE CORRECT VIN

□ ACCIDENT DAMAGE

REASON/EXPLANATION

O ATTACH DAMAGED PLATE HERE

DEALER INFORMATION			
DEALER CODE: DEALER NAME:			
ADDRESS:	STREET ADDRESS		
TELEPHONE:	CITY, STATE, ZIP CODE () AREA CODE, TELEPHONE NUMBER		
CONTACT:	FIRST NAME, LAST NAME		

MAIL (*DO NOT FAX*) THE COMPLETED REQUEST FORM WITH THE OLD PLATE TO: TOYOTA MOTOR SALES, U.S.A. INC. TECHNICAL COMPLIANCE DEPARTMENT, S207 19001 S. WESTERN AVENUE TORRANCE, CA. 90509–2991


Technical Service Information Bulletin September 26, 2003

Title: WARRANTY PARTS **MARKING PROCEDURE** Models:

All Models

Introduction Effective September 1, 2003, all warranty parts (as indicated on the next page) must be marked in the area or location of the failure. The technician should complete this procedure after the failed part has been removed from the vehicle and before the part is placed in the 10-bin storage. (Exchanged parts and remanufactured parts are not included in this procedure.)

RODUCT GENERAL INFORMATION Failed parts marking will be beneficial in detecting and resolving product and parts quality issues. This will also offer additional opportunities to make future enhancements to our parts and products.

Parts are subject to random inspection in the dealership by field representatives to ensure compliance with this new policy.

Failure to comply with this policy may result in a debit of the corresponding warranty claim(s).

Applicable All models. Vehicles

Parts Marking Procedure

All technicians must follow these procedures to ensure proper parts marking:

- Wipe the part clean (no excess fluid should be present).
- Indicate area of defect or failure by marking the specific part(s) with a water resistant permanent marker. Use a color that can be easily seen against the background of the part being marked. For dark surfaces the color yellow is highly recommended as well as the color black for light surfaces.
- · Mark the area of failure or defect by drawing a circle, a square, pointing an arrow or adhering tape with an indication of the failed or defect location.
- Attach a completed Warranty Parts Tag (M/N 00404–PRETN–TAGS) to the marked part.

All other parts recovery/shipping policies and procedures apply.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	_	-	-	—



Page 1 of 3

Parts Marking Requirement

Dealers are requested to mark the location of the failure of all warranty parts that are listed below. This list is not inclusive. There may be other components that can be marked in the area of failure. All other parts that can be marked should be marked.

Parts	assist grip assv	headlamps
List	audio (blemish)	headliner
	back door garnish	hoses
	bumper covers	instrument panel safety pad sub-assy
	cargo cover (retractable)	Interior light assemblies and covers
	carpet	knobs, levers, handles
	clutch disc	l/pulley pump assy
	clutch flywheel	mirrors (side and rearview)
	combination meter glass	navigation or VES screens
	console and components	pillar garnish
	cowl assy	rack and pinion/power steering gear assy
	cowl side trim sub-assy	radiator
	cupholders	room partition board
	cylinder head cover sub-assy	rotors (mark where min. runout is exceeded or warped)
	dash panel insulator assy	seat covers/cushions
	dashboard and trim	seat tracks
	disc wheel	soft trim
	display panels	spare tire cover
	door handle assy	steering column cover
	door moulding	steering wheel
	door trim panel & molding	tail lamps and covers
	emblems	transmission oil pan
	engine oil pan	visor
	exhaust manifold	washer jar
	floor and cargo mats	wheel cap
	gear shift knob	wheels
	grills	

Parts Marking List (Continued)

NOTE:

The following parts do not have to be marked unless the technician can determine failure and location.

air induction/ejection systems	fuel injection systems
all computers	fuel injectors
alternators	fuel pump
audio (internal)	ignition system
batteries	internal engine components
bearings	internal transmission components
belts	oil cooler
catalytic converter	power door lock switches
crankshaft	remanufactured parts
cruise control	starters
distributors	suspension components
EGR systems	valve covers
engine control systems	window regulators
exchange parts	wiper motors
exhaust systems	

OBSOLETE PLEASE SEE PG001–06 (superceding TSIB)



Technical Service Information Bulletin September 12, 2002

Title: BATTERY MAINTENANCE FOR IN-STOCK VEHICLES & PRE-DELIVERY Models:

All Models & Model Years Through Current

Introduction A battery in a stored vehicle is subject to conditions that can reduce its performance and life. These conditions include storage period, temperature, parasitic drain, and battery load. Because of these factors, battery inspection and maintenance are required in order to ensure proper operation and optimal battery life.

As a matter of policy, Lexus does not provide battery warranty coverage for discharged and/or failed batteries due to lack of maintenance; it is the dealer's responsibility to maintain the specified state of charge of the vehicle's battery while in stock and assure proper state of charge at delivery.

To eliminate customer service concerns due to an undercharged battery during the first few weeks of ownership, all dealers should check battery state of charge and recharge, if necessary, just prior to delivery (i.e., within 48 hours of delivery).

This new procedure will improve the new vehicle ownership experience by greatly reducing the risk of having a low performance battery concern due to extended storage periods and/or short engine run times prior to the vehicle sale.

Applicable • All models and model years through current.

Vehicles

Required	SPECIAL SERVICE T	DOLS (SSTs)	MANUFACTURER	PART NUMBER
Material	MICROPRO 815 Digital Battery Analyzer (Essential SST)*		Midtronics	00002-MP815-T

This SST can be ordered through SPX/OTC by calling 1–800–933–8335.

NOTE:

MICROPRO 815 Digital Battery Analyzer should be periodically updated through the Technical Information System (TIS) for new vehicle models. For detailed information, please see TSIB SS002–02, "Midtronics Battery Tester Software Update."

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	-	_	-	_



Recommended Equipment

TOOLS & EQUIPMENT	MANUFACTURER	PART NUMBER
Fast Battery Charger**	Associated	ASE6003
Fast Battery Charger**	Christie	CAPPDQ

* These tools can be ordered through the Lexus Approved Dealer Equipment program by calling 1–800–368–6787.

NOTE:

The "Fast Battery Chargers" listed above have been tested and approved by Lexus. These state-of-the-art "smart" chargers were designed to charge batteries at an accelerated rate, without the possibility of damage. Using non-microprocessor controlled battery chargers for fast charging purposes can damage the battery.

Inspection All vehicles are to be inspected according to the procedures listed below using the MICROPRO 815 battery tester no more than 48 hours prior to customer vehicle delivery.

PRIOR TO TESTING:

If necessary, remove battery surface charge by turning on high beam headlights for 60 seconds, then let battery voltage recover for one minute.

- Connect test clamps to battery. (Display will show four zeros indicating a good connection).
- For cold battery (<32*ν*F) or after charge test, press TEST MODE key until appropriate test is selected.



3. Input battery stock number.

NOTE:

Stock number must be used for warranty cases because you cannot read the warranty code if CCA/CA rating is input.

4. Press STK#/Code key to start test.

NOTE:

Stock numbers are listed on the reference card located in the tester's cover. Stock numbers can also be referenced on TIS. The TIS listings will always have up-to-date information.

Stock number location in TIS:

- 1. Go to TIS Home Page.
- 2. Click on "Diagnostics."
- 3. Click on "Midtronics Battery Tester Software."
- 4. Click on "Stock Number Chart."

RATING / VOLTS / CODE
7 8 9 4 5 6 1 2 3 0 CLEAR
CCA CA STK# Code

Inspection 5. Read STATE OF CHARGE and BATTERY CONDITION. (Continued)

- a. If battery is at 75% STATE OF CHARGE or greater, release vehicle to new owner.
- b. If battery is less than 75%
 STATE OF CHARGE proceed to Battery Service Procedure.

STATE OF CHARGE
0% 25% 50% 75% 100% 0000000000
BATTERY CONDITION
O Good return to service
O Charge and return to service
Charge and retest
O Replace

Battery Follow the procedures below according to the BATTERY CONDITION results.

Service Procedure BATTERY CONDITION: "Good return to service" (less than 75% State of Charge) Charge battery using one of the recommended chargers indicated above (or equivalent) following the Quick Charge instructions accompanying that machine.

BATTERY CONDITION: "Charge and return to service"

Charge battery using one of the recommended chargers indicated above (or equivalent) following the Quick Charge instructions accompanying that machine.

BATTERY CONDITION: "Charge and retest"

The battery must be Quick Charged and retested using the **After charge** test mode. Carry out the service according to the result of the retest.

BATTERY CONDITION: "Replace"

The battery must be replaced. Press the STK#/CODE key to show the warranty code for the repair order and for the Warranty Battery Label.

BatteryIf a vehicle battery needs to be replaced
for a warrantable condition, make sure to
complete a Warranty Battery Label and
affix it to the failed battery for proper
warranty parts and claim processing.Please include the Vehicle
Identification Number and warranty
code on the Warranty Battery Label.

WARRANTY BATTERY LABEL ETIQUETA PARA BATERIA DE GARANTIA (Please Print / Liénese con Letra de Molde Por Favor)							
	Dealer Code Código de Agencia						
Ve Núme Repair Order No. No. de Orden de Reparación	Vehicle Identification Number (VIN) Número de Identificación de Vehiculo (NIV) Repair Order No. Repair Date Failure Code No. de Orden de Reparación Fecha de Reparación Código de Falla						
Veh. Date of First Use Fecha de Primer Uso del Veh.	Original Install Date Fecha de Instalación Original (Svc. part replacement only/ solamente para el reemplazo de partes de servicio)	Battery Mos. In Svc. Número de meses que Batería está en servicio					
08/02		00404-BTTRY-LABEL					

Recommended Battery Maintenance In addition to this new pre-delivery battery test, a monthly battery inspection is still required for stored vehicles. If your dealership is located in an area subject to extreme temperatures (hot or cold), periodic maintenance may need to be performed more frequently.

To reduce parasitic battery drain for vehicles in storage for one week or more, the negative battery cable should always be disconnected to reduce battery discharge. When the negative battery cable is reconnected, please check and reset electrical components such as the clock, radio, etc.

NOTE:

For your reference, the electrical system is made inoperative by removing the appropriate fuse indicated in the Electrical Wiring Diagram.





Technical Service Information Bulletin July 27, 2001 Title: BACK DOOR ACCESS PRIOR TO PDS Models:

'02 IS 300 Sport Cross

Introduction To prevent battery drain during shipping and storage of the 2002 model year IS 300 Sport Cross, the ECU–B1 fuse has been removed at the assembly plant. As a result of the removal of this fuse, the back door lock release actuator will be disabled. If it is necessary to open the back door before installation of this fuse, the following procedure should be used.

Applicable • 2002 model year IS 300 Sport Cross vehicles. Vehicles

Opening	1.	Turn the ignition switch to the	"ON" position to activate t	he bodv ECU.
- I - J		· ····································		

Procedure

- 2. Push the "Unlock" side of the Power Door Lock Switch, so that the door lock motors activate.
- 3. Lift the exterior back door handle.

Warranty	OP CODE	DESCRIPTION	TIME	OPN	T1	T2
Information	N/A	Not Applicable to Warranty	_	-	—	-







Introduction The 2002 model year IS 300 is equipped with a compass in the rear view mirror. Use the following procedure to complete initial calibration of the compass during the ROAD TEST section of Pre–Delivery Service (PDS).



Applicable • 2002 model year IS 300 vehicles. Vehicles

Warranty
InformationOP CODEDESCRIPTIONTIMEOPNT1T2N/ANot Applicable to Warranty-----



- ROAD TEST Compass Calibration
- Turn the ignition switch to the "ON" position and check that the Direction (N, NE, E, SE, S, SW, W or NW) or "C" appears on the compass display.

NOTE:

Pushing the mode switch for longer than 3 seconds turns the compass display "ON" or "OFF."



 Push the mode switch for longer than 6 seconds until the zone number (1–15) appears on the display. Then push the switch to select the number of the zone where the vehicle is located.

See the map below for zone reference.

 Check that the direction (N, NE, E, SE, S, SW, W or NW) or "C" appears several seconds after adjustment.





- ROAD TEST Compass Calibration (Continued)
 - Start the engine and push the switch for longer than 9 seconds until "C" appears on the display.



 Drive the vehicle at 5 mph, or less, in a circle until the direction is displayed. If there is not enough space to drive in a circle, drive around the block until the direction is displayed.



After performing the above steps calibration is complete.



NOTE:

- Do not perform calibration of the compass in a place where the earth's magnetic field is subject to interference by artificial magnetic fields (underground parking, under a steel tower, between buildings, roof parking, near a railroad crossing, near a large vehicle, etc.).
- During calibration, do not operate electric systems (moon roof, power windows, etc.) as they may interfere with the calibration.



ス

ഗ

Π



Technical Service Information Bulletin March 9, 2001 TITLE: ECU FLASH REPROGRAMMING PROCESS

Models: Applicable Models

TSIB REVISION NOTICE:

- September 22, 2003: 2003 (and later) models added; Operation Procedures updated for CAN Interface Module with the latest Diagnostic Tester software (v. 10.1a and 10.2a), Calibration Update Wizard (v. 6.0), and calibration files.
- The previous TSIB should be discarded.
- **Introduction** Electronic Control Unit (ECU) is a Lexus term used to describe integrated computerized devices responsible for managing the operation of a system or sub–system. For the purposes of this bulletin, the term "ECU" is used as a generic label for the following SAE J1930 standard references:
 - Powertrain Control Module (PCM)
 - Engine Control Module (ECM)
 - Transmission Control Module (TCM)
 - or any other Lexus specific control unit

Flash reprogramming allows the ECU software to be updated for changes in vehicle calibrations without removing the ECU from the vehicle. Flash calibration updates for specific vehicle models/ECUs will be released as field fix procedures described in individual service bulletins. This bulletin details the ECU flash reprogramming process and the applications within the Technical Information System (TIS) and the Lexus Diagnostic Tester used for reprogramming.

Flash calibration updates can only be applied to the vehicle/ECU combination for which they are intended. ECUs have internal security that will not allow them to be programmed with another ECU's information.

Applicable Vehicles
2001 (and later) model year GS 430/300, IS 300, LS 430 & LX 470 vehicles.
2002 (and later) model year SC 430 vehicles.
All 2003 (and later) model year Lexus vehicles.

Parts	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PARTNAME
Information	N/A	00451-00001-LBL	Authorized Modifications Label
	NOTE: Authorized Modificat Distribution Center (calling the MDC at 1-	ions Labels may be oro MDC) through the TDN 800-622-2033.	lered in packages of 25 from the Materials Dealer Support Materials System, or by

Warranty Information

anty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
tion	N/A	Not Applicable to Warranty	-	-	-	-



Midtronics Battery Tester*

Essential SSTs.

NOTE:

1

00002-MP815-L

Required SSTs SPECIAL SERVICE TOOLS (SSTs) PART NUMBER QUANTITY Lexus Diagnostic Tester Kit* Image: Canada and the second
Process ECU Flash Reprogramming is a 4-step process: **Overview**

be ordered by calling SPX/OTC at 1-800-933-8335.

- **1.** Locate the desired calibration file on TIS (Technical Information System). Calibration files may be found in two areas:
 - a. Search by model and year for a Technical Service Information Bulletin addressing a specific product issue.

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards or SSTs may

b. Search by model under the ECU Flash Reprogramming section.

2. Download the calibration file from TIS to the Diagnostic Tester.

The Calibration Update Wizard (CUW) is an application on TIS which downloads calibration files from TIS to the Diagnostic Tester Program Card. This step is only required when the calibration file is not currently stored on the Diagnostic Tester Program Card.

3. Reprogram the vehicle ECU with the Diagnostic Tester.

Diagnostic Tester Software now incorporates a function to update a vehicle's ECU calibration through flash reprogramming.

4. Confirm successful flash update and affix calibration update sticker. Modifications to ECU calibration files must be recorded and properly displayed on the vehicle using the calibration update sticker.

Process Overview (Continued)

The calibration file contains the Calibration ID number(s) for a specific vehicle ECU (see Figure 1).



NOTE:

NOTE:

The total number of Calibration ID numbers corresponds to the number of reprogrammable processors in the ECU (see Figure 2).



Operation Procedure

CALIBRATION

FILE

LOCATE 1. Locate calibration file on TIS.

Calibration files may be found in two areas (see Figure 3):

A. Search by model and year for a Technical Service Information Bulletin addressing a specific Product issue.

The following steps in this bulletin describe how to properly flash reprogram an ECU.

- Within the TSIB, click on the link for the calibration file.
- B. Search by model under the ECU Flash Reprogramming Section.
 - Under the *ECU Flash Reprogramming* section on TIS, a drop–down list of the latest calibration files will be displayed.
- C. Proceed to step 2 for instructions on how to download the calibration file from TIS to the Diagnostic Tester Program Card.



Operation 2. Download the calibration file to the Diagnostic Tester.

Procedure (Continued)

DOWNLOAD FILE TO TESTER

NOTE:

Before you begin, ensure that the Diagnostic Tester is equipped with software version 8.0a, or later. Only a 12 MB program card (P/N 01002593–005) may be used for this process.

The Calibration Update Wizard (CUW) is an application on TIS which downloads

calibration files from TIS onto the Diagnostic Tester Program Card.

A. Before downloading a new calibration file from TIS, check the current calibration files stored on the Diagnostic Tester Program Card by following the screen flow below (Figure 4).



NOTE:

- Screen D may be blank if no calibrations are stored on the Diagnostic Tester Program Card.
- If the desired calibration file is already on the Diagnostic Tester, proceed to Step 3 (page 16 of this bulletin).
- A maximum of <u>two</u> calibration files may be loaded on the tester at one time with Diagnostic Tester software version 10.2a and later. Prior versions may store up to four calibration files.

DOWNLOAD FILE TO TESTER B. You have the option to delete calibrations off the tester before downloading a new calibration. The CUW also provides this option if there is not enough memory for the new calibration. To delete one or all of the calibrations, follow the screen flow below (Figure 5).



DOWNLOAD FILE TO TESTER C. If this is the first time you have downloaded a calibration file from TIS to the Diagnostic Tester Program Card, you MUST first install the latest version of the Calibration Update Wizard (CUW) onto your TIS workstation PC, as shown in Figure 6.

This step is also required if you are using a version of CUW earlier than version 6.0. CUW 6.0 is the only version compatible with Diagnostic Tester software version 10.2a and later. If necessary, select the link to the TIS Diagnostic Applications Installer and follow the on–screen prompts to install or reinstall CUW.



DOWNLOAD FILE TO TESTER D. The Calibration Update Wizard (CUW) launches automatically when a calibration file link is selected (or clicked).

Verify that the CUW version is 6.0 or higher. If not, refer to the Note below. The CUW will guide you through the steps to download the calibration file to the Diagnostic Tester Program Card. Click **NEXT** on the first screen (Figure 7).

NOTE:

If the CUW does not launch, or the version is older than 6.0, install Diagnostic Software (*TIS Diagnostic Applications Installer*). Specific installation instructions (*Reprogramming with CUW 6.0*) are located under *Diagnostics* \rightarrow *ECU Flash Reprogramming* (Figure 6).

Talibration Update Wizard		
ΦΤΟΥΟΤΑ		
	Vehicle E	ECU
Calib	ration Upd	late Wizard
This tool is designed for the	Version 6.0 Welcome to the Calibration C exclusive use of Professional teo	Update Wizard. chnicians servicing Toyota and Lexus vehicles.
To navigate in the C	OW, use either the mouse or the	e keyboard arrow, tab, and enter keys.
NOTE: If you are using a serial mouse, or disconnect the serial mouse	either plug the diagnostic teste and reboot your machine.	er into a different COM port
Click "Next" to continue.		
		Next

(Continued)	onfirm the Diagnostic Tester has the appropriate software for the type of libration file that was downloaded.
DOWNLOAD FIGURE 8.	CONFIRMING CALIBRATION SOFTWARE VERSION
The To Teorem	tion Update Wizard
Notice	
Type I	Calibration File Selected.
Versio	on 10.1a or earlier software required.
You have If you are	selected a Type I Calibration File. Confirm you are using Version 10.1a or earlier Diagnostic Tester Software. using Version 10.2a or later Diagnostic Tester Software, click CANCEL and select a Type II Calibration file.
	Continue Cancel
	OR
🚪 Calibra	tion Update Wizard
Notice	
Type I	I Calibration File Selected
Versio	on 10.2a or later software required.
You have	selected a Type II Calibration File. Confirm you are using Version 10.2a or later Diagnostic Tester Software.
If you are	using Version 10.1a or earlier Diagnostic Tester Software, click CANCEL and select a Type I Calibration file.
	Continue Cancel

NOTE:

The calibration type is specific to the software version loaded on your Diagnostic Tester. If you selected the wrong version when downloading the calibration file, you will receive an error when attempting to install the file on the Diagnostic Tester.

DOWNLOAD FILE TO TESTER



F. Confirm the Diagnostic Tester software version and connections to the TIS

* NOTE:

This screen displays the required version of Diagnostic Tester software that is compatible with the selected calibration file, and the other required steps to properly connect the Diagnostic Tester to your PC.

- Type I calibration files are only compatible with software version 10.1a and older versions.
- Type II calibration files are only compatible with software version 10.2a and newer versions.

(Continued) DOWNLOAD

FILE TO TESTER

G. Place the Diagnostic Tester in the "GET CAL FROM PC" mode to receive the calibration file (Figure 10).

Click **NEXT** on the TIS workstation. Once communications begin between the PC and the Diagnostic Tester, the Diagnostic Tester display will flash **CONNECTED**.



DOWNLOAD FILE TO TESTER H. The CUW determines if there is enough memory to store the calibration file on the Diagnostic Tester Program Card. If there is insufficient memory, the CUW will ask you to select the calibration file(s) to delete from the Diagnostic Tester Program Card to make room for the new calibration file.

If necessary, check the calibration file(s) to delete, as shown in Figure 11. Click **DELETE**.

NOTE:

If there is adequate memory to store the calibration file, skip to Step J, page 13.

There is not enough Select the checkbox t	room on the Diagnost by the calibration(s) yo	ic Tester Pro u wish to del	gram Card to ete.	hold the new cali	bration.	
alibrations on the te	ster:		(
Issue Date	Model Name	Year	Eng Type	Cal ID-1	Cal ID-2	Cal ID-3
Dec. 12, 2000	LS430	01	3UZ-FE	35001100	55001100	
☑ Sep. 25, 2000	SC430	01	3UZ-FE	33031300	53031300	
ew Calibration:						
Issue Date	Model Name	Year	Eng Type	Cal ID-1	Cal ID-2	Cal ID-3
Nort 17 2000	1.8470	01	2UZ-FE	35302200		

Operation Procedure	I. The CUW will now delete the calibration file(s) selected (see Figure 12).
(Continued)	FIGURE 12. DELETION OF CALIBRATION FILES IN PROCESS
DOWNLOAD FILE TO TESTER	Calibration Update Wizard Deleting calibrations
	The Calibration Update Wizard is now deleting calibration files from the Diagnostic Tester Program Card.
	Cancel

J. The top half of the CUW screen displays the calibrations currently stored on the Diagnostic Tester Program Card. The bottom half of the screen displays the new calibration to be loaded onto the Diagnostic Tester Program Card (see Figure 13). Click **NEXT** to continue the process.

GURE 13. DISPL	AY OF CALIBRATIO e Wizard	N FILES O	N DIAGNOS	TIC TESTER P	ROGRAM CARD	
Calibrations o	n the tester					
Calibrations on the T	ester Program Card:					
Issue Date	Model Name	Year	Eng Type	Cal ID-1	Cal ID-2	Cal ID-3
Dec. 12, 2000	LS430	01	3UZ-FE	35001100	55001100	
New Calibration:	[[[[
Issue Date Nov. 17, 2000	LX470	01	2UZ-FE	35302200	Cal ID-2	Cal ID-3
Click "Next" to c	ontinue.					
						_

DOWNLOAD FILE TO TESTER K. Confirm the calibration file to be sent to the Diagnostic Tester Program Card (Figure 14). Click **SEND**.

Calibration Update Send the calibration	Wizard ation file to the T e Wizard is about to send	ester this cali	bration to the I	Diagnostic Tester P	rogra	m Card:	1	
Issue Date	Model Name	Year	Eng Type	Cal ID-1	Cal	ID-2	Cal	ID-3
Nov. 17, 2000	LX470	01	2UZ-FE	35302200				
After confirming the calibration and model, click "Send" to load it to the Tester.								

L. The calibration file will now be downloaded to the Diagnostic Tester Program Card. This process takes approximately 2-6 minutes (see Figure 15).

FIGURE 15. DOWNL	OADING OF CALIBRA	ATION F	ILE IN PROC	ESS		
Send the calibration Updat	ation file to the T e Wizard is about to send	ester I this cali	bration to the I	Diagnostic Tester P	rogram Card:	
Issue Date	Model Name	Year	Eng Type	Cal ID-1	Cal ID-2	Cal ID-3
Nov. 17, 2000	LX470	01	2UZ-FE	35302200		
	PLEASE WA	с С П	X	Remaining Tir 00:02:1	me D	
⁹ lease wait.						3
					Send	Cance



NOTE:

With the calibration file loaded on the Diagnostic Tester Program Card, it is not necessary to repeat the above steps to reprogram a different vehicle needing the <u>same</u> calibration file. The steps above are only required when a new calibration file must be loaded onto the Diagnostic Tester Program Card.

The Diagnostic Tester now has the calibration file stored and you may proceed to the next step to reprogram the vehicle ECU.

Operation 3. Reprogram the vehicle ECU with the Diagnostic Tester.

Procedure (Continued)

REPROGRAM ECU WITH TESTER

NOTICE:

Errors during the flash reprogramming process can permanently damage the vehicle ECU. Minimize the risks by following the steps below.

- Battery voltage MUST NOT FALL BELOW 11.4 volts during reprogramming.
- Confirm battery voltage is higher than 11.4 volts, but be sure voltage <u>DOES NOT</u> <u>RISE ABOVE 16.0 volts</u> during reprogramming.
- Turn off all electrical accessories (e.g. Audio system, A/C, interior lights, DRL, etc.).
- Do not add to or significantly change the vehicle's electrical load while reprogramming.
- Confirm the hood is open and ensure under hood temperatures do not exceed 158°F.
- Confirm cable connections between the vehicle and Diagnostic Tester are secure. (Reference TSIB No. SS003–01, "ECU Flash Reprogramming Error Message.")
- Do not disconnect or turn off the Diagnostic Tester or the vehicle ignition during reprogramming.
- Set the parking brake.
- Complete ALL flash calibration updates provided for each ECU.

If the battery's state of charge or capacity are in question, test with SST No. 00002–MP815–L, "Midtronics Battery Tester," and follow TSIB No. PG009–02, "Battery Maintenance for In–Stock Vehicles & Pre–Delivery."

To ensure stable battery voltage, a battery charger may be connected during reprogramming if:

- Voltage does not fall below 11.4 volts.
- Voltage does not rise above 16.0 volts.
- Setting is on SLOW charge and not BOOST.
- A. Connect the Diagnostic Tester to the vehicle and select *CURRENT ECU CAL* from the *ECU REPROGRAM MAIN MENU*. Determine the vehicle's current ECU calibration. (See Figure 17.)

NOTE:

The vehicle may contain up to 3 separate calibration ID numbers. In the example shown below, the vehicle ECU contains only 2 calibration IDs.







Operation 4. Confirm successful flash calibration update and affix calibration update sticker. Procedure Follow these steps to confirm the calibration was reprogrammed to the ECU.

(Continued)



A. The new calibration file should be displayed as the current ECU calibration file. FIGURE 20. CONFIRMATION OF ECU REPROGRAMMING в **ECU REPROGRAM** CURRENT ECU CAL MAIN MENU **CALIBRATION ID** 1: GET CAL FROM PC 2: CURRENT ECU CAL 35001100 3: UPDATE ECU CAL 55001100 4: CAL ON TESTER 5: CLEAR CAL DATA PRESS [ENTER]

B. Using a permanent marker or ball point pen, enter the required information on the Authorized Modifications Label (Figures 21 and 22).





C. Affix this label under the hood in the location determined by the specific vehicle TSIB or Campaign.





Technical Service Information Bulletin September 8, 2003

Title: DIAGNOSTIC TESTER CONTROLLER AREA NETWORK (CAN) INTERFACE MODULE

Models: All Models SPECIAL SERVICE TOOLS

Introduction Over the next three model years, all Lexus vehicles will begin using an all–new diagnostic communication protocol, Controller Area Network (CAN). CAN will be introduced on the 2004 LS 430 this fall. A CAN Interface Module has been distributed to all dealers as an essential Special Service Tool (SST) and will allow the Diagnostic Tester to communicate with CAN–equipped vehicles. Please use the following instructions to install the new CAN Interface Module as soon as it arrives at your dealership.

NOTE:

- Version 10.2a or later Diagnostic Tester Software must be used to enable communication with CAN–equipped vehicles. Version 10.2a will be distributed to dealers via TIS before CAN–equipped vehicles arrive at dealers.
- There is no need to remove the CAN Interface Module when working with non-CAN systems or older software versions (Version 10.1a or earlier). The Diagnostic Tester will communicate with all DLC3/J1962 based systems with the CAN Interface Module installed.

Applicable • All Models.

Vehicles

Required
SSTsSPECIAL SERVICE TOOLS (SSTs)PART NUMBERQUANTITYLexus Diagnostic Tester Kit*Image: Construction of the second se

Essential SSTs.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards or SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	-	_	-	_





- 1. Remove the original DLC3 Cable and store it in the Diagnostic Tester storage case.
- 2. Connect the CAN Interface Module to the DLC Cable.
- 3. Use the Diagnostic Tester with the CAN Module installed for all DLC3/J1962 based vehicle communication.
- 4. If you experience problems with the Diagnostic Tester or CAN Interface Module, please contact Lexus Special Service Tool Customer Support at 1–800–933–8335.

NOTE:

- There is no need to remove the CAN Interface Module when working with non-CAN systems or older software versions (Version 10.1a or earlier). The Diagnostic Tester will communicate with all DLC3/J1962 based systems with the CAN Interface Module installed.
- For DLC1 and DLC2 communication you must continue to use the Vehicle Interface Module (VIM).



Technical Service Information Bulletin September 8, 2003

Title: DIAGNOSTIC TESTER CONTROLLER AREA NETWORK (CAN) INTERFACE MODULE

Models: All Models SPECIAL SERVICE TOOLS

Introduction Over the next three model years, all Lexus vehicles will begin using an all–new diagnostic communication protocol, Controller Area Network (CAN). CAN will be introduced on the 2004 LS 430 this fall. A CAN Interface Module has been distributed to all dealers as an essential Special Service Tool (SST) and will allow the Diagnostic Tester to communicate with CAN–equipped vehicles. Please use the following instructions to install the new CAN Interface Module as soon as it arrives at your dealership.

NOTE:

- Version 10.2a or later Diagnostic Tester Software must be used to enable communication with CAN–equipped vehicles. Version 10.2a will be distributed to dealers via TIS before CAN–equipped vehicles arrive at dealers.
- There is no need to remove the CAN Interface Module when working with non-CAN systems or older software versions (Version 10.1a or earlier). The Diagnostic Tester will communicate with all DLC3/J1962 based systems with the CAN Interface Module installed.

Applicable • All Models.

Vehicles

Required
SSTsSPECIAL SERVICE TOOLS (SSTs)PART NUMBERQUANTITYLexus Diagnostic Tester Kit*Image: Construction of the second se

Essential SSTs.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards or SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	-	_	-	_





- 1. Remove the original DLC3 Cable and store it in the Diagnostic Tester storage case.
- 2. Connect the CAN Interface Module to the DLC Cable.
- 3. Use the Diagnostic Tester with the CAN Module installed for all DLC3/J1962 based vehicle communication.
- 4. If you experience problems with the Diagnostic Tester or CAN Interface Module, please contact Lexus Special Service Tool Customer Support at 1–800–933–8335.

NOTE:

- There is no need to remove the CAN Interface Module when working with non-CAN systems or older software versions (Version 10.1a or earlier). The Diagnostic Tester will communicate with all DLC3/J1962 based systems with the CAN Interface Module installed.
- For DLC1 and DLC2 communication you must continue to use the Vehicle Interface Module (VIM).



Technical Service Information Bulletin March 11, 2005



'04 – '05 Applicable Models

刀

Π

<

ഗ

Π

TSIB REVISION NOTICE:

• June 23, 2005: The "Required SSTs" section has been updated. The previous TSIB should be discarded.

Introduction If the Diagnostic Tester fails to initialize CAN–based communication with on–board vehicle controllers, a damaged cable or inoperative CAN Interface Module may be at fault. This bulletin provides test procedures to check the integrity of the Diagnostic Tester cables and the CAN Interface Module.

Applicable • 2004 – 2005 model year CAN–equipped vehicles including 2004 model year LS 430 and 2005 model year GX 470 and LS 430.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	-



Required SSTs	ITEM NO.	SPECIAL SERVICE TOOLS (SSTs)	PART NUMBER	QTY	DRW**
	1	Diagnostic Tool Set*	LEX220036	1	8
		Four (4) components from this kit/set are required:			
	COMP	• Tester (P/N 02002019)			
	ONENT(S)	 12 Megabyte Program Card Kit (P/N 01002593–005) with version 12.2a Software (or later) 			
	OF KIT/SE	14/26 Pin DLC Cable (P/N 02001637)	ð,		
		14 Pin DLC Self Test Adapter (P/N 02001607)	\supset		
	2	CAN Module Kit*	01002744	1	8
	COMPONENT(S) OF KIT/SET	NOTE: • All components from this kit/set are required • Module box cannot be ordered separately • J1962 OBD2–II (CAN DLC) (P/N 02003180)			

Essential SSTs.

** Refers to drawer number in SST Storage System.

NOTE:

Additional Diagnostic Tool Sets, CAN Module Kits, Program Cards, or other SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.
Diagnostic
ProcedureFailure to initialize CAN-based communications between the Diagnostic Tester and
on-board vehicle controllers can be caused by the following issues:

- The 14/26 Pin DLC cable is damaged, causing an open communication circuit.
- The DLC cable is damaged, causing an open communication circuit.
- The CAN Interface Module is damaged.
- The vehicle's CAN Communication System has a fault, requiring further vehicle diagnostics.

NOTE:

The Diagnostic Tester may operate properly in other modes such as OBD/MOBD and CARB OBDII with a damaged cable or CAN module.



Diagnostic To determine the cause of communication error, perform the following steps: **Procedure**

 Using the Diagnostic Tester, perform the CAN MODULE VERSION self test. Select DIAGNOSIS/SETUP/SELF TEST and perform the following screen flow.

NOTE:

(Continued)

Before performing test, confirm that the Diagnostic Tester, 14/26 Pin DLC cable, and CAN Interface Module are all securely connected.



SELF TEST Result:



SELF TEST PASSED: Go to step 3.

This response verifies the CAN module and the 14/26 Pin DLC cable are OK.

Diagnostic



DATA LINK SELF TEST Result:



DATA LINK TEST PASSED: Replace CAN Interface Module (P/N 01002744).

Diagnostic 3. Inspect the J1962 OBD2–II cable (CAN DLC).

Procedure (Continued)

- A. Disconnect the CAN Interface Module from the J1962 OBD2–II cable (CAN DLC). A small Phillips screwdriver is required to separate the CAN Interface Module from the J1962 OBD2–II cable.
- B. Test the J1962 OBD2-II cable (CAN DLC) for continuity.



J1962 OBD2-II Cable (CAN DLC) Test Result:



(More than 6 Ω) Replace the J1962 OBD2–II cable (CAN DLC, P/N 02003180).

Suspect vehicle side problem.

Refer to the Technical Information System (TIS): applicable model year Repair Manual: *Diagnostics: CAN Communication System: Problem Symptoms Table: Check CAN Bus Line.*

NOTE:

OK

If the Diagnostic Tester successfully communicates with another CAN–equipped vehicle, suspect vehicle side problem.



Technical Service Information Bulletin August 26, 2002

Title: **IMMOBILIZER KEY CODE RESET** Models:

Applicable ES 300, GS 430, GS 300, IS 300, & LX 470

ス

Π

ഗ

Π

TSIB REVISION NOTICE:

- August 26, 2005: The model years for each model have been specifically defined in the "Applicable Vehicles" section. The "Required SSTs" section has been updated.
- February 11, 2003: Model years for LX 470 revised to apply to 2001 and 2002 only.
- August 26, 2002: ES 300, GS 300, and IS 300 models added. Model years for GS 430 and LX 470 vehicles expanded to include 2002 and later. Diagnostic Tester software in Required Tools & Material updated to version 9.01a (or later).

Previous versions of this TSIB should be discarded.

Introduction Immobilizer Reset is a new feature that allows the registration of a new Master Key even if all original Master Keys are lost. Once the Immobilizer system is reset, all previously registered keys will be erased.

Applicable

Vehicles

MODEL YEAR	MODEL	ENGINE MODEL
2001 – 2005*	GS 430	3UZ–FE
2001 – 2002*	LX 470	2UZ–FE
2002 – 2003*	ES 300	1MZ–FE
2002 – 2005*	GS 300	2JZ–GE
2002 & Later*	IS 300	2JZ–GE

Immobilizer Key Code Reset procedure is not available for prior model years.

NOTE:

Refer to TIS (Technical Information System) for the most current applicable vehicle information.

Parts	PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME
Information	N/A	Model Specific	Replacement Key (Master or Sub)

Wa Inform

arranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
nation	N/A	Not Applicable to Warranty	-	_	-	-



Required SSTs	ITEM NO.	SPECIAL SERVICE TOOLS (SSTs)	PARTNUMBER	QTY	DRW**
	1	Lexus Diagnostic Tester Kit* NOTE: • All components from this kit/set are required • 12 Megabyte Diagnostic Tester Program Card (P/N 01002593–005) with version 13.0a Software (or later) is required	LEX220036	1	8
	2	CAN Interface Module Kit* NOTE: • All components from this kit/set are required	01002744	1	8

* Essential SSTs.

** Refers to drawer number in SST Storage System.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards, or other SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

Function The Immobilizer Reset function is a 5-step process:

Description

- 1. Using the Diagnostic Tester, retrieve a "Seed Number" through the **OBD/MOBD Immobilizer** function.
 - A "Seed Number" is a unique number provided by the Diagnostic Tester and validated by TIS (Technical Information System) in order to return a Passcode.
- 2. Using TIS, select **Immobilizer Reset**, and complete the request form to retrieve a "Passcode Number."
 - A "Passcode Number" is a unique number required by the Diagnostic Tester to reset the ECU allowing it to accept a new Master Key.
- 3. Enter the "Passcode Number" received from TIS into the Diagnostic Tester.
- 4. Confirm successful Immobilizer reset and new Master Key registration.
- 5. Register any additional customer keys.

NOTE:

Key Code Reset Procedure

Ensure that the Diagnostic Tester is equipped with the latest version of software (13.0a or later).

Connect the Diagnostic Tester to DLC3 and turn ignition ON.

1. Using the Diagnostic Tester, follow the screen flows below to retrieve the "Seed Number." (**DO NOT DISCONNECT** the Diagnostic Tester from the vehicle during this process.)



 Key Code Reset
 2. Using TIS, select Immobilizer Reset, and complete the request form to retrieve a "Passcode Number."

 Procedure
 A. Olick on Diagnostics

(Continued)

- A. Click on **Diagnostics**.
- B. Click on Immobilizer Reset.

	A	
Itel All Models	Techniew Diagnostic Tester Software ECU Flash Reprogramming	Featured Content Valuable Hot Weather Content Ust in time! Summer season repair tips.
Service Builetins Repair Manual Wiring Diagrams New Car Features Pre-Delivery Service Campaign Publications ATM Unit Repair	Immobilizer Reset 10.0 R033 8/01/2005 Midfronics Battery 10.0 R033 8/01/2005 Tester Software oof for 2006 Tundra, 4Runner, and Highlander. • Repairs many known issues. • • Please refer to the Known Bugs List for more information. Lexus TSIB - Quick List	Vipdated: 6/15/2005 Customize Functions for Lexus Vehicles Customize many of the electrical functions on Lexus vehicles to match individual customer desires. Emergency Responder Information Information regarding the safe handling of Alternate Fueled Vehicles.
Owner's Manual Technical Training Training Video Technicians Reference Dealer Model Reference	Summary listing of the most recently released lechnical Service Minomation Bulletins (TSIB). Summary of new content added during the last week and a complete list of all TIS library contents.	OBDIt Monitor Description and Specification Supplements Additional specifications for DTC diagnostics on OBDIt equipped models. Service Resources
Warranty Bulletins Policy/Procedure Manual Flat Rate Manual Maccessories		Lexus Special Service Tools SFX - OTC on-line tool catalog and ordering information. Toyota and industry Links Automotive service support and reference sites.
SEARCH RESET		

C. Read the instructions on the screen and click on **Continue**. (See Figure 4 below.)

Make Lexus Diagnostics Tool Box Campaign Inquiry Till Support Model All Models •	TIS TECHNICAL INFORM	MATION SYSTEM) Lexa
Warranty Reset Warranty Bulletins PolicyProcedure Nanual Flat Rate Manual Colorestic State S	Make Lexus Make Lexus Model All Models Year All Years Year All Years Service Bulletins Service Bulletins Service Bulletins Pre-Delivery Service Comparing Publications ATM Unit Repair Year Voran's Manual Technicians Freferences Owner's Manual Technicians Reference Dealer Model Reference Yearanty Warranty Bulletins PolicyProcedure Manual Flat Rate Manual	MATION SYSTEM	Campaign Inquiry TIS Support Ide Reference Documents new Master Key even if nowsky registered keys w* Topta Process Buildin SS002.01 A complete guide to the immobilizer Key Code Reset process NON-Transponder ECU equipped models r* C roota Process Buildin SS003.02 Lexus Process Buildin SS003.02 Lexus Process Buildin SS003.02 Lexus Process Buildin SS003.02 Lexus SPOC2Support I A complete guide to the immobilizer functions for Transponder ECU equipped models rimmobilizer system Topta PANT Buildin G03.09 Lexus SPOC22016 Find out it the vehicle does not support Immobilizer Reset	for

Key Code Reset Procedure (Continued) D. Complete the request form and enter the "Seed Number" from the Diagnostic Tester. Click on **Submit** (Figure 5).

NOTE:

All fields must be completed.



E. TIS will now return the Passcode that needs to be entered into the Diagnostic Tester.

NOTE: The Passcode given by TIS is only valid for one Immobilizer Reset Event.

TIS TECHNICAL INFORM	NATION SYSTEM	(புடி
Make Lexus Model All Models Year All Years Service Bulletins Repair Marual Wiring Diagrams New Car Features Pre-Delivery Service Compase Dublications	>> Tool Box >> Campaign Inquiry >> TIS Support Immobilizer Reset Passcode Thank You Tech First Tech Last >> This PASSCODE is valid for one Immobilizer Reset event Your Passcode is: 17754 E Vinv. JT2DG12T000000000 E Vinv. JT2DG12T00000000 E	
Company and a second and and a second a	Dealer: Lexus Dealer Name	
PolicyProcedure Manual Flat Rate Manual Statz Rate Manual Commentation Status Commentation Repair SEARCH RESET		

 Key Code Reset
 Procedure (Continued)
 Using the numbered keys (0–9) on the Diagnostic Tester, enter the "Passcode Number" received from TIS. (See Figure 7 below.) Press ENTER to clear all registered key codes.



4. Confirm successful Immobilizer reset and new Master Key registration by starting the vehicle.



5. All previously registered key codes have been erased except the Master Key used during "Key Code Reset."

Register any additional customer keys by using "Key Registration."

Each key will start the engine if registered correctly.

• Please refer to TSIB No. SS006–99, "Scantool Immobilizer Key Code Utility," for additional detail on this procedure.





Technical Service Information Bulletin May 25, 2001

Title: ECU FLASH REPROGRAMMING ERROR MESSAGE Models:

Applicable Models

フ

ഗ

Π

TSIB REVISION NOTICE:

September 23, 2003: 2003 models added; Test Procedures updated for new CAN Interface Module. The previous TSIB should be discarded.

Introduction During ECU flash reprogramming, an error message may be displayed on the Diagnostic Tester that will not allow ECU flash reprogramming to complete. This bulletin provides test procedures to determine the cause for the error message.

Applicable Vehicles

- 2001 (and later) model year GS 430/300, IS 300, LS 430, LX 470 vehicles.
- 2002 (and later) model year SC 430 vehicles.
- All 2003 (and later) model year Lexus vehicles.

Required	SPECIAL SERVICE TOOLS (SSTs)	PART NUMBER	QUANTITY
5515	Lexus Diagnostic Tester Kit*	01001270	1
	CAN Interface Module Kit*	01002744	1
	12 Megabyte Diagnostic Tester Program Card with version 10.2a Software (or later)*	01002593-005	1
	Diagnostic Tester 14/26 Pin DLC Cable	02001637	1
	Diagnostic Tester J1962 OBDII Cable (CAN DLC)	02003180	1

Essential SSTs.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards or other SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

Warranty Information

inty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
ion	N/A	Not Applicable to Warranty	_	_	-	—



Test Procedure

During ECU flash reprogramming, the Error screen at right

may be displayed on the Diagnostic Tester for one of the following reasons:

- 1. Immobilizer key not properly registered or auto-registration mode left open.
- 2. Ignition ON/OFF cycling not followed correctly during the flash reprogramming procedure.
- 3. The Diagnostic Tester cable is damaged, causing an open communication circuit.

UPDATE ECU CAL CANNOT CHANGE TO REPROGRAM MODE PLEASE CHECK - IG TURNED OFF/ON PROPERLY

 ALL KEY CODES REGISTERED

PRESS [ENTER]

NOTE:

The Diagnostic Tester may operate properly in other modes such as OBD, OBDII, or CARB, with a damaged cable.

To eliminate the possibility of the first 2 reasons causing the error message, do the following:

- Confirm the Immobilizer Transponder Master Key is properly registered and auto registration mode is closed. Refer to the Technical Information System (TIS) and follow the appropriate Repair Manual procedure and consult TSIB SS006–99, "Scantool Immobilizer Key Code Utility."
- Conduct the ECU flash reprogramming process explicitly following key operation instructions. Refer to TSIB SS001–01, "ECU Flash Reprogramming Process," for more details.

To determine if the Diagnostic Tester cable is damaged, follow the test procedures below to check the electrical integrity of the cable. Conduct all continuity tests with an Ohm meter. For all five continuity test procedures, the resistance values <u>must be below</u> <u>6.0 ohms to pass</u>.



Test CABLE TEST 1.

Procedure (Continued)

- A. Connect Diagnostic Tester cables DLC (P/N 02001637) and CAN Interface Module / J1962 OBDII together (P/N 01002744).
- B. Test for continuity.
 - If there is continuity, the cable is OK. Check steps 1 and 2 above to complete the flash reprogramming process.
 - If there is no continuity, proceed to CABLE TEST 2.



CABLE TEST 2.

- A. Disconnect Diagnostic Tester cables DLC (P/N 02001637) and CAN Interface Module / J1962 OBDII (P/N 01002744).
- B. Test DLC cable (P/N 02001637) for continuity.
 - If there is continuity, the cable is OK. Proceed to CABLE TEST 3.
 - If there is no continuity, the cable needs to be replaced.



CABLE TEST 3.

- A. Test J1962 OBDII / CAN Interface Module (P/N 01002744) for continuity.
 - If there is continuity, the cable and CAN Interface Module are OK. Re-check Cable Tests 1, 2, and 3 while wiggling and flexing the cables.
 - If there is no continuity, proceed to CABLE TEST 4.



Test CABLE TEST 4.

- **Procedure** (Continued)
- A. Disconnect the CAN Interface Module (P/N 01002744) from the J1962 OBDII cable using a Phillips screwdriver.
- B. Test J1962 OBDII cable (P/N 02003180) for continuity.
 - If there is no continuity, the cable needs to be replaced.
 - If there is continuity, proceed to CAN Interface Module Test 5.



CAN INTERFACE MODULE TEST 5.

- A. Test the CAN Interface Module (P/N 01002744) for continuity.
 - If there is no continuity, the CAN Interface Module needs to be replaced.
 - If there is continuity, the CAN Interface Module is OK. Re-check Cable Tests 1, 2, 3, and 4 while wiggling and flexing the cables.





Technical Service Information Bulletin November 28, 2005

Title: CD SKIP VERIFICATION USING LEXUS MASTER CD Models:

'01 - '06 All Models

Introduction Lexus has developed a master CD to be used for customer complaints of the CD player skipping or CD player cannot read disc. This disc has been specially manufactured to test the performance of the Lexus CD players. Using this master CD will confirm that the radio exceeds Lexus' specification for CD player performance.

Applicable Vehicles

• 2001 – 2006 model year Lexus vehicles.

Test Disc	TRACKS	DEFECT	MUSIC	TRACK TIME
Specifications	1	None	Minuetto	3:15
	2	0.8 mm Black Dot	2ème Gymnopédie	2:32
	3	0.6 mm Black Dot	Overture Minature	3:02
	4	None	Marche	2:36
	5	None	Claire de Lune	3:09
	6	None	Nocturne	3:12
	7	0.4 mm Scratch	Danse de la Fée Dragée	2:28
	8	0.6 mm Scratch	Danse Arabe	2:29
	9	0.8 mm Scratch	Fantanisie-Improptu	2:51
	10	1.0 mm Scratch	Hungarian Dance No. 5	2:02
	11	None	Prelude <raindrop></raindrop>	3:38
	12	None	Maiden's Prayer	3:15
	13	Fingerprint 65 um	Valse des Fleurs	3:08
	14	None	1ère Gymnopedie	2:54
	15	Fingerprint 75 um	Danse Des Mirlitons	2:06

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	-



Required SSTs	ITEM NO.	SPECIAL SERVICE TOOLS (SSTs)	PART NUMBER	QTY	DRW**					
Lexus Master CD* 1 NOTE: • All components from this kit/set are required			00002-07130-SCD	1	22					
	 * Essential SSTs. ** Refers to drawer number in SST Storage System. 									
	NOTE: Additional SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.									

Repair 1. Make sure the vehicle is stationary during the test.

Procedure

- 2. Insert a compact disc (NOT the Lexus Master CD) to make sure the radio can accept and eject the disc without damaging it.
- 3. Check the Lexus Master CD for any unintended scratches or dirt. Wipe away dirt using a glass cleaning cloth. If the disc is damaged, order a replacement master CD.
- 4. Insert the Lexus Master CD and change to track number 9.
- 5. Play the track for one minute.
 - A. If skips are heard, replace the CD player.
 - B. If NO skips are heard, the CD player is working normally. Check the customer's CDs for scratches or other damage to the discs. Confirm that the customer is using a pre-recorded CD, NOT CD-Rs or CD-RWs as they may NOT have been burned properly.

NOTE:

- Tracks 1 8 and 11 14 are reference tracks. They can be used, but the conditions are less severe than track 9. Do NOT use tracks 10 and 15.
- Track 9 (0.8 mm scratch) is much more severe than the Lexus engineering specification in order to ensure customer satisfaction. If the customer's radio passes this test, a replacement radio will NOT improve the performance.
- This disc has been specially manufactured with a physical defect for the purposes of testing the CD player's performance. It is NOT possible to make copies of this disc that can be used to test the CD player's performance.



Technical Service Information Bulletin December 21, 2001

Title: **REPAIR MANUAL SUPPLEMENT: VEHICLE PULLING TO ONE SIDE** Models:

All '02 – '07 Model

TSIB REVISION NOTICE:

- April 4, 2006: 2007 model year has been added to Applicable Vehicles.
- October 5, 2005: 2003 2006 model years have been added to Applicable Vehicles. A note has been added to the illustration in step 3.
- March 1, 2002: OP Codes updated in Warranty Information.
- All previous versions of this TSIB should be discarded.

Introduction This bulletin contains general vehicle pulling diagnosis and repair procedures along with specific information to help correct pulling complaints.

This information supplements Repair Manual procedures when the symptoms are:

- The driver holds the steering wheel without exerting steering effort while driving straight ahead, and the vehicle drifts to the right or the left.
- While driving straight ahead, the driver has to steer either to the right or the left to maintain straight driving.

Applicable • 2002 – 2007 model year Lexus vehicles.

Vehicles

Warranty Information

OP CODE	DESCRIPTION	TIME	OPN	T1	T2	
ST1004	Preliminary Check & Road Test	0.6				
Combo A	Switch Front Tire/Wheel & Road Test	0.5				
Combo B	Reverse the Front One Side Tire 0.7					
Combo C	Check Front Wheel Alignment	1.2	45040-09020			
Combo D	Adjust Front Wheel Alignment	0.7		31	99	
Combo E	Adjust Camber Setting	0.7				
420091	Dismount and Mount Tire and Balance Wheel and Tire Assembly	0.5	42611–48030			
Combo A	Each additional Wheel	0.3				

NOTE:

Above combination codes A, B, D and E include road test time.

Applicable Warranty*:

This repair is covered under the Lexus Comprehensive Warranty. This warranty is in effect for 12 months or 20,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



刀

ഗ

Π

Contents	This bulletin is divided into the following sections:
	Wheel Alignment and Tire Characteristics Pages 3–4
	Repair Procedure Flow Chart Page 5
	Repair Procedures
	1. Important Notice Page 6
	2. Troubleshooting
	3. Vehicle Pulling Caused by Wheel Alignment Pages 7–8
	4. Vehicle Pulling Caused by Tire Conicity Pages 8–10
	5. Camber Adjustment Method Pages 10–11

Wheel Alignment & Tire Characteristics

1. Relationship Between Wheel Alignment and Vehicle Pulling to One Side

When the cross camber or caster of the front wheel alignment is large, it can cause vehicle pulling.

WHEEL ALIGNMENT	DIRECTION OF VEHICLE PULLING
Camber	Vehicle pulls in direction of wheel with large camber value
Caster	Vehicle pulls in direction of wheel with small caster value





If the cross camber or caster is within the specified range (30' or less), noticeable vehicle pulling will not occur due to side-to-side differences in camber or caster.

NOTE:

On a flat road, if the cross camber or caster is 30' or less and the steering wheel is held without exerting steering effort for 100 m (109 yards) when driving at 100 km/h (62 mph), the alignment–induced drift distance is approximately 0.5 m (1.64 ft).

Wheel Alignment & Tire Characteristics (Continued) 2. Relationship Between Tire Characteristics and Vehicle Pulling to One Side When radial tires are rotating, they have the characteristic of generating force in the lateral direction between the tire and the road surface. This lateral force is comprised

of two factors:

- Ply-steer, which changes direction according to the rotation direction of the tires.
- Conicity, which is generated in a fixed direction regardless of the tire rotation direction.

If these lateral forces are too strong, vehicle pulling will occur.

A. Ply-Steer

Lateral force due to ply-steer is produced by the construction of the belts inside the tire tread. With radial tires, the wire of the belt is slanted as shown in the illustration below. Thus, it is in the lateral direction that tire tread easily changes shape (stretches), and lateral force is generated between the tire and the road surface in the lateral direction.



NOTE:

Lateral force from ply-steer prevents vehicle drift caused by road slant, so in many cases lateral force to the right is provided for left-handed steering vehicles.

B. Conicity

Conicity is lateral force resulting from uneven formation of the left and right sides of the tire. The direction the lateral force is exerted depends on the hardness of the side walls and the difference in height between the left/right sides of the tire.



NOTE:

- In the case of vehicle pulling caused by tires, the lateral force which is exerted as a result of conicity has the greatest effect. On a flat road, if the steering wheel is held without exerting steering effort for 100 m (109 yards) when travelling at 100 km/h (62 mph), the vehicle may drift as much as 1.5 m (5 ft).
- When vehicle pulling is due to conicity, the amount of drift can be reduced and the direction of drift can be changed by changing the location of the tire or reversing the tire when installing it on the wheel.



Repair 1. IMPORTANT NOTICE

Procedures

Before repairing vehicle pulling to one side, it is necessary to clearly identify the cause of the pulling condition. Frequently, the cause of the vehicle pulling to one side is diagnosed as wheel alignment. However, the actual cause may be lateral force generated by the tires. Performing wheel alignment when tire force is the cause could result in the wheel alignment being set at a value outside of specifications. This would then cause other problems such as uneven tire wear, etc.

2. Troubleshooting

First determine whether vehicle pulling to one side is caused by a wheel alignment problem or tire characteristics, then decide which repairs to make.

A. Perform the following checks and correct as necessary.

- a. Check tires for size, wear and for proper inflation pressure.
- b. Check whether the vehicle is noticeably tilted backward/forward or left/right.

NOTE:

Tilting of the vehicle produces a left-right difference in the camber and caster and can cause vehicle pulling to one side.

c. Check brakes for dragging.

B. Confirm problem symptoms.

With the customer accompanying you, drive the vehicle to confirm if the customer's complaint involves vehicle pulling to one side or steering wheel off center. If the problem is steering wheel off center, adjust the front tie rods on the vehicle. **Refer to Lexus TSIB ST002-01**. Also check the direction of vehicle pulling and the extent of the pulling.

C. Decide if vehicle pulling is due to wheel alignment or tires.

- a. Switch the left and right front tires (If the tires are non-unidirectional).
- b. Conduct a drive test to check whether the direction that the vehicle pulls has changed.

SYMPTOM	PROBABLE CAUSE	CORRECTIVE ACTION
No change in vehicle pulling condition	Front wheel alignment	Proceed to Repair Procedure 3. Vehicle pulling caused by Wheel Alignment (Page 7)
Vehicle pulling eliminated	Tire conicity	Repair complete. Vehicle Pulling Caused by Tire Conicity (Page 4 and 8)
Vehicle pulling direction is reversed	Tire conicity	Proceed to Repair Procedure 4. Vehicle Pulling Caused by Tire Conicity (Page 8)

Repair

Procedures (Continued)

Helpful hints to determine cause of vehicle pulling:

 The direction of lateral force from tire conicity becomes reversed when the left and right tires are switched. Therefore, if the pulling direction changes when the tires are switched, it can be concluded that vehicle pulling is caused by tire conicity.



If the pulling direction does not change after the front tires are switched, the cause of vehicle pulling is not tire conicity. In this case, the likely cause is a front wheel alignment condition.

3. Vehicle Pulling Caused by Wheel Alignment

When it is determined by troubleshooting that the vehicle pulling to one side is caused by wheel alignment, perform repairs according to the following procedure.



Repair Procedures (Continued)

WHEN VEHICLE PULLS TO LEFT	WHEN VEHICLE PULLS TO RIGHT
Increase right front camber and decrease left front camber until vehicle pulling is eliminated	Increase left front camber and decrease right front camber until vehicle pulling is eliminated

NOTE:

- Keep the cross camber within 1/or less.
- Keep the camber of each wheel within specifications (+/-45' of center value).
- If adjustment exceeds the specifications, uneven tire wear will result.

4. Vehicle Pulling Caused by Tire Conicity

When it is determined by troubleshooting that the vehicle pulling to one side is caused by tire conicity, perform repairs according to the following procedures.

Indication of Tire Conicity as a Cause: When the front tires are switched, the pulling direction changes. Proceed to STEP 1.

STEP 1:

Remove the front left tire from the wheel and reverse the tire. Then perform a road test and check for change in the pulling direction.

HINT:

By performing this operation, it can be checked whether the left or right tire exerts a stronger lateral force. Either tire can be reversed. Shown here is an example of the left tire reversed.





If Vehicle Pull Is Eliminated: Repair Is Now Complete.

The lateral force generated by the left and right front tires is virtually the same, so the lateral force is neutralized and the vehicle travels straight ahead. The repair operation is now completed.

STEP 2:

Rotate the **larger** lateral force front tire with the rear tire and check the change in the vehicle pulling.

NOTE:

By shifting the front tire with the larger lateral force to the rear, the vehicle pulling level is usually reduced.

If Vehicle Is Still Pulling: Go to STEP 3.

If Vehicle Pull Is Eliminated: Repair Is Now Complete.

Procedures (Continued)

Repair

STEP 3:

Adjust cross camber to eliminate vehicle pulling.

HINT:

If the tires are placed in the positions they were in during tire rotation when the least amount of vehicle pulling occurred, wheel alignment can be performed with a minimal amount of adjustment.

WHEN VEHICLE PULLS TO LEFT	WHEN VEHICLE PULLS TO RIGHT
Increase right front camber and decrease left	Increase left front camber and decrease right
front camber until vehicle pulling is eliminated	front camber until vehicle pulling is eliminated

NOTE:

- Keep the cross camber within 1/or less.
- Keep the camber of each wheel within specifications (+/-45' of center value).
- If adjustment exceeds the specifications, uneven tire wear will result.

5. Camber Adjustment Method

NOTE:

After the camber has been adjusted, inspect the toe-in.

NOTE:

The method of camber adjustment differs for different models, so please refer to the repair manual of the vehicle involved. (This is a sample from the RX 300 Repair Manual).

- A. Remove the front wheels and ABS speed sensor clamp.
- B. Remove the two nuts on the lower side of the shock absorber.
- C. Coat the threads of the nuts with engine oil.
- D. Temporarily install the two nuts.
- E. Adjust the camber by pushing or pulling the lower side of the shock absorber in the direction in which the camber adjustment is required.
- F. Tighten the nuts. Torque: 210 N•m (2,150 kgf•cm, 155 ft•lbf)





Repair Procedures (Continued)

- G. Install the front wheels.
 - Torque: 103 N•m (1,050 kgf•cm, 76 ft•lbf)
- H. Check the camber.

NOTE:

Adjusting value for the <u>set bolts</u> is $6' - 30' (0.1 \not - 0.5 \not$). When making an adjustment of more than 45', replace the upper and lower steering knuckle set bolts with the <u>adjusting bolts</u>. If the camber is not within the specification, use the table shown to estimate how much additional camber adjustment will be required, and select the appropriate camber adjusting bolt.

 Follow steps 5–a through 5–h again. Between steps 5–b and 5–c, exchange one or two selected bolts.

В	olt	Set Bolt		Adjusting Bolt					
Adjusti		C		1 E	Dot	2 D	oots	3 D	oots
Value	'y	1	2	1	2	1	2	1	2
15'		٠			٠				
30'		٠					•		
45'		٠							•
1°00)'			•					•
1°1	5'					٠			٠
1°30)'							٠	٠

HINT:

When exchanging the two bolts, exchange one bolt each time.

If Vehicle Pull Is Eliminated: Repair Is Now Complete.

If Vehicle Is Still Pulling: Contact Your Regional Office For Further Assistance.



Technical Service Information Bulletin May 5, 2003

Title: ECM RESET MEMORY FUNCTION Models:

'98 – '05 Applicable Models

TRANSMISSION & CLUTCH

フ

П

ഗ

Π

TSIB REVISION NOTICE:

December 20, 2004: Applicable Vehicles section has been updated and modified, 2004 and 2005 model years added; and Reset Procedure 2 has been revised. Previous versions of this TSIB should be discarded.

Introduction Whenever an automatic transmission is replaced, overhauled or individual components are replaced, use this procedure to erase Engine Control Module (ECM, SAE term: Powertrain Control Module, PCM) "Learned Values" and minimize subsequent performance concerns.

CAUTION:

Failure to follow the following procedure may lengthen the time to readjust the "Learned Values," potentially resulting in performance concerns.

Applicable
VehiclesRefer to Reset Procedure 1 for the following vehicles with Electronically Controlled
Automatic Transmissions:

- 1999 2003 model year ES 300 and RX 300 vehicles.
- 2003 2005 model year GX 470 vehicles.
- 2004 2005 model year RX 330 vehicles.

Refer to **Reset Procedure 2** for the following vehicles with Electronically Controlled Automatic Transmissions:

- 1998 2005 model year GS 430/400/300, LS 430/400, LX 470, and SC 430/400/300 vehicles.
- 2001 2005 model year IS 300 vehicles.

Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	_	_	-	-



Required	SPECIAL SERVICE TOOLS (SSTs)	PART NUMBER	QUANTITY	
5515	Lexus Diagnostic Tester Kit*		01001270	1
	CAN Interface Module Kit*		01002744	1
	12 Megabyte Diagnostic Tester Program Card with version 12.01a Software (or later)*		01002593-005	1

Essential SSTs.

NOTE:

Additional Diagnostic Tester Kits, CAN Interface Modules, Program Cards or other SSTs may be ordered by calling SPX/OTC at 1-800-933-8335.

- **Reset** 1. Connect the Lexus Diagnostic Tester to the vehicle.
- Procedure 1
- 2. Reset the ECM (PCM). Refer to the procedures below.



- 3. Start the engine and warm it up to normal operating temperatures before test-driving.
- 4. Perform a thorough test drive with several accelerations from a stop with "light throttle" application until proper transmission shifting is verified.

- **Reset** 1. Disconnect the negative battery cable for 5 minutes. **Procedure 2**
 - 2. Reconnect battery cable.
 - 3. Start the engine and warm it up to normal operating temperatures before test-driving.
 - 4. Perform a thorough test drive with several accelerations from a stop with "light throttle" application until proper transmission shifting is verified.



Technical Service Information Bulletin August 4, 2005

Title: A650E TRANSMISSION SOLENOID IDENTIFICATION

Models:

Applicable GS 300, GS 400, GS 430, IS 300, LS 400, LS 430, SC 400, & SC 430

Introduction This service bulletin provides information on the proper identification of the 7 solenoids used in the A650E transmission.

Applicable Vehicles

- 1998 2005 model year GS 300 vehicles.
- 1998 2000 model year GS 400 vehicles.
 - 2001 2005 model year GS 430 vehicles.
 - 2001 2005 model year IS 300 vehicles.
 - 1998 2000 model year LS 400 vehicles.
- 2001 2003 model year LS 430 vehicles.
- 1998 2000 model year SC 400 vehicles.
- 2002 2005 model year SC 430 vehicles.



Warranty	OP CODE	DESCRIPTION	TIME	OFP	T1	T2
Information	N/A	Not Applicable to Warranty	-	-	-	-



Parts
InformationProvided below is a chart listing the repair manual name of each solenoid used in
the A650E transmission as well as the part name description provided in the electronic
parts catalog.

REPAIR MANUAL SOLENOID NAME	PART CATALOG DESCRIPTION		
S1	Solenoid Assembly, Automatic Transmission 3–Way No. 1		
S2 Solenoid Assembly, Transmission No. 3 (No. 1)			
S3 Solenoid Assembly, Automatic Transmission 3–Way N			
S4 Solenoid Assembly, Transmission No. 3 (No. 2)			
SLN	Solenoid Assembly, Shift Control		
SLT Solenoid Assembly, Line Pressure Control			
SLU Solenoid Assembly, Lock–up Control			

NOTE:

Part numbers have not been included due to possible future part number changes. Refer to the parts catalog for proper current part number.